

6400 Overview of tightening torques

Heater/air conditioner			
Screw		Tightening torque	1,2Nm
Rear compartment blower to centre console			
Screw		Tightening torque	1,5Nm

6411 Overview of tightening torques

Air freshener to glove box

Screw	Tightening torque	1,8Nm
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Controller to rear compartment blower

Screw	Tightening torque	1,5Nm
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Heating and air-conditioning unit on the bulkhead

Oval-head screw	Tightening torque	2,8Nm
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6412 Overview of tightening torques

Electric fuel pump to body			
Screw		Tightening torque	6Nm
Ground cable to body			
Hexagon nut		Tightening torque	8,0Nm
Silencer to holder / holder to body			
Screw		Tightening torque	8Nm
Nut		Tightening torque	8Nm
Silencer to stationary heating			
Nut		Tightening torque	6Nm
Stationary heating to holder/body			
Nut		Tightening torque	19Nm
Screw		Tightening torque	19Nm

6422 Overview of tightening torques

Air duct on holder			
Screw		Tightening torque	1,8Nm
Fresh air grille on decorative strip / instrument panel			
Screw		Tightening torque	1,8Nm

6431 Overview of tightening torques

Microfilter lid on heating and air-conditioning unit		
Screw	Tightening torque	2.8Nm

6451 Overview of tightening torques

Expansion valve to heater - A/C			
M5		Tightening torque	5,5 Nm
Refrigerant lines to expansion valve			
M6		Tightening torque	13Nm

6452 Overview of tightening torques

Air conditioning compressor in component carrier		
M10	Tightening torque	38Nm
Refrigerant line on air conditioning compressor		
M8	Tightening torque	19Nm
Refrigerant line to connecting piece		
M8	Tightening torque	19Nm

6453 Overview of tightening torques

Air conditioning condenser bracket on body		
	Tightening torque	8Nm
Refrigerant lines to condenser		
M6	Tightening torque	13Nm
Safety pressure switch		
	Tightening torque	10Nm

64 operating fluid overview

Expendable materials

Refrigerant R134a	12 kg, Bottle	83199408386
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Expendable materials

Heating and air conditioning system cleaning agent	1000 ml, Bottle	83192180507
	5000 ml, Bottle	83192219932

Expendable materials

Heating and air conditioning system cleaning agent	100 ml, Can	83192409611
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Expendable materials

Ozonizer	100 ml, Can	83192318666
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Expendable materials

Refrigerant oil PAG-Å-L Denso ND8	500 ml, Can	81342147762
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Expendable materials

UV additive Waeco	500 ml, Can	83192232504
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Expendable materials

Cartridge set for leak detector case	3x , Cartridge	83192232569
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Expendable materials

Cleaning agent UV filter	237 ml, Spray bottle	83192243942
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Expendable materials

Refrigerant R1234yf	5 kg, Bottle	83192354790
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Expendable materials

UV additive	472,5 ml, Can	83192243934
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Expendable materials

Refrigerant oil Sanden SP-A2 * TU = Trade Unit. TU numbers cannot be ordered! For invoicing purposes only. EU	250 ml, Can	83222339920
	10 ml.	83192287382

	10 ml, TU*	83190143174
Expendable materials		
Refrigerant oil	250 ml, Can	81229407724
* TU = Trade Unit. TU numbers cannot be ordered! For invoicing purposes only.	10 ml, TU*	83190143174