

36 10 Wheels

Tightening Torques

	Type	Thread	Tightening specifications	Torque
1AZ Wheel bolts	F45 / F46 / F48 / F49 / F52	M14 / 17 Å A/F	- Screw in the wheel bolts and evenly tighten by hand in a crosswise sequence in order to centre the wheel rim. - Tighten the wheel bolts to the specified tightening torque in a crosswise sequence using a calibrated torque wrench. - Check all wheel bolts in the same sequence and re-tighten to the prescribed tightening torque if necessary.	140 Nm

3610 Overview of tightening torques

Wheel bolt

M14 After installation, torque of all wheel bolts must be checked again. Wheel bolts must not be oiled!	140Nm
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Wheel bolts

M 14/AF 17 Screw in wheel bolts and evenly tighten crosswise by hand in order to centre the wheel rim. Tighten wheel bolts to the prescribed tightening torque with a calibrated torque wrench in a crosswise sequence. Check all the wheel bolts in the same order or retighten to the prescribed tightening torque again.	Tightening torque 140Nm
	Check 140Nm

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Wheel bolts

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	Check 140Nm

36 11 Wheel Rims

Tightening Torques

	Type	Thread	Tightening specifications	Torque
1AZ Valve on disc wheel (RDCi)	F45 / F46 / F48 / F49 / F52			8 Nm

36 operating fluid overview

Expendable materials

Tyre-fitting paste	3500 g, Bucket	81220433046
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Expendable materials

Lubricating spray	400 ml, Spray can	83192156562
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