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Model Year: 2010	Model: Corolla	Doc ID: RM0000010EW133X
Title: FOREWORD / CAUTION / SECTION: FOREWORD: FOREWORD (2010 Corolla)		

FOREWORD

This is Volume 1 of the 2010 COROLLA manual. There are four volumes to this manual. The sections included in each volume are indicated by black type in the Section Index. Use the Section Index of each volume to find the volume with the section you need.

This manual applies to the models listed below. It covers all information in the previously issued Pub. No. RM12R0U, and includes all production changes effective July, 2009 or later.

Applicable models	ZRE142 series
	AZE141 series

Please note that the publications below have also been prepared as relevant service manuals for the components and system in these vehicles.

MANUAL NAME	PUB. NO.
2010 COROLLA Electrical Wiring Diagram	EM12R1U

All information in this manual is based on the latest product information at the time of publication. However, specifications and procedures are subject to change without notice. For the most current information available, refer to the Toyota Technical Information System (TIS) online at dealership locations or on the Internet at <http://techinfo.toyota.com>.

If you find any failures in this manual, you are kindly requested to inform us by using the report form on the next page.

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Repair Manual Quality Report

Att.) Service Manager, Your Distributor

Pub. No.	Issue Date
Name of Dealer	Name of Reporter
Subject	
Problem Description	
Correction Proposal	

Last Modified: 3-10-2010	6.4 F	From: 200901
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CAUTION

This contents does not include all the necessary items about repair and service. This manual is made for the use of persons who have special techniques and certifications. If non-specialized or uncertified technicians perform repairs or service only using this manual or without proper equipment or tools, this may cause severe injury to you or other persons nearby and also cause damage to your customer's vehicle.

In order to prevent dangerous operation and damage to your customer's vehicle, be sure to follow the instructions shown below.

- This contents must be read thoroughly. It is especially important to have a good understanding of all the contents written in the PRECAUTION of "INTRODUCTION" section.
- The service method written in this manual is very effective to perform repair and service. When performing the operations following the procedures using this manual, be sure to use tools specified and recommended. If using non-specified or tools other than recommended tools and service methods, be sure to confirm the safety of the technicians and that there is no possibility of causing personal injury or damage to the customer's vehicle before starting the operation.
- If part replacement is necessary, the part must be replaced with the same part number or equivalent part. Do not replace it with an inferior quality part.
- It is important to note that this manual contains various "Cautions" and "Notices" that must be carefully observed in order to reduce the risk of personal injury during service or repair, or reduce the possibility that improper service or repair may damage the vehicle or render it unsafe. It is also important to understand that these "Cautions" and "Notices" are not exaggerations and are possible hazardous consequences that might result from failure to follow these instructions.

