



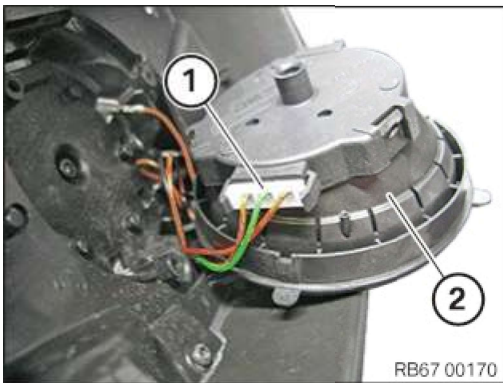
Necessary preliminary tasks:

- Remove [mirror glass](#) for inside mirror



Release screw (1) and move the drive (2) slightly to the front.

Tightening torque [51 16 7AZ](#).



Unfasten plug connection (1) and disconnect.

Remove electric motor (2).

67 13 030 Replacing the mirror electronics for both electrically adjustable, exterior mirrors



Attention!

[Read and comply with notes on protection against electrostatic discharge \(ESD protection\).](#)



Necessary preliminary tasks:

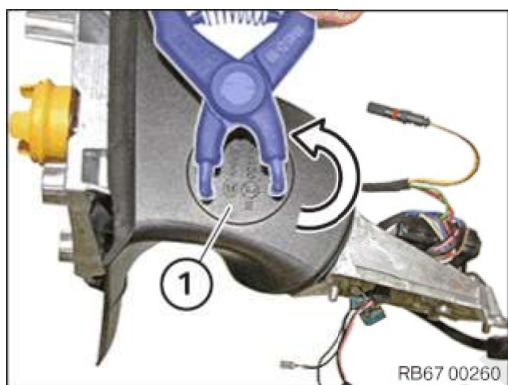
- [Remove and disassemble the mirror](#)

Note:

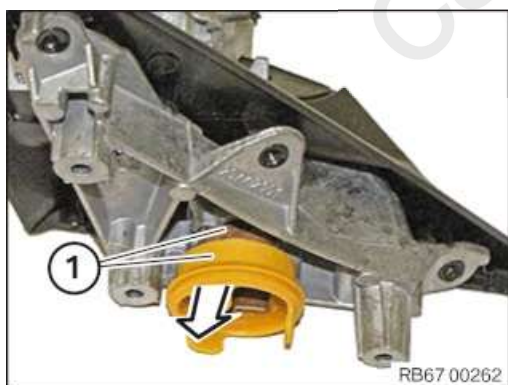
The number of wires/connectors may vary depending on the equipment specification.



Removal:



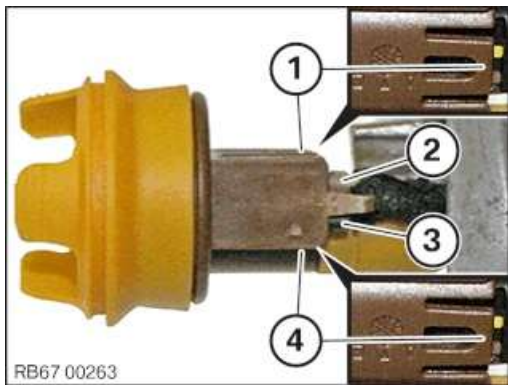
Use a suitable tool to twist the lid (1) slightly in anticlockwise direction and remove it.



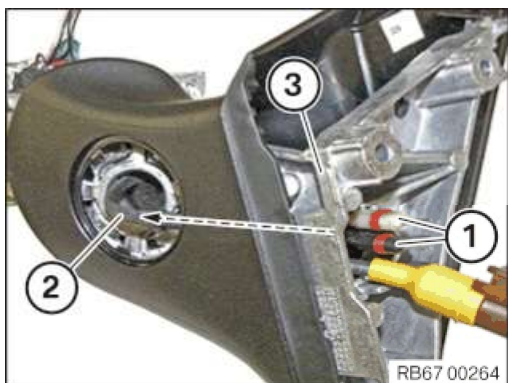
Pull out the grommet with connector holder (1) in the direction of the arrow. *Note:*

A retaining lug may potentially break off the connector holder (1) when pulling it out.

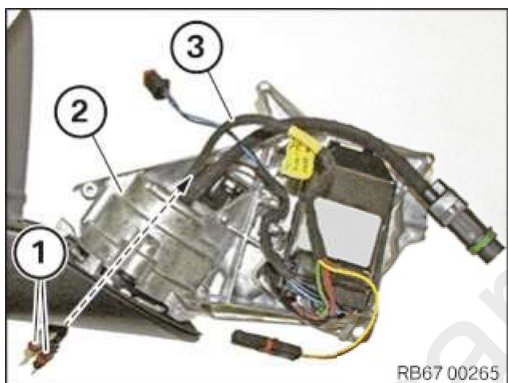
In this case, it is **not required** to replace the connector holder (1)!



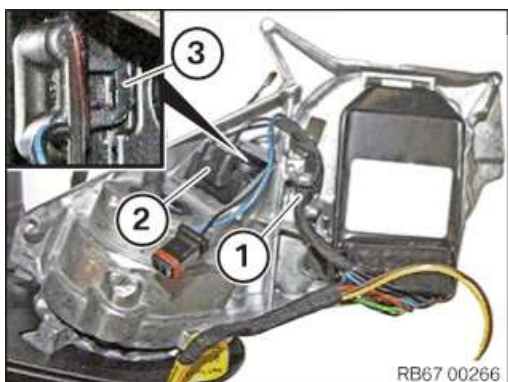
Carefully lift the retaining lug (1) and loosen the connector (2).
Carefully lift the retaining lug (4) and loosen the connector (3).



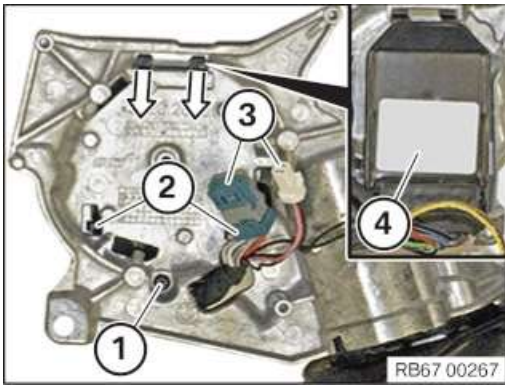
Pull out the connector (1) including the wire (2) from the housing (3) in the direction of the arrow.



Pull out the connector (1) including the wire (3) from the housing (2) in the direction of the arrow.



Remove the line (1).
Slightly lift the retaining lug (3).
Disconnect plug connection (2).



Release screw (1).

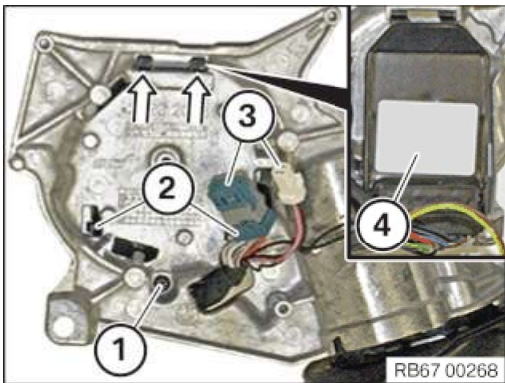
Simultaneously press both retaining lugs (2) and lift the mirror electronics (4) in this area.

Remove the mirror electronics (4) in the direction of the arrow.

Remove the wires (3).



Installation:



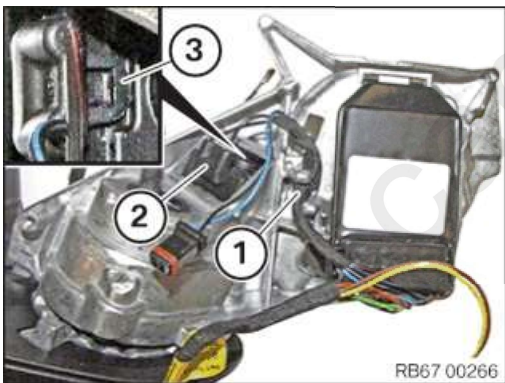
Remove the wires (3).

Install the mirror electronics (4) in the direction of the arrow.

Carefully press in the mirror electronics (4) until both retaining lugs (2) have engaged correctly.

Tighten screw (1).

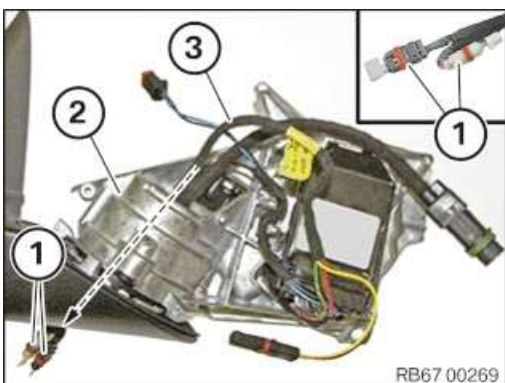
Tightening torque [51 16 6AZ](#).



Carefully connect the plug connection (2).

The retaining lug (3) must engage correctly.

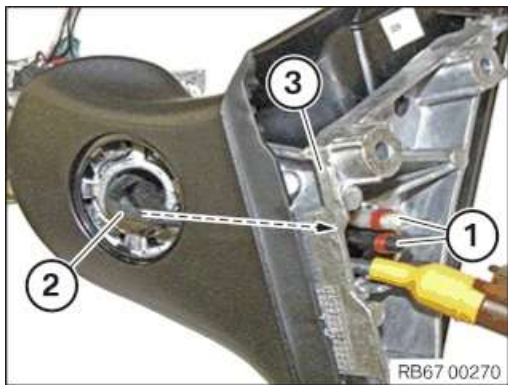
Position the cable (1) as illustrated.



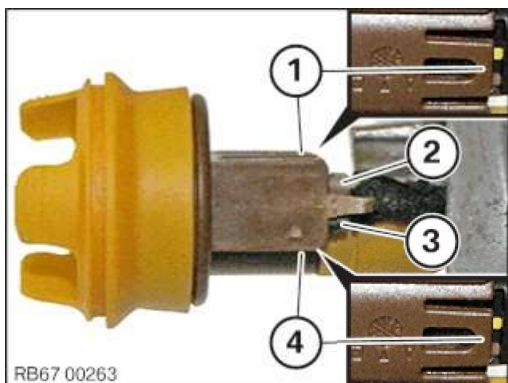
Insert the connector (1) including the cable (3) into the housing (2) in the direction of the arrow. *Note:*

Thread the connector (1) as illustrated for better installation.

The protective caps of the connector (1) must be removed first before installation into the connector housing.

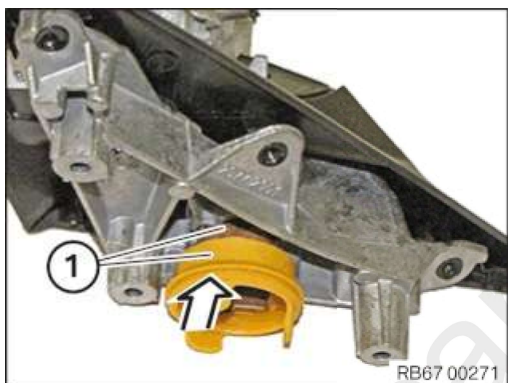


Insert the connector (1) including the cable (2) into the housing (3) in the direction of the arrow.

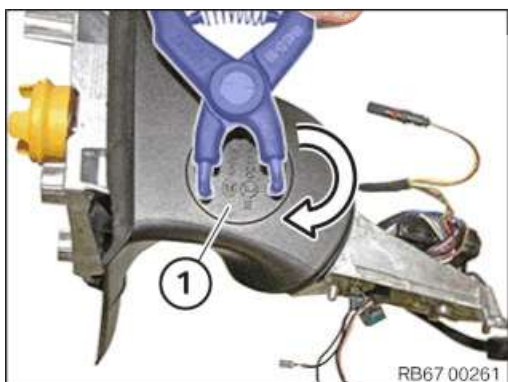


Correctly connect the connector (2) until the retaining lug (1) engages correctly.

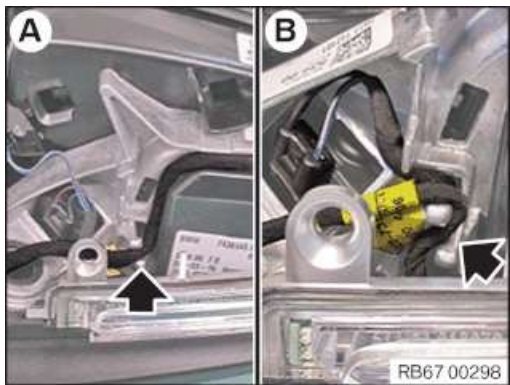
Connect the connector (3) until the retaining lug (4) engages correctly.



Install the grommet including the connector holder (1) in the direction of the arrow.



Position the lid (1) and twist in clockwise direction using a suitable tool.



Ensure correct cable routing.

A Version with camera

B Version without camera



Required follow-up work:

- [Assemble and install the mirror](#)

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