

67 13 001 Replacing drive for exterior mirror adjustment, left or right



NOTICE

Description is for left component only. Procedure on the right side is identical.

PRELIMINARY WORK

1 – Removing the mirror glass



CAUTION

Glass splinters.

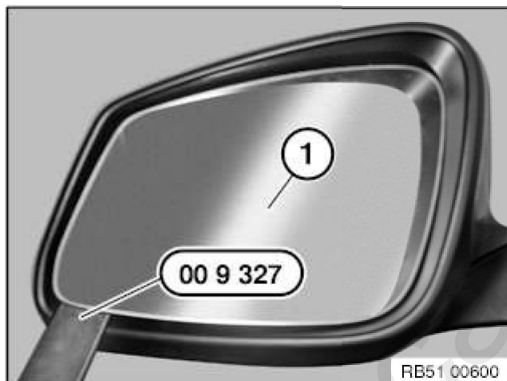
Danger of injury!

- If the mirror glass is damaged, wear safety goggles and protective gloves.

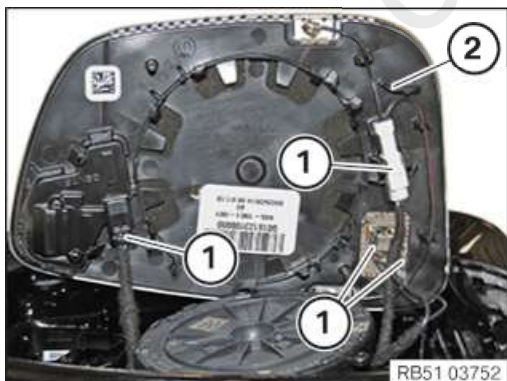


TECHNICAL INFORMATION

Carry out the work at temperatures between 18 °C and 23 °C only.



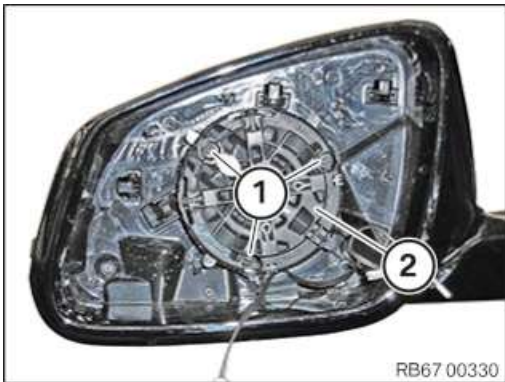
- Manually press the mirror glass (1) on the side of vehicle up to the end stop.
- Unclip the mirror glass (1) using special tool [0 496 571 \(00 9 327\)](#) all the way around, starting with the outer side.



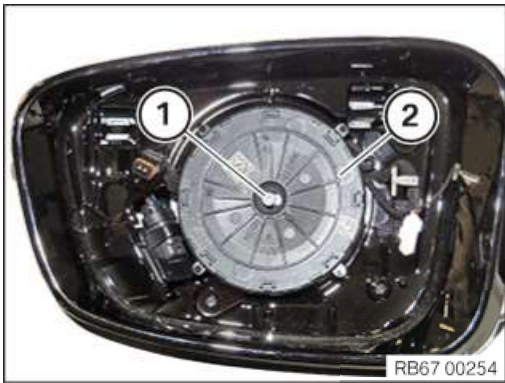
- Disconnect plug connection (1).
- Remove mirror glass (2).

MAIN WORK

2 – Removing the drive for exterior mirror adjustment



- **Version A**
- Release the screws (1) and pull out the drive for exterior mirror adjustment (2) a little.



- **Version B**
- Loosen screw (1).
- Pull off the drive for exterior mirror adjustment (2).

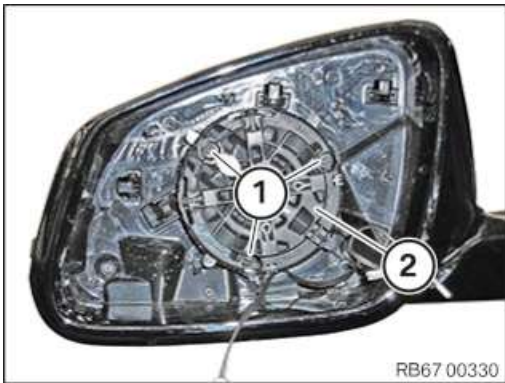


- Unlock plug connection (1) and disconnect and remove the drive for exterior mirror adjustment (2) .

3 – Installing the drive for exterior mirror adjustment



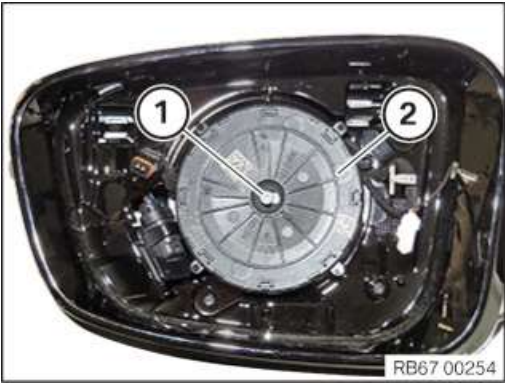
- Position drive for exterior mirror adjustment (2).
- Connect connectors (1) and lock.



- **Version A**
- Position drive for exterior mirror adjustment (2) correctly.
- Tighten the screws (1).

Drive for exterior mirror adjustment

	Tightening torque	1,2 Nm
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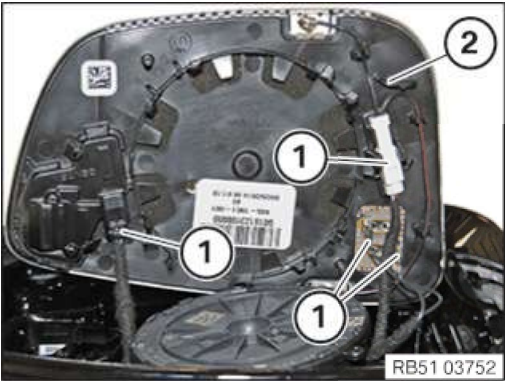
- **Version B**
- Correctly position the drive for exterior mirror adjustment (2) and press it in.
- Tighten down screw (1).

Drive for exterior mirror adjustment

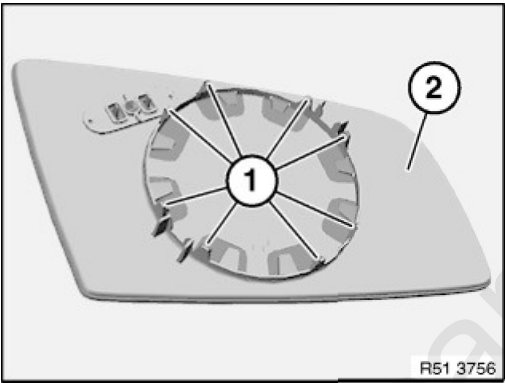
	Tightening torque	1,2 Nm
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POSTPROCESSES

4 – Installing the mirror glass



- Position mirror glass (2).
- Connect plug connections (1).



- Check whether retaining lugs (1) are missing or damaged and, if required, renew the mirror glass.
- Position the mirror glass (2) with the retaining lugs (1) flush with the drive for exterior mirror adjustment and clip in.
- Ensure correct locking.
- Check if the drive for exterior mirror adjustment is functioning correctly.

Additional Information

Overview of Tightening Torques

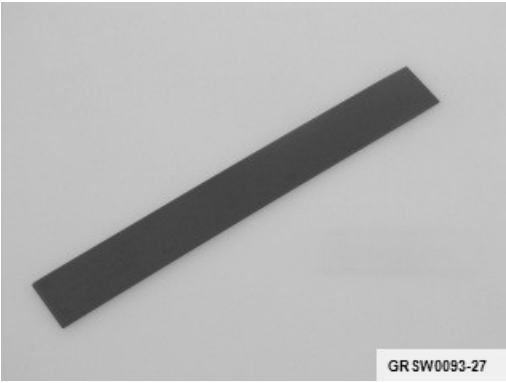
Drive for exterior mirror adjustment

Used in step 3

	Tightening torque	1,2 Nm
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Overview of Special Tools

0 496 571 (00 9 327) Wedge



Common		Used in step 1
Usage	(Cleaning wedge) From 11/2008 this special tool replaces panel wedge 00 9 323 (different material)	
Included in the tool or work	0 490 527	
Storage location	Individual	
Replaced by		
In connection with		
SI-Number	01 07 09 (530)	