

ACCESSORIES & EQUIPMENT

Door Lock (Preparation) - Sienna

DOOR LOCK

RECOMMENDED TOOLS

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	09010-3C120	Set, "TORX" Socket Wrench	
	(09013-1C120)	"TORX" Socket Wrench T-type T30	
	09080-1C110	Toyota Electrical Tester Set	
	09080-2C100	Test Lead Set	

EQUIPMENT

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Ohmmeter	
Protective Tape	
Service wire harness	
MP grease	
Torque wrench	
Battery	

SSM

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Adhesive 1324, Three Bond 1324 or equivalent	
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Door Lock (Service Specifications) - Sienna

DOOR LOCK

TORQUE SPECIFICATIONS

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Part Tightened	N*m	kgf*cm	ft.*lbf
Front door lock assembly x Front door panel	5.0	51	44 in.*lbf
Back door lock assembly (w/ Power Back Door) x Back door panel	8.0	82	71 in.*lbf
Back door lock assembly (w/o Power Back Door) x Back door panel	8.0	82	71 in.*lbf
Slide door rear lock assembly (w/o Power Slide Door) x Slide door panel	5.0	51	44 in.*lbf
Slide door rear lock assembly (w/ Power Slide Door) x Slide door panel	5.0	51	44 in.*lbf
Slide door rear lock assembly (w/ Power Slide Door) x Slide door panel	5.6	57	50 in.*lbf
Slide door front lock assembly x Slide door panel	5.0	51	44 in.*lbf
Slide door front lock adjust bolt x Slide door front lock assembly	5.6	57	50 in.*lbf
Slide door handle assembly x Slide door panel	7.1	72	63 in.*lbf