

6312 Overview of tightening torques

Front light combination, bottom		
Oval-head screw	Tightening torque	5Nm
Front light combination, top		
Oval-head screw	Tightening torque	8Nm

cardiagn.com

6314 Overview of tightening torques

Rear reflector to rear bumper panel		
Screw for thermoplastic	Tightening torque	3Nm

cardiagn.com

6321 Overview of tightening torques

Rear light at tailgate			
Nut M5		Tightening torque	3Nm
Rear light to side panel			
Nut M5, AF 8		Tightening torque	3Nm
Rear light to side panel			
Nut M5, AF 10		Tightening torque	4Nm

cardiagn.com