

71 60 Trailer tow hitch

Tightening Torques

	Type	Thread	Tightening specifications	Torque
1AZ Trailer tow hitch on body	F01 / F02 / F04 / F07 / F10 / F11 / F15 / F16 / F20 / F21 / F22 / F23 / F25 / F26 / F30 / F31 / F32 / F33 / F34 / F35 / F36 / F45 / F46 / F48 / F49 / F54 / F60 / F85 / F86 / F87 /	M12	Replace nuts	108 Nm
2AZ Trailer socket on ball head	F01 / F02 / F04 / F07 / F10 / F11 / F20 / F21 / F22 / F23 / F25 / F26 / F87			5 Nm
3AZ Trailer socket on trailer tow hitch	F45 / F46 / F48 / F49			4 Nm
4AZ Trailer socket holder on trailer tow hitch	F54 / F60		Replace nuts	8 Nm

72 12 Airbag modules

Tightening Torques

	Type	Thread	Tightening specifications	Torque
1AZ Passenger airbag module (instrument panel)	F20 / F21 / F22 / F23 / F30 / F31 / F32 / F33 / F34 / F35 / F36 / F80 / F82 / F83 / F87			2 Nm
2AZ Knee airbag - to support structure	F22 / F23 / F30 / F31 / F32 / F33 / F34 / F35 / F36 / F80 / F82 / F83 / F87		Renew screws.	8 Nm
3AZ Airbag module â€” to backrest	F20 / F21 / F22 / F23 / F30 / F31 / F32 / F33 / F34 / F35 / F36 / F80 / F82 / F83 / F87		Renew screws.	8 Nm

72 11 Seat belt

Tightening Torques

	Type	Thread	Tightening specifications	Torque
Seat belt, front:				
1AZ Automatic reel				
- on body without changeover cage nut	F20 / F21 / F22 / F23 / F30 / F31 / F32 / F34 / F35 / F36 / F87	M10x22	Renew screw	42 Nm
- on body with changeover cage nut		M8x20	Replace screw and changeover cage nut	19 Nm
2AZ Seat belt end fitting				
- to front seat	F20 / F30 / F31 / F34 / F35 / F36		Renew screw	42 Nm
- to body	F21 / F22 / F23 / F32 / F87		Renew screw	42 Nm
3AZ Deflection fitting (Upper seat belt bracket to body)				
	F20 / F21 / F22 / F23 / F30 / F31 / F32 / F34 / F35 / F36 / F87	M10x22	Renew screw	42 Nm
		M8x20	Renew screw	16 Nm
4AZ slide bar - to body				
	F20 / F21 / F22 / F23 / F30 / F31 / F32 / F34 / F35 / F36 / F87		Replace screws	4 Nm
5AZ Belt tensioner to front seat				
	F20 / F21 / F22 / F30 / F31 / F32 / F34 / F35 / F36 / F87		Renew screw	42 Nm
Seat belt, rear:				
20AZ Automatic reel for rear seat, normal				
- middle to body	F30 / F32 / F35		Renew screw	42 Nm
- outer to body	F20 / F21 / F22 / F23 / F30 / F31 / F32 / F34 / F35 / F36 / F87		Renew screw	42 Nm
21AZ Automatic reel for rear seat, through-loading				
- Centre rear seat backrest	F20 / F21 / F22 / F31 / F34 / F36 / F87		Renew screw	42 Nm
- outer to body	F20 / F21 / F22 / F23 / F30 / F31 / F32 / F34 / F35 / F36 / F87		Renew screw	42 Nm
22AZ Seat belt end fitting				

- middle	F20 / F21 / F22 / F30 / F31 / F32 / F34 / F35 / F36 / F87		Replace nut	42 Nm
- outer	F20 / F21 / F22 / F23 / F30 / F31 / F32 / F34 / F35 / F36 / F87		Renew screw	42 Nm
23AZ Seat belt buckle				
- with belt tensioner	F20 / F21 / F22 / F23 / F30 / F31 / F32 / F34 / F35 / F36 / F87		Renew screw	42 Nm
- without belt tensioner	F20 / F21 / F22 / F23 / F30 / F31 / F32 / F34 / F35 / F36 / F87		Renew screw	42 Nm
24AZ Seat belt guide loop on body	F33 / F23		Renew screw	42 Nm

72 12 Airbag modules

Tightening Torques

	Type	Thread	Tightening specifications	Torque
1AZ Passenger airbag module (instrument panel)	F20 / F21 / F22 / F23 / F30 / F31 / F32 / F33 / F34 / F35 / F36 / F80 / F82 / F83 / F87			2 Nm
2AZ Knee airbag - to support structure	F22 / F23 / F30 / F31 / F32 / F33 / F34 / F35 / F36 / F80 / F82 / F83 / F87		Renew screws.	8 Nm
3AZ Airbag module â€” to backrest	F20 / F21 / F22 / F23 / F30 / F31 / F32 / F33 / F34 / F35 / F36 / F80 / F82 / F83 / F87		Renew screws.	8 Nm

83 operating fluid overview

Assembly aids

Lubricants G14	900 ml, Can	83232360412
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Adhesive

Adhesive set K6	25 ml, Tube	83192317925
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Expendable materials

Multifunction spray Brunox	400 ml, Spray can	83230418567
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84-1 10 Telephone (i01)

Tightening Torques

	Type	Thread	Tightening specifications	Torque
1AZ Telematics Communication Box to holder	i01			6,0 Nm

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84-1 10 Telephone (P L7)

Tightening Torques

	Type	Thread	Tightening specifications	Torque
1AZ Telematics control unit to luggage compartment floor	F2x / F3x			6,0 Nm

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99 operating fluid overview

Paints and colours

Emergency program base filler 2K spray	200 ml, Application time 8 h	51910432615
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Paints and colours

INOX spray welding primer	500 ml	83400409992
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Paints and colours

Spray paint, black matt	400 ml	51911900346
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Paints and colours

Paint spray aerosol, inside filler of spare wheel well	400 ml	51910411026
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