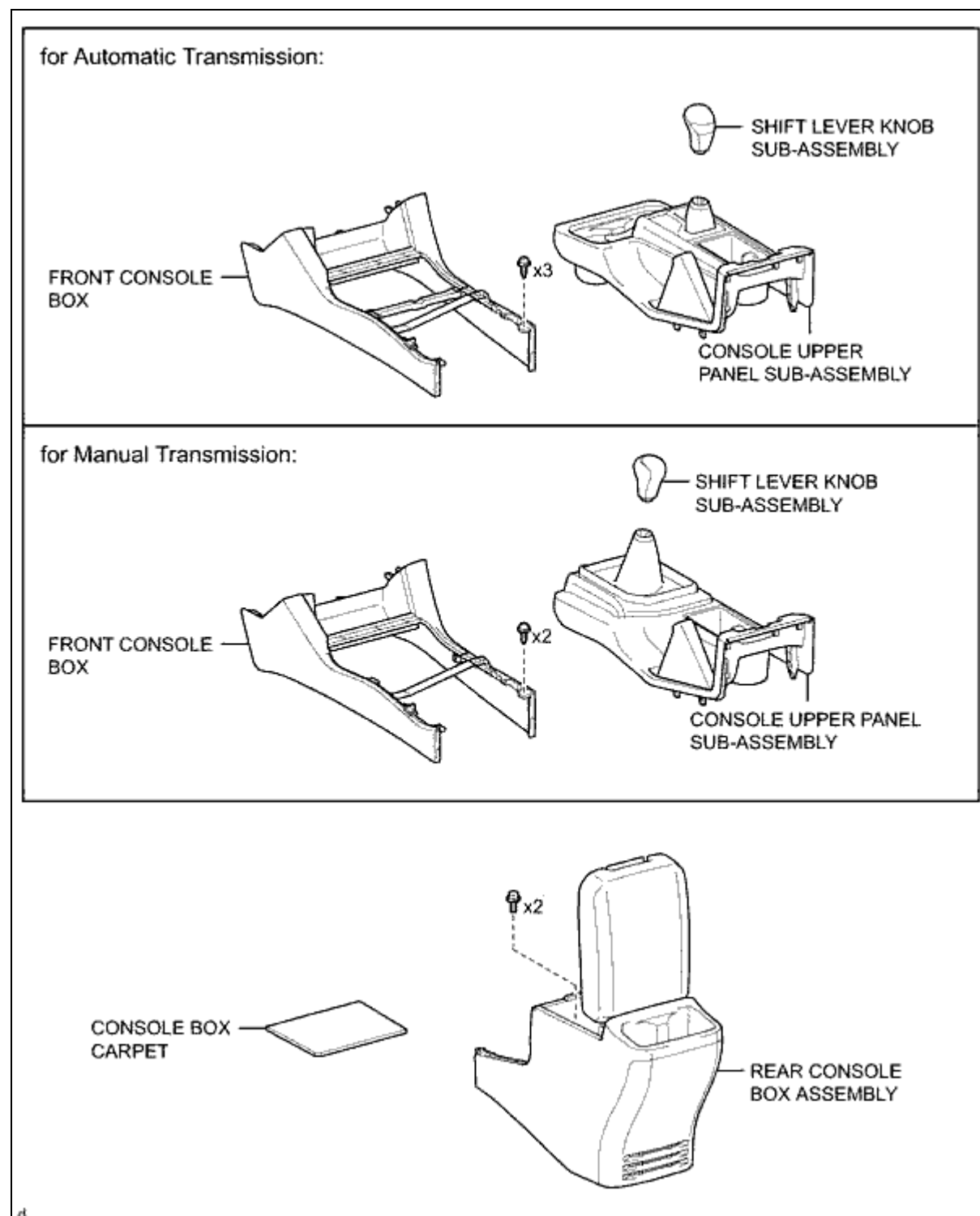


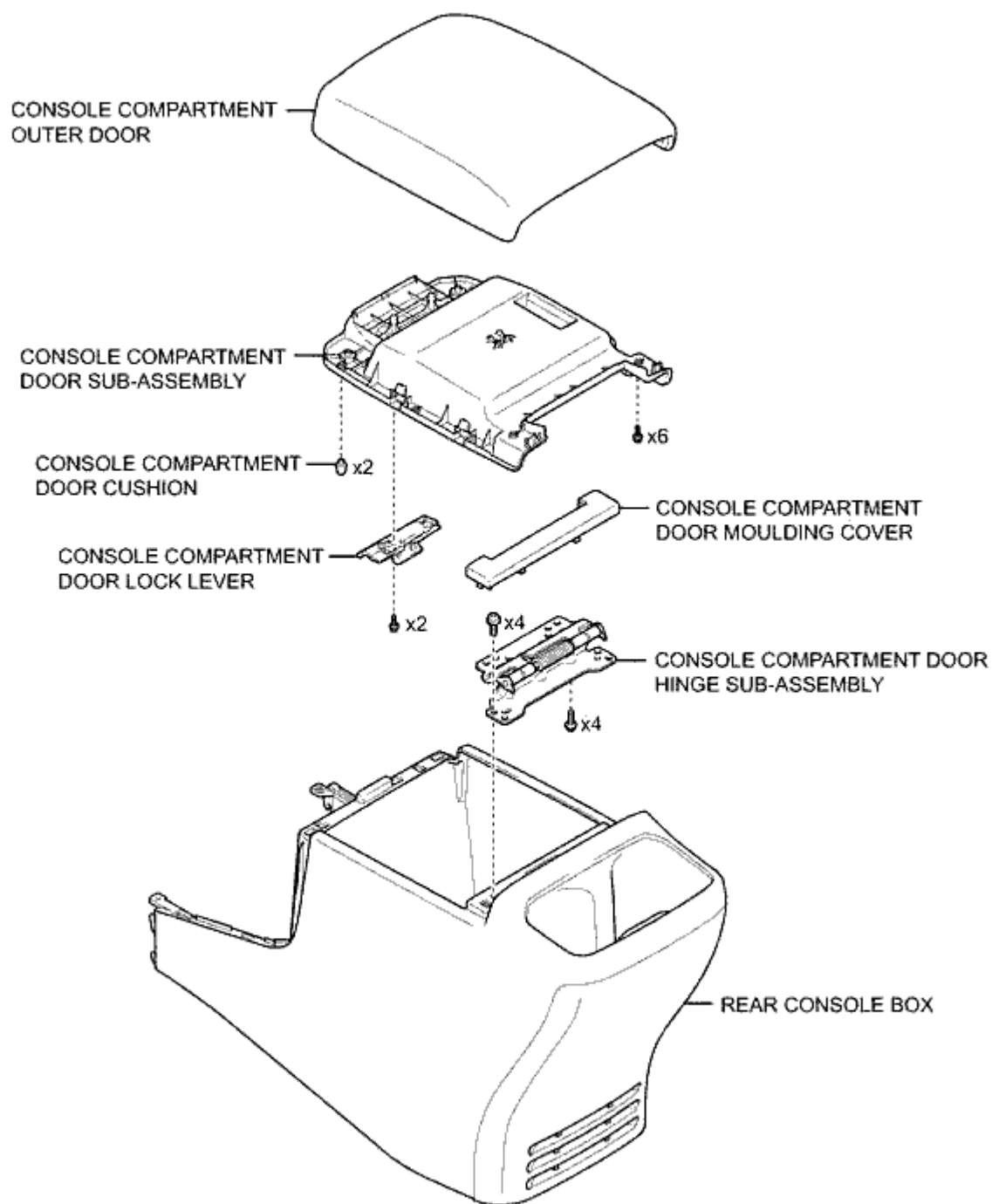
|                                                                                    |                      |                                      |
|------------------------------------------------------------------------------------|----------------------|--------------------------------------|
| <b>Last Modified:</b> 11-13-2015                                                   | 6.6 K                | <b>Doc ID:</b> RM000005VSJ000X       |
| <b>Model Year Start:</b> 2016                                                      | <b>Model:</b> Tacoma | <b>Prod Date Range:</b> [08/2015 - ] |
| <b>Title:</b> INTERIOR: FRONT CONSOLE BOX: COMPONENTS; 2016 MY Tacoma [08/2015 - ] |                      |                                      |

## COMPONENTS

## ILLUSTRATION



## ILLUSTRATION



|                                                                                         |                      |                                          |
|-----------------------------------------------------------------------------------------|----------------------|------------------------------------------|
| <b>Last Modified:</b> 11-13-2015                                                        | 6.6 A                | <b>Doc ID:</b> RM000005VSL000X           |
| <b>Model Year Start:</b> 2016                                                           | <b>Model:</b> Tacoma | <b>Prod Date Range:</b> [08/2015 -     ] |
| <b>Title:</b> INTERIOR: FRONT CONSOLE BOX: DISASSEMBLY; 2016 MY Tacoma [08/2015 -     ] |                      |                                          |

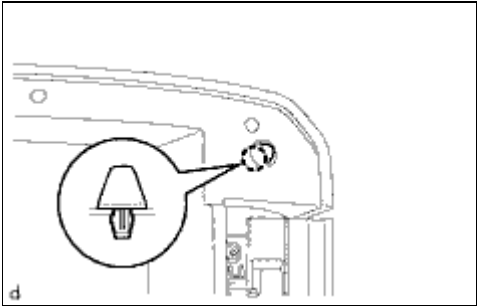
# **DISASSEMBLY**

## **1. REMOVE CONSOLE COMPARTMENT DOOR CUSHION**

**HINT:**

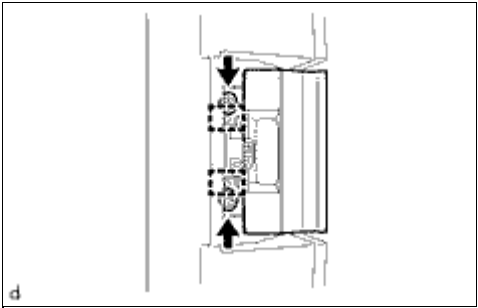
Use the same procedure as for the opposite side.

- (a) Disengage the claw to remove the console compartment door cushion.



## **2. REMOVE CONSOLE COMPARTMENT DOOR SUB-ASSEMBLY**

- (a) Remove the 2 screws.

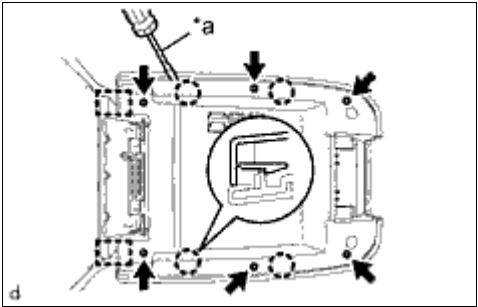


- (b) Disengage the 2 guides to remove the console compartment door lock lever.

- (c) Remove the 6 screws.

**Text in Illustration**

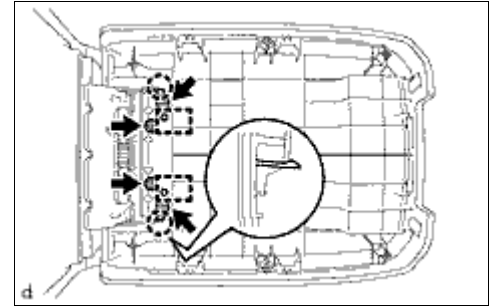
|    |                 |
|----|-----------------|
| *a | Protective Tape |
|----|-----------------|



- (d) Using a screwdriver with its tip wrapped in protective tape, disengage the 4 claws and 2 guides to remove the console compartment door sub-assembly.

## **3. REMOVE CONSOLE COMPARTMENT OUTER DOOR**

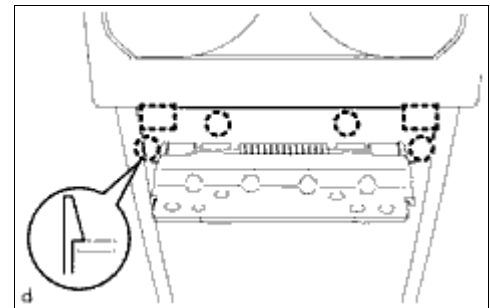
(a) Remove the 4 screws.



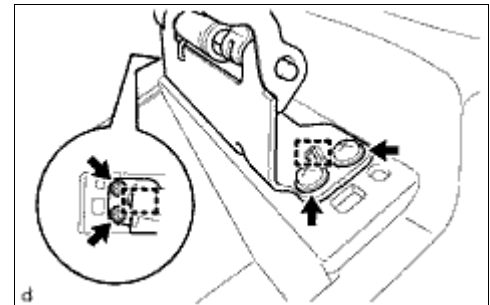
(b) Disengage the 2 claws and 2 guides to remove the console compartment outer door.

#### 4. REMOVE CONSOLE COMPARTMENT DOOR HINGE SUB-ASSEMBLY

(a) Disengage the 4 claws and 2 guides to remove the console compartment door moulding cover.



(b) Remove the 4 screws.



(c) Disengage the 2 guides to remove the console compartment door hinge sub-assembly.



|                                                                                      |                      |                                      |
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| <b>Last Modified:</b> 11-13-2015                                                     | 6.6 A                | <b>Doc ID:</b> RM000005VSI000X       |
| <b>Model Year Start:</b> 2016                                                        | <b>Model:</b> Tacoma | <b>Prod Date Range:</b> [08/2015 - ] |
| <b>Title:</b> INTERIOR: FRONT CONSOLE BOX: INSTALLATION; 2016 MY Tacoma [08/2015 - ] |                      |                                      |

## **INSTALLATION**

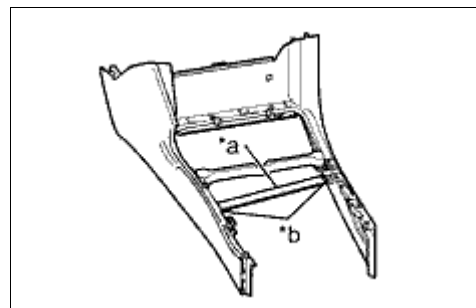
### **1. INSTALL FRONT CONSOLE BOX (for Automatic Transmission)**

(a) When installing a new front console box:

#### **Text in Illustration**

|    |                |
|----|----------------|
| *a | Runner Portion |
| *b | Cut Off        |

(1) Using a nipper, cut off both ends of the runner portion as shown in the illustration.



(b) Engage the 4 guides and 3 clips to install the front console box.

(c) Install the 3 screws.

(d) w/ Wireless Charger:

(1) Connect the connector.

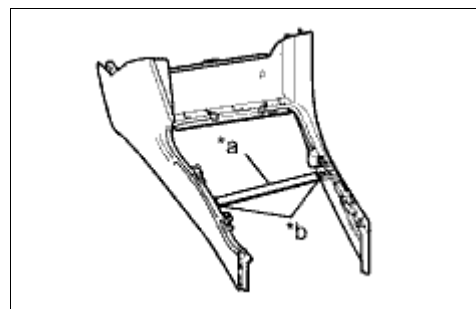
### **2. INSTALL FRONT CONSOLE BOX (for Manual Transmission)**

(a) When installing a new front console box:

#### **Text in Illustration**

|    |                |
|----|----------------|
| *a | Runner Portion |
| *b | Cut Off        |

(1) Using a nipper, cut off both ends of the runner portion as shown in the illustration.



(b) Engage the 4 guides and 3 clips to install the front console box.

(c) Install the 2 screws.

(d) w/ Wireless Charger:

(1) Connect the connector.

### **3. INSTALL REAR CONSOLE BOX ASSEMBLY**

(a) Engage the 4 guides and 2 claws to install the rear console box assembly.

(b) Engage the clamp and connect the connector.

(c) Install the 2 bolts.

### **4. INSTALL CONSOLE BOX CARPET**

(a) Install the console box carpet.

## 5. INSTALL CONSOLE UPPER PANEL SUB-ASSEMBLY (for Automatic Transmission)

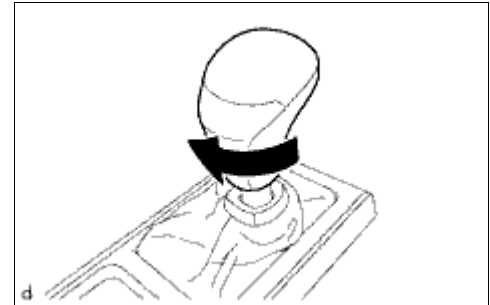
- (a) Engage the 2 guides and 12 clips to install the console upper panel sub-assembly.

## 6. INSTALL CONSOLE UPPER PANEL SUB-ASSEMBLY (for Manual Transmission)

- (a) Engage the 2 guides and 12 clips to install the console upper panel sub-assembly.

## 7. INSTALL SHIFT LEVER KNOB SUB-ASSEMBLY (for Automatic Transmission)

- (a) Rotate the shift lever knob sub-assembly as shown in the illustration to install it.

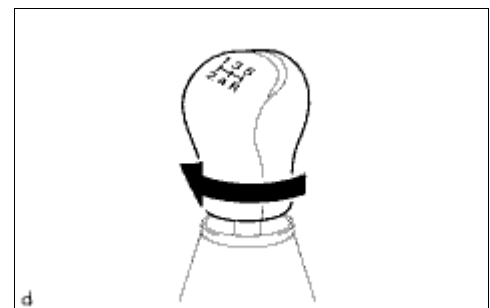


- (b) Engage the 2 claws to install the shifting hole cover sub-assembly.

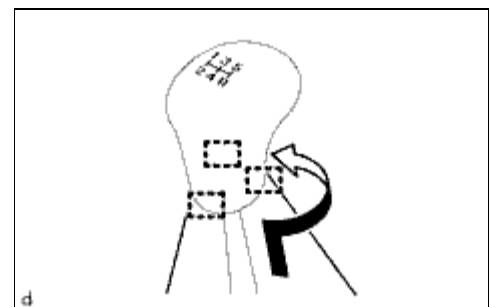


## 8. INSTALL SHIFT LEVER KNOB SUB-ASSEMBLY (for Manual Transmission)

- (a) Rotate the shift lever knob sub-assembly as shown in the illustration to install it.



- (b) Engage the 3 guides to install the shifting hole cover sub-assembly as shown in the illustration.

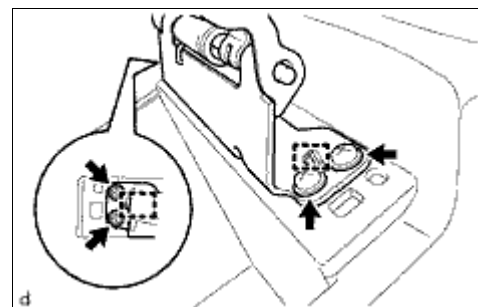


|                                                                                    |                      |                                      |
|------------------------------------------------------------------------------------|----------------------|--------------------------------------|
| <b>Last Modified:</b> 11-13-2015                                                   | 6.6 A                | <b>Doc ID:</b> RM000005VSM000X       |
| <b>Model Year Start:</b> 2016                                                      | <b>Model:</b> Tacoma | <b>Prod Date Range:</b> [08/2015 - ] |
| <b>Title:</b> INTERIOR: FRONT CONSOLE BOX: REASSEMBLY; 2016 MY Tacoma [08/2015 - ] |                      |                                      |

## **REASSEMBLY**

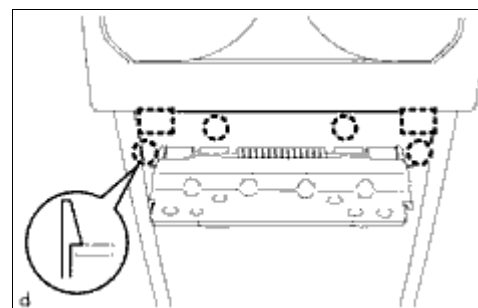
### **1. INSTALL CONSOLE COMPARTMENT DOOR HINGE SUB-ASSEMBLY**

- (a) Engage the 2 guides to install the console compartment door hinge sub-assembly.



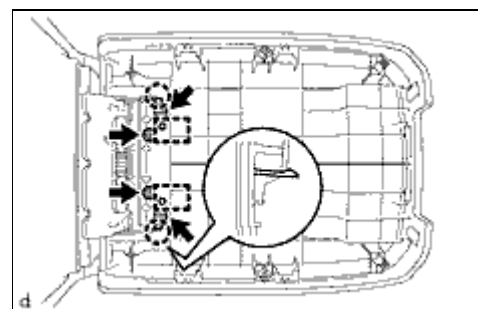
- (b) Install the 4 screws.

- (c) Engage the 2 guides and 4 claws to install the console compartment door moulding cover.



### **2. INSTALL CONSOLE COMPARTMENT OUTER DOOR**

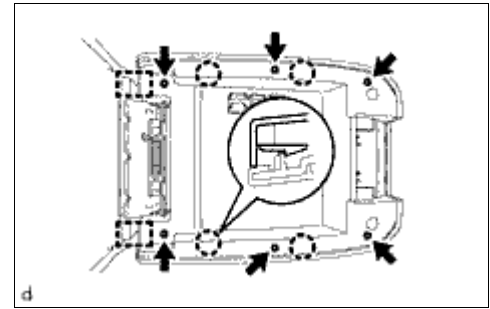
- (a) Engage the 2 guides and 2 claws to install the console compartment outer door.



- (b) Install the 4 screws.

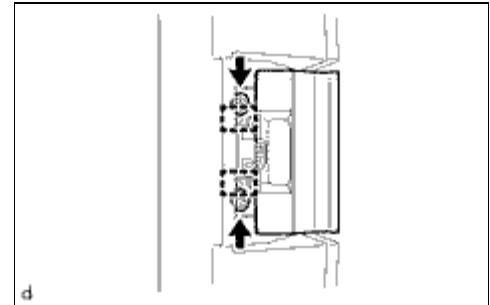
### **3. INSTALL CONSOLE COMPARTMENT DOOR SUB-ASSEMBLY**

- (a) Engage the 2 guides and 4 claws to install the console compartment door sub-assembly.



- (b) Install the 6 screws.

- (c) Engage the 2 guides to install the console compartment door lock lever.



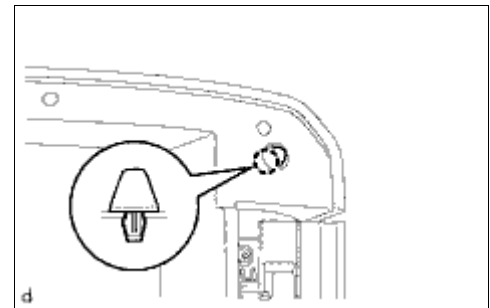
- (d) Install the 2 screws.

#### 4. INSTALL CONSOLE COMPARTMENT DOOR CUSHION

##### HINT:

Use the same procedure as for the opposite side.

- (a) Engage the claw to install the console compartment door cushion.

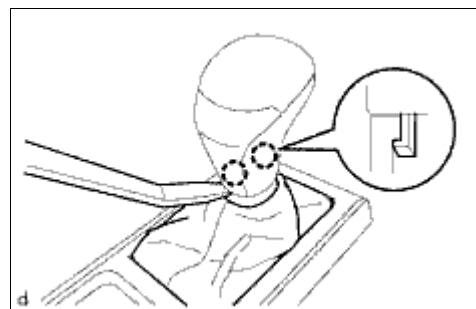


|                                                                                 |                      |                                      |
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| <b>Last Modified:</b> 11-13-2015                                                | 6.6 A                | <b>Doc ID:</b> RM000005VSK000X       |
| <b>Model Year Start:</b> 2016                                                   | <b>Model:</b> Tacoma | <b>Prod Date Range:</b> [08/2015 - ] |
| <b>Title:</b> INTERIOR: FRONT CONSOLE BOX: REMOVAL; 2016 MY Tacoma [08/2015 - ] |                      |                                      |

## REMOVAL

### 1. REMOVE SHIFT LEVER KNOB SUB-ASSEMBLY (for Automatic Transmission)

- (a) Using a molding remover A, disengage the 2 claws to separate the shifting hole cover sub-assembly.

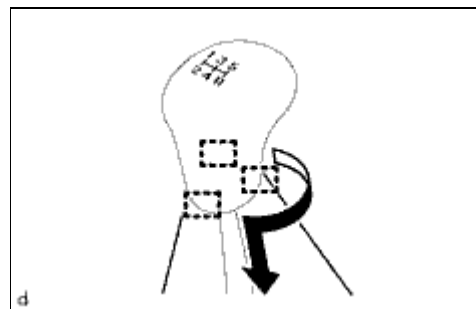


- (b) Rotate the shift lever knob sub-assembly as shown in the illustration to remove it.

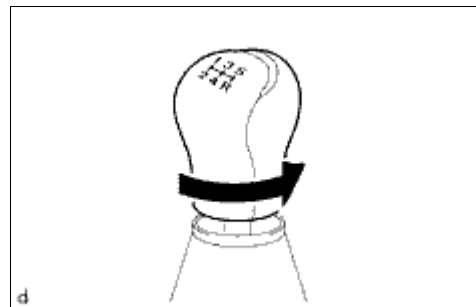


### 2. REMOVE SHIFT LEVER KNOB SUB-ASSEMBLY (for Manual Transmission)

- (a) Engage the 3 guides to separate the shifting hole cover sub-assembly as shown in the illustration.

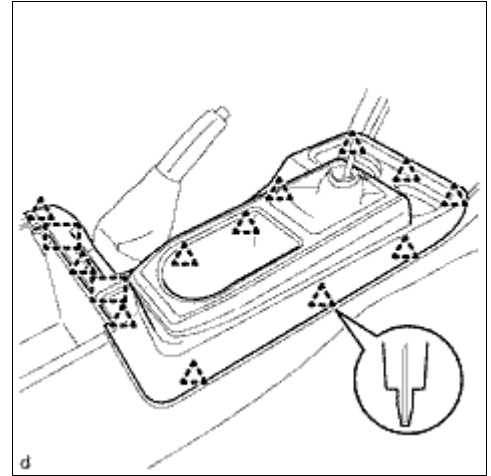


- (b) Rotate the shift lever knob sub-assembly as shown in the illustration to remove it.



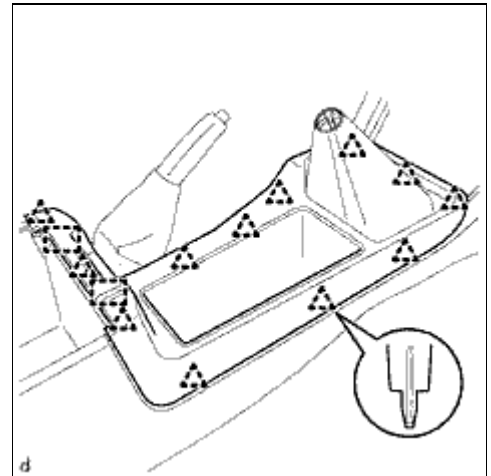
### 3. REMOVE CONSOLE UPPER PANEL SUB-ASSEMBLY (for Automatic Transmission)

- (a) Disengage the 12 clips and 2 guides to remove the console upper panel sub-assembly.



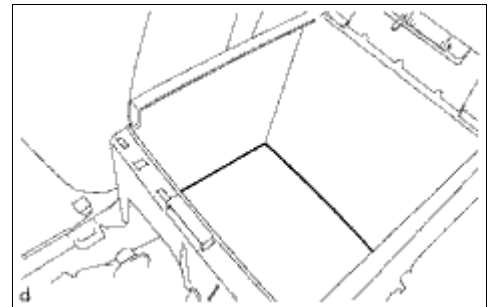
#### 4. REMOVE CONSOLE UPPER PANEL SUB-ASSEMBLY (for Manual Transmission)

- (a) Disengage the 12 clips and 2 guides to remove the console upper panel sub-assembly.



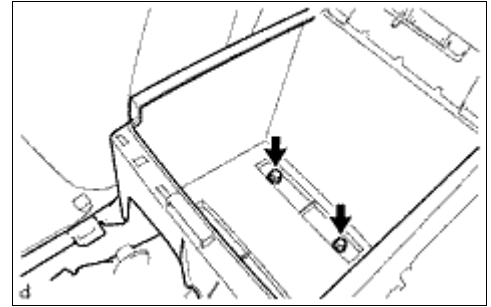
#### 5. REMOVE CONSOLE BOX CARPET

- (a) Remove the console box carpet.

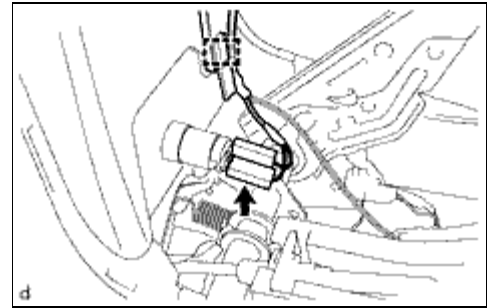


#### 6. REMOVE REAR CONSOLE BOX ASSEMBLY

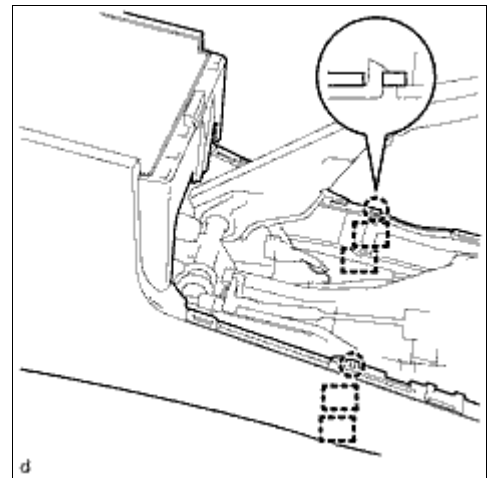
(a) Remove the 2 bolts.



(b) Disconnect the connector and disengage the clamp.



(c) Disengage the 2 claws and 4 guides to remove the rear console box assembly.



## 7. REMOVE FRONT CONSOLE BOX (for Automatic Transmission)

(a) w/ Wireless Charger:

(1) Disconnect the connector.

(b) Remove the 3 screws.



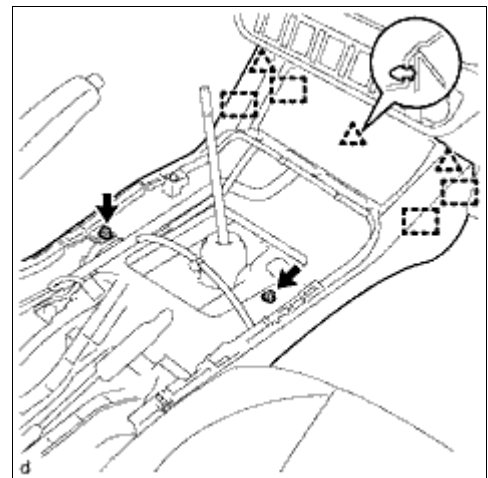
(c) Disengage the 3 clips and 4 guides to remove the front console box.

## 8. REMOVE FRONT CONSOLE BOX (for Manual Transmission)

(a) w/ Wireless Charger:

(1) Disconnect the connector.

(b) Remove the 2 screws.



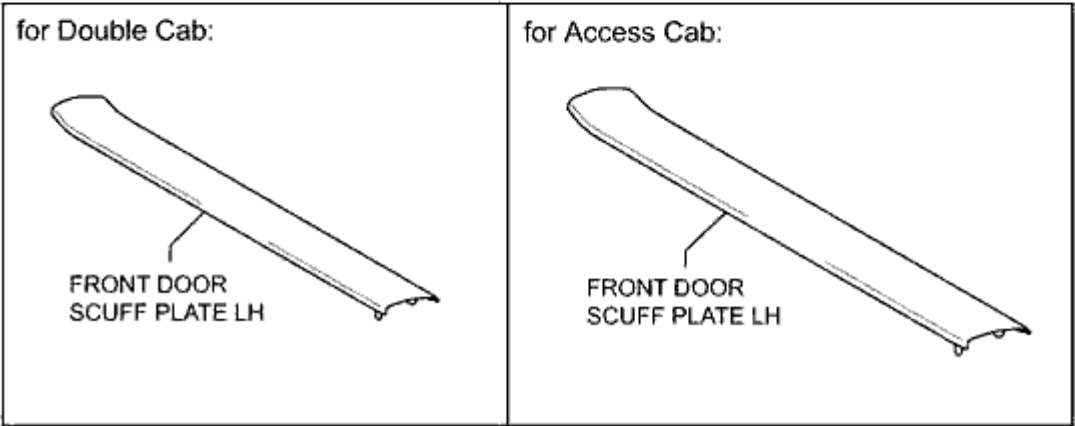
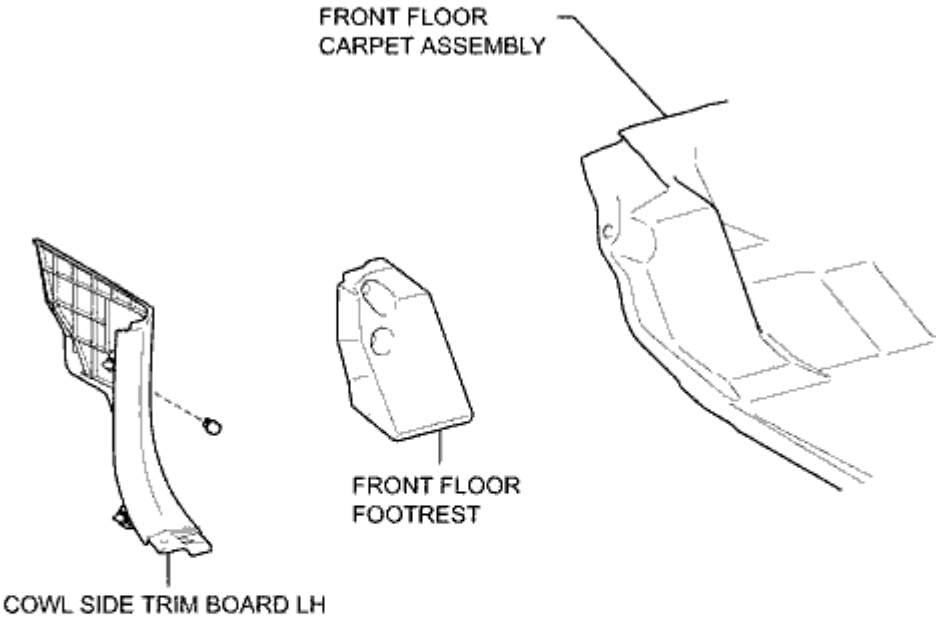
(c) Disengage the 3 clips and 4 guides to remove the front console box.



|                                                                                |               |                               |
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| Last Modified: 11-13-2015                                                      | 6.6 K         | Doc ID: RM000005VSB000X       |
| Model Year Start: 2016                                                         | Model: Tacoma | Prod Date Range: [08/2015 - ] |
| Title: INTERIOR: FRONT FLOOR FOOTREST: COMPONENTS; 2016 MY Tacoma [08/2015 - ] |               |                               |

COMPONENTS

ILLUSTRATION

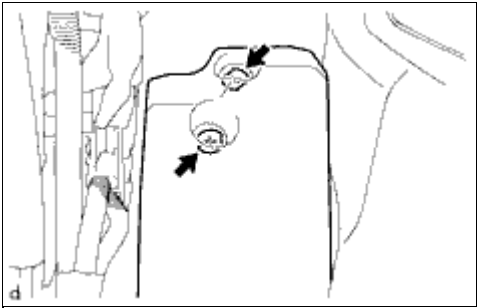


|                                                                                             |                      |                                          |
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| <b>Last Modified:</b> 11-13-2015                                                            | 6.6 A                | <b>Doc ID:</b> RM0000015RV00AX           |
| <b>Model Year Start:</b> 2016                                                               | <b>Model:</b> Tacoma | <b>Prod Date Range:</b> [08/2015 -     ] |
| <b>Title:</b> INTERIOR: FRONT FLOOR FOOTREST: INSTALLATION; 2016 MY Tacoma [08/2015 -     ] |                      |                                          |

**INSTALLATION**

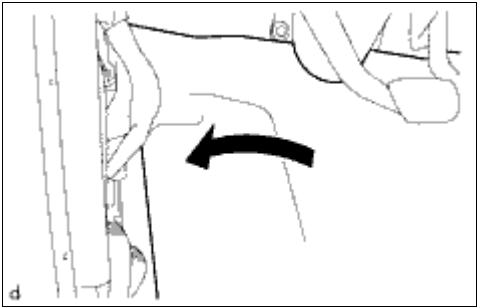
**1. INSTALL FRONT FLOOR FOOTREST**

(a) Engage the 2 clips to install the front floor footrest.



**2. INSTALL FRONT FLOOR CARPET ASSEMBLY**

(a) Return the front floor carpet assembly as shown in the illustration.



**3. INSTALL COWL SIDE TRIM BOARD LH** [INFO](#)

**4. INSTALL FRONT DOOR SCUFF PLATE LH (for Double Cab)** [INFO](#)

**5. INSTALL FRONT DOOR SCUFF PLATE LH (for Access Cab)** [INFO](#)



|                                                                                    |                      |                                      |
|------------------------------------------------------------------------------------|----------------------|--------------------------------------|
| <b>Last Modified:</b> 11-13-2015                                                   | 6.6 A                | <b>Doc ID:</b> RM0000015RX00AX       |
| <b>Model Year Start:</b> 2016                                                      | <b>Model:</b> Tacoma | <b>Prod Date Range:</b> [08/2015 - ] |
| <b>Title:</b> INTERIOR: FRONT FLOOR FOOTREST: REMOVAL; 2016 MY Tacoma [08/2015 - ] |                      |                                      |

## REMOVAL

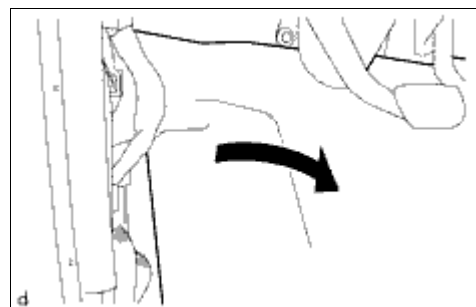
**1. REMOVE FRONT DOOR SCUFF PLATE LH (for Double Cab)** [INFO](#)

**2. REMOVE FRONT DOOR SCUFF PLATE LH (for Access Cab)** [INFO](#)

**3. REMOVE COWL SIDE TRIM BOARD LH** [INFO](#)

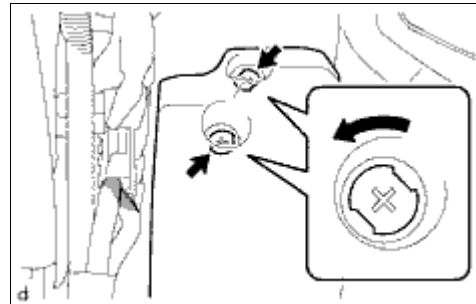
**4. SEPARATE FRONT FLOOR CARPET ASSEMBLY**

(a) Peel back the front floor carpet assembly as shown in the illustration.



**5. REMOVE FRONT FLOOR FOOTREST**

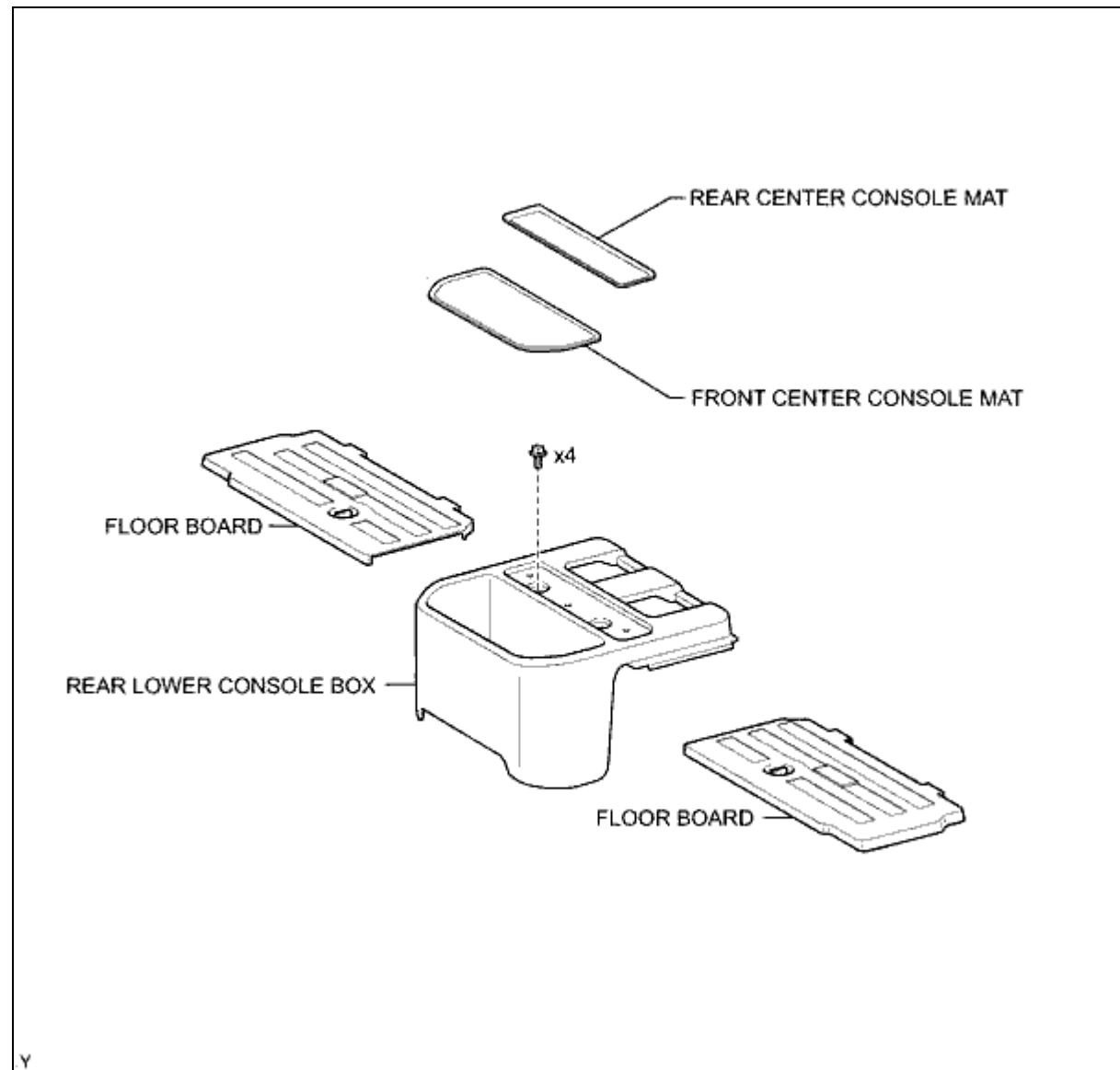
(a) Rotate the 2 clips counterclockwise to remove the front floor footrest as shown in the illustration.



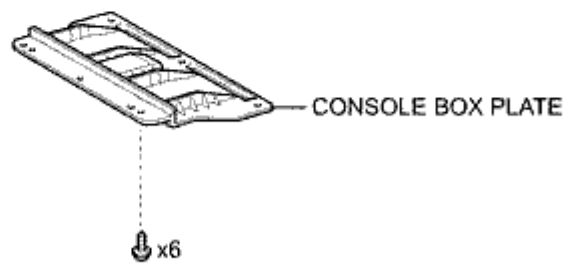
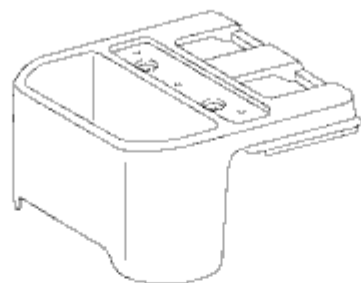
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| <b>Last Modified:</b> 11-13-2015                                                  | 6.6 K                | <b>Doc ID:</b> RM000003N4S007X       |
| <b>Model Year Start:</b> 2016                                                     | <b>Model:</b> Tacoma | <b>Prod Date Range:</b> [08/2015 - ] |
| <b>Title:</b> INTERIOR: REAR CONSOLE BOX: COMPONENTS; 2016 MY Tacoma [08/2015 - ] |                      |                                      |

## COMPONENTS

## ILLUSTRATION



## ILLUSTRATION



|                                                                                         |                      |                                          |
|-----------------------------------------------------------------------------------------|----------------------|------------------------------------------|
| <b>Last Modified:</b> 11-13-2015                                                        | 6.6 A                | <b>Doc ID:</b> RM000003N4R007X           |
| <b>Model Year Start:</b> 2016                                                           | <b>Model:</b> Tacoma | <b>Prod Date Range:</b> [08/2015 -     ] |
| <b>Title:</b> INTERIOR: REAR CONSOLE BOX: INSTALLATION; 2016 MY Tacoma [08/2015 -     ] |                      |                                          |

## **INSTALLATION**

### **1. INSTALL BOX BOTTOM MAT**

- (a) Engage the 10 guides and install the 2 box bottom mats.

### **2. INSTALL CONSOLE BOX PLATE**

- (a) Engage the 2 guides and install the console box plate.
- (b) Install the 6 screws.

### **3. INSTALL REAR LOWER CONSOLE BOX**

- (a) Engage the 2 guides and install the lower console box.
- (b) Install the 4 bolts.

### **4. INSTALL FRONT CENTER CONSOLE MAT**

- (a) Install the front center console mat.

### **5. INSTALL REAR CENTER CONSOLE MAT**

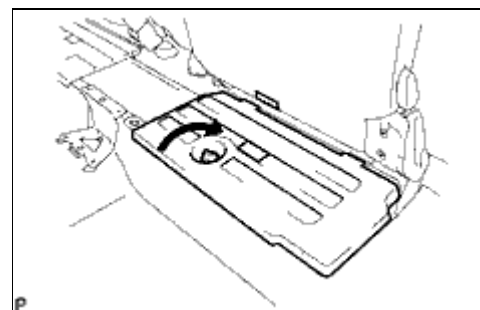
- (a) Install the rear center console mat.

### **6. INSTALL FLOOR BOARD**

- (a) Return the floor board and engage the lock.

#### **HINT:**

Use the same procedure for both sides.



|                                                                                |                      |                                      |
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| <b>Last Modified:</b> 11-13-2015                                               | 6.6 A                | <b>Doc ID:</b> RM000003N4T007X       |
| <b>Model Year Start:</b> 2016                                                  | <b>Model:</b> Tacoma | <b>Prod Date Range:</b> [08/2015 - ] |
| <b>Title:</b> INTERIOR: REAR CONSOLE BOX: REMOVAL; 2016 MY Tacoma [08/2015 - ] |                      |                                      |

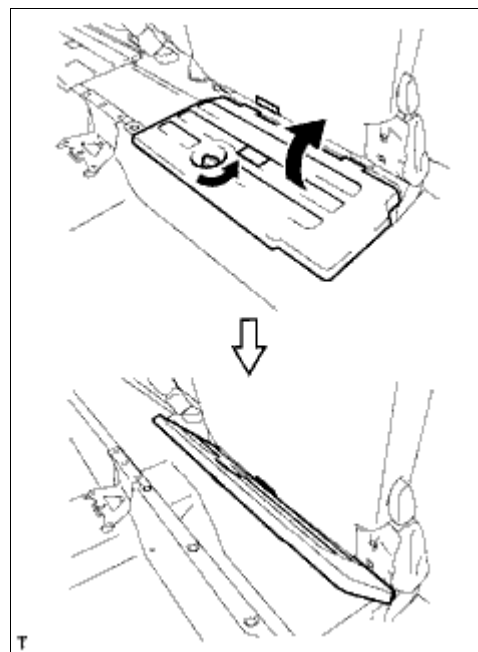
## REMOVAL

### 1. REMOVE FLOOR BOARD

- (a) Release the lock and fasten the floor board to the seat bottom.

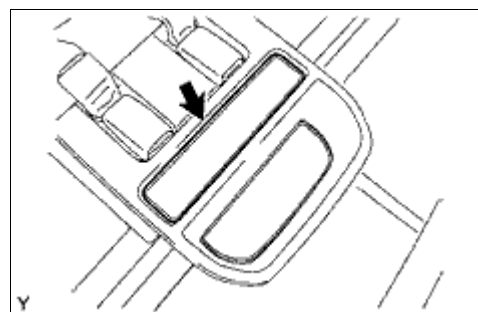
#### HINT:

Use the same procedure for both sides.



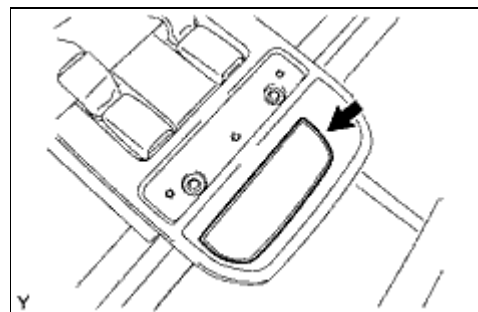
### 2. REMOVE REAR CENTER CONSOLE MAT

- (a) Remove the front center console mat.



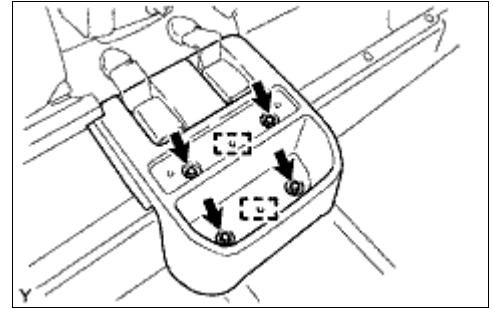
### 3. REMOVE FRONT CENTER CONSOLE MAT

- (a) Remove the rear center console mat.



#### 4. REMOVE REAR LOWER CONSOLE BOX

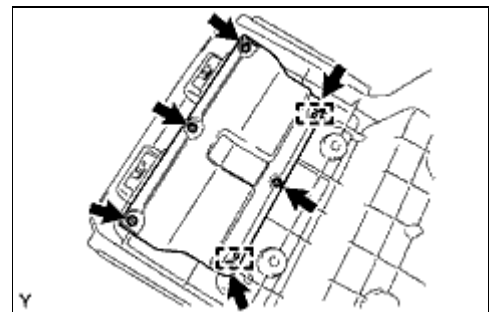
(a) Remove the 4 bolts.



(b) Disengage the 2 guides and remove the lower console box.

#### 5. REMOVE CONSOLE BOX PLATE

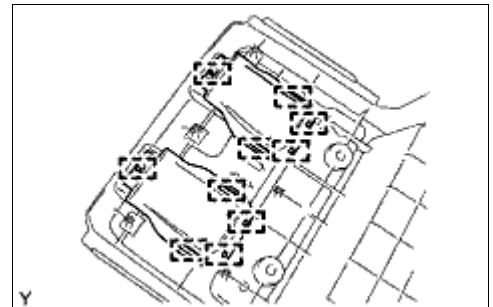
(a) Remove the 6 screws.



(b) Disengage the 2 guides and remove the console box plate.

#### 6. REMOVE BOX BOTTOM MAT

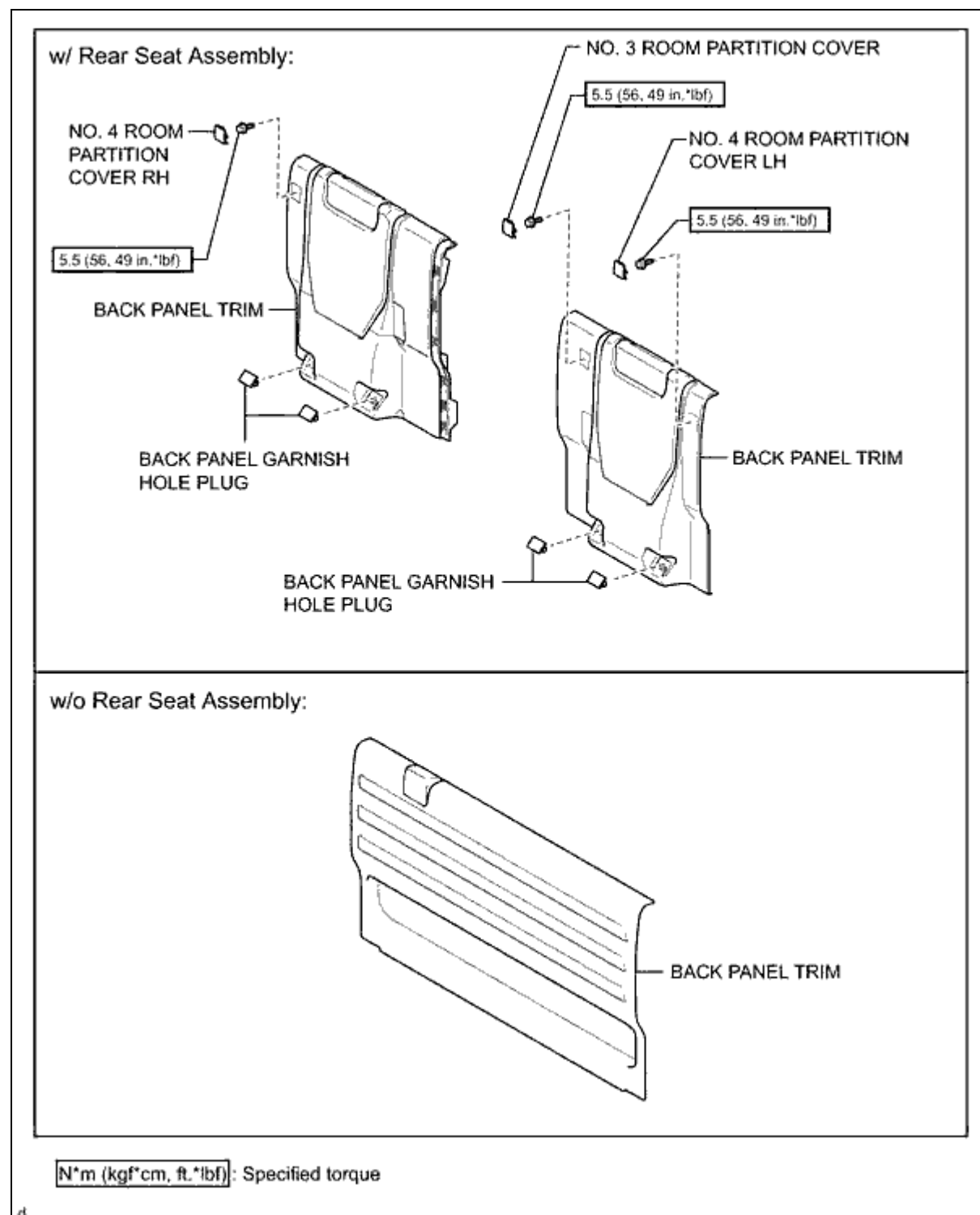
(a) Disengage the 10 guides and remove the 2 box bottom mats.



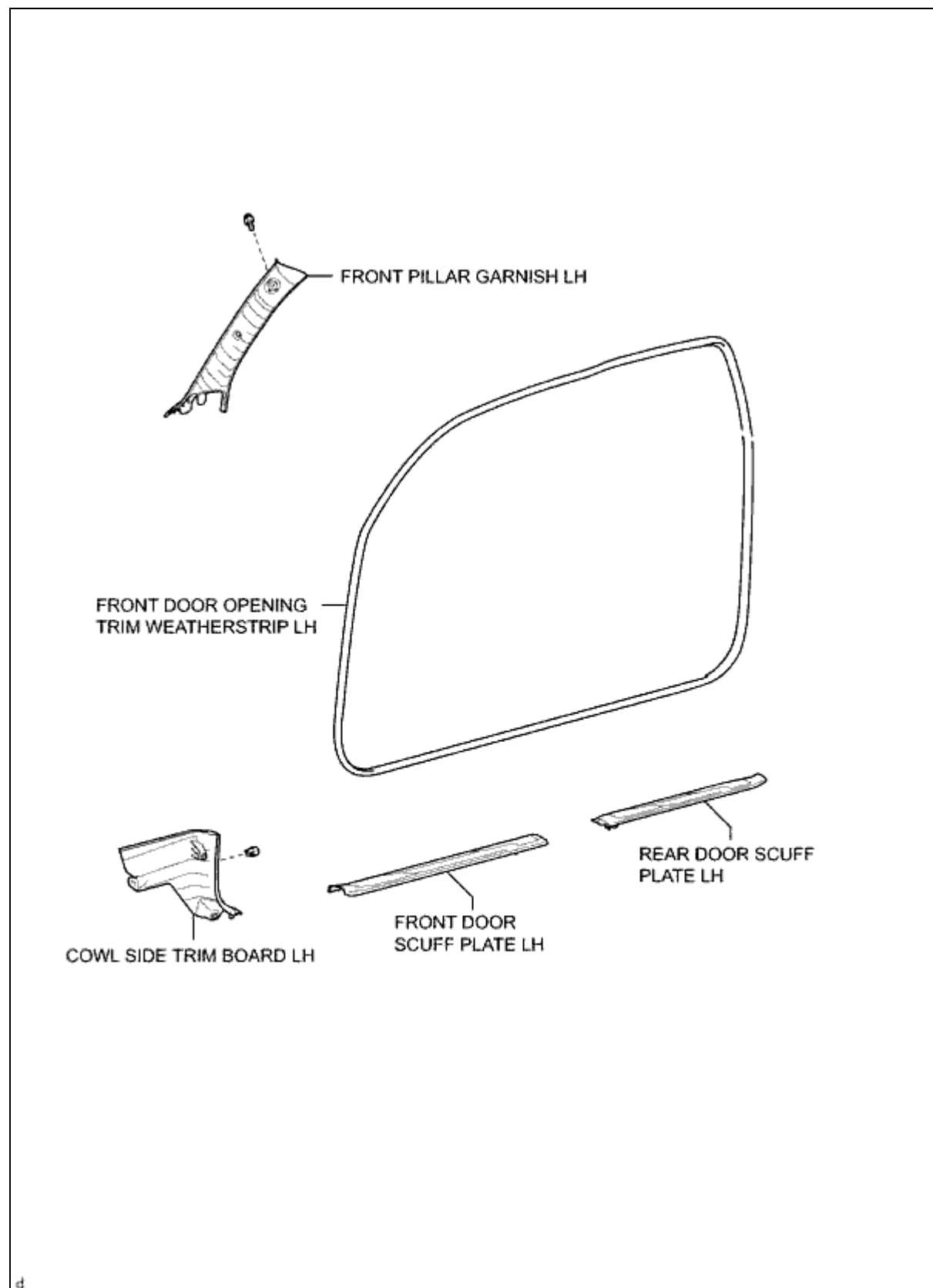
|                                                                                                   |                      |                                      |
|---------------------------------------------------------------------------------------------------|----------------------|--------------------------------------|
| <b>Last Modified:</b> 11-13-2015                                                                  | 6.6 K                | <b>Doc ID:</b> RM0000015RQ00IX       |
| <b>Model Year Start:</b> 2016                                                                     | <b>Model:</b> Tacoma | <b>Prod Date Range:</b> [08/2015 - ] |
| <b>Title:</b> INTERIOR: ROOF HEADLINING (for Access Cab): COMPONENTS; 2016 MY Tacoma [08/2015 - ] |                      |                                      |

## COMPONENTS

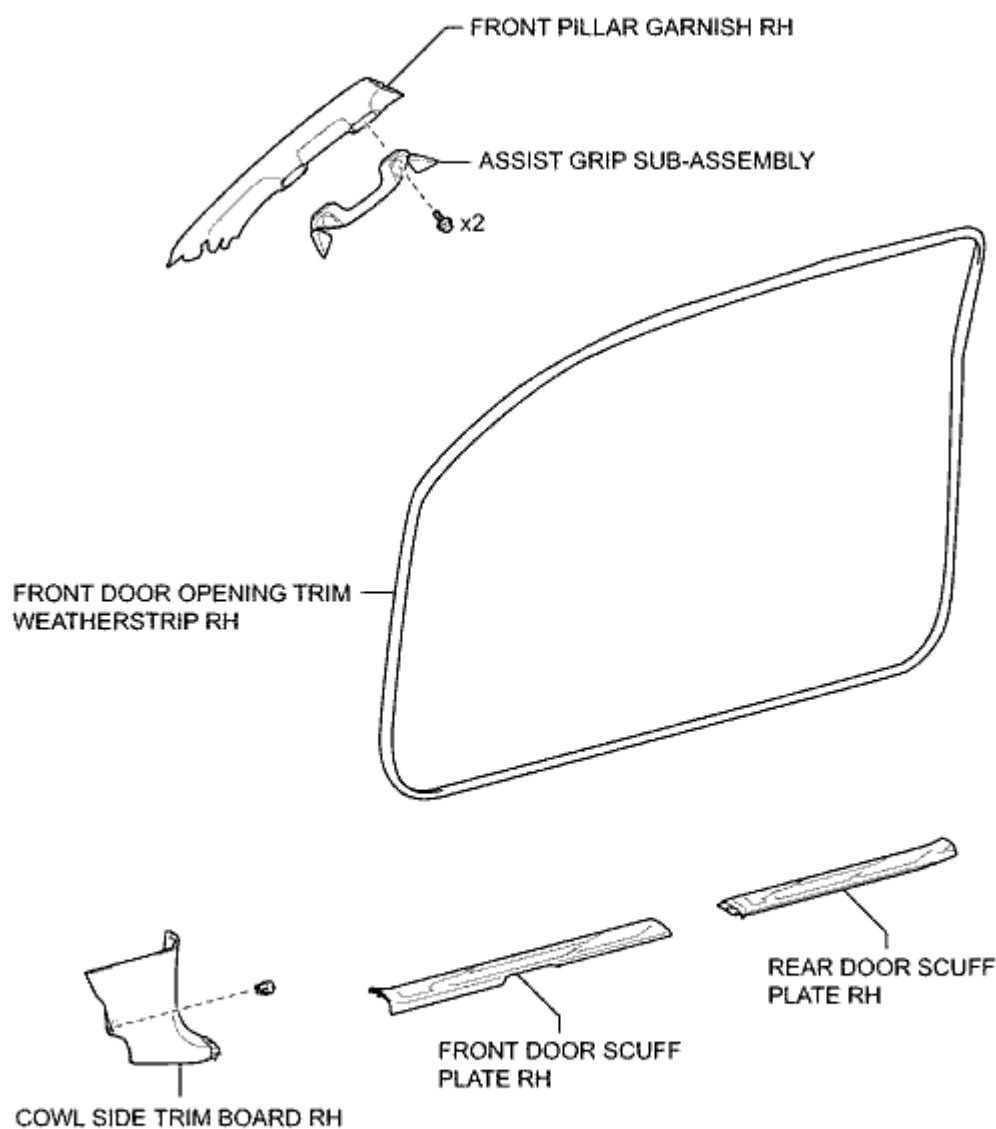
## ILLUSTRATION



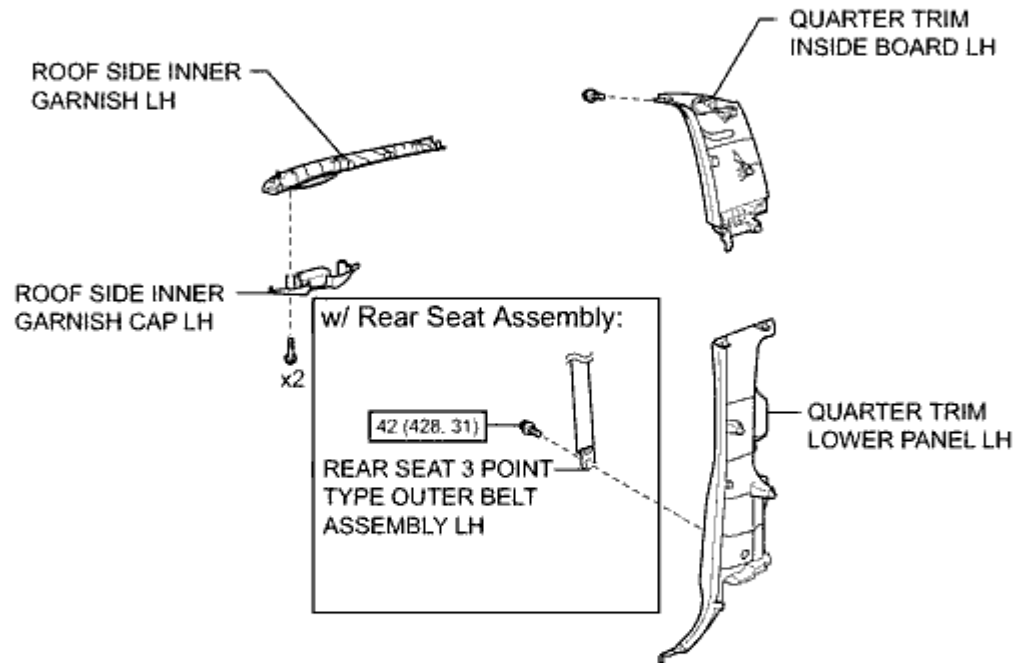
## ILLUSTRATION



## ILLUSTRATION



## ILLUSTRATION



[N\*m (kgf\*cm, ft.\*lbf)]: Specified torque

## ILLUSTRATION

ROOF SIDE INNER  
GARNISH RH

ROOF SIDE INNER  
GARNISH CAP RH

x2

QUARTER TRIM  
INSIDE BOARD RH

QUARTER TRIM LOWER PANEL RH

w/ Rear Seat Assembly:

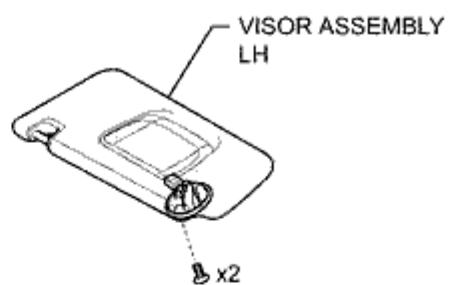
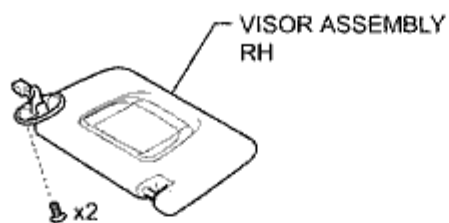
REAR SEAT 3 POINT  
TYPE OUTER BELT  
ASSEMBLY RH

42 (428, 31)

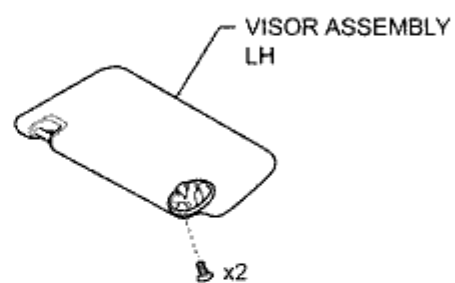
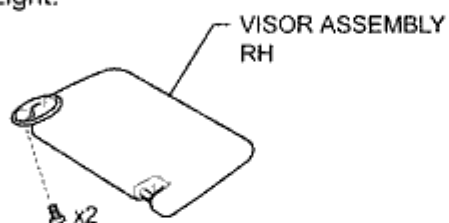
**N\*m (kgf\*cm, ft.\*lbf):** Specified torque

## ILLUSTRATION

w/ Vanity Light:

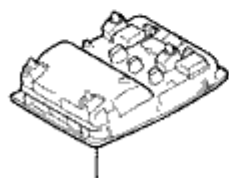


w/o Vanity Light:



VISOR HOLDER RH

VISOR HOLDER LH

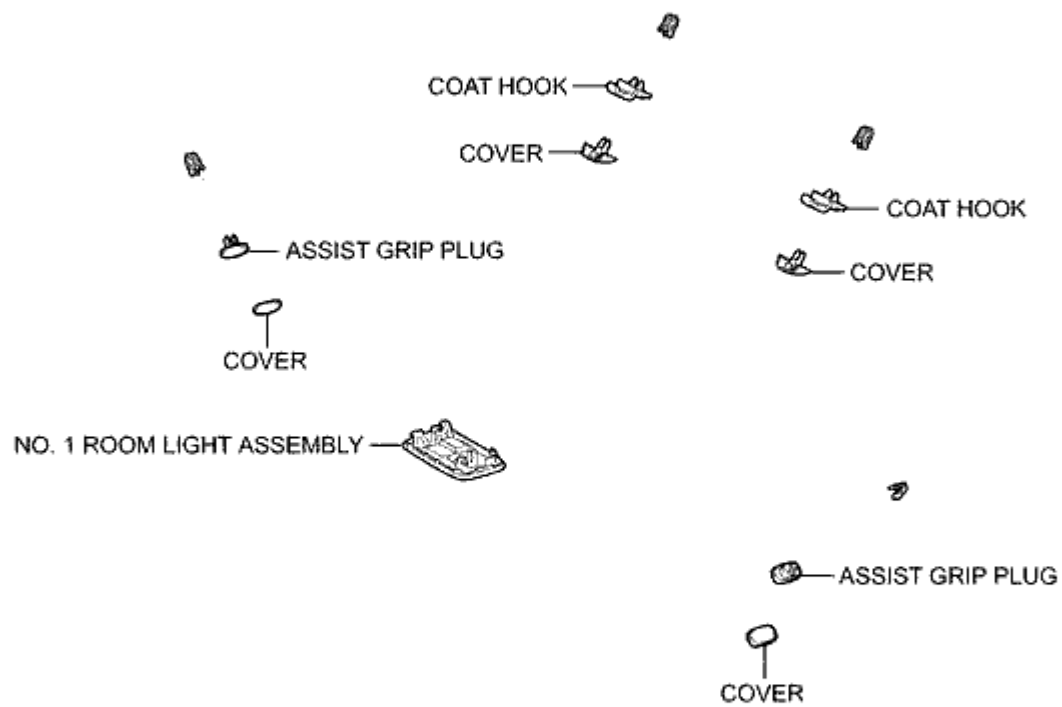


ROOF CONSOLE BOX ASSEMBLY

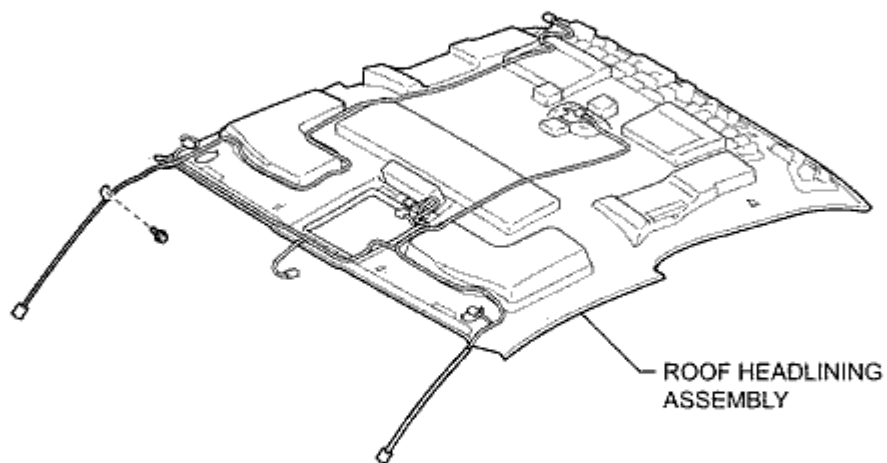
w/ EC Mirror:

INNER REAR VIEW  
MIRROR COVER

**ILLUSTRATION**

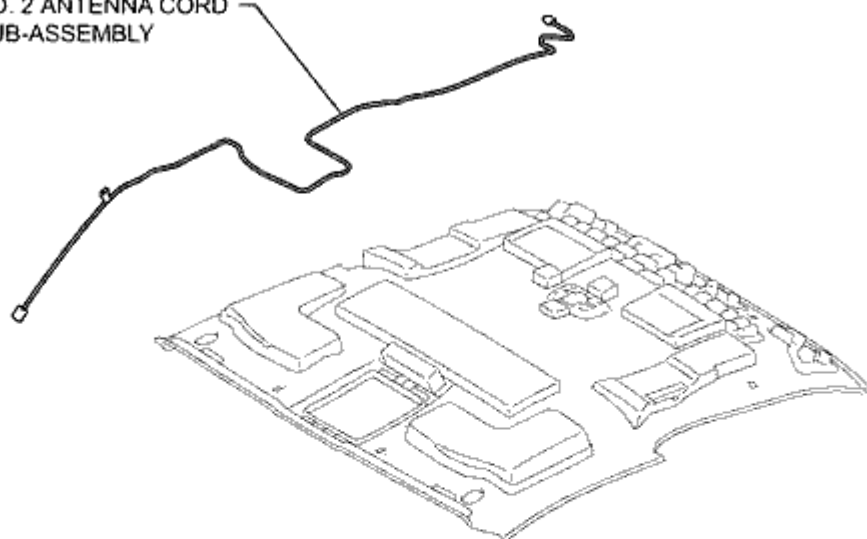


## ILLUSTRATION

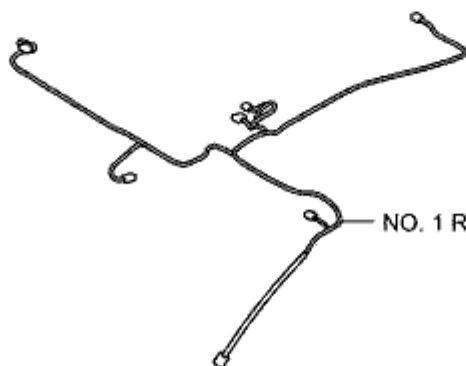


## ILLUSTRATION

NO. 2 ANTENNA CORD  
SUB-ASSEMBLY



NO. 1 ROOF WIRE



d



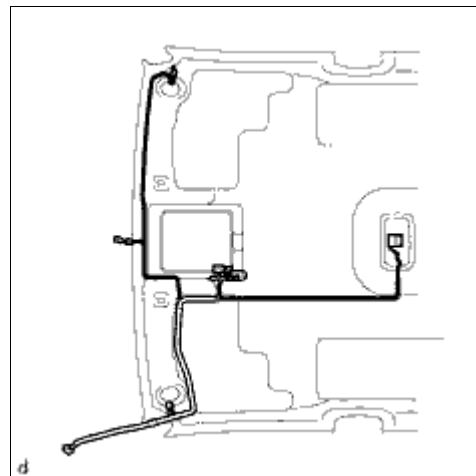
|                                                                                                    |                      |                                      |
|----------------------------------------------------------------------------------------------------|----------------------|--------------------------------------|
| <b>Last Modified:</b> 11-13-2015                                                                   | 6.6 A                | <b>Doc ID:</b> RM000005VSE000X       |
| <b>Model Year Start:</b> 2016                                                                      | <b>Model:</b> Tacoma | <b>Prod Date Range:</b> [08/2015 - ] |
| <b>Title:</b> INTERIOR: ROOF HEADLINING (for Access Cab): DISASSEMBLY; 2016 MY Tacoma [08/2015 - ] |                      |                                      |

## **DISASSEMBLY**

### **1. REMOVE NO. 1 ROOF WIRE (w/ Vanity Light)**

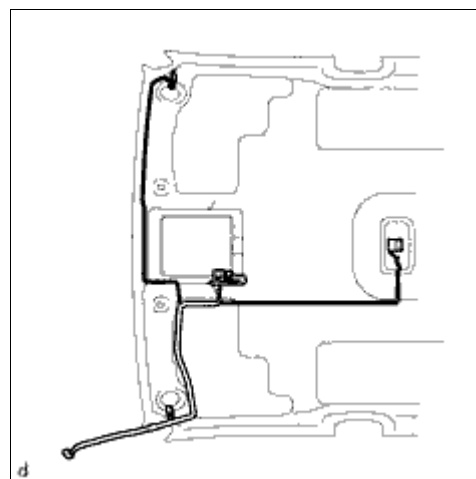
(a) w/ EC Mirror:

(1) Remove the No. 1 roof wire.



(b) w/o EC Mirror:

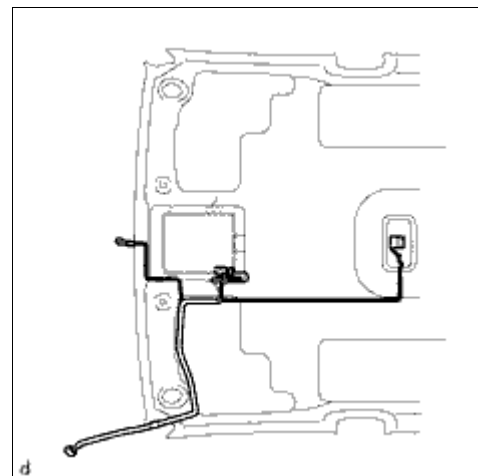
(1) Remove the No. 1 roof wire.



### **2. REMOVE NO. 1 ROOF WIRE (w/o Vanity Light)**

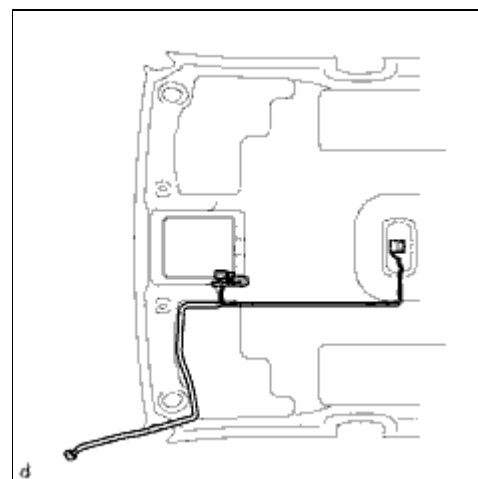
(a) w/ EC Mirror:

(1) Remove the No. 1 roof wire.



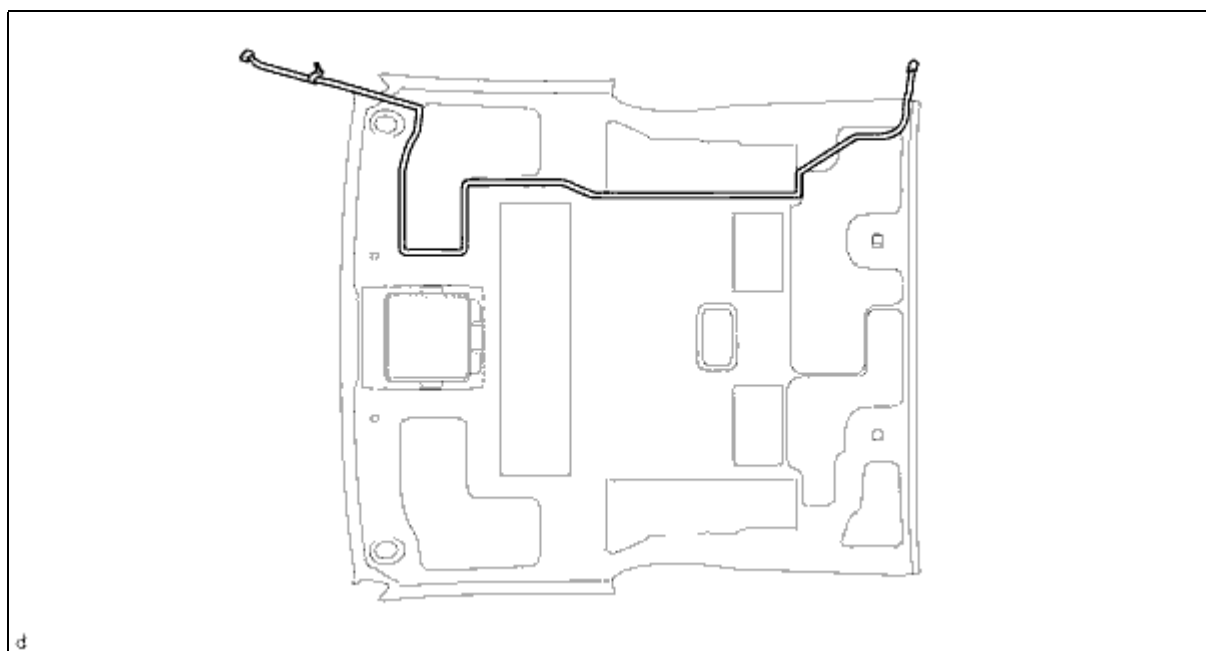
(b) w/o EC Mirror:

(1) Remove the No. 1 roof wire.



### 3. REMOVE NO. 2 ANTENNA CORD SUB-ASSEMBLY

(a) Remove the No. 2 antenna cord sub-assembly.



|                                                                                                     |                      |                                      |
|-----------------------------------------------------------------------------------------------------|----------------------|--------------------------------------|
| <b>Last Modified:</b> 11-13-2015                                                                    | 6.6 A                | <b>Doc ID:</b> RM0000015RP00JX       |
| <b>Model Year Start:</b> 2016                                                                       | <b>Model:</b> Tacoma | <b>Prod Date Range:</b> [08/2015 - ] |
| <b>Title:</b> INTERIOR: ROOF HEADLINING (for Access Cab): INSTALLATION; 2016 MY Tacoma [08/2015 - ] |                      |                                      |

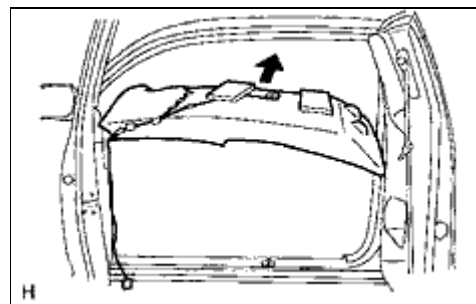
## **INSTALLATION**

### **1. INSTALL ROOF HEADLINING ASSEMBLY**

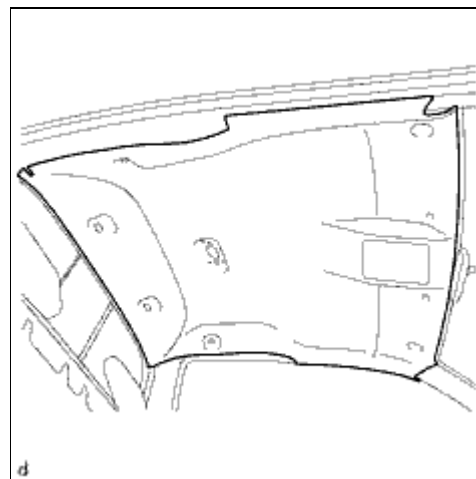
- (a) Insert the roof headlining assembly into the vehicle from the door.

#### **NOTICE:**

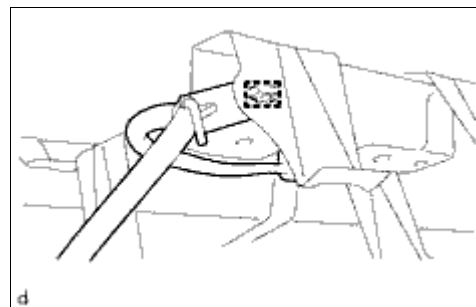
- Check that the corners of the roof headlining assembly are not folded, twisted or otherwise deformed and that none of the mounted parts have fallen off.
- Make sure that the roof headlining assembly does not get caught on anything as it may become bent or damaged.
- Do not damage the roof headlining assembly or vehicle interior.



- (b) Install the roof headlining assembly.

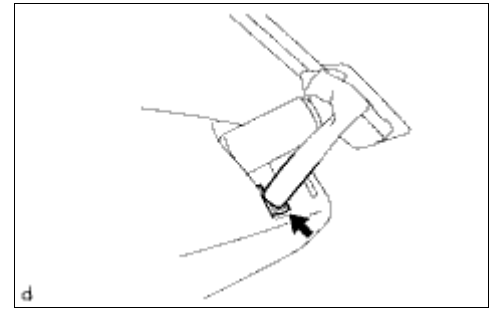


- (c) Engage the clamp.



(d) w/ EC Mirror:

- (1) Connect the connector.

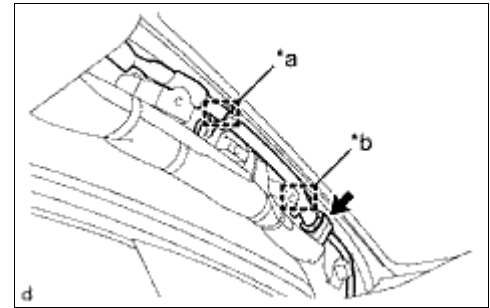


(e) for Front pillar LH side:

**Text in Illustration**

|    |       |
|----|-------|
| *a | Guide |
| *b | Clamp |

- (1) Connect the connector.
- (2) Engage the clamp and guide.

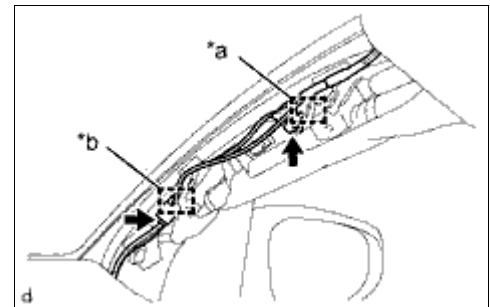


(f) for Front pillar RH side:

**Text in Illustration**

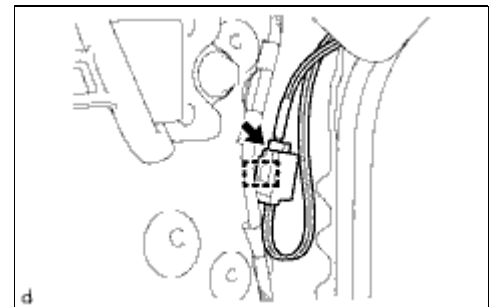
|    |       |
|----|-------|
| *a | Guide |
| *b | Clamp |

- (1) Connect the connector.
- (2) Engage the clamp.
- (3) Engage the guide and install the bolt.



(g) for Rear pillar RH side:

- (1) Connect the connector.
- (2) Engage the clamp.



**2. INSTALL COAT HOOK** [INFO](#)

**3. INSTALL VISOR HOLDER LH** [INFO](#)

**4. INSTALL VISOR HOLDER RH**

**HINT:**

Use the same procedure as for the LH side.

**5. INSTALL VISOR ASSEMBLY LH (w/ Vanity Light)** INFO

**6. INSTALL VISOR ASSEMBLY RH (w/ Vanity Light)**

**HINT:**

Use the same procedure as for the LH side.

**7. INSTALL VISOR ASSEMBLY LH (w/o Vanity Light)** INFO

**8. INSTALL VISOR ASSEMBLY RH (w/o Vanity Light)**

**HINT:**

Use the same procedure as for the LH side.

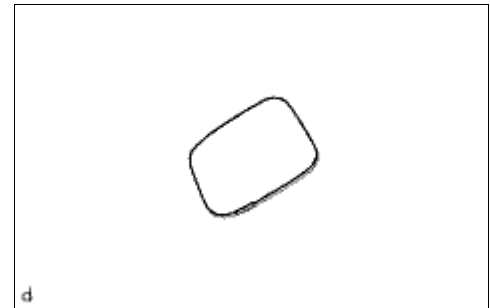
**9. INSTALL ASSIST GRIP PLUG**

**HINT:**

Use the same procedures as for the opposite side.

(a) Engage the clip to install the assist grip plug.

(b) Install the cover.



**10. INSTALL ROOF CONSOLE BOX ASSEMBLY** INFO

**11. INSTALL NO. 1 ROOM LIGHT ASSEMBLY** INFO

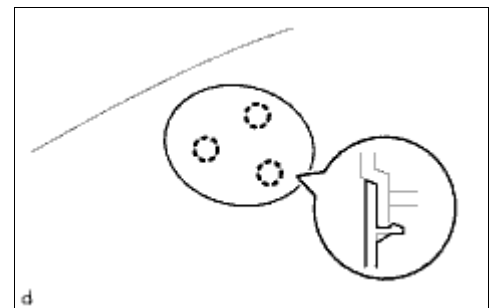
**12. INSTALL INNER REAR VIEW MIRROR COVER (w/ EC Mirror)** INFO

**13. INSTALL QUARTER TRIM INSIDE BOARD LH**

(a) Engage the 3 clips to install the quarter trim inside board LH.

(b) Install the bolt.

(c) Engage the 3 claws to close the cover.



**14. INSTALL QUARTER TRIM INSIDE BOARD RH**

**HINT:**

Use the same procedure as for the LH side.

## **15. INSTALL ROOF SIDE INNER GARNISH LH**

- (a) Engage the guide, clip and 3 claws to install the roof side inner garnish LH.

## **16. INSTALL ROOF SIDE INNER GARNISH RH**

### **HINT:**

Use the same procedure as for the LH side.

## **17. INSTALL QUARTER TRIM LOWER PANEL LH**

- (a) Engage the 2 clips and 2 claws to install the quarter trim lower panel LH.

## **18. INSTALL QUARTER TRIM LOWER PANEL RH**

### **HINT:**

Use the same procedure as for the LH side.

## **19. CONNECT REAR SEAT 3 POINT TYPE OUTER BELT ASSEMBLY LH**

- (a) Connect the rear seat 3 point type outer belt assembly LH with the bolt.

### **Torque:**

**42 N·m {428 kgf·cm, 31ft·lbf}**

## **20. CONNECT REAR SEAT 3 POINT TYPE OUTER BELT ASSEMBLY RH**

### **HINT:**

Use the same procedure as for the LH side.

## **21. INSTALL BACK PANEL TRIM (w/ Rear Seat Assembly)**

- (a) for RH side:

- (1) Engage the 8 clips and 5 claws to install the back panel trim.
- (2) Install the bolt.

### **Torque:**

**5.5 N·m {56 kgf·cm, 49in·lbf}**

- (b) for LH side:

- (1) Engage the 6 clips and 10 claws to install the back panel trim.
- (2) Install the 2 bolts.

### **Torque:**

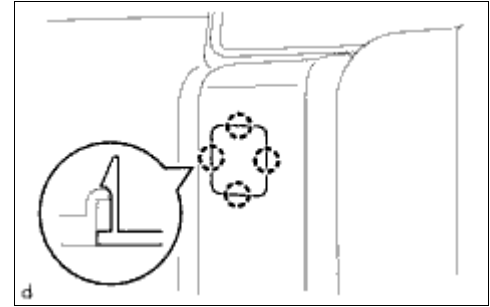
**5.5 N·m {56 kgf·cm, 49in·lbf}**

## **22. INSTALL BACK PANEL TRIM (w/o Rear Seat Assembly)**

- (a) Engage the 14 clips and 10 claws to install the back panel trim.

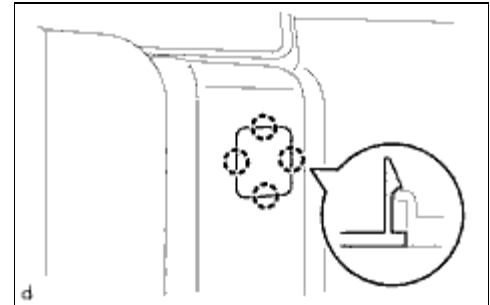
## **23. INSTALL NO. 3 ROOM PARTITION COVER (w/ Rear Seat Assembly)**

(a) Engage the 4 claws to install the No. 3 room partition cover.



## 24. INSTALL NO. 4 ROOM PARTITION COVER LH (w/ Rear Seat Assembly)

(a) Engage the 4 claws to install the No. 4 room partition cover LH.



## 25. INSTALL NO. 4 ROOM PARTITION COVER RH (w/ Rear Seat Assembly)

### HINT:

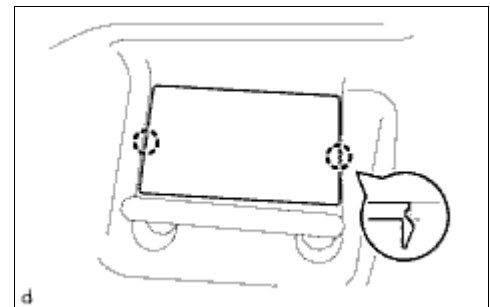
Use the same procedure as for the LH side.

## 26. INSTALL BACK PANEL GARNISH HOLE PLUG

### HINT:

Use the same procedure, install every back panel garnish hole plug.

(a) Engage the 2 claws to install the back panel garnish hole plug.



## 27. INSTALL REAR SEAT CUSHION ASSEMBLY

INFO

## 28. INSTALL FRONT PILLAR GARNISH LH

INFO

## 29. INSTALL FRONT PILLAR GARNISH RH

INFO

## 30. INSTALL ASSIST GRIP SUB-ASSEMBLY

INFO

## 31. INSTALL FRONT DOOR OPENING TRIM WEATHERSTRIP LH

- (a) Align the paint mark on the front door opening trim weatherstrip LH with the mark position on the vehicle and install the front door opening trim weatherstrip LH as shown in the illustration.

|    |               |
|----|---------------|
| *a | Paint Mark    |
| *b | Mark Position |

Paint Mark:

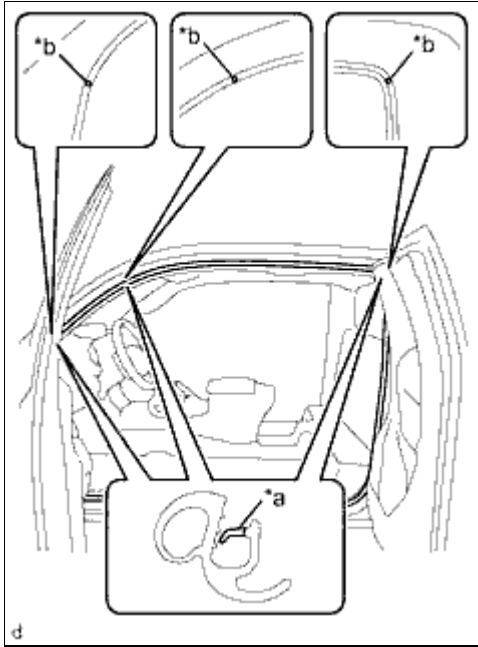
| LOCATION | COLOR  |
|----------|--------|
| RH Side  | White  |
| LH Side  | Yellow |

**NOTICE:**

- Always align the paint mark when installing the port. If the paint mark position is out of place, coolant leaks may occur.
- After installation, check that the correctly.

**HINT:**

To easily install the weatherstrip, first install the area with the paint mark as shown in the illustration. Then install the part toward the corners and push any excess length into the corners.



**32. INSTALL FRONT DOOR OPENING TRIM WEATHERSTRIP RH**

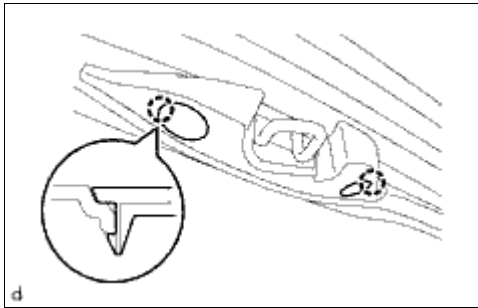
**HINT:**

Use the same procedure as for the LH side.

**33. INSTALL ROOF SIDE INNER GARNISH CAP LH**

- (a) Engage the 4 claws to install the roof side inner garnish cap LH.
- (b) Using a T30 "TORX" socket wrench, install the 2 screws.

- (c) Engage the 2 claws to close the 2 covers.



**34. INSTALL ROOF SIDE INNER GARNISH CAP RH**

**HINT:**

Use the same procedure as for the LH side.

**35. INSTALL REAR DOOR SCUFF PLATE LH**

- (a) Engage the guide, clip and 8 claws to install the rear door scuff plate LH.

**36. INSTALL REAR DOOR SCUFF PLATE RH**

**HINT:**

Use the same procedure as for the LH side.

**37. INSTALL COWL SIDE TRIM BOARD LH** **38. INSTALL COWL SIDE TRIM BOARD RH****HINT:**

Use the same procedure as for the LH side.

**39. INSTALL FRONT DOOR SCUFF PLATE LH**

- (a) Engage the guide and 11 claws to install the front door scuff plate LH.

**40. INSTALL FRONT DOOR SCUFF PLATE RH****HINT:**

Use the same procedure as for the LH side.

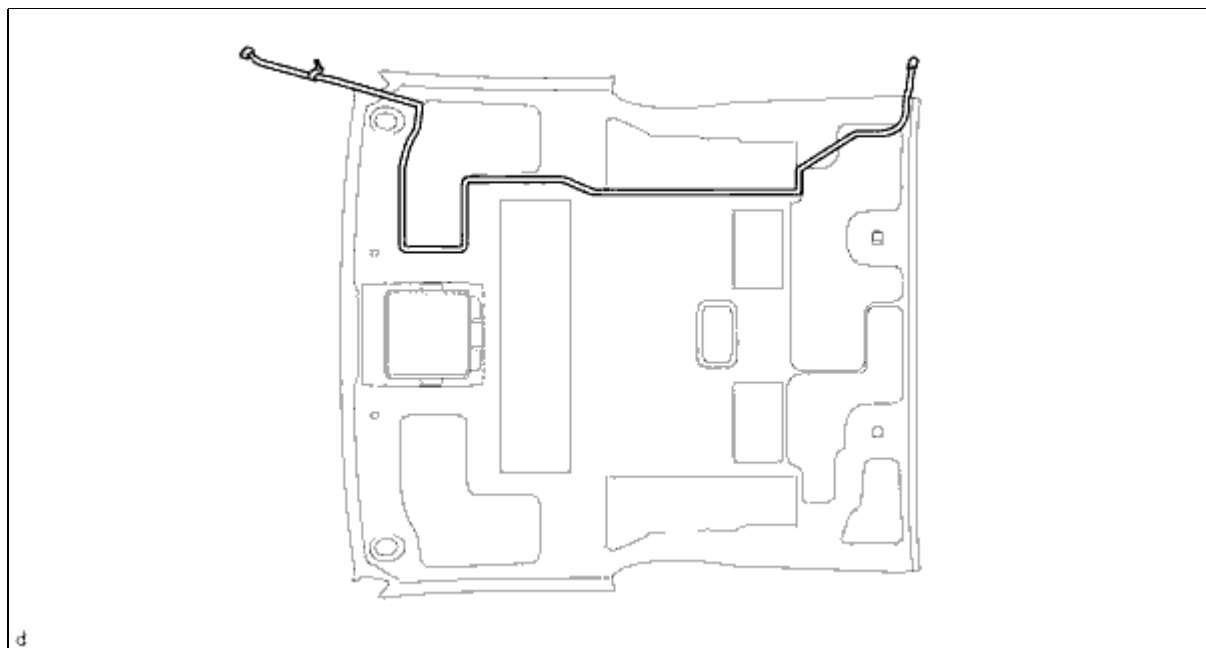


|                                                                                                   |                      |                                      |
|---------------------------------------------------------------------------------------------------|----------------------|--------------------------------------|
| <b>Last Modified:</b> 11-13-2015                                                                  | <b>6.6 A</b>         | <b>Doc ID:</b> RM000005VSF000X       |
| <b>Model Year Start:</b> 2016                                                                     | <b>Model:</b> Tacoma | <b>Prod Date Range:</b> [08/2015 - ] |
| <b>Title:</b> INTERIOR: ROOF HEADLINING (for Access Cab): REASSEMBLY; 2016 MY Tacoma [08/2015 - ] |                      |                                      |

## **REASSEMBLY**

### **1. INSTALL NO. 2 ANTENNA CORD SUB-ASSEMBLY**

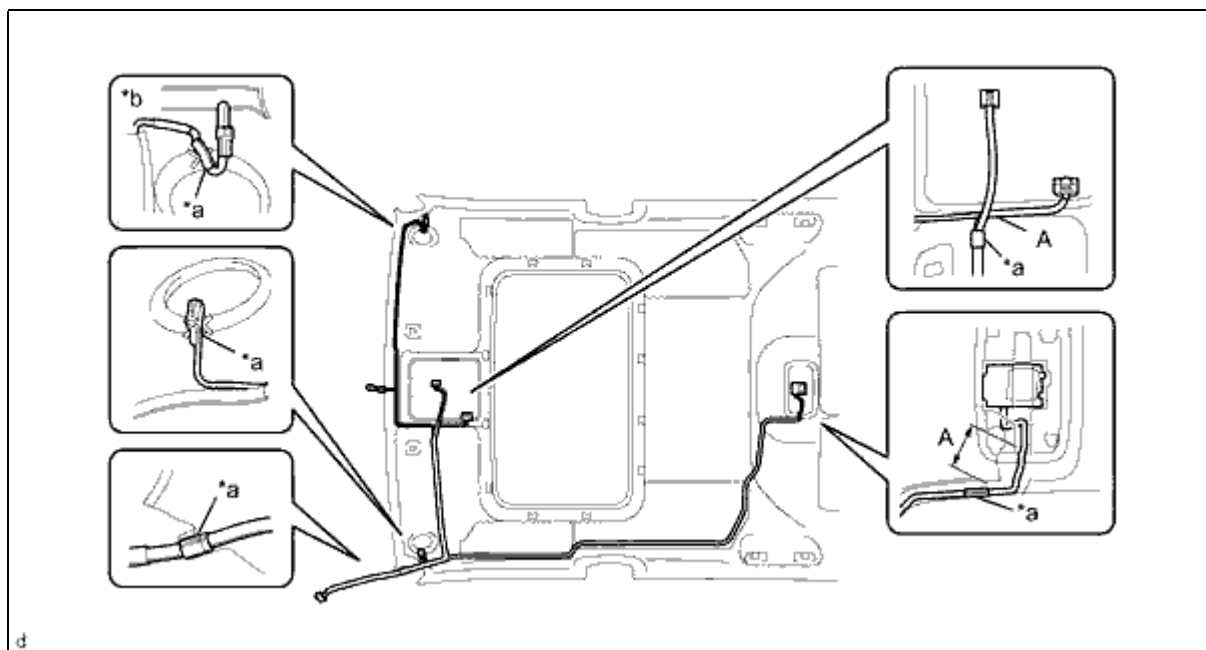
(a) Using hot-melt glue, install the No. 2 antenna cord sub-assembly as shown in the illustration.



### **2. INSTALL NO. 1 ROOF WIRE (w/ Vanity Light)**

(a) w/ EC Mirror:

(1) Align the aiming tape as shown in the illustration.



**Text in Illustration**

|    |             |    |                |
|----|-------------|----|----------------|
| *a | Aiming Tape | *b | Adjustment Are |
|----|-------------|----|----------------|

(2) Using hot-melt glue, install the No. 1 roof wire.

**NOTICE:**

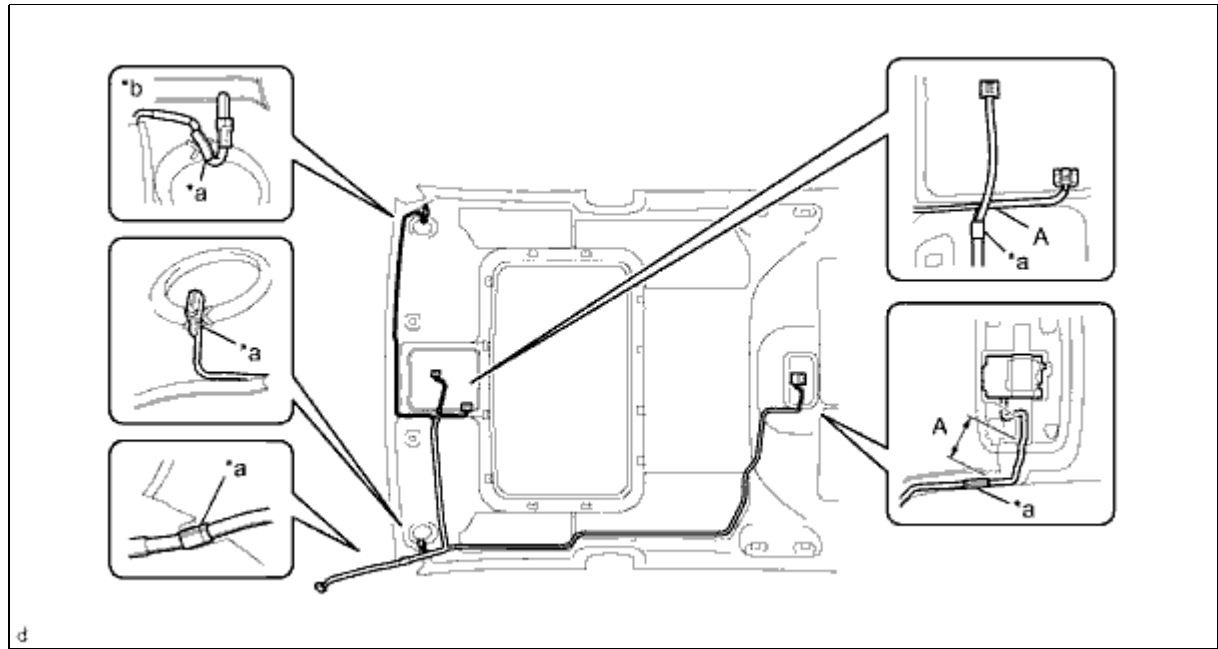
Do not apply hot-melt glue to the position A shown in the illustration.

**HINT:**

Use the adjustment area to accommodate any excess length of the No. 1 roof wire.

(b) w/o EC Mirror:

(1) Align the aiming tape as shown in the illustration.



**Text in Illustration**

|    |             |    |                |
|----|-------------|----|----------------|
| *a | Aiming Tape | *b | Adjustment Are |
|----|-------------|----|----------------|

(2) Using hot-melt glue, install the No. 1 roof wire.

**NOTICE:**

Do not apply hot-melt glue to the position A shown in the illustration.

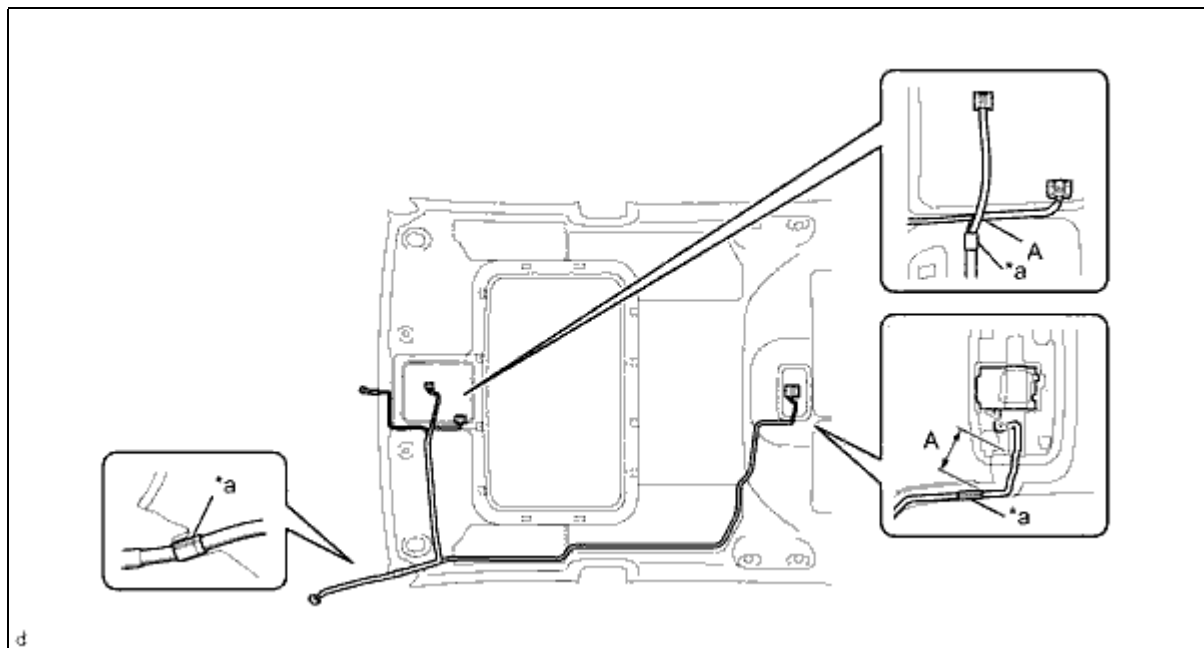
**HINT:**

Use the adjustment area to accommodate any excess length of the No. 1 roof wire.

**3. INSTALL NO. 1 ROOF WIRE (w/o Vanity Light)**

(a) w/ EC Mirror:

(1) Align the aiming tape as shown in the illustration.



Text in Illustration

|    |             |   |   |
|----|-------------|---|---|
| *a | Aiming Tape | - | - |
|----|-------------|---|---|

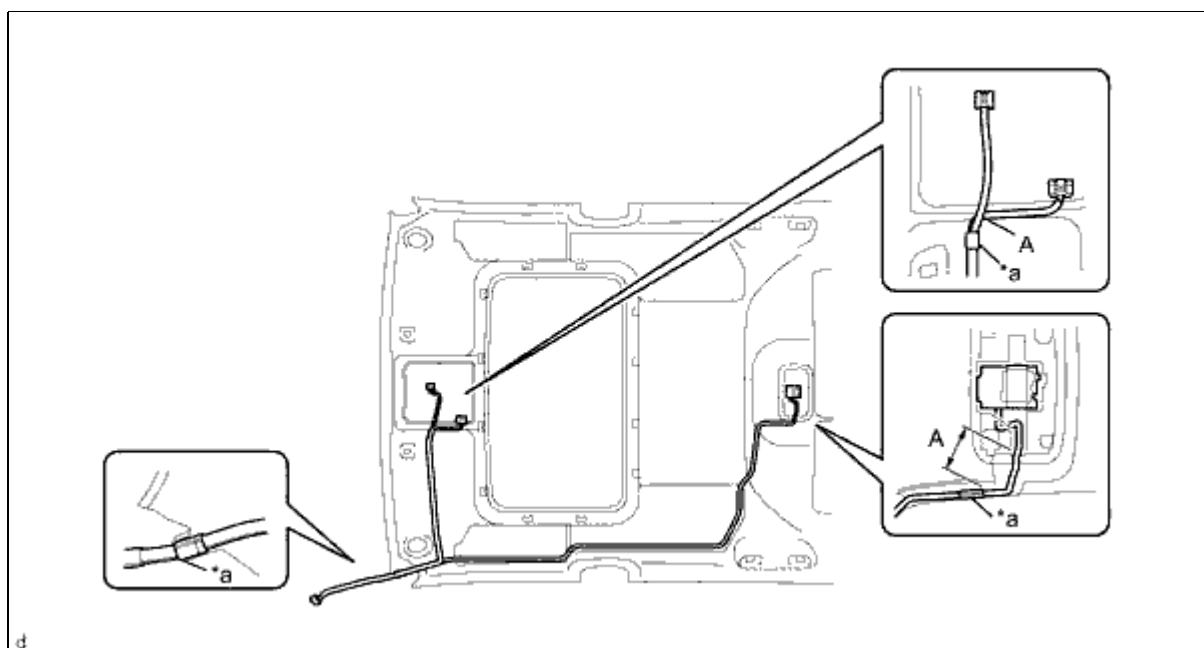
(2) Using hot-melt glue, install the No. 1 roof wire.

**NOTICE:**

Do not apply hot-melt glue to the position A shown in the illustration.

(b) w/o EC Mirror:

(1) Align the aiming tape as shown in the illustration.



Text in Illustration

|    |             |   |   |
|----|-------------|---|---|
| *a | Aiming Tape | - | - |
|----|-------------|---|---|

(2) Using hot-melt glue, install the No. 1 roof wire.

**NOTICE:**

Do not apply hot-melt glue to the position A shown in the illustration.

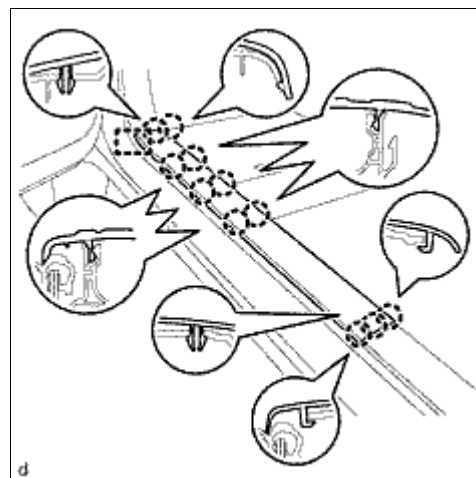


|                                                                                                |                      |                                      |
|------------------------------------------------------------------------------------------------|----------------------|--------------------------------------|
| <b>Last Modified:</b> 11-13-2015                                                               | 6.6 A                | <b>Doc ID:</b> RM0000015RR00JX       |
| <b>Model Year Start:</b> 2016                                                                  | <b>Model:</b> Tacoma | <b>Prod Date Range:</b> [08/2015 - ] |
| <b>Title:</b> INTERIOR: ROOF HEADLINING (for Access Cab): REMOVAL; 2016 MY Tacoma [08/2015 - ] |                      |                                      |

## REMOVAL

### 1. REMOVE FRONT DOOR SCUFF PLATE LH

- (a) Disengage the 11 claws and guide to remove the front door scuff plate LH.



### 2. REMOVE FRONT DOOR SCUFF PLATE RH

#### HINT:

Use the same procedure as for the LH side.

### 3. REMOVE COWL SIDE TRIM BOARD LH INFO

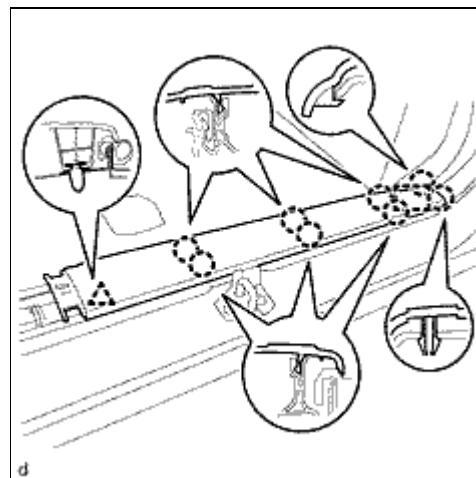
### 4. REMOVE COWL SIDE TRIM BOARD RH

#### HINT:

Use the same procedure as for the LH side.

### 5. REMOVE REAR DOOR SCUFF PLATE LH

- (a) Disengage the 8 claws, clip and guide to remove the rear door scuff plate LH.



### 6. REMOVE REAR DOOR SCUFF PLATE RH

**HINT:**

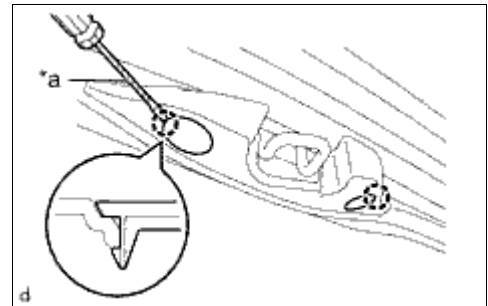
Use the same procedure as for the LH side.

**7. REMOVE ROOF SIDE INNER GARNISH CAP LH**

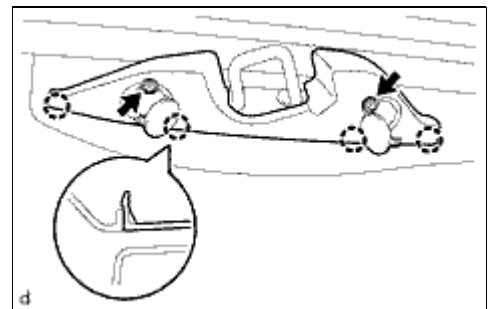
- (a) Using a screwdriver with its tip wrapped in protective tape, disengage the 2 claws to open the 2 covers.

**Text in Illustration**

|    |                 |
|----|-----------------|
| *a | Protective Tape |
|----|-----------------|



- (b) Using a T30 "TORX" socket wrench, remove the 2 screws.



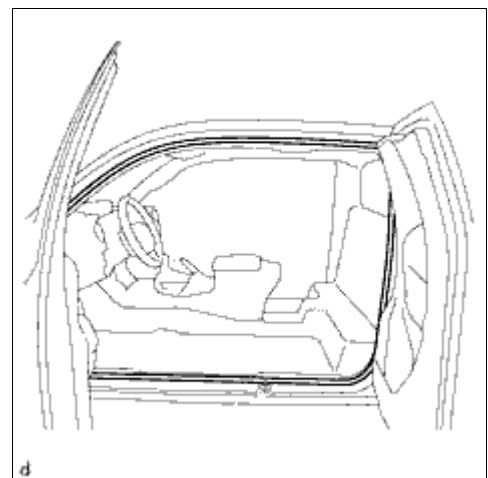
- (c) Disengage the 4 claws to remove the roof side inner garnish cap LH.

**8. REMOVE ROOF SIDE INNER GARNISH CAP RH****HINT:**

Use the same procedure as for the LH side.

**9. REMOVE FRONT DOOR OPENING TRIM WEATHERSTRIP LH**

- (a) Remove the front door opening trim weatherstrip LH.

**10. REMOVE FRONT DOOR OPENING TRIM WEATHERSTRIP RH****HINT:**

Use the same procedure as for the LH side.

**11. REMOVE FRONT PILLAR GARNISH LH** INFO

**12. REMOVE ASSIST GRIP SUB-ASSEMBLY** INFO

**13. REMOVE FRONT PILLAR GARNISH RH** INFO

**14. REMOVE REAR SEAT CUSHION ASSEMBLY**

INFO

**15. REMOVE BACK PANEL GARNISH HOLE PLUG (w/ Rear Seat Assembly)**

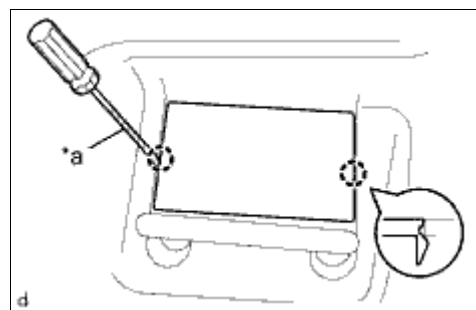
**HINT:**

Use the same procedure, remove every back panel garnish hole plug.

- (a) Using a screwdriver with its tip wrapped in protective tape, disengage the 2 claws to remove the back panel garnish hole plug.

**Text in Illustration**

|    |                 |
|----|-----------------|
| *a | Protective Tape |
|----|-----------------|

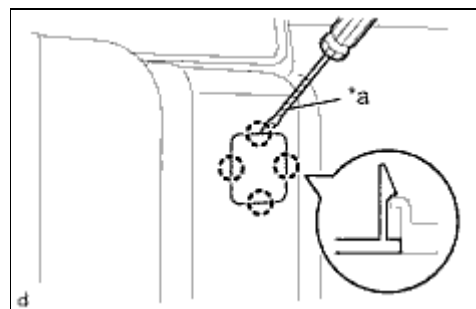


**16. REMOVE NO. 4 ROOM PARTITION COVER LH (w/ Rear Seat Assembly)**

- (a) Using a screwdriver with its tip wrapped in protective tape, disengage the 4 claws to remove the No. 4 room partition cover LH.

**Text in Illustration**

|    |                 |
|----|-----------------|
| *a | Protective Tape |
|----|-----------------|



**17. REMOVE NO. 4 ROOM PARTITION COVER RH (w/ Rear Seat Assembly)**

**HINT:**

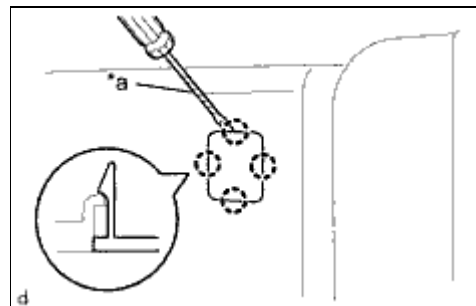
Use the same procedure as for the LH side.

**18. REMOVE NO. 3 ROOM PARTITION COVER (w/ Rear Seat Assembly)**

- (a) Using a screwdriver with its tip wrapped in protective tape, disengage the 4 claws to remove the No. 3 room partition cover.

**Text in Illustration**

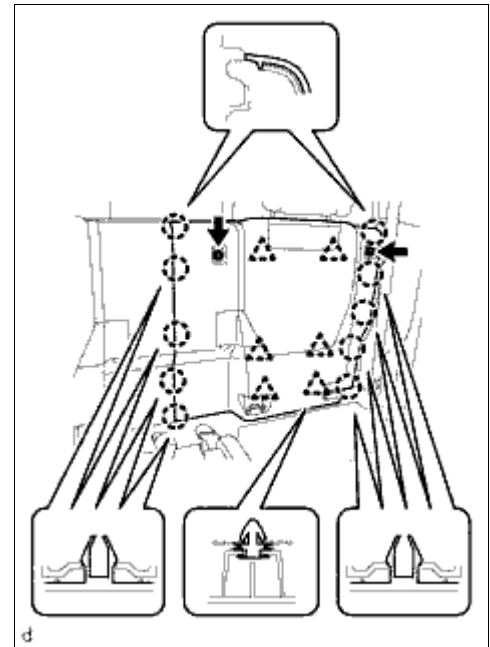
|    |                 |
|----|-----------------|
| *a | Protective Tape |
|----|-----------------|



**19. REMOVE BACK PANEL TRIM (w/ Rear Seat Assembly)**

(a) for LH side:

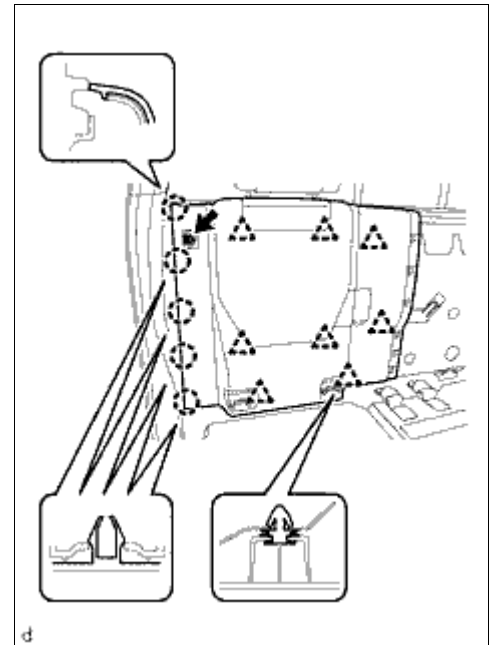
(1) Remove the 2 bolts.



(2) Disengage the 10 claws and 6 clips to remove the back panel trim.

(b) for RH side:

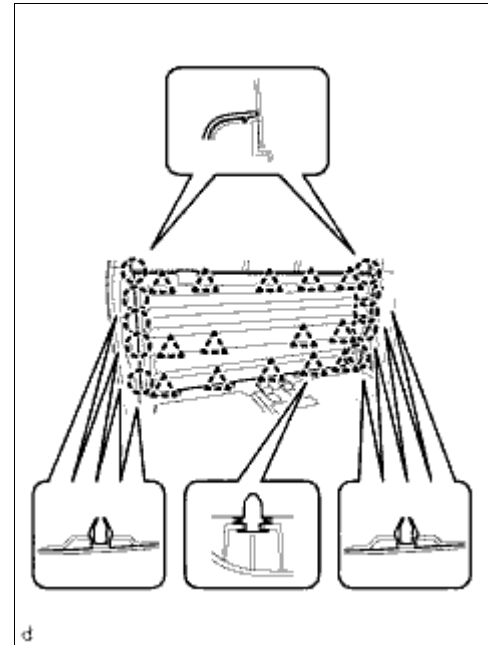
(1) Remove the bolt.



(2) Disengage the 5 claws and 8 clips to remove the back panel trim.

## 20. REMOVE BACK PANEL TRIM (w/o Rear Seat Assembly)

- (a) Disengage the 10 claws and 14 clips to remove the back panel trim.



## 21. DISCONNECT REAR SEAT 3 POINT TYPE OUTER BELT ASSEMBLY LH (w/ Rear Seat Assembly)

- (a) Remove the bolt to disconnect the rear seat 3 point type outer belt assembly LH.



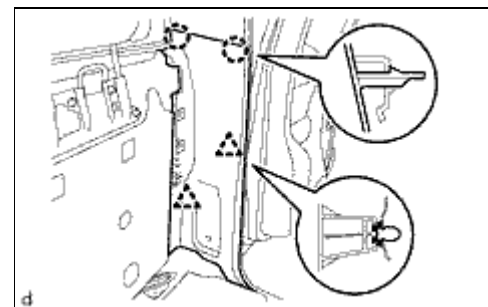
## 22. DISCONNECT REAR SEAT 3 POINT TYPE OUTER BELT ASSEMBLY RH (w/ Rear Seat Assembly)

### HINT:

Use the same procedure as for the LH side.

## 23. REMOVE QUARTER TRIM LOWER PANEL LH

- (a) Disengage the 2 claws and 2 clips to remove the quarter trim lower panel LH.



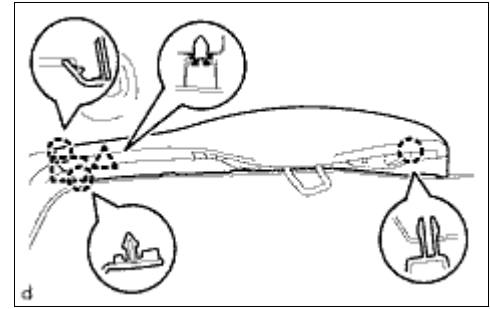
## 24. REMOVE QUARTER TRIM LOWER PANEL RH

### HINT:

Use the same procedure as for the LH side.

## 25. REMOVE ROOF SIDE INNER GARNISH LH

- (a) Disengage the 3 claws, clip and guide to remove the roof side inner garnish LH.



## 26. REMOVE ROOF SIDE INNER GARNISH RH

### HINT:

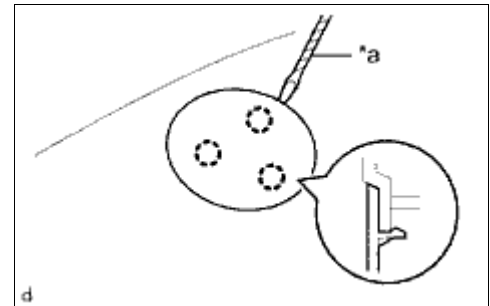
Use the same procedure as for the LH side.

## 27. REMOVE QUARTER TRIM INSIDE BOARD LH

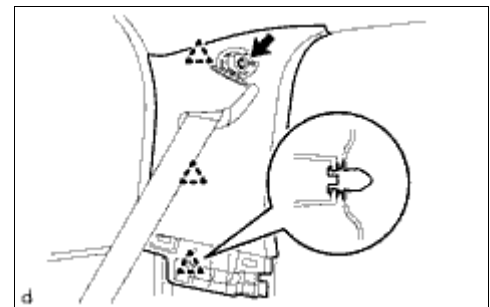
- (a) Using a screwdriver with its tip wrapped in protective tape, disengage the 3 claws to open the cover.

### Text in Illustration

|    |                 |
|----|-----------------|
| *a | Protective Tape |
|----|-----------------|



- (b) Remove the bolt.



- (c) Disengage the 3 clips to remove the quarter trim inside board LH.

## 28. REMOVE QUARTER TRIM INSIDE BOARD RH

### HINT:

Use the same procedure as for the LH side.

## 29. REMOVE INNER REAR VIEW MIRROR COVER (w/ EC Mirror)

INFO

## 30. REMOVE NO. 1 ROOM LIGHT ASSEMBLY

INFO

## 31. REMOVE ROOF CONSOLE BOX ASSEMBLY

INFO

## 32. REMOVE ASSIST GRIP PLUG

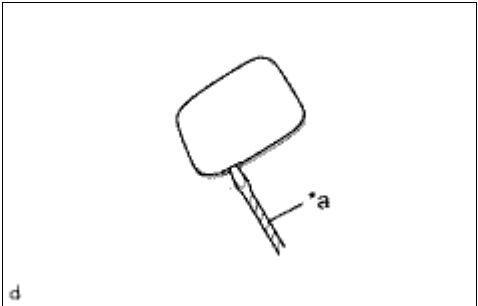
**HINT:**

Use the same procedures as for the opposite side.

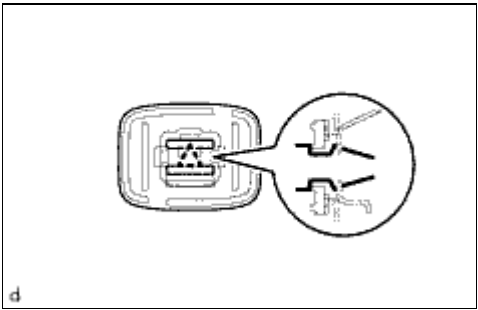
- (a) Using a screwdriver with its tip wrapped in protective tape, remove the cover.

**Text in Illustration**

|    |                 |
|----|-----------------|
| *a | Protective Tape |
|----|-----------------|



- (b) Disengage the clip to remove the assist grip plug.



**33. REMOVE VISOR ASSEMBLY LH (w/ Vanity Light)** INFO

**34. REMOVE VISOR ASSEMBLY RH (w/ Vanity Light)**

**HINT:**

Use the same procedure as for the LH side.

**35. REMOVE VISOR ASSEMBLY LH (w/o Vanity Light)** INFO

**36. REMOVE VISOR ASSEMBLY RH (w/o Vanity Light)**

- (a) Use the same procedure as for the LH side.

**37. REMOVE VISOR HOLDER LH** INFO

**38. REMOVE VISOR HOLDER RH**

- (a) Use the same procedure as for the LH side.

**39. REMOVE COAT HOOK** INFO

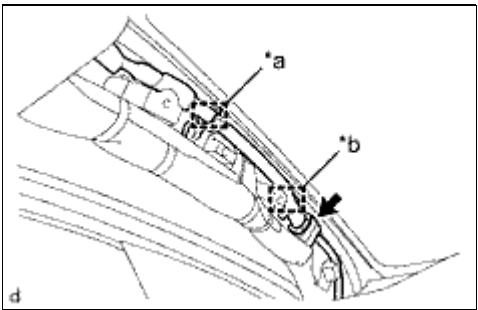
**40. REMOVE ROOF HEADLINING ASSEMBLY**

- (a) for Front pillar LH side:

**Text in Illustration**

|    |       |
|----|-------|
| *a | Guide |
| *b | Clamp |

- (1) Using a clip remover, disengage the clamp and guide.
- (2) Disconnect the connector.

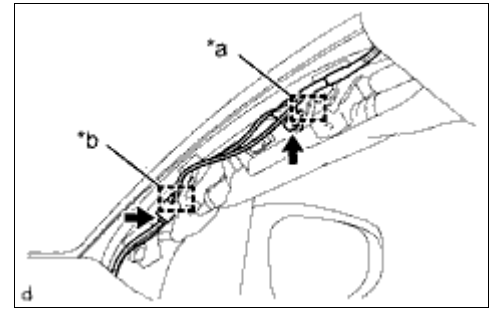


(b) for Front pillar RH side:

**Text in Illustration**

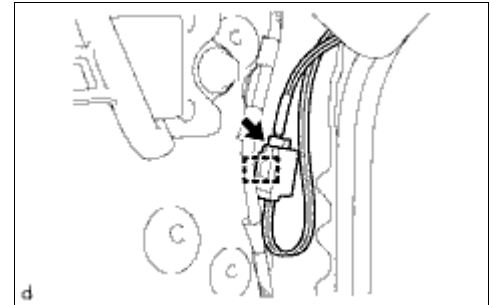
|    |       |
|----|-------|
| *a | Guide |
| *b | Clamp |

- (1) Remove the bolt and disengage the guide.
- (2) Using a clip remover, disengage the clamp.
- (3) Disconnect the connector.



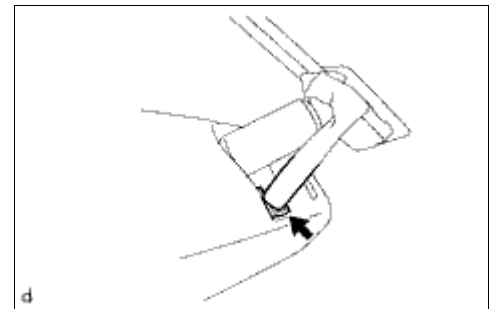
(c) for Rear pillar RH side:

- (1) Using a clip remover, disengage the clamp.
- (2) Disconnect the connector.

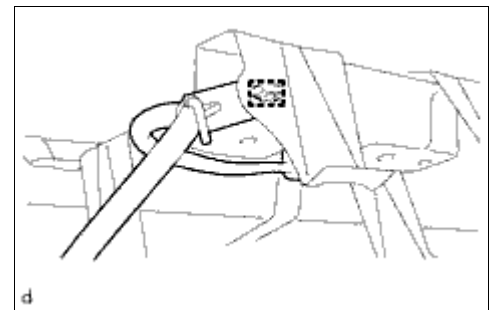


(d) w/ EC Mirror:

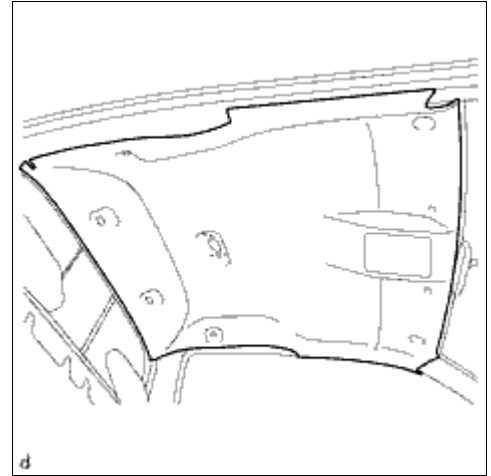
- (1) Disconnect the connector.



(e) Disengage the clamp.



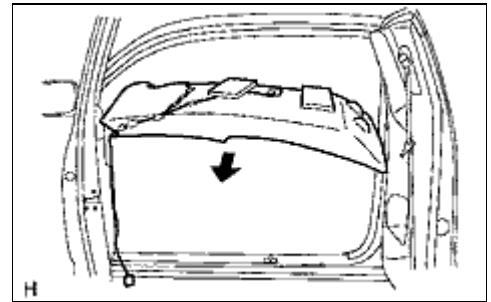
(f) Remove the roof headlining assembly.



(g) Turn the roof headlining assembly diagonally and bend slightly to remove it from the door.

**NOTICE:**

- Make sure that wrinkles do not form in the roof headlining assembly during removal.
- Make sure that the roof headlining assembly does not get caught on anything as it may become bent or damaged.
- Do not damage the roof headlining assembly or vehicle interior.

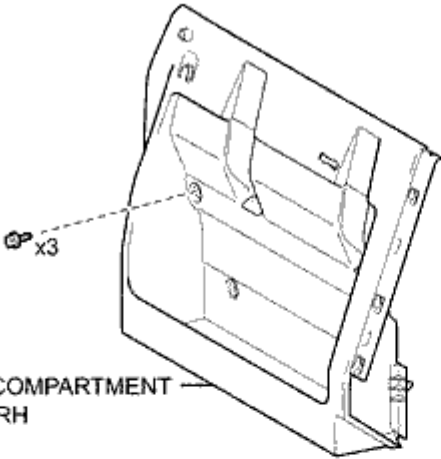


|                                                                                                   |                      |                                      |
|---------------------------------------------------------------------------------------------------|----------------------|--------------------------------------|
| <b>Last Modified:</b> 11-13-2015                                                                  | 6.6 K                | <b>Doc ID:</b> RM0000015RT00AX       |
| <b>Model Year Start:</b> 2016                                                                     | <b>Model:</b> Tacoma | <b>Prod Date Range:</b> [08/2015 - ] |
| <b>Title:</b> INTERIOR: ROOF HEADLINING (for Double Cab): COMPONENTS; 2016 MY Tacoma [08/2015 - ] |                      |                                      |

**COMPONENTS**

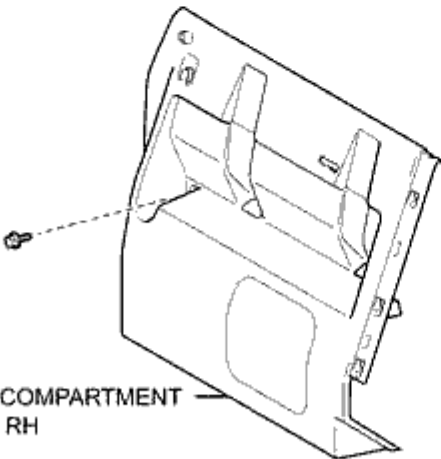
**ILLUSTRATION**

w/o Woofer:

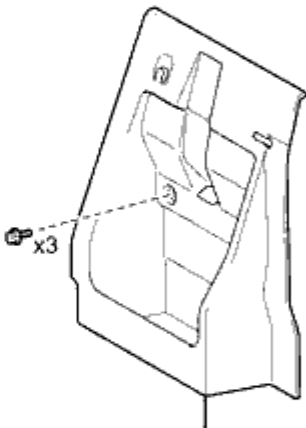


LUGGAGE COMPARTMENT  
SIDE TRAY RH

w/ Woofer:

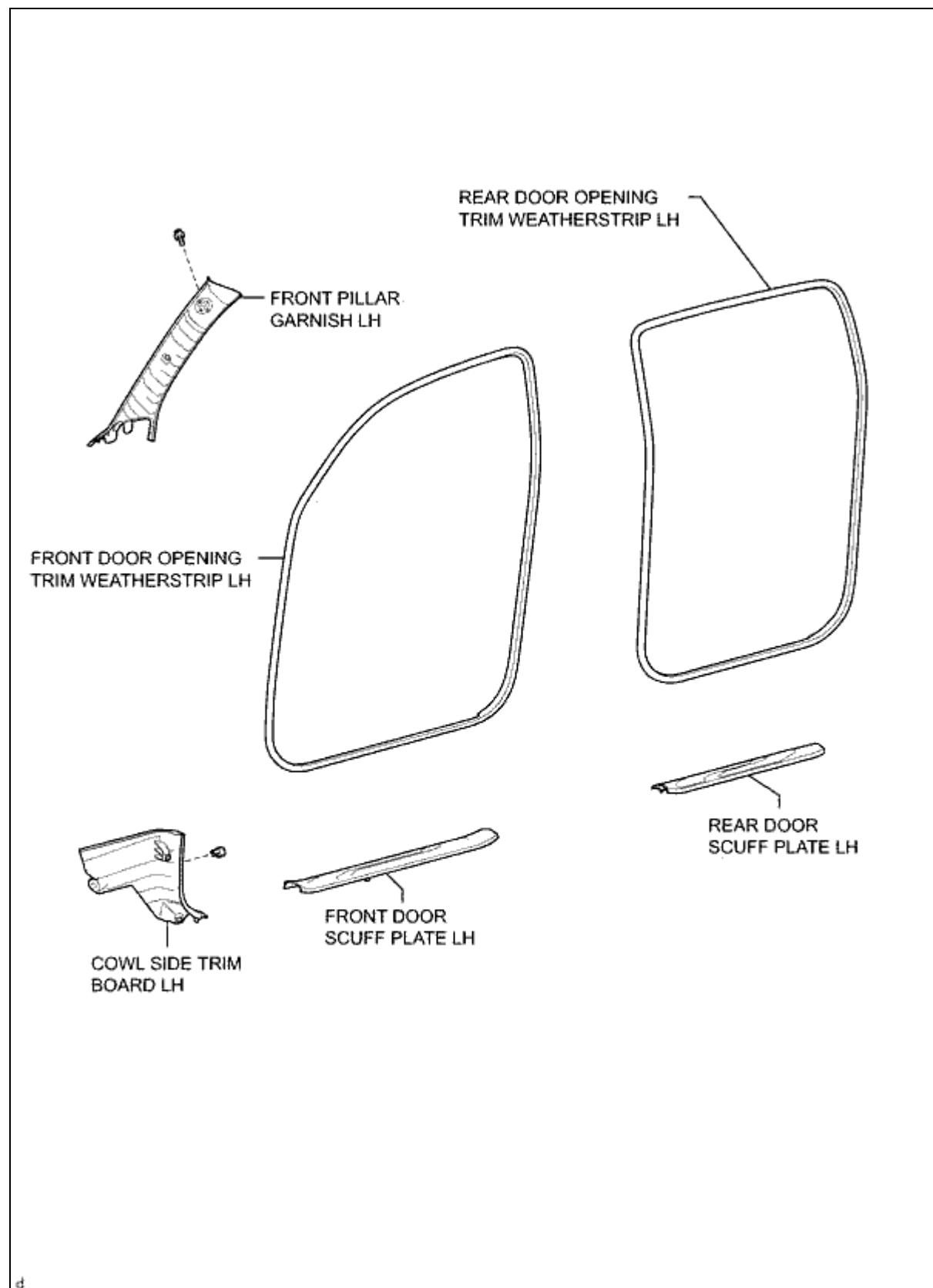


LUGGAGE COMPARTMENT  
SIDE TRAY RH

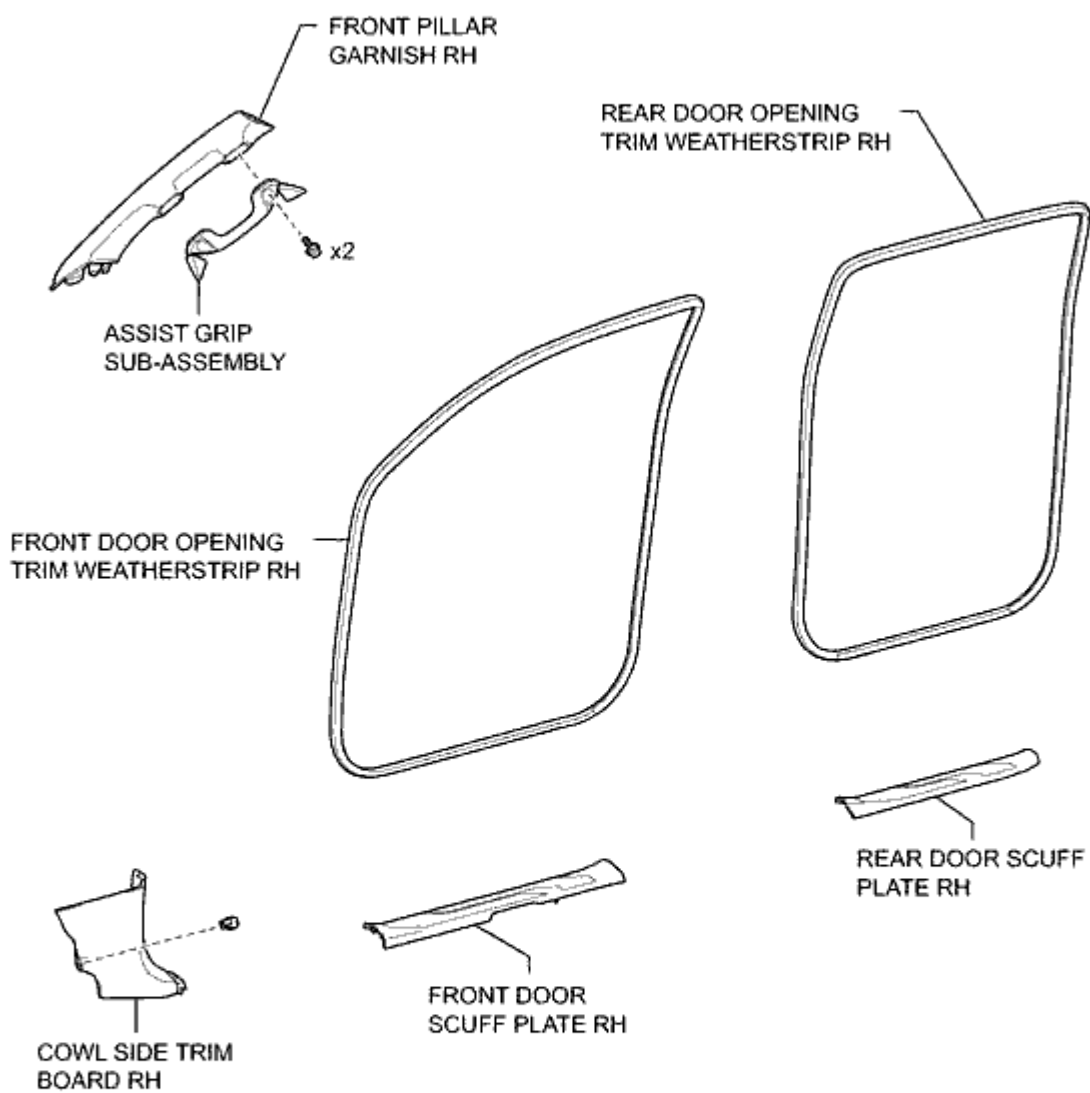


LUGGAGE COMPARTMENT  
SIDE TRAY LH

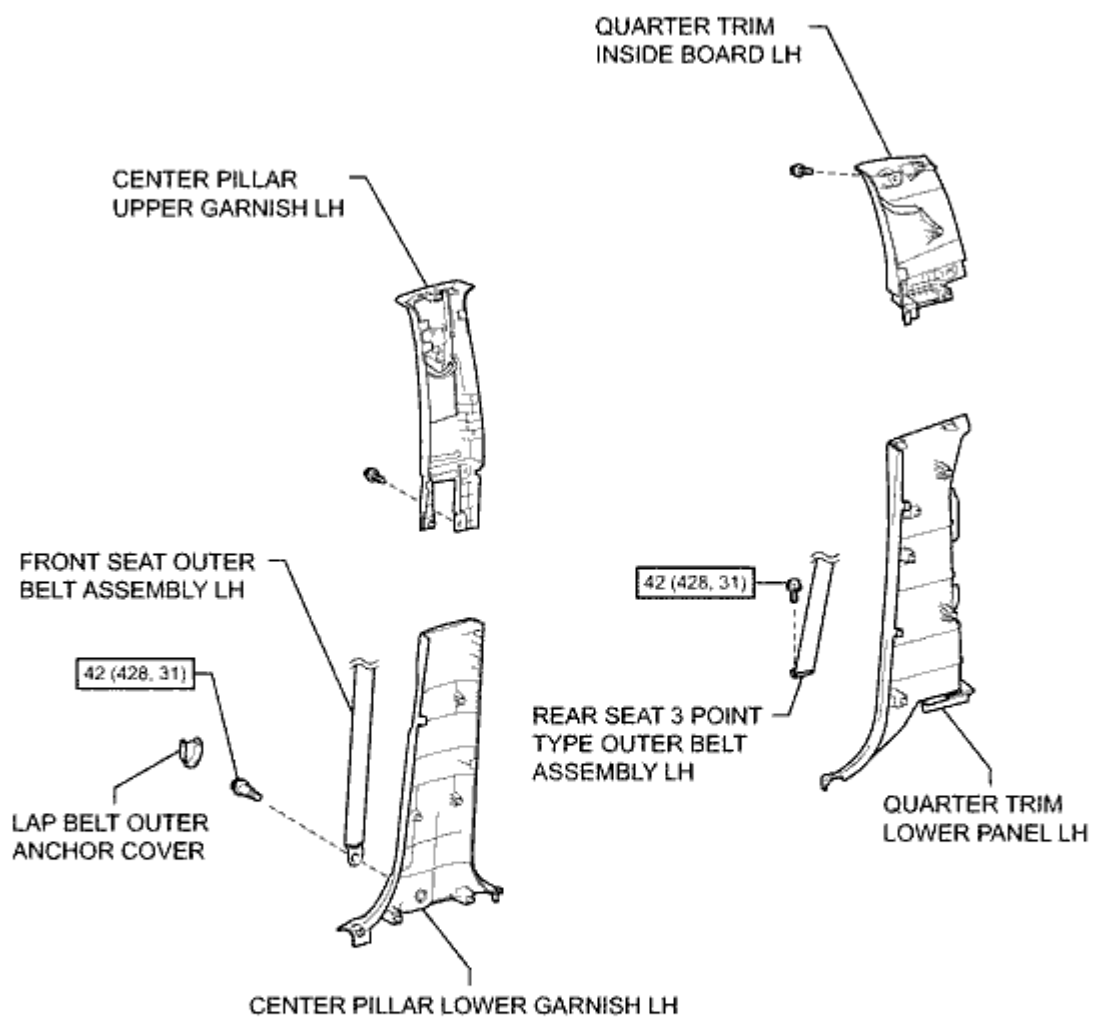
## ILLUSTRATION



## ILLUSTRATION

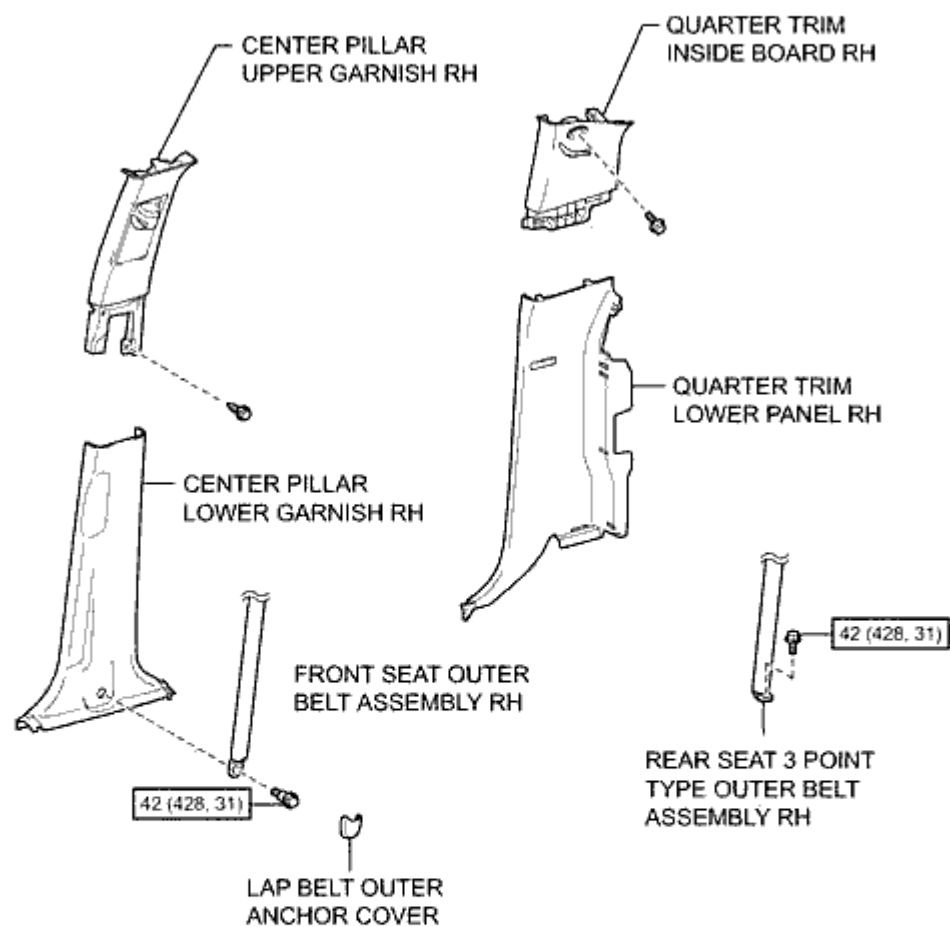


## ILLUSTRATION



N\*m (kgf\*cm, ft.\*lbf): Specified torque

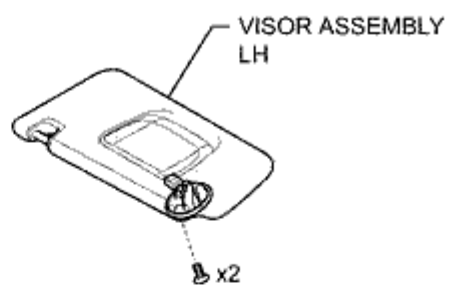
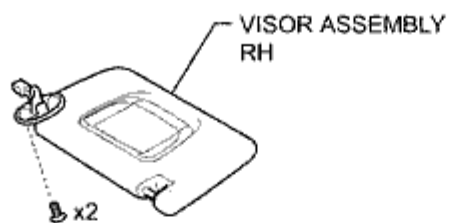
## ILLUSTRATION



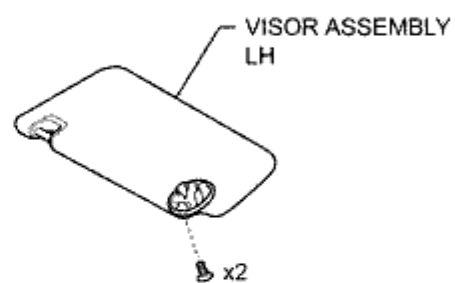
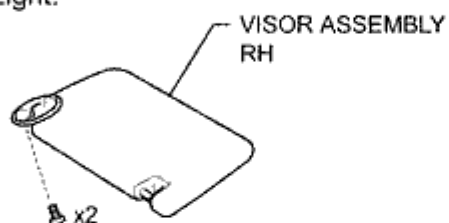
**N\*m (kgf\*cm, ft.\*lbf):** Specified torque

## ILLUSTRATION

w/ Vanity Light:

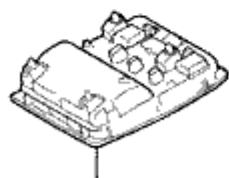


w/o Vanity Light:



VISOR HOLDER RH

VISOR HOLDER LH

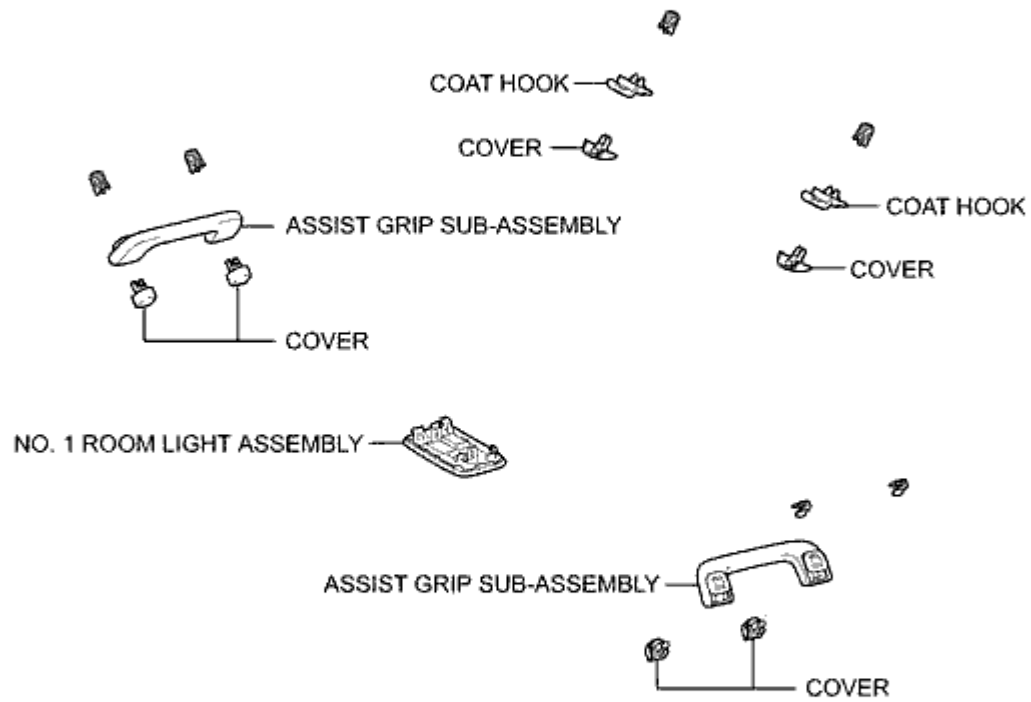


ROOF CONSOLE BOX ASSEMBLY

w/ EC Mirror:

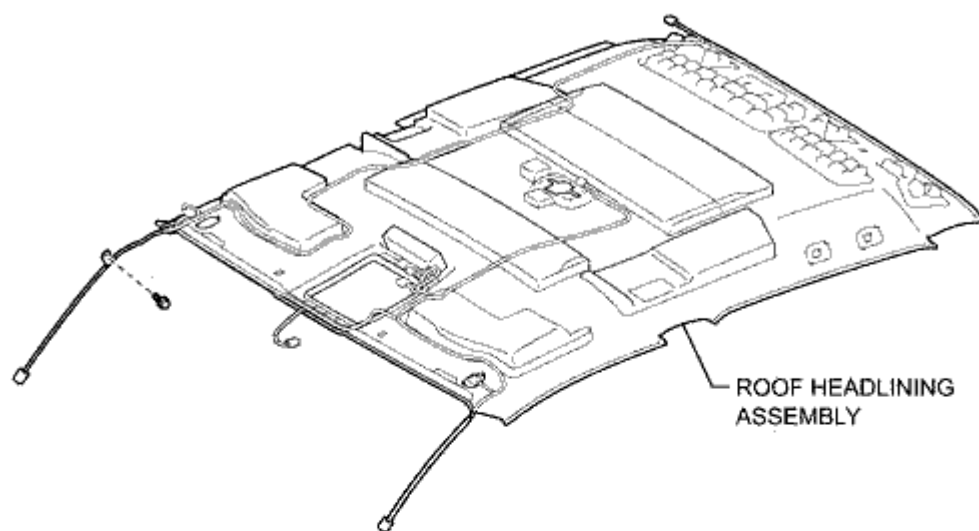
INNER REAR VIEW  
MIRROR COVER

**ILLUSTRATION**

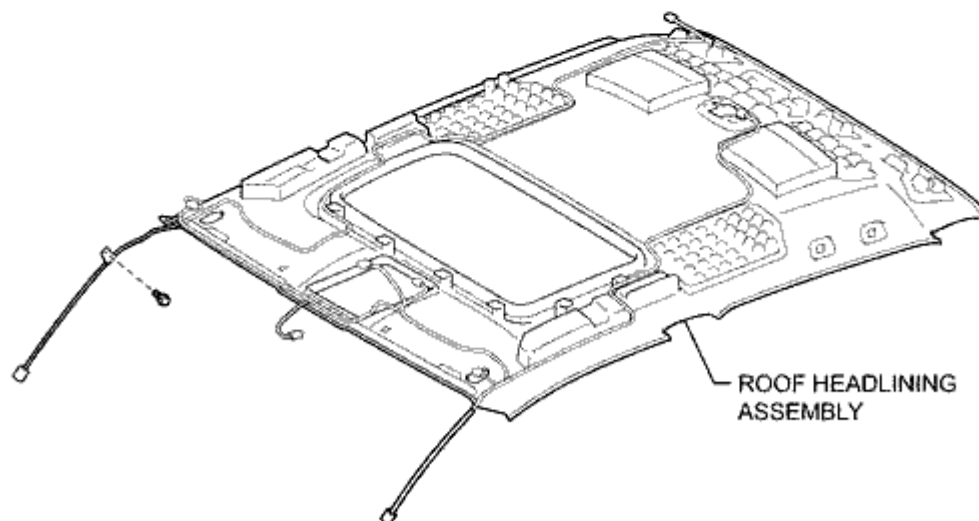


## ILLUSTRATION

w/o Sliding Roof:



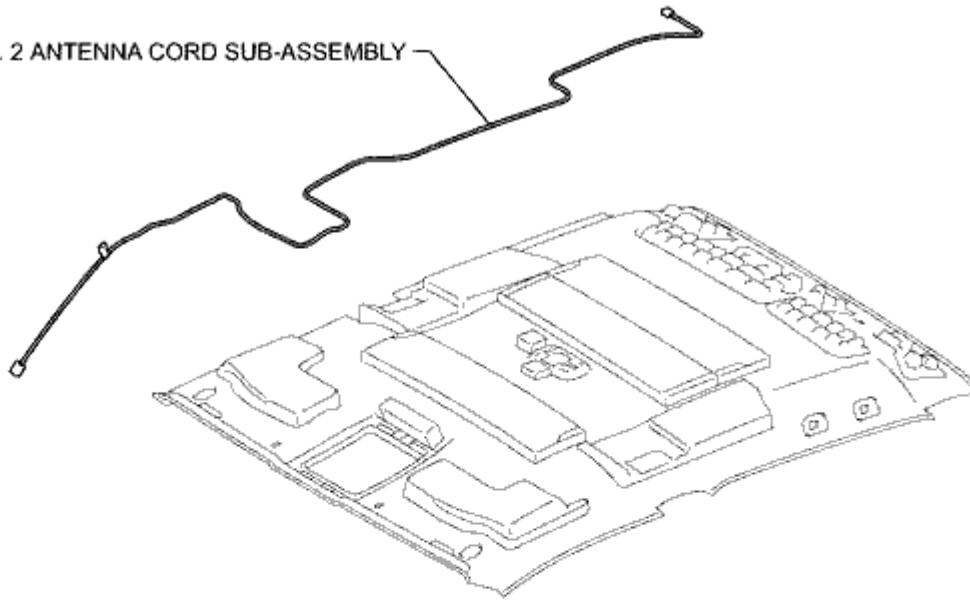
w/ Sliding Roof:



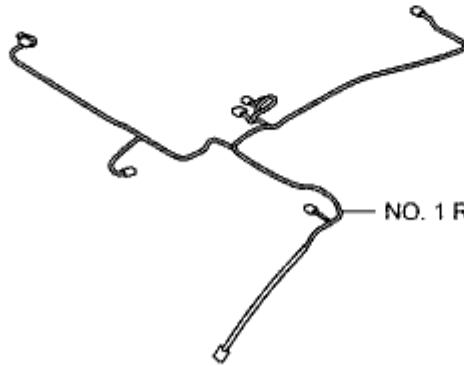
**ILLUSTRATION**

w/o Sliding Roof:

NO. 2 ANTENNA CORD SUB-ASSEMBLY



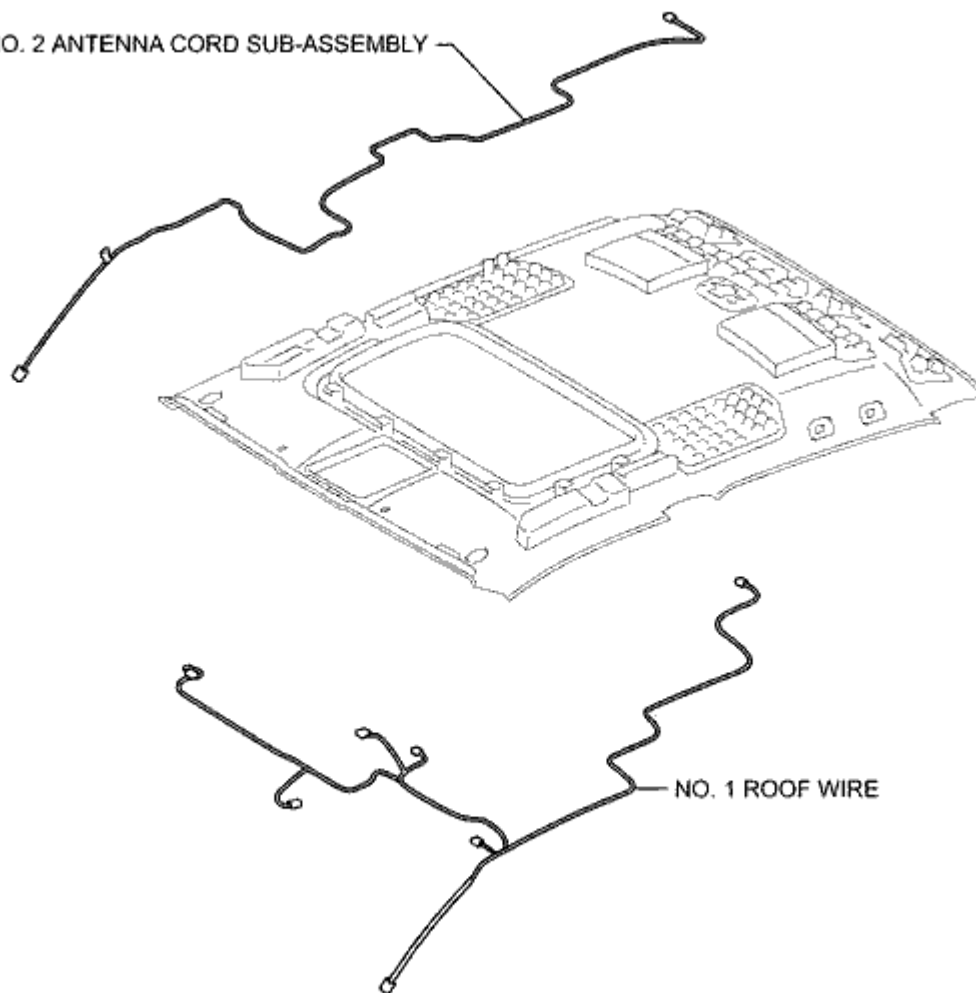
NO. 1 ROOF WIRE



**ILLUSTRATION**

w/ Sliding Roof:

NO. 2 ANTENNA CORD SUB-ASSEMBLY



NO. 1 ROOF WIRE

d



|                                                                                                        |                      |                                          |
|--------------------------------------------------------------------------------------------------------|----------------------|------------------------------------------|
| <b>Last Modified:</b> 11-13-2015                                                                       | 6.6 A                | <b>Doc ID:</b> RM000005VSC000X           |
| <b>Model Year Start:</b> 2016                                                                          | <b>Model:</b> Tacoma | <b>Prod Date Range:</b> [08/2015 -     ] |
| <b>Title:</b> INTERIOR: ROOF HEADLINING (for Double Cab): DISASSEMBLY; 2016 MY Tacoma [08/2015 -     ] |                      |                                          |

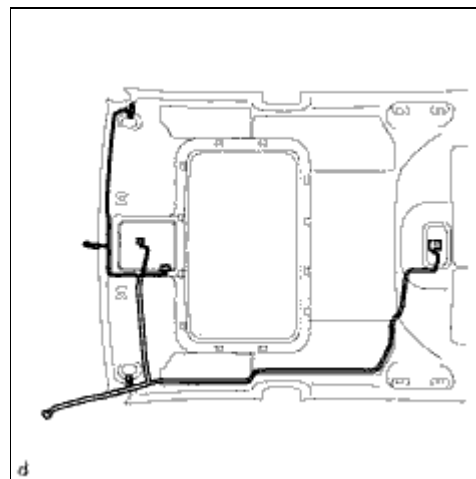
## **DISASSEMBLY**

### **1. REMOVE NO. 1 ROOF WIRE (w/ Sliding Roof)**

(a) w/ Vanity Light:

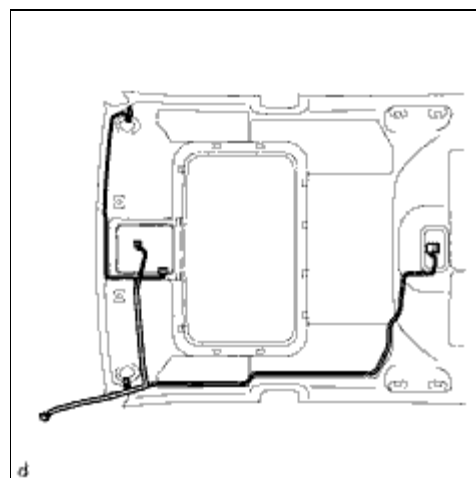
(1) w/ EC Mirror:

1. Remove the No. 1 roof wire.



(2) w/o EC Mirror:

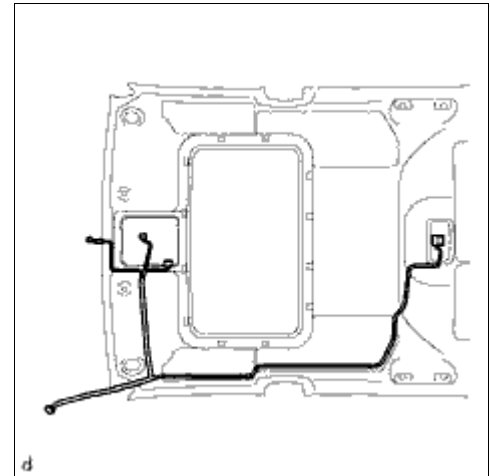
1. Remove the No. 1 roof wire.



(b) w/o Vanity Light:

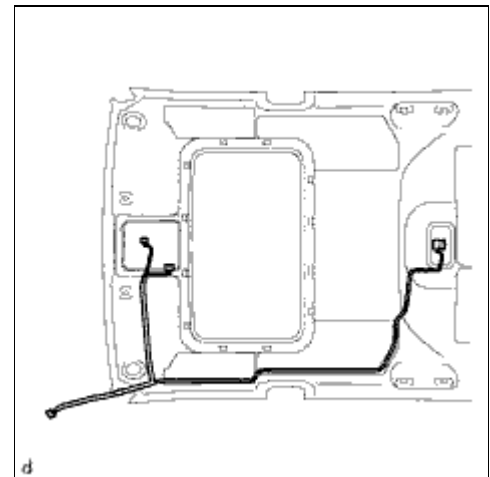
(1) w/ EC Mirror:

1. Remove the No. 1 roof wire.



(2) w/o EC Mirror:

1. Remove the No. 1 roof wire.

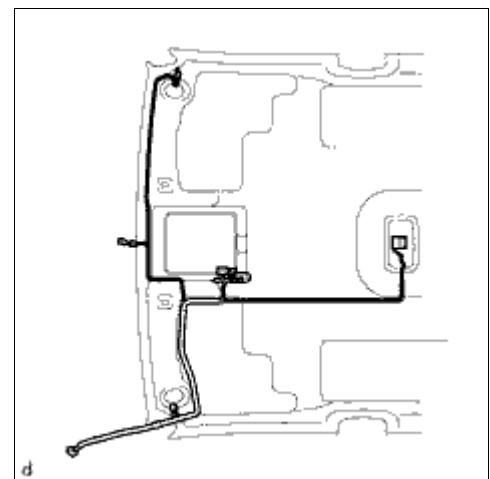


## 2. REMOVE NO. 1 ROOF WIRE (w/o Sliding Roof)

(a) w/ Vanity Light:

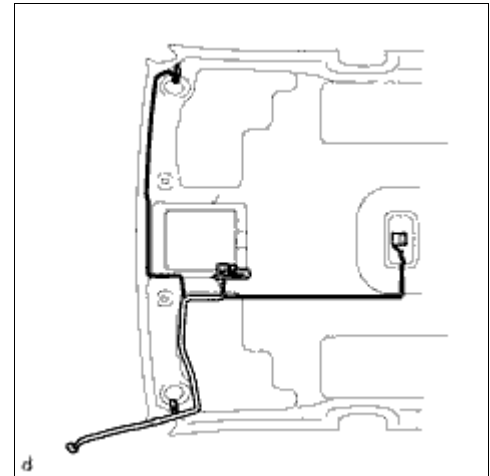
(1) w/ EC Mirror:

1. Remove the No. 1 roof wire.



(2) w/o EC Mirror:

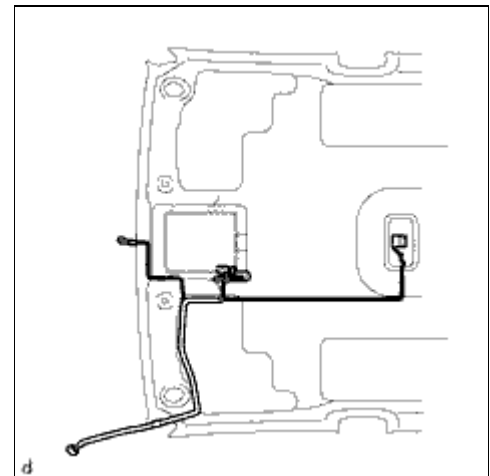
1. Remove the No. 1 roof wire.



(b) w/o Vanity Light:

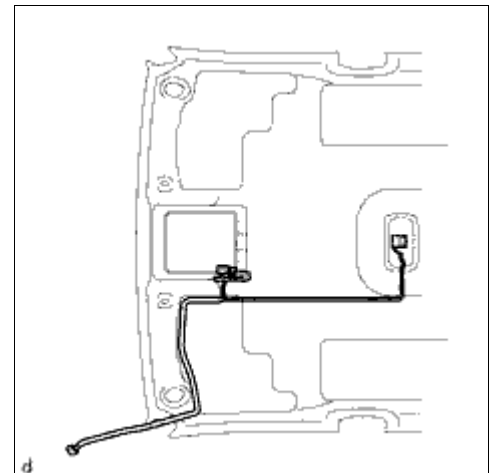
(1) w/ EC Mirror:

1. Remove the No. 1 roof wire.



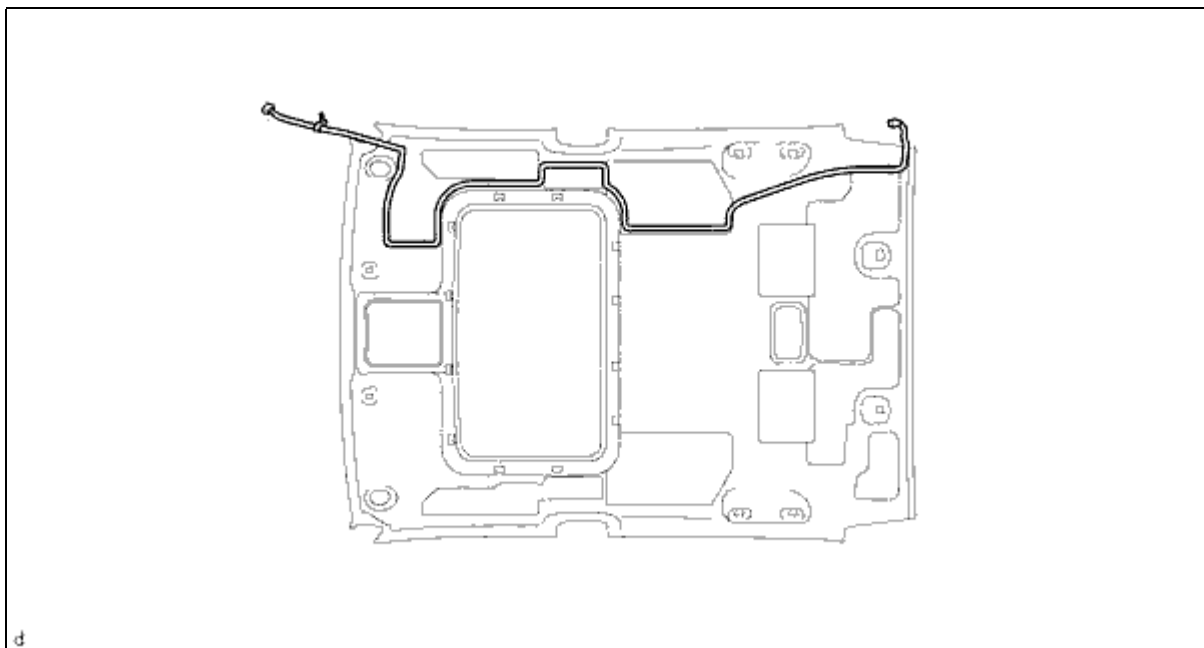
(2) w/o EC Mirror:

1. Remove the No. 1 roof wire.



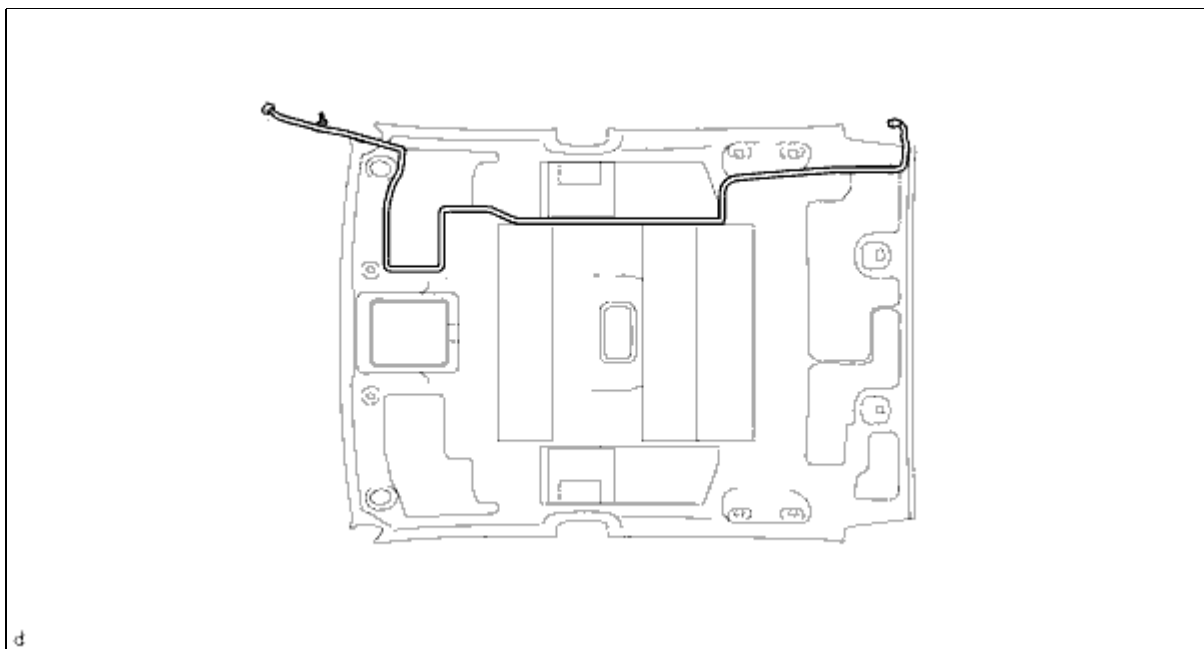
### 3. REMOVE NO. 2 ANTENNA CORD SUB-ASSEMBLY (w/ Sliding Roof)

(a) Remove the No. 2 antenna cord sub-assembly.



#### 4. REMOVE NO. 2 ANTENNA CORD SUB-ASSEMBLY (w/o Sliding Roof)

- (a) Remove the No. 2 antenna cord sub-assembly.



|                                                                                                     |                      |                                      |
|-----------------------------------------------------------------------------------------------------|----------------------|--------------------------------------|
| <b>Last Modified:</b> 11-13-2015                                                                    | 6.6 A                | <b>Doc ID:</b> RM0000015RS00BX       |
| <b>Model Year Start:</b> 2016                                                                       | <b>Model:</b> Tacoma | <b>Prod Date Range:</b> [08/2015 - ] |
| <b>Title:</b> INTERIOR: ROOF HEADLINING (for Double Cab): INSTALLATION; 2016 MY Tacoma [08/2015 - ] |                      |                                      |

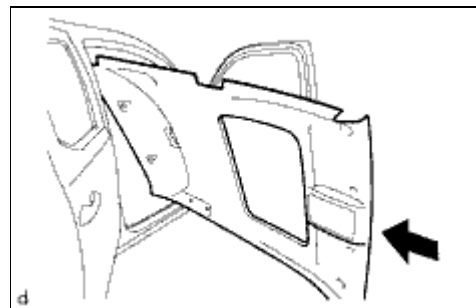
## **INSTALLATION**

### **1. INSTALL ROOF HEADLINING ASSEMBLY**

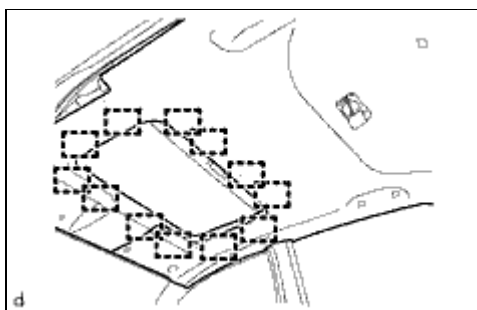
- (a) Insert the roof headlining assembly into the vehicle from the front door RH side.

#### **NOTICE:**

- Check that the corners of the roof headlining assembly are not folded, twisted or otherwise deformed and that none of the mounted parts have fallen off.
- Make sure that the roof headlining assembly does not get caught on anything as it may become bent or damaged.
- Do not damage the roof headlining assembly or vehicle interior.

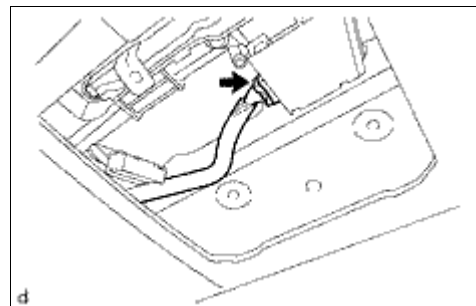


- (b) w/ Sliding Roof:



- (1) Engage the 12 fasteners to install the roof headlining.

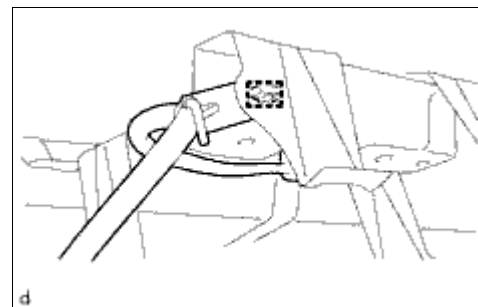
- (2) Connect the connector.



- (c) w/o Sliding Roof:

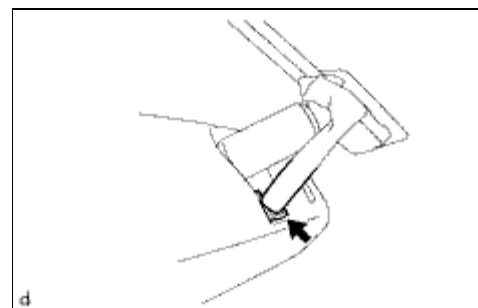
- (1) Install the roof headlining.

(2) Engage the clamp.



(d) w/ EC Mirror:

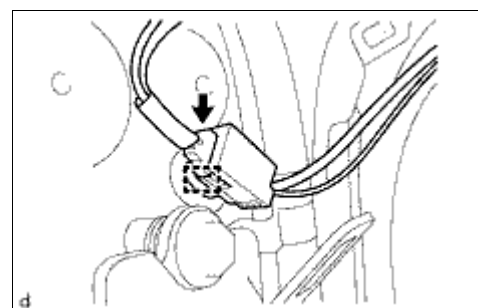
(1) Connect the connector.



(e) for Rear pillar RH side:

(1) Connect the connector.

(2) Engage the clamp.



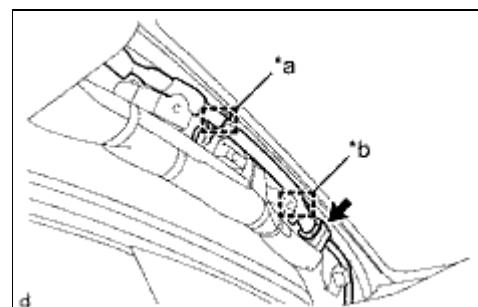
(f) for Front pillar LH side:

**Text in Illustration**

|    |       |
|----|-------|
| *a | Guide |
| *b | Clamp |

(1) Connect the connector.

(2) Engage the clamp and guide.



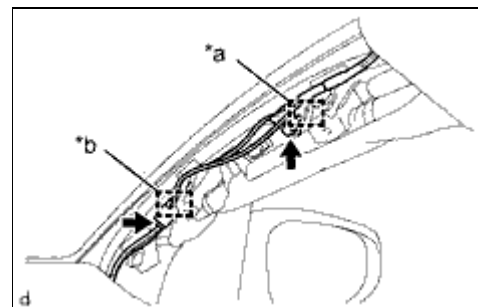
(g) for Front pillar RH side:

**Text in Illustration**

|    |       |
|----|-------|
| *a | Guide |
| *b | Clamp |

(1) Connect the connector.

(2) Engage the clamp.



(3) Engage the guide and install the bolt.

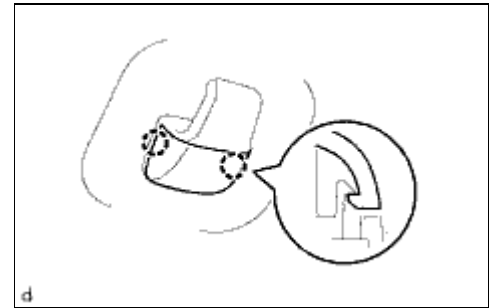
## 2. INSTALL COAT HOOK

### HINT:

Use the same procedure as for the opposite side.

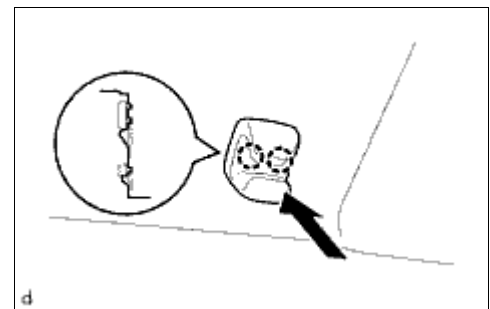
(a) Engage the clip to install the coat hook.

(b) Engage the 2 claws to install the cover.



## 3. INSTALL VISOR HOLDER LH

(a) Engage the 2 claws to install the visor holder LH as shown in the illustration.



## 4. INSTALL VISOR HOLDER RH

### HINT:

Use the same procedure as for the LH side.

## 5. INSTALL VISOR ASSEMBLY LH (w/ Vanity Light) INFO

## 6. INSTALL VISOR ASSEMBLY RH (w/ Vanity Light)

### HINT:

Use the same procedure as for the LH side.

## 7. INSTALL VISOR ASSEMBLY LH (w/o Vanity Light)

(a) Engage the guide.

(b) Install the visor assembly LH with the 2 screws.

## 8. INSTALL VISOR ASSEMBLY RH (w/o Vanity Light)

### HINT:

Use the same procedure as for the LH side.

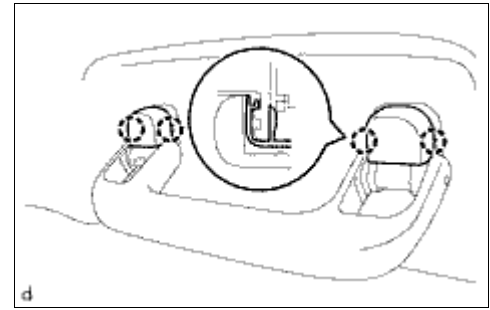
## 9. INSTALL ASSIST GRIP SUB-ASSEMBLY

### HINT:

Use the same procedures as for the opposite side.

(a) Engage the 2 clips to install the assist grip sub-assembly.

(b) Engage the 4 claws to install the 2 covers.



#### 10. INSTALL ROOF CONSOLE BOX ASSEMBLY INFO

#### 11. INSTALL NO. 1 ROOM LIGHT ASSEMBLY INFO

#### 12. INSTALL INNER REAR VIEW MIRROR COVER (w/ EC Mirror) INFO

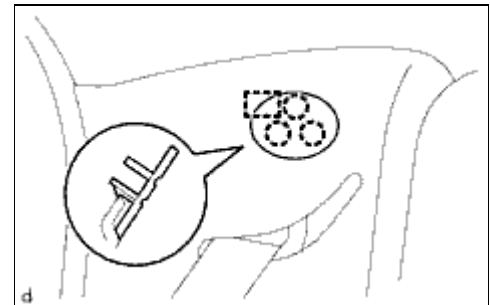
#### 13. INSTALL QUARTER TRIM INSIDE BOARD LH

(a) Through the rear seat 3 point type outer belt assembly LH to the quarter trim inside board LH.

(b) Engage the 3 clips to install the quarter trim inside board LH.

(c) Install the bolt.

(d) Engage the guide and 3 claws to close the cover.



#### 14. INSTALL QUARTER TRIM INSIDE BOARD RH

##### HINT:

Use the same procedure as for the LH side.

#### 15. CONNECT REAR SEAT 3 POINT TYPE OUTER BELT ASSEMBLY LH

(a) Connect the rear seat 3 point type outer belt assembly LH with the bolt.

##### Torque:

42 N·m {428 kgf·cm, 31ft·lbf}

#### 16. CONNECT REAR SEAT 3 POINT TYPE OUTER BELT ASSEMBLY RH

##### HINT:

Use the same procedure as for the LH side.

#### 17. INSTALL QUARTER TRIM LOWER PANEL LH

(a) Engage the 4 clips and 2 claws to install the quarter trim lower panel LH.

## **18. INSTALL QUARTER TRIM LOWER PANEL RH**

### **HINT:**

Use the same procedure as for the LH side.

## **19. INSTALL LUGGAGE COMPARTMENT SIDE TRAY RH (w/ Woofer)**

- (a) Engage the 7 clips and 4 claws to install the luggage compartment side tray RH.
- (b) Install the bolt.

## **20. INSTALL LUGGAGE COMPARTMENT SIDE TRAY RH (w/o Woofer)**

- (a) Engage the 5 clips and 4 claws to install the luggage compartment side tray RH.
- (b) Install the 3 bolts.

## **21. INSTALL LUGGAGE COMPARTMENT SIDE TRAY LH**

- (a) Engage the guide, 3 clips and 8 claws to install the luggage compartment side tray LH.
- (b) Install the 3 bolts.

## **22. INSTALL CENTER PILLAR UPPER GARNISH LH**

- (a) Through the front seat outer belt assembly LH.
- (b) Engage the 2 clips to install the center pillar upper garnish LH.
- (c) Install the screw.

## **23. INSTALL CENTER PILLAR UPPER GARNISH RH**

### **HINT:**

Use the same procedure as for the LH side.

## **24. INSTALL CENTER PILLAR LOWER GARNISH LH**

- (a) Engage the 5 clips and 4 claws to install the center pillar lower garnish LH.

## **25. INSTALL CENTER PILLAR LOWER GARNISH RH**

### **HINT:**

Use the same procedure as for the LH side.

## **26. CONNECT FRONT SEAT OUTER BELT ASSEMBLY LH**

- (a) Connect the front seat outer belt assembly LH with the bolt.

### **Torque:**

**42 N·m {428 kgf·cm, 31ft·lbf}**

## **27. CONNECT FRONT SEAT OUTER BELT ASSEMBLY RH**

### **HINT:**

Use the same procedure as for the LH side.

## **28. INSTALL LAP BELT OUTER ANCHOR COVER**

### **HINT:**

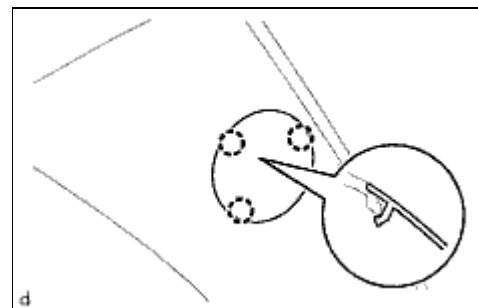
Use the same procedures as for the opposite side.

- (a) Engage the guide and 2 claws to install the lap belt outer anchor cover.

## **29. INSTALL FRONT PILLAR GARNISH LH**

- (a) Remove the protector.
- (b) Engage the 2 guides and clip to install the front pillar garnish LH.
- (c) Install the bolt.

- (d) Engage the 3 claws to close the cover.



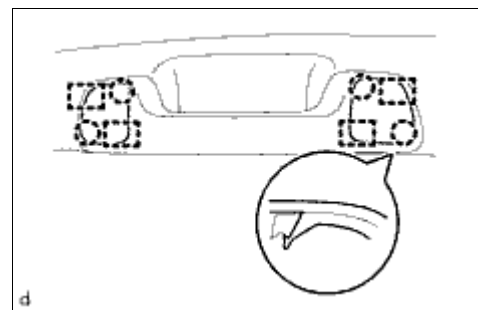
### 30. INSTALL FRONT PILLAR GARNISH RH

- (a) Remove the protector.
- (b) Engage the 3 guides to install the front pillar garnish RH.

### 31. INSTALL ASSIST GRIP SUB-ASSEMBLY

- (a) Engage the 2 claws to install the assist grip sub-assembly.
- (b) Install the 2 bolts.

- (c) Engage the 2 guides and 2 claws to close the 2 covers.



### 32. INSTALL REAR DOOR OPENING TRIM WEATHERSTRIP LH

- (a) Align the paint mark on the rear door opening trim weatherstrip LH with the mark position on the vehicle and install the rear door opening trim weatherstrip LH as shown in the illustration.

#### Text in Illustration

|    |               |
|----|---------------|
| *a | Paint Mark    |
| *b | Mark Position |

Paint Mark:

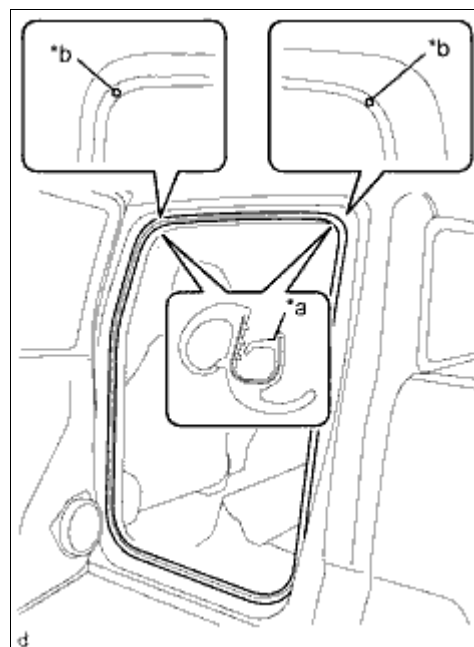
| LOCATION | COLOR |
|----------|-------|
| RH Side  | Pink  |
| LH Side  | White |

#### NOTICE:

- Always align the paint mark when installing the port. If the paint mark position is out of place, coolant leaks may occur.
- After installation, check that the correctly.

#### HINT:

To easily install the weatherstrip, first install the area with the paint mark as shown in the illustration. Then install the part to ward the corners and push any excess length into the corners.



### 33. INSTALL REAR DOOR OPENING TRIM WEATHERSTRIP RH

#### HINT:

Use the same procedure as for the LH side.

### 34. INSTALL FRONT DOOR OPENING TRIM WEATHERSTRIP LH

- (a) Align the paint mark on the front door opening trim weatherstrip LH with the mark position on the vehicle and install the front door opening trim weatherstrip LH as shown in the illustration.

#### Text in Illustration

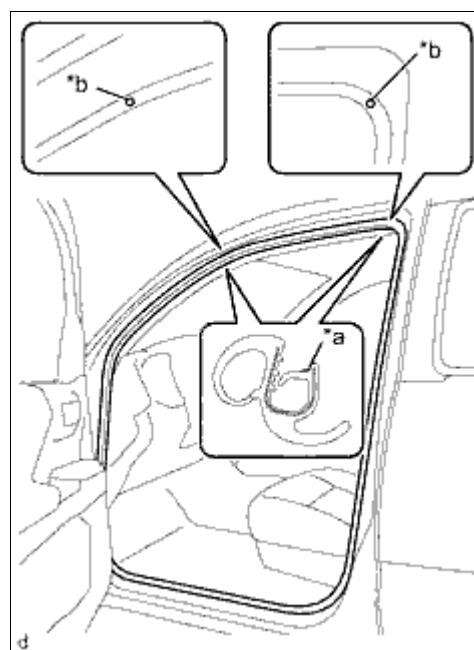
|    |               |
|----|---------------|
| *a | Paint Mark    |
| *b | Mark Position |

Paint Mark:

| LOCATION | COLOR  |
|----------|--------|
| RH Side  | Purple |
| LH Side  | Yellow |

#### NOTICE:

- Always align the paint mark when installing the port. If the paint mark position is out of place, coolant leaks may occur.
- After installation, check that the correctly.



**HINT:**

To easily install the weatherstrip, first install the area with the paint mark as shown in the illustration. Then install the part toward the corners and push any excess length into the corners.

**35. INSTALL FRONT DOOR OPENING TRIM WEATHERSTRIP RH****HINT:**

Use the same procedure as for the LH side.

**36. INSTALL REAR DOOR SCUFF PLATE LH**

- (a) Engage the guide and 9 claws to install the rear door scuff plate LH.

**37. INSTALL REAR DOOR SCUFF PLATE RH****HINT:**

Use the same procedure as for the LH side.

**38. INSTALL COWL SIDE TRIM BOARD LH**

- (a) Engage the guide and 2 clips to install the cowl side trim board LH.  
(b) Install the clip.

**39. INSTALL COWL SIDE TRIM BOARD RH****HINT:**

Use the same procedure as for the LH side.

**40. INSTALL FRONT DOOR SCUFF PLATE LH**

- (a) Engage the 2 guides and 10 claws to install the front door scuff plate LH.

**41. INSTALL FRONT DOOR SCUFF PLATE RH****HINT:**

Use the same procedure as for the LH side.

**42. INSTALL FRONT CONSOLE BOX**

INFO

**43. INSTALL REAR SEAT ASSEMBLY LH**

INFO

**44. INSTALL REAR SEAT ASSEMBLY RH**

INFO

**45. INSTALL FRONT SEAT ASSEMBLY LH**

INFO

**46. INSTALL FRONT SEAT ASSEMBLY RH**

INFO

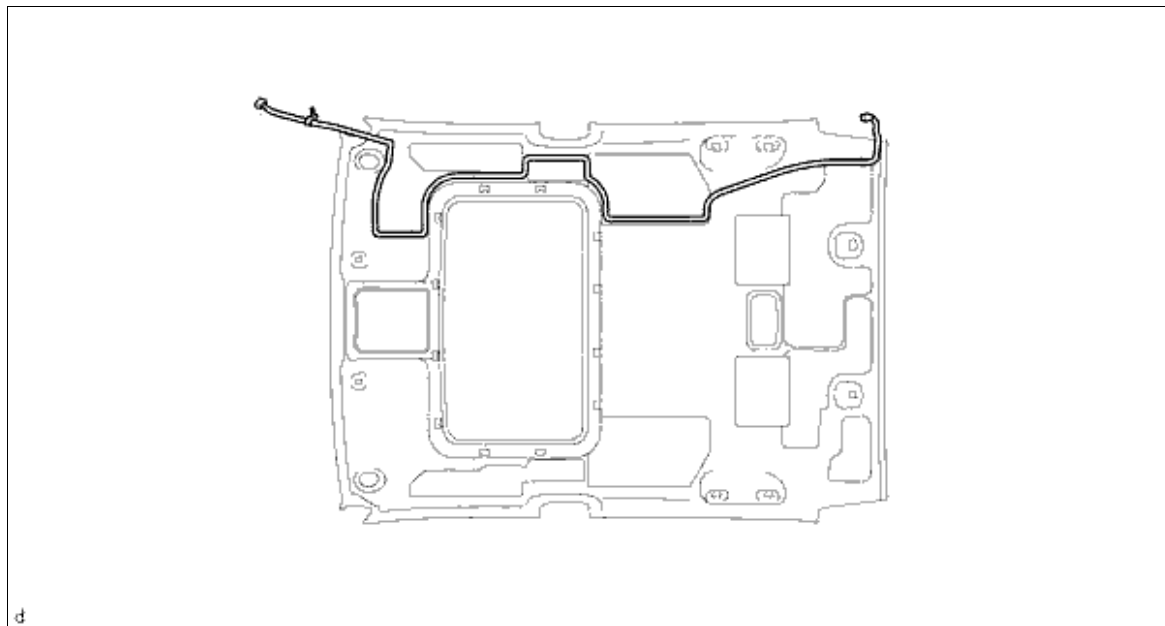


|                                                                                                   |                      |                                      |
|---------------------------------------------------------------------------------------------------|----------------------|--------------------------------------|
| <b>Last Modified:</b> 11-13-2015                                                                  | 6.6 A                | <b>Doc ID:</b> RM000005VSD000X       |
| <b>Model Year Start:</b> 2016                                                                     | <b>Model:</b> Tacoma | <b>Prod Date Range:</b> [08/2015 - ] |
| <b>Title:</b> INTERIOR: ROOF HEADLINING (for Double Cab): REASSEMBLY; 2016 MY Tacoma [08/2015 - ] |                      |                                      |

## **REASSEMBLY**

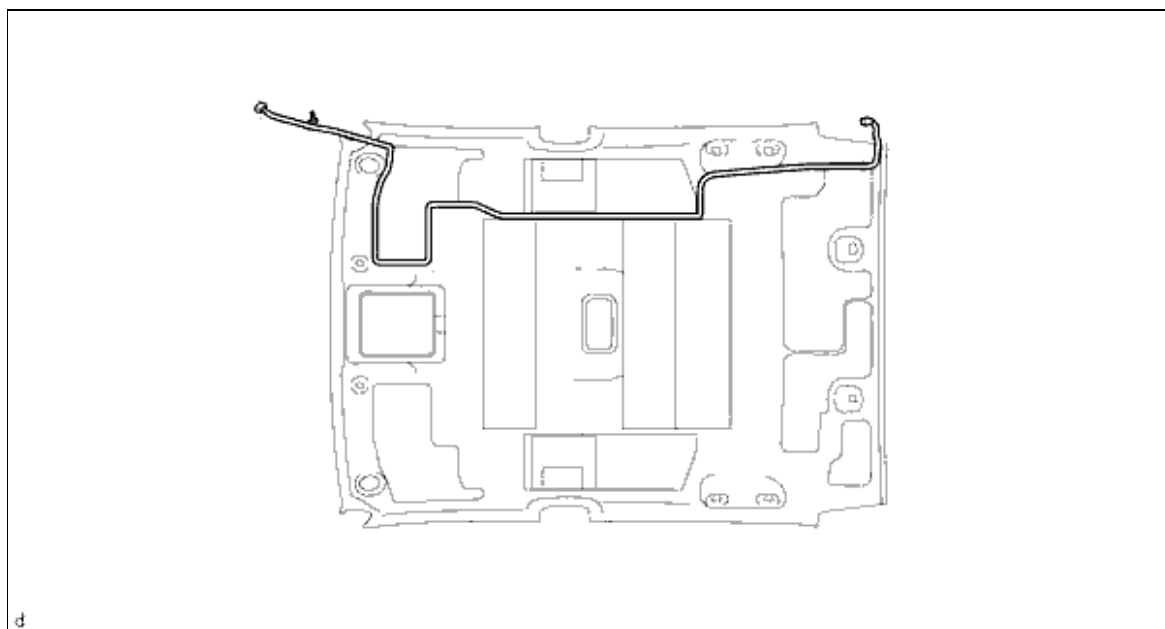
### **1. INSTALL NO. 2 ANTENNA CORD SUB-ASSEMBLY (w/ Sliding Roof)**

(a) Using hot-melt glue, install the No. 2 antenna cord sub-assembly as shown in the illustration.



### **2. INSTALL NO. 2 ANTENNA CORD SUB-ASSEMBLY (w/o Sliding Roof)**

(a) Using hot-melt glue, install the No. 2 antenna cord sub-assembly as shown in the illustration.

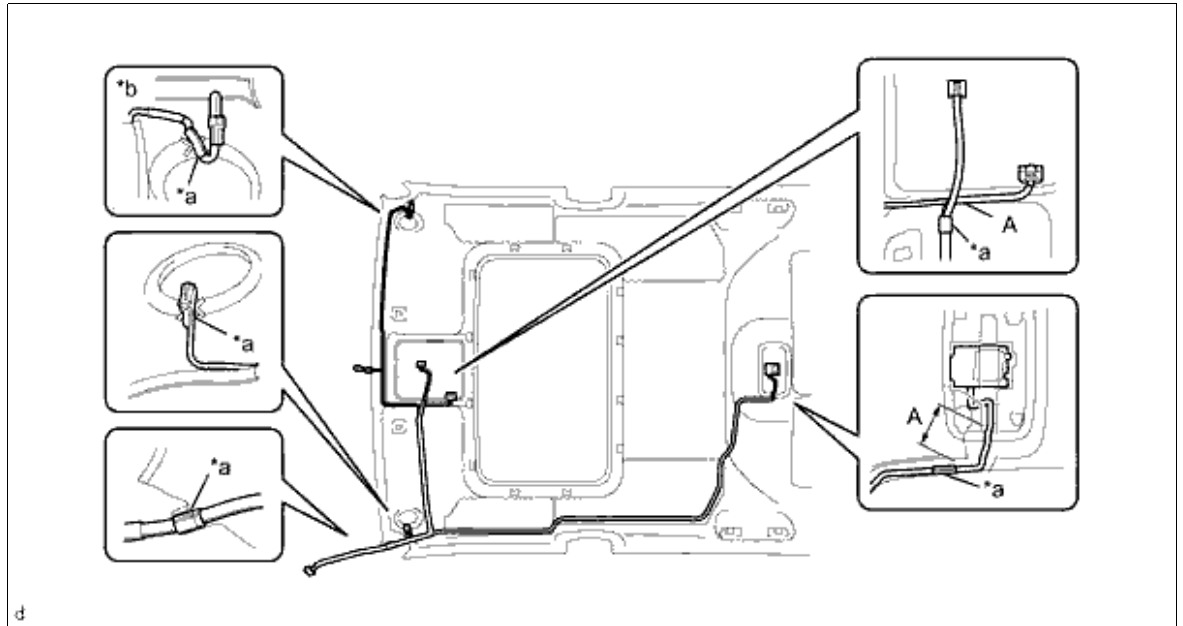


### **3. INSTALL NO. 1 ROOF WIRE (w/ Sliding Roof)**

(a) w/ Vanity Light:

(1) w/ EC Mirror:

1. Align the aiming tape as shown in the illustration.



**Text in Illustration**

|    |             |    |                |
|----|-------------|----|----------------|
| *a | Aiming Tape | *b | Adjustment Are |
|----|-------------|----|----------------|

2. Using hot-melt glue, install the No. 1 roof wire.

**NOTICE:**

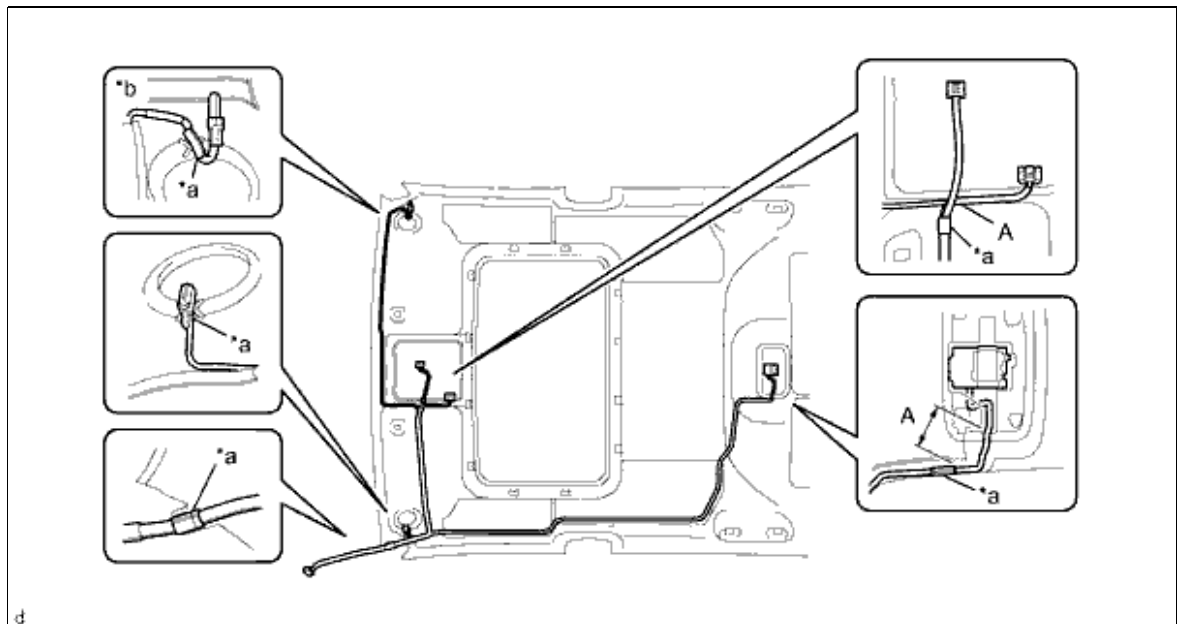
Do not apply hot-melt glue to the position A shown in the illustration.

**HINT:**

Use the adjustment area to accommodate any excess length of the No. 1 roof wire.

(2) w/o EC Mirror:

1. Align the aiming tape as shown in the illustration.



**Text in Illustration**

|    |             |    |                |
|----|-------------|----|----------------|
| *a | Aiming Tape | *b | Adjustment Are |
|----|-------------|----|----------------|

- Using hot-melt glue, install the No. 1 roof wire.

**NOTICE:**

Do not apply hot-melt glue to the position A shown in the illustration.

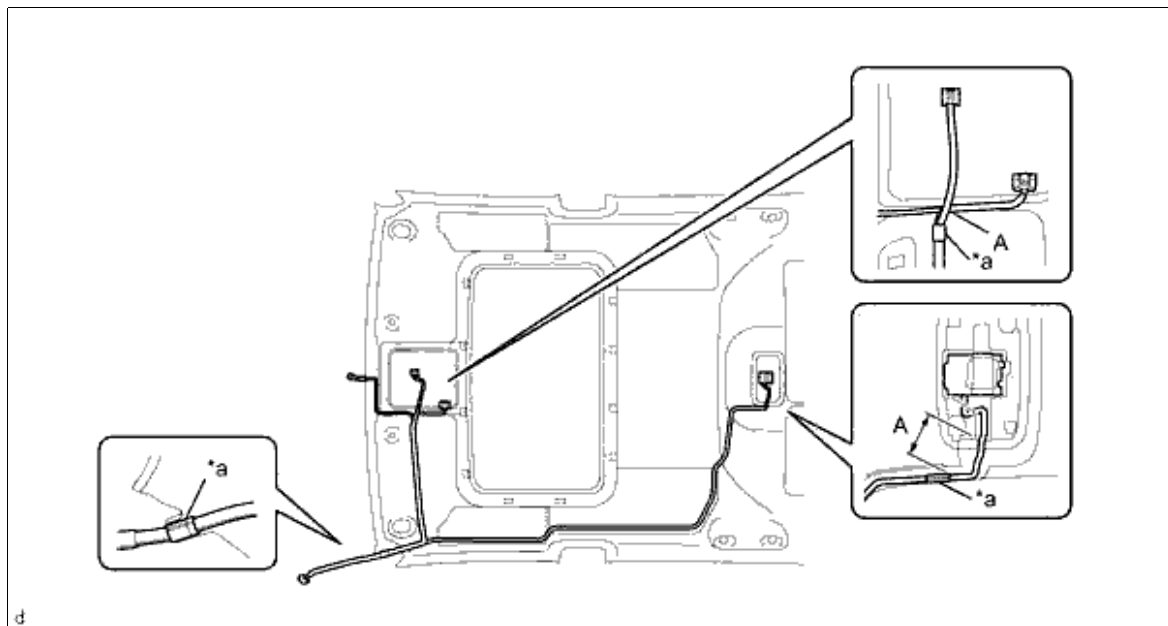
**HINT:**

Use the adjustment area to accommodate any excess length of the No. 1 roof wire.

(b) w/o Vanity Light:

(1) w/ EC Mirror:

- Align the aiming tape as shown in the illustration.



**Text in Illustration**

|    |             |   |   |
|----|-------------|---|---|
| *a | Aiming Tape | - | - |
|----|-------------|---|---|

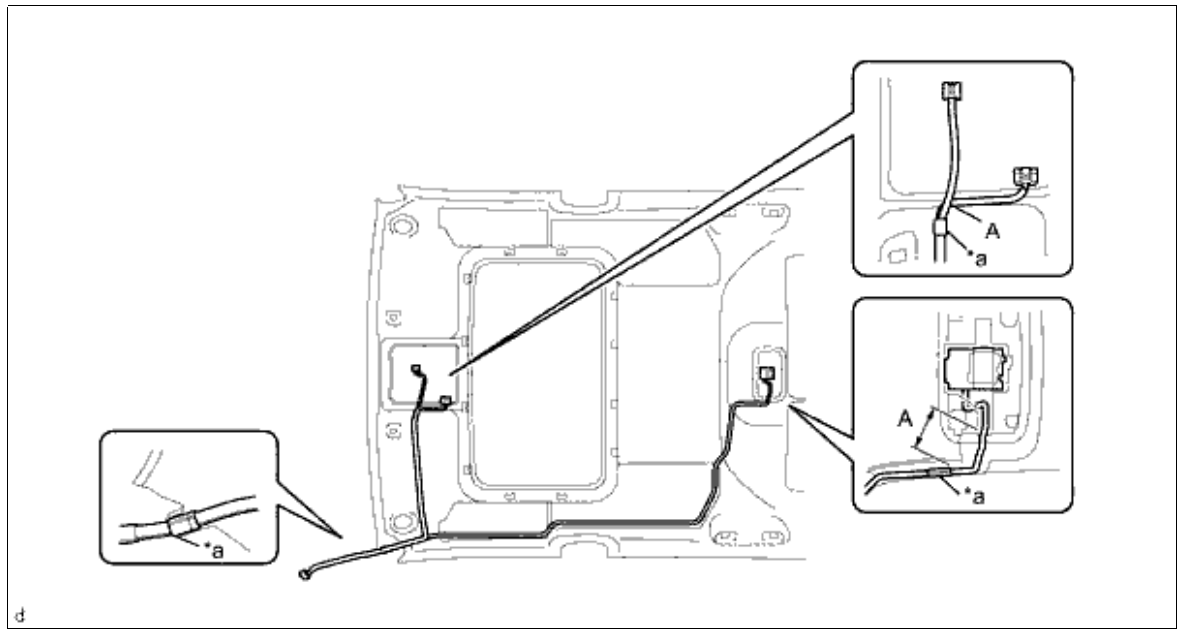
- Using hot-melt glue, install the No. 1 roof wire.

**NOTICE:**

Do not apply hot-melt glue to the position A shown in the illustration.

(2) w/o EC Mirror:

- Align the aiming tape as shown in the illustration.



**Text in Illustration**

|    |             |   |   |
|----|-------------|---|---|
| *a | Aiming Tape | - | - |
|----|-------------|---|---|

- Using hot-melt glue, install the No. 1 roof wire.

**NOTICE:**

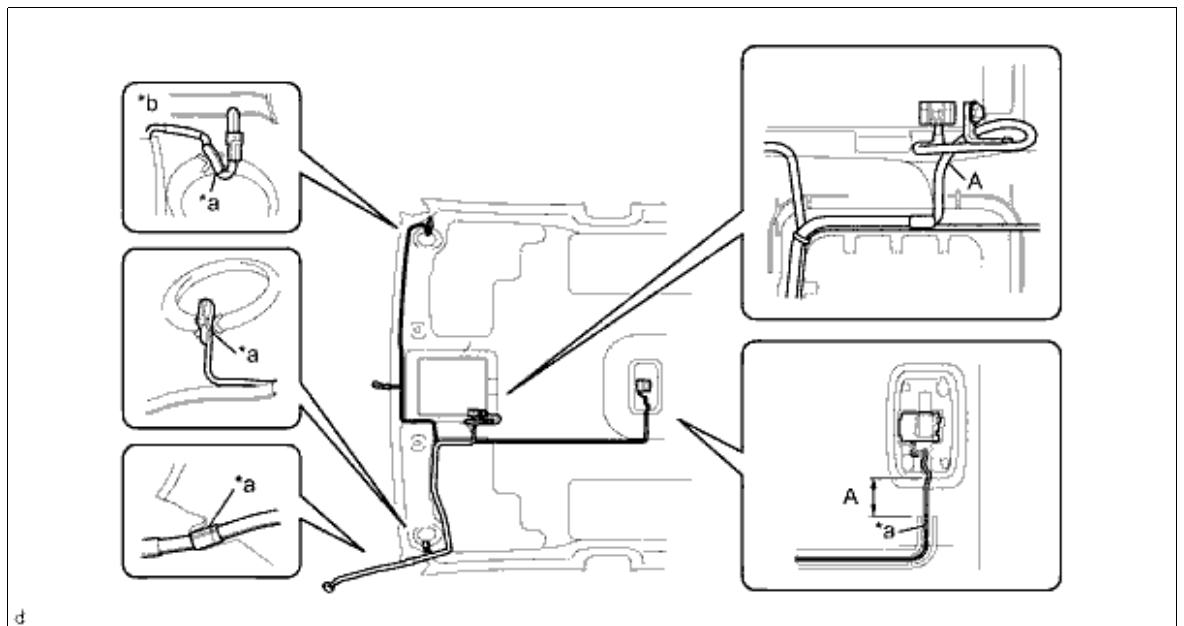
Do not apply hot-melt glue to the position A shown in the illustration.

**4. INSTALL NO. 1 ROOF WIRE (w/o Sliding Roof)**

(a) w/ Vanity Light:

(1) w/ EC Mirror:

- Align the aiming tape as shown in the illustration.



**Text in Illustration**

|    |             |    |                |
|----|-------------|----|----------------|
| *a | Aiming Tape | *b | Adjustment Are |
|----|-------------|----|----------------|

2. Using hot-melt glue, install the No. 1 roof wire.

**NOTICE:**

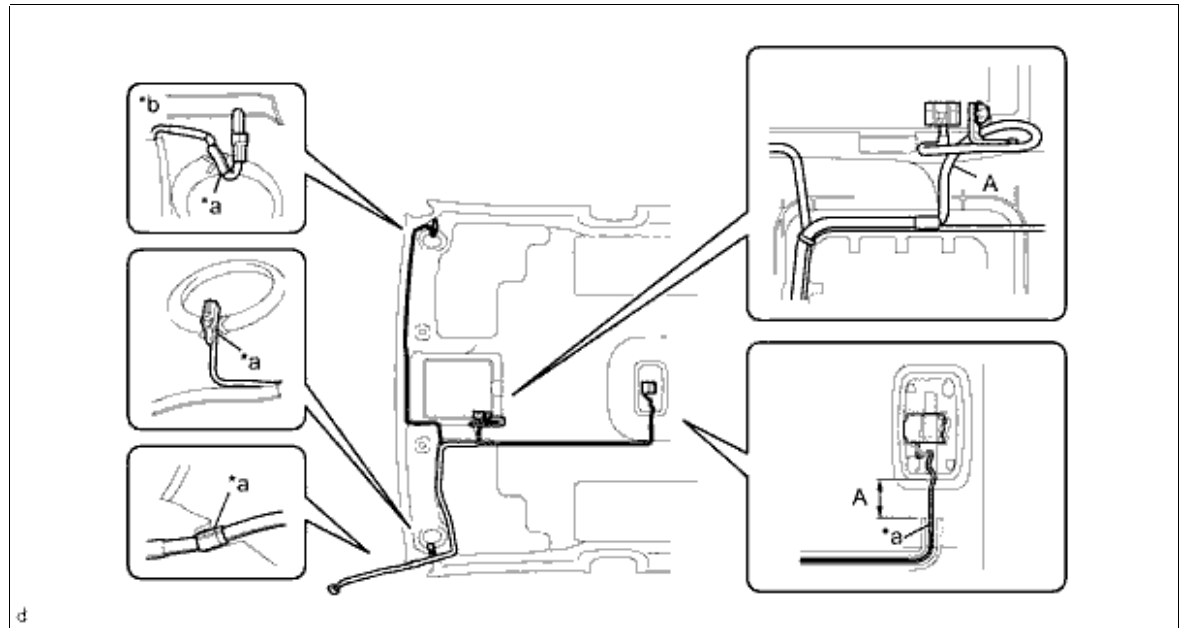
Do not apply hot-melt glue to the position A shown in the illustration.

**HINT:**

Use the adjustment area to accommodate any excess length of the No. 1 roof wire.

(2) w/o EC Mirror:

1. Align the aiming tape as shown in the illustration.



**Text in Illustration**

|    |             |    |                |
|----|-------------|----|----------------|
| *a | Aiming Tape | *b | Adjustment Are |
|----|-------------|----|----------------|

2. Using hot-melt glue, install the No. 1 roof wire.

**NOTICE:**

Do not apply hot-melt glue to the position A shown in the illustration.

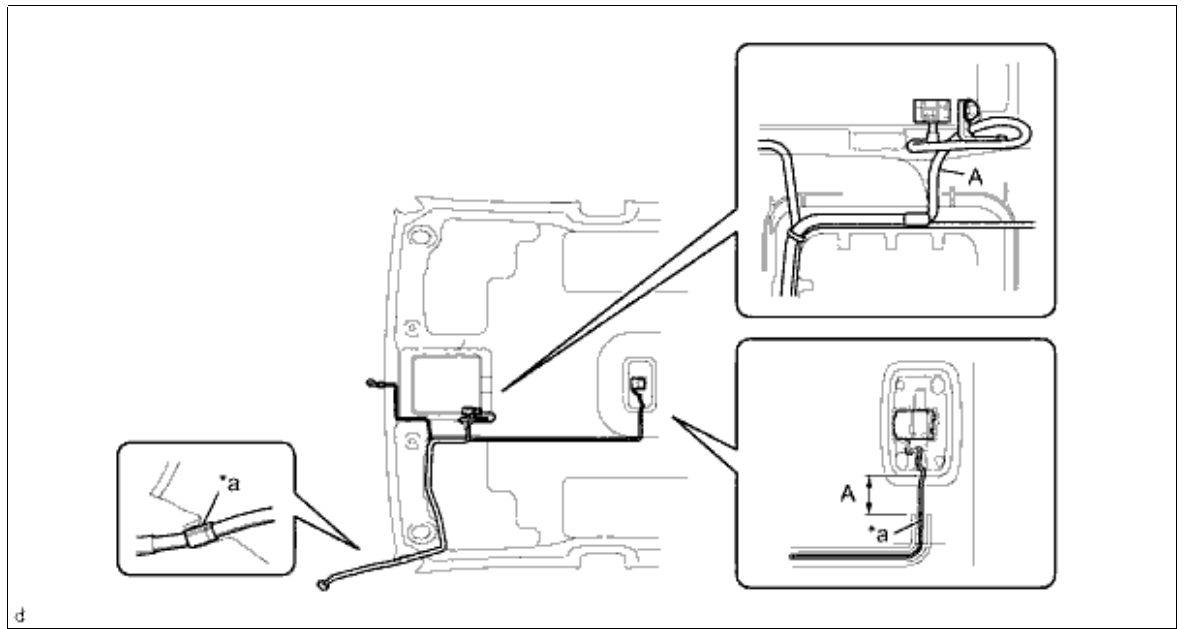
**HINT:**

Use the adjustment area to accommodate any excess length of the No. 1 roof wire.

(b) w/o Vanity Light:

(1) w/ EC Mirror:

1. Align the aiming tape as shown in the illustration.



#### Text in Illustration

|    |             |   |   |
|----|-------------|---|---|
| *a | Aiming Tape | - | - |
|----|-------------|---|---|

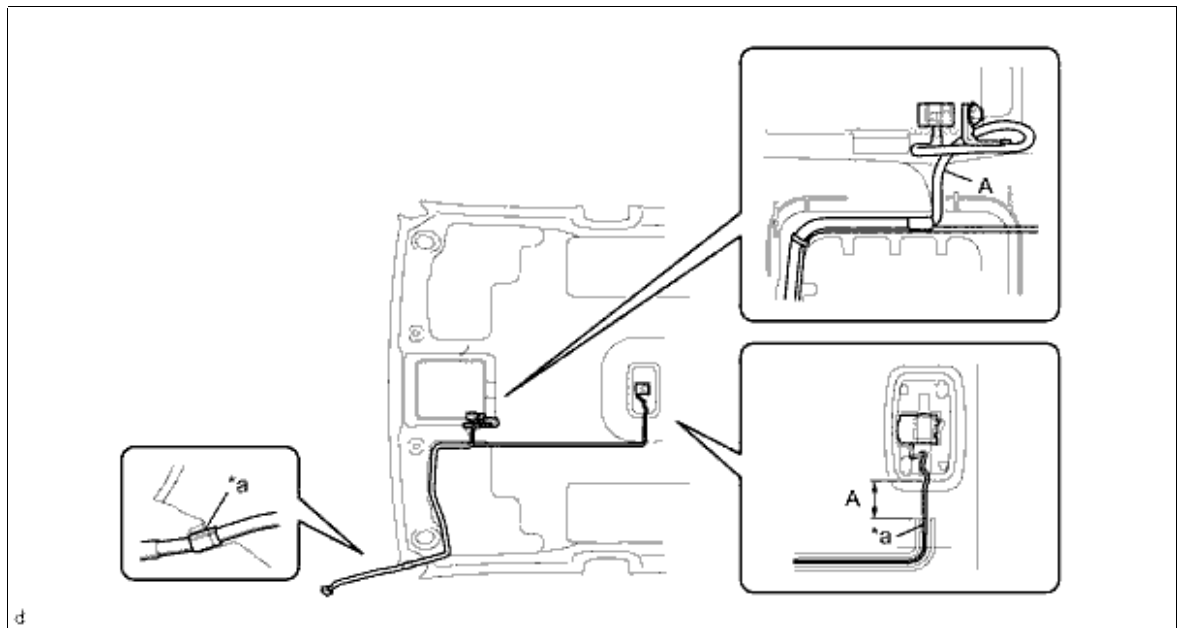
- Using hot-melt glue, install the No. 1 roof wire.

#### NOTICE:

Do not apply hot-melt glue to the position A shown in the illustration.

(2) w/o EC Mirror:

- Align the aiming tape as shown in the illustration.



#### Text in Illustration

|    |             |   |   |
|----|-------------|---|---|
| *a | Aiming Tape | - | - |
|----|-------------|---|---|

- Using hot-melt glue, install the No. 1 roof wire.

**NOTICE:**

Do not apply hot-melt glue to the position A shown in the illustration.



|                                                                                                |                      |                                      |
|------------------------------------------------------------------------------------------------|----------------------|--------------------------------------|
| <b>Last Modified:</b> 11-13-2015                                                               | 6.6 A                | <b>Doc ID:</b> RM0000015RU00BX       |
| <b>Model Year Start:</b> 2016                                                                  | <b>Model:</b> Tacoma | <b>Prod Date Range:</b> [08/2015 - ] |
| <b>Title:</b> INTERIOR: ROOF HEADLINING (for Double Cab): REMOVAL; 2016 MY Tacoma [08/2015 - ] |                      |                                      |

## REMOVAL

### 1. REMOVE FRONT SEAT ASSEMBLY LH

INFO

### 2. REMOVE FRONT SEAT ASSEMBLY RH

INFO

### 3. REMOVE REAR SEAT ASSEMBLY LH

INFO

### 4. REMOVE REAR SEAT ASSEMBLY RH

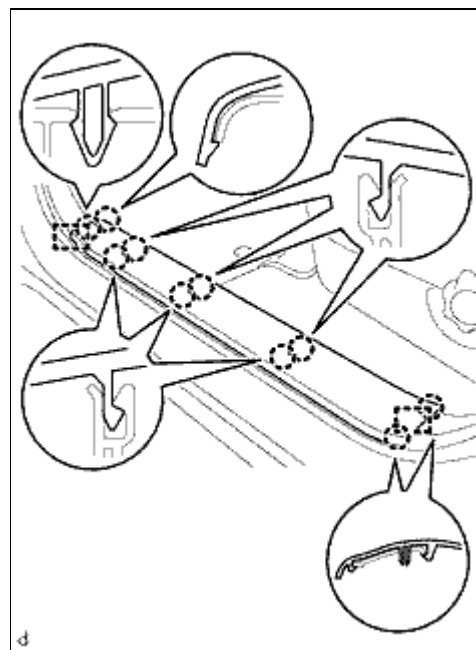
INFO

### 5. REMOVE FRONT CONSOLE BOX

INFO

### 6. REMOVE FRONT DOOR SCUFF PLATE LH

- (a) Disengage the 10 claws and 2 guides to remove the front door scuff plate LH.



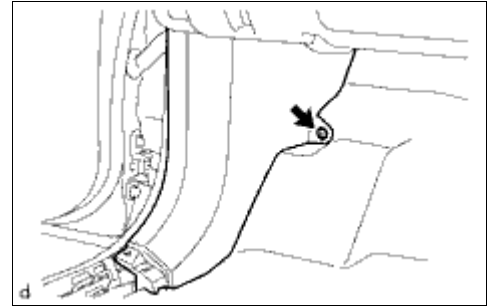
### 7. REMOVE FRONT DOOR SCUFF PLATE RH

#### HINT:

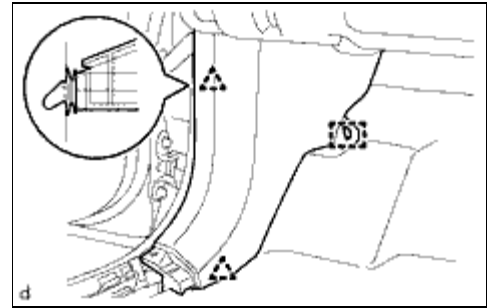
Use the same procedure as for the LH side.

### 8. REMOVE COWL SIDE TRIM BOARD LH

(a) Remove the clip.



(b) Disengage the 2 clips and guide to remove the cowl side trim board LH.



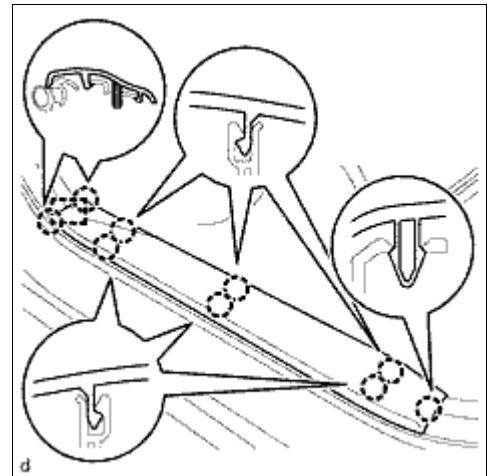
## 9. REMOVE COWL SIDE TRIM BOARD RH

### HINT:

Use the same procedure as for the LH side.

## 10. REMOVE REAR DOOR SCUFF PLATE LH

(a) Disengage the 9 claws and guide to remove the rear door scuff plate LH.



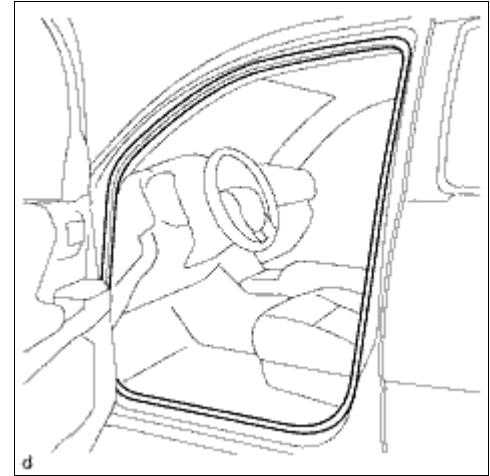
## 11. REMOVE REAR DOOR SCUFF PLATE RH

### HINT:

Use the same procedure as for the LH side.

## 12. REMOVE FRONT DOOR OPENING TRIM WEATHERSTRIP LH

(a) Remove the front door opening trim weatherstrip LH.



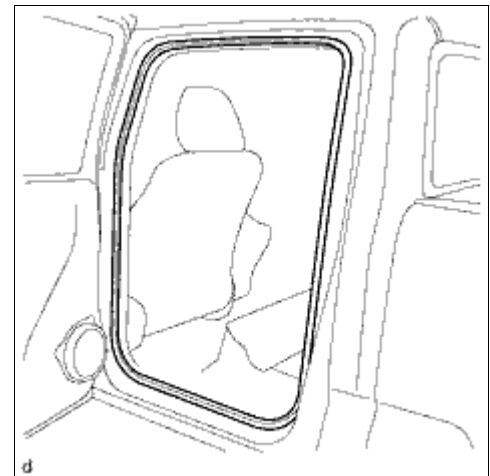
### 13. REMOVE FRONT DOOR OPENING TRIM WEATHERSTRIP RH

#### HINT:

Use the same procedure as for the LH side.

### 14. REMOVE REAR DOOR OPENING TRIM WEATHERSTRIP LH

(a) Remove the rear door opening trim weatherstrip LH.



### 15. REMOVE REAR DOOR OPENING TRIM WEATHERSTRIP RH

#### HINT:

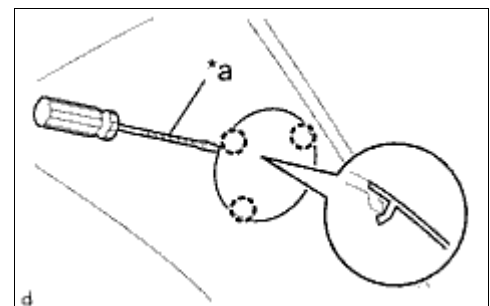
Use the same procedure as for the LH side.

### 16. REMOVE FRONT PILLAR GARNISH LH

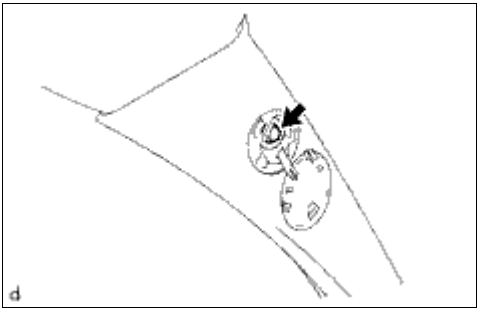
(a) Using a screwdriver with its tip wrapped in protective tape, disengage the 3 claws to open the cover.

#### Text in Illustration

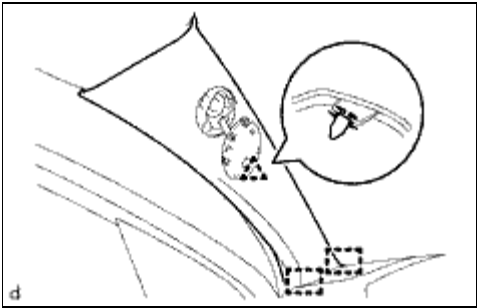
|    |                 |
|----|-----------------|
| *a | Protective Tape |
|----|-----------------|



(b) Remove the bolt.



(c) Disengage the clip and 2 guides to remove the front pillar garnish LH.



(d) Protect the curtain shield airbag:

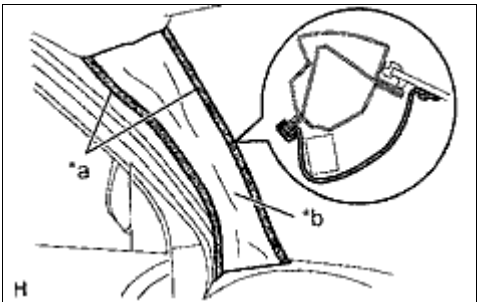
**Text in Illustration**

|    |                  |
|----|------------------|
| *a | Packing Tape     |
| *b | Cloth or Similar |

(1) Cover the curtain shield airbag with cloth or similar and fasten it with packing tape as shown in the illustration.

**NOTICE:**

Protect curtain shield airbag as soon as the front pillar garnish LH is removed.

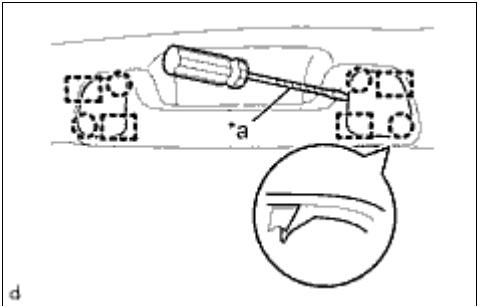


**17. REMOVE ASSIST GRIP SUB-ASSEMBLY**

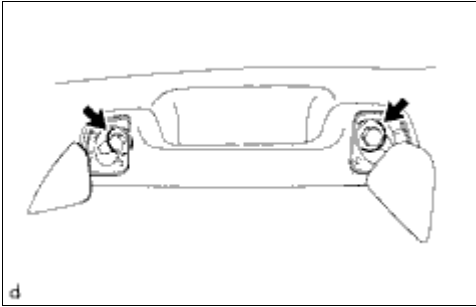
(a) Using a screwdriver with its tip wrapped in protective tape, disengage the 4 claws and 4 guides to open the 2 covers.

**Text in Illustration**

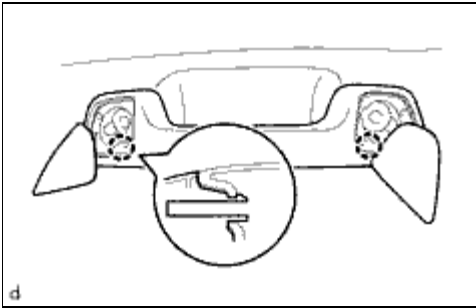
|    |                 |
|----|-----------------|
| *a | Protective Tape |
|----|-----------------|



(b) Remove the 2 bolts.

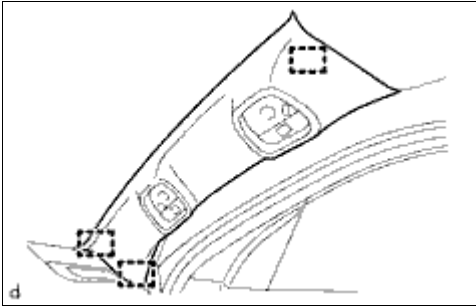


(c) Disengage the 2 claws to remove the assist grip sub-assembly.



# 18. REMOVE FRONT PILLAR GARNISH RH

(a) Disengage the 3 guides to remove the front pillar garnish RH.



(b) Protect the curtain shield airbag:

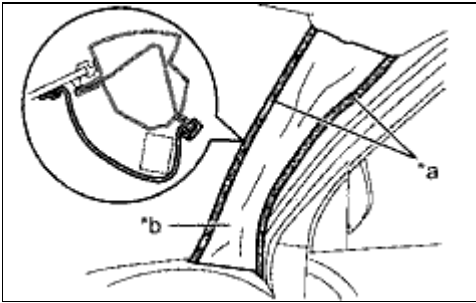
## Text in Illustration

|    |                  |
|----|------------------|
| *a | Packing Tape     |
| *b | Cloth or Similar |

(1) Cover the curtain shield airbag with cloth or similar and fasten it with packing tape as shown in the illustration.

## NOTICE:

Protect curtain shield airbag as soon as the front pillar garnish RH is removed.

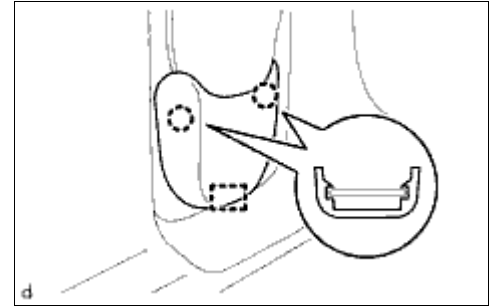


# 19. REMOVE LAP BELT OUTER ANCHOR COVER

## HINT:

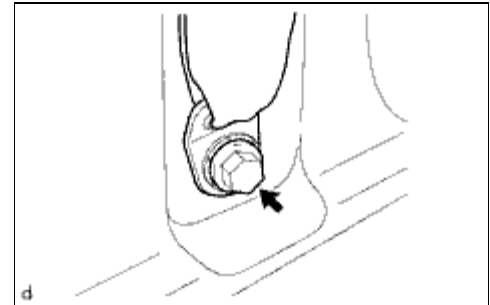
Use the same procedures as for the opposite side.

- (a) Disengage the 2 claws and guide to remove the lap belt outer anchor cover.



## 20. DISCONNECT FRONT SEAT OUTER BELT ASSEMBLY LH

- (a) Remove the bolt to disconnect the front seat outer belt assembly LH.



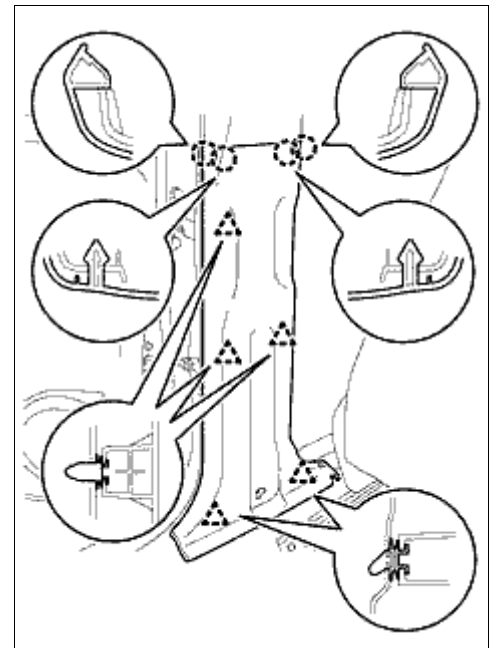
## 21. DISCONNECT FRONT SEAT OUTER BELT ASSEMBLY RH

### HINT:

Use the same procedure as for the LH side.

## 22. REMOVE CENTER PILLAR LOWER GARNISH LH

- (a) Disengage the 4 claws and 5 clips to remove the center pillar lower garnish LH.



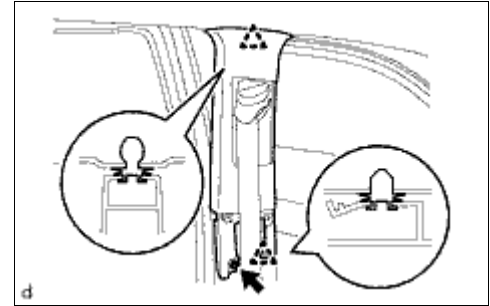
## 23. REMOVE CENTER PILLAR LOWER GARNISH RH

### HINT:

Use the same procedure as for the LH side.

## 24. REMOVE CENTER PILLAR UPPER GARNISH LH

- (a) Remove the screw.



- (b) Disengage the 2 clips.

- (c) Through the front seat outer belt assembly LH to remove the center pillar upper garnish LH.

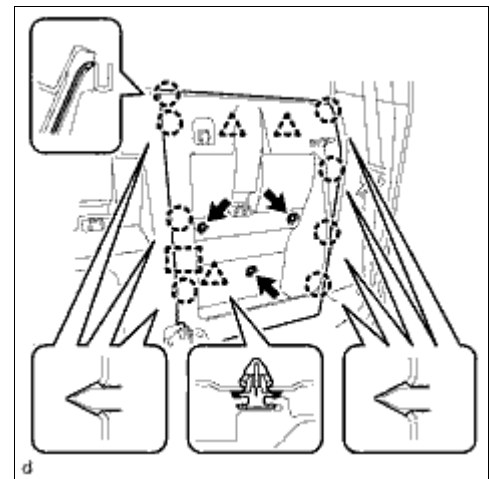
## 25. REMOVE CENTER PILLAR UPPER GARNISH RH

### HINT:

Use the same procedure as for the LH side.

## 26. REMOVE LUGGAGE COMPARTMENT SIDE TRAY LH

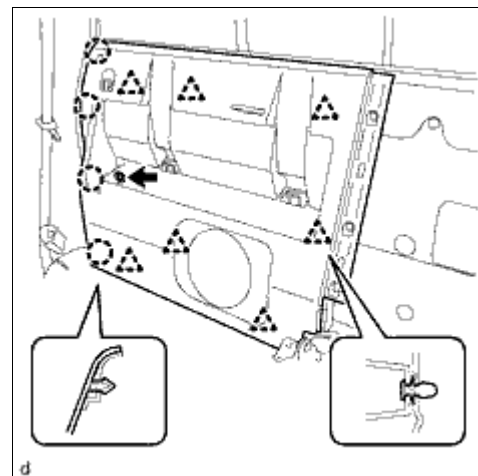
- (a) Remove the 3 bolts.



- (b) Disengage the 8 claws, 3 clips and guide to remove the luggage compartment side tray LH.

## 27. REMOVE LUGGAGE COMPARTMENT SIDE TRAY RH (w/ Woofer)

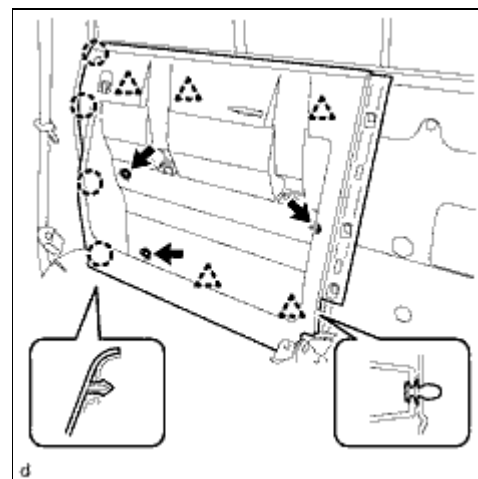
(a) Remove the bolt.



(b) Disengage the 4 claws and 7 clips to remove the luggage compartment side tray RH.

## 28. REMOVE LUGGAGE COMPARTMENT SIDE TRAY RH (w/o Woofer)

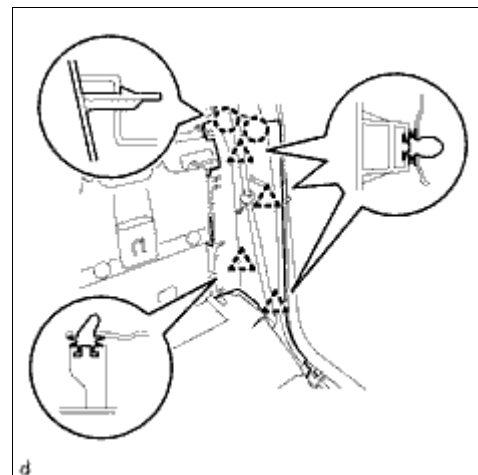
(a) Remove the 3 bolts.



(b) Disengage the 4 claws and 5 clips to remove the luggage compartment side tray RH.

## 29. REMOVE QUARTER TRIM LOWER PANEL LH

(a) Disengage the 2 claws and 4 clips to remove the quarter trim lower panel LH.



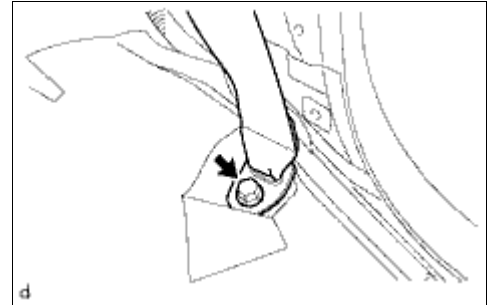
## 30. REMOVE QUARTER TRIM LOWER PANEL RH

**HINT:**

Use the same procedure as for the LH side.

**31. DISCONNECT REAR SEAT 3 POINT TYPE OUTER BELT ASSEMBLY LH**

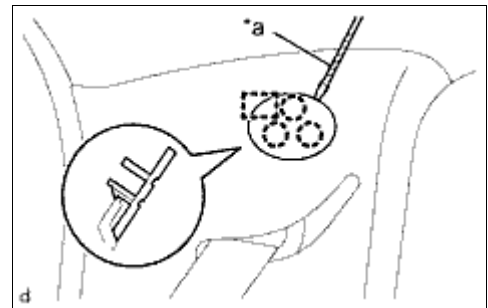
- (a) Remove the bolt to disconnect the rear seat 3 point type outer belt assembly LH.

**32. DISCONNECT REAR SEAT 3 POINT TYPE OUTER BELT ASSEMBLY RH****HINT:**

Use the same procedure as for the LH side.

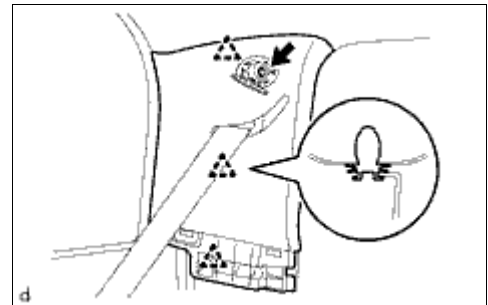
**33. REMOVE QUARTER TRIM INSIDE BOARD LH**

- (a) Using a screwdriver with its tip wrapped in protective tape, disengage the 3 claws and guide to open the cover.

**Text in Illustration**

|    |                 |
|----|-----------------|
| *a | Protective Tape |
|----|-----------------|

- (b) Remove the bolt.



- (c) Disengage the 3 clips.

- (d) Through the rear seat 3 point type outer belt assembly LH to remove the quarter trim inside board LH.

**34. REMOVE QUARTER TRIM INSIDE BOARD RH****HINT:**

Use the same procedure as for the LH side.

**35. REMOVE INNER REAR VIEW MIRROR COVER (w/ EC Mirror)**[INFO](#)**36. REMOVE NO. 1 ROOM LIGHT ASSEMBLY**[INFO](#)

### 37. REMOVE ROOF CONSOLE BOX ASSEMBLY INFO

### 38. REMOVE ASSIST GRIP SUB-ASSEMBLY

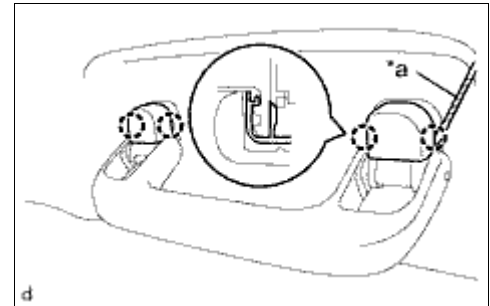
#### HINT:

Use the same procedures as for the opposite side.

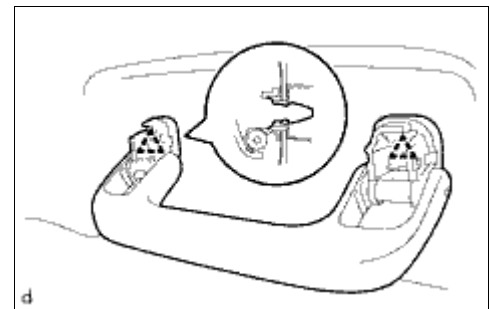
- (a) Using a screwdriver with its tip wrapped in protective tape, disengage the 4 claws to remove the 2 covers.

#### Text in Illustration

|    |                 |
|----|-----------------|
| *a | Protective Tape |
|----|-----------------|



- (b) Disengage the 2 clips to remove the assist grip sub-assembly.



### 39. REMOVE VISOR ASSEMBLY LH (w/ Vanity Light) INFO

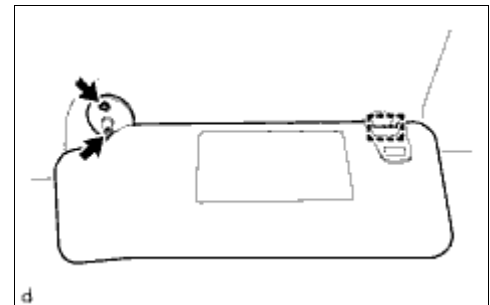
### 40. REMOVE VISOR ASSEMBLY RH (w/ Vanity Light)

#### HINT:

Use the same procedure as for the LH side.

### 41. REMOVE VISOR ASSEMBLY LH (w/o Vanity Light)

- (a) Remove the 2 screws.



- (b) Disengage the guide to remove the visor assembly LH.

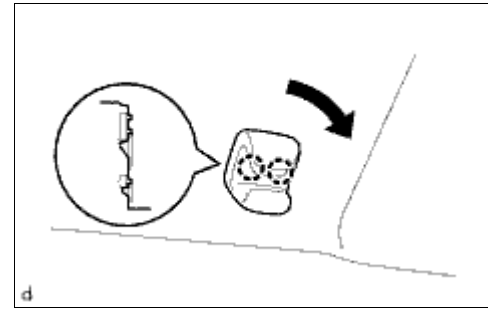
### 42. REMOVE VISOR ASSEMBLY RH (w/o Vanity Light)

#### HINT:

Use the same procedure as for the LH side.

### 43. REMOVE VISOR HOLDER LH

- (a) Turn the visor holder 45° clockwise to disengage the 2 claws as shown in the illustration.



- (b) Remove the visor holder LH.

#### 44. REMOVE VISOR HOLDER RH

##### HINT:

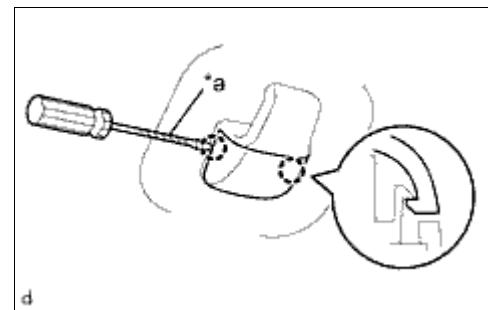
Use the same procedure as for the LH side.

#### 45. REMOVE COAT HOOK

##### HINT:

Use the same procedures as for the opposite side.

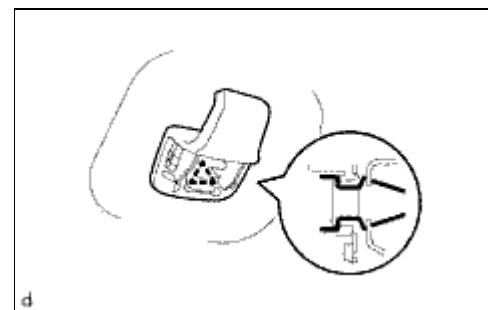
- (a) Using a screwdriver with its tip wrapped in protective tape, disengage the 2 claws to remove the cover.



##### Text in Illustration

|    |                 |
|----|-----------------|
| *a | Protective Tape |
|----|-----------------|

- (b) Disengage the clip to remove the coat hook.



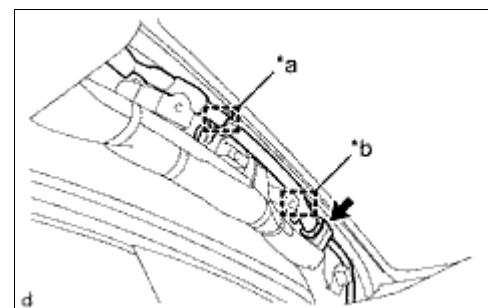
#### 46. REMOVE ROOF HEADLINING ASSEMBLY

- (a) for Front pillar LH side:

##### Text in Illustration

|    |       |
|----|-------|
| *a | Guide |
| *b | Clamp |

- (1) Using a clip remover, disengage the clamp and guide.
- (2) Disconnect the connector.

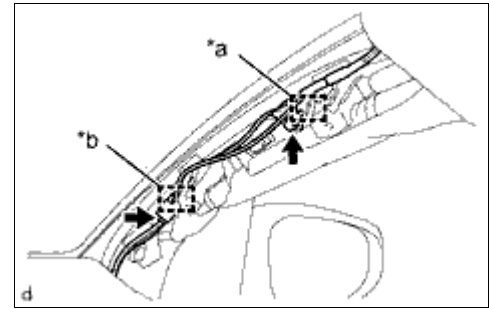


(b) for Front pillar RH side:

**Text in Illustration**

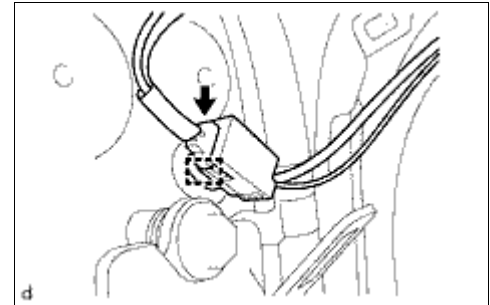
|    |       |
|----|-------|
| *a | Guide |
| *b | Clamp |

- (1) Remove the bolt and disengage the guide.
- (2) Using a clip remover, disengage the clamp.
- (3) Disconnect the connector.



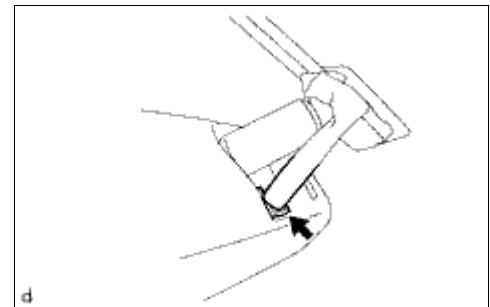
(c) for Rear pillar RH side:

- (1) Using a clip remover, disengage the clamp.
- (2) Disconnect the connector.



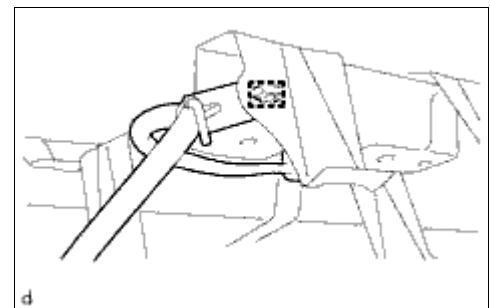
(d) w/ EC Mirror:

- (1) Disconnect the connector.



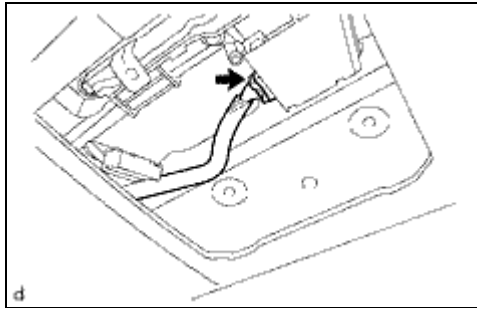
(e) w/o Sliding Roof:

- (1) Disengage the clamp.



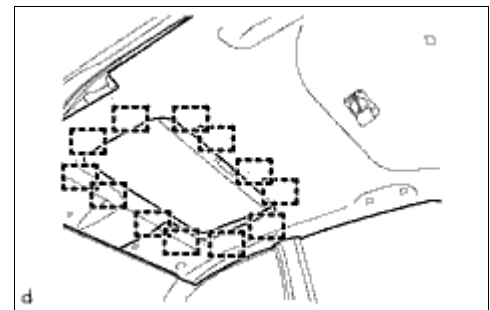
- (2) Remove the roof headlining assembly.

(f) w/ Sliding Roof:



(1) Disconnect the connector.

(2) Disengage the 12 fasteners to remove the roof headlining assembly.



(g) Turn the roof headlining assembly diagonally and bend slightly to remove it from the front door RH side.

**NOTICE:**

- Make sure that wrinkles do not form in the roof headlining assembly during removal.
- Make sure that the roof headlining assembly does not get caught on anything as it may become bent or damaged.
- Do not damage the roof headlining assembly or vehicle interior.

