

ACCESSORIES & EQUIPMENT

Audio System (Service Specifications) - Sienna

AUDIO / VIDEO

TORQUE SPECIFICATIONS

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Part Tightened	N*m	kgf*cm	ft.*lbf
Radio receiver assembly with bracket x Instrument panel sub-assembly	8.0	82	71 in.*lbf
No. 1 radio bracket x Radio receiver assembly	4.5	46	40 in.*lbf
No. 2 radio bracket x Radio receiver assembly	4.5	46	40 in.*lbf
Stereo component amplifier assembly x Body	7.0	71	62 in.*lbf
Rear speaker assembly x Body	11	112	8
Rear No. 3 speaker assembly x Back door panel sub-assembly	7.0	71	62 in.*lbf
Front No. 2 speaker assembly x Instrument panel sub-assembly	11	112	8
Front No. 3 speaker assembly x Instrument panel sub-assembly	11	112	8
Television display assembly x Body	7.3	74	64 in.*lbf
Disc player assembly with bracket x Television bracket	9.0	92	80 in.*lbf
Television bracket LH x Disc player assembly	4.0	41	35 in.*lbf
Television bracket RH x Disc player assembly	4.0	41	35 in.*lbf
With holder antenna assembly x Body	7.0	71	62 in.*lbf
Amplifier antenna assembly x Body	6.5	66	58 in.*lbf
Multi-media interface ECU assembly x No. 5 instrument panel bracket	8.0	82	71 in.*lbf
Stereo component tuner assembly x Body	8.0	82	71 in.*lbf
Satellite radio antenna assembly x Body	4.5	46	40 in.*lbf

Negative battery terminal x Battery	5.4	55	48 in.*lbf
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