

7160 Overview of tightening torques

Trailer tow hitch on body			
Nut M12x1 Replace nuts		Tightening torque	108Nm

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7211 Overview of tightening torques

Additional connection of rear inertia reel to body		
Hexagon bolt M6	Tightening torque	4.5Nm
Additional screw connection of REMA to body		
M8 Renew screw.	Tightening torque	19Nm
End fitting to body		
M10 Renew screw.	Tightening torque	42Nm
End fitting to body		
M10	Tightening torque	42Nm
Front inertia reel to body		
Screw Renew screw.	Tightening torque	42Nm
Lower strap to body		
M12 screw	Tightening torque	42Nm
Lower strap to seat mechanism		
M10 screw Renew screw.	Tightening torque	38Nm
Rear inertia reel to body		
M10 Renew screw.	Tightening torque	42Nm
Seat belt guide loop on body		
Screw	Tightening torque	42Nm
Slide bar to body (B-pillar)		
Screw	Tightening torque	5Nm



7212 Overview of tightening torques

Airbag on backrest frame

Nut Renew nut.	Tightening torque	6,5Nm
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Front passenger airbag on instrument panel trim

Oval-head screw	Tightening torque	2Nm
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Head airbag on bodyshell

Screw	Tightening torque	8Nm
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Knee airbag on support structure

Nut	Tightening torque	8Nm
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Knee airbag on the instrument panel

Hexagon nut	Tightening torque	8Nm
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83 operating fluid overview

Assembly aids

Lubricants G14	900 ml, Can	83232360412
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Expendable materials

Multifunction spray Brunox	400 ml, Spray can	83230418567
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Adhesive

Adhesive set K6	11 g, Loctite No. 3090 10 g, Loctite SF 770 2, Mixing tube	83192317925
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Assembly aids

Lubricant for rubber mount (Circo Light)	250 ml	83192405829
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Expendable materials

Sealant D2	300 ml	83 42 5A547B9
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Assembly aids

Lubricating grease NBU 12K	100 g, Tube	83239407810
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8410 Overview of tightening torques

Nut to LTE compensator	
Plastic nut	3Nm

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99 operating fluid overview

Paints and colours

Emergency program base filler 2K spray	200 ml, Application time 8 h	51910432615
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Paints and colours

INOX spray welding primer	500 ml	83400409992
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Paints and colours

Spray paint, black matt	400 ml	51911900346
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Paints and colours

Paint spray aerosol, inside filler of spare wheel well	400 ml	51910411026
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Care product

Blue microfibre cloth	5	83 12 2 185 839
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