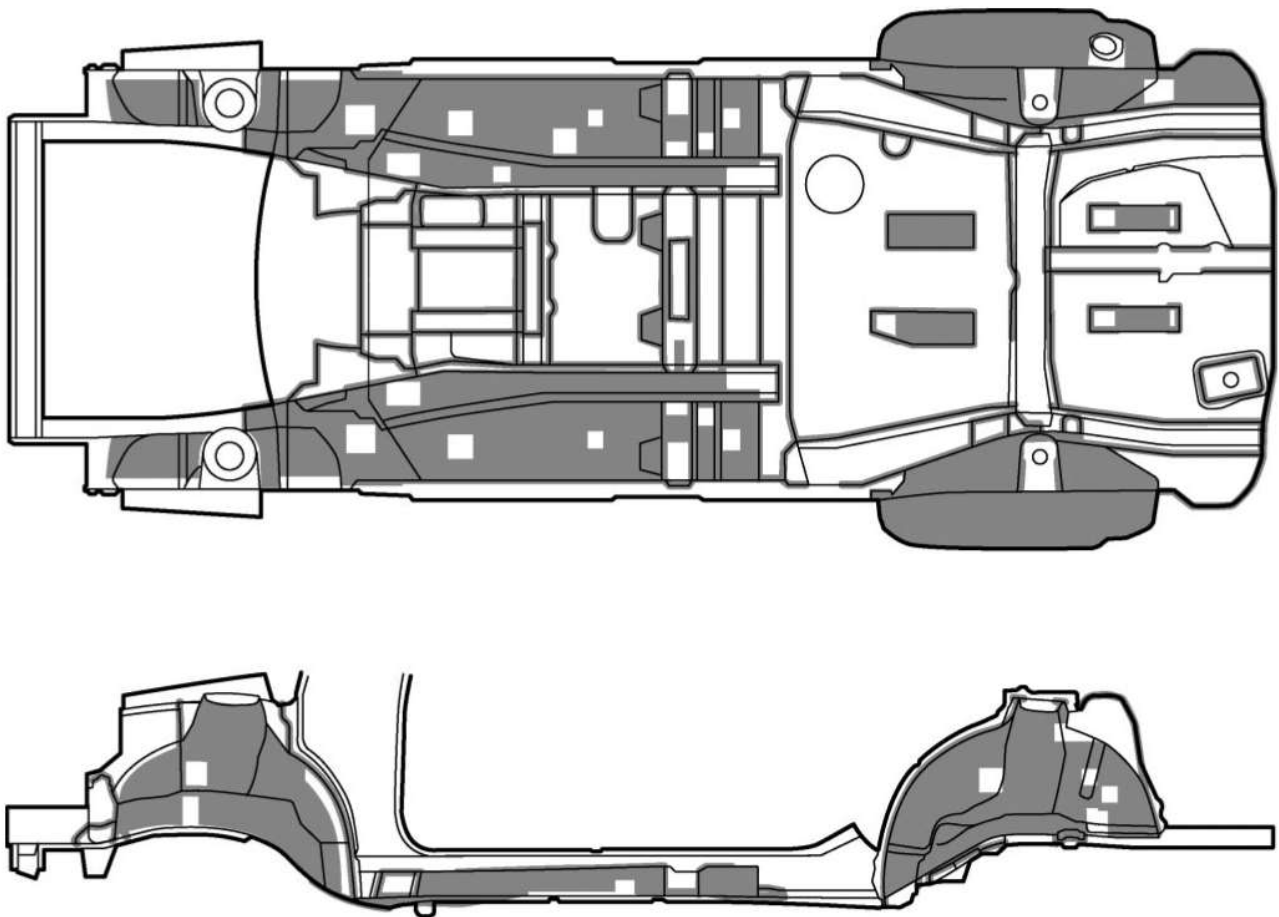


PC-6

PAINT · COATING

BODY PANEL UNDERCOATING AREAS**HINT:**

- 1) First wipe off any dirt, grease or oil with a rag soaked in a grease, wax and silicone remover.
- 2) Cover the surrounding areas with masking paper to avoid coating unnecessary areas. If other areas are accidentally coated, wipe off the coating immediately.
- 3) Apply the first coating of undercoat to all welded areas and panel joints, then apply a second coat over the entire area.
- 4) Do not coat parts which become hot, such as the tailpipe, or moving parts, such as the propeller shaft.
- 5) Besides the locations described below, apply undercoating to all weld points under the body to insure corrosion prevention.
- 6) Be sure to seal the edge of the flange of the member and bracket with undercoating.
- 7) If undercoat is damaged by peeling, cracks, etc., be sure to repair as necessary.
- 8) Before the undercoat apply sealer allowing rust prevention to be attained.



F16736

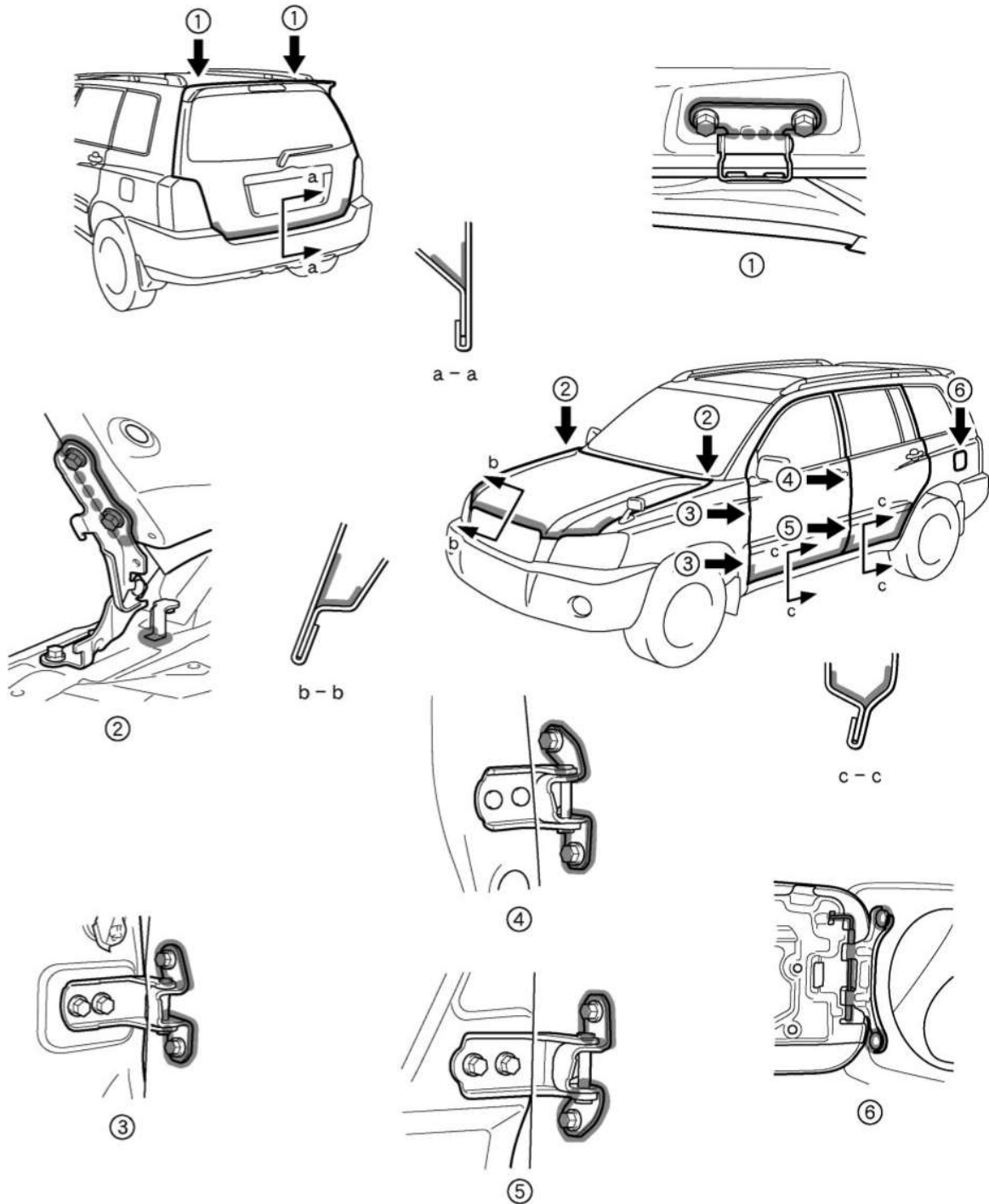
REFERENCE

Referring to the notes above, undercoating should be applied according to the specifications for your country.

BODY PANEL ANTI-RUST AGENT (WAX) APPLICATION AREAS

HINT:

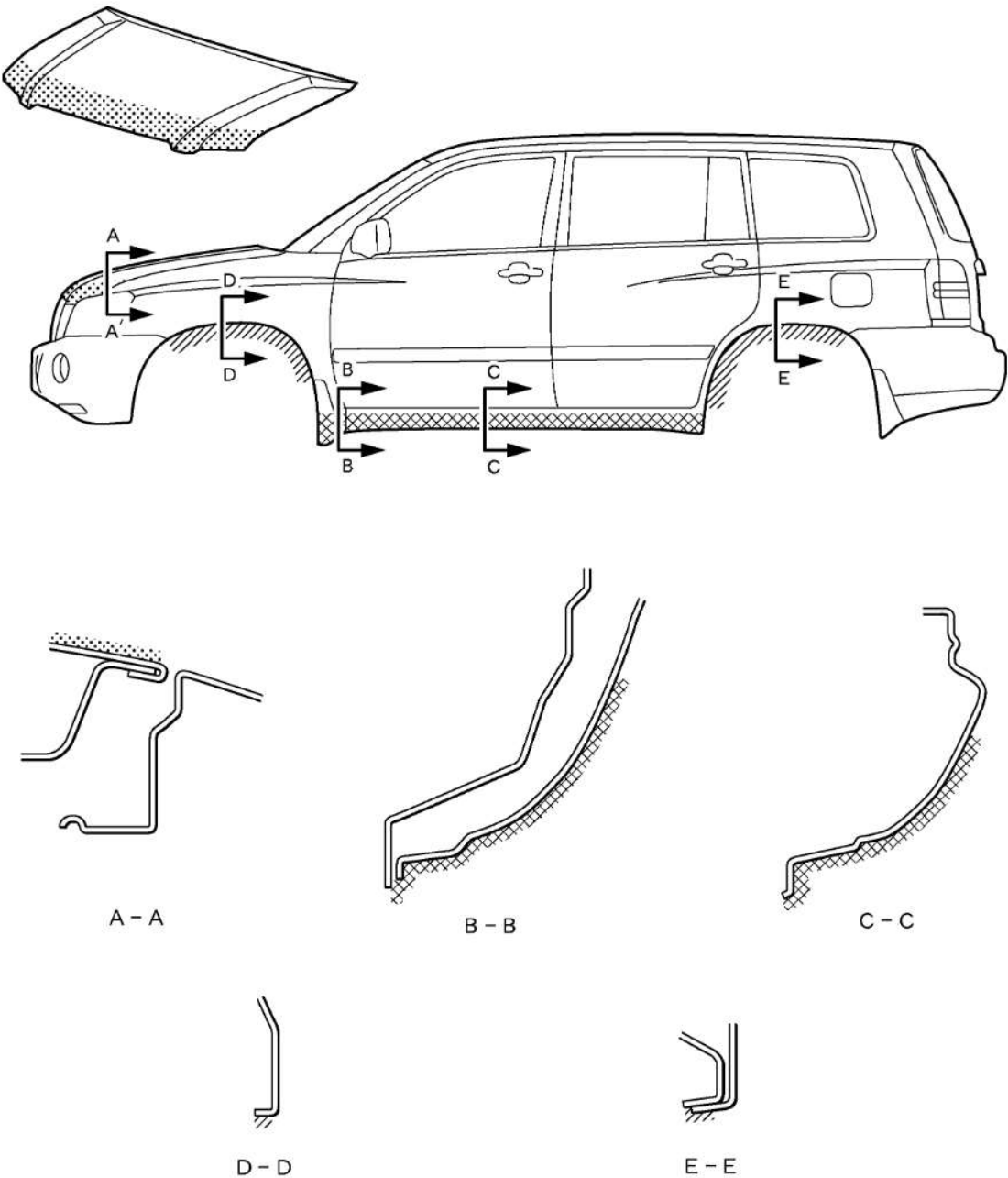
- 1) Whenever adjusting the doors and hoods, apply anti-rust agent (wax) around the hinges.
- 2) Even if partially repairing a part, apply anti-rust agent (wax) over the entire application area of the part.
- 3) Wipe off the anti-rust agent immediately with a rag soaked in a grease, wax and silicone remover, if accidentally applied to other areas.



F16738

BODY PANEL ANTI-CHIPPING PAINT APPLICATION AREAS

- HINT:**
- 1) Anti-chipping paint should be applied to some areas before the second coat and to others after the top coat.
 - 2) If other areas are accidentally coated, wipe off the paint immediately with a rag soaked in grease, wax and silicone remover.



F16740



PVC Chipping Primer



Urethane Primer



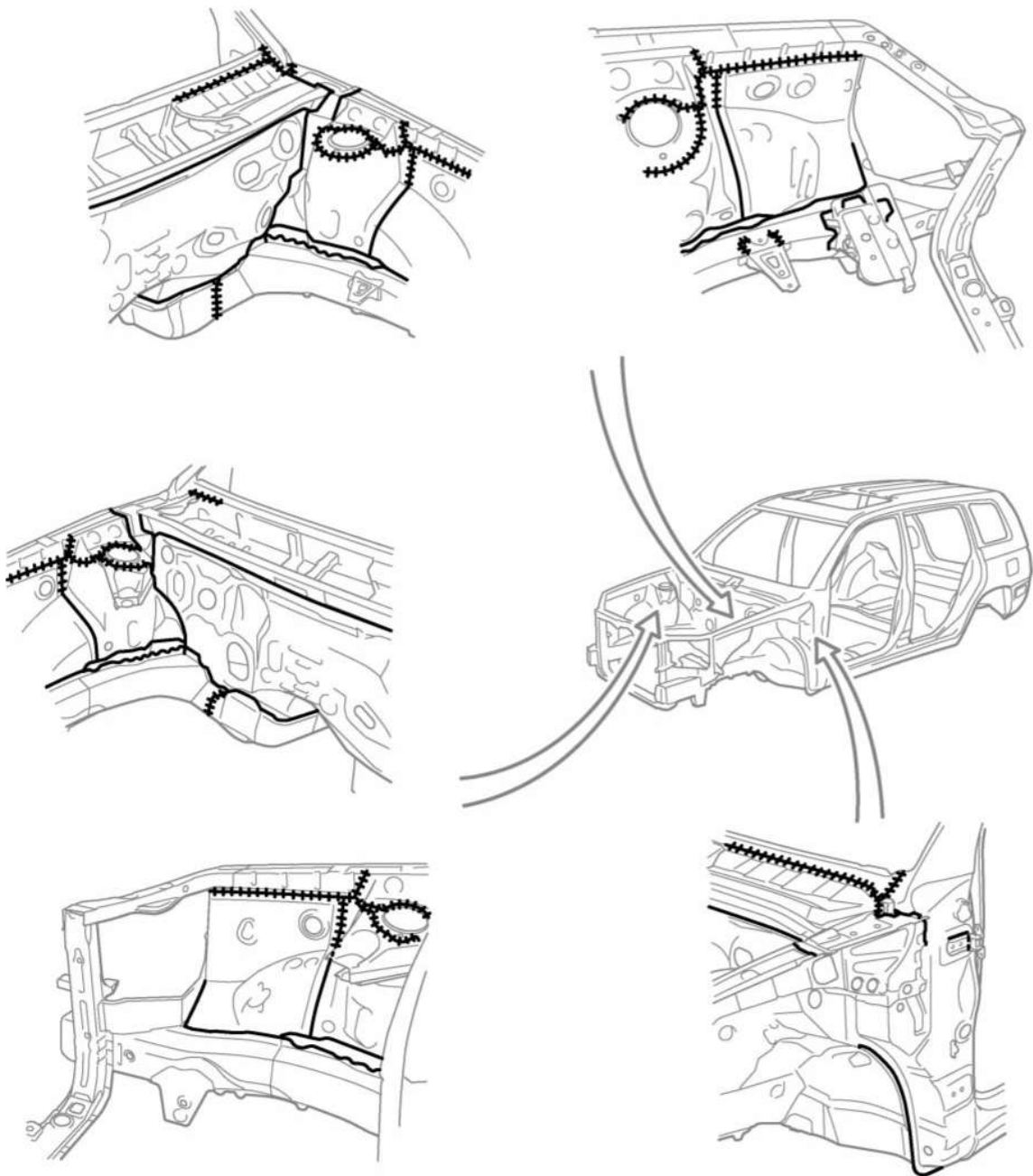
Soft-Chip (Poly Olefine)

BODY PANEL SEALING AREAS

- HINT:**
- 1) Prior to applying body sealer, clean the area with a rag soaked in grease, wax and silicone remover.
 - 2) If weld-through primer was used, first wipe off any excess and coat with anti-corrosion primer before applying body sealer.
 - 3) Wipe off excess body sealer with a rag soaked in a grease, wax and silicone remover.
 - 4) If body sealer is damaged by peeling, cracks, etc., be sure to repair as necessary.

+++++	Flat Finishing	—	No Flat Finishing
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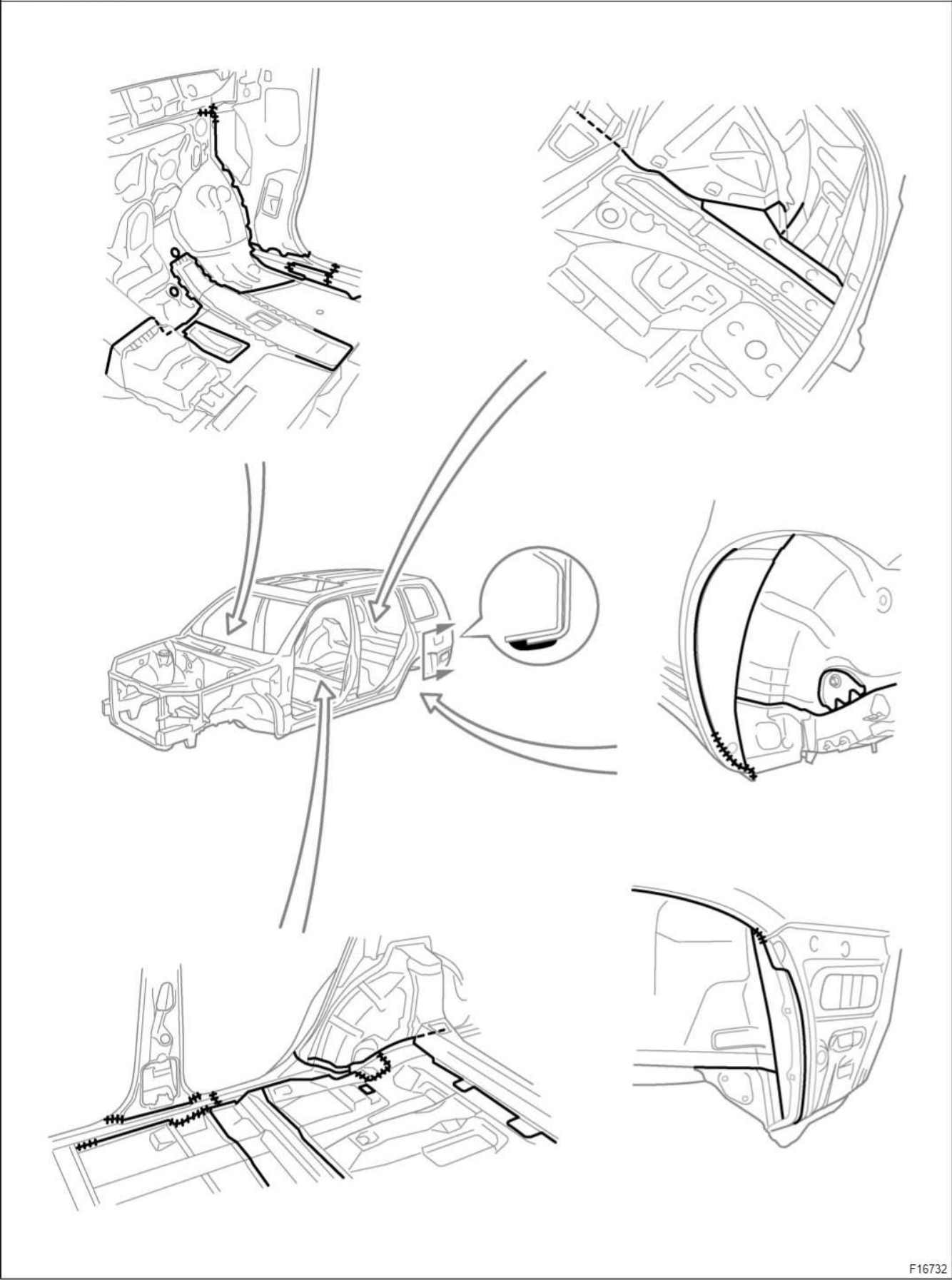
1. ENGINE COMPARTMENT



PC-2

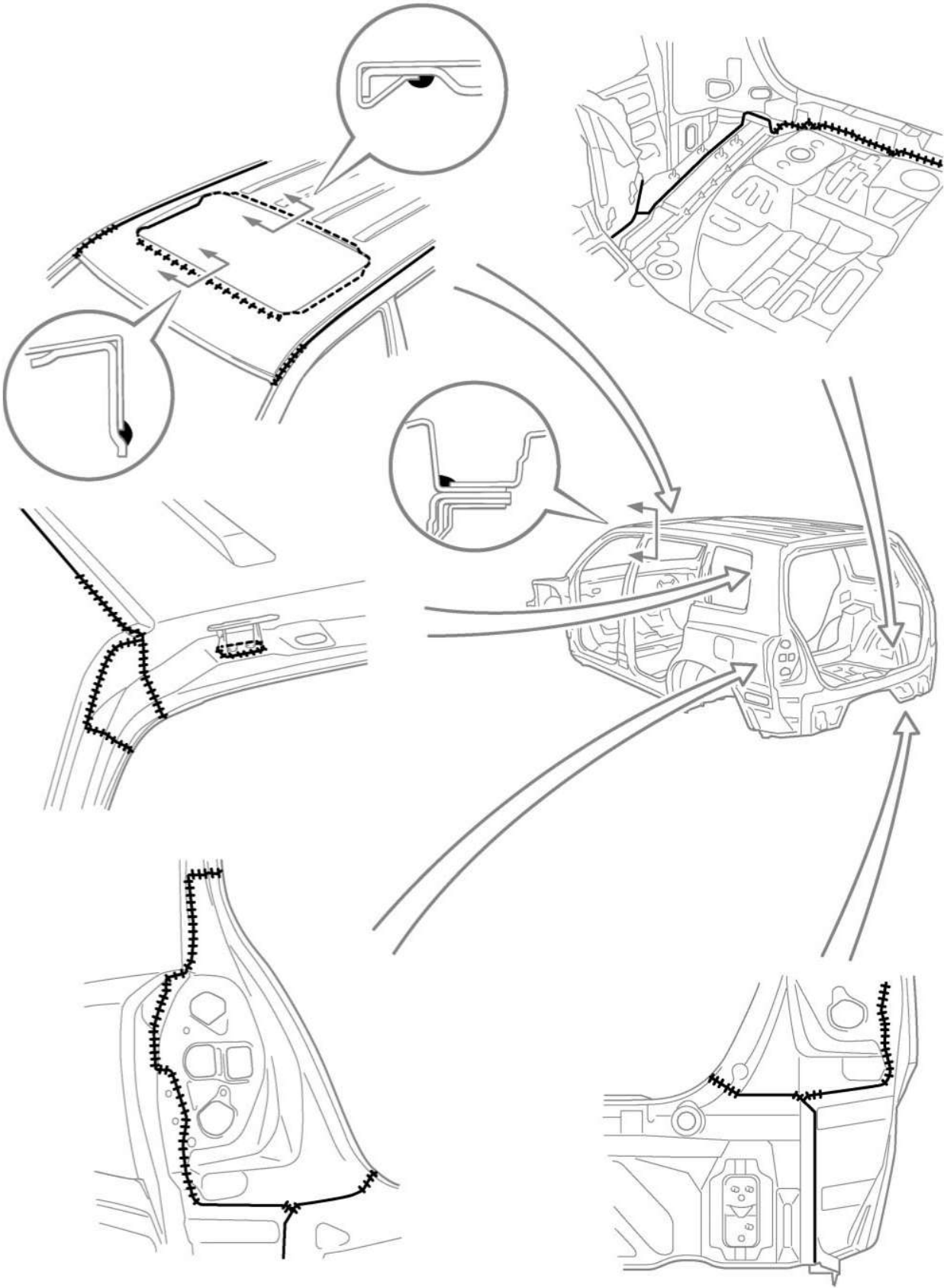
PAINT · COATING

2. INSIDE



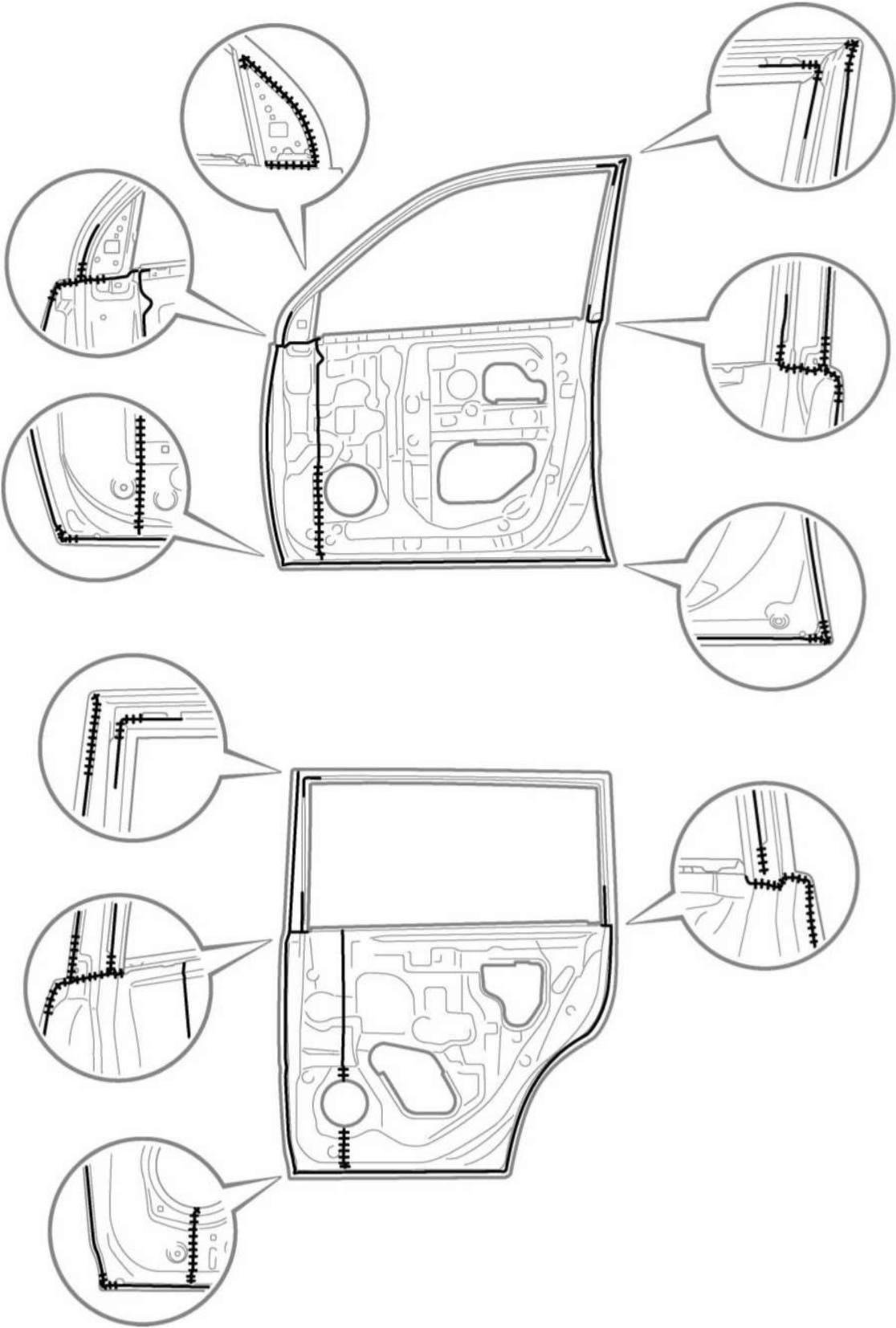
F16732

3. REAR LUGGAGE COMPARTMENT



F16733

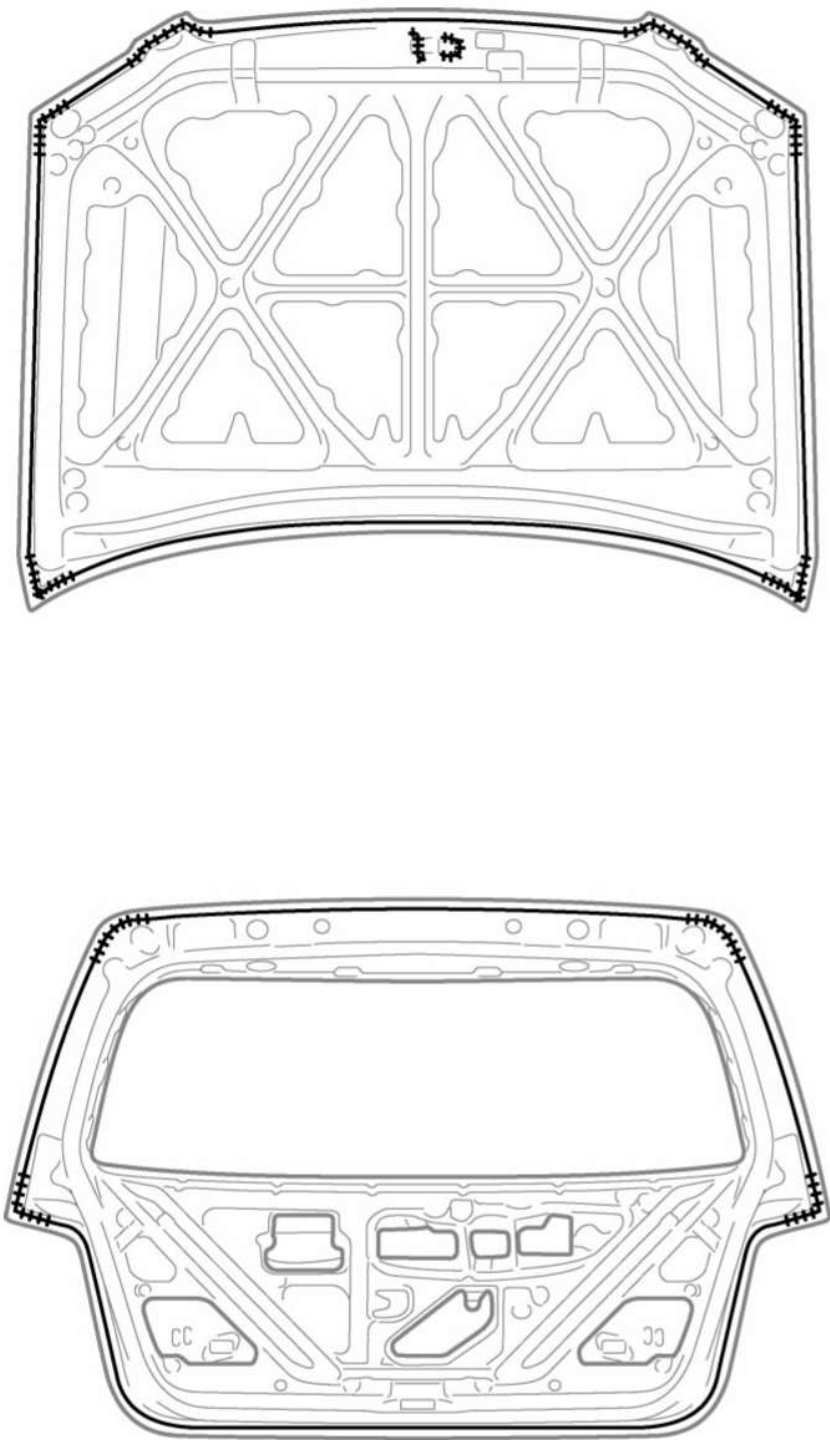
4. DOOR PARTS



F16734

PAINT · COATING

PC-5



F16735

PC-8

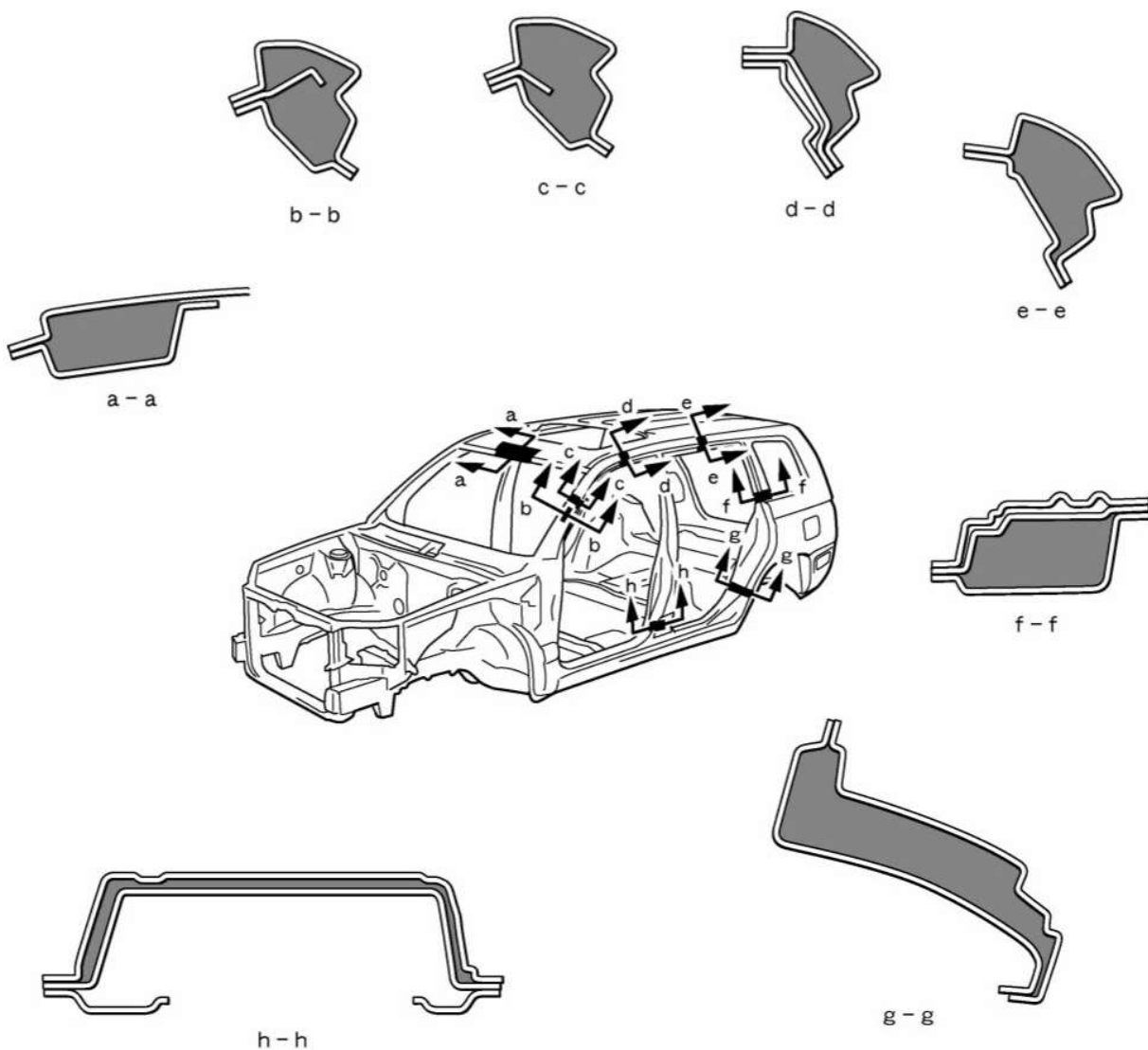
PAINT · COATING

FOAMED MATERIAL APPLICATION AREAS

The sections shown in the figure below are filled with foamed material to provide noise insulation. After repairing these sections or their peripheries, refill with foamed materials

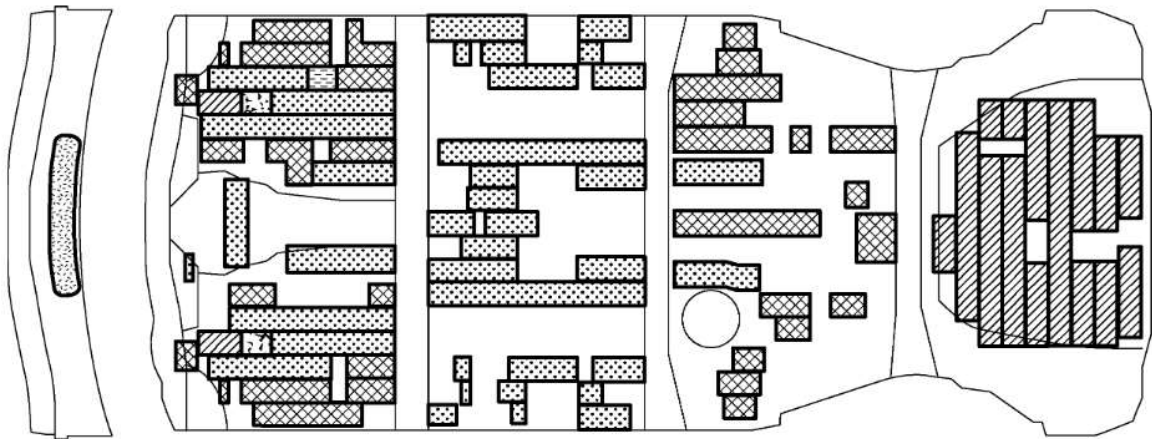
HINT:

- 1) Use the service holes located on the reverse side of the body panel to refill with foamed materials.
- 2) When handling foamed material, follow the directions of the material's manufacturer.



F16737

SILENCER SHEET INSTALLATION AREAS



F16739

Thickness of Silencer Sheet

	1.5 mm (0.059 in.)		1.5~2.0 mm (0.059~0.079 in.)		2.0 mm (0.079 in.)
	3.0 mm (0.118 in.)		2.0~5.0 mm (0.079~0.197 in.)		5.0 mm (0.197 in.)