

63 12 Headlight F4x/F52

Tightening Torques

	Type	Thread	Tightening specifications	Torque
1AZ Headlight to front panel	F45 / F46 / F48 / F49 / F52	M6x35		5,0 Nm
2AZ Fog lights	F45 / F46 / F52			2,5 Nm

63 11 Individual headlight parts LED F4x

Tightening Torques

	Type	Thread	Tightening specifications	Torque
1AZ LED main light module to headlight	F45 / F46 F48 / F49			1.4 to 1.8 Nm
2AZ LED cornering light module to headlight	F45 / F46 / F48 / F49			1.4 to 1.8 Nm
3AZ LED daytime driving lights module to headlight	F48 / F49			1.4 to 1.8 Nm
4AZ LED fan to headlight	F48 / F49			1.4 to 1.8 Nm

63 21 Rear light cluster F4x / F52

Tightening Torques

	Type	Thread	Tightening specifications	Torque
1AZ Rear light to side panel	F45 / F46 / F48 / F49 / F52	Multi-purpose hexagon nut with clamping piece	Replace nut	2.8 Nm
2AZ Rear light to side panel	F45 / F46 / F48 / F49 / F52	Collar bolt with lug		2.5 Nm
3AZ Rear light at tailgate	F45 / F46 / F48 / F49 / F52	Nut		2.8 Nm

63 25 Brake lights F4x

Tightening Torques

	Type	Thread	Tightening specifications	Torque
1AZ Brake light to roof spoiler	F45 / F48 / F49	Sheet metal screw ST 4.8x16		2.0 Nm
	F46	Oval-head screw		2.5 Nm

63 21 Rear light cluster F4x / F52

Tightening Torques

	Type	Thread	Tightening specifications	Torque
1AZ Rear light to side panel	F45 / F46 / F48 / F49 / F52	Multi-purpose hexagon nut with clamping piece	Replace nut	2.8 Nm
2AZ Rear light to side panel	F45 / F46 / F48 / F49 / F52	Collar bolt with lug		2.5 Nm
3AZ Rear light at tailgate	F45 / F46 / F48 / F49 / F52	Nut		2.8 Nm