

1223 Overview of tightening torques

Glow elements to cylinder head		
Glow element	Tightening torque	13Nm

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Alternator to component carrier			
M10x75		Tightening torque	38Nm
M10x125		Tightening torque	38Nm
Belt tensioner for drive belt to alternator			
M8x30		Tightening torque	28Nm
Deflecting element to belt tensioner			
M8		Tightening torque	28Nm
Positive battery cable to the alternator			
M8		Tightening torque	19Nm

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Special tool 2 365 488 to engine			
M8x60		Tightening torque	19Nm
Starter motor to crankcase			
M8x60		Tightening torque	19Nm

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Battery positive lead to battery positive terminal			
M8		Tightening torque	19Nm
Battery positive lead to starter			
M8		Tightening torque	13,5Nm

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Engine wiring harness to cylinder head cover		
TS5X16	Tightening torque	2,5Nm
Engine wiring harness to cylinder head cover		
TS5X20	Tightening torque	3,6Nm
Engine wiring harness to intake system		
TS5X20	Tightening torque	3,6Nm
Wiring harness section on engine		
TS5x20	Tightening torque	3,5Nm
Wiring harness section to front of engine		
TS5x16	Tightening torque	2.5Nm

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Grounding cable to rear mounting bracket		
M6x16	Tightening torque	8Nm
Panel holder on low-pressure exhaust-gas recirculation cooler		
M6x12	Tightening torque	8Nm
Terminal 50 to starter motor		
M6	Tightening torque	7,5Nm

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Oil level sensor to oil sump

M6 hexagon nut

Jointing torque

2Nm

Tightening torque

8,5Nm

Oil pressure sensor on crankcase

Sensor

Tightening torque

16,5Nm

Oil pressure switch to crankcase

Sensor

Replace oil pressure switch.

Tightening torque

22Nm

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Control unit holder		
M6	Tightening torque	8Nm
Control unit holder on spring strut dome		
Hexagon screw	Tightening torque	8Nm
Control unit holder on spring strut dome		
	Tightening torque	8Nm
Tension relief on body		
Screw	Tightening torque	8Nm