

65 13 Speakers

Tightening Torques

	Type	Thread	Tightening specifications	Torque
1AZ Mid-range speaker to inner door panel (front and rear)	F25 / F26			2,5 Nm
	F20 / F21 / F22 / F23 / F30 / F31 / F32 / F33 / F34 / F35 / F36 / F45 / F46 / F48 / F49 / F52 / F54 / F55 / F56 / F57 / F60 / F80 / F82 / F83 / F87 /			2,0 Nm
	F06 / F12 / F13			1,8 Nm
2AZ Central bass to seat cross-member	F25 / F26			4 Nm
	F06 / F12 / F13			8 Nm
3AZ Mid-range speaker to side trim panel, rear	F12 / F13 / F32			2 Nm
4AZ Tweeter to side trim panel, rear	F12 / F13			2 Nm
5AZ Mid-range speaker in trim panel dashboard	F06 / F12 / F13 / F52			2 Nm
	F20 / F21 / F22 / F23 / F30 / F31 / F32 / F33 / F34 / F35 / F36 / F80 / F82 / F83 / F87			1,8 Nm
6AZ Tweeter in trim panel dashboard	F06 / F12 / F13			2 Nm
	F20 / F21 / F22 / F23 / F30 / F31 / F32 / F33 / F34 / F35 / F36 / F80 / F82 / F83 / F87			1,8 Nm
7AZ Mid-range speaker to rear side panel	F56 / F57			2 Nm

64 31 Microfilter, blower, controller

Tightening Torques

	Type	Thread	Tightening specifications	Torque
1AZ Microfilter lid on heating and air-conditioning unit	F30 / F31 / F32 / F33 / F34 / F35 / F36 / F80 / F82 / F83			2,0 Nm
2AZ Blower on heating and air-conditioning unit	F20 / F21 / F22 / F23 / F30 / F31 / F32 / F33 / F34 / F35 / F36 / F80 / F82 / F83 / F87			2,0 Nm
3AZ Controller for blower on heating and air-conditioning unit	F20 / F21 / F22 / F23 / F30 / F31 / F32 / F33 / F34 / F35 / F36 / F80 / F82 / F83 / F87			2,0 Nm

65 50 Central information display (CID)

Tightening Torques

	Type	Thread	Tightening specifications	Torque
1AZ Central Information Display (CID) to dashboard	F06 / F12 / F13 / F15 / F16 / F20 / F21 / F22 / F23 / F30 / F31 / F32 / F33 / F34 / F35 / F36 / F45 / F46 / F48 / F49 / F52 / F80 / F82 / F83 / F85 / F86 / F87 /			1,8 Nm
2AZ CID to cover	F06 / F12 / F13			3,3 Nm
3AZ Lid on central information display (CID)	F06 / F12 / F13			0,35 Nm

65 77 Control of airbag deployment

Tightening Torques

	Type	Thread	Tightening specifications	Torque
1AZ Airbag control unit	F01 / F02 / F03 / F04 / F06 / F07 / F10 / F11 / F12 / F13 / F18 / F20 / F21 / F22 / F23 / F30 / F31 / F32 / F33 / F34 / F35 / F36 / F45 / F46 / F48 / F49 / F80 / F82 / F83 / F87 /			2,5 Nm
	I01 / I12			8 Nm
	F52			8 Nm
2AZ Acceleration sensor, front (Airbag front sensor)	F01 / F02 / F04 / F07	M6x35	Replace screws	8 Nm
	F06 / F10 / F11 / F12 / F13 / F25 / F26	M6x35	Replace screws	9 Nm
	F22 / F23 / F30 / F31 / F32 / F33 / F34 / F36 / F45 / F46 / F48 / F49 / F54 / F55 / F56 / F57 / F60 / F80 / F82 / F83 / F87 /	M6x20	Replace screws	9 Nm
	I01 / I12	M6x30	Replace screws	8,6 Nm
	I15	M6x25		8,8 Nm
3AZ Sensor, B-pillar	F01 / F02 / F03 / F04 / F07		Replace screws	8 Nm
	F06 / F10 / F11 / F18 / F12 / F13 / F20 / F21 / F22 / F23 / F25 / F26 / F30 / F31 / F32 / F33 / F34 / F35 / F36 / F45 / F46 / F48 / F49 / F52 / F54 / F55 / F56 / F57 / F60 / F80 / F82 / F83 / F87		Replace screws	9 Nm
	I01 / I12		Replace screws	8,8 Nm
4AZ Front door sensor	F01 / F02 / F04 / F07		Replace screws	8 Nm
	F10 / F11 / F18		Replace screws	9 Nm

	F06 / F12 / F13 / F25 / F26 / F22 / F23 / F30 / F31 / F32 / F33 / F34 / F36 / F45 / F46 / F48 / F49 / F52 / F54 / F55 / F56 / F57 / F60 / F80 / F82 / F83 / F87 / I01 / I12 / I15		Replace nut	9 Nm
5AZ Central sensor	F01 / F02 / F03 / F04 / F07 / F10 / F11 / F18		Replace hexagon nuts	8 Nm

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	F06 / F12 / F13			1,8 Nm
2AZ Central bass to seat cross-member	F25 / F26			4 Nm
	F06 / F12 / F13			8 Nm
3AZ Mid-range speaker to side trim panel, rear	F12 / F13 / F32			2 Nm
4AZ Tweeter to side trim panel, rear	F12 / F13			2 Nm
5AZ Mid-range speaker in trim panel dashboard	F06 / F12 / F13 / F52			2 Nm
	F20 / F21 / F22 / F23 / F30 / F31 / F32 / F33 / F34 / F35 / F36 / F80 / F82 / F83 / F87			1,8 Nm
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	F20 / F21 / F22 / F23 / F30 / F31 / F32 / F33 / F34 / F35 / F36 / F80 / F82 / F83 / F87			1,8 Nm
7AZ Mid-range speaker to rear side panel	F56 / F57			2 Nm