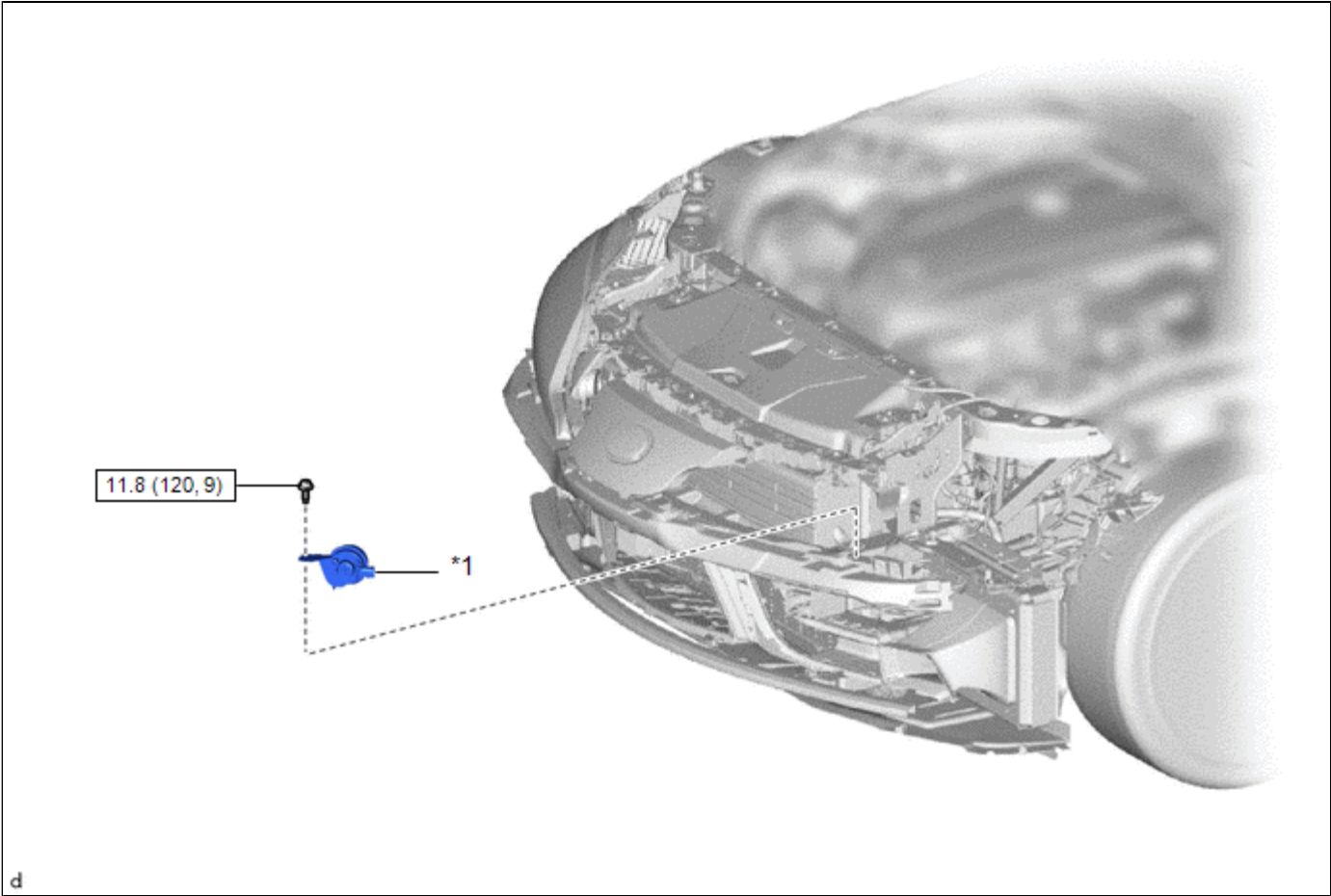


Last Modified: 09-05-2019	6.9:8.0.49	Doc ID: RM100000001JCL9
Model Year Start: 2020	Model: Supra	Prod Date Range: [03/2019 -]
Title: HORN: HORN: COMPONENTS; 2020 MY Supra [03/2019 -]		

COMPONENTS

ILLUSTRATION



*1	HIGH PITCHED HORN ASSEMBLY	-	-
	N*m (kgf*cm, ft.*lbf): Specified torque	-	-

Last Modified: 09-05-2019	6.9:8.0.49	Doc ID: RM100000001JCLA
Model Year Start: 2020	Model: Supra	Prod Date Range: [03/2019 -]
Title: HORN: HORN: REMOVAL; 2020 MY Supra [03/2019 -]		

REMOVAL

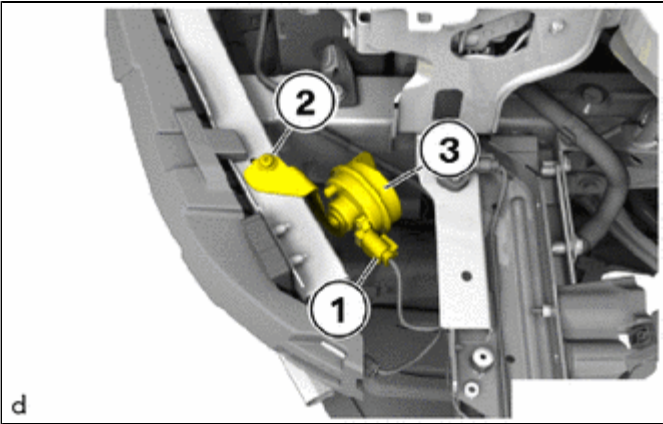
PROCEDURE

1. REMOVE HEADLIGHT ASSEMBLY LH

Click here [INFO](#)

2. REMOVE HIGH PITCHED HORN ASSEMBLY

(a) Disconnect the connector (1).



(b) Remove the T30 bolt (2) and high pitched horn assembly (3).

Last Modified: 09-05-2019	6.9:8.0.49	Doc ID: RM100000001JCLB
Model Year Start: 2020	Model: Supra	Prod Date Range: [03/2019 -]
Title: HORN: HORN: INSTALLATION; 2020 MY Supra [03/2019 -]		

INSTALLATION

PROCEDURE

1. INSTALL HIGH PITCHED HORN ASSEMBLY

(a) Install the high pitched horn assembly with the T30 bolt.

Torque:

11.8 N·m {120 kgf·cm, 9 ft·lbf}

(b) Connect the connector.

2. INSTALL HEADLIGHT ASSEMBLY LH

Click here [INFO](#)

3. ADJUST HEADLIGHT AIMING

Click here [INFO](#)

4. ADJUST MILLIMETER WAVE RADAR SENSOR (w/ Toyota Supra Safety)

- Before starting adjustment:

Click here [INFO](#)

- Adjustment:

Click here [INFO](#)