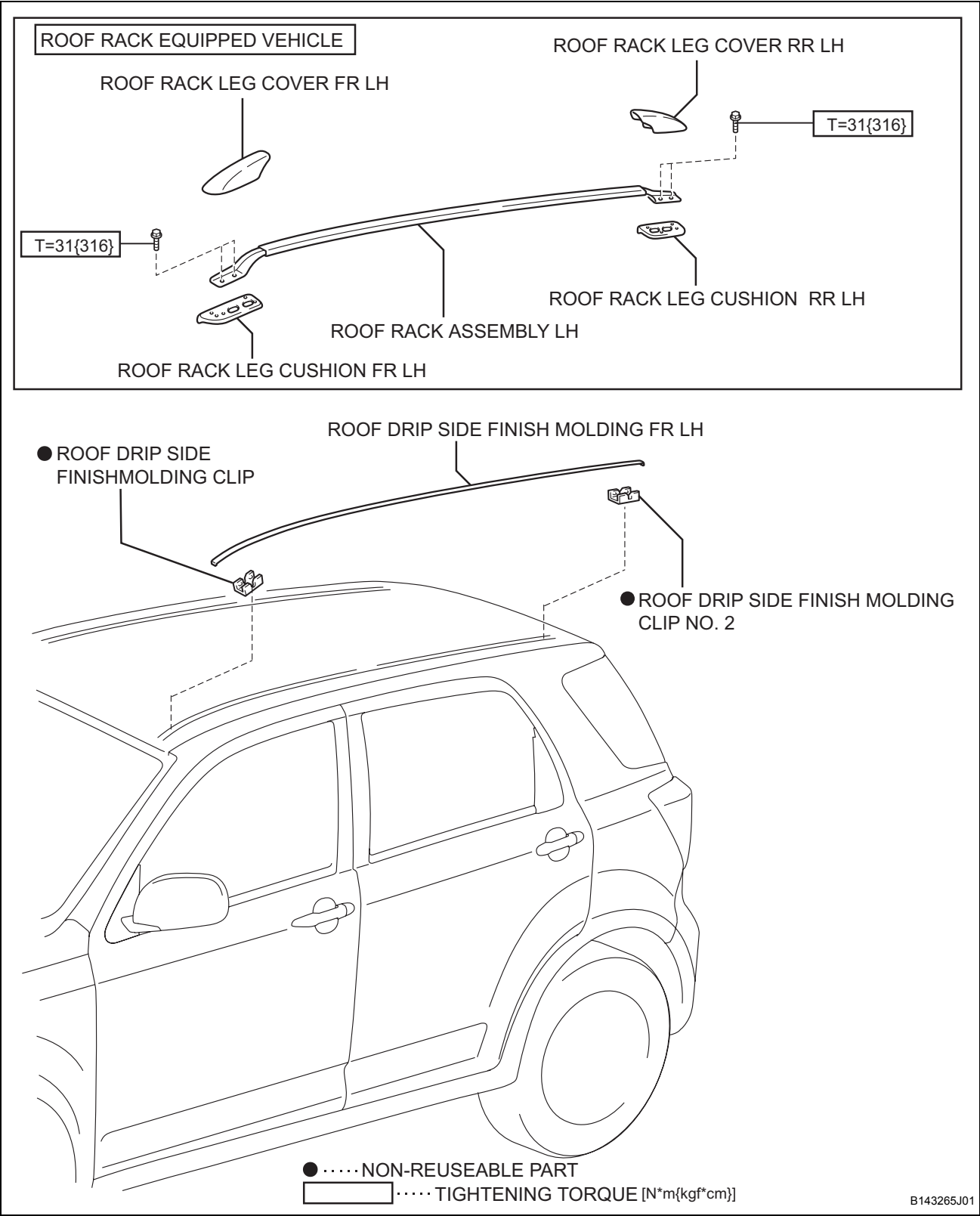


ROOF DRIP SIDE FINISH MOULDING LH

COMPONENTS



REMOVAL

1. REMOVE ROOF RACK LEG COVER FR LH (WITH ROOF RACK)
(See page ET-46)
2. REMOVE ROOF RACK LEG COVER RR LH (WITH ROOF RACK)
(See page ET-46)
3. REMOVE ROOF RACK ASSEMBLY LH (WITH ROOF RACK) (See page ET-46)
4. REMOVE ROOF RACK LEG CUSHION FR LH (WITH ROOF RACK)
5. REMOVE ROOF RACK LEG CUSHION RR LH (WITH ROOF RACK)
6. REMOVE ROOF DRIP SIDE FINISH MOULDING FR LH
 - (a) Put protective tape on the body panel around the roof drip side finish moulding outline.
 - (b) Disengage the 2 clips and remove the roof drip finish moulding.

NOTICE:

- Do not remove the clip.
- If the clips are damaged, replace them with extra clips.

INSTALLATION

HINT:

If the clips have come off or damaged, follow steps 1 to 3.

1. CLEAN INSTALLATION SURFACE

- (a) Heat the double-sided tape on the body using a heat gun. Then wipe off the tape using a rag or piece of cloth.
- (b) Clean the surface with a solvent.

2. INSTALL ROOF DRIP SIDE FINISH MOULDING CLIP

- (a) Put a one-to-one ratio of base compound to hardening agent of adhesive in a plastic bag or similar container. Mix them until the color of the mixture changes from clear to milky white.

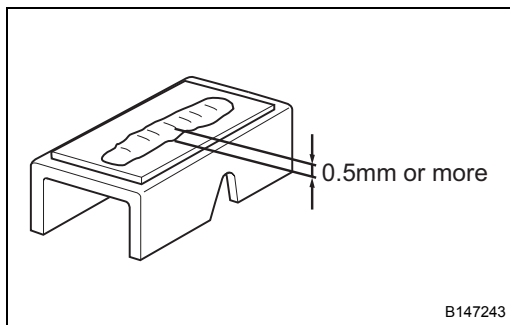
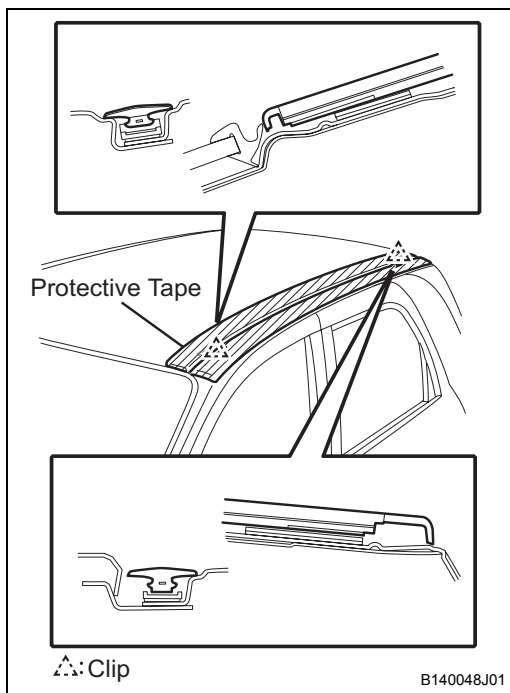
NOTICE:

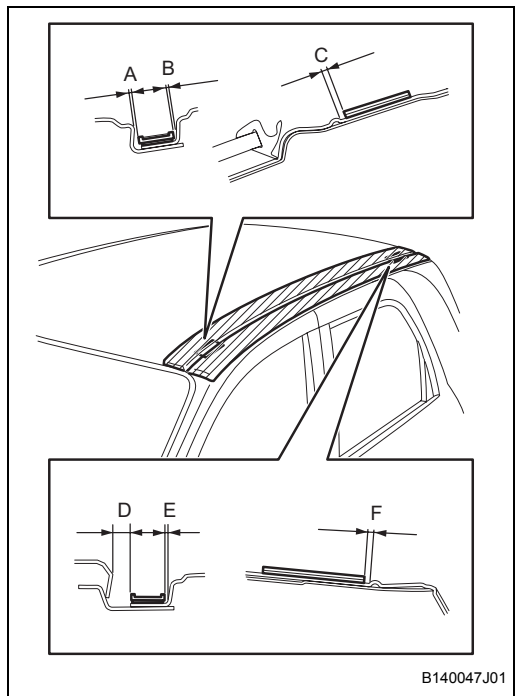
- Be sure to mix the base compound and hardening agent in a one-to-one ratio. If they are not mixed in the specified ratio, adhesion will significantly decrease.
- Thoroughly mix the base compound and hardening agent. Failure to do so will result in poor hardening.
- Apply the mixture within 20 minutes of mixing.

- (b) Coat the clip with adhesive so that the thickness of the adhesive is 0.5 mm or more.

Standard:

When press-firring the clip, the adhesive protrudes from the outer edge.





- (c) After applying the adhesive, attach the clip to the position shown in the illustration and firmly press-fit the clip.

HINT:

- Do not touch the adhesive surface with your fingertips, etc.
- Keep the adhesive surface away from oil, water, dirt, and other foreign objects.
- Press-fit the clip at right angles to the body.

Symbols	Specified value (mm)
A	1.2
B	1±0.5
C	1.3±1
D	5.4
E	1±0.5
F	1.3±1

- (d) Harden the adhesive.

HINT:

Heating the adhesive will facilitate hardening.

Leave adhesive unattended	3 hours or more at room temperature
Heat adhesive	30 minutes or more at 80°C

- (e) Install the roof drip side finish moulding FR LH and then remove it. Check that the clip is securely attached.

3. INSTALL ROOF DRIP SIDE FINISH MOULDING CLIP NO. 2

4. INSTALL ROOF DRIP SIDE FINISH MOULDING FR LH

- (a) Attach the 2 clips and install the roof drip side finish moulding FR LH.

Symbols	Specified value (mm)
A	18.5
B	18

- (b) Remove the protective tape.

5. INSTALL ROOF RACK LEG CUSHION RR LH
6. INSTALL ROOF RACK LEG CUSHION FR LH
7. INSTALL ROOF RACK ASSEMBLY LH (See page ET-47)
8. INSTALL ROOF RACK LEG COVER RR LH (See page ET-47)
9. INSTALL ROOF RACK LEG COVER FR LH (See page ET-48)

