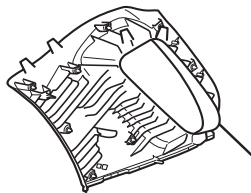


QUARTER WINDOW ASSEMBLY LH

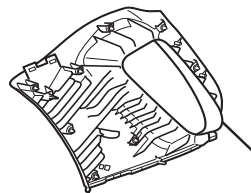
COMPONENTS

WITHOUT CURTAIN SHIELD AIRBAG



ROOF SIDE INNER GARNISH LH

WITH CURTAIN SHIELD AIRBAG



ROOF SIDE INNER GARNISH LH

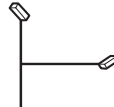
● QUARTER WINDOW GLASS RETAINER UPR



● QUARTER WINDOW GLASS RETAINER LWR



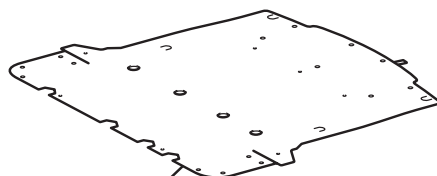
● QUARTER WINDOW GLASS SPACER



QUARTER WINDOW GLASS LH



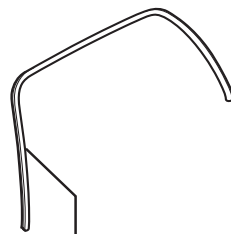
● QUARTER WINDOW OUTSIDE FRONT MOLDING LH



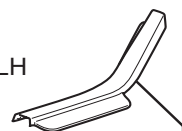
DECK BOARD ASSEMBLY



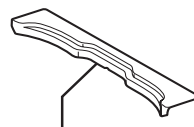
DECK FLOOR BOX LH



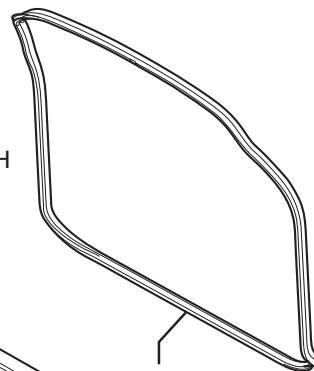
REAR DOOR OPENING TRIM WEATHERSTRIP LH



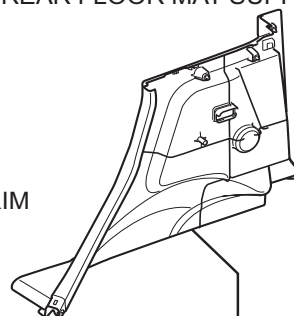
REAR DOOR SCUFF PLATE LH



REAR FLOOR MAT SUPPORT PLATE RR



BACK DOOR WEATHERSTRIP



DECK TRIM SIDE PANEL ASSEMBLY LH

●.....NON-REUSEABLE PART



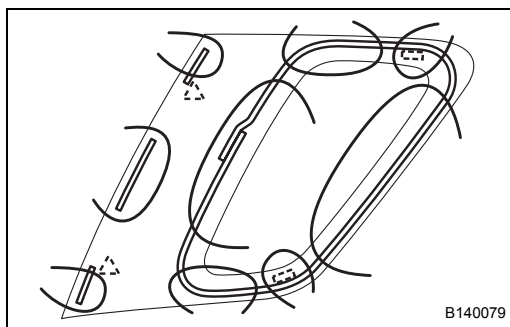
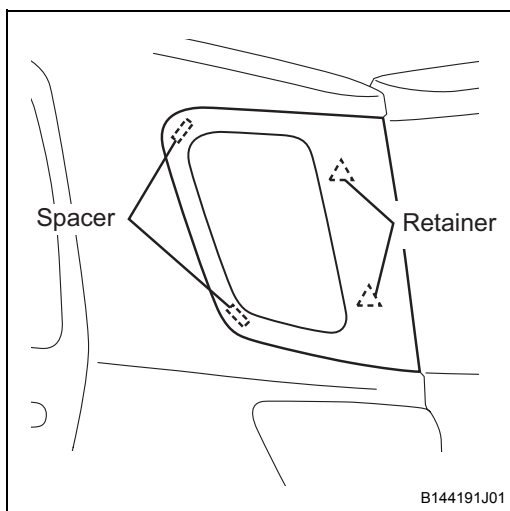
REMOVAL

1. REMOVE BACK DOOR WEATHERSTRIP
2. REMOVE DECK BOARD ASSEMBLY (See page IR-4)
3. REMOVE DECK FLOOR BOX LH (See page IR-4)
4. REMOVE REAR DOOR SCUFF PLATE LH (See page IR-4)
5. REMOVE REAR FLOOR MAT SUPPORT PLATE RR (See page IR-5)
6. REMOVE DECK TRIM SIDE PANEL ASSEMBLY LH (See page IR-5)
7. REMOVE REAR DOOR OPENING TRIM WEATHERSTRIP RH
8. REMOVE ROOF SIDE INNER GARNISH LH (WITHOUT CURTAIN SHIELD AIRBAG) (See page IR-6)
9. REMOVE ROOF SIDE INNER GARNISH LH (WITH CURTAIN SHIELD AIRBAG) (See page IR-6)
10. REMOVE QUARTER WINDOW GLASS LH

NOTICE:

- Because clips and spacers are installed on the glass in the positions shown in the illustration, take extra care not to damage the glass when the removing the adhesive.
 - Have a helper hold the glass from the outside using suction cups in order to prevent the glass from falling during the operation.
- (a) Put protection tape on the body surface around the outside line of the glass.
 - (b) Apply suction cups.

WS

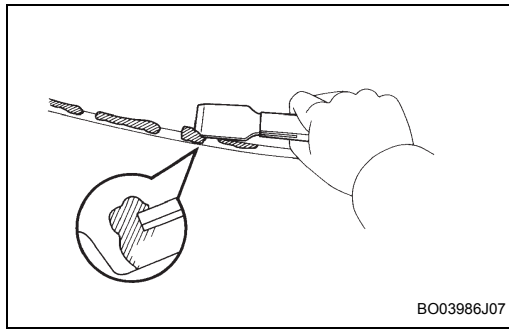


- (c) Put piano wire (0.6 mm is appropriate) through the locations shown in the illustration, and tie each end to wood blocks.
- (d) Pull the piano wire end alternately and leave the glass spacers and clips, then cut off adhesive.

NOTICE:

- Do not let the piano wire touch the glass edge with force.
 - Be careful not to cross the piano wire to prevent the wire from snapping.
- (e) Disengage the retainer using pliers or other similar tool, and remove the quarter window glass LH.

INSTALLATION



1. CLEAN QUARTER WINDOW GLASS LH

- (a) Remove the adhesive or spacer remaining on the glass using a scraper or a similar tool. (when reusing glass)

NOTICE:

Make sure to leave a little adhesive.

- (b) Clean the outer edge of the glass with a solvent.

HINT:

Even when using new glass, clean the glass with a solvent.

2. INSTALL QUARTER WINDOW GLASS SPACER

- (a) Apply a primer to the installation part of the spacer. Make sure to use the appropriate primer.

NOTICE:

- Do not apply too much primer.
- Wait for the primer to dry. (The primer will dry in approximately 3 minutes.) Then install the spacer.

- (b) Install the quarter window glass spacer in the position shown in the illustration.

3. INSTALL QUARTER WINDOW GLASS RETAINER UPR

4. INSTALL QUARTER WINDOW GLASS RETAINER LWR

- (a) Apply a primer to the installation part of the retainer. Make sure to use the appropriate primer.

NOTICE:

- Do not apply too much primer.
- Wait for the primer to dry. (The primer will dry in approximately 3 minutes.) Then install the retainer.

- (b) Install the quarter window glass retainer UPR and the quarter window glass retainer LW in the position shown in the illustration.

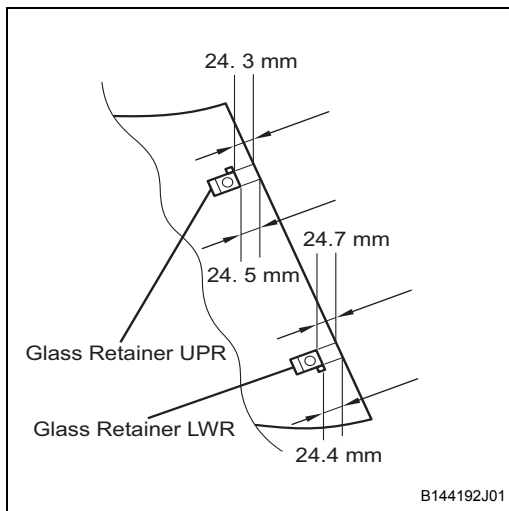
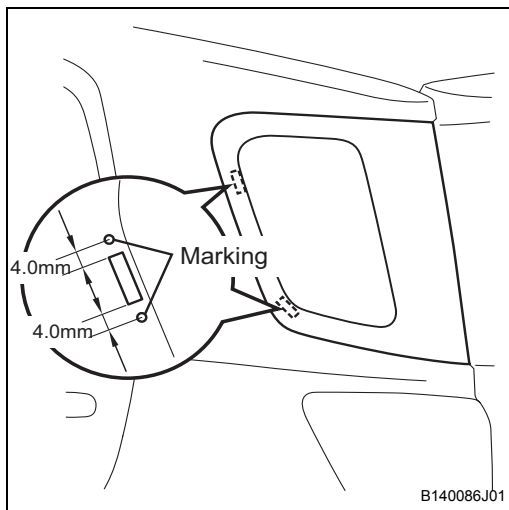
5. INSTALL QUARTER WINDOW OUTSIDE FRONT MOULDING LH

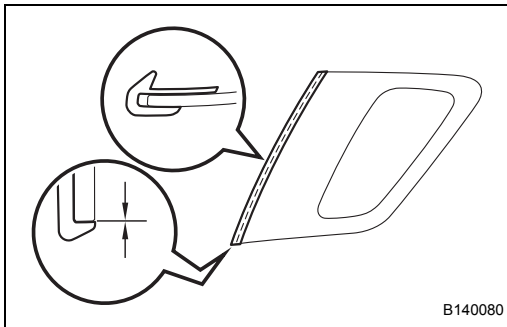
- (a) Apply a primer to the installation part of the moulding. Make sure to use the appropriate primer.

NOTICE:

- Do not apply too much primer.
- Wait for the primer to dry. (The primer will dry in approximately 3 minutes.) Then install the moulding.
- Do not apply primer to the surface of the moulding.

- (b) Apply adhesive to the installation part of the moulding.





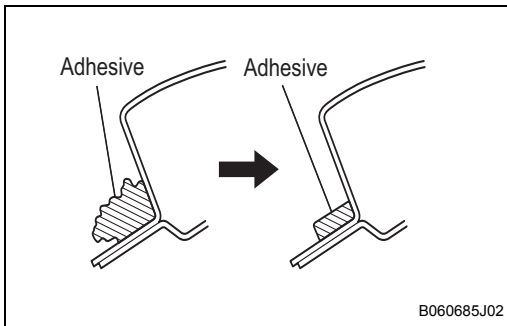
- (c) Install the quarter window moulding LH in the position shown in the illustration.
- (d) Remove any excess adhesive before it hardens.

NOTICE:

Do not allow any adhesive to remain on the moulding or the surface of the glass.

HINT:

Follow the instructions on the adhesive regarding minimum drying time or wait time required before the vehicle can be driven.

**6. INSTALL QUARTER WINDOW GLASS LH**

- (a) CLEAN INSTALLATION SURFACE OF BODY

- (1) If the adhesive remaining on the surface of the vehicle body is rough, use a cutter knife to smooth it down.

NOTICE:

Make sure to leave a little adhesive.

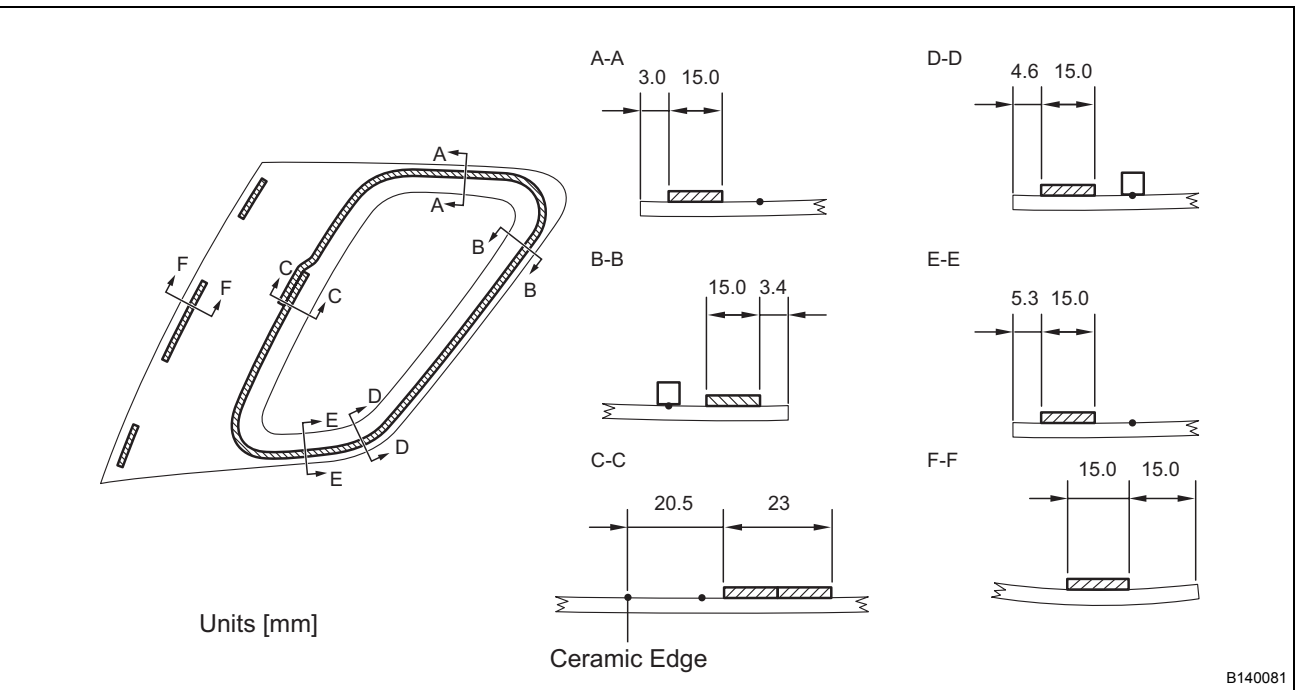
- (b) INSTALL QUARTER WINDOW GLASS LH

- (1) Apply suction cups to the quarter window glass LH.
- (2) Coat the exposed part of the vehicle body (places where there is no adhesive left on the body) with primer. Make sure to use the appropriate primer.

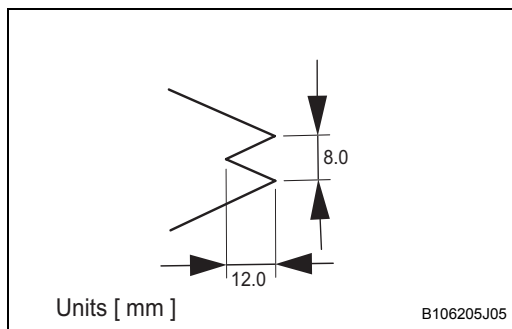
NOTICE:

- Do not apply too much primer.
- Do not apply primer to the adhesive.
- Use extra care when applying primer to panel joints or to areas that have been spot welded.

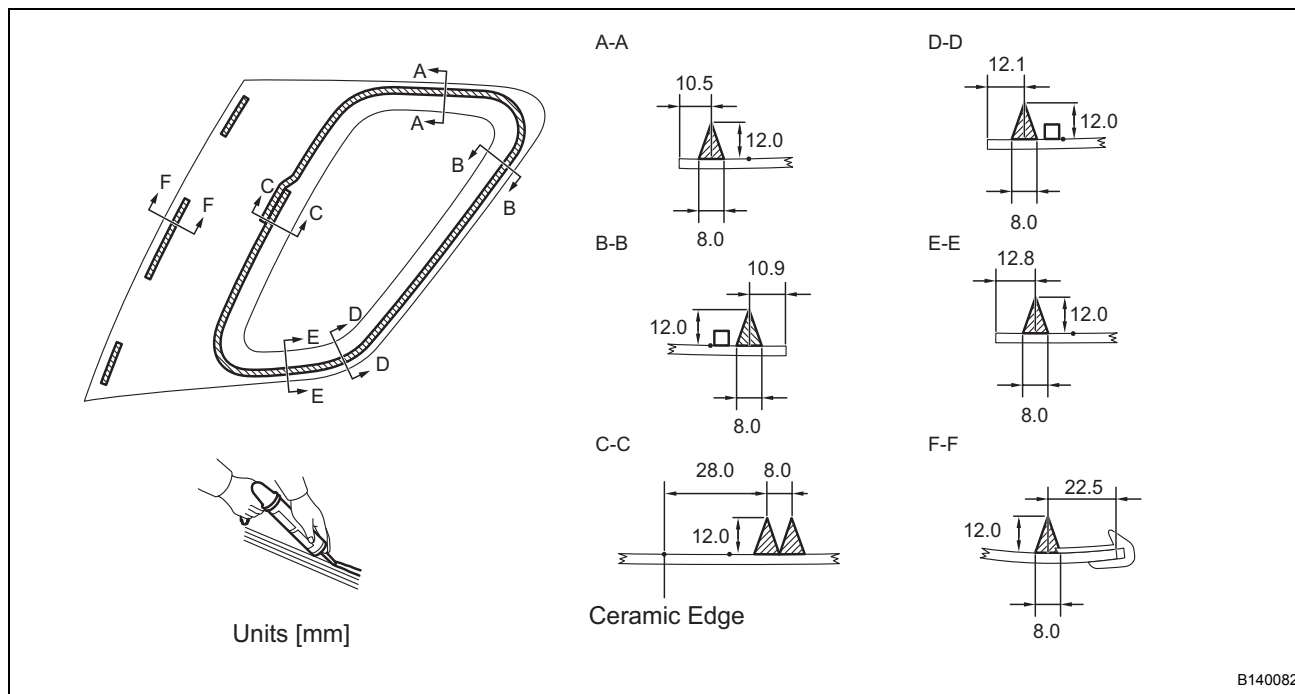
- (3) Apply a primer to the adhesive part of the quarter window glass LH, as shown in the illustration. Make sure to use an appropriate primer.

**NOTICE:**

- Do not apply too much primer.
- Do not apply primer to the adhesive.



- (4) Cut off the tip of the adhesive tube, as shown in the illustration.
- (5) Put the adhesive tube into the sealant gun.
- (6) Cut off the tip of the nozzle as shown in the illustration.
- (7) Apply a bead of adhesive as shown in the illustration.



(c) INSTALL GLASS

- (1) Engage the retainer and Install the glass to the vehicle.

NOTICE:

Allow the primer on the vehicle body to dry before installing the glass. (The primer dries in approximately 3 minutes.)

- (2) Press the front surface of the glass lightly and it attach it securely.

HINT:

Pressure strength: 98 N (10 kgf) or more

- (3) Using a scraper, clean away excess adhesive or add adhesive where necessary.

NOTICE:

Make sure to also apply adhesive to the glass edge surface.

- (d) Press the windshield glass down with protection tape or similar until the adhesive hardens.

7. CHECK FOR WATER LEAKS

- (a) After the adhesive hardens, pour water on the outside of the vehicle and check that no water leaks into the cabin.
- (b) When a water leak occurs, refix the glass from the beginning after removing the water.

8. INSTALL ROOF SIDE INNER GARNISH RH (VEHICLES WITHOUT CURTAIN SHIELD AIRBAGS) (See page IR-11)
9. INSTALL ROOF SIDE INNER GARNISH RH (VEHICLES WITH CURTAIN SHIELD AIRBAGS)
10. INSTALL REAR DOOR OPENING TRIM WEATHERSTRIP LH (See page IR-11)
11. INSTALL DECK TRIM SIDE PANEL ASSEMBLY LH (See page IR-12)
12. INSTALL REAR DOOR SCUFF PLATE LH (See page IR-12)
13. INSTALL DECK FLOOR BOX LH (See page IR-12)
14. INSTALL REAR FLOOR MAT SUPPORT PLATE RR (See page IR-13)
15. INSTALL DECK BOARD ASSEMBLY (See page IR-13)
16. INSTALL BACK DOOR WEATHERSTRIP

WS