

3411 Overview of Technical Data

Minimum brake disc thickness (nominal dimension 330x24)	
	Minimum brake disc thickness (brake disc 330x24)
	22,4 mm

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3421 Overview of Technical Data

Minimum brake disc thickness (nominal dimension 330x20)	
	Minimum brake disc thickness (brake disc 330x20)
	18,4 mm

Minimum brake disc thickness (nominal dimension 345x24)	
	Minimum brake disc thickness (brake disc 345x24)
	22,4 mm

Minimum brake disc thickness (nominal dimension 370x24)	
	Minimum brake disc thickness (brake disc 370x24)
	22,4 mm

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34 operating fluid overview

Expendable materials

Lubricating grease Staburags NBU 12K	100 g, Tube	83 23 9 407 810
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Expendable materials

Safety cleaner 2.0	500 ml, Spray can	83192362037
	20 l, Canister	83192362038
	60 l, Canister	83192362040

Expendable materials

Brake block paste * TU = Trade Unit. TU numbers cannot be ordered! For invoicing purposes only.	3 g, Bag	83192158851
	100 g, Tube	83192158852
	5 g, TU*	83230140233

Brake fluid and hydraulic fluid

Brake fluid DOT4, low viscosity OFF	500 ml, Can	83130042718
	30 , Barrel	83130430440

Brake fluid and hydraulic fluid

Brake fluid DOT4, low viscosity CHN	1 , Can	83132406162
	1 , Can	83132467487

Brake fluid and hydraulic fluid

Brake fluid DOT4 front left, low viscosity * TU = Trade Unit. TU numbers cannot be ordered! For invoicing purposes only. EU	250 ml, Can	83132405975
	500 ml, Can	83132405976
	1 l, Can	83132405977
	5 l, Can	83132405978
	30 l, Barrel	83130443028
	60 l, Barrel	83130443029
	1000 ml, TU*	83132184842
	1000 ml, TU*	83132184843

	1000 ml, TU*	83130443030
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3610 Overview of tightening torques

Brake disc to wheel hub

M8 Renew screw.	Tightening torque	16Nm
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Wheel bolt

M14 After installation, torque of all wheel bolts must be checked again. Wheel bolts must not be oiled!		140Nm
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Wheel bolts

M14 / SW17 Screw in wheel bolts and evenly tighten crosswise by hand in order to centre the wheel rim. Tighten wheel bolts to the prescribed tightening torque with a calibrated torque wrench in a crosswise sequence. Check all the wheel bolts in the same order or retighten to the prescribed tightening torque again.	Tightening torque	140Nm
	Check	140Nm

36 operating fluid overview

Expendable materials

Tyre-fitting paste	3500 g, Bucket	81220433046
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Expendable materials

Lubricating spray	400 ml, Spray can	83192156562
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