

LUBRICATION  
SERVICE DATA

031FK-01

|                |          |                                            |
|----------------|----------|--------------------------------------------|
| Oil pump       |          |                                            |
| Side clearance | Standard | 0.030 to 0.085 mm (0.0012 to 0.0033 in.)   |
|                | Maximum  | 0.16 mm (0.0063 in.)                       |
| Tip clearance  | Standard | 0.080 to 0.160 mm (0.0031 to 0.0063 in.)   |
|                | Maximum  | 0.35 mm (0.0138 in.)                       |
| Body clearance | Standard | 0.100 to 0.170 mm (0.00394 to 0.00669 in.) |
|                | Maximum  | 0.325 mm (0.01280 in.)                     |