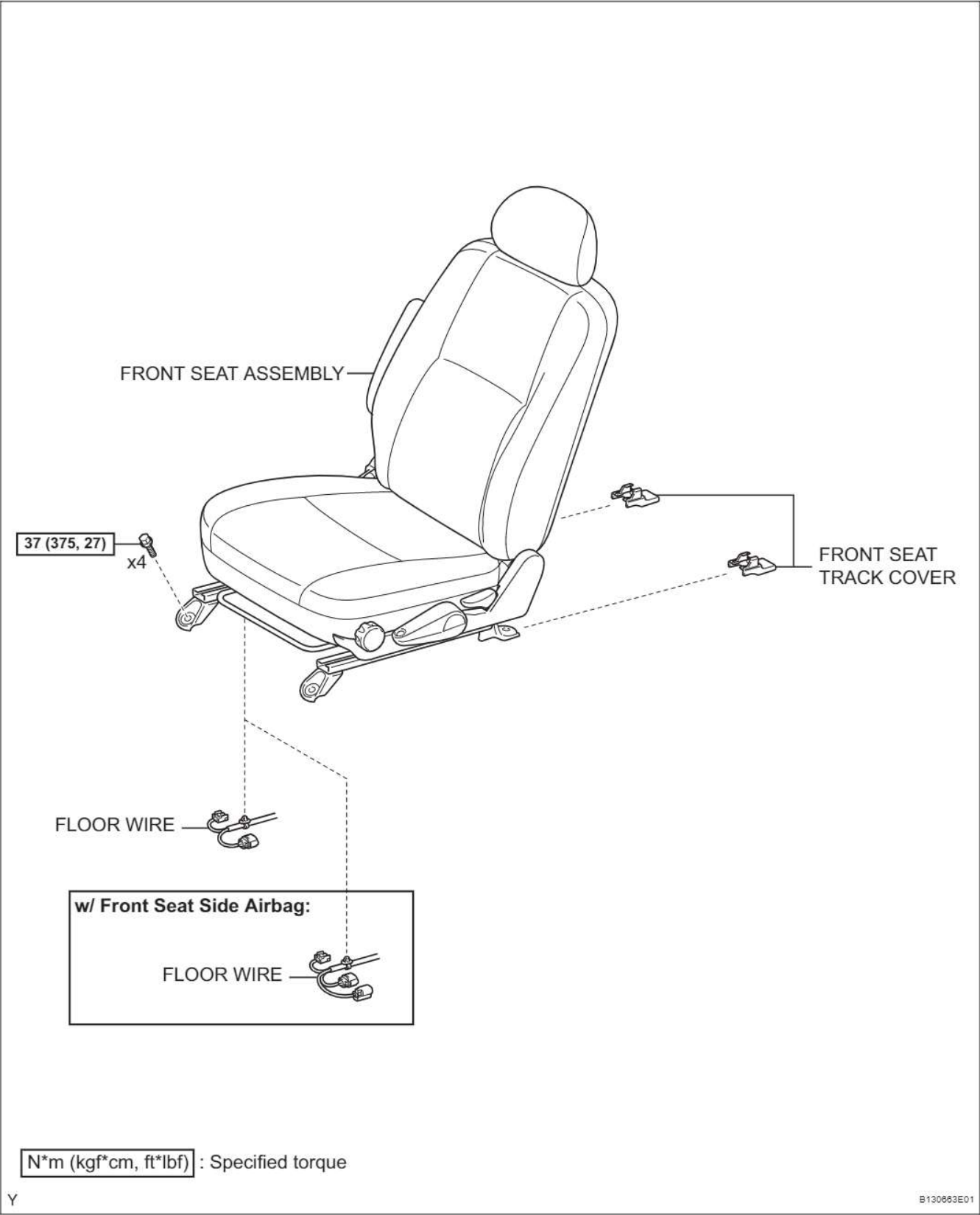


FRONT SEAT ASSEMBLY
COMPONENTS



SE

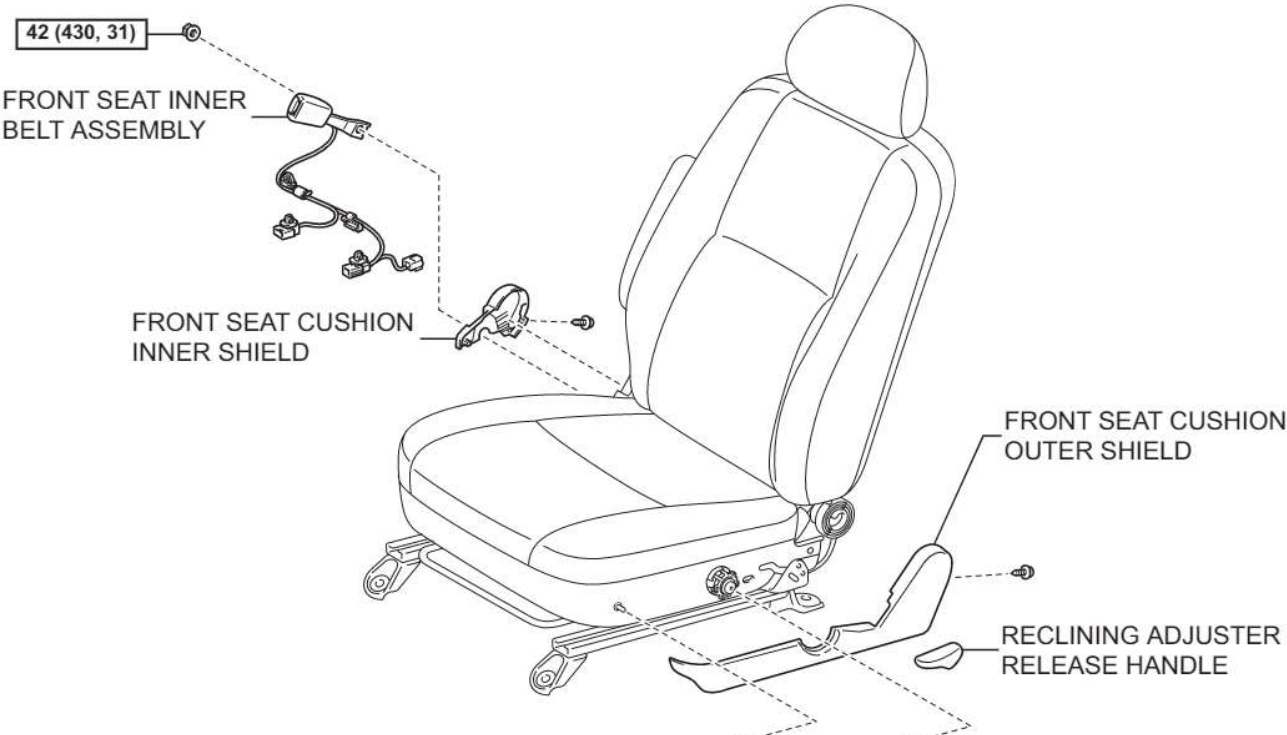
SE-2

SEAT – FRONT SEAT ASSEMBLY

for Front Passenger Side:



FRONT SEAT INNER
BELT ASSEMBLY



for Driver Side:



VERTICAL SEAT
ADJUSTER KNOB



VERTICAL SEAT
ADJUSTER HANDLE

x2



VERTICAL SEAT ADJUSTER
HANDLE COVER

N*m (kgf*cm, ft*lb) : Specified torque

Y

B130667E01

SEAT – FRONT SEAT ASSEMBLY

SE-3

for Front Passenger Side:

FRONT SEAT
ARMREST COVER

for Driver Side:

38 (385, 28)

FRONT SEAT
ARMREST CAP

FRONT SEAT ARMREST
ASSEMBLY

FRONT SEAT HEADREST
ASSEMBLY

FRONT SEAT HEADREST
SUPPORT

FRONT SEATBACK
PAD

w/ Front Seat Side Airbag:

5.5 (55, 49 in.*lbf)

x14
FRONT SEATBACK
COVER

FRONT SEAT
CUSHION COVER

FRONT SEAT
CUSHION PAD

x12

x2

N*m (kgf*cm, ft*lbf) : Specified torque

● Non-reusable part

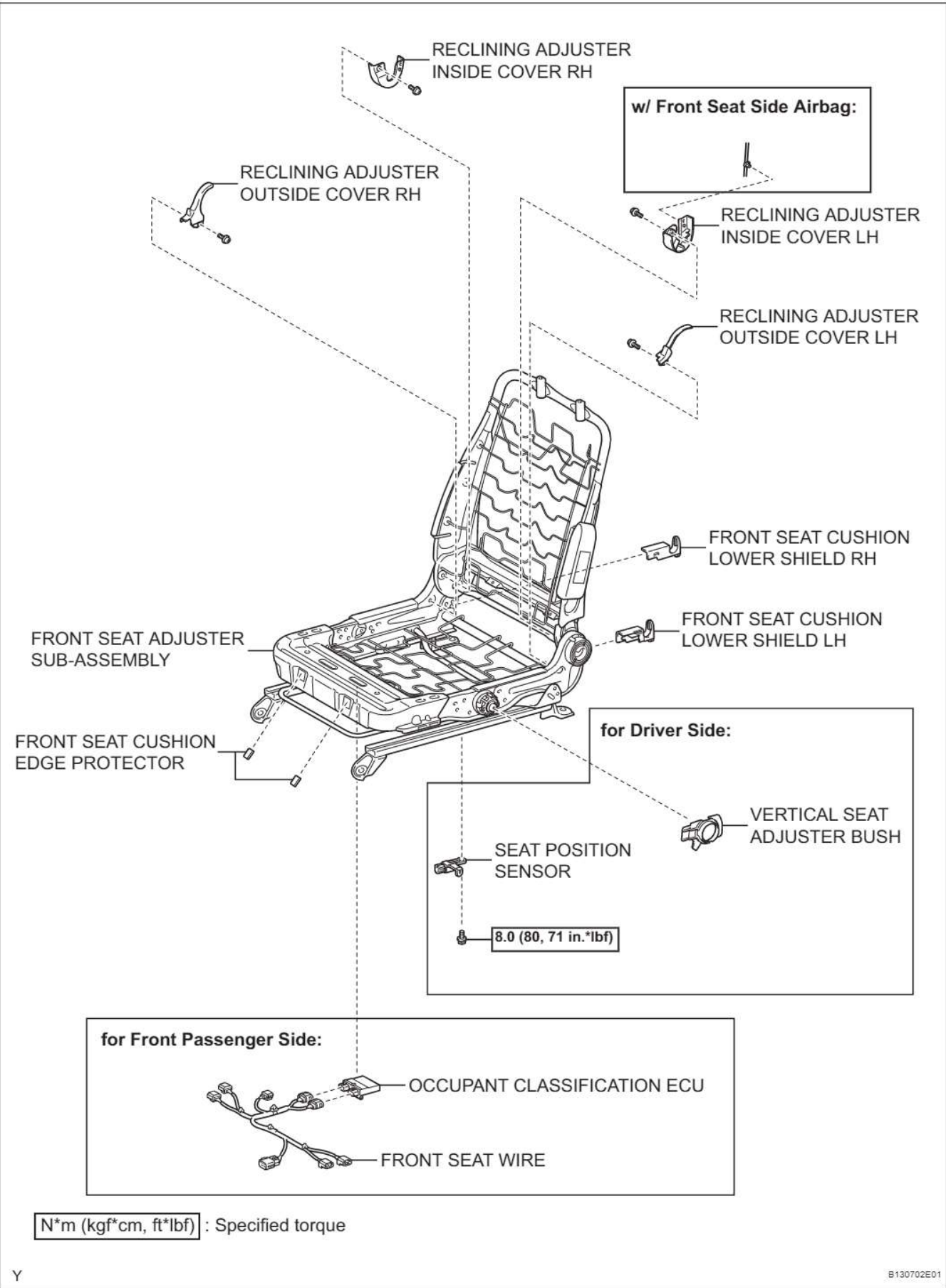
Y

B130679E01

SE

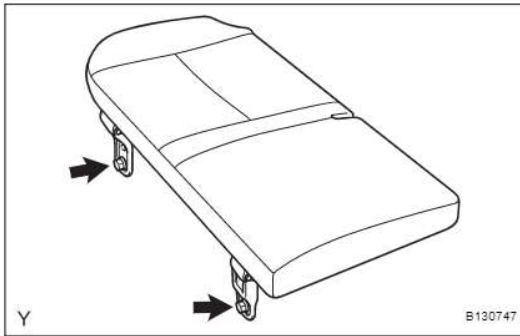
SE-4

SEAT – FRONT SEAT ASSEMBLY

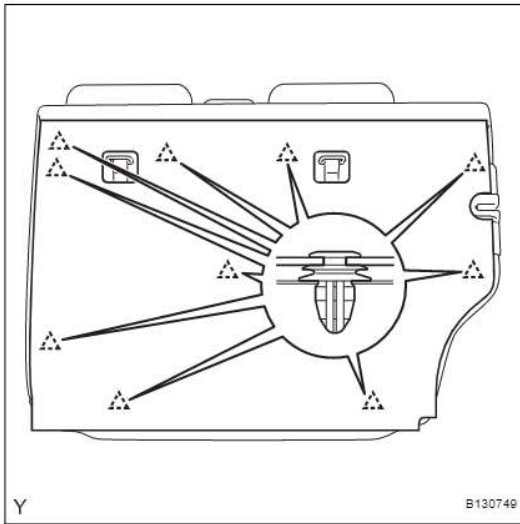


SEAT – REAR SEAT ASSEMBLY (for RH Side)**SE-43****REMOVAL****1. REMOVE REAR SEAT CUSHION ASSEMBLY**

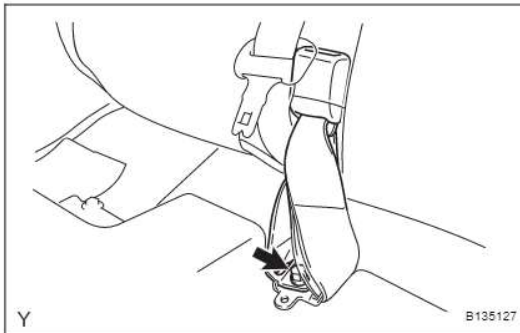
- (a) Remove the 2 bolts and the rear seat cushion.

**2. REMOVE REAR SEATBACK BOARD CARPET ASSEMBLY**

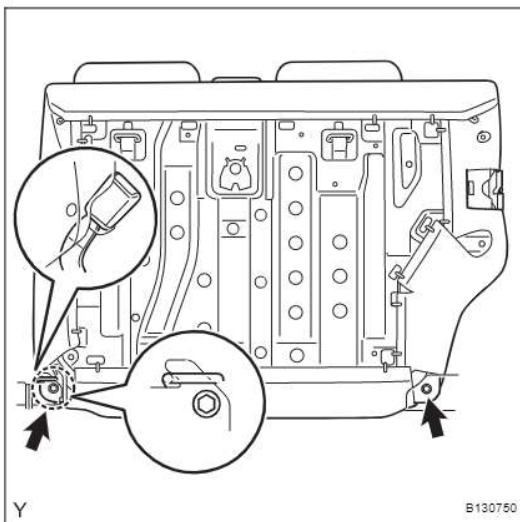
- (a) Pull the rear seatback lock release button and tilt the rear seatback forward.
 (b) Disengage the 10 clips and remove the rear seatback board carpet.

**3. REMOVE REAR SEATBACK ASSEMBLY**

- (a) Pull up the rear seatback.
 (b) Remove the bolt and the anchor plate of the rear center seat outer belt.



- (c) Remove the rear seat inner belt from the rear seatback holder.
 (d) Pull the rear seatback lock release button and tilt the rear seatback forward.
 (e) Remove the 2 bolts.
 (f) Disengage the hook and remove the rear seatback.

**SE**

SE-44

SEAT – REAR SEAT ASSEMBLY (for RH Side)

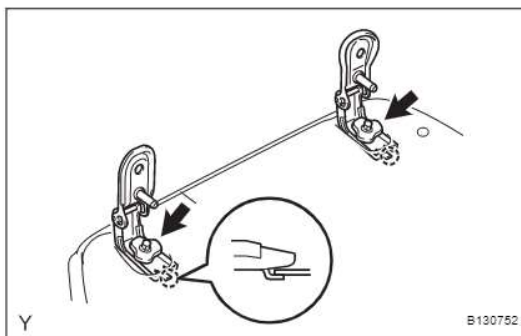
DISASSEMBLY**CAUTION:**

Wear protective gloves. Sharp surfaces on the rear seat cushion frame and the rear seatback frame could cause injuries to your hands.

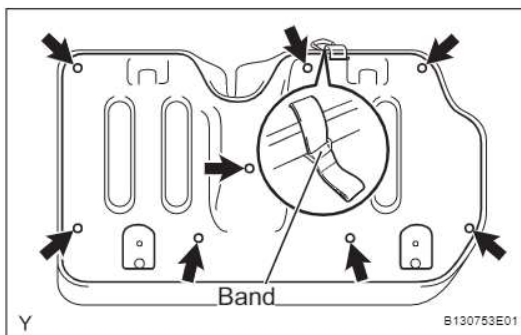
1. REMOVE REAR SEAT CUSHION HINGE SUB-ASSEMBLY**HINT:**

Use the same procedure for both sides.

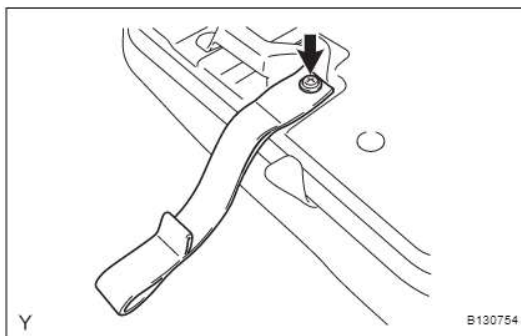
- (a) Remove the bolt.
- (b) Disengage the hook and remove the rear seat cushion hinge.

**2. REMOVE REAR SEAT CUSHION UNDER COVER**

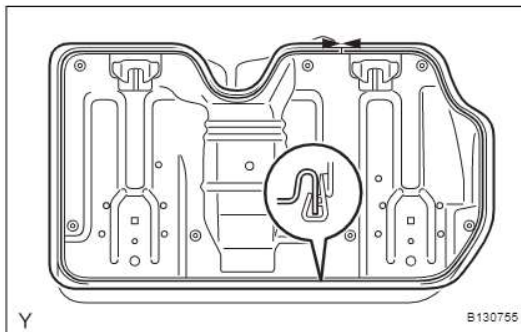
- (a) Remove the rear seat cushion stopper from the rear seat cushion cover band and the slit of the rear seat cushion under cover.
- (b) Using a clip remover, remove the 7 clips and the rear seat cushion under cover.

**3. REMOVE REAR SEAT CUSHION STOPPER**

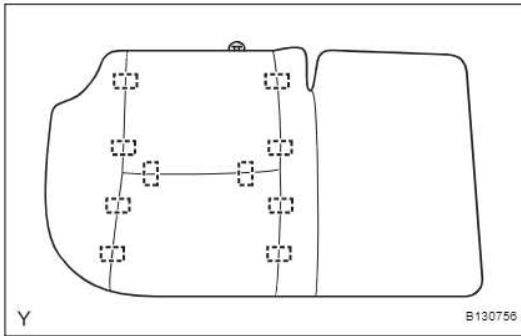
- (a) Remove the screw and the rear seat cushion stopper.

**4. REMOVE REAR SEAT CUSHION FRAME SUB-ASSEMBLY**

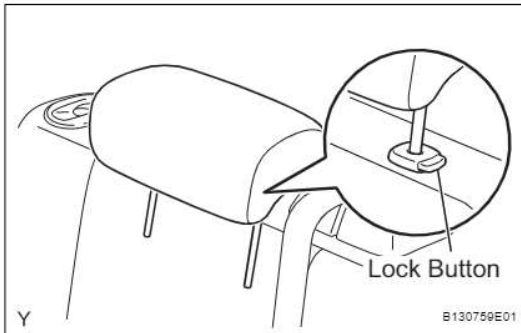
- (a) Disengage the hook and remove the rear seat cushion frame.



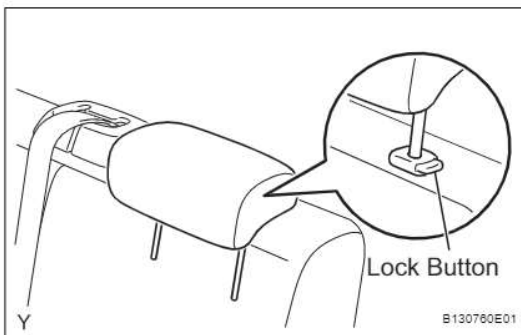
SE

SEAT – REAR SEAT ASSEMBLY (for RH Side)**SE-45****5. REMOVE REAR SEAT CUSHION COVER**

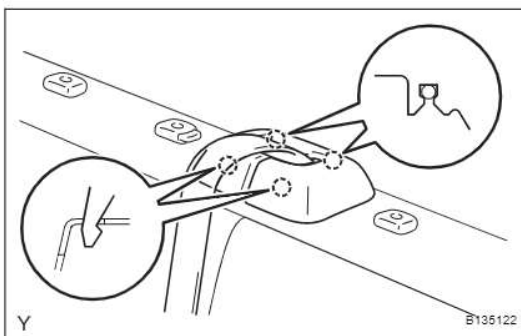
- (a) Remove the 10 hog rings and the rear seat cushion cover.

**6. REMOVE REAR SEAT HEADREST ASSEMBLY**

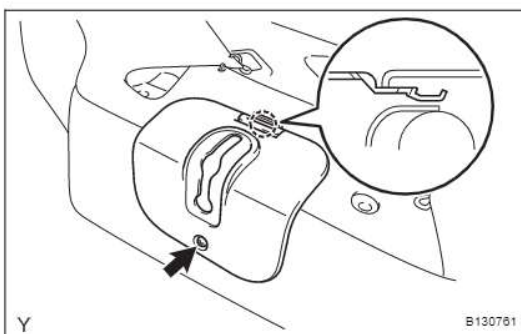
- (a) Push the lock button of the rear seat headrest support and remove the rear seat headrest.

**7. REMOVE REAR CENTER SEAT HEADREST ASSEMBLY**

- (a) Push the lock button of the rear seat headrest support and remove the rear seat headrest.

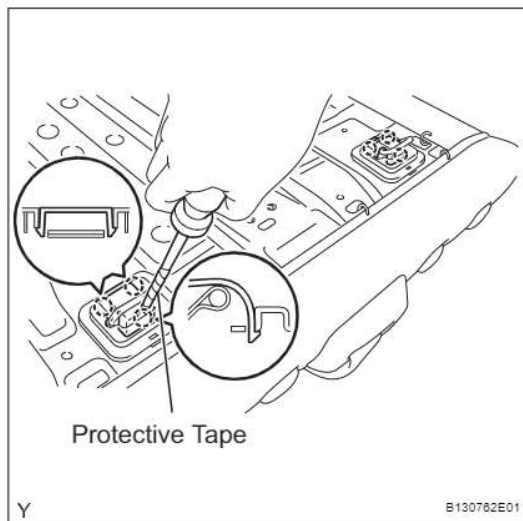
**8. REMOVE REAR SEAT SHOULDER BELT COVER**

- (a) Disengage the 4 claws and remove the rear seat shoulder belt cover.

**9. REMOVE REAR SEATBACK LOCK COVER**

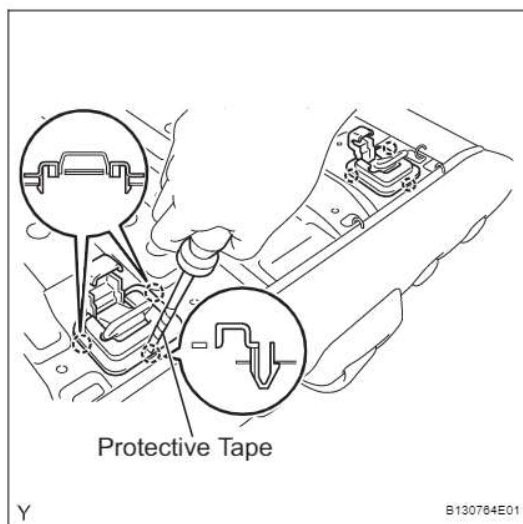
- (a) Remove the screw.
(b) Disengage the claw and remove the rear seatback lock cover.

SE

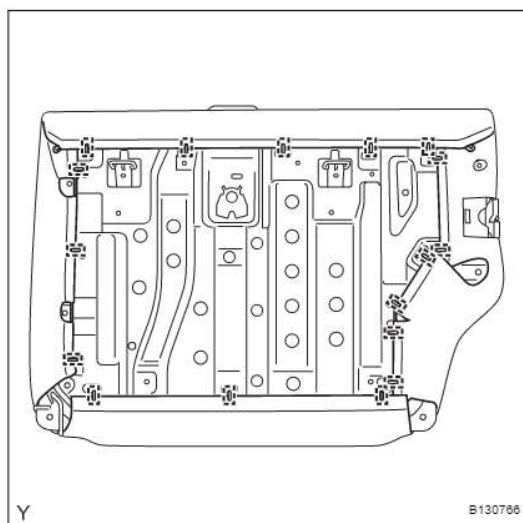
SE-46**SEAT – REAR SEAT ASSEMBLY (for RH Side)****10. REMOVE TETHER ANCHOR COVER****HINT:**

Use the same procedure for both sides.

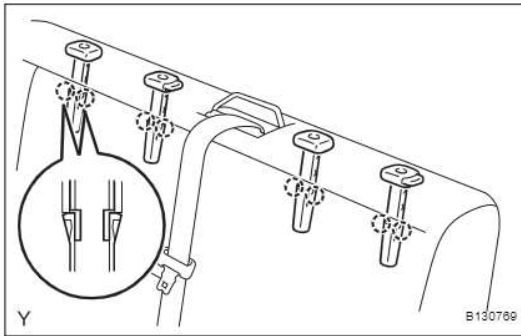
- (a) Using a screwdriver with its tip wrapped in protective tape, disengage the 2 claws and open the cover.



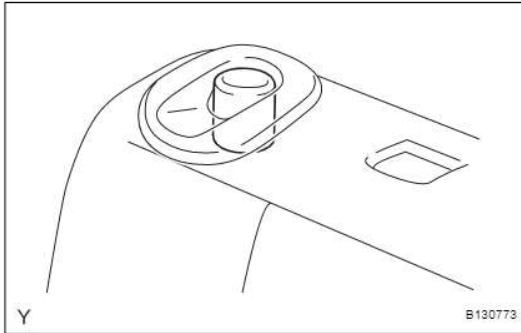
- (b) Using a screwdriver with its tip wrapped in protective tape, disengage the 3 claws and remove the tether anchor cover.

**11. REMOVE REAR SEAT HEADREST SUPPORT**

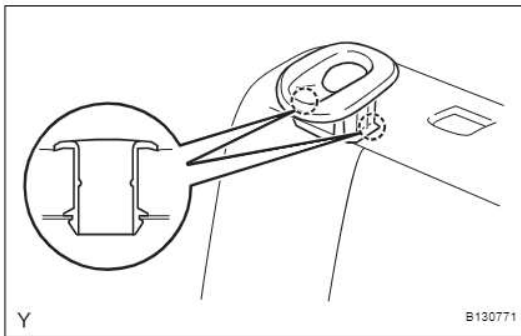
- (a) Remove the 17 hog rings.

SEAT – REAR SEAT ASSEMBLY (for RH Side)**SE-47**

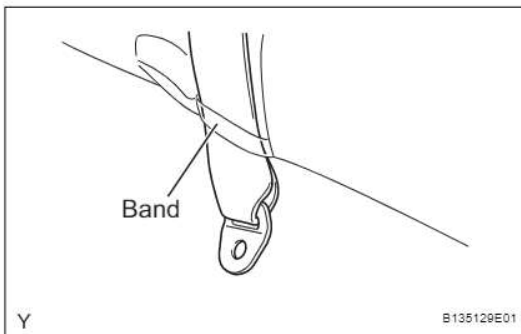
- (b) Disengage the 2 claws and remove the rear seat headrest support.
HINT:
 Use the same procedure to remove all the rear seat headrest supports.

**12. REMOVE REAR SEATBACK LOCK RELEASE BUTTON**

- (a) Remove the rear seatback lock release button.

**13. REMOVE REAR SEATBACK STOP BUTTON GROMMET**

- (a) Disengage the 2 claws and remove the rear seatback stop button grommet.

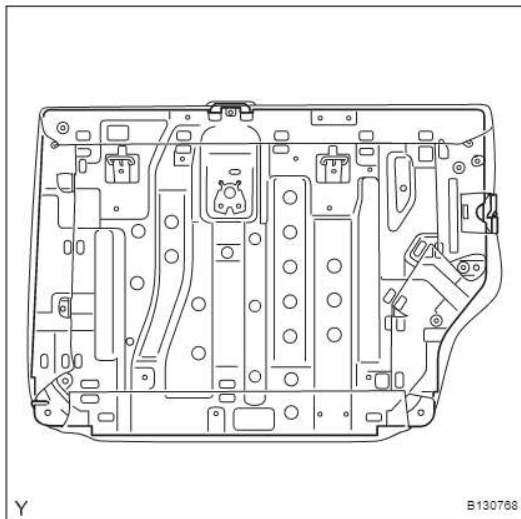
**14. REMOVE REAR SEATBACK FRAME SUB-ASSEMBLY**

- (a) Remove the belt of the rear center seat outer belt from the rear seatback cover band.

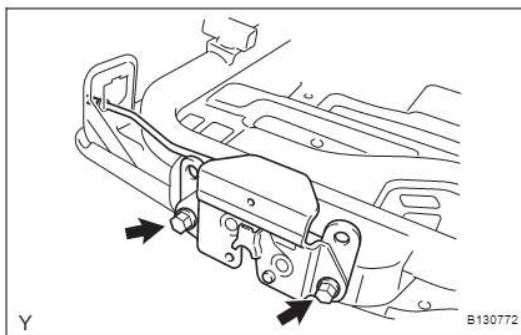
SE

SE-48**SEAT – REAR SEAT ASSEMBLY (for RH Side)**

(b) Remove the rear seatback frame.

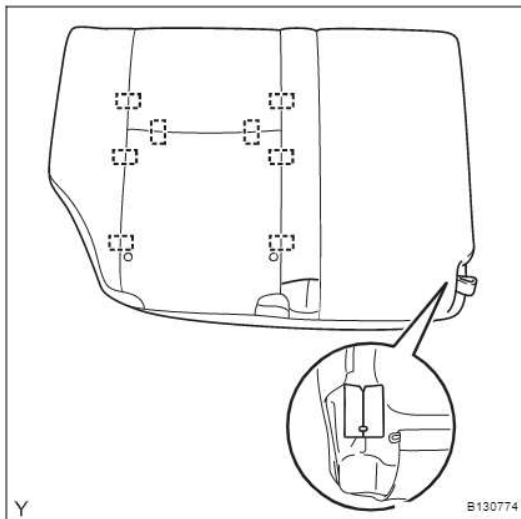
**15. REMOVE REAR SEATBACK LOCK ASSEMBLY**

(a) Remove the 2 bolts and the rear seatback lock.

16. REMOVE REAR CENTER SEAT OUTER BELT ASSEMBLY (See page [SB-67](#))**17. REMOVE REAR SEATBACK COVER**

(a) Pass the hook of the rear seatback cover through the slit in the rear seatback pad.

(b) Remove the 8 hog rings and the rear seatback cover.

**SE**

REASSEMBLY

CAUTION:

Wear protective gloves. Sharp surfaces on the rear seat cushion frame and the rear seatback frame could cause injuries to your hands.

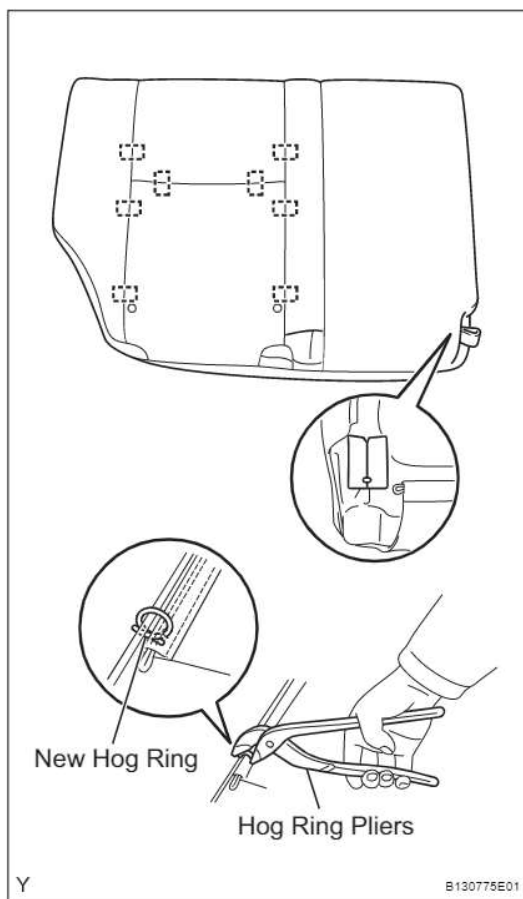
1. INSTALL REAR SEATBACK COVER

- (a) Using hog ring pliers, install the rear seatback cover with 8 new hog rings.

NOTICE:

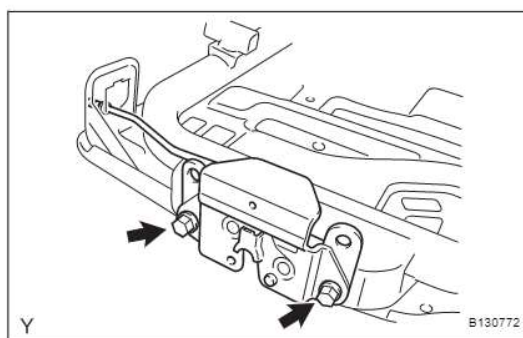
- Do not soil or scratch the rear seatback cover.
 - When installing the hog rings, minimize wrinkles as far as possible.
- (b) Pass the hook of the rear seatback cover through the slit in the rear seatback pad.

2. INSTALL REAR CENTER SEAT OUTER BELT ASSEMBLY (See page [SB-67](#))



3. INSTALL REAR SEATBACK LOCK ASSEMBLY

- (a) Install the rear seatback lock with the 2 bolts.
Torque: 18 N*m (185 kgf*cm, 13 ft.*lbf)

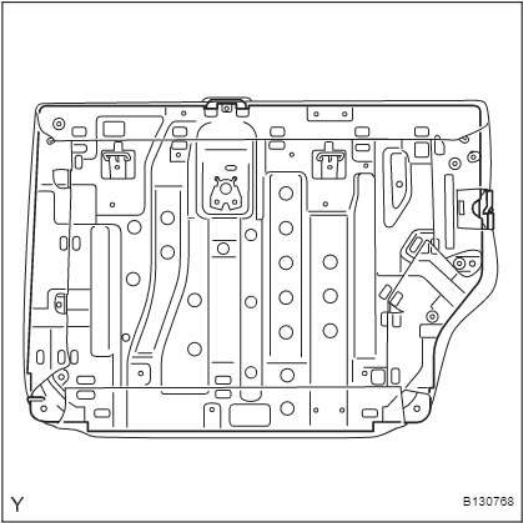


SE-50

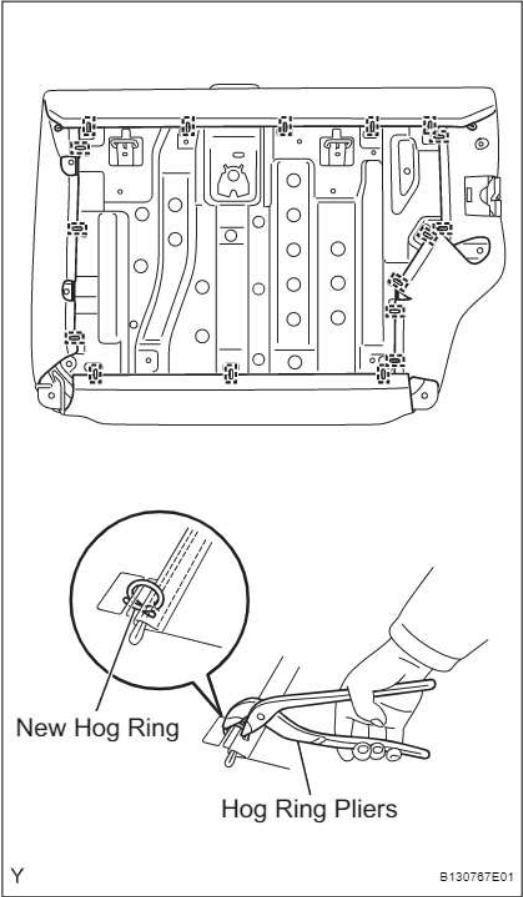
SEAT – REAR SEAT ASSEMBLY (for RH Side)

4. INSTALL REAR SEATBACK FRAME SUB-ASSEMBLY

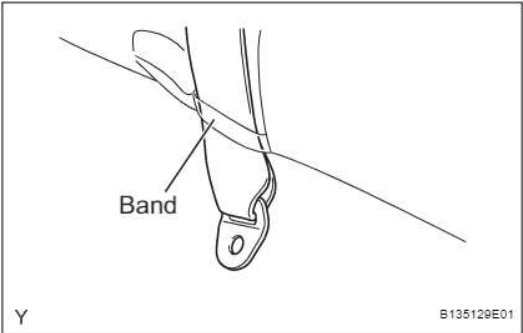
(a) Install the rear seatback frame.

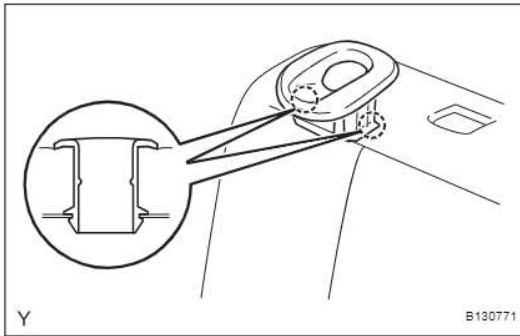


(b) Using hog ring pliers, install 17 new hog rings.

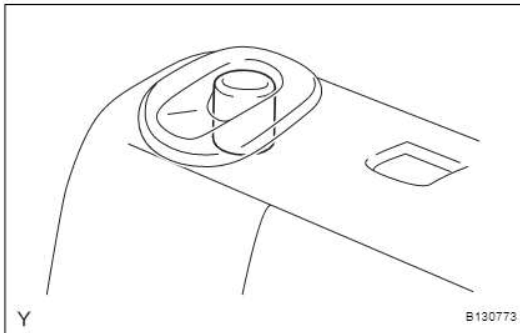


(c) Install the belt of the rear center seat outer belt into the rear seatback cover band.

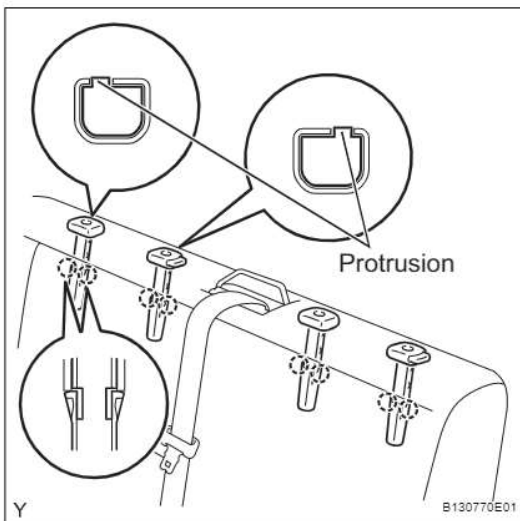


SEAT – REAR SEAT ASSEMBLY (for RH Side)**SE-51****5. INSTALL REAR SEATBACK STOP BUTTON GROMMET**

- (a) Engage the 2 claws and install the rear seatback stop button grommet.

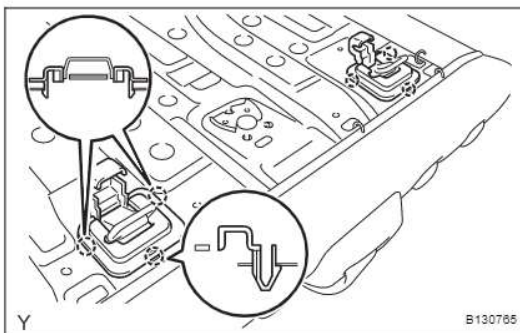
**6. INSTALL REAR SEATBACK LOCK RELEASE BUTTON**

- (a) Install rear seatback lock release button.

**7. INSTALL REAR SEAT HEADREST SUPPORT****HINT:**

Use the same procedure to install all the rear seat headrest supports.

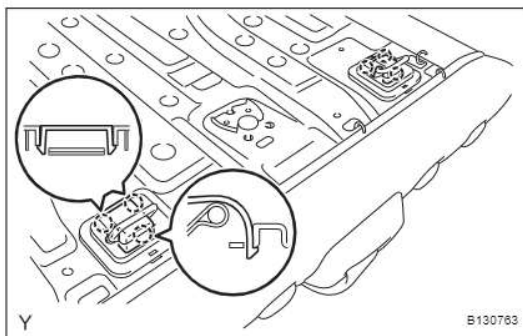
- (a) Align the protruding portion of the rear seat headrest support with the installation groove of the rear seatback frame.
- (b) Engage the 2 claws and install the rear seat headrest support.

**8. INSTALL TETHER ANCHOR COVER****HINT:**

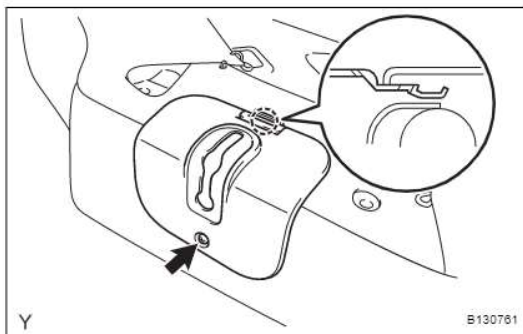
Use the same procedure for both sides.

- (a) Engage the 3 claws and install the tether anchor cover.

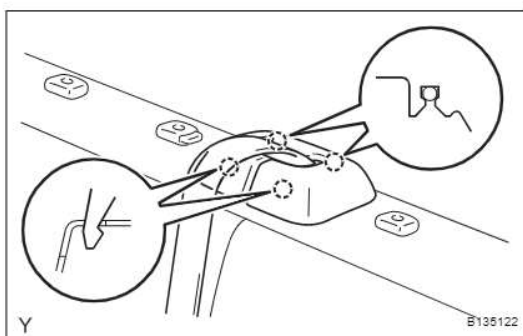
SE

SE-52**SEAT – REAR SEAT ASSEMBLY (for RH Side)**

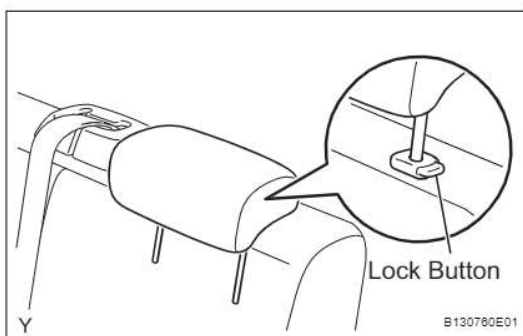
(b) Engage the 2 claws and close the cover.

**9. INSTALL REAR SEATBACK LOCK COVER**

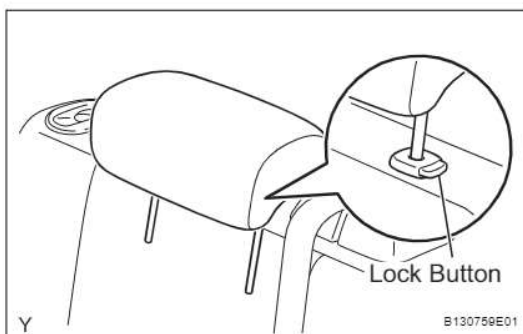
- (a) Engage the claw and install the rear seatback lock cover.
- (b) Tighten the screw.

**10. INSTALL REAR SEAT SHOULDER BELT COVER**

- (a) Engage the 4 claws and install the rear seat shoulder belt cover.

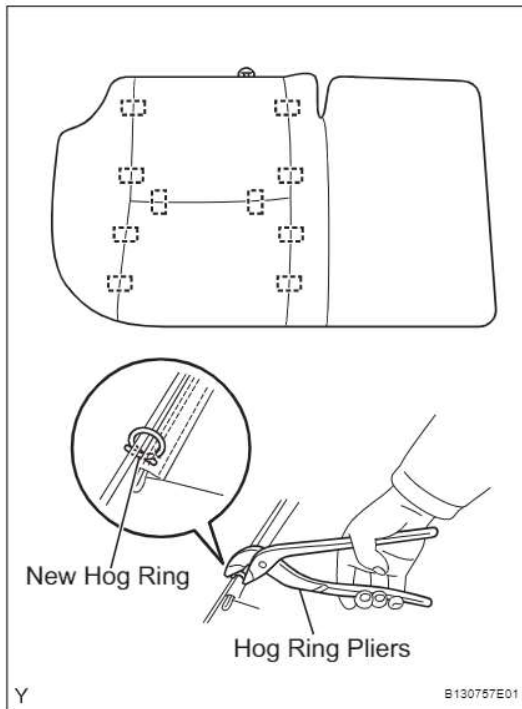
**11. INSTALL REAR CENTER SEAT HEADREST ASSEMBLY**

- (a) Push the lock button of the rear seat headrest support and install the rear seat headrest.

**12. INSTALL REAR SEAT HEADREST ASSEMBLY**

- (a) Push the lock button of the rear seat headrest support and install the rear seat headrest.

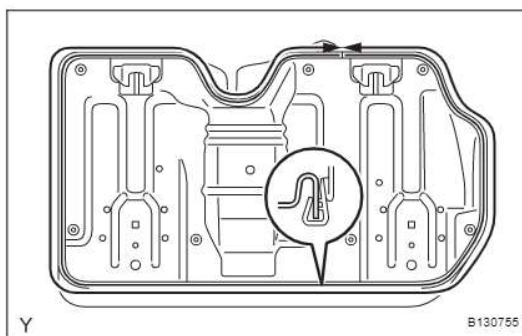
SE

SEAT – REAR SEAT ASSEMBLY (for RH Side)**SE-53****13. INSTALL REAR SEAT CUSHION COVER**

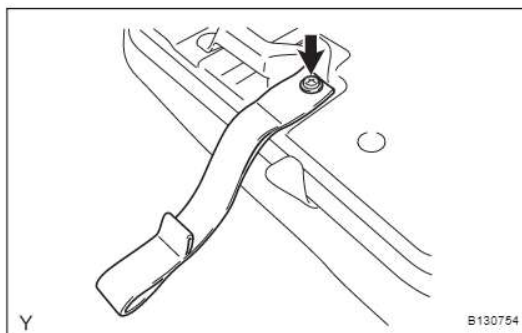
- (a) Using hog ring pliers, install the rear seat cushion cover with 10 new hog rings.

NOTICE:

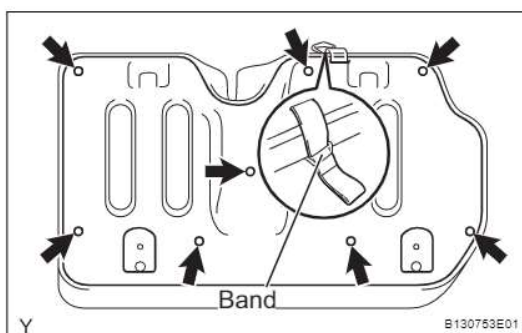
- Do not soil or scratch the rear seat cushion cover.
- When installing the hog rings, minimize wrinkles as far as possible.

**14. INSTALL REAR SEAT CUSHION FRAME SUB-ASSEMBLY**

- (a) Engage the hook and install the rear seat cushion frame.

**15. INSTALL REAR SEAT CUSHION STOPPER**

- (a) Install the rear seat cushion stopper with the screw.

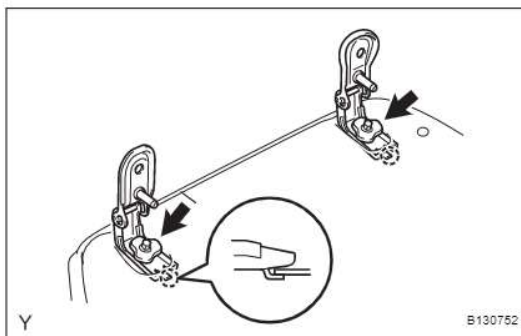
**16. INSTALL REAR SEAT CUSHION UNDER COVER**

- (a) Insert the rear seat cushion stopper into the slit of the rear seat cushion under cover.
- (b) Install the rear seat cushion under cover with the 7 clips.
- (c) Install the rear seat cushion stopper into the rear seat cushion cover band.

SE

SE-54

SEAT – REAR SEAT ASSEMBLY (for RH Side)

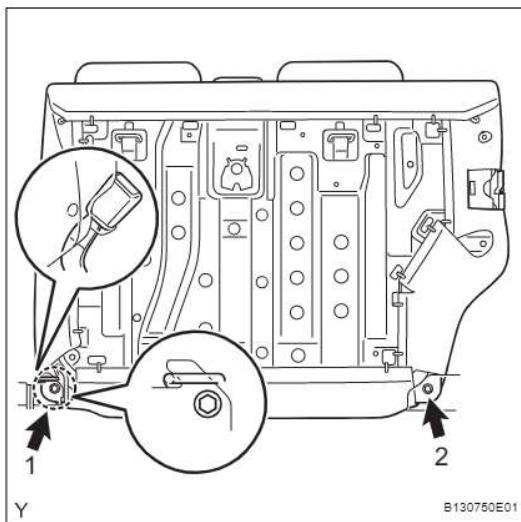
**17. INSTALL REAR SEAT CUSHION HINGE SUB-ASSEMBLY****HINT:**

Use the same procedure for both sides.

- (a) Engage the hook and install the rear seat cushion hinge.
- (b) Install the rear seat cushion hinge with the bolt.
Torque: 18 N*m (185 kgf*cm, 13 ft.*lbf)

INSTALLATION**1. INSTALL REAR SEATBACK ASSEMBLY**

- (a) Engage the hook and temporarily install the rear seatback with the 2 bolts.
- (b) Tighten the 2 bolts in the sequence shown in the illustration.
Torque: 37 N*m (375 kgf*cm, 27 ft.*lbf)
- (c) Pull up the rear seatback.

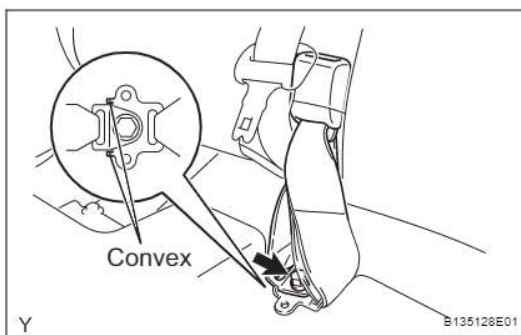


- (d) Install the rear seat inner belt into the rear seatback holder.
- (e) Install the anchor plate of the rear center seat outer belt with the bolt.

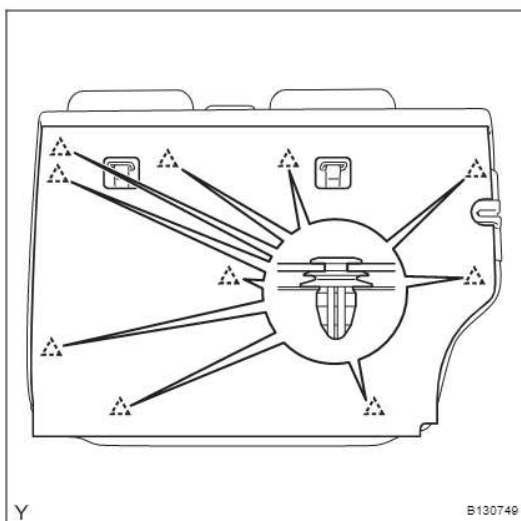
Torque: 42 N*m (430 kgf*cm, 31 ft.*lbf)

NOTICE:

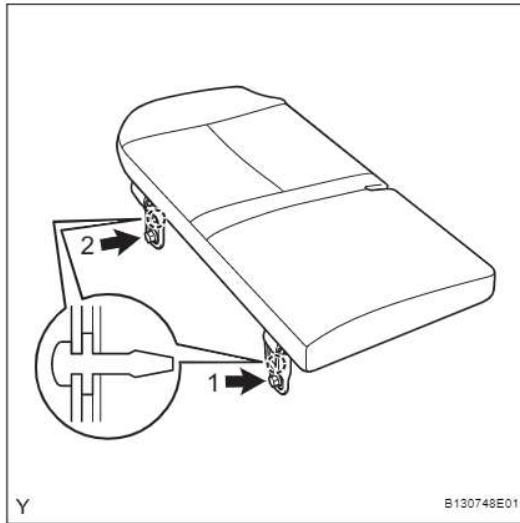
Do not place the anchor plate over the convex area of the rear seat inner belt.

**2. INSTALL REAR SEATBACK BOARD CARPET ASSEMBLY**

- (a) Pull the rear seatback lock release button and tilt the rear seatback forward.
- (b) Engage the 10 clips and install the rear seatback board carpet.
- (c) Pull up the rear seatback.



SE

SEAT – REAR SEAT ASSEMBLY (for RH Side)**SE-55****3. INSTALL REAR SEAT CUSHION ASSEMBLY**

- (a) Insert the locating pin into the body hole.
- (b) Temporarily install the rear seat cushion with the 2 bolts.
- (c) Tighten the 2 bolts in the sequence shown in the illustration.

Torque: 37 N*m (375 kgf*cm, 27 ft.*lbf)

SE

REMOVAL

CAUTION:
Some of these service operations affect the SRS airbag system. Read the precautionary notices concerning the SRS airbag system before servicing (w/ Front Seat Side Airbag) (See page RS-1).

HINT:
The procedure described below is for the driver side. Use the same procedure for both the driver and front passenger sides, unless otherwise specified.

1. DISCONNECT CABLE FROM NEGATIVE BATTERY TERMINAL

CAUTION:
Wait for at least 90 seconds after disconnecting the cable to prevent the airbag from working (w/ Front Seat Side Airbag).

2. REMOVE FRONT SEAT TRACK COVER

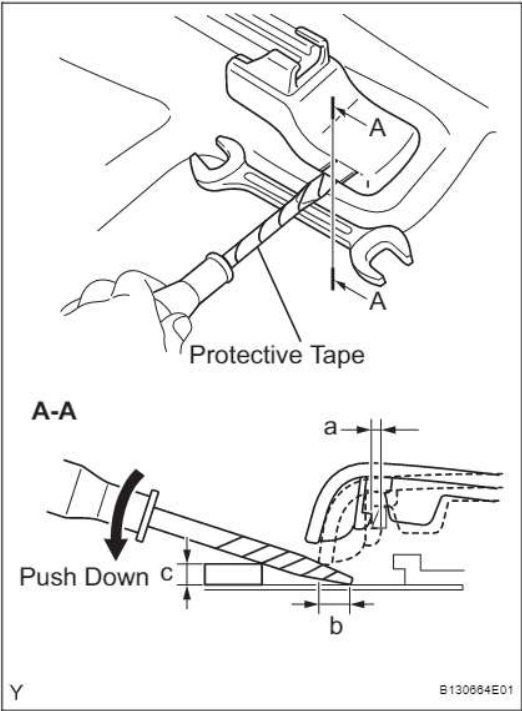
HINT:
Use the same procedure for both sides.

(a) Insert a flat- head screwdriver (diameter: approximately above 5 mm (0.197 in.)) between the front seat track cover inside claw lower part and floor mat.

(b) Place an object with a height of approximately 5 to 8 mm (0.197 to 0.315 in.) below the screwdriver. Use the object as the screwdriver fulcrum and push down on the screwdriver to remove the front seat track cover inside claw, as shown in the illustration.

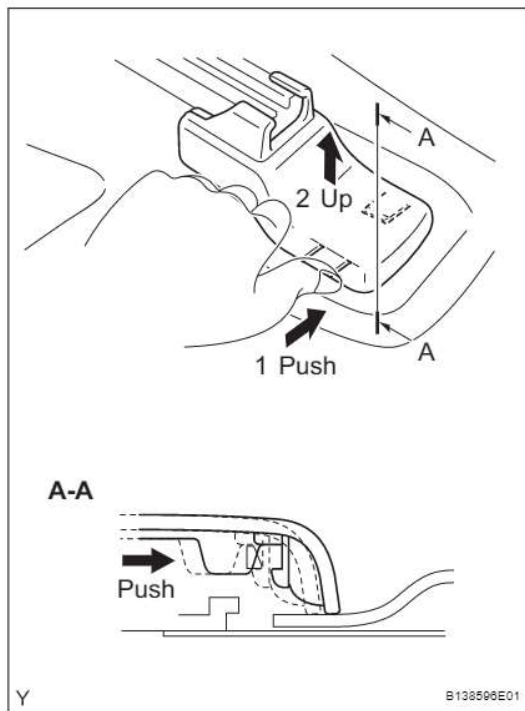
Specification:

Area	Measurement
a	1.6 mm (0.063 in.)
b	5.0 mm (0.197 in.)
c	5.0 to 8.0 mm (0.197 to 0.315 in.)

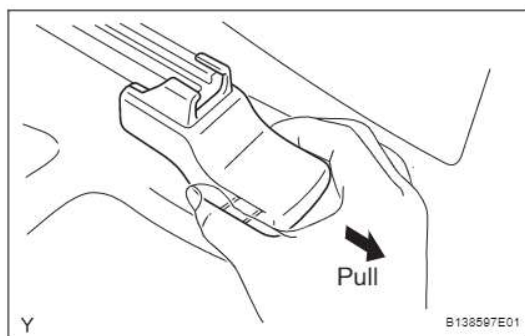


SE-6

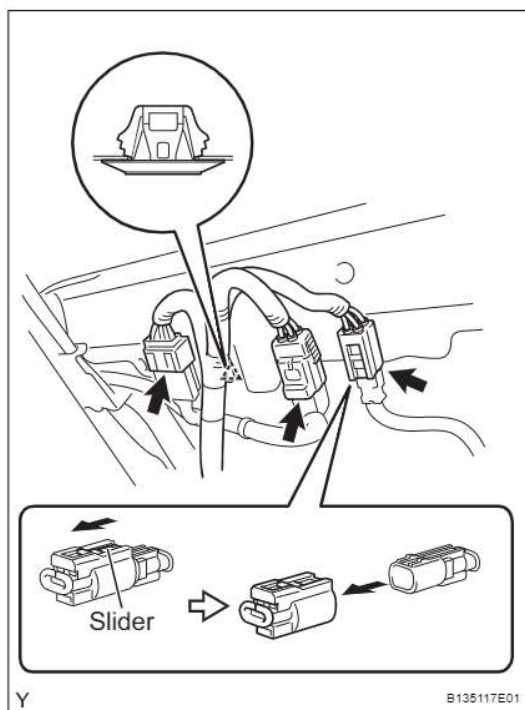
SEAT – FRONT SEAT ASSEMBLY



- (c) Lift up on the area where the claw was removed. Then push in the direction of the claw on the opposite side to remove the outside claw.



- (d) After the 2 claws have been removed, carefully pull the front seat track cover rearward and remove the front seat track cover.



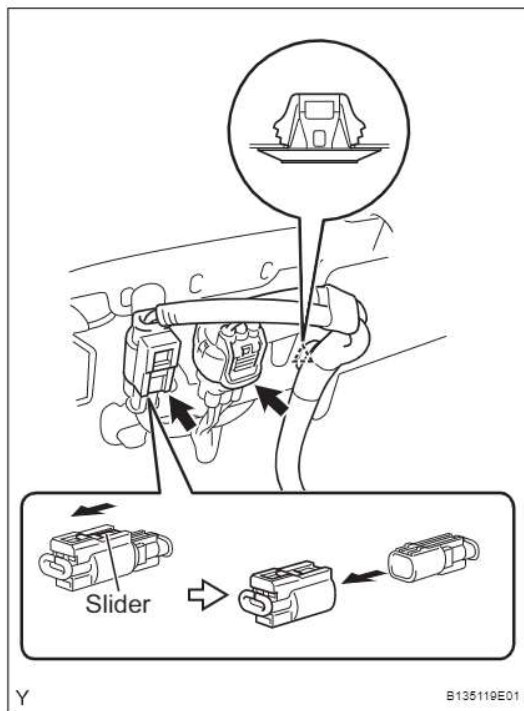
3. REMOVE FRONT SEAT ASSEMBLY

- (a) for Driver Side:
- (1) Using a clip remover, remove the clamp.
 - (2) Disconnect the 2 buckle switch connectors.
 - (3) w/ Front Seat Side Airbag:
 1. Slide the slider and disconnect the airbag connector.

SE

SEAT – FRONT SEAT ASSEMBLY

SE-7



- (b) for Front Passenger Side:
- (1) Using a clip remover, remove the clamp.
 - (2) Disconnect the connector.
 - (3) w/ Front Seat Side Airbag:
 1. Slide the slider and disconnect the airbag connector.



- (c) Move the front seat to the most forward position.
- (d) Remove the 2 bolts from the rear side.
- (e) Move the front seat to the most rearward position.
- (f) Remove the 2 bolts from the front side.
- (g) Remove the front seat.

SE

SE-8

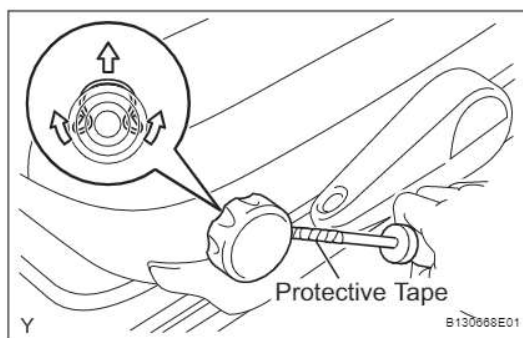
SEAT – FRONT SEAT ASSEMBLY

DISASSEMBLY**CAUTION:**

Wear protective gloves. Sharp surfaces on the front seat adjuster could cause injuries to your hands.

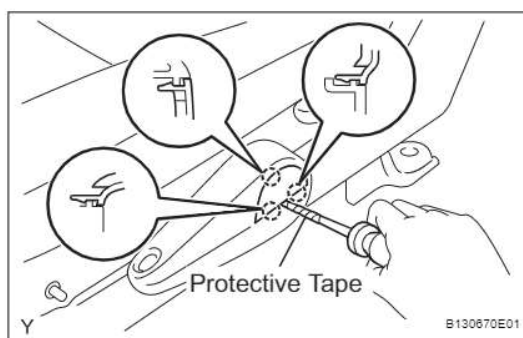
HINT:

The procedure described below is for the driver side. Use the same procedure for both the driver and front passenger sides, unless otherwise specified.



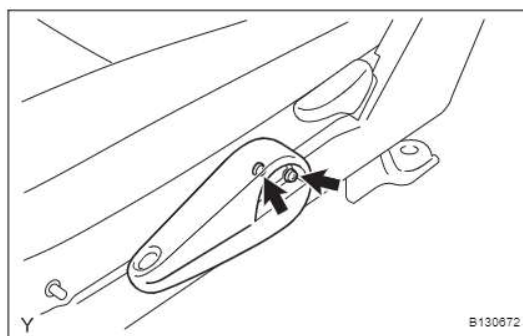
1. REMOVE VERTICAL SEAT ADJUSTER KNOB (for Driver Side)

- (a) Using a screwdriver with its tip wrapped in protective tape, disengage the snap ring and remove the vertical seat adjuster knob.



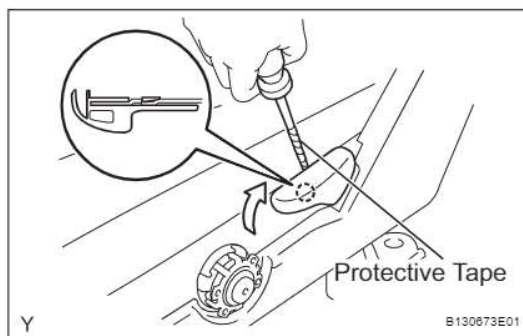
2. REMOVE VERTICAL SEAT ADJUSTER HANDLE COVER (for Driver Side)

- (a) Using a screwdriver with its tip wrapped in protective tape, disengage the 3 claws and remove the vertical seat adjuster handle cover.



3. REMOVE VERTICAL SEAT ADJUSTER HANDLE (for Driver Side)

- (a) Remove the 2 screws and the vertical seat adjuster handle.

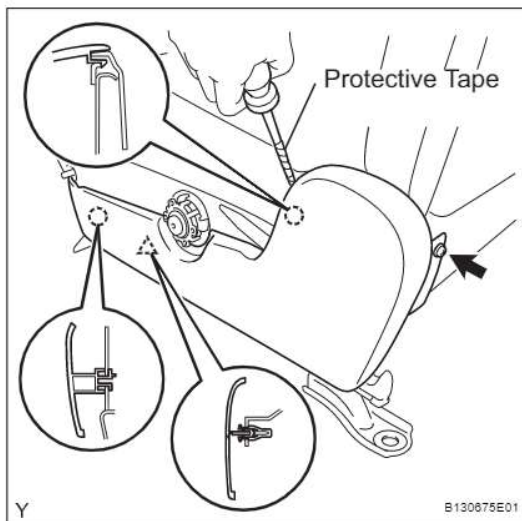


4. REMOVE RECLINING ADJUSTER RELEASE HANDLE

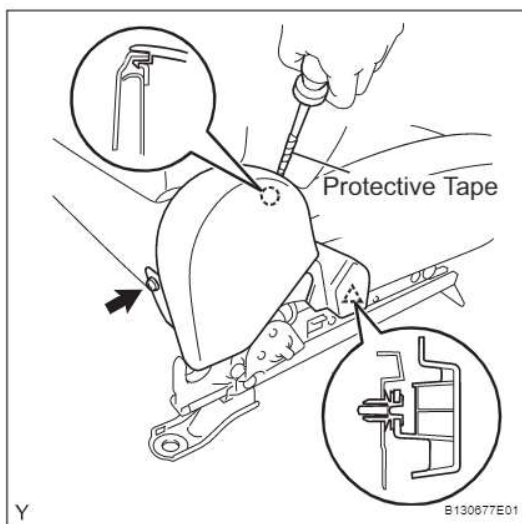
- (a) Using a screwdriver with its tip wrapped in protective tape, disengage the claw and remove the reclining adjuster release handle.

SEAT – FRONT SEAT ASSEMBLY

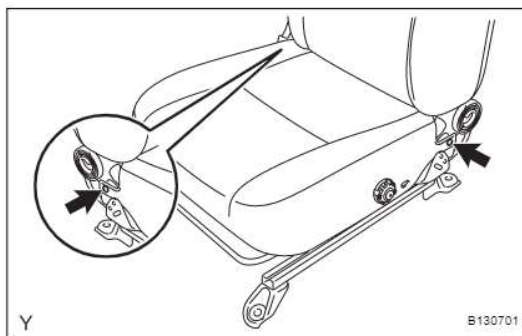
SE-9

**5. REMOVE FRONT SEAT CUSHION OUTER SHIELD**

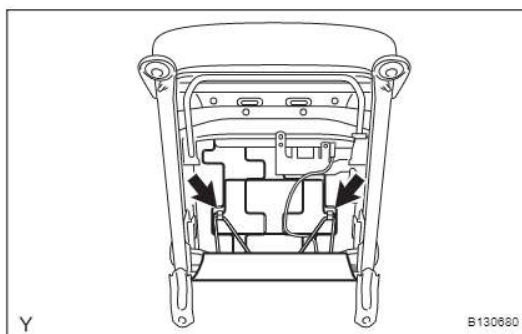
- (a) Remove the screw.
- (b) Using a screwdriver with its tip wrapped in protective tape, disengage the 2 claws and the clip and remove the front seat cushion outer shield.

6. REMOVE FRONT SEAT INNER BELT ASSEMBLY
(See page [SB-31](#))**7. REMOVE FRONT SEAT CUSHION INNER SHIELD**

- (a) Remove the screw.
- (b) Using a screwdriver with its tip wrapped in protective tape, disengage the claw and the clip and remove the front seat cushion inner shield.

**8. REMOVE FRONT SEAT CUSHION ASSEMBLY**

- (a) Using a clip remover, remove the 2 clips.

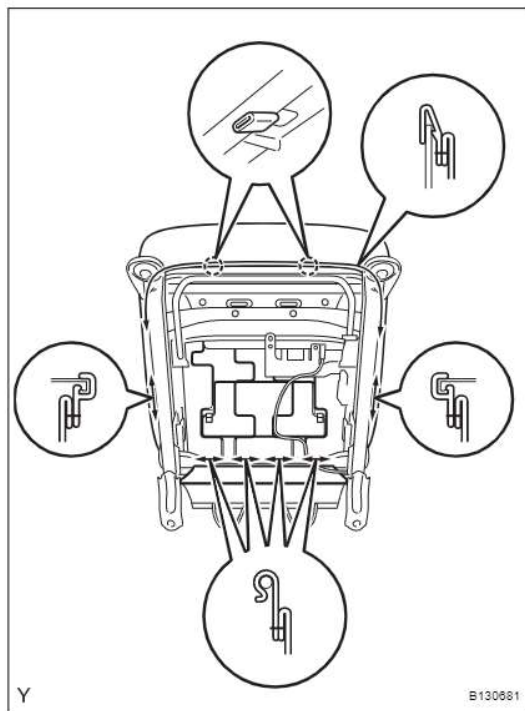


- (b) Remove the 2 front seatback cover bands.

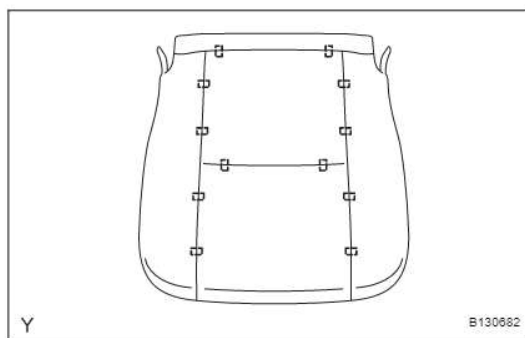
SE

SE-10

SEAT – FRONT SEAT ASSEMBLY

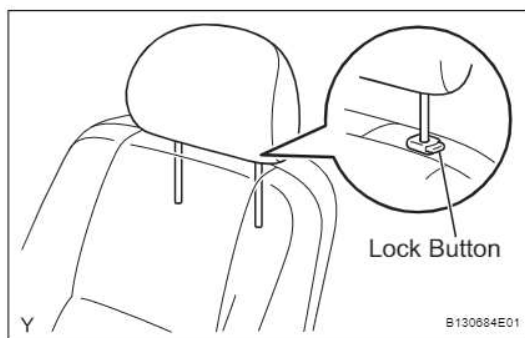


- (c) Disengage the 2 claws and the 7 hooks and remove the front seat cushion.



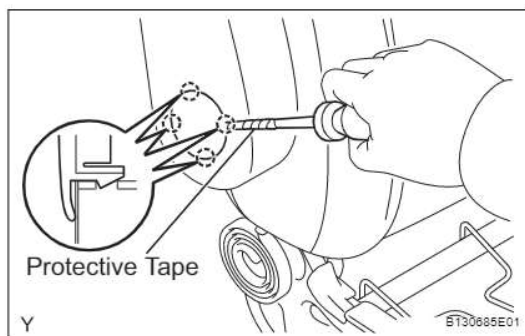
9. REMOVE FRONT SEAT CUSHION COVER

- (a) Remove the 12 hog rings and the front seat cushion cover.



10. REMOVE FRONT SEAT HEADREST ASSEMBLY

- (a) Push in the lock button of the front seat headrest support and remove the front seat headrest.



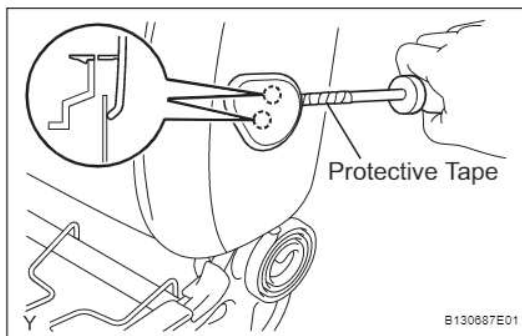
11. REMOVE FRONT SEAT ARMREST CAP (for Driver Side)

- (a) Using a screwdriver with its tip wrapped in protective tape, disengage the 4 claws and remove the front seat armrest cap.

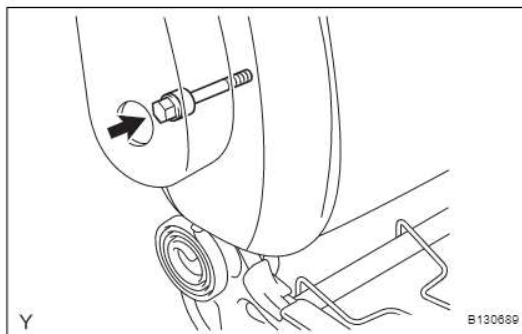
SE

SEAT – FRONT SEAT ASSEMBLY

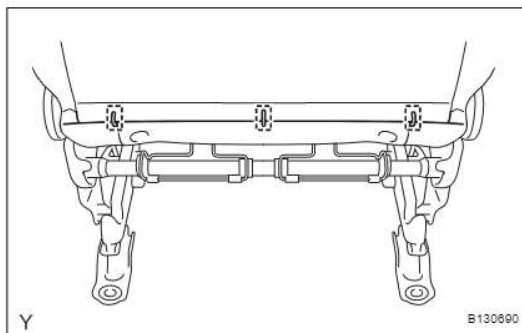
SE-11

**12. REMOVE FRONT SEAT ARMREST COVER (for Front Passenger Side)**

- (a) Using a screwdriver with its tip wrapped in protective tape, disengage the 2 claws and remove the front seat armrest cover.

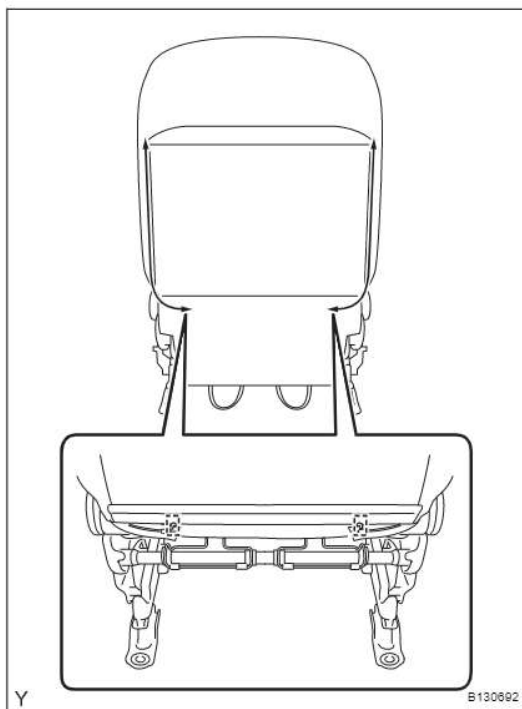
**13. REMOVE FRONT SEAT ARMREST ASSEMBLY (for Driver Side)**

- (a) Remove the bolt, the bush and the front seat armrest.

**14. REMOVE FRONT SEAT HEADREST SUPPORT**

- (a) Remove the 3 hog rings.

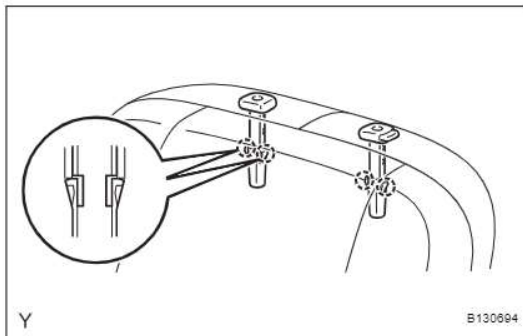
- (b) Remove the 2 hog rings.
(c) Unfasten the 2 zippers.



SE

SE-12

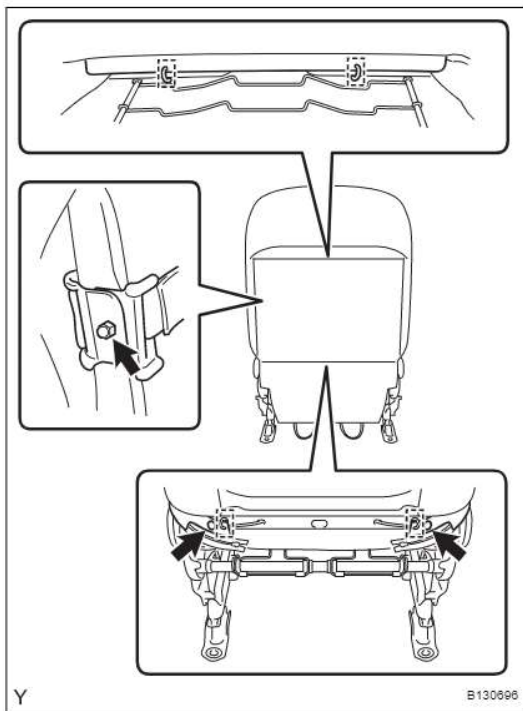
SEAT – FRONT SEAT ASSEMBLY



- (d) Disengage the 2 claws and remove the front seat headrest support.

HINT:

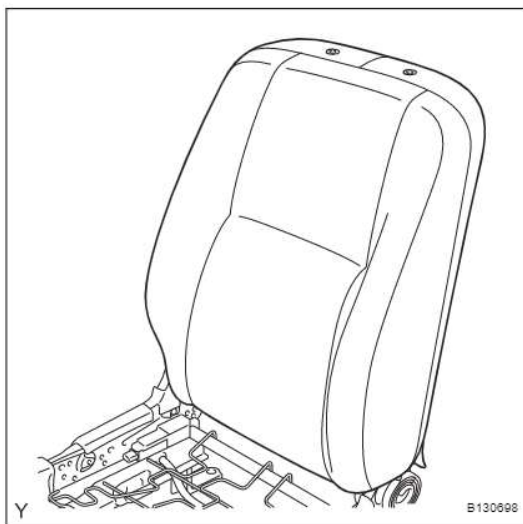
Use the same procedure for both sides.



15. REMOVE FRONT SEATBACK ASSEMBLY

- (a) Using a clip remover, remove the 2 clips.
- (b) Remove the 4 hog rings.
- (c) w/ Front Seat Side Airbag:
 - (1) Remove the nut.

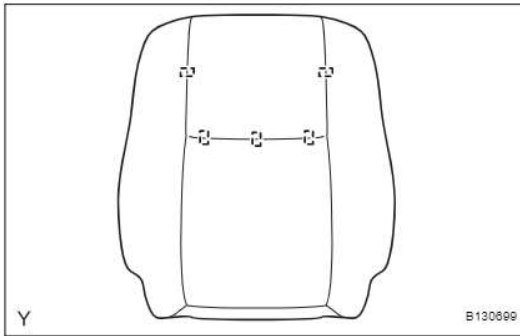
- (d) Remove the front seatback.



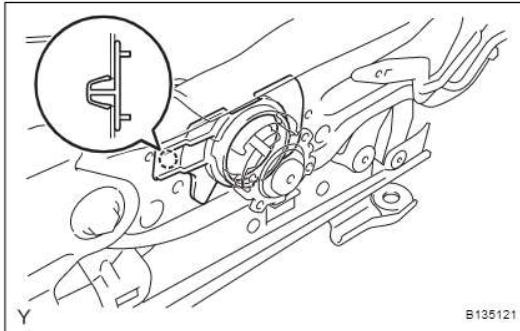
SE

SEAT – FRONT SEAT ASSEMBLY

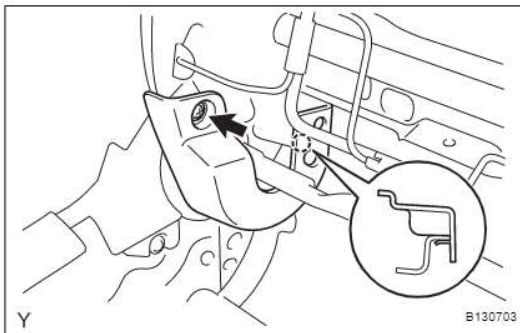
SE-13

**16. REMOVE FRONT SEATBACK COVER**

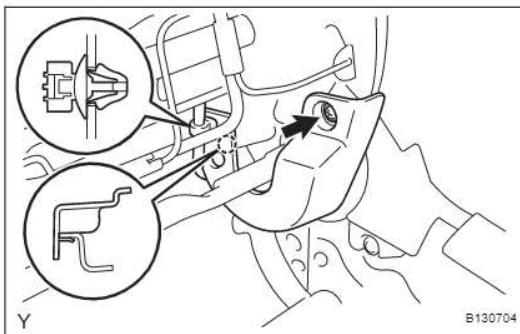
- (a) Remove the 5 hog rings and the front seatback cover.

**17. REMOVE VERTICAL SEAT ADJUSTER BUSH (for Driver Side)**

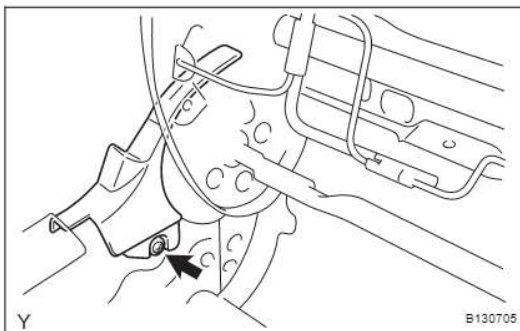
- (a) Disengage the claw and remove the vertical seat adjuster bush.

**18. REMOVE RECLINING ADJUSTER INSIDE COVER RH**

- (a) Remove the screw.
(b) Disengage the claw and remove the reclining adjuster inside cover.

**19. REMOVE RECLINING ADJUSTER INSIDE COVER LH**

- (a) Remove the screw.
(b) w/ Front Seat Side Airbag:
(1) Using a clip remover, remove the clamp.
(c) Disengage the claw and remove the reclining adjuster inside cover.

**20. REMOVE RECLINING ADJUSTER OUTSIDE COVER RH**

- (a) Remove the screw and the reclining adjuster outside cover.

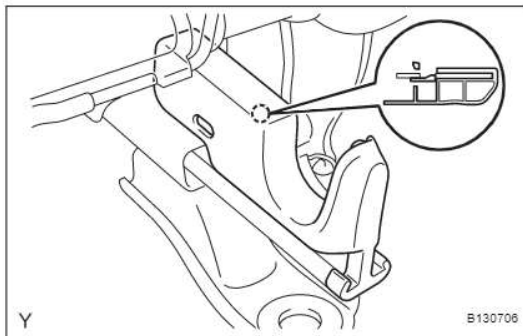
21. REMOVE RECLINING ADJUSTER OUTSIDE COVER LH

HINT:
Use the same procedure as for the RH side.

SE

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SEAT – FRONT SEAT ASSEMBLY

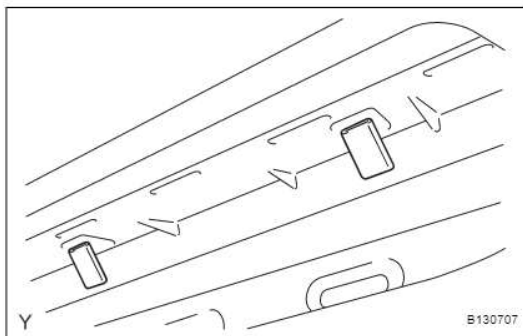
**22. REMOVE FRONT SEAT CUSHION LOWER SHIELD RH**

- (a) Disengage the claw and remove the front seat cushion lower shield.

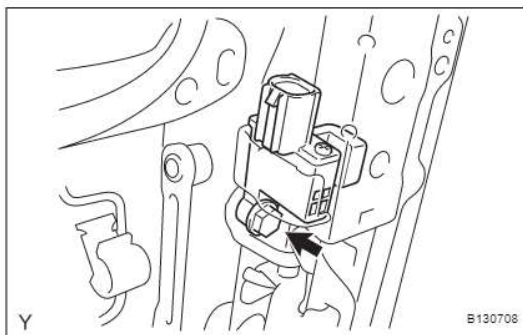
23. REMOVE FRONT SEAT CUSHION LOWER SHIELD LH

HINT:

Use the same procedure as for the RH side.

**24. REMOVE FRONT SEAT CUSHION EDGE PROTECTOR**

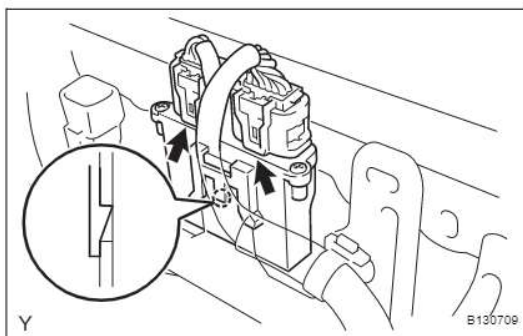
- (a) Remove the 2 front seat cushion edge protectors.

**25. REMOVE SEAT POSITION SENSOR (for Driver Side)**

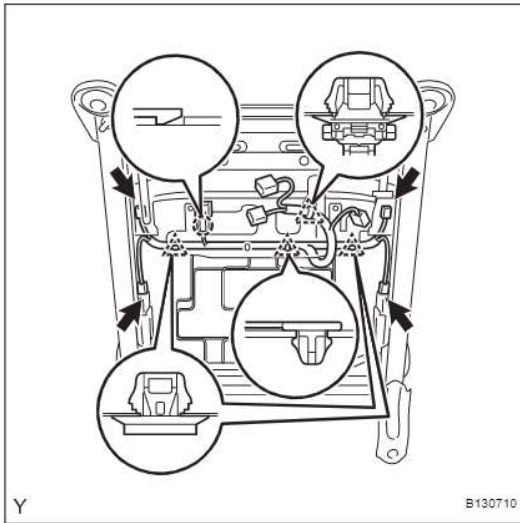
- (a) Remove the bolt and the seat position sensor.

26. REMOVE OCCUPANT CLASSIFICATION ECU (for Front Passenger Side)

- (a) Disconnect the 2 connectors.



- (b) Using a screwdriver, disengage the claw and remove the occupant classification ECU.

SEAT – FRONT SEAT ASSEMBLY**SE-15****27. REMOVE FRONT SEAT WIRE (for Front Passenger Side)**

- (a) Disconnect the 4 connectors.
- (b) Disengage the claw and remove the connector.
- (c) Using a clip remover, remove the 4 clamps and the front seat wire.

SE

SE-16

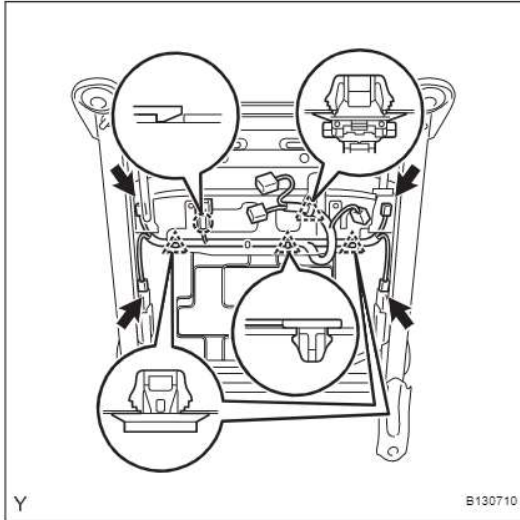
SEAT – FRONT SEAT ASSEMBLY

REASSEMBLY**CAUTION:**

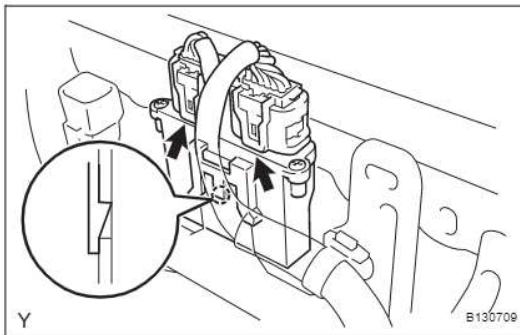
Wear protective gloves. Sharp surfaces on the front seat adjuster could cause injuries to your hands.

1. INSTALL FRONT SEAT WIRE (for Front Passenger Side)

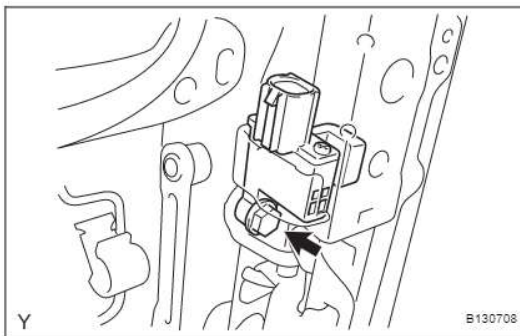
- (a) Install the seat wire with the 4 clamps.
- (b) Engage the claw and install the connector.
- (c) Connect the 4 connectors.

**2. INSTALL OCCUPANT CLASSIFICATION ECU (for Front Passenger Side)**

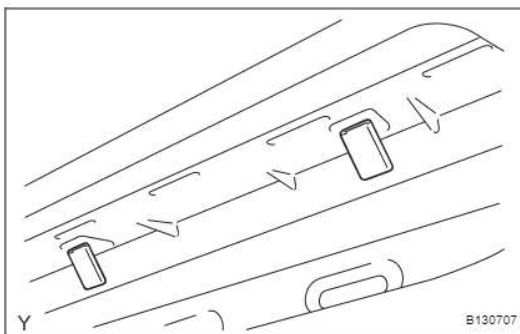
- (a) Engage the claw and install the occupant classification ECU.
- (b) Connect the 2 connectors.

**3. INSTALL SEAT POSITION SENSOR (for Driver Side)**

- (a) Install the seat position sensor with the bolt.
Torque: 8.0 N*m (80 kgf*cm, 71 in.*lbf)

**4. INSTALL FRONT SEAT CUSHION EDGE PROTECTOR**

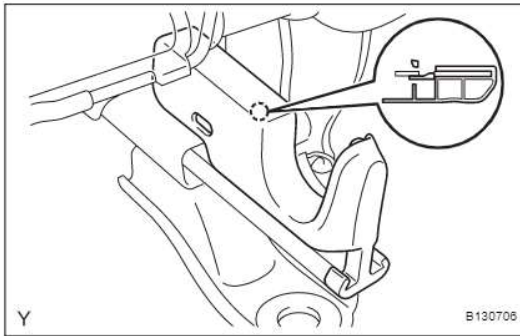
- (a) Install the 2 front seat cushion edge protectors.



SE

SEAT – FRONT SEAT ASSEMBLY

SE-17



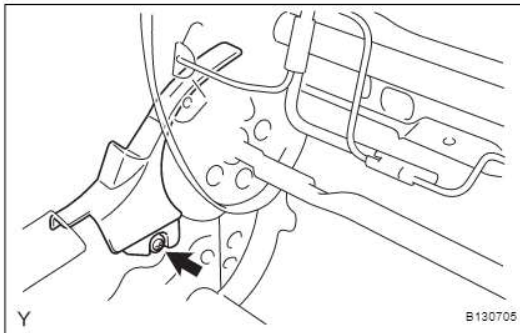
5. INSTALL FRONT SEAT CUSHION LOWER SHIELD RH

- (a) Engage the claw and install the front seat cushion lower shield.

6. INSTALL FRONT SEAT CUSHION LOWER SHIELD LH

HINT:

Use the same procedure as for the RH side.



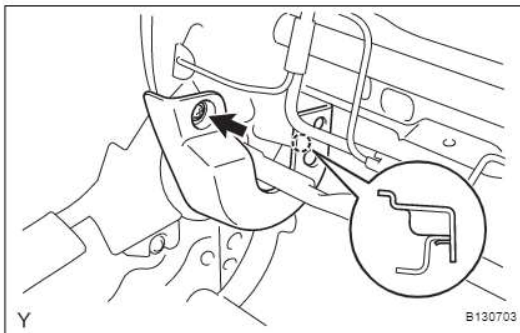
7. INSTALL RECLINING ADJUSTER OUTSIDE COVER RH

- (a) Install the reclining adjuster outside cover with the screw.

8. INSTALL RECLINING ADJUSTER OUTSIDE COVER LH

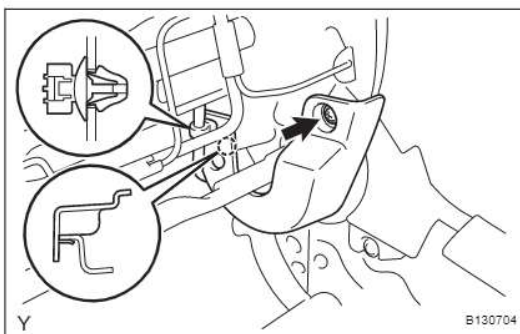
HINT:

Use the same procedure as for the RH side.



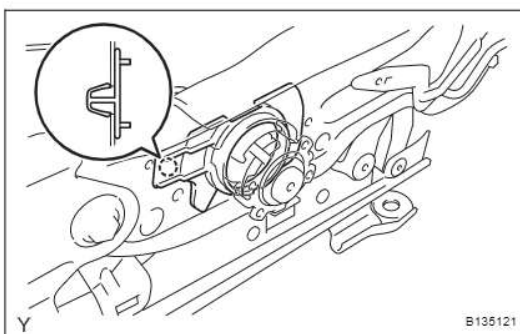
9. INSTALL RECLINING ADJUSTER INSIDE COVER RH

- (a) Engage the claw and install the reclining adjuster inside cover.
(b) Tighten the screw.



10. INSTALL RECLINING ADJUSTER INSIDE COVER LH

- (a) Engage the claw and install the reclining adjuster inside cover.
(b) w/ Front Seat Side Airbag:
(1) Install the clamp.
(c) Tighten the screw.



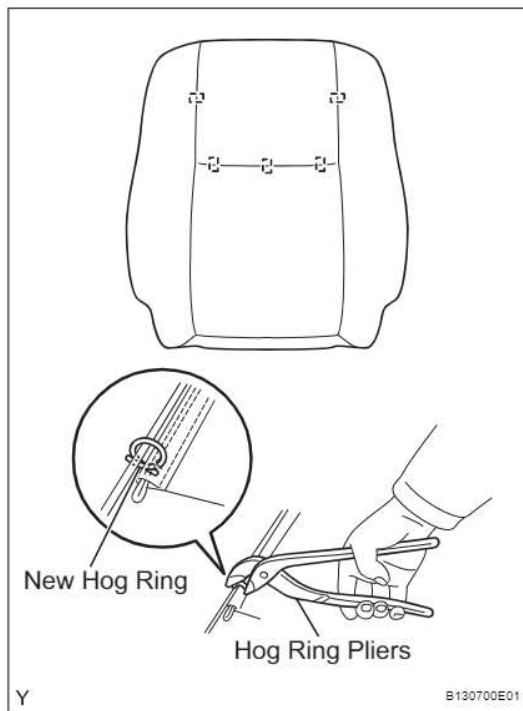
11. INSTALL VERTICAL SEAT ADJUSTER BUSH (for Driver Side)

- (a) Engage the claw and install the vertical seat adjuster bush.

SE

SE-18

SEAT – FRONT SEAT ASSEMBLY

**12. INSTALL FRONT SEATBACK COVER**

- (a) Using hog ring pliers, install the front seatback cover with 5 new hog rings.

NOTICE:

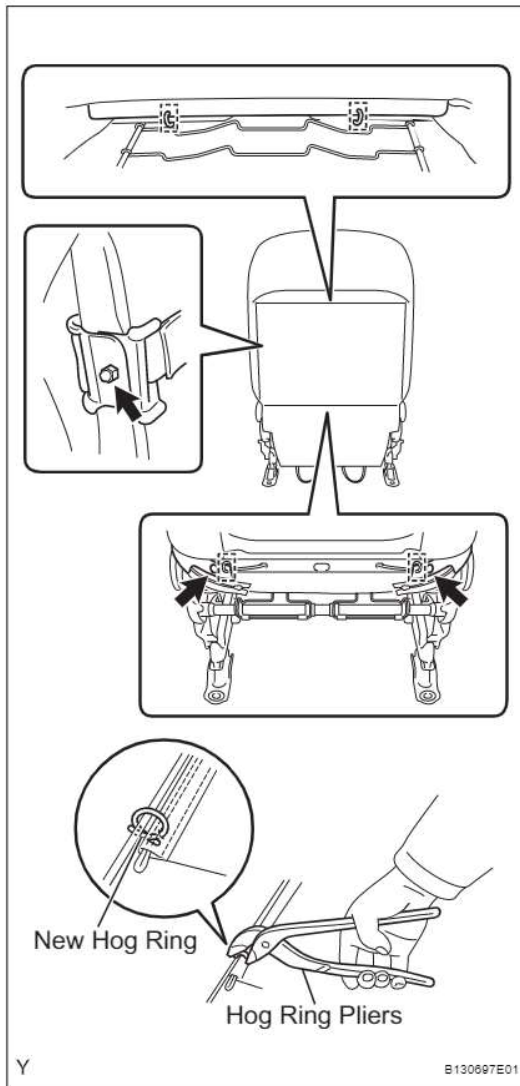
- Do not soil or scratch the front seatback cover.
- When installing the hog rings, minimize wrinkles as far as possible.

**13. INSTALL FRONT SEATBACK ASSEMBLY**

- (a) Install the front seatback.

SEAT – FRONT SEAT ASSEMBLY

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(b) w/ Front Seat Side Airbag:

- (1) Fully cover the airbag with the 2 front seatback cover brackets and tighten the nut.

Torque: 5.5 N*m (55 kgf*cm, 49 in.*lbf)

CAUTION:

- For vehicles with front seat side airbag, the front seatback cover must be securely installed. Otherwise, the front seat side airbag may not deploy properly.
- Make sure that the strap is not twisted after installing the bracket.
- Install the bracket securely.

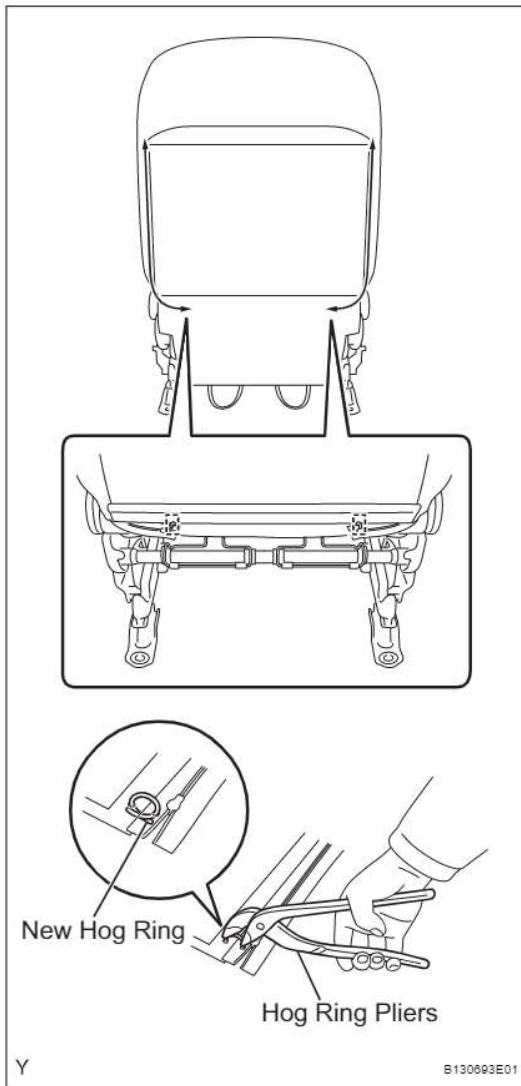
(c) Using hog ring pliers, install 4 new hog rings.

(d) Install the 2 clips.

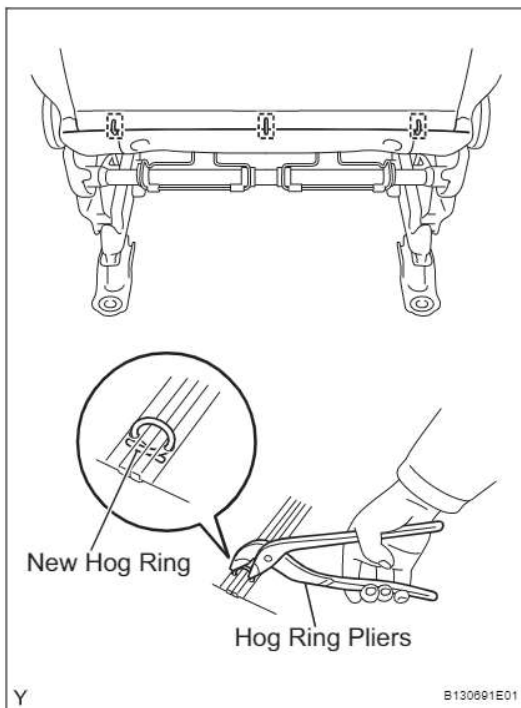
SE

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SEAT – FRONT SEAT ASSEMBLY



- (e) Fasten the 2 zippers.
- (f) Using hog ring pliers, install 2 new hog rings.

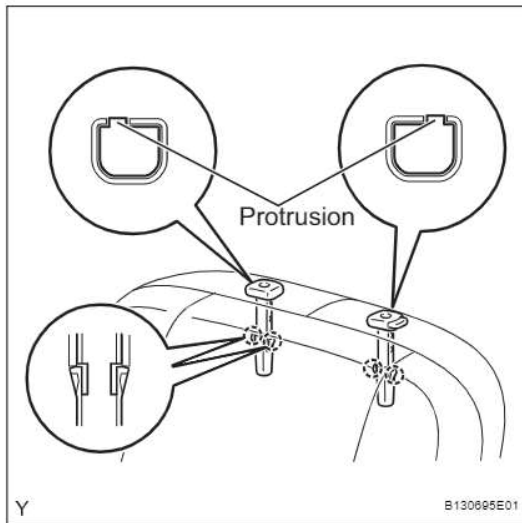


- (g) Using hog ring pliers, install 3 new hog rings.

SE

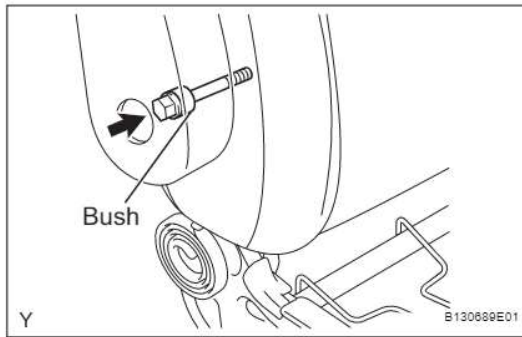
SEAT – FRONT SEAT ASSEMBLY

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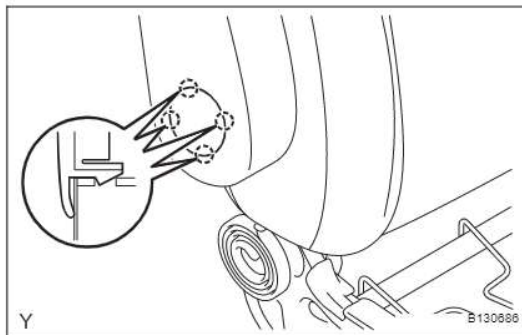
**14. INSTALL FRONT SEAT HEADREST SUPPORT****HINT:**

Use the same procedure for both sides.

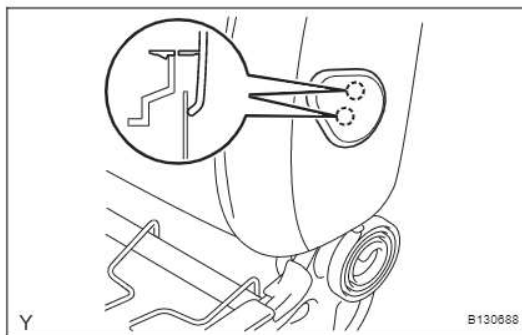
- (a) Align the protruding portion of the front seat headrest support with the installation groove of the front seatback frame.
- (b) Engage the 2 claws and install the front seat headrest support.

**15. INSTALL FRONT SEAT ARMREST ASSEMBLY (for Driver Side)**

- (a) Install the bush onto the front seat armrest.
- (b) Install the front seat armrest with the bolt.

Torque: 38 N*m (385 kgf*cm, 28 ft.*lbf)**16. INSTALL FRONT SEAT ARMREST CAP (for Driver Side)**

- (a) Engage the 4 claws and install the front seat armrest cap.

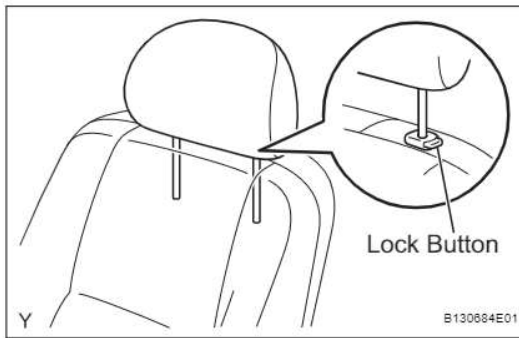
**17. INSTALL FRONT SEAT ARMREST COVER (for Front Passenger Side)**

- (a) Engage the 2 claws and install the front seat armrest cover.

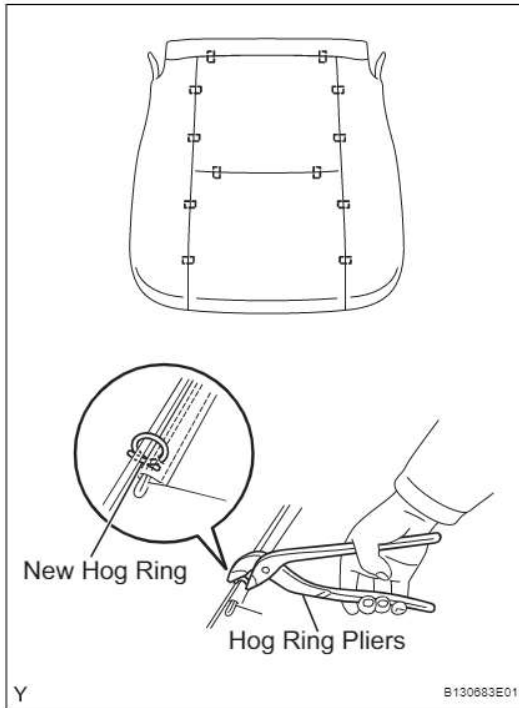
SE

SE-22

SEAT – FRONT SEAT ASSEMBLY

**18. INSTALL FRONT SEAT HEADREST ASSEMBLY**

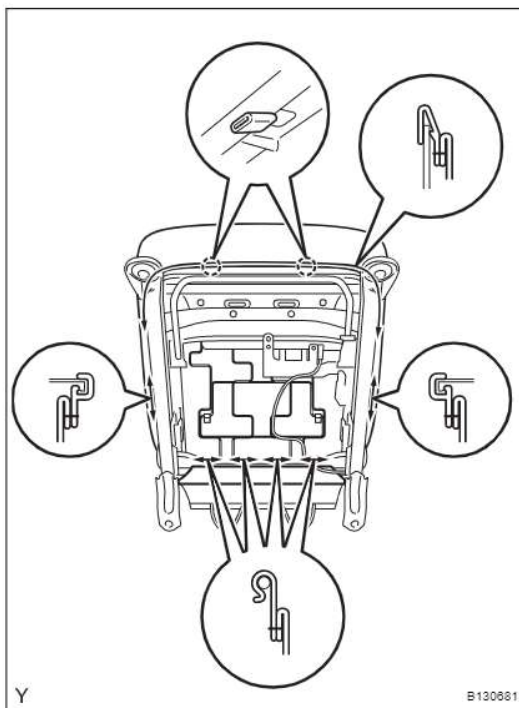
- (a) Push in the lock button of the front seat headrest support and install the front seat headrest.

**19. INSTALL FRONT SEAT CUSHION COVER**

- (a) Using hog ring pliers, install the front seat cushion cover with 12 new hog rings.

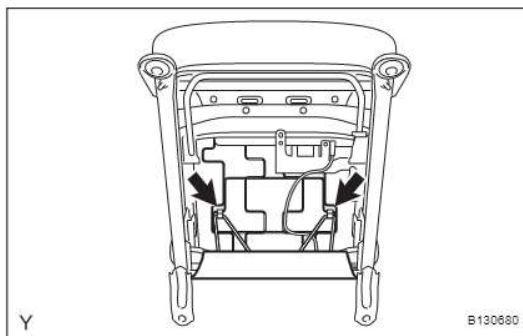
NOTICE:

- Do not soil or scratch the front seat cushion cover.
- When installing the hog rings, minimize wrinkles as far as possible.

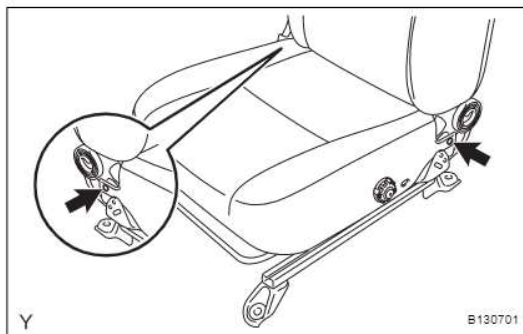
**20. INSTALL FRONT SEAT CUSHION ASSEMBLY**

- (a) Engage the 2 claws and the 7 hooks and install the front seat cushion.

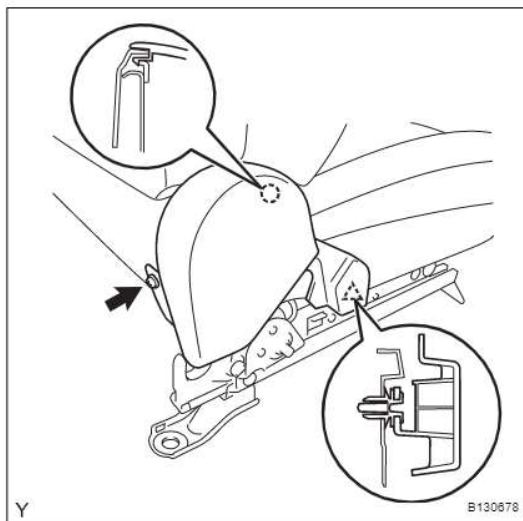
SE

SEAT – FRONT SEAT ASSEMBLY**SE-23**

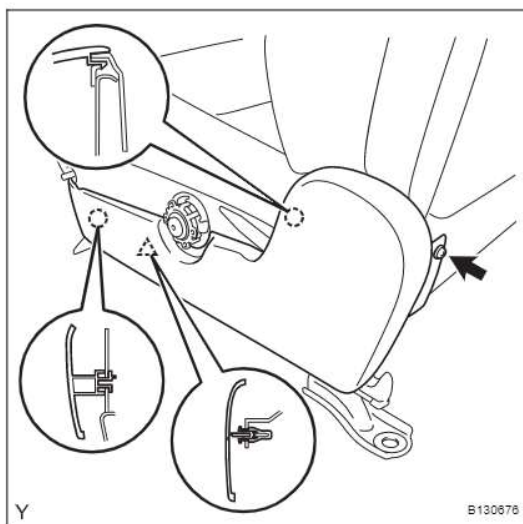
(b) Install the 2 front seatback cover bands.



(c) Install the 2 clips.

**21. INSTALL FRONT SEAT CUSHION INNER SHIELD**

- (a) Engage the claw and the clip and install the front seat cushion inner shield.
- (b) Tighten the screw.

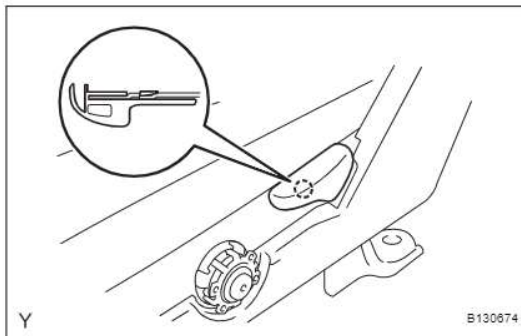
22. INSTALL FRONT SEAT INNER BELT ASSEMBLY (See page [SB-32](#))**23. INSTALL FRONT SEAT CUSHION OUTSIDE SHIELD**

- (a) Engage the 2 claws and the clip and install the front seat cushion outside shield.
- (b) Tighten the screw.

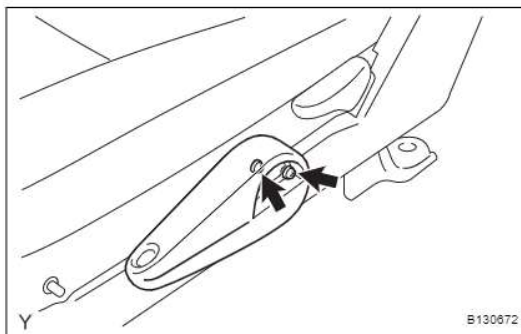
SE

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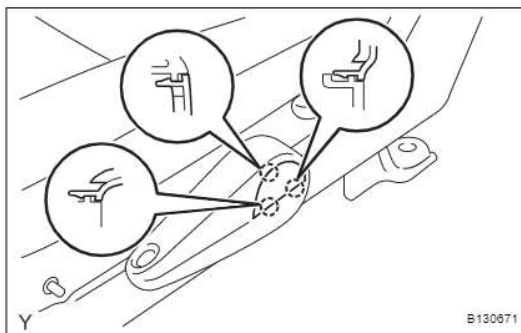
SEAT – FRONT SEAT ASSEMBLY

**24. INSTALL RECLINING ADJUSTER RELEASE HANDLE**

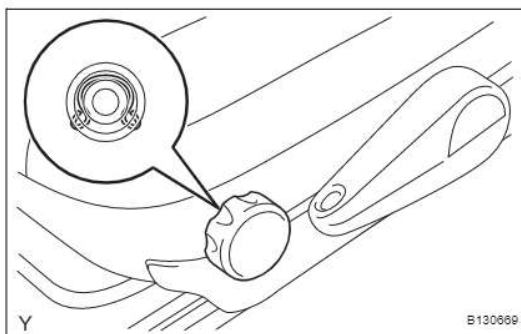
- (a) Engage the claw and install the reclining adjuster release handle.

**25. INSTALL VERTICAL SEAT ADJUSTER HANDLE (for Driver Side)**

- (a) Install the vertical seat adjuster handle with the 2 screws.

**26. INSTALL VERTICAL SEAT ADJUSTER HANDLE COVER (for Driver Side)**

- (a) Engage the 3 claws and install the vertical seat adjuster handle cover.

**27. INSTALL VERTICAL SEAT ADJUSTER KNOB (for Driver Side)**

- (a) Engage the snap ring and install the vertical seat adjuster knob.

INSTALLATION

HINT:

The procedure described below is for the driver side. Use the same procedure for both the driver and front passenger sides, unless otherwise specified.

1. INSTALL FRONT SEAT ASSEMBLY

NOTICE:

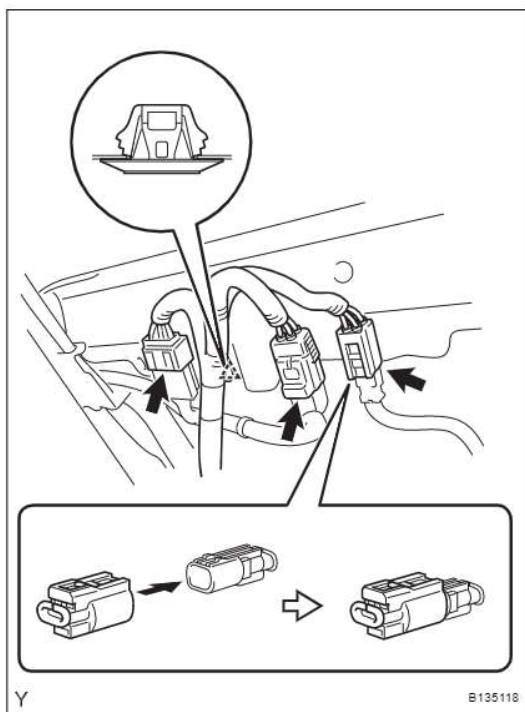
Follow the procedure described below in order to prevent the seat tracks from locking separately.

- (a) Insert the 2 locating pins through the 2 body holes, place the front seat in the most rearward position and make sure that the inner and outer seat tracks are locked securely.
- (b) Tighten bolt 1 and then bolt 2 onto the front side.
Torque: 37 N*m (375 kgf*cm, 27 ft.*lbf)
- (c) Move the front seat to the most forward position, and then make sure that the inner and outer seat tracks are locked securely.
- (d) Tighten bolt 3 and then bolt 4 onto the rear side.
Torque: 37 N*m (375 kgf*cm, 27 ft.*lbf)
- (e) Make sure that the inner and outer seat tracks lock simultaneously after the seat is moved.

HINT:

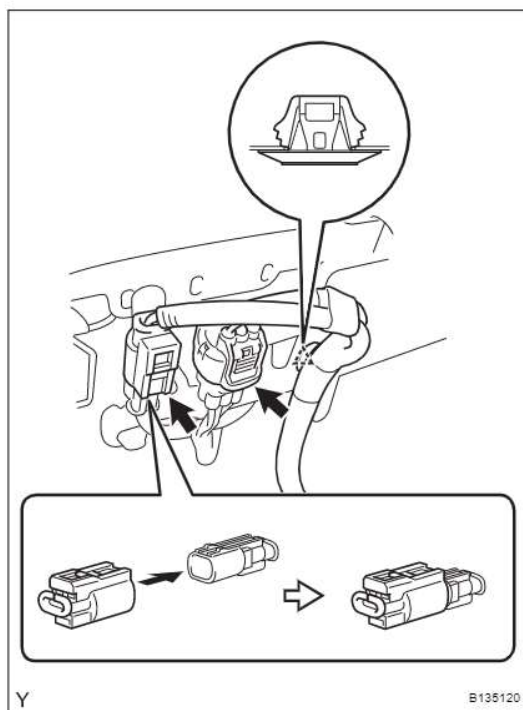
If the inner and outer seat tracks do not lock simultaneously, loosen the bolts and adjust the seat tracks.

- (f) for Driver Side:
 - (1) Connect the 2 buckle switch connectors.
 - (2) w/ Front Seat Side Airbag:
 1. Connect the airbag connector.
 - (3) Install the clamp.

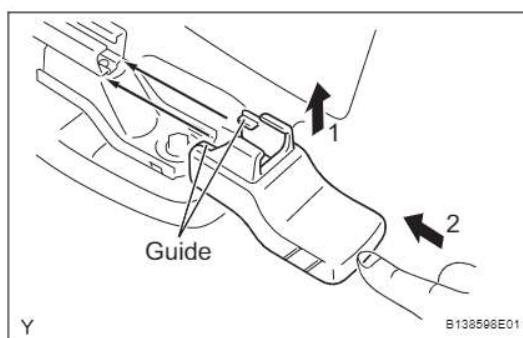


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SEAT – FRONT SEAT ASSEMBLY



- (g) for Front Passenger Side:
- (1) Connect the connector.
 - (2) w/ Front Seat Side Airbag:
 1. Connect the airbag connector.
 - (3) Install the clamp.

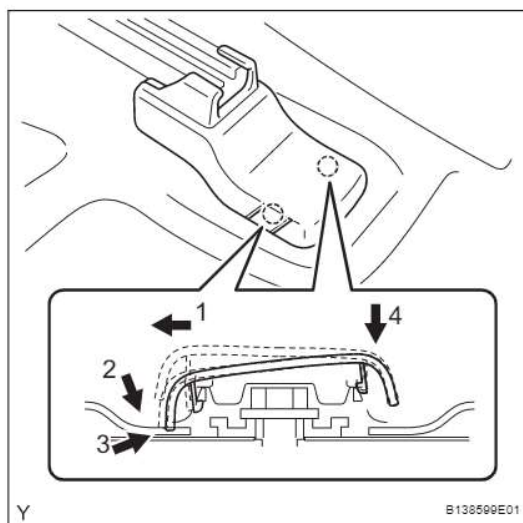


2. INSTALL FRONT SEAT TRACK COVER

HINT:

Use the same procedure for both sides.

- (a) Insert the front seat track cover 2 guides in between the seat rail and the seat leg. Then slightly lift up the front seat track cover rear part and carefully push the front seat track cover in until it cannot be pushed in any further.



- (b) Carefully insert the front seat track cover outside claw into the seat leg corner groove according to the procedure shown in the illustration.
- (c) Carefully push directly from the top of the front seat track cover inside claw to insert it into the seat leg corner groove, as shown in the illustration.

3. CONNECT CABLE TO NEGATIVE BATTERY TERMINAL

Torque: 3.9 N*m (40 kgf*cm, 35 in.*lbf)

4. INSPECT SRS WARNING LIGHT (w/ Front Seat Side Airbag)

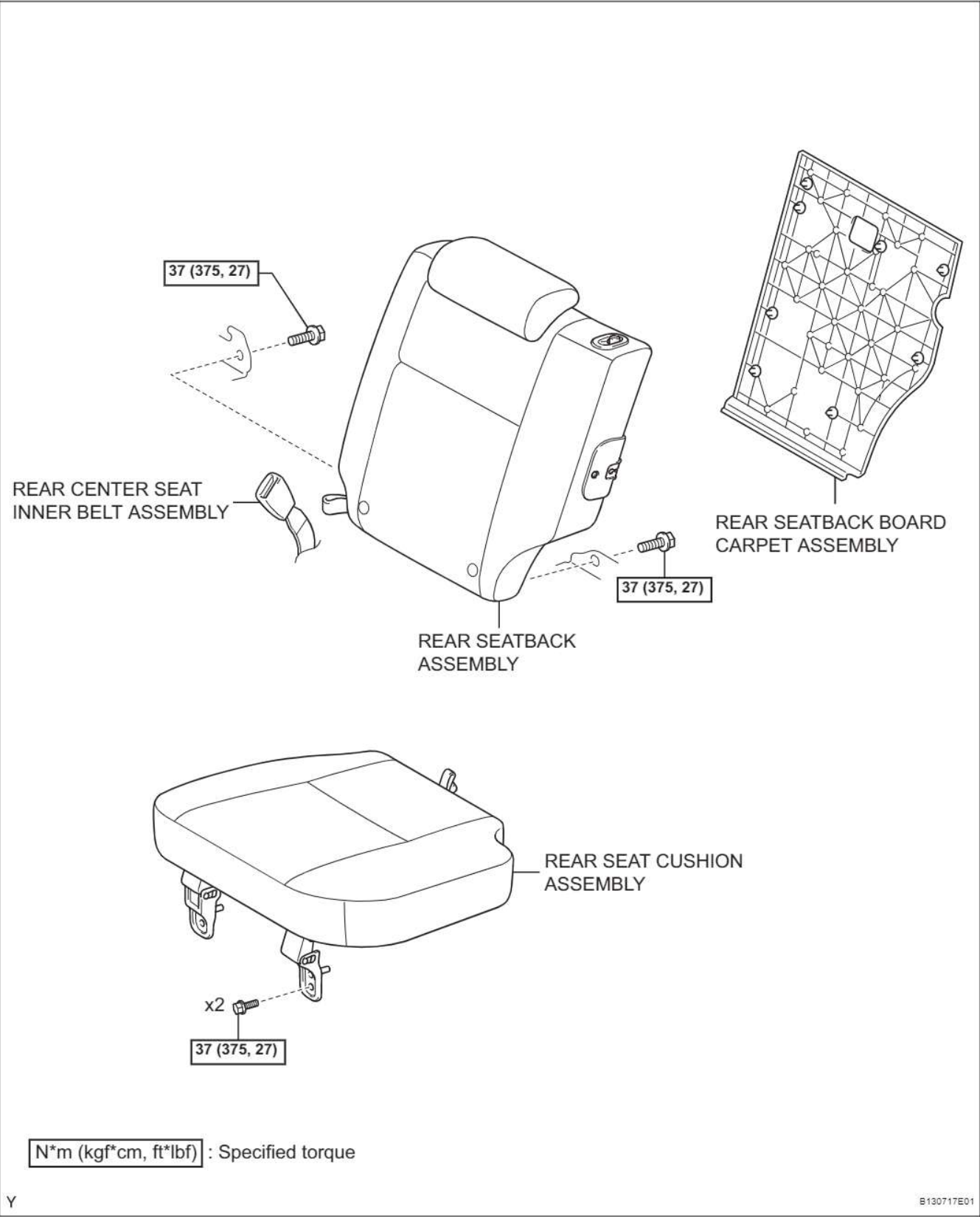
(See page [RS-29](#))

SE-26

SEAT – REAR SEAT ASSEMBLY (for LH Side)

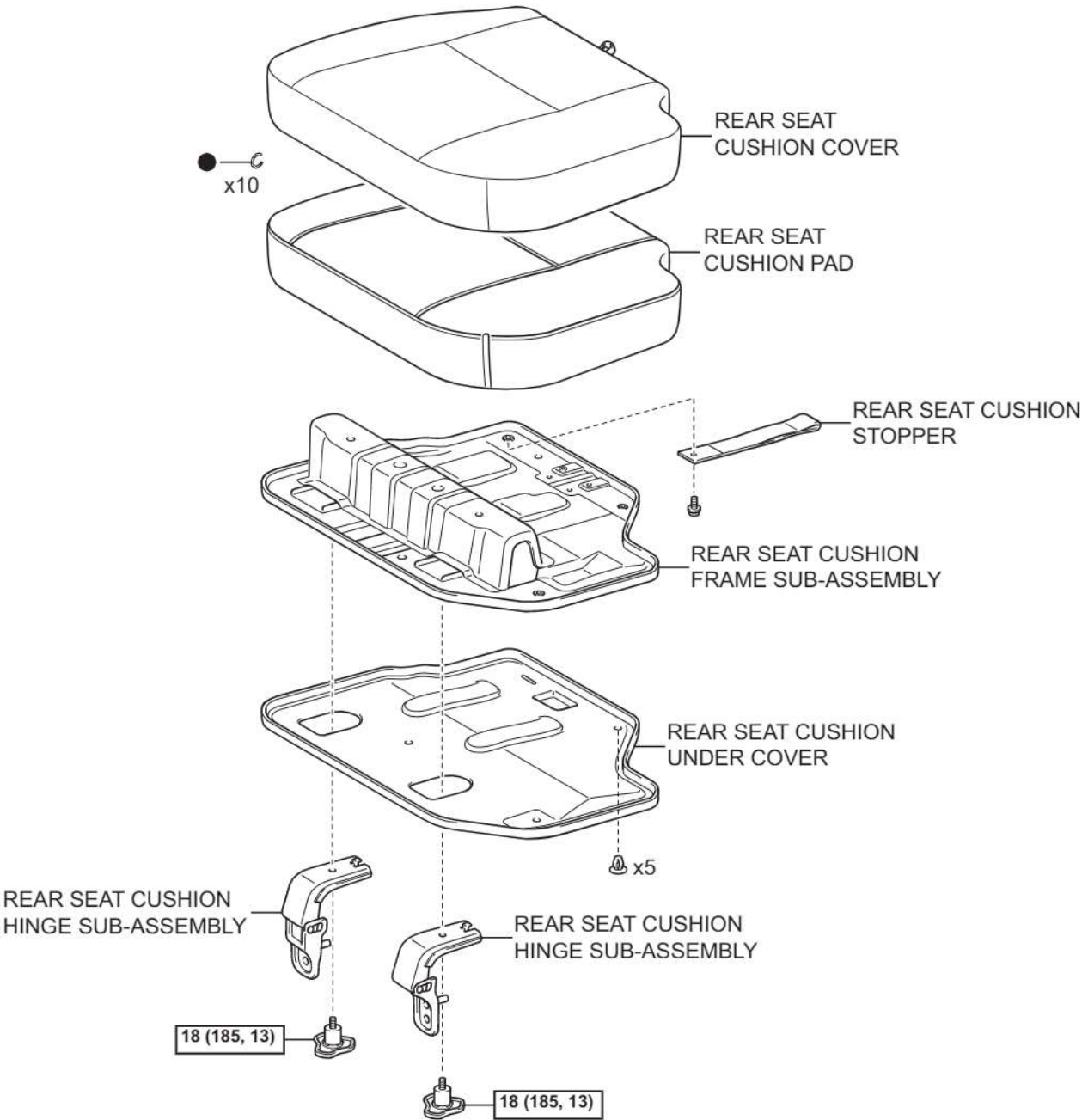
REAR SEAT ASSEMBLY (for LH Side)

COMPONENTS



SEAT – REAR SEAT ASSEMBLY (for LH Side)

SE-27



N*m (kgf*cm, ft*lbf) : Specified torque

● Non-reusable part

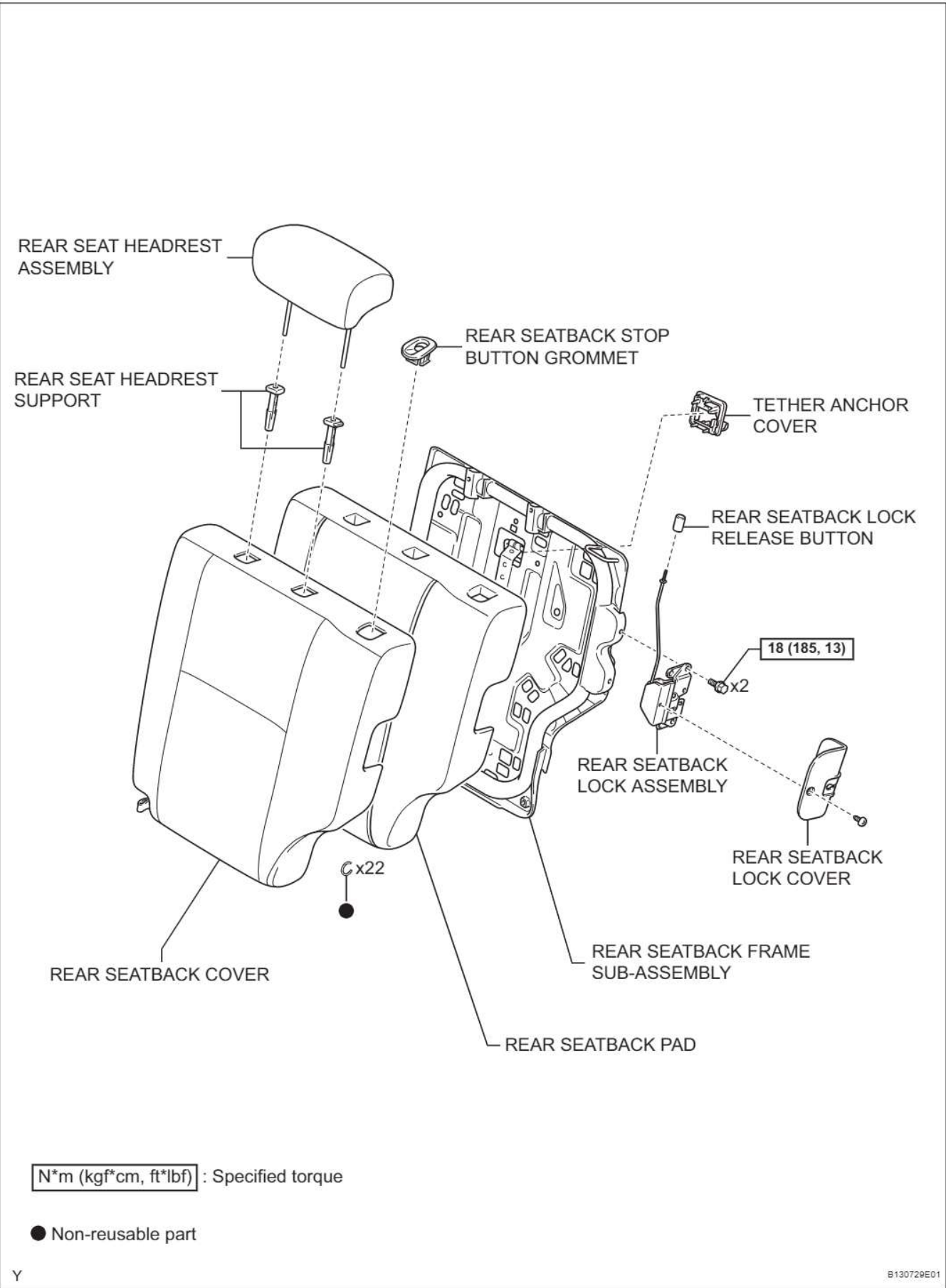
Y

B130722E01

SE

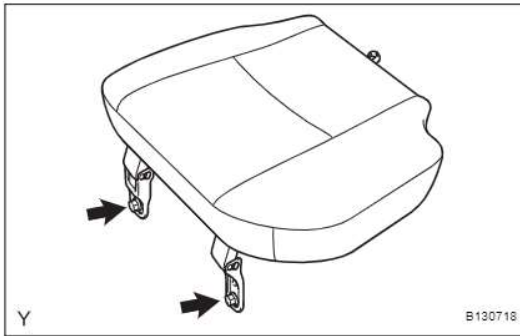
SE-28

SEAT – REAR SEAT ASSEMBLY (for LH Side)

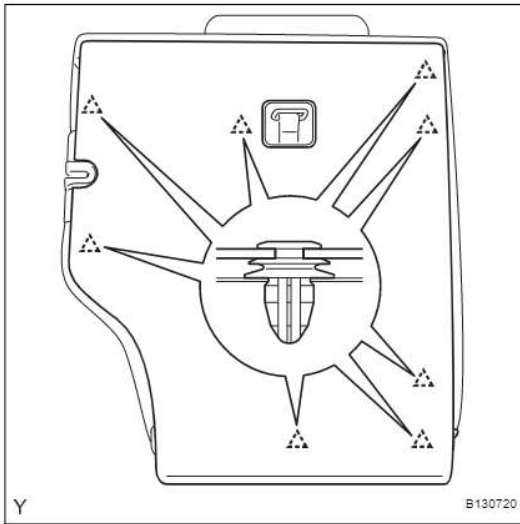


SEAT – REAR SEAT ASSEMBLY (for LH Side)**SE-29****REMOVAL****1. REMOVE REAR SEAT CUSHION ASSEMBLY**

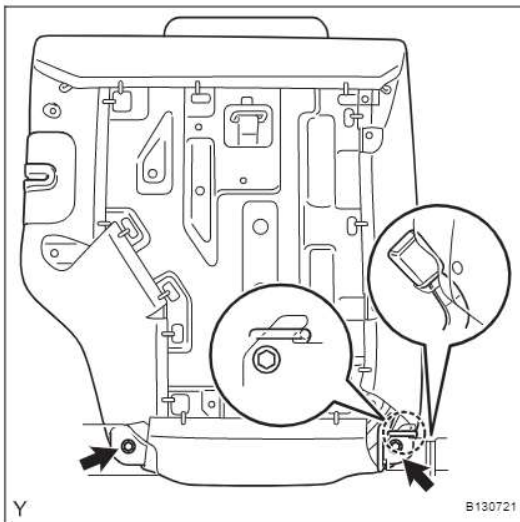
- (a) Remove the 2 bolts and the rear seat cushion.

**2. REMOVE REAR SEATBACK BOARD CARPET ASSEMBLY**

- (a) Pull the rear seatback lock release button and tilt the rear seatback forward.
 (b) Disengage the 8 clips and remove the rear seatback board carpet.

**3. REMOVE REAR SEATBACK ASSEMBLY**

- (a) Remove the rear center seat inner belt from the rear seatback holder.
 (b) Remove the 2 bolts.
 (c) Disengage the hook and remove the rear seatback.

**SE**

SE-30

SEAT – REAR SEAT ASSEMBLY (for LH Side)

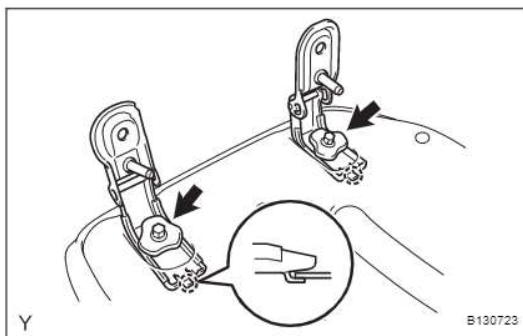
DISASSEMBLY**CAUTION:**

Wear protective gloves. Sharp surfaces on the rear seat cushion frame and the rear seatback frame could cause injuries to your hands.

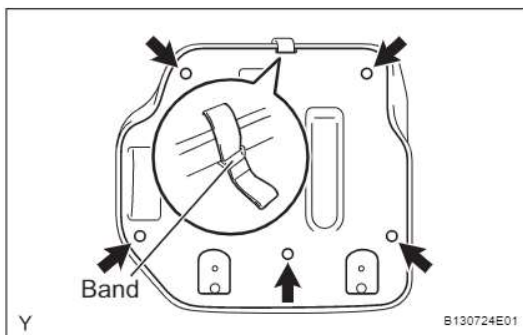
1. REMOVE REAR SEAT CUSHION HINGE SUB-ASSEMBLY**HINT:**

Use the same procedure for both sides.

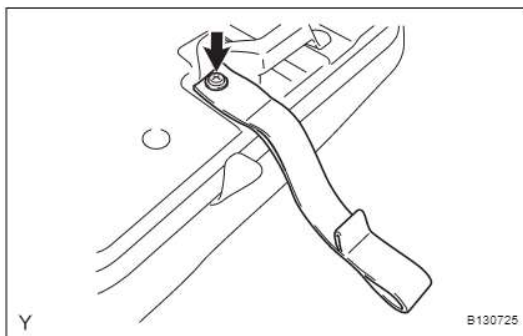
- (a) Remove the bolt.
- (b) Disengage the hook and remove the rear seat cushion hinge.

**2. REMOVE REAR SEAT CUSHION UNDER COVER**

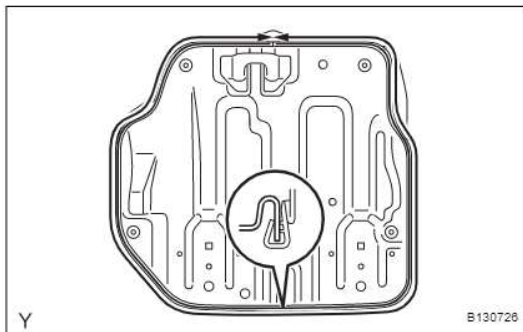
- (a) Remove the rear seat cushion stopper from the rear seat cushion cover band and the slit of the rear seat cushion under cover.
- (b) Using a clip remover, remove the 5 clips and the rear seat cushion under cover.

**3. REMOVE REAR SEAT CUSHION STOPPER**

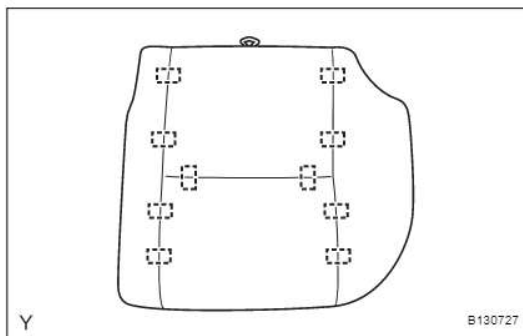
- (a) Remove the screw and the rear seat cushion stopper.

**4. REMOVE REAR SEAT CUSHION FRAME SUB-ASSEMBLY**

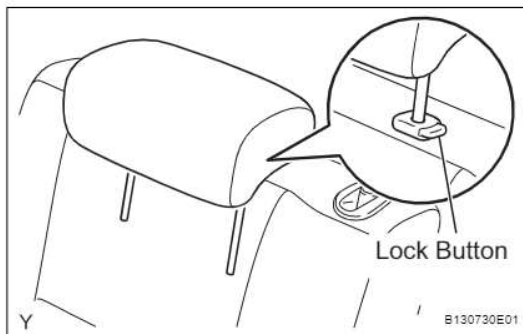
- (a) Disengage the hook and remove the rear seat cushion frame.



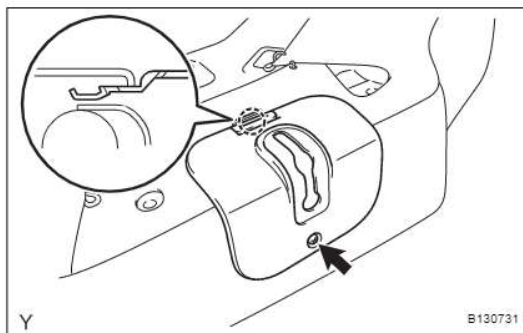
SE

SEAT – REAR SEAT ASSEMBLY (for LH Side)**SE-31****5. REMOVE REAR SEAT CUSHION COVER**

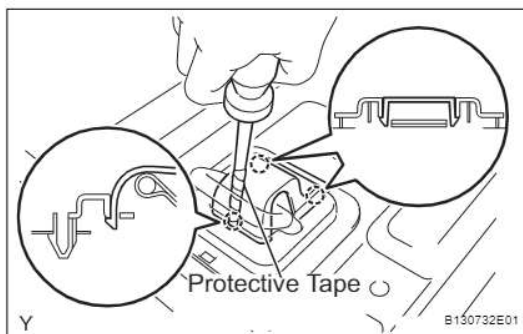
- (a) Remove the 10 hog rings and the rear seat cushion cover.

**6. REMOVE REAR SEAT HEADREST ASSEMBLY**

- (a) Push the lock button of the rear seat headrest support and remove the rear seat headrest.

**7. REMOVE REAR SEATBACK LOCK COVER**

- (a) Remove the screw.
 (b) Disengage the claw and remove the rear seat back lock cover.

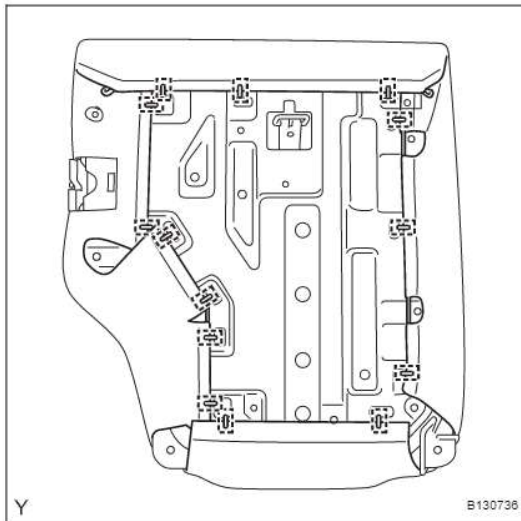
**8. REMOVE TETHER ANCHOR COVER**

- (a) Using a screwdriver with its tip wrapped in protective tape, disengage the 2 claws and open the cover.

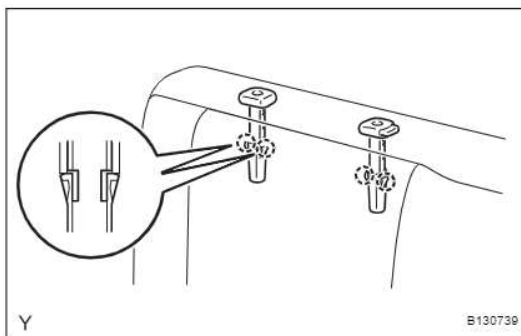
SE

SE-32**SEAT – REAR SEAT ASSEMBLY (for LH Side)**

- (b) Using a screwdriver with its tip wrapped in protective tape, disengage the 3 claws and remove the tether anchor cover.

**9. REMOVE REAR SEAT HEADREST SUPPORT**

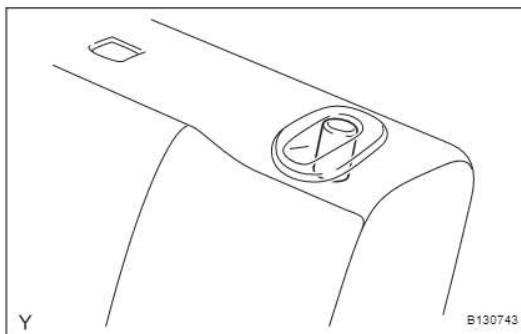
- (a) Remove the 14 hog rings.



- (b) Disengage the 2 claws and remove the rear seat headrest support.

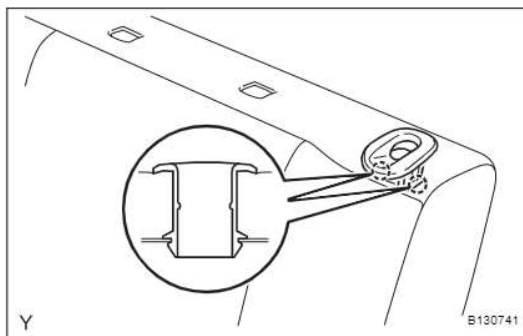
HINT:

Use the same procedure for both sides.

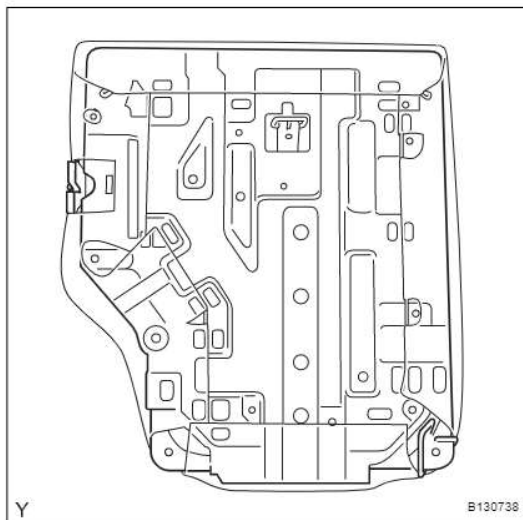
**10. REMOVE REAR SEATBACK LOCK RELEASE BUTTON**

- (a) Remove the rear seatback lock release button.

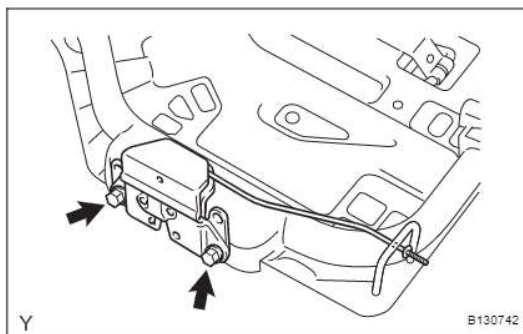
SE

SEAT – REAR SEAT ASSEMBLY (for LH Side)**SE-33****11. REMOVE REAR SEATBACK STOP BUTTON GROMMET**

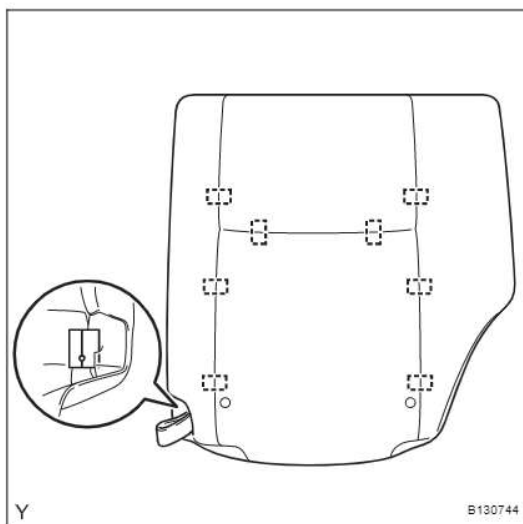
- (a) Disengage the 2 claws and remove the rear seatback stop button grommet.

**12. REMOVE REAR SEATBACK FRAME SUB-ASSEMBLY**

- (a) Remove the rear seatback frame.

**13. REMOVE REAR SEATBACK LOCK ASSEMBLY**

- (a) Remove the 2 bolts and the rear seatback lock.

**14. REMOVE REAR SEATBACK COVER**

- (a) Pass the hook of the rear seatback cover through the slit in the rear seatback pad.
 (b) Remove the 8 hog rings and the rear seatback cover.

SE

SE-34

SEAT – REAR SEAT ASSEMBLY (for LH Side)

REASSEMBLY

CAUTION:

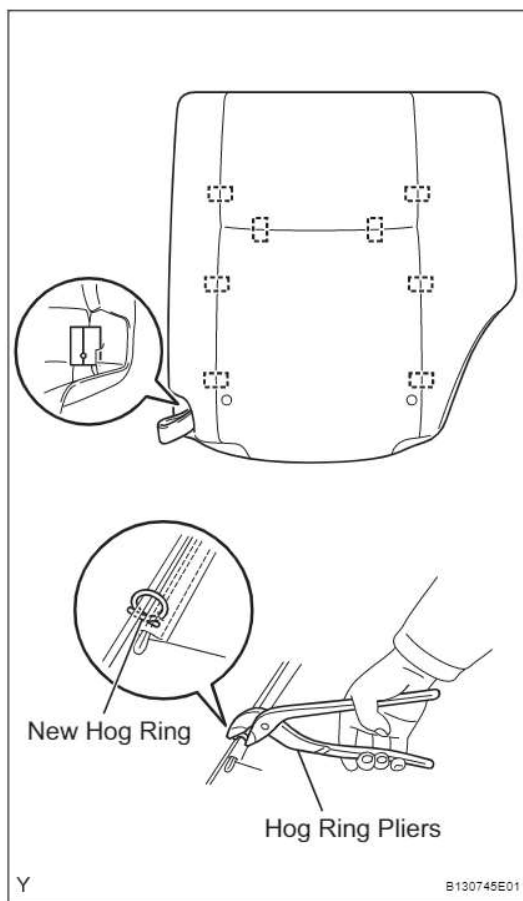
Wear protective gloves. Sharp surfaces on the rear seat cushion frame and the rear seatback frame could cause injuries to your hands.

1. INSTALL REAR SEATBACK COVER

- (a) Using hog ring pliers, install the rear seatback cover with 8 new hog rings.

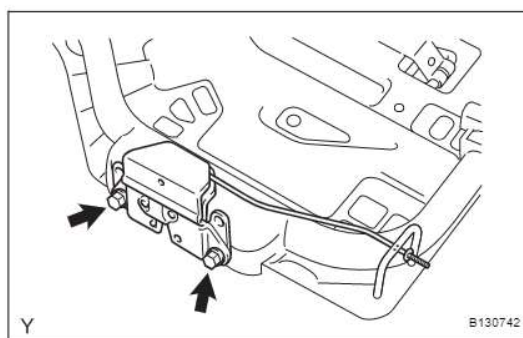
NOTICE:

- Do not soil or scratch the rear seatback cover.
 - When installing the hog rings, minimize wrinkles as far as possible.
- (b) Pass the hook of the rear seatback cover through the slit in the rear seatback pad.

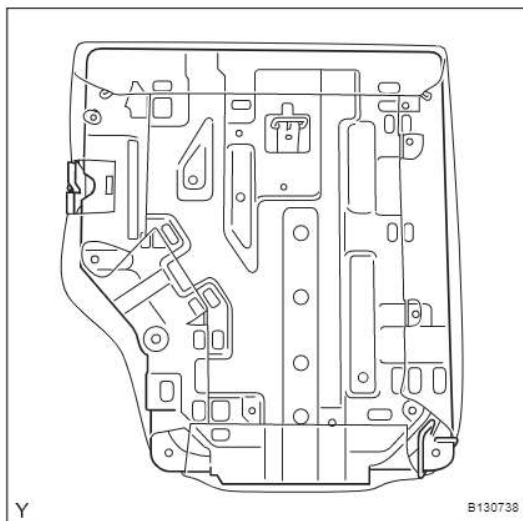


2. INSTALL REAR SEATBACK LOCK ASSEMBLY

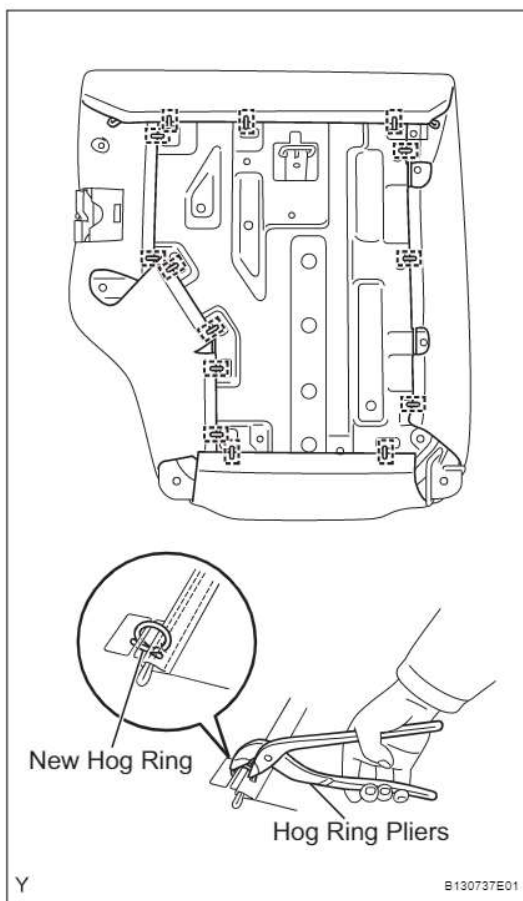
- (a) Install the rear seatback lock with the 2 bolts.
Torque: 18 N*m (185 kgf*cm, 13 ft.*lbf)



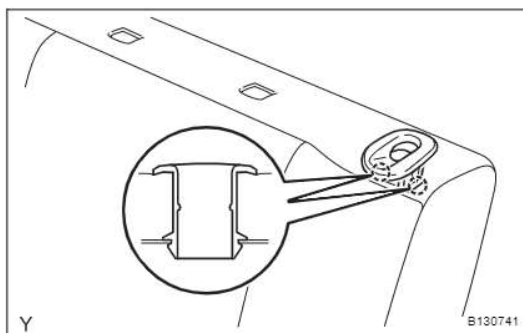
SE

SEAT – REAR SEAT ASSEMBLY (for LH Side)**SE-35****3. INSTALL REAR SEATBACK FRAME SUB-ASSEMBLY**

(a) Install the rear seatback frame.

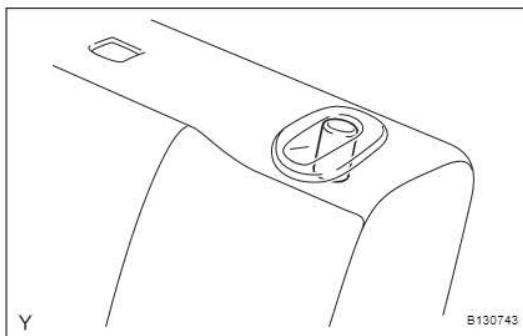


(b) Using hog ring pliers, install 14 new hog rings.

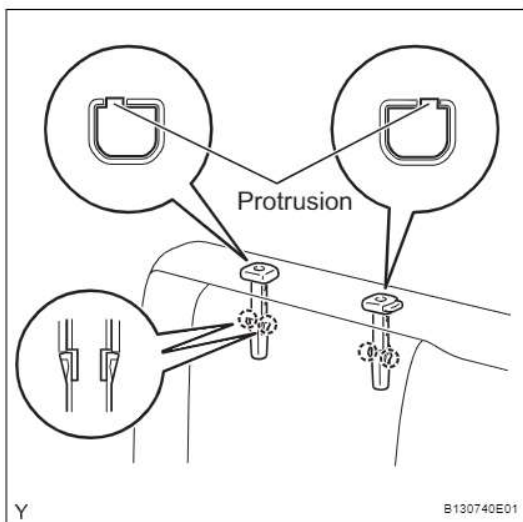
**4. INSTALL REAR SEATBACK STOP BUTTON GROMMET**

(a) Engage the 2 claws and install the rear seatback stop button grommet.

SE

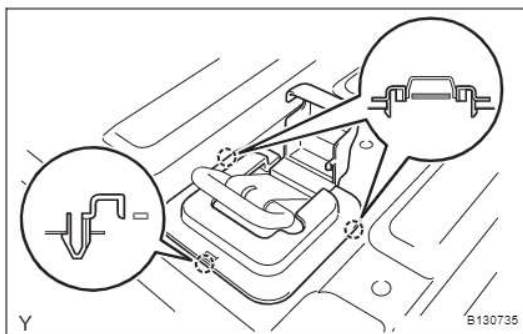
SE-36**SEAT – REAR SEAT ASSEMBLY (for LH Side)****5. INSTALL REAR SEATBACK LOCK RELEASE BUTTON**

- (a) Install the rear seatback lock release button.

**6. INSTALL REAR SEAT HEADREST SUPPORT****HINT:**

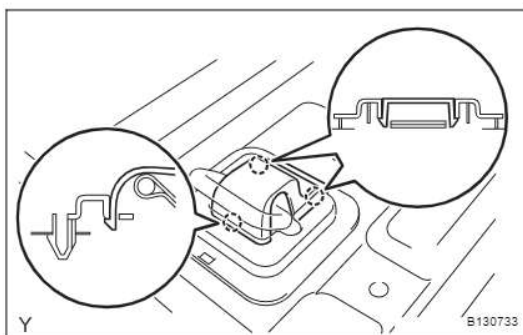
Use the same procedure for both sides.

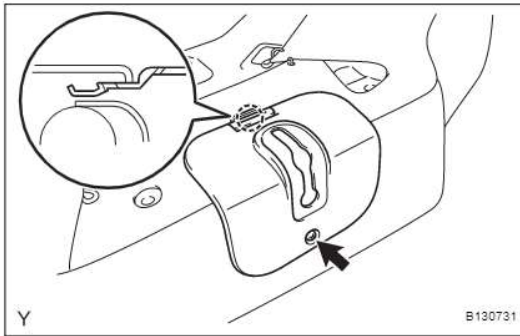
- (a) Align the protruding portion of the rear seat headrest support with the installation groove of the rear seatback frame.
 (b) Engage the 2 claws and install the rear seat headrest support.

**7. INSTALL TETHER ANCHOR COVER**

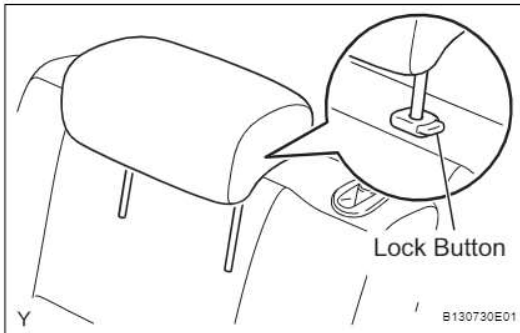
- (a) Engage the 3 claws and install the tether anchor cover.

- (b) Engage the 2 claws and close the cover.

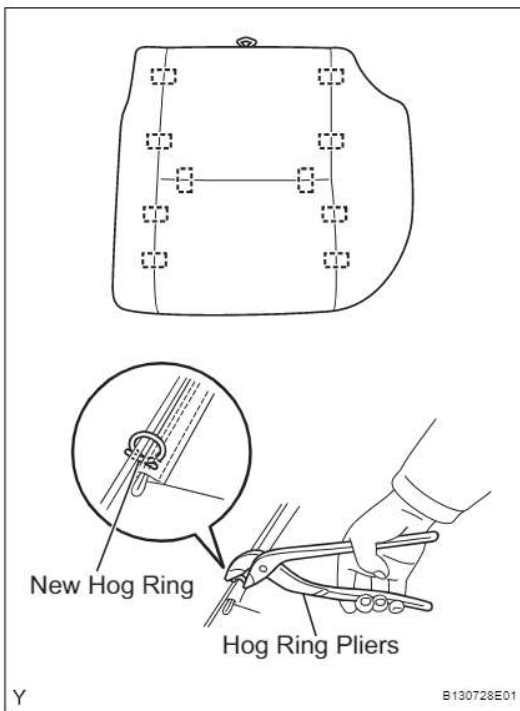
**SE**

SEAT – REAR SEAT ASSEMBLY (for LH Side)**SE-37****8. INSTALL REAR SEATBACK LOCK COVER**

- (a) Engage the claw and install the rear seatback lock cover.
- (b) Tighten the screw.

**9. INSTALL REAR SEAT HEADREST ASSEMBLY**

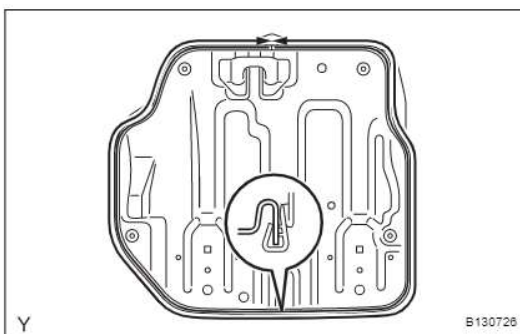
- (a) Push the lock button of the rear seat headrest support and install the rear seat headrest.

**10. INSTALL REAR SEAT CUSHION COVER**

- (a) Using hog ring pliers, install the rear seat cushion cover with 10 new hog rings.

NOTICE:

- Do not soil or scratch the rear seat cushion cover.
- When installing the hog rings, minimize wrinkles as far as possible.

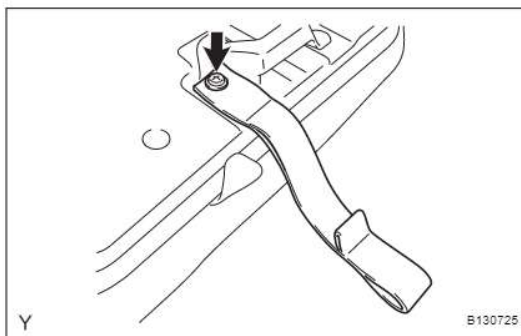
**11. INSTALL REAR SEAT CUSHION FRAME SUB-ASSEMBLY**

- (a) Engage the hook and install the rear seat cushion frame.

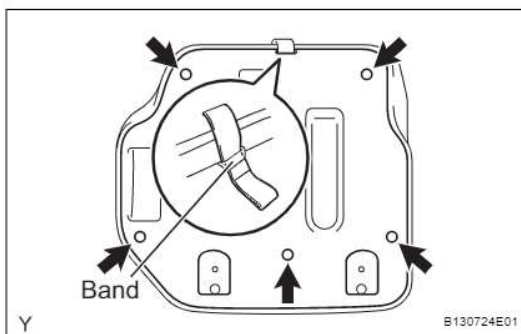
SE

SE-38

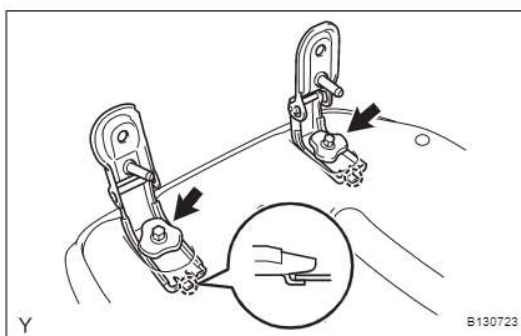
SEAT – REAR SEAT ASSEMBLY (for LH Side)

**12. INSTALL REAR SEAT CUSHION STOPPER**

- (a) Install the rear seat cushion stopper with the screw.

**13. INSTALL REAR SEAT CUSHION UNDER COVER**

- (a) Insert the rear seat cushion stopper into the slit of the rear seat cushion under cover.
 (b) Install the rear seat cushion under cover with the 5 clips.
 (c) Install the rear seat cushion stopper into the rear seat cushion cover band.

**14. INSTALL REAR SEAT CUSHION HINGE SUB-ASSEMBLY****HINT:**

Use the same procedure for both sides.

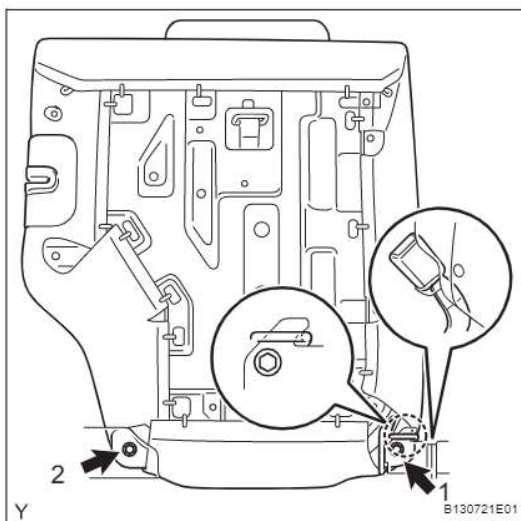
- (a) Engage the hook and install the rear seat cushion hinge.
 (b) Install the rear seat cushion hinge with the bolt.
Torque: 18 N*m (185 kgf*cm, 13 ft.*lbf)

INSTALLATION**1. INSTALL REAR SEATBACK ASSEMBLY**

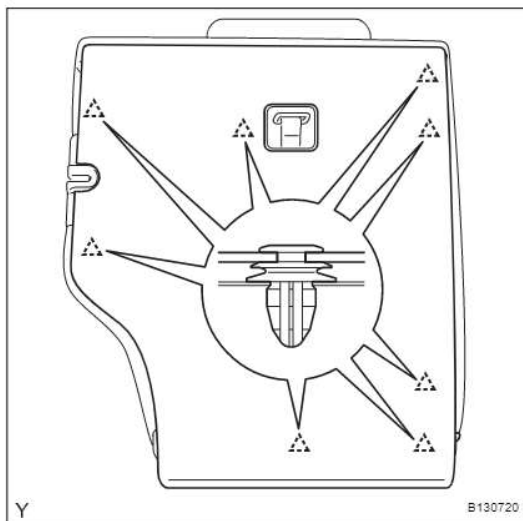
- (a) Engage the hook and temporarily install the rear seatback with the 2 bolts.
 (b) Tighten the 2 bolts in the sequence shown in the illustration.

Torque: 37 N*m (375 kgf*cm, 27 ft.*lbf)

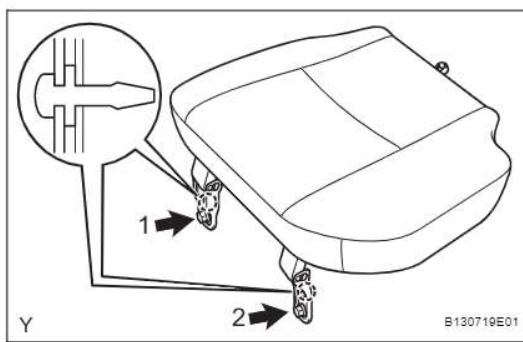
- (c) Install the rear center seat inner belt into the rear seatback holder.



SE

SEAT – REAR SEAT ASSEMBLY (for LH Side)**SE-39****2. INSTALL REAR SEATBACK BOARD CARPET ASSEMBLY**

- (a) Engage the 8 clips and install the rear seatback board carpet.
- (b) Pull up the rear seatback.

**3. INSTALL REAR SEAT CUSHION ASSEMBLY**

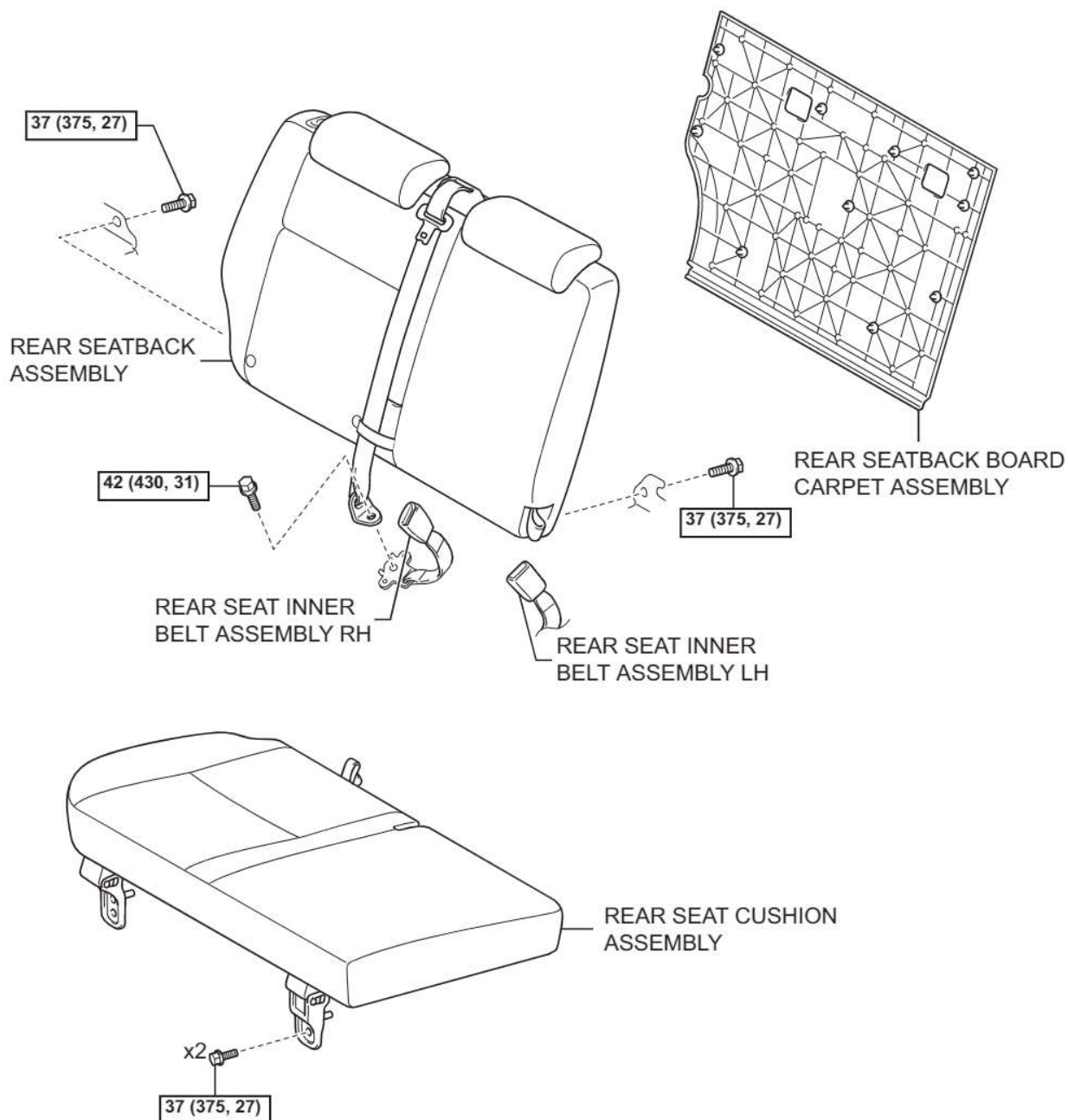
- (a) Insert the 2 locating pins into the body hole.
- (b) Temporarily install the rear seat cushion with the 2 bolts.
- (c) Tighten the 2 bolts in the sequence shown in the illustration.

Torque: 37 N*m (375 kgf*cm, 27 ft.*lbf)

SE

REAR SEAT ASSEMBLY (for RH Side)

COMPONENTS



N*m (kgf*cm, ft*lb) : Specified torque

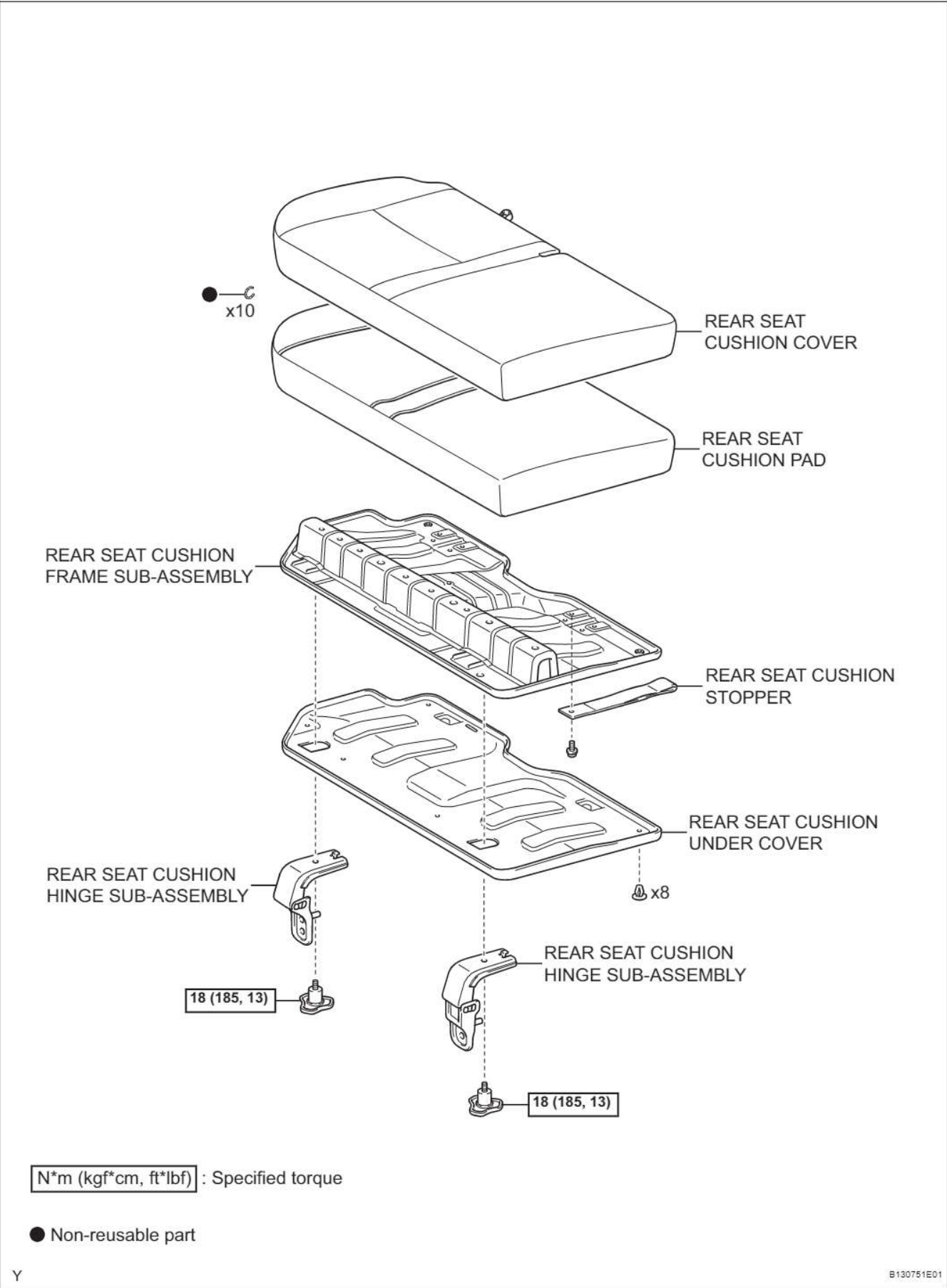
Y

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SE

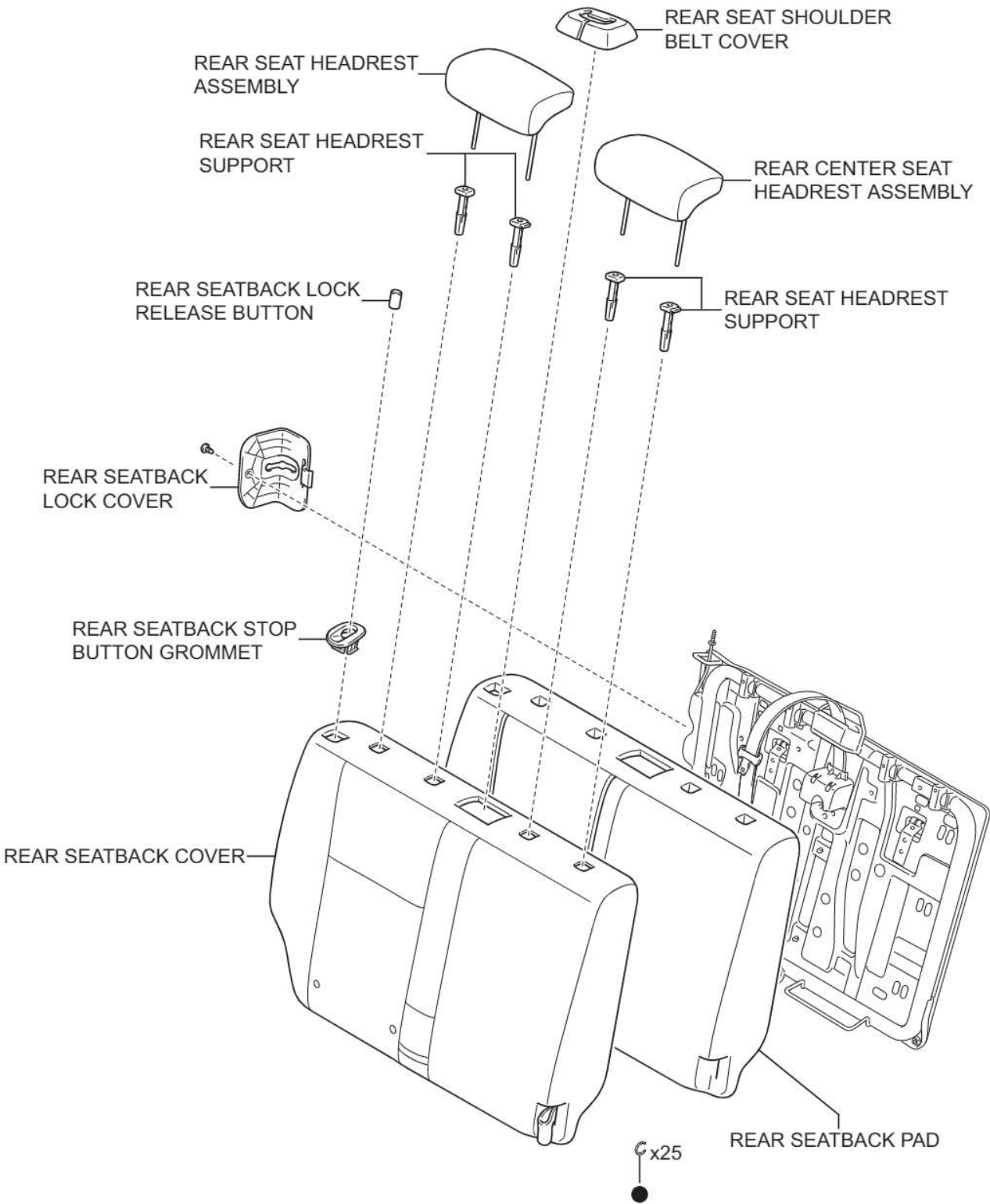
SE-40

SEAT – REAR SEAT ASSEMBLY (for RH Side)



SEAT – REAR SEAT ASSEMBLY (for RH Side)

SE-41



● Non-reusable part

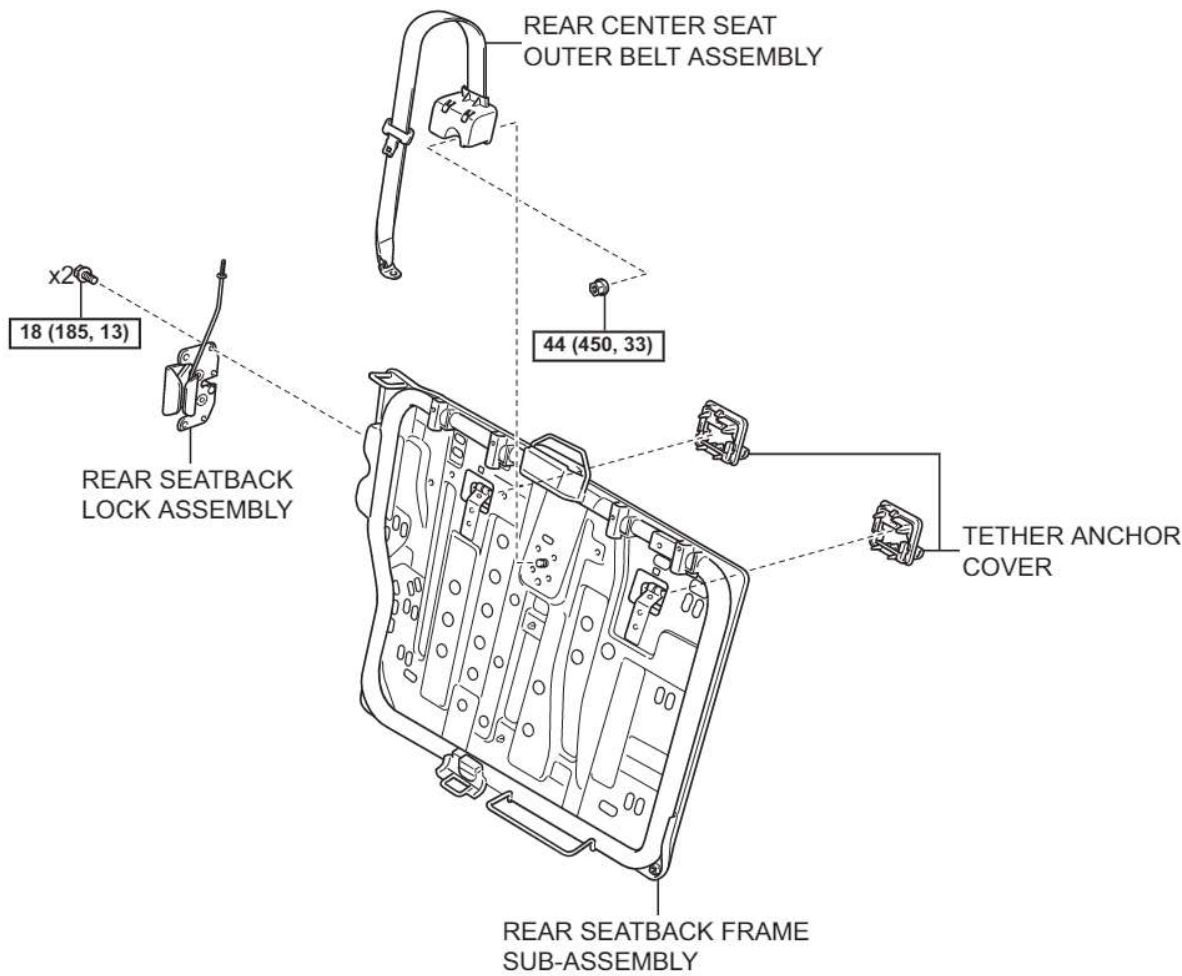
Y

B130758E01

SE

SE-42

SEAT – REAR SEAT ASSEMBLY (for RH Side)



N*m (kgf*cm, ft*lb) : Specified torque

Y

B135115E01