

Door and Side Moldings

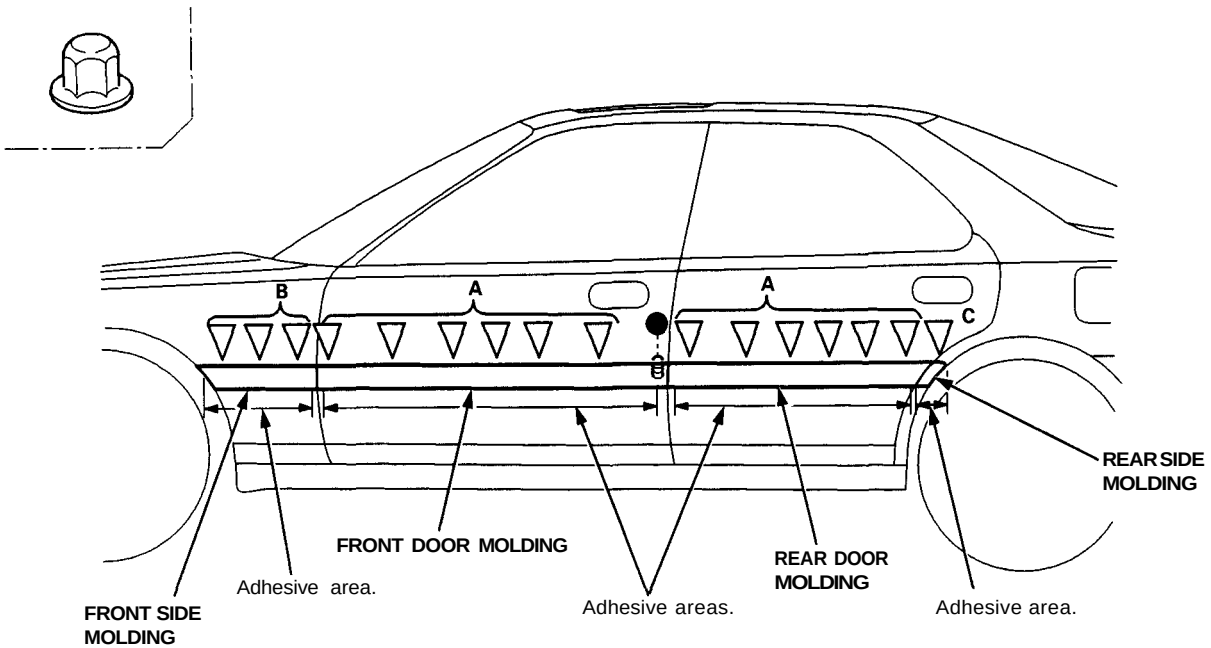
Removal — '99 - 01 Models

CAUTION: When prying with a flat-tip screwdriver, wrap it with protective tape to prevent damage.

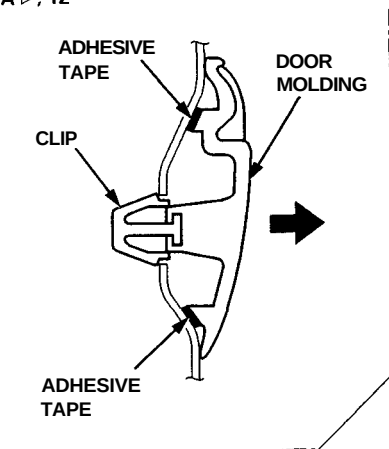
NOTE:

- To remove the front side molding, remove the inner fender (see page 20-85).
- To remove the door molding, remove the door panel (see pages 20-4, 20-11) and plastic cover (see pages 20-2, 20-9).
- To remove the rear side molding, insert a flat-tip screwdriver between the body and molding, then detach the clip.
- Take care not to bend the door moldings.

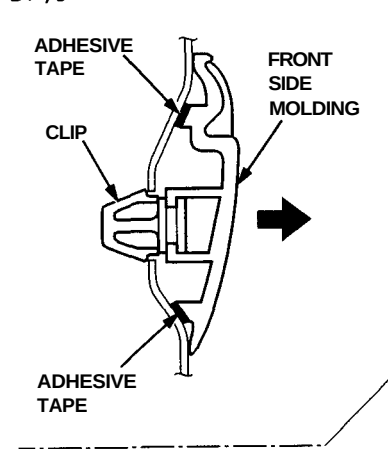
●: Plastic nut location,1



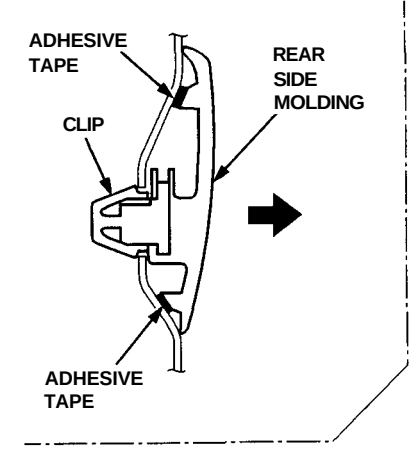
▷: Clip locations
A ▷, 12



B ▷, 3



C ▷, 1





If the old molding is to be reinstalled:

The following materials and tools are required to repair the molding.

NOTE: Follow the manufacturer's instructions.

Materials: (Reference)

- Stripe remover
3M 08907
- Stripe adhesive remover
3M 08908
- Adhesive tape
3M Super Automotive Attachment Tape

Tools:

- Protective tape
- Knife or cutter
- Sponge or shop towel
- Infrared dryer
- Film
- Putty knife
- Alcohol

CAUTION: Put on gloves to protect your hands.

1. If necessary, replace any damaged clips on the molding.
2. Apply the stripe remover evenly to the bonding surface of the body and molding.
3. Cover the bonding surface of the body and molding with a film, then heat to 104 - 122°F (40 - 50°C) for 5 - 10 minutes with an infrared dryer.

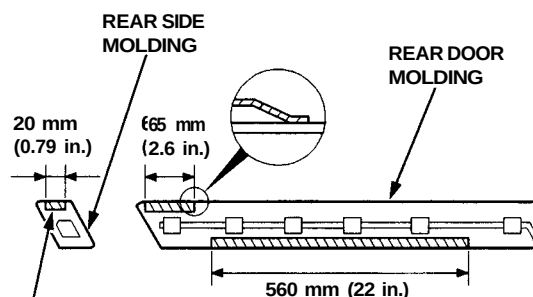
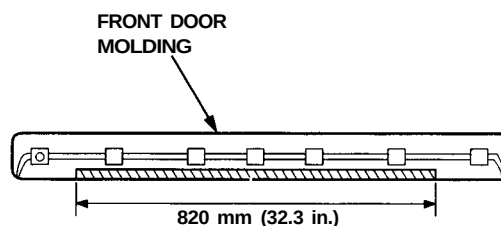
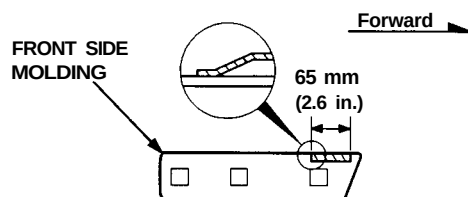
NOTE: Use care when heating to prevent deformation of the body and molding.

4. Scrape the adhesive tape with a putty knife.
5. For removal of adhesive tape residue, follow-up with stripe adhesive remover, then scrape the adhesive tape with a putty knife.
6. Remove the protective tape, then clean the bonding surface with a sponge dampened in alcohol.

NOTE: Make sure the bonding surface is kept free of water, oil, and grease.

7. Glue the new adhesive tape to the moldings as shown.

 : Adhesive tape locations
Width: 5 mm (0.2 in.)
Thickness: 1.2 mm (0.05 in.)



ADHESIVE TAPE
Width: 5 mm (0.2 in.)
Thickness: 0.8 mm (0.03 in.)

8. Heat the bonding surface of the door and molding with an infrared dryer.
Door: 104- 140°F (40-60°C)
Molding: 68 - 86°F (20 - 30°C)

NOTE: Use care when heating to prevent deformation of the molding.

9. Align the molding with the clip locations and set the molding. Lightly push on the molding until its edge is fully seated on the adhesive tape.

NOTE: Do not spray water on the molding within the first 24 hours after installation.

10. Reassemble all removed parts.