

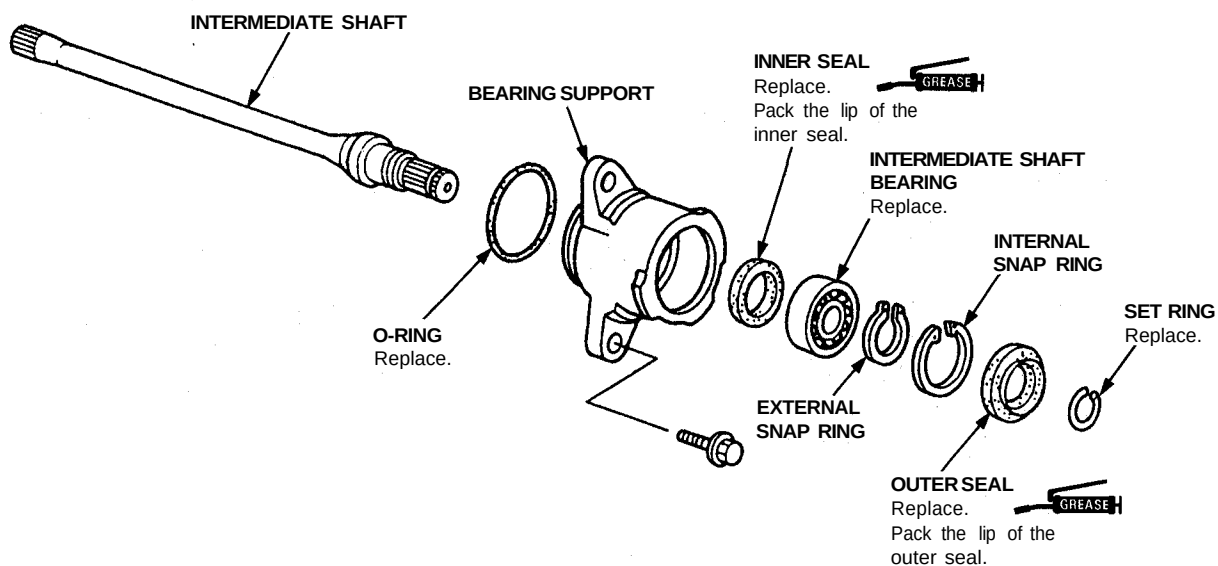


Reassembly

CAUTION:

- The bearing support is made of aluminum. Be careful not to damage it when servicing.
- Do not damage the lip on the inner and outer seals during installation.

NOTE: Clean the disassembled parts with solvent, and dry them thoroughly with compressed air. Do not wash the rubber parts with solvent.

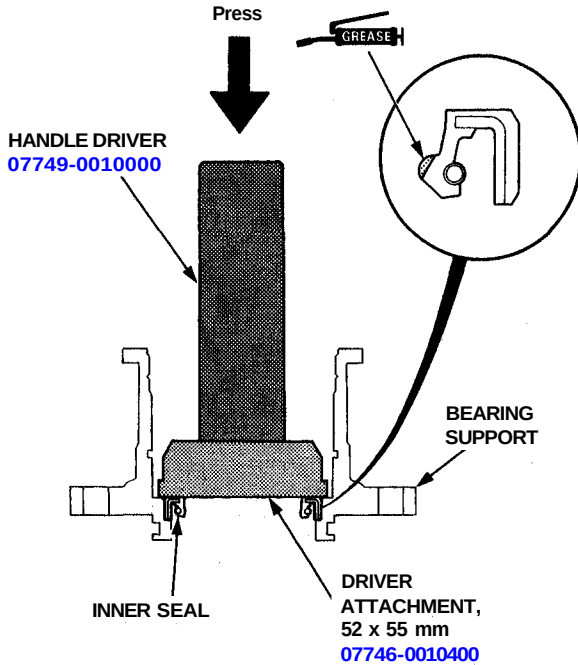


(cont'd)

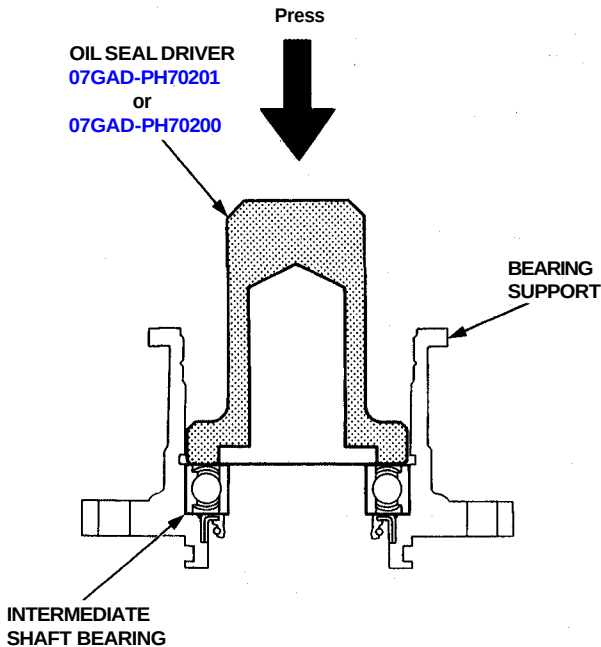
Intermediate Shaft

Reassembly (cont'd)

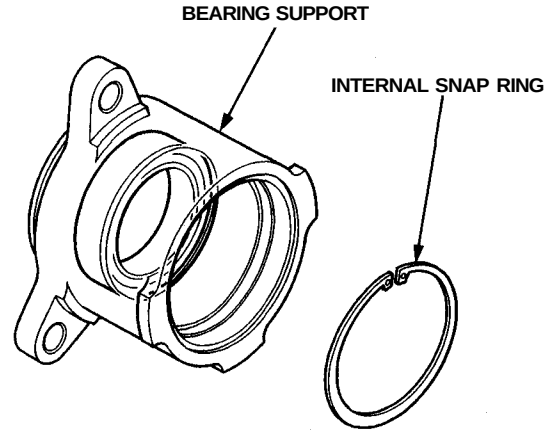
1. Press the intermediate shaft inner seal into the bearing support using the special tools and a press as shown.



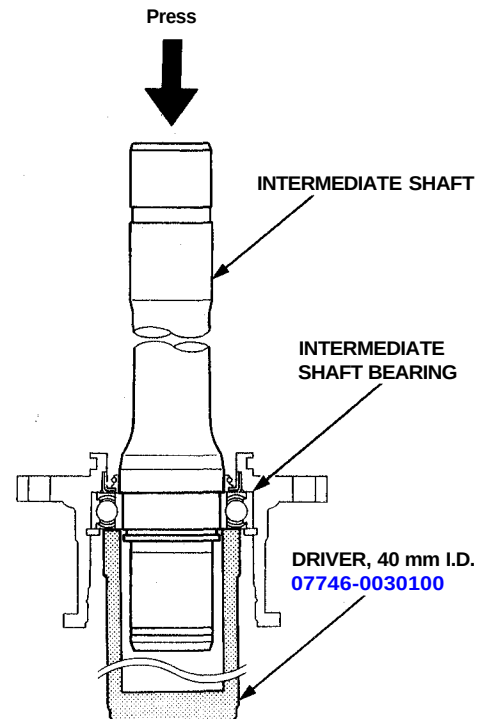
2. Press the intermediate shaft bearing into the bearing support using the special tool and a press as shown.



3. Seat the internal snap ring into the groove of the bearing support.

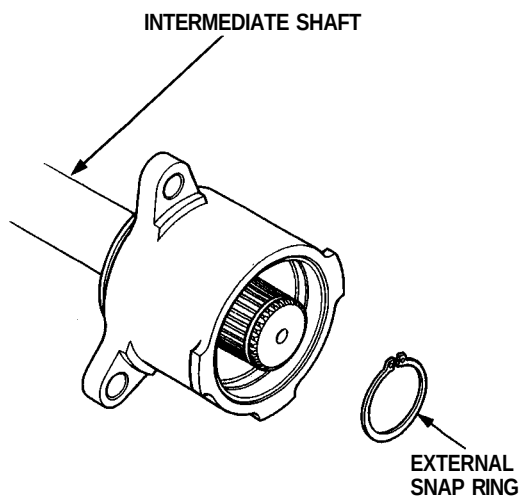


4. Press the intermediate shaft into the shaft bearing using the special tool and a press as shown.



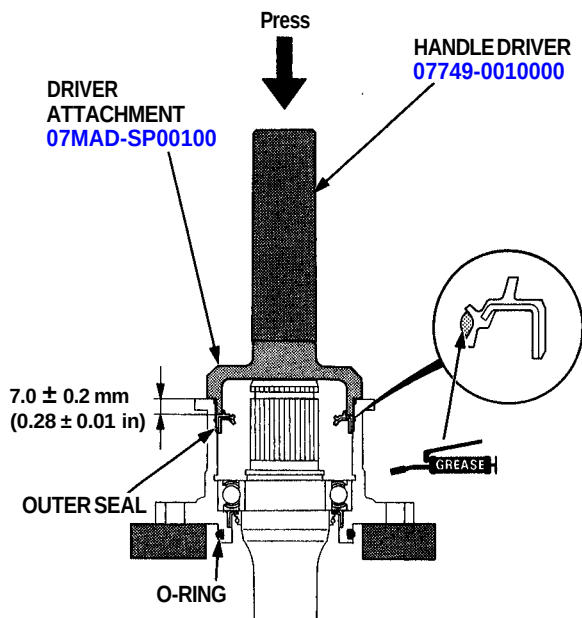


5. Seat the external snap ring into the groove of the intermediate shaft.



6. Press the outer seal into the bearing support using the special tools and a press as shown.

NOTE: Drive in the outer seal until it is 7.0 mm (0.28 in) from the end of the bearing support.



7. Install the new O-ring into the bearing support groove.
8. Install the new set ring into the intermediate shaft groove.