

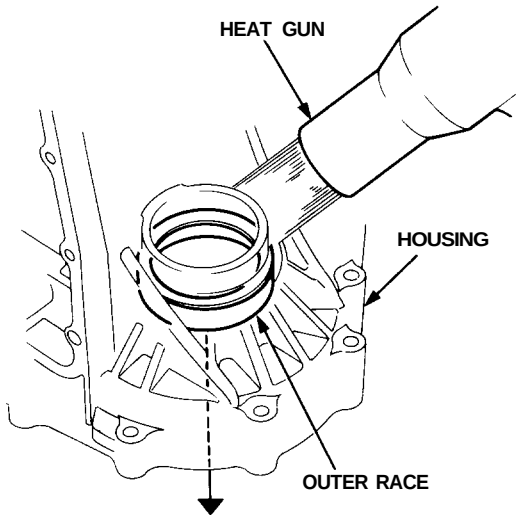
Secondary Driven Gear Shaft

Tapered Roller Bearing Outer Race Replacement

NOTE:

- Replace the bearing with a new one whenever the outer race is to be replaced.
 - Adjust preload after replacing the bearing and outer race.
 - Coat all parts with ATF during installation.
1. Remove the bearing outer race from the transmission housing and torque converter housing by heating the housing to about 212°F (100°C).

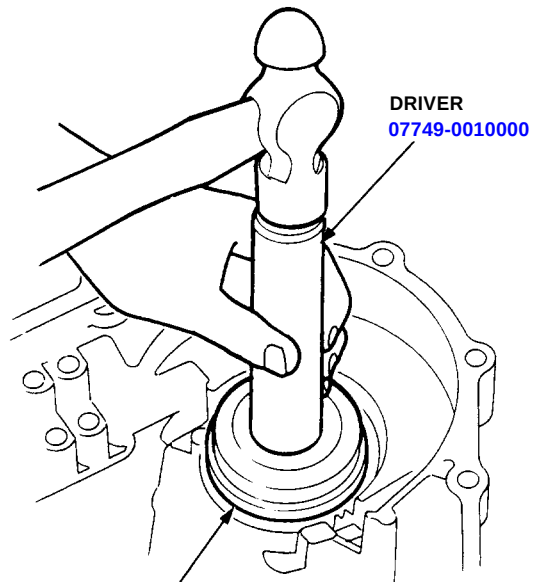
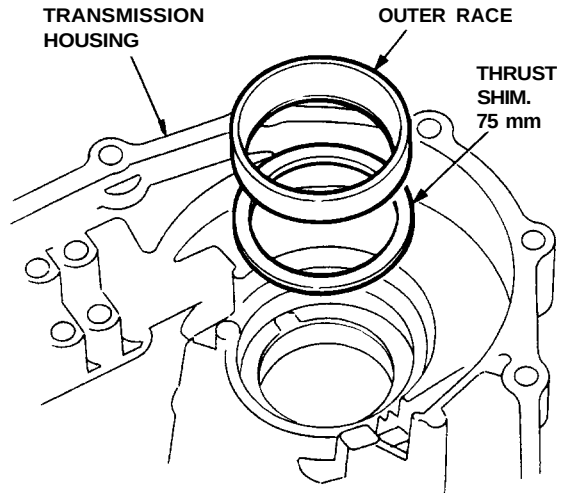
CAUTION: Do not heat the housing in excess of 212°F(100°C).



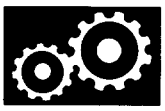
2. Install the thrust shim and outer race in the transmission housing using the special tools as shown.

NOTE:

- Install the outer race squarely in the transmission housing.
- Check that there is no clearance between the outer race, thrust washer and transmission housing.



ATTACHMENT,
72 x 75 mm
07746-0010600



3. Install the outer race in the torque converter housing using the special tools as shown.

NOTE:

- Install the outer race squarely in the torque converter housing.
- Check that there is no clearance between the outer race and torque converter housing.

