

Body

*: Read [SRS precautions](#) before working in this area

Doors (Front)

Component Location Index	20-2
Door Panel Removal	20-4
Outer Handle/Latch Removal	20-5
Glass/Regulator Removal	20-7
Sash Trim Removal	20-8
Inner Sash Trim Removal	20-12
Glass Adjustment	20-16
Position Adjustment	20-17
Striker Adjustment	20-18

Doors (Rear)

Component Location Index	20-9
Door Panel Removal	20-11
Outer Handle/Latch Removal	20-12
Glass/Regulator Removal	20-13
Sash Trim Removal	20-15
Inner Sash Trim Removal	20-15
Glass Adjustment	20-16
Position Adjustment	20-17
Striker Adjustment	20-18

Mirrors

Power Mirror Removal	20-18
Mirror Holder Removal	20-19
Rearview Mirror Removal	
'96-98 Models	20-19
'99-04 Models	
(Except OnStar)	20-20
'02-04 Models	
(With OnStar)	20-2a

Windshield/Rear Window

Component Location Index	20-21
Windshield	
Removal	20-22
Installation	20-23
Rear Window	
Removal	20-27
Installation	20-28

Moonroof

Component Location Index	20-32
Troubleshooting	20-33
Glass Height Adjustment	20-33
Glass, Glass Bracket, and Sunshade	
Removal	20-34
Motor, Drain Tube and Frame	
Removal	20-36
Guide Rails, Cable Assembly	
Replacement	20-37
Switch Plate Adjustment	
(Fully Closed Position/Auto Stop	
Position)	20-39
Opening Drag Check	
(Motor Removed)	20-41
Closing Force Check	
(Motor Installed)	20-41

Interior

Component Location Index	20-42
Interior Trim Removal	20-43
Trunk Trim Removal	20-44
Headliner Removal	
'96-03 Models	20-45
'04 Model	20-2c
Carpet	
Removal	20-46

Console Panel/Rear Console

Removal	
'96-98 Models	20-48
'99-04 Models	20-49

Dashboard

* Component Removal/	
Installation	20-50
*Removal	20-54

Seats

Component Location Index	20-56
Front Seat	
Removal	20-57
Disassembly	
Driver's	
'96-03 Models	20-58
'04 Model	20-4c
Passenger's	20-59
Seat Cover Replacement	
'96-03 Models	20-60
'04 Model	20-6c
Seat Linkage Disassembly	20-63
Wire Harness Installation	
'96-03 Models	20-65
'04 Model	20-8c
Power Lumbar Support ('04 Model)	
Replacement	20-5c
Rear Seat	
Removal	20-67
Trunk Pass-through Cover Key	
Cylinder Replacement	20-68
Seat Cover Replacement	20-69

Exterior

Component Location Index	20-71
Front Bumper Removal	
'96-98 Models	20-72
'99-04 Models	20-73

Rear Bumper Removal	20-74
Hood Adjustment	20-75
Trunk Lid Adjustment	20-76
Front Grille Removal	20-77
Trunk Lid Torsion Bars	
Removal	20-77
Trunk Lid Weatherstrip	
Installation	20-78
Trunk Lid Hinge Cover	
Removal ('04 Model)	20-9c
License Plate Trim Removal	20-78
Side Window Moldings	
Removal	20-78
Roof Molding Removal	20-80
Door and Side Moldings Removal	
'96-98 Models	20-81
'99-04 Models	20-82
Side Sill Panel Removal	20-84
Inner Fender, Fenderwell Trim,	
Rear Fender Cover and Rear Air	
Outlet Removal	20-85

Opener Cable/Opener and Latch/ Wiper and Washer

Component Location Index	20-86
Opener Cables Removal	20-87
Opener and Latch Removal	20-88
Windshield Wiper Arms and	
Linkage Removal	20-91
Washer Reservoir Removal	20-92
Washer Tube Replacement	20-93
Wiper Arms/Washer Nozzle	
Adjustment	20-94
Emblems Installation	20-94

Frame

Sub-frame	20-95
Frame Repair Chart	20-96