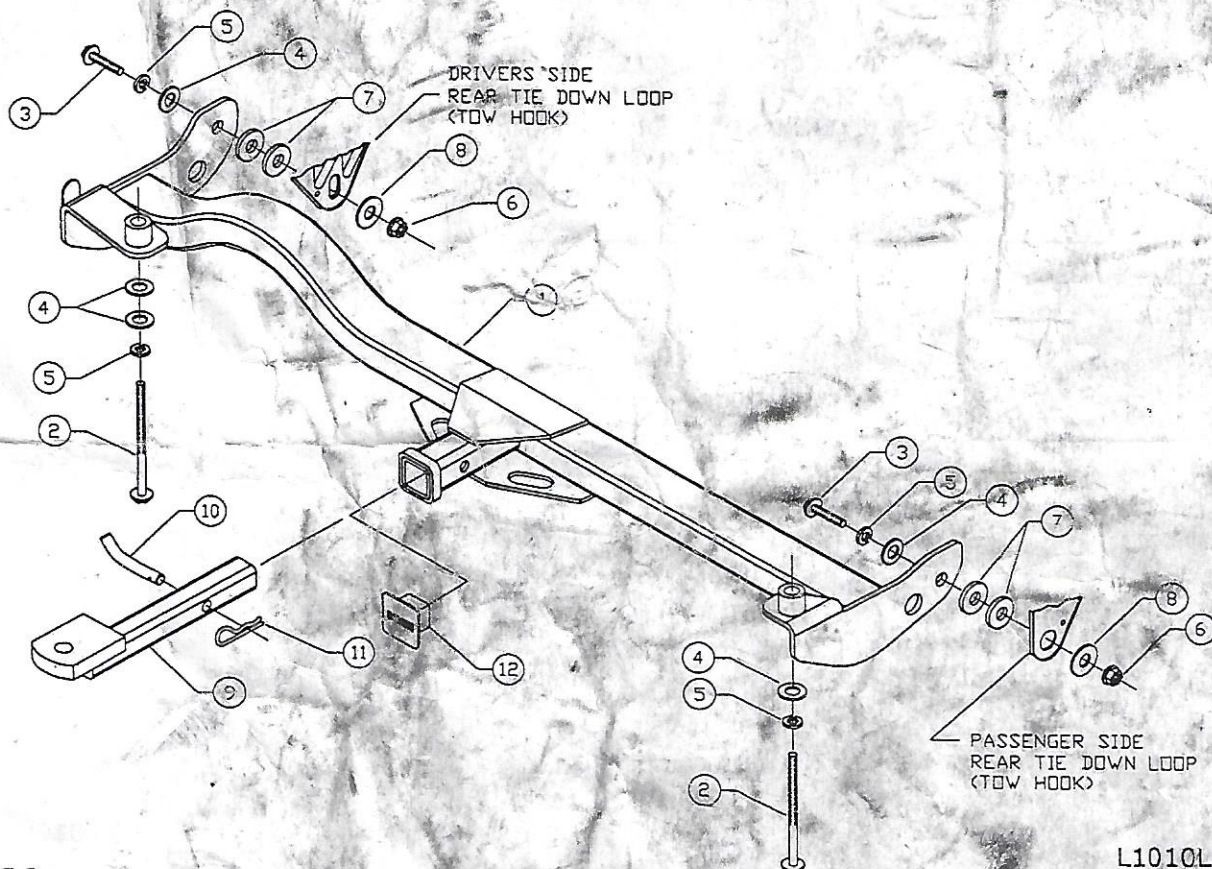


SUBARU**INSTALLATION
INSTRUCTIONS****RECEIVER HITCH
2003 LATE PRODUCTION* BAJA
L1010LS202**

*CAUTION: THIS KIT IS TO BE INSTALLED ON VEHICLES
STARTING WITH VEHICLE IDENTIFICATION NUMBER (VIN)
4S4BT61C236102436 AND ONWARD.

KIT CONTENTS

NO.	DESCRIPTION	QTY.
(1)	HITCH ASSEMBLY	1
(2)	1/2"-13 X 6.00" HX HD CAP SCREW (BLACK)	2
(3)	1/2"-13 X 2.00" HX HD CAP SCREW (BLACK)	2
(4)	1/2" FLAT WASHER (BLACK)	5
(5)	1/2" LOCK WASHER (BLACK)	4
(6)	1/2"-13 HEX FLANGE LOCK NUT (BLACK)	2
(7)	6mm REINFORCEMENT SPACER (BLACK)	4
(8)	3mm REINFORCEMENT SPACER (BLACK)	2
(9)	BALL MOUNT	1
(10)	HITCH PIN	1
(11)	HAIR PIN	1
(12)	RECEIVER COVER	1



TOOLS REQUIRED

1/2" DRIVE RATCHET



1/2" DRIVE TORQUE WRENCH



1/2" DRIVE EXTENSION



SOCKET 3/4"



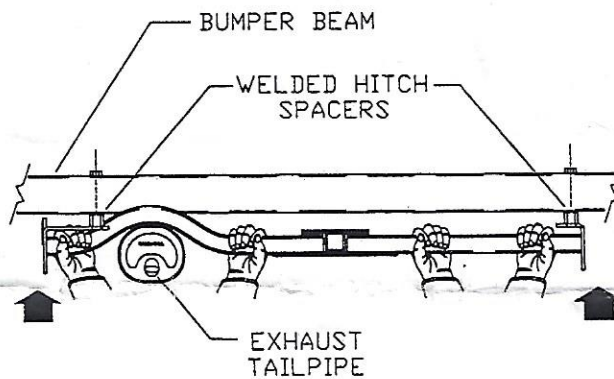
BOX END WRENCH 3/4"



FLAT SCREWDRIVER

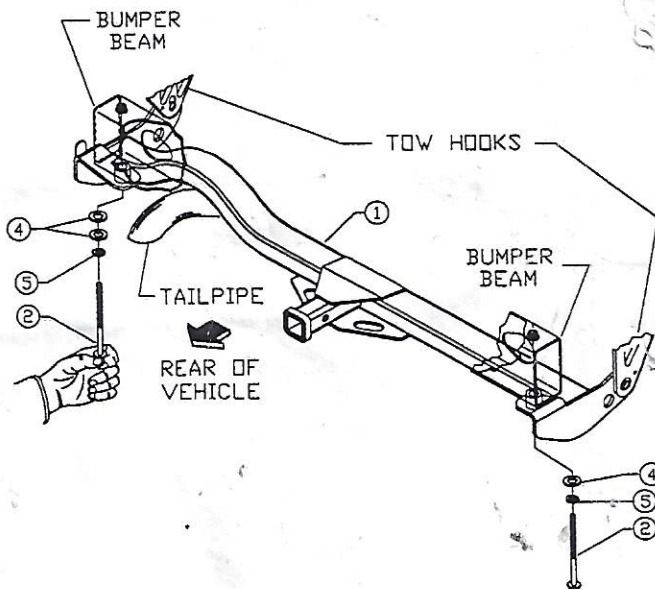


1



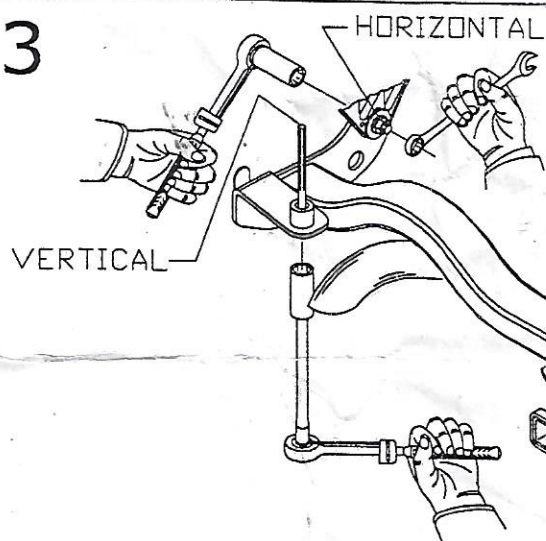
RAISE AND SECURE VEHICLE ON A LIFT. WITH (2) SERVICE TECHNICIANS, LIFT HITCH ASSEMBLY (ITEM #1) OVER EXHAUST TAILPIPE. ALIGN TUBE SPACERS ON BOTH SIDES OF HITCH WITH CORRESPONDING HOLES IN BUMPER BEAMS.

2



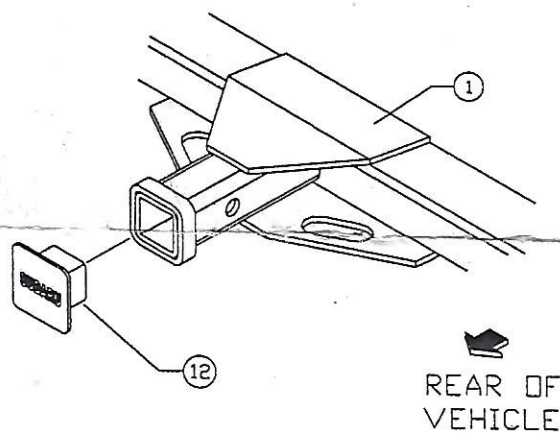
INSERT ITEMS #2, 4, AND 5 (NOTE: (2) ITEM 4's INSTALLED ON DRIVERS SIDE ONLY) THROUGH THE WELDED HITCH SPACERS INTO THE THREADED NUTS ON THE BUMPER BEAM. FINGER TIGHTEN. ALIGN TOW HOOK HOLES WITH CORRESPONDING HITCH END BRACKET MOUNTING HOLES ON BOTH ENDS OF HITCH.

3



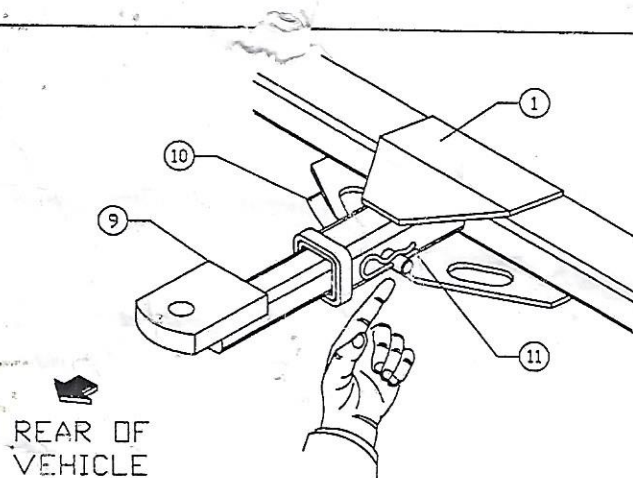
USING THE TORQUE WRENCH, TIGHTEN THE (2) VERTICAL BOLTS TO 44 FT. LBS. +4,-0 FT. LBS. EACH. NEXT TIGHTEN THE (2) HORIZONTAL BOLTS TO 50 FT. LBS. EACH.

4



INSERT RECEIVER COVER INTO HITCH WHEN NOT TOWING.

5



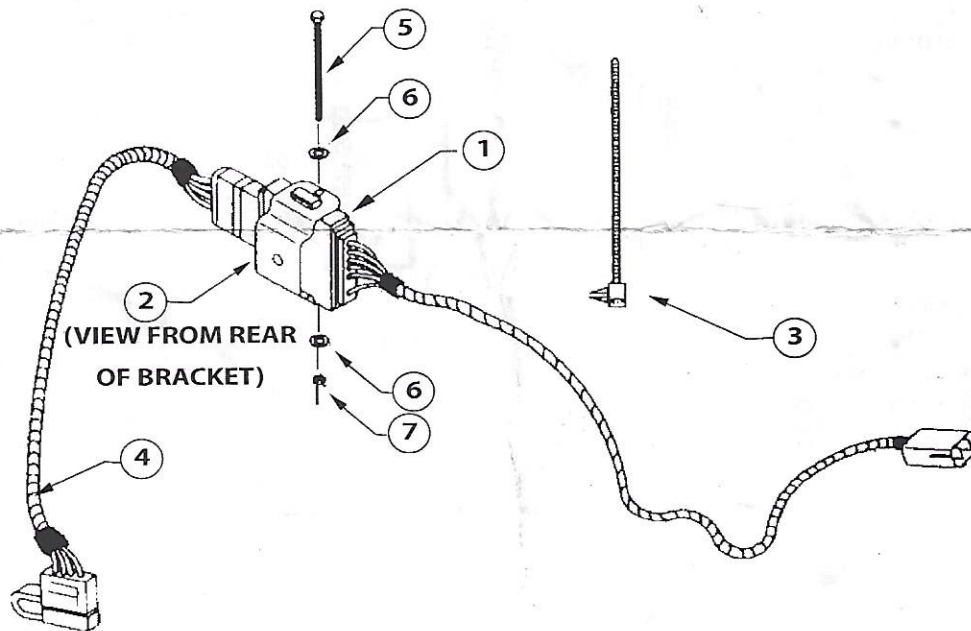
BEFORE TOWING ANY LOAD MAKE SURE THAT HITCH PIN (10) AND HAIR PIN (11) ARE FULLY ENGAGED.

SUBARU®

INSTALLATION INSTRUCTIONS

WIRING HARNESS 2003 AND LATER BAJA L1010LS210

No.	DESCRIPTION	QTY.
①	CONVERTER MODULE	1
②	CONVERTER MODULE BRACKET	1
③	CABLE TIE	1
④	12" HARNESS EXTENSION	1
⑤	5/16 X 3" HEX HD. BOLT (STAINLESS STEEL)	1
⑥	#10 WASHER (STAINLESS STEEL)	2
⑦	3/8" LOCKING NUT (STAINLESS STEEL)	1
⑧	TERMINAL GREASE (NOT SHOWN)	1



TOOLS REQUIRED

1/4" DRIVE RATCHET

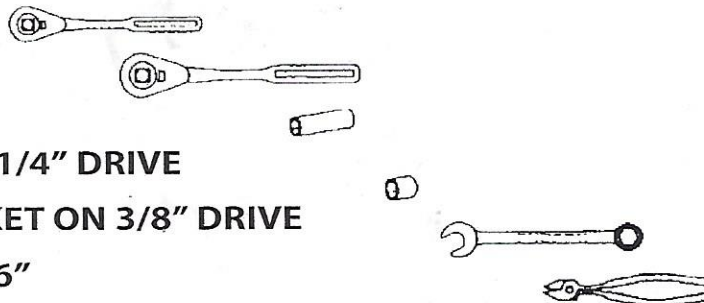
3/8" DRIVE RATCHET

DEEP SOCKET 3/8" ON 1/4" DRIVE

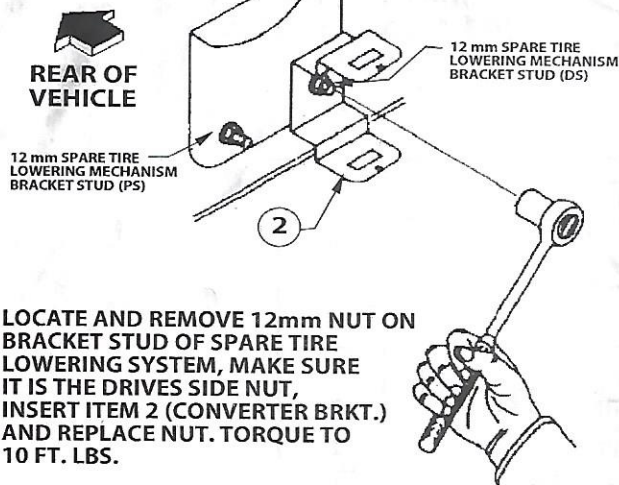
SHALLOW 12mm SOCKET ON 3/8" DRIVE

BOX END WRENCH 5/16"

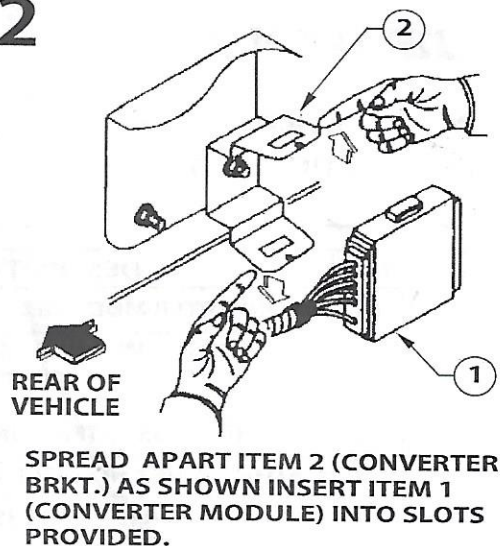
DIAGONAL CUTTING PLIERS



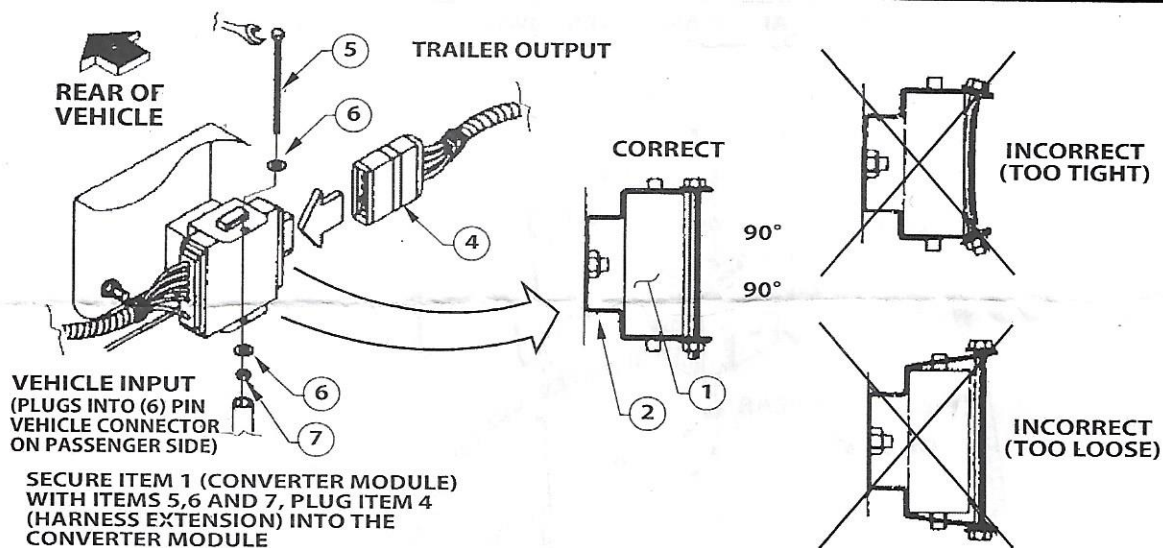
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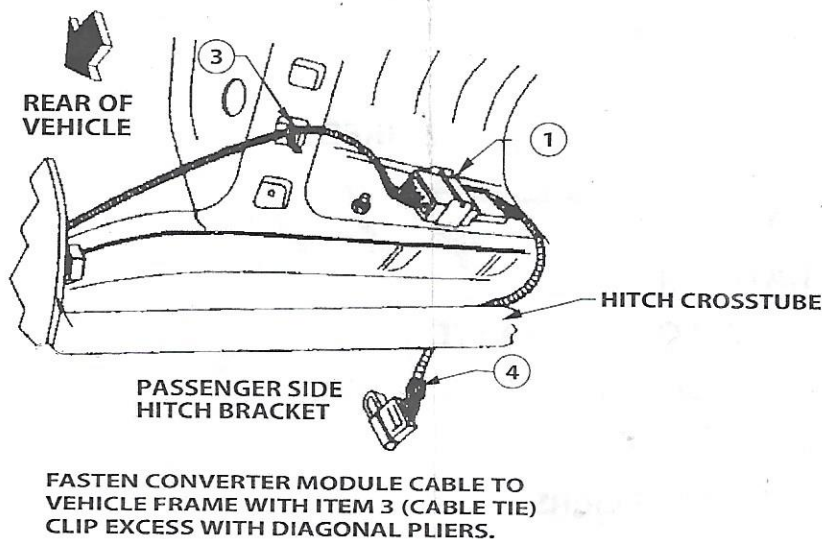
2



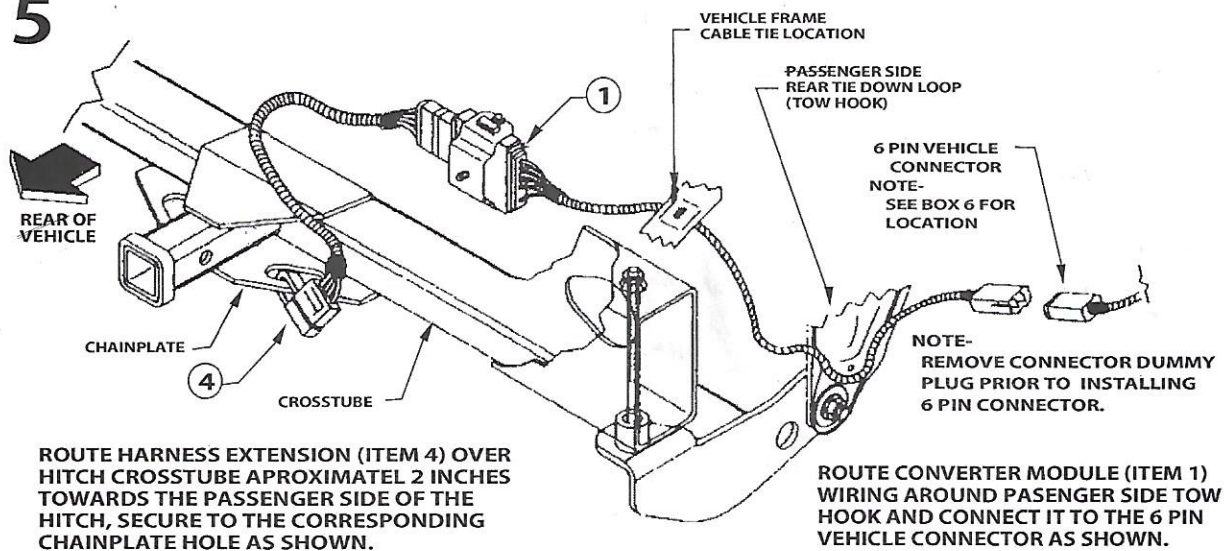
3



4



5



6

