

51 11 Front bumper

Tightening Torques

	Type	Thread	Tightening specifications	Torque
1AZ Bumper panel on air duct, top	F20 / F21 / F22 / F23 / F30 / F31 / F32 / F33 / F34 / F35 / F36 / F48 / F49 / F80 / F82 / F83 / F87 / F45 / F46 / F48 / F49 / F52			4,6 Nm
2AZ Lock support to deformation element, top	F20 / F21 / F22 / F23 / F30 / F31 / F32 / F33 / F34 / F35 / F36 / F80 / F82 / F83 / F87 / F45 / F46 / F48 / F49 / F52			11,8 Nm
3AZ Deformation element, top, to engine carrier	F20 / F21 / F22 / F23 / F30 / F31 / F32 / F33 / F34 / F35 / F36 / F80 / F82 / F83 / F87 / F45 / F46 / F48 / F49 / F52	M12	Replace screws Jointing torque Angle of rotation	100 Nm 180 Å°
4AZ Support, top, to deformation element, top	F20 / F21 / F22 / F23 / F30 / F31 / F32 / F33 / F34 / F35 / F36 / F80 / F82 / F83 / F87 / F45 / F46 / F48 / F49 / F52	M8	Replace screws	28 Nm
5AZ Deformation element, bottom, to deformation element, top	F20 / F21 / F22 / F23 / F30 / F31 / F32 / F33 / F34 / F35 / F36 / F80 / F82 / F83 / F87	M6	Replace screws	11,8 Nm
6AZ Deformation element, bottom, to adapter plate, front axle carrier	F20 / F21 / F22 / F23 / F30 / F31 / F32 / F33 / F34 / F35 / F36 / F80 / F82 / F83 / F87			19 Nm
	F45 / F46 / F48 / F49 / F52			11,8 Nm
7AZ V-support on deformation element/connection, top	F20 / F21 / F22 / F23 / F30 / F31 / F32 / F33 / F34 / F35 / F36 / F80 / F82 / F83 / F87		Renew screw	19 Nm
	F48 / F49 / F52			11,8 Nm
8AZ Support for number plate on bumper	F20 / F21 / F22 / F23 / F30 / F31 / F32 / F33 / F34 / F35 / F36 / F80 / F82 / F83 / F87			1 Nm
	F45 / F46 / F48 / F49			0,8 Nm
	F52			1,8 Nm
9AZ Number plate on bumper panel (thread repair)	F20 / F21 / F22 / F23 / F30 / F31 / F32 / F33 / F34 / F35 / F36 / F80 / F82 / F83 / F87	M5		4,5 Nm
10AZ Carrier, bottom, to deformation element, bottom (without M Aerodynamic package) (with M Aerodynamics package)	F20 / F21 / F22 / F23 / F32 / F33 / F34 / F36 / F80 / F82 / F83 / F87	M6	Replace screws	11,8 Nm
	F45 / F46 / F48 / F49 / F52	M6x30	Replace screws	8 Nm
	F30 / F31 / F35	M6x45	Replace screws	11,8 Nm
	F30 / F31 / F35	M6x50	Replace screws	8 Nm

11AZ Bumper panel on side wall	F20 / F21 / F22 / F23 / F30 / F31 / F32 / F33 / F34 / F35 / F36 / F48 / F49 / F80 / F82 / F83 / F87			3 Nm
12AZ Cross member on top air duct	F20 / F21 / F22 / F23			4,6 Nm
13AZ Air duct on top cross connection	F20 / F21 / F22 / F23 / F30 / F31 / F32 / F33 / F34 / F35 / F36 / F80 / F82 / F83 / F87			5 Nm
	F48 / F49			6 Nm
14AZ Cross connection on support	F20 / F21 / F22 / F23 / F30 / F31 / F32 / F33 / F34 / F35 / F36 / F80 / F82 / F83 / F87			11,8 Nm
15AZ Air duct to deformation element top/bottom	F45 / F46 / F48 / F49 / F52			6 Nm
16AZ Bumper panel on side wall	F48 / F49			3 Nm
17AZ Bumper trim, lower	F48 / F49			2,5 Nm
18AZ Support to U-strut	F52			11,8 Nm

5111 Overview of tightening torques

Air duct on top cross connection		
Screw	Tightening torque	6Nm
Air duct to deformation element top/bottom		
Screw	Tightening torque	6Nm
Bumper panel on air duct, top		
Screw	Tightening torque	4,6Nm
Bumper panel on side wall		
Screw	Tightening torque	3Nm
Bumper trim, lower		
Screw	Tightening torque	2,5Nm
Deformation element, bottom, to adapter plate, front axle carrier		
	Tightening torque	11,8Nm
Deformation element, top, to engine carrier		
M12 screw Replace screws	Jointing torque	100Nm
	Angle of rotation	180°
Lock support to deformation element		
Screw	Tightening torque	11,8Nm
Vertical strut on upper connection		
Oval-head screw with positioning tip	Tightening torque	25Nm
Vertical strut to deformation element/connection at top		
Screw	Tightening torque	11,8Nm
Washer fluid reservoir holder to front axle support adapter plate		
	Tightening torque	10Nm

Wheel arch cover

Screw

Tightening torque

3Nm

51 12 Rear bumper

Tightening Torques

	Type	Thread	Tightening specifications	Torque
1AZ Support to body	F20 / F21 / F22 / F23 / F30 / F31 / F32 / F33 / F34 / F35 / F36 / F80 / F82 / F83 / F87 / F45 / F46 / F48 / F49 / F52		Replace screws/nuts	108 Nm
2AZ Guide, middle, to body	F20 / F21 / F22 / F23 / F30 / F31 / F32 / F33 / F34 / F35 / F36 / F80 / F82 / F83 / F87 / F45 / F46 / F48 / F49 / F52	Nut		4,6 Nm
3AZ Guide, side, to body	F20 / F21 / F22 / F23 / F30 / F31 / F32 / F33 / F34 / F35 / F36 / F80 / F82 / F83 / F87 / F45 / F46 / F48 / F49 / F52	Nut		4,6 Nm
		Screw		2,6 Nm
4AZ Bumper panel on fixture, lateral	F20 / F21 / F22 / F23 / F30 / F31 / F32 / F33 / F34 / F35 / F36 / F80 / F82 / F83 / F87 / F45 / F46 / F48 / F49 / F52			2,6 Nm
5AZ Bumper panel to centre/rear light housing guide	F30 / F31 / F32 / F33 / F34 / F35 / F36 / F80 / F82 / F83 / F87 / F45 / F46 / F48 / F49 / F52			2,6 Nm
6AZ Bumper panel to bottom reinforcement	F30 / F31 / F32 / F33 / F34 / F35 / F36 / F80 / F82 / F83 / F87 / F45 / F46 / F48 / F49			2,6 Nm
7AZ Guide, middle, to heat shield	F45 / F46 / F48 / F49	Screw		2,5 Nm
8AZ Fixture for smart-opener on guide, centre	F52			2,6 Nm

51 13 Trim Parts, Covers, Handle Strip

Tightening Torques

	Type	Thread	Tightening specifications	Torque
1AZ Roof rails to roof	F45 / F46 / F48 / F49		Replace nuts	19 Nm

51 16 Mirrors, Finishers, Ashtrays, Consoles

Tightening Torques

	Type	Thread	Tightening specifications	Torque
1AZ Exterior mirror to front door	F45 / F46 / F48 / F49 / F52	Sheet metal screw		6 Nm
			New exterior mirror (first screw connection)	8 Nm
2AZ Glove box to instrument panel	F45 / F46 / F48 / F49 / f52			1,8 Nm
3AZ Mirror housing to mirror base	F45 / F46 / F48 / F49 / F52	Torx		1,2 Nm
		Star bit		1,5 Nm
4AZ Retaining ring of outside mirror	F45 / F46 / F48 / F49 / F52	Torx		1,2 Nm
		Star bit		1,5 Nm
5AZ Centre armrest to support	F45 / F46 / F48 / F49	Nut M8		21,4 Nm
6AZ Centre console centre holder mounting	F45 / F46			8,0 Nm
7AZ Centre console	F45 / F46 / F48 / F49 / F52	Oval-head screw		1,8 Nm
	F52	Nut		8 Nm
8AZ Rear centre console support	F45 / F46	Nut M8		21,4 Nm
9AZ Fold-down compartment on driver's side to instrument panel	F48 / F49			1,8 Nm

51 21 Front Door Locks

Tightening Torques

	Type	Thread	Tightening specifications	Torque
1AZ Door lock to front door	F20 / F21 / F22 / F23 / F30 / F31 / F32 / F33 / F35 / F80 / F82 / F83 / F87 / F45 / F46 / F48 / F49 / F52			8,8 Nm
	F34 / F36			8,5 Nm
2AZ Lock striker to body	F20 / F21 / F22 / F23 / F30 / F31 / F32 / F33 / F34 / F35 / F36 / F80 / F82 / F83 / F87 / F45 / F46 / F48 / F49 / F52			21 Nm
3AZ Door stop to pillar	F20 / F21 / F22 / F23 / F30 / F31 / F32 / F33 / F34 / F35 / F36 / F80 / F82 / F83 / F87 / F45 / F46 / F48 / F49 / F52			28 Nm
5AZ Door stop to inner door panel	F20 / F21 / F22 / F23 / F30 / F31 / F32 / F33 / F35 / F80 / F82 / F83 / F87 / F45 / F46 / F48 / F49 / F52	M8	Renew screws.	11,8 Nm
	F34 / F36		Renew screws.	9,8 Nm

51 22 Door locks, rear

Tightening Torques

	Type	Thread	Tightening specifications	Torque
1AZ Door lock to rear door	F20 / F30 / F31 / F35 / F80			9,4 Nm
	F34 / F36			8,5 Nm
	F45 / F46 / F48 / F49 / F52			8,8 Nm
2AZ Lock striker to body	F20 / F30 / F31 / F34 / F35 / F36 / F80 / F45 / F46 / F48 / F49 / F52			21 Nm
3AZ Door stop to pillar	F20 / F30 / F31 / F34 / F35 / F36 / F80 / F45 / F46 / F48 / F49 / F52			28 Nm
5AZ Door stop to rear door	F20 / F30 / F31 / F35 / F80 / F45 / F46 / F48 / F49 / F52		Replace screws	11,8 Nm
	F34 / F36		Replace screws	9,8 Nm
6AZ Outer door handle to door	F45 / F46 / F48 / F49 / F52			3,0 Nm

51 23 Engine compartment lid catch/locks

Tightening Torques

	Type	Thread	Tightening specifications	Torque
1AZ Striker to bonnet	F45 / F46 / F48 / F49 / F60			7,6 Nm
	F52			8 Nm

51 24 Tailgate catch

Tightening Torques

	Type	Thread	Tightening specifications	Torque
1AZ Rear lid lock to tailgate/body	F20 / F21 / F22 / F23 / F30 / F31 / F32 / F34 / F35 / F36 / F80 / F82 / F87			20 Nm
	F33 / F83	M6x16		10 Nm
	F45 / F46 / F48 / F49 / F52			19 Nm
2AZ Striker to tailgate/body	F20 / F21 / F22 / F23 / F87			20 Nm
	F30 / F32 / F33 / F35 / F80 / F82 / F83	M6		10 Nm
	F31 / F34 / F36	M8x20		18,5 Nm
	F45 / F46 / F48 / F49 / F52			19 Nm
3AZ Emblem operation to holder	F20 / F21			7,6 Nm
4AZ Tailgate lock holder to body	F34 / F36			19,5 Nm

51 33 Power windows, front

Tightening Torques

	Type	Thread	Tightening specifications	Torque
1AZ Flat motor to power window regulator	F20 / F21 / F22 / F23 / F30 / F31 / F35 / F80 / F45 / F46 / F87			6 Nm
	F32 / F33 / F34 / F36 / F82 / F83			4,5 Nm
2AZ Window regulator to door	F20 / F21 / F22 / F23 / F30 / F31 / F32 / F33 / F34 / F35 / F36 / F80 / F82 / F83 / F87 / F45 / F46 / F48 / F49 / F52			9,5 Nm
3AZ Door window glass to power window regulator	F21 / F22 / F23 / F32 / F33 / F34 / F36 / F82 / F83 / F87		Multipoint screw	10 Nm
			With special toolÂ and torque wrench (long lever arm)	8 Nm
4AZ Trim, B-pillar, to body	F34 / F36			2 Nm
5AZ Front side window to body	F45 / F46			4,5 Nm
6AZ Trim, B-pillar to door	F48 / F49 / F52			2,3 Nm

51 35 Power windows, rear

Tightening Torques

	Type	Thread	Tightening specifications	Torque
1AZ Flat motor to power window regulator	F20 / F30 / F31 / F35 / F54 / F55 / F80			9,5 Nm
	F34 / F36			4,5 Nm
	F45 / F46			6 Nm
2AZ Window regulator to door	F20 / F30 / F31 / F34 / F35 / F36 / F45 / F46 / F48 / F49 / F52 / F80			9,5 Nm
3AZ Door window glass to power window regulator	F34 / F36		Multipoint screw	10 Nm
			With special tool 51 3 240 and torque wrench (long lever arm)	8 Nm
4AZ Mounting plate to door	F36			8 Nm
5AZ Fixed side window	F46 / F48 / F49			2,3 Nm
Fixed side window glass top	F52			2,5 Nm
Fixed side window glass bottom	F52			7,6 Nm

5135 Overview of tightening torques

Power window to rear door	
	9,5Nm

51 41 Front door trim panel with armrests

Tightening Torques

	Type	Thread	Tightening specifications	Torque
1AZ Door trim panel to door	F45 / F46 / F48 / F49 / F52			2,6 Nm
2AZ Armrest to door trim panel (repair solution)	F45 / F46 / F48 / F49			2 Nm
3AZ Decorative strip to door trim panel	F45 / F46			2,2 Nm
	F48 / F49			1,5 Nm
4AZ Door opener to door trim panel	F45 / F46			2 Nm
5AZ Decorative strip to door trim panel	F48 / F49			1,5 Nm

51 42 Rear door trim with armrests

Tightening Torques

	Type	Thread	Tightening specifications	Torque
1AZ Door trim panel to rear door	F45 / F46 / F48 / F49 / F52			2,5 Nm
2AZ Armrest to door trim panel (repair solution)	F45 / F46 / F48 / F49			2 Nm
3AZ Decorative strip to door trim panel	F45 / F46			2,2 Nm
	F48 / F49			1,5 Nm
4AZ Door opener to door trim panel	F45 / F46 / F48 / F49			2 Nm
5AZ Triangular trim to door window frame	F45			2,3 Nm
6AZ Decorative strip to door trim panel	F48 / F49			1,5 Nm

51 44 Headlining

Tightening Torques

	Type	Thread	Tightening specifications	Torque
1AZ Headlining to panorama glass roof	F45 / F46 / F48 / F49			1.5 Nm

51 43 Side trim panel with armrests

Tightening Torques

	Type	Thread	Tightening specifications	Torque
1AZ Trim (C/D-pillar) to C-pillar	F45 / F48 / F49			2,5 Nm
2AZ Trim (C/D-pillar) to side panel	F45 / F48 / F49			2,0 Nm
3AZ Trim (C-pillar) to C-pillar	F46			2,0 Nm
4AZ Trim (A-pillar) to A-pillar	F48 / F49			2,5 Nm

51 45 Trim, instrument trim panel

Tightening Torques

	Type	Thread	Tightening specifications	Torque
1AZ Support for dashboard to A-pillar	F45 / F46 / F48 / F49 / F52	Nut M8		21 Nm
2AZ Holder for tunnel support to end plate	F45 / F46 / F48 / F49 / F52	M8 screw		21 Nm
3AZ Support for dashboard on bulkhead (in engine compartment)	F45 / F46 / F48 / F49 / F52	M8 screw		21 Nm
4AZ Dashboard to support	F45 / F46 / F48 / F49 / F52			2,4 Nm
5AZ Heating and air-conditioning unit on support	F45 / F46 / F48 / F49 / F52			8 Nm

51 47 Floor-luggage compartment-engine compartment trim panel

Tightening Torques

	Type	Thread	Tightening specifications	Torque
1AZ Lashing eye to body	F20 / F21 / F22 / F23 / F30 / F31 / F32 / F33 / F34 / F35 / F36 / F45 / F46 / F48 / F49 / F80 / F82 / F83 / F87			19 Nm
2AZ Fitting, load area net to body (roof)	F20 / F21			6 Nm
	F31	M6 M8		7,6 Nm 15 Nm
3AZ Holder, roller cover for luggage compartment/load area net to body (luggage compartment)	F31	M8		15 Nm
4AZ Cover, mounting load area net	F31			2,6 Nm
5AZ Lashing rail to side member	F34			19 Nm
6AZ Pin (from luggage compartment wheel arch trim panel) to side member	F48 / F49			1 Nm
7AZ Luggage compartment well to side of insert	F48 / F49			1 Nm

51 47 Floor-luggage compartment-engine compartment trim panel

Tightening Torques

	Type	Thread	Tightening specifications	Torque
1AZ Lashing eye to body	F20 / F21 / F22 / F23 / F30 / F31 / F32 / F33 / F34 / F35 / F36 / F45 / F46 / F48 / F49 / F80 / F82 / F83 / F87			19 Nm
2AZ Fitting, load area net to body (roof)	F20 / F21			6 Nm
	F31	M6 M8		7,6 Nm 15 Nm
3AZ Holder, roller cover for luggage compartment/load area net to body (luggage compartment)	F31	M8		15 Nm
4AZ Cover, mounting load area net	F31			2,6 Nm
5AZ Lashing rail to side member	F34			19 Nm
6AZ Pin (from luggage compartment wheel arch trim panel) to side member	F48 / F49			1 Nm
7AZ Luggage compartment well to side of insert	F48 / F49			1 Nm

51 75 Underbody panelling

Tightening Torques

	Type	Thread	Tightening specifications	Torque
1AZ Underbody panelling on body	F-series	Bolt, non-metric thread		3 Nm
		Screw M6		8,8 Nm
		Nut		2.5 Nm
2AZ Wheel arch cover to body	F-series	Screw		3 Nm
		Nut		2,6 Nm
3AZ Underbody protection front	F18 National-market version	M8x33	Replace screw	28 Nm
		M10x35	Replace screw	28 Nm

5147 Overview of tightening torques

Oddments tray on body		
Plastic nut		3Nm
Underbody protection front		
Screw not metric thread		3Nm
Screw M6		8,8Nm
Nut		2,5Nm
Underbody protection front		
		3Nm
Underbody protection to body		
Screw	Tightening torque	3Nm
Underbody protection to body		
Screw	Tightening torque	2.5Nm
Underbody protection/underbody panelling/heat insulation		
Screw not metric thread		3Nm
Screw M6		8,8Nm
Nut		2,5Nm

5148 Overview of tightening torques

Heat shield to body		
Bolts/nut	Tightening torque	3Nm

51 61 Body reinforcement

Tightening Torques

1AZ Torsion strut to mounting	F45 / F46 / F48 / F49 / F54 / F52 / F60	M12X1,5X48	Replace screws	
			Jointing torque Angle of rotation	100 Nm 90 °
2AZ Cross-brace to bulkhead	F45 / F46 / F48 / F49 / F60 / F52		Replace nut	
			Jointing torque Angle of rotation	56 Nm 45 °
3AZ Strut brace to support bearing	F45 / F46 / F48 / F49 / F60 / F52		Renew screw	
			Jointing torque Angle of rotation	56 Nm 90 °
4AZ Front strut brace to spring strut dome (dome-dome-strut)	F48 / F49 / F60		Renew screw	
			Jointing torque Angle of rotation	28 Nm 180 °
5AZ Torsion strut to mounting	F57	Hexagon screw M12X1,5X48	Replace screws	
			Jointing torque Angle of rotation	100 Nm 90 °
		Torx screw M10X16		38 Nm

5161 Overview of tightening torques

Front connection carrier to body			
M10x18		Tightening torque	56Nm
Rear connection carrier to body			
M8x18		Tightening torque	28Nm
Torsion struts on mounting			
M12 Renew screws.		Tightening torque	100Nm
		Angle of rotation	90°

5165 Overview of tightening torques

Steering column cover to bulkhead		
Plastic nut	Tightening torque	3Nm
Wheel arch cover to body		
Screw	Tightening torque	2,5Nm
Wheel arch cover to body		
Plastic nut	Tightening torque	3Nm

51 71 Gaskets and loose body components

Tightening Torques

	Type	Thread	Tightening specifications	Torque
1AZ Rear spoiler	F01 / F02 / F04 / F07		Screw	2 Nm
			Nut	8 Nm
	F11	M8		8 Nm
	F15 / F85			6 Nm
	F31			1,9 Nm
	F45 / F46 / F48 / F49		Screw	3,1 Nm
2AZ Gasket to tailgate	F11			1,5 Nm
3AZ Bulkhead upper part	F01 / F02 / F03 / F04 / F06 / F07 / F10 / F11 / F12 / F13 / F18		Replace screws (Oval-head screw)	5 Nm
4AZ Trim panel for cover on side member	F06 / F12 / F13			10 Nm
5AZ Stiffening plate to luggage compartment floor	F34	M8		19 Nm
6AZ Spoiler module to tailgate	F34			2,5 Nm
7AZ Spoiler cover to retaining bracket	F34			8 Nm
8AZ Retaining bracket of spoiler cover to spoiler module	F34			8 Nm
9AZ Cross-strut to body	F15 / F85		Replace screws	
			Jointing torque	10 Nm
			Angle of rotation	90 Â°
10AZ Support part for entrance to body	F15 / F16 / F85 / F86			10 Nm
11AZ Torsion cover to body	F33 / F83	Screw		28 Nm
		Nut		30 Nm
12AZ Air duct to deformation element/cross connection	F45 / F46 / F48 / F49	Screw		6 Nm
13AZ V-support to support/cross connection	F45 / F46 / F48 / F49	Screw		12 Nm
14AZ Vertical connection to deformation element	F45 / F46 / F48 / F49	Screw		12 Nm
15AZ Rear spoiler lower section to tailgate, top	F45 / F48 / F49	Screw		8 Nm
16AZ Rear spoiler lower section to tailgate, side	F45	Screw		4,5 Nm
	F48 / F49	Screw		2,7 Nm
17AZ Bulkhead cover, top	F45 / F46 / F52	Screw		3,0 Nm

18AZ Side trim on tailgate	F46	Screw		2,7 Nm
19AZ Wheel arch cover	F48 / F49	Screws and nuts		3,0 Nm
20AZ Front spoiler on bumper	F06 M6 / F13 M6			2 Nm

51 71 Gaskets and loose body components

Tightening Torques

	Type	Thread	Tightening specifications	Torque
1AZ Wheel arch cover to body	F54 / F55 / F56 / F57 / F60			3 Nm
2AZ Lashing eye to body	F54 / F55 / F56			19 Nm
3AZ Rear spoiler to tailgate (middle)	F55 / F56			3 Nm
4AZ Rear spoiler to tailgate (outer)	F55 / F56			2 Nm
5AZ Underbody protection	F54 / F55 / F56 / F57 / F60 / F45 / F46 / F48 / F49 / F52			3 Nm
	F52	M6		8 Nm
6AZ Air flap control to support	F54 / F55 / F56			6 Nm
7AZ Rear spoiler to body	F54			3 Nm
8AZ Lower section of rear spoiler to body	F54			7,6 Nm
9AZ Bulkhead cover	F54 / F48 / F49 / F60			3 Nm
10AZ Mounting from bonnet seal, sideways	F48 / F49 / F60			3 Nm
11AZ Vehicle underbody cover at side	F52 / F57	Hexagon screw		3 Nm
		Plastic nut		2,6 Nm
12AZ Front cowl panel sealing on cowl panel	F57			3 Nm
13AZ Base plate to body	F60			8 Nm

5171 Overview of tightening torques

Air duct to deformation element/cross connection			
M6x20 screw		Tightening torque	6Nm
Brake air duct to bracket			
Screw		Tightening torque	4Nm
Bulkhead cover, top			
Screw		Tightening torque	3Nm
Bulkhead lower part to body			
Nut		Tightening torque	2,6Nm
Cross-brace to bulkhead			
M10 Renew nut.		Tightening torque	56Nm
		Angle of rotation	45°
Rear bulkhead upper part to lower section of bulkhead			
Oval-head screw		Tightening torque	5Nm
Strut brace to support bearing			
M10 Renew screw.		Tightening torque	56Nm
		Angle of rotation	90°
Wheel arch cover			
Screw			3Nm
Plastic nut			2,6Nm
Wheel arch cover to body			
Plastic nut		Tightening torque	2,6Nm
Screw		Tightening torque	2,6Nm

5174 Overview of tightening torques

Brake air duct to vertical strut			
TS6x16		Tightening torque	4,5Nm
Vertical strut to bumper support			
M6x20		Tightening torque	12Nm

5175 Overview of tightening torques

Heat shield to body		
M6	Tightening torque	8Nm
Underbody panelling on body		
Screw not metric		3Nm
Screw M6		8.8Nm
Nut		2.5Nm
Underbody panelling, side		
Plastic nut	Tightening torque	2,6Nm
Underbody panelling, side		
Hexagon screw	Tightening torque	2,6Nm

51 operating fluid overview

Expendable materials

Yellow plastic adhesive tape		83199410979
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Expendable materials

Adhesive tape, double-sided		54112290978
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Expendable materials

Cutting cord		81432344272
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Expendable materials

Cleaning agent R1	100 ml, Bottle	83192211217
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Expendable materials

Cleaning agent R2	500 ml	83190417324
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Adhesive

Window glass adhesive Rest of World	300 ml, Cartridge	83192289286
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Adhesive

Window glass adhesive USA	300 ml, Cartridge	83192289181
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Adhesive

Window glass adhesive CHN	300 ml, Cartridge	83192180002
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