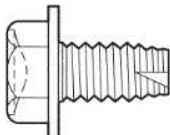
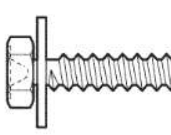
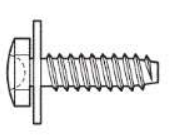
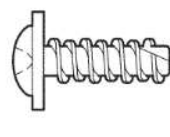
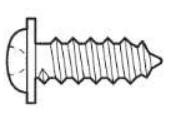
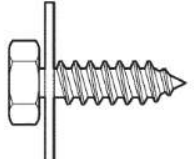
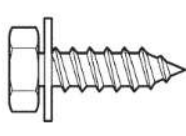


IP-4

INSTRUMENT PANEL – UPPER INSTRUMENT PANEL

REMOVAL

1. BOLT, SCREW AND NUT TABLE

Code	Shape	Code	Shape	Code	Shape
<A>	 90105-08120		 90159-50083	<C>	 90159-50068
<D>	 93568-15014	<E>	 93560-14014	<F>	 90159-60215
<G>	 90159-60200				

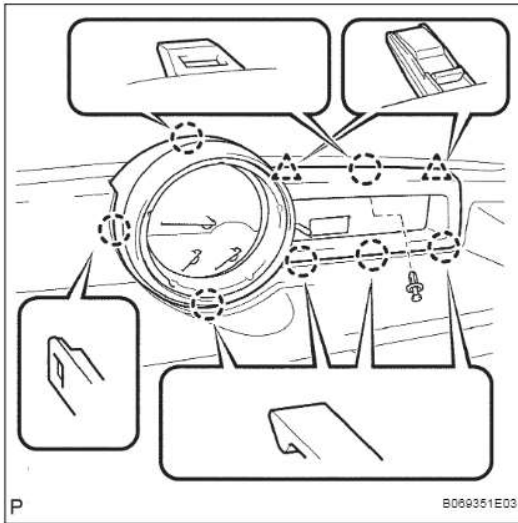
P

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- HINT:
All bolts, screws and nuts relevant to installing and removing the instrument panel are shown along with their alphabet code in the table above.
2. DISCONNECT CABLE FROM NEGATIVE BATTERY TERMINAL
- CAUTION:
Wait at least 90 seconds after disconnecting the cable from the negative (-) battery terminal to prevent airbag and seat belt pretensioner activation.

INSTRUMENT PANEL – UPPER INSTRUMENT PANEL

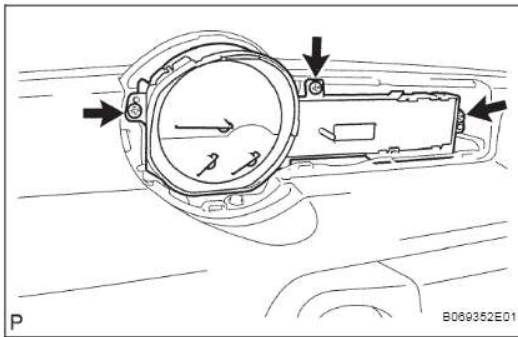
IP-5

**3. REMOVE INSTRUMENT CLUSTER FINISH PANEL**

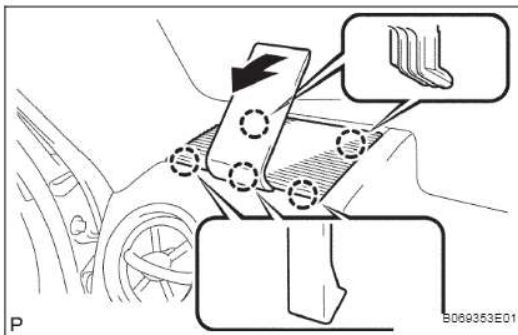
- (a) Remove the clip.
- (b) Using a screwdriver, detach the 7 claws and 2 clips, and remove the instrument cluster finish panel.

HINT:

Tape the screwdriver tip before use.

**4. REMOVE COMBINATION METER ASSEMBLY**

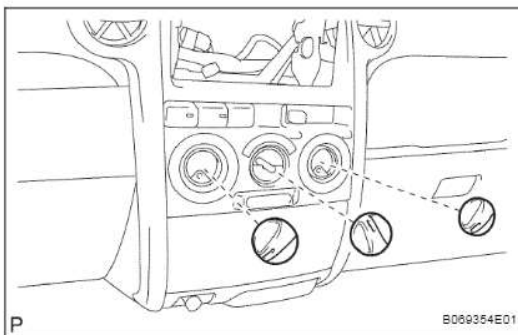
- (a) Remove the 3 screws.
- (b) Disconnect the connector and remove the combination meter.

**5. REMOVE NO. 2 INSTRUMENT PANEL SPEAKER PANEL SUB-ASSEMBLY**

- (a) Using a moulding remover, detach the 5 claws and remove the speaker panel.

HINT:

Tape the moulding remover tip before use.

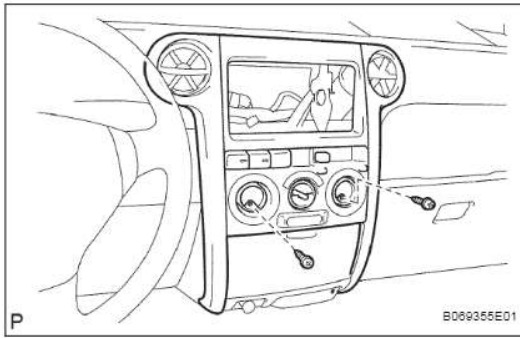
6. REMOVE NO. 1 INSTRUMENT PANEL SPEAKER PANEL SUB-ASSEMBLY**7. REMOVE FRONT NO. 2 SPEAKER ASSEMBLY****8. REMOVE HEATER CONTROL KNOB**

- (a) Remove the 3 heater control knobs.

IP

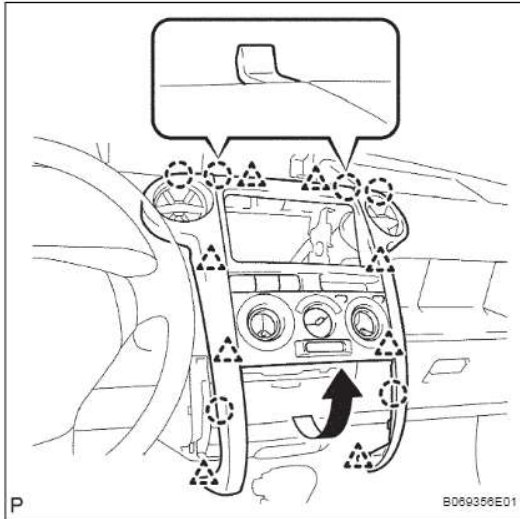
IP-6

INSTRUMENT PANEL – UPPER INSTRUMENT PANEL

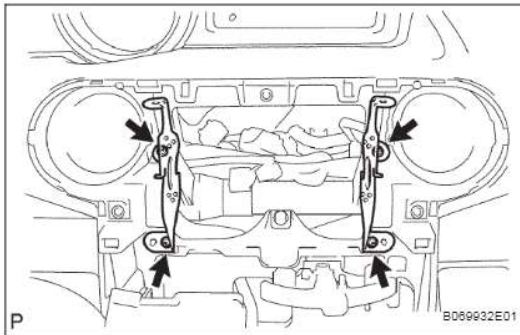


9. REMOVE INSTRUMENT CLUSTER FINISH PANEL CENTER

(a) Remove the 2 screws.



(b) Disengage the 8 clips and 6 claws, and remove the instrument cluster finish panel center.

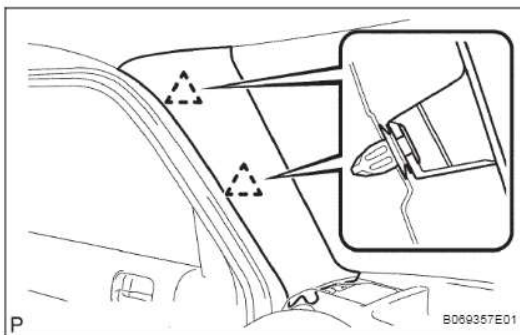


10. REMOVE NO. 1 RADIO BRACKET

(a) Remove the 2 screws and radio bracket.

11. REMOVE NO. 2 RADIO BRACKET

(a) Remove the 2 screws and radio bracket.



12. REMOVE FRONT PILLAR GARNISH LH

(a) Using a screwdriver, detach the 2 clips and remove the front pillar garnish.

HINT:

Tape the screwdriver tip before use.

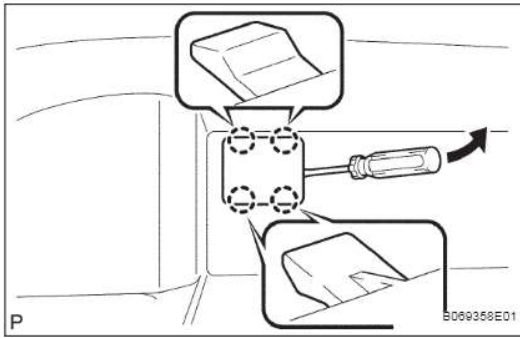
13. REMOVE FRONT PILLAR GARNISH RH

HINT:

Use the same procedures for the RH side and LH side.

INSTRUMENT PANEL – UPPER INSTRUMENT PANEL

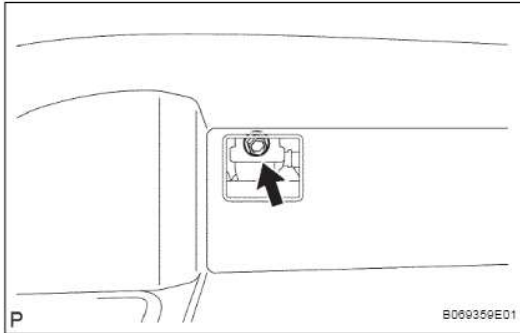
IP-7

**14. REMOVE NO. 3 INSTRUMENT PANEL HOLE COVER**

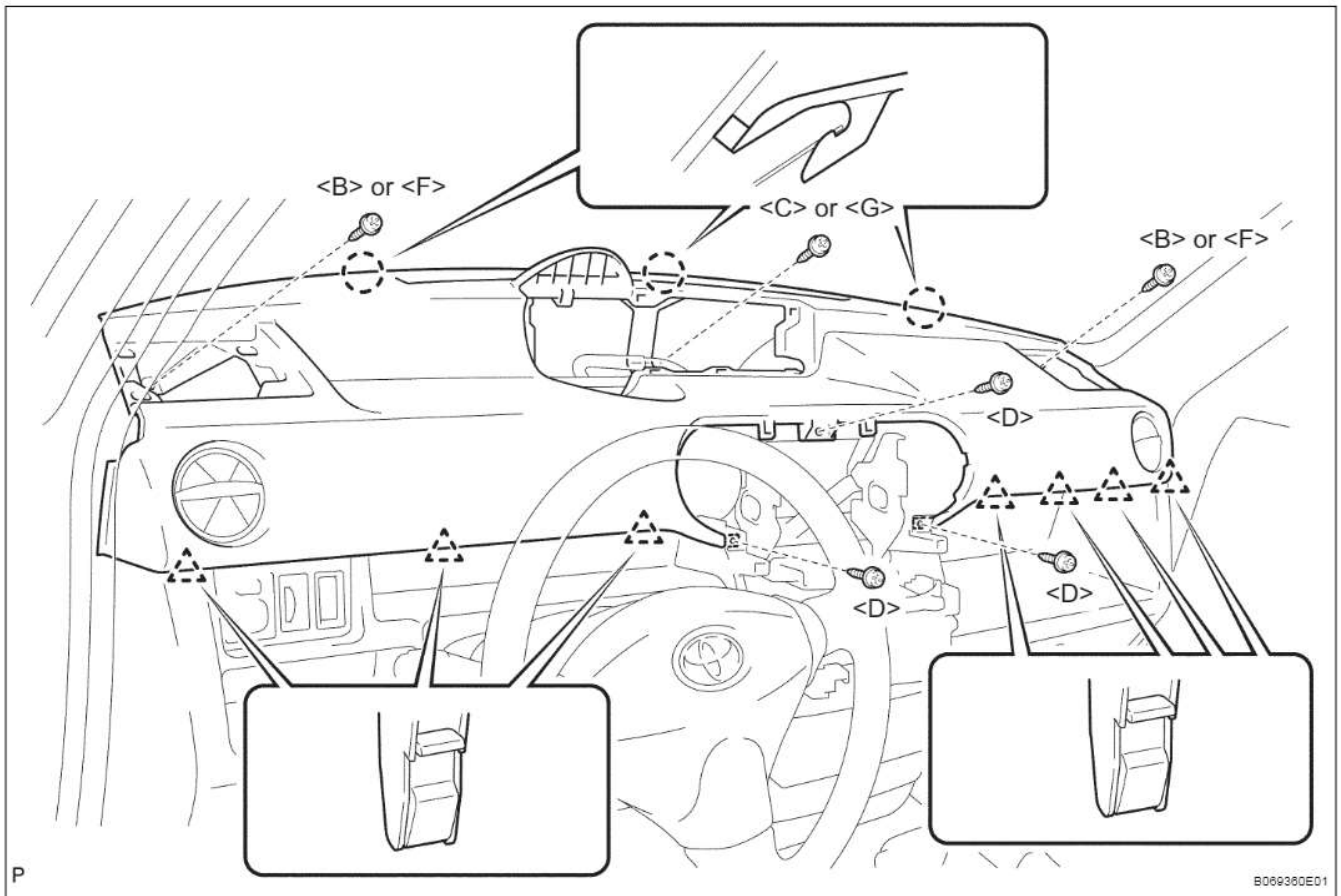
- (a) Using a screwdriver, detach the 4 claws and remove the instrument panel hole cover.

HINT:

Tape the screwdriver tip before use.

15. DISCONNECT PASSENGER AIRBAG CONNECTOR**16. REMOVE INSTRUMENT PANEL SUB-ASSEMBLY**

- (a) Remove the bolt.
 (b) Remove the 6 screws.
 (c) Disengage the 7 clips and 3 claws.
 (d) Disconnect the connectors.
 (e) Remove the instrument panel.



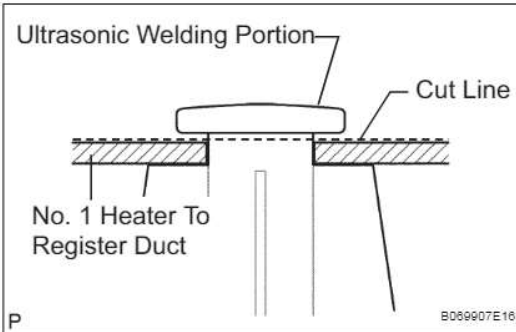
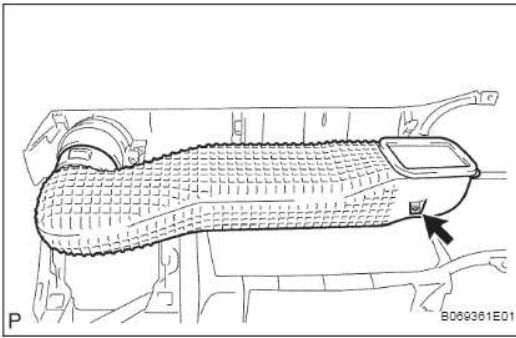
IP

IP-8

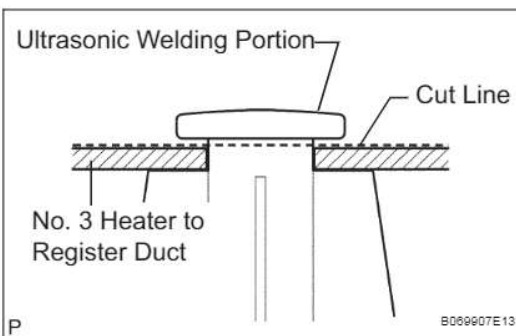
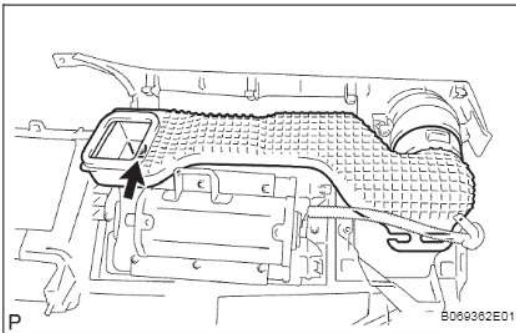
INSTRUMENT PANEL – UPPER INSTRUMENT PANEL

DISASSEMBLY**1. REMOVE NO. 1 HEATER TO REGISTER DUCT**

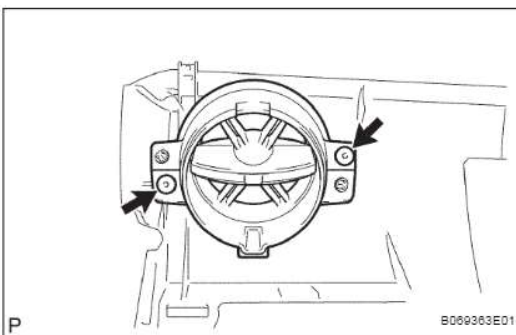
- (a) Using nippers, cut off the ultrasonic welding portion as shown in the illustration to remove the No. 1 heater to register duct from the instrument panel.

**2. REMOVE NO. 3 HEATER TO REGISTER DUCT**

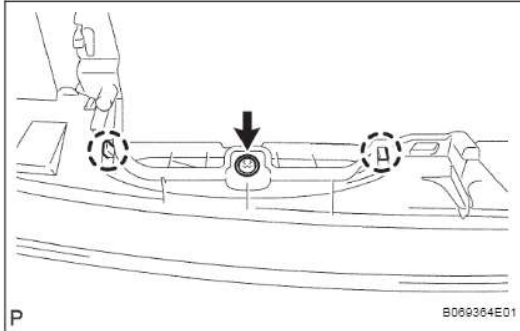
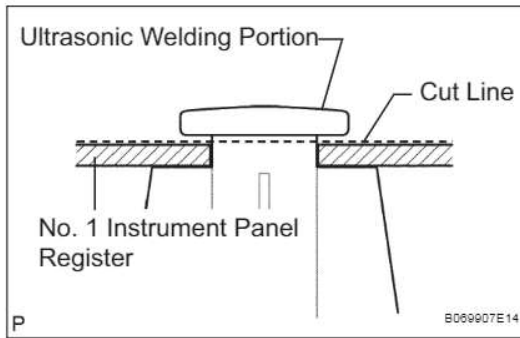
- (a) Using nippers, cut off the ultrasonic welding portion as shown in the illustration to remove the No. 3 heater to register duct from the instrument panel.

**3. REMOVE NO. 1 INSTRUMENT PANEL REGISTER ASSEMBLY**

- (a) Using nippers, cut off the ultrasonic welding portion as shown in the illustration to remove the No. 1 instrument panel register from the instrument panel.



IP

INSTRUMENT PANEL – UPPER INSTRUMENT PANEL**IP-9****4. REMOVE INSTRUMENT CLUSTER FINISH PANEL END**

- (a) Remove the screw.
- (b) Disengage the 2 claws and remove the instrument cluster finish panel end.

5. REMOVE FRONT PASSENGER AIRBAG ASSEMBLY (See page [RS-426](#))**6. REMOVE NO. 1 INSTRUMENT PANEL CUSHION**

- (a) Remove the No. 1 instrument panel cushion from the instrument panel sub-assembly.

IP

IP-10

INSTRUMENT PANEL – UPPER INSTRUMENT PANEL

REASSEMBLY**1. INSTALL NO. 1 INSTRUMENT PANEL CUSHION**

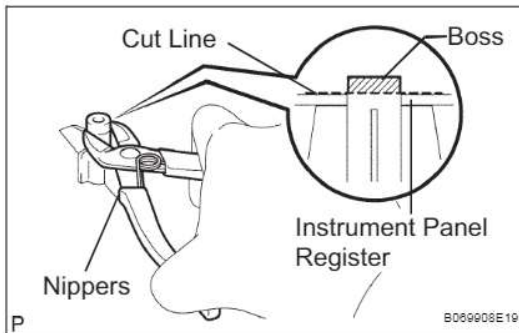
- (a) Install the No. 1 instrument panel cushion to the instrument panel.

2. INSTALL FRONT PASSENGER AIRBAG ASSEMBLY
(See page [RS-426](#))**3. INSTALL INSTRUMENT CLUSTER FINISH PANEL END**

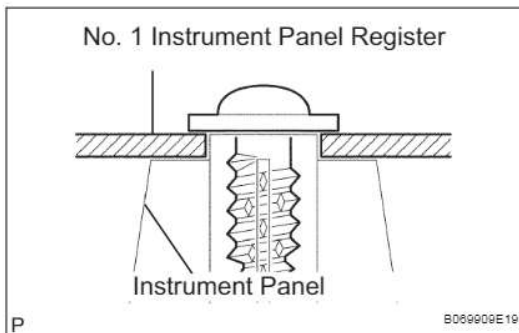
- (a) Attach the 2 claws to install the instrument cluster finish panel end.
(b) Install the screw.

4. INSTALL NO. 1 INSTRUMENT PANEL REGISTER ASSEMBLY

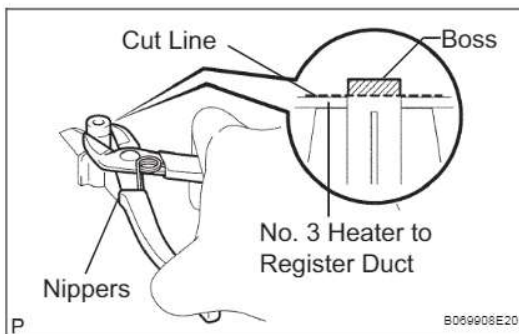
- (a) Only when replacing the instrument panel with a new one:
Using nippers, cut the boss off, as shown in the illustration.

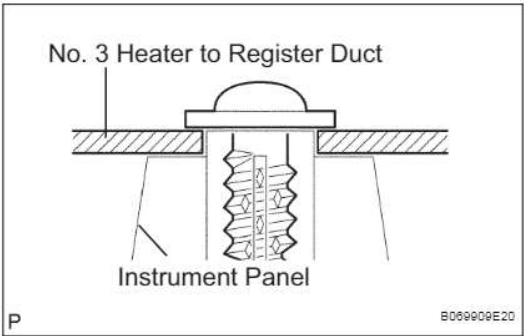


- (b) Using a screw, install the No. 1 instrument panel register to the instrument panel.

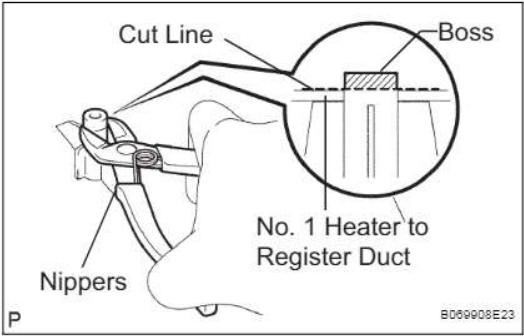
**5. INSTALL NO. 3 HEATER TO REGISTER DUCT**

- (a) Only when replacing the instrument panel with a new one:
Using nippers, cut the boss off, as shown in the illustration.



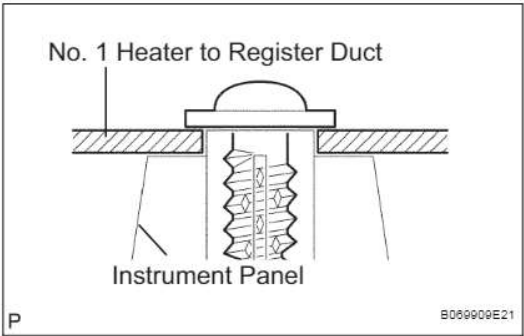


- (b) Using a screw, install the No. 3 heater to register duct to the instrument panel.



6. INSTALL NO. 1 HEATER TO REGISTER DUCT

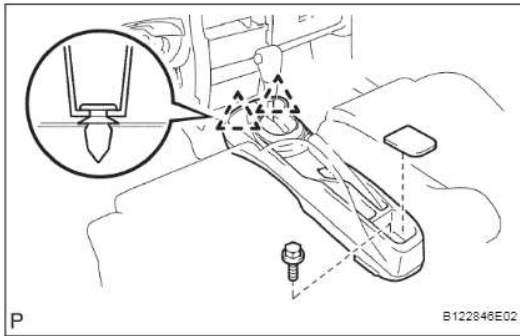
- (a) Only when replacing the instrument panel with a new one:
Using nippers, cut the boss off, as shown in the illustration.



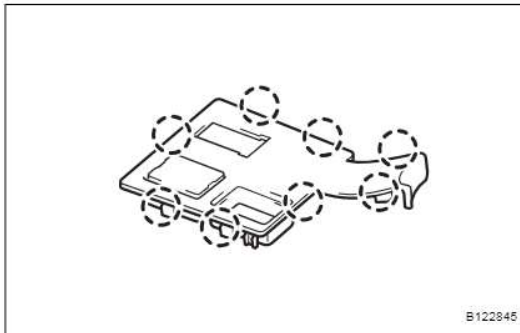
- (b) Using a screw, install the No. 1 heater to register duct to the instrument panel.

IP-42

INSTRUMENT PANEL – REAR CONSOLE BOX

**INSTALLATION****1. INSTALL REAR CONSOLE BOX ASSEMBLY**

- (a) Attach the 2 clips to install the console box.
- (b) Connect the connector.
- (c) Install the screw.
- (d) Install the console box carpet.



- (e) Attach the 8 claws to install the rear console box cover.

2. INSTALL SHIFT LEVER KNOB SUB-ASSEMBLY (for Manual Transaxle)

UPPER INSTRUMENT PANEL

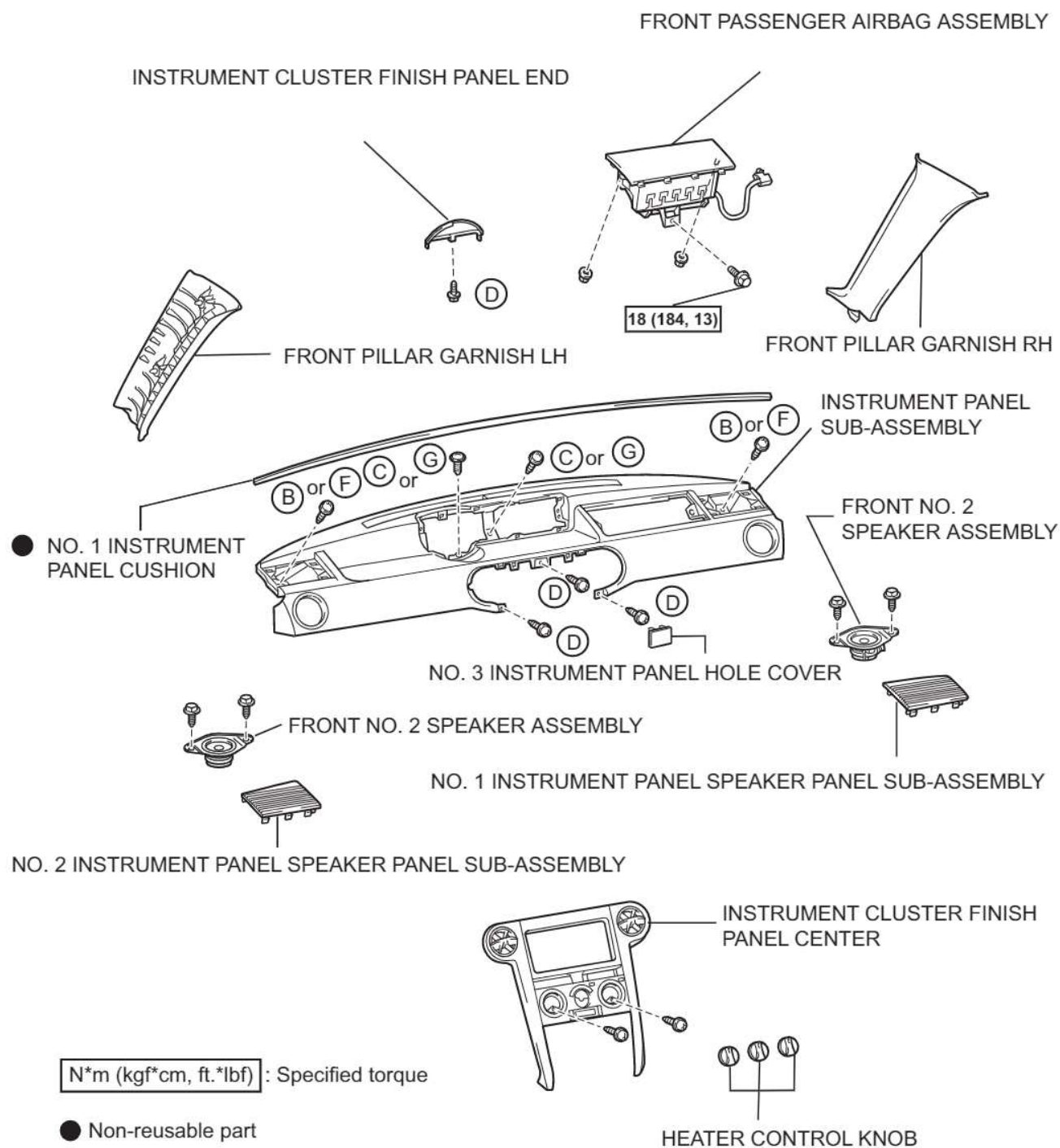
PRECAUTION

1. **PRECAUTION FOR VEHICLE WITH SRS AIRBAG AND SEAT BELT PRETENSIONER**
 - (a) Some operations in this section may affect the SRS airbags. Prior to performing the corresponding operations, read the SRS airbag NOTICE (see page [RS-1](#)).

IP-2

INSTRUMENT PANEL – UPPER INSTRUMENT PANEL

COMPONENTS

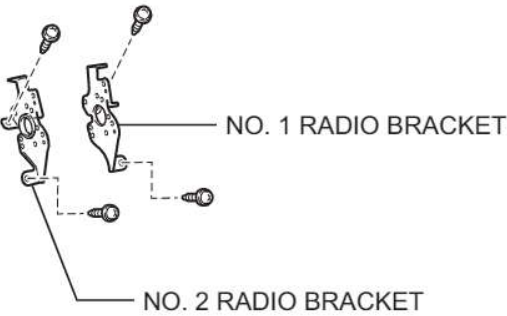
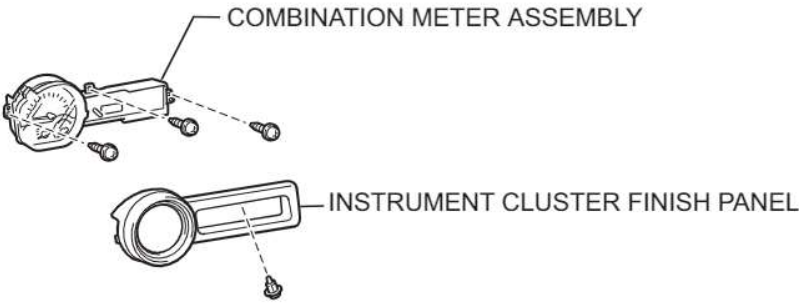
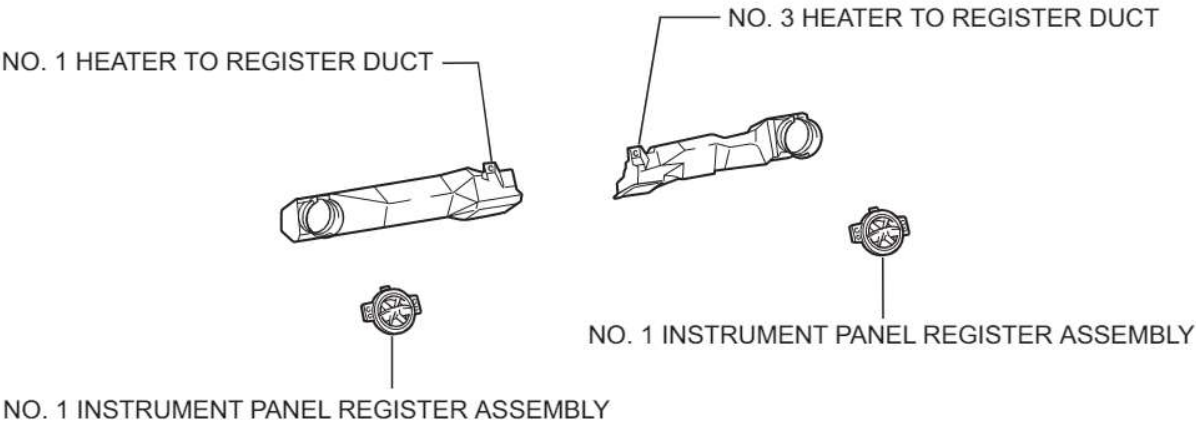


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INSTRUMENT PANEL – UPPER INSTRUMENT PANEL

IP-3



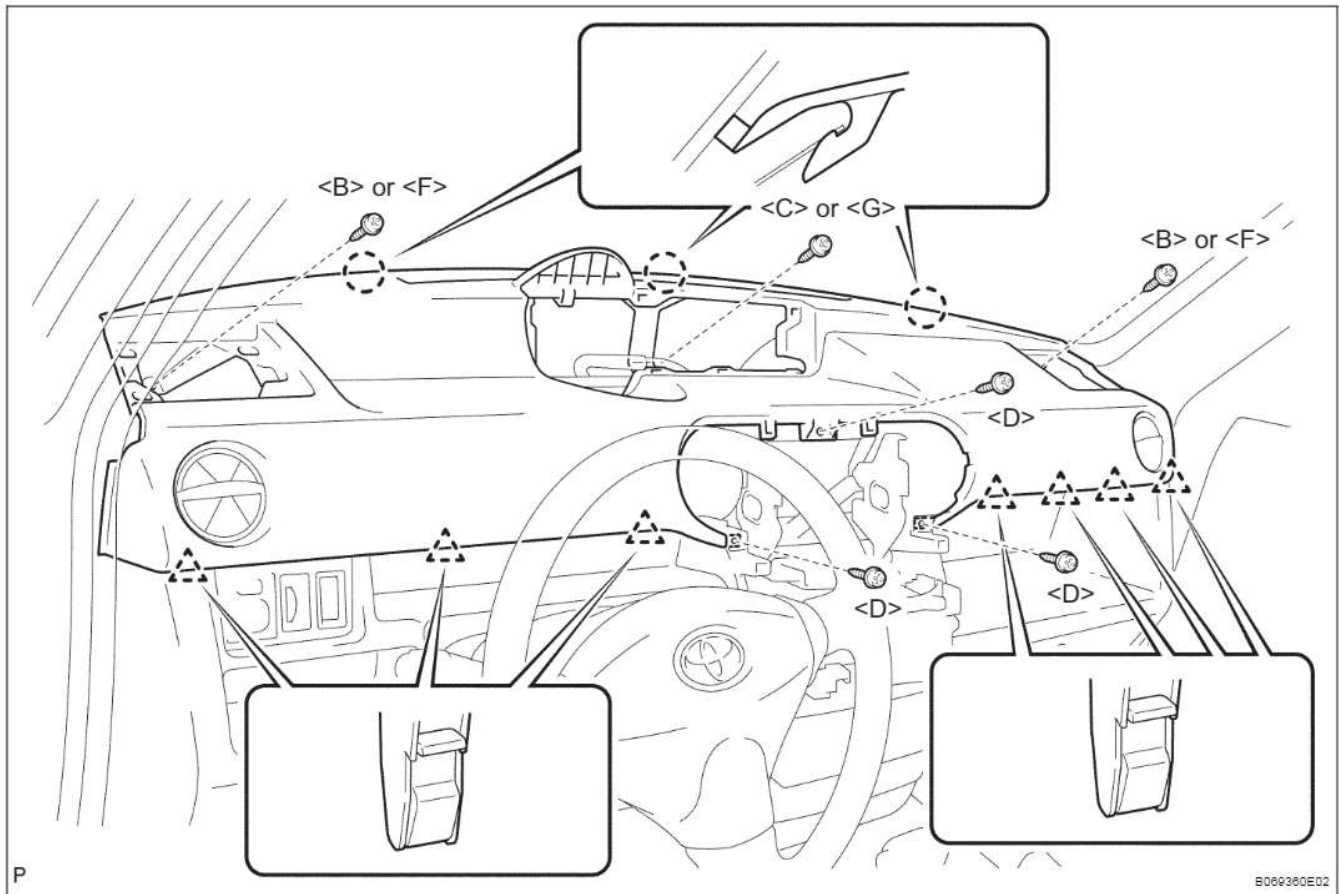
IP

IP-12

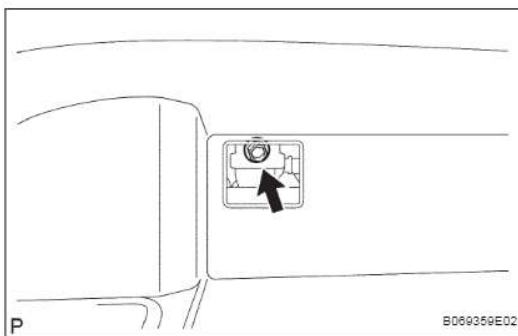
INSTRUMENT PANEL – UPPER INSTRUMENT PANEL

INSTALLATION**1. INSTALL INSTRUMENT PANEL SUB-ASSEMBLY**

- (a) Install the instrument panel.
- (b) Connect the connectors.
- (c) Attach the 7 clips and 3 claws.
- (d) Install the 6 screws.

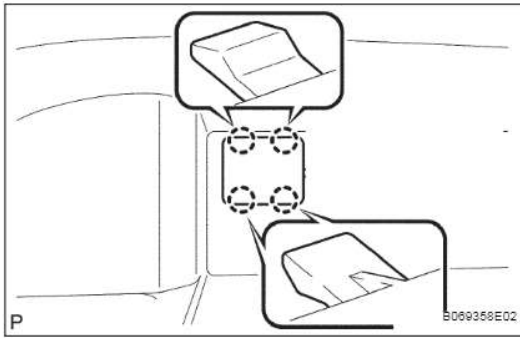


- (e) Install the bolt.

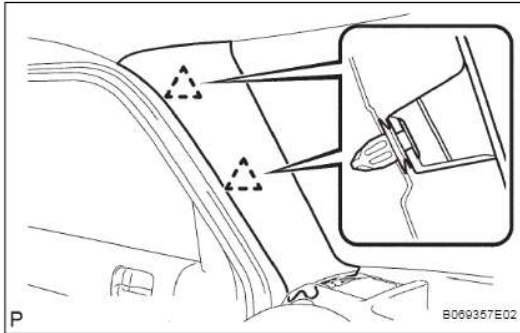
2. CONNECT PASSENGER AIRBAG CONNECTOR

INSTRUMENT PANEL – UPPER INSTRUMENT PANEL

IP-13

**3. INSTALL NO. 3 INSTRUMENT PANEL HOLE COVER**

- (a) Attach the 4 claws to install the instrument panel hole cover.

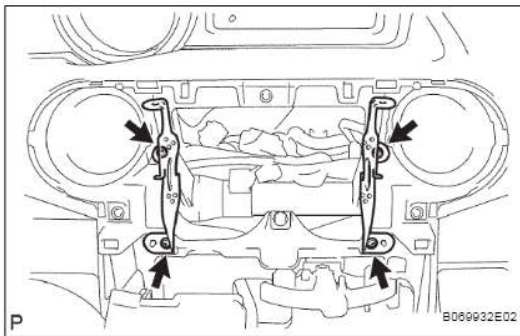
**4. INSTALL FRONT PILLAR GARNISH LH**

- (a) Attach the 2 clips to install the front pillar garnish.

5. INSTALL FRONT PILLAR GARNISH RH

HINT:

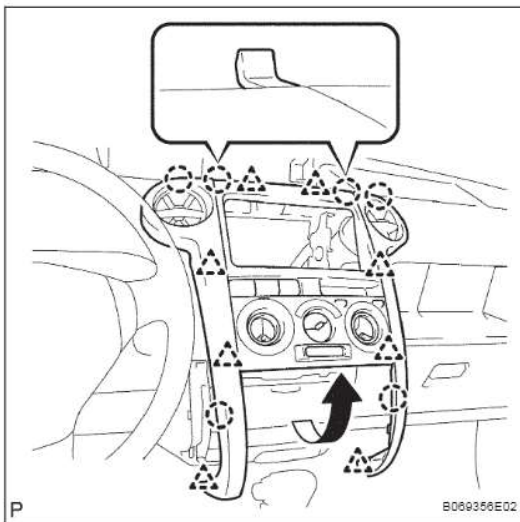
Use the same procedures for the RH side and LH side.

**6. INSTALL NO. 1 RADIO BRACKET**

- (a) Install the radio bracket with the 2 screws.

7. INSTALL NO. 2 RADIO BRACKET

- (a) Install the radio bracket with the 2 screws.

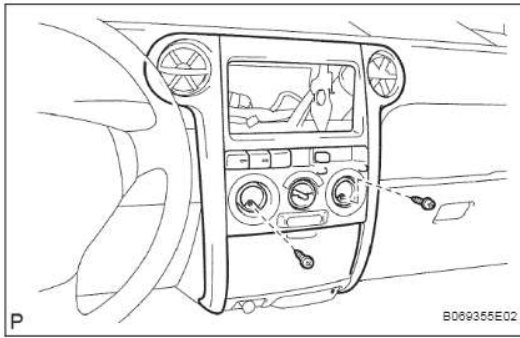
**8. INSTALL INSTRUMENT CLUSTER FINISH PANEL CENTER**

- (a) Attach the 8 clips and 6 claws to install the instrument cluster finish panel.

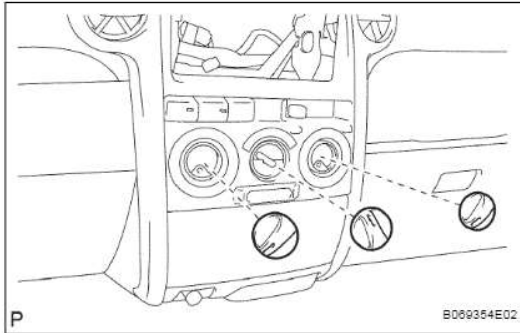
IP

IP-14

INSTRUMENT PANEL – UPPER INSTRUMENT PANEL



(b) Install the 2 screws.



9. INSTALL HEATER CONTROL KNOB

(a) Install the 3 heater control knobs.

10. INSTALL FRONT NO. 2 SPEAKER ASSEMBLY

11. INSTALL NO. 2 INSTRUMENT PANEL SPEAKER PANEL SUB-ASSEMBLY

(a) Attach the 5 claws to install the speaker panel.

12. INSTALL NO. 1 INSTRUMENT PANEL SPEAKER PANEL SUB-ASSEMBLY

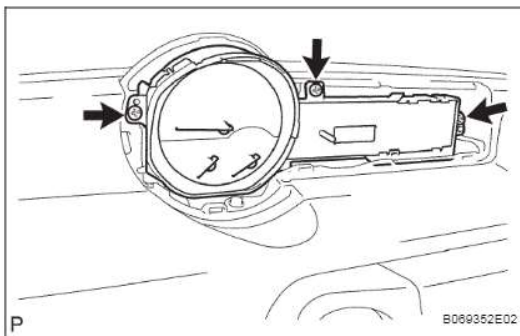
HINT:

Use the same procedures described for the No. 1 instrument panel speaker panel.

13. INSTALL COMBINATION METER ASSEMBLY

(a) Connect the connector.

(b) Install the combination meter with the 3 screws.



14. INSTALL INSTRUMENT CLUSTER FINISH PANEL

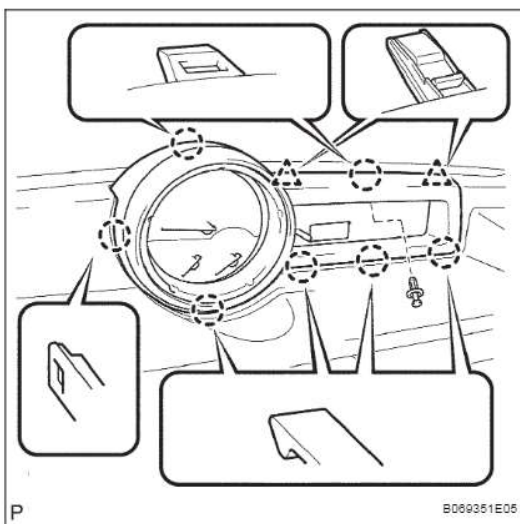
(a) Attach the 7 claws and 2 clips to install the instrument cluster finish panel.

(b) Install the clip.

15. CONNECT CABLE TO NEGATIVE BATTERY TERMINAL

16. CHECK SRS WARNING LIGHT

(a) Check the SRS warning light (see page [RS-37](#)).



IP

LOWER INSTRUMENT PANEL

PRECAUTION

(2005/07-2005/12)

1. PRECAUTION FOR VEHICLE WITH SRS AIRBAG AND SEAT BELT PRETENSIONER

- (a) Some operations in this section may affect the SRS airbags. Prior to performing the corresponding operations, read the SRS airbag NOTICE (see page [RS-1](#)).

PRECAUTION

(2005/12-)

1. PRECAUTION FOR VEHICLE WITH SRS AIRBAG AND SEAT BELT PRETENSIONER

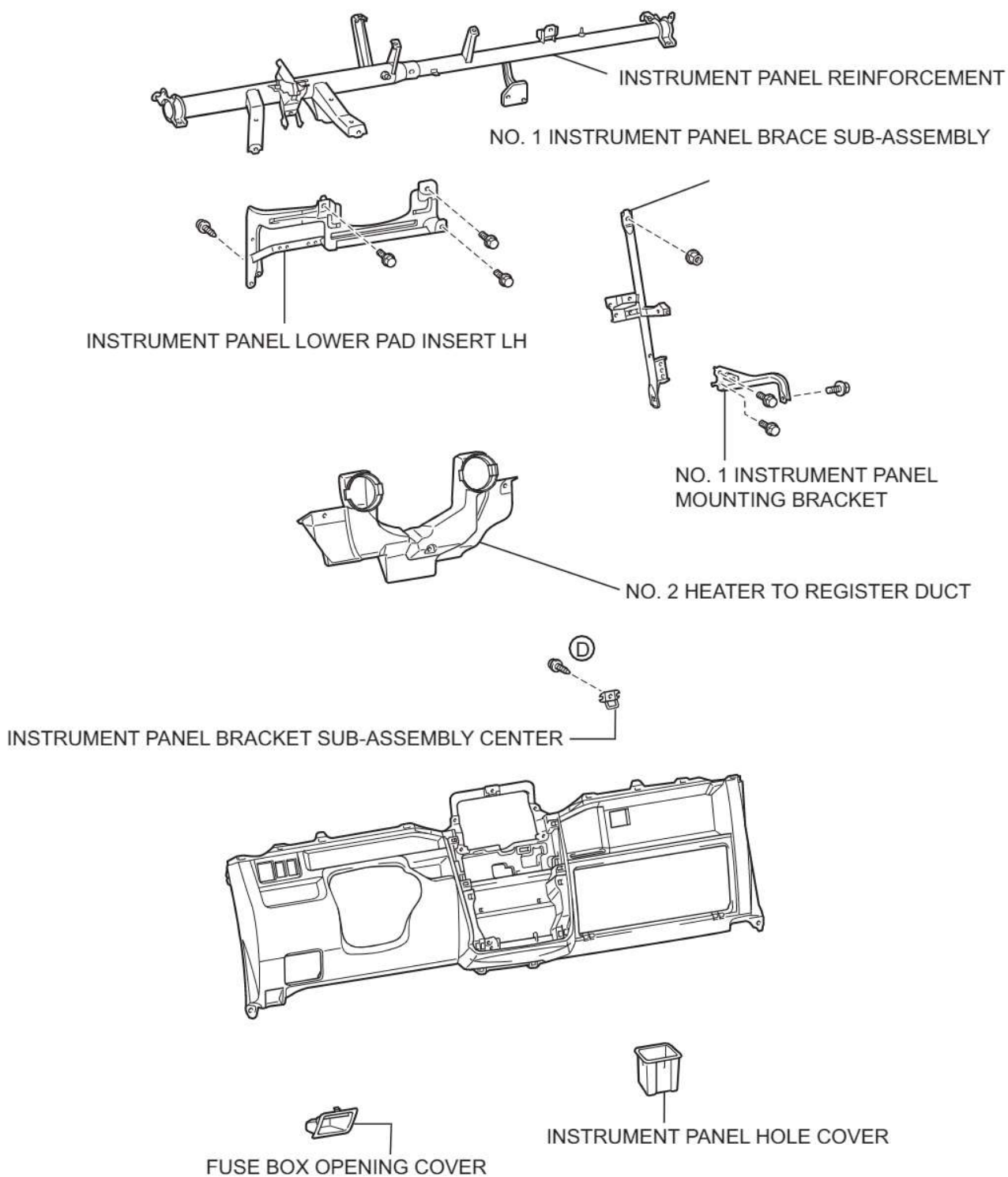
- (a) Some operations in this section may affect the SRS airbags. Prior to performing the corresponding operations, read the SRS airbag NOTICE (see page [RS-1](#)).

IP-16

INSTRUMENT PANEL – LOWER INSTRUMENT PANEL

COMPONENTS

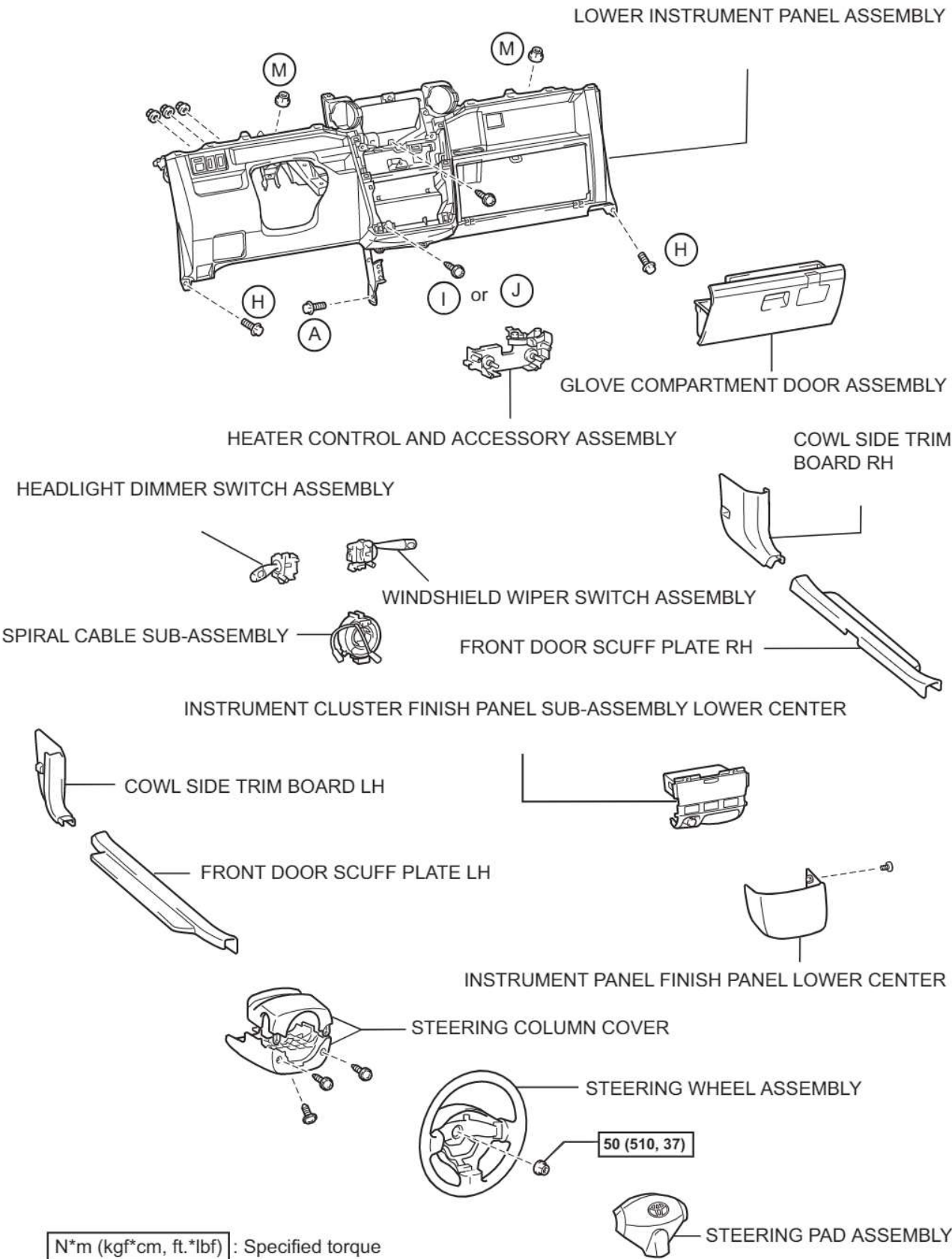
(2005/07-2005/12)



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INSTRUMENT PANEL – LOWER INSTRUMENT PANEL

IP-17

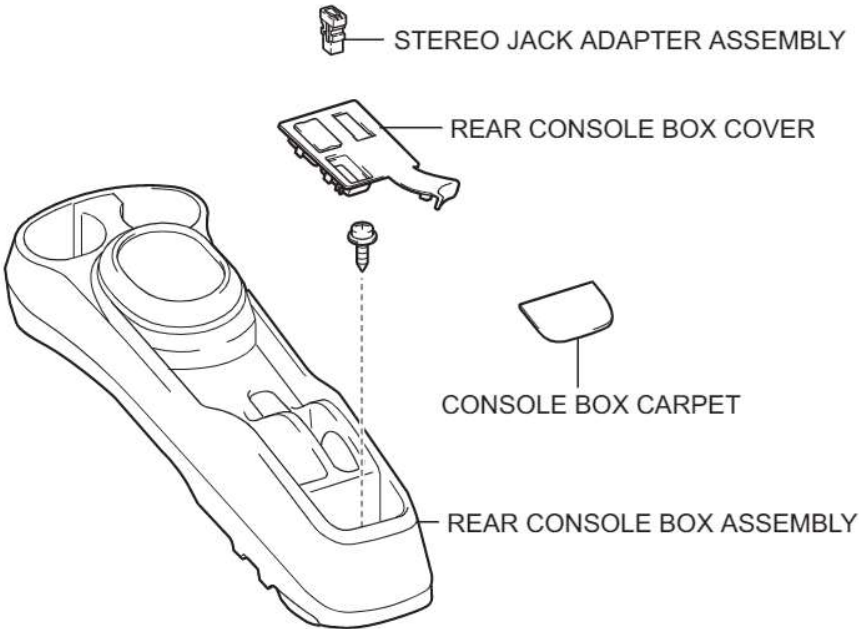


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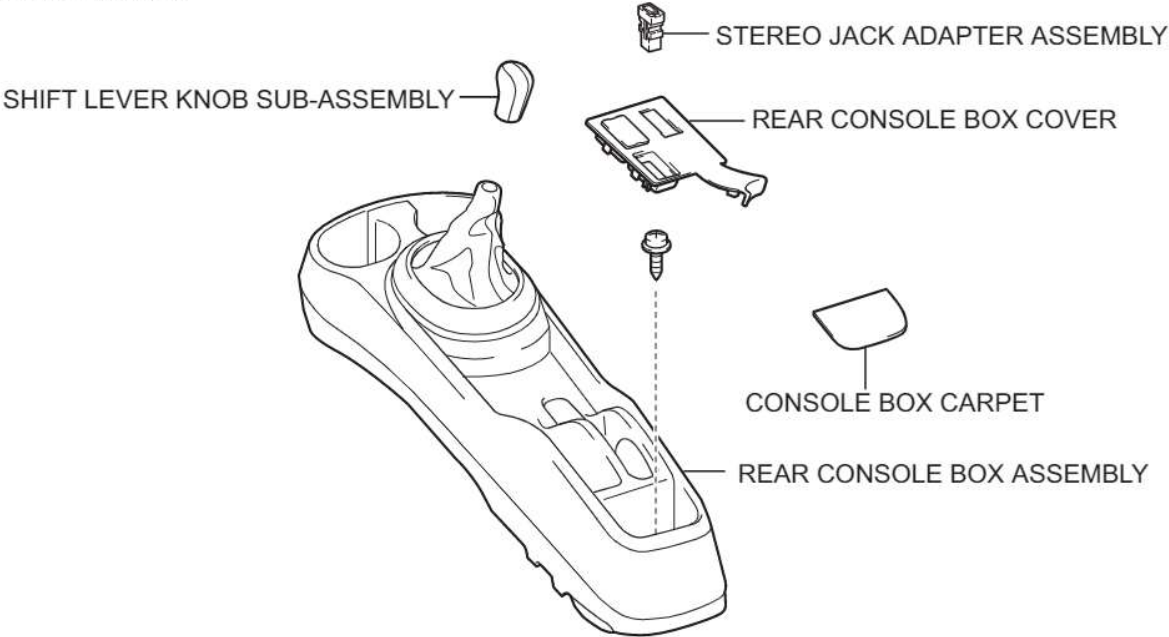
B119417E05

REAR CONSOLE BOX
COMPONENTS

Automatic Transaxle



Manual Transaxle



INSTRUMENT PANEL – REAR CONSOLE BOX

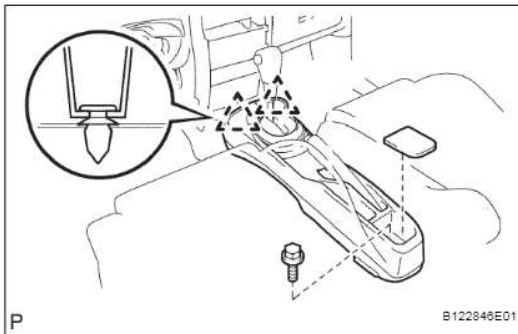
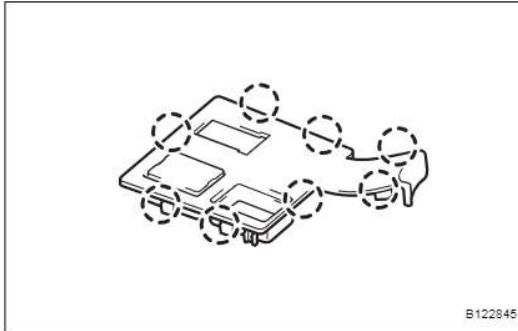
IP-41

REMOVAL**1. REMOVE SHIFT LEVER KNOB SUB-ASSEMBLY (for Manual Transaxle)****2. REMOVE REAR CONSOLE BOX ASSEMBLY**

- (a) Using a screwdriver, detach the 8 claws and remove the rear console box cover.

HINT:

Tape the screwdriver tip before use.



- (b) Remove the console box carpet.

- (c) Remove the screw.

- (d) Disconnect the connector.

- (e) Using a screwdriver, detach the 2 clips and remove the console box.

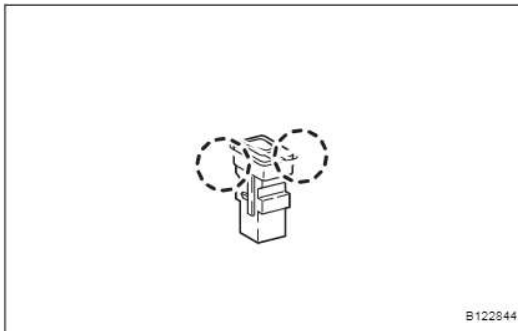
HINT:

Tape the screwdriver tip before use.

DISASSEMBLY**1. REMOVE STEREO JACK ADAPTER ASSEMBLY**

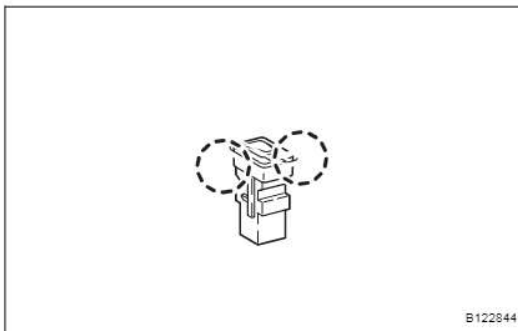
- (a) Detach the 2 claws and remove the stereo jack adapter.

- (b) Disconnect the connectors.

**REASSEMBLY****1. INSTALL STEREO JACK ADAPTER ASSEMBLY**

- (a) Connect the connectors.

- (b) Attach the 2 claws to install the stereo jack adapter.



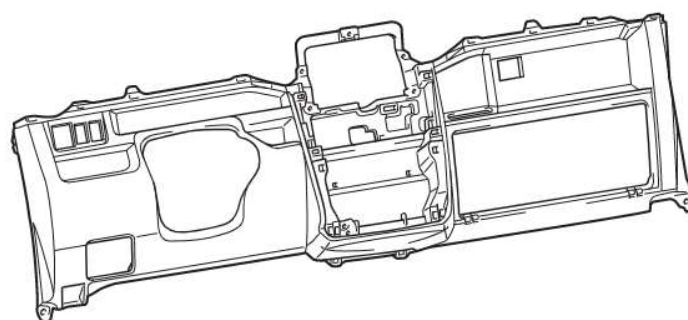
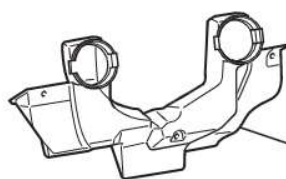
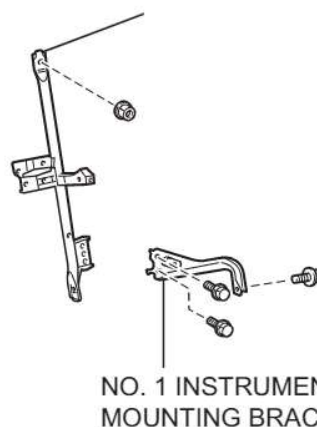
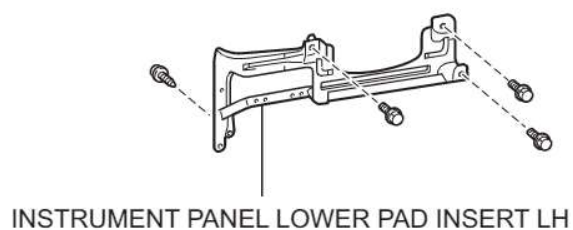
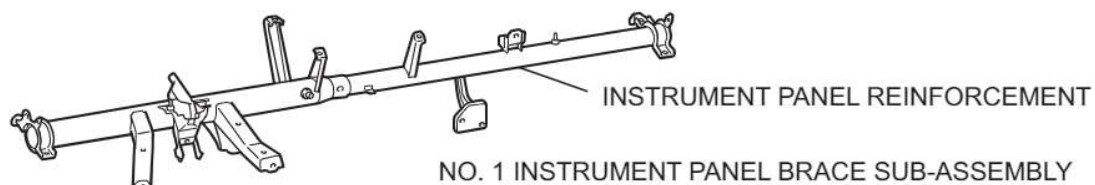
IP

IP-18

INSTRUMENT PANEL – LOWER INSTRUMENT PANEL

COMPONENTS

(2005/12-)

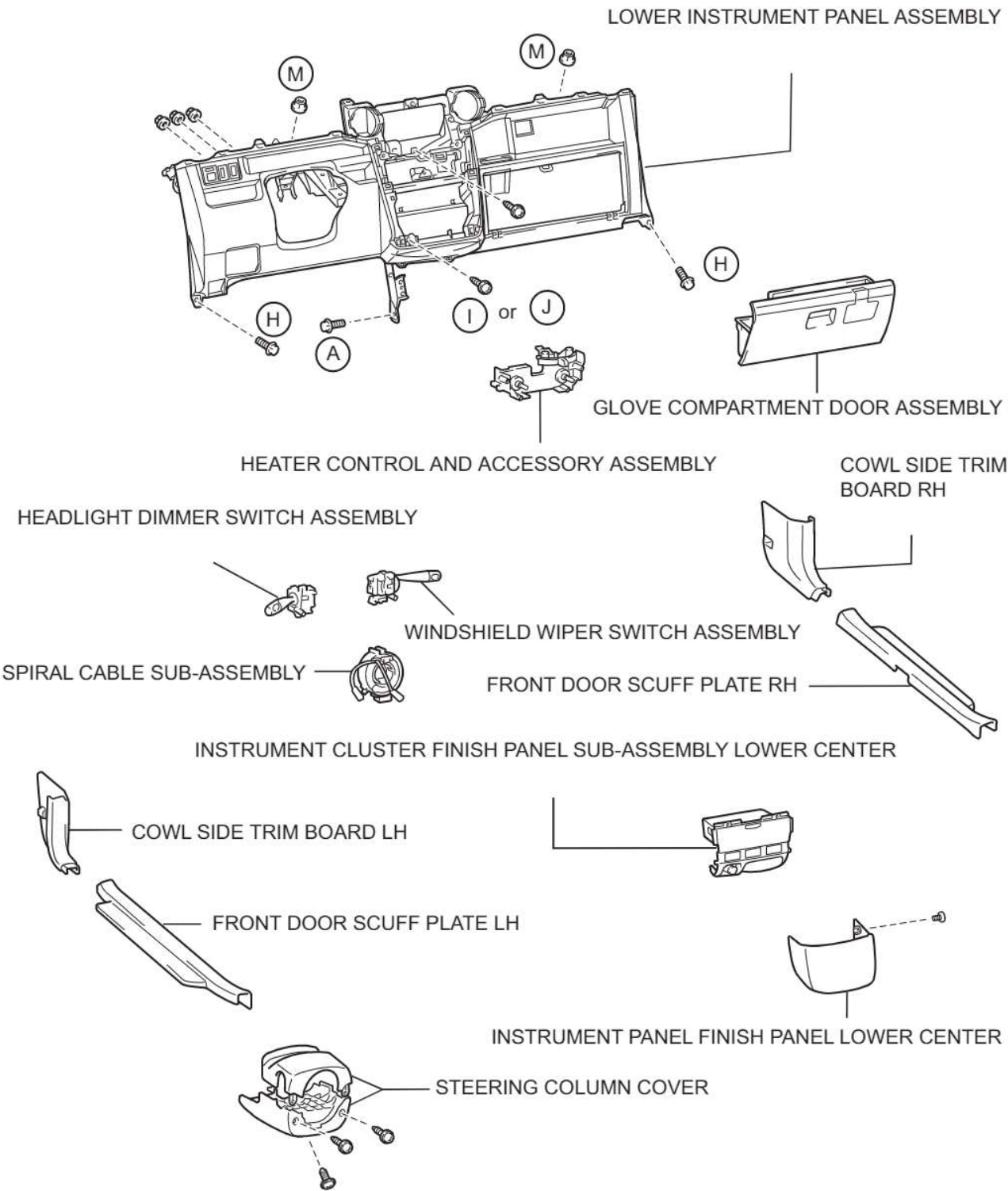


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IP

INSTRUMENT PANEL – LOWER INSTRUMENT PANEL

IP-19



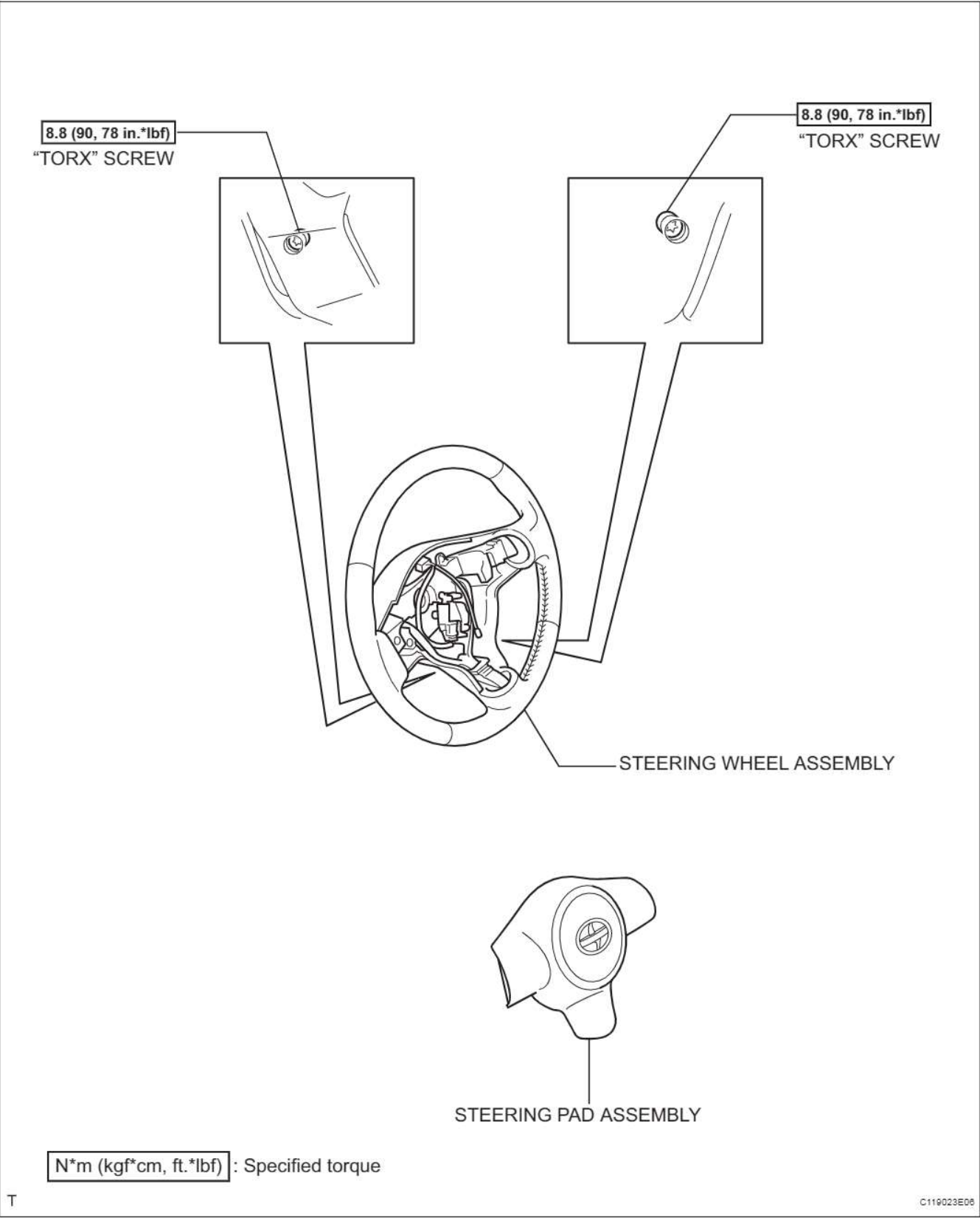
IP

T

B119417E04

IP-20

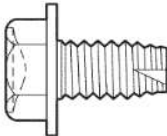
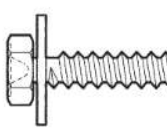
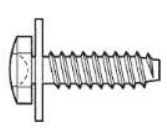
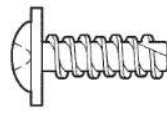
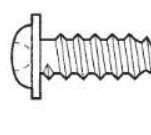
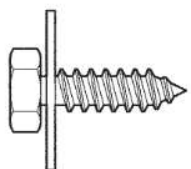
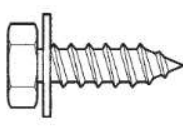
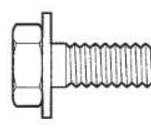
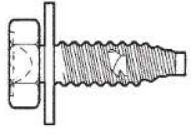
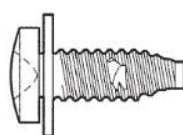
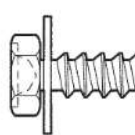
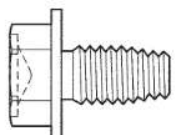
INSTRUMENT PANEL – LOWER INSTRUMENT PANEL



REMOVAL

(2005/07-2005/12)

1. BOLT, SCREW AND NUT TABLE

Code	Shape	Code	Shape	Code	Shape
<A>	 φ = 8 (0.31) L = 15 (0.59) 90105-08120		 φ = 5 (0.20) L = 25 (0.98) 90159-50083	<C>	 φ = 5 (0.20) L = 16 (0.63) 90159-50068
<D>	 φ = 5 (0.20) L = 14 (0.55) 93568-15014	<E>	 φ = 4 (0.16) L = 14 (0.55) 93560-14014	<F>	 φ = 6 (0.24) L = 25 (0.98) 90159-60215
<G>	 φ = 6 (0.24) L = 16 (0.63) 90159-60200	<H>	 φ = 6 (0.24) L = 22 (0.87) 90119-06022	<I>	 φ = 6 (0.24) L = 18 (0.71) 90159-60546
<J>	 φ = 7 (0.28) L = 20 (0.79) 90159-70004	<K>	 φ = 6 (0.24) L = 19 (0.75) 90159-60431	<L>	 φ = 8 (0.31) L = 15 (0.59) 90105-08401
<M>	 φ = 6 (0.24) 90179-06115				

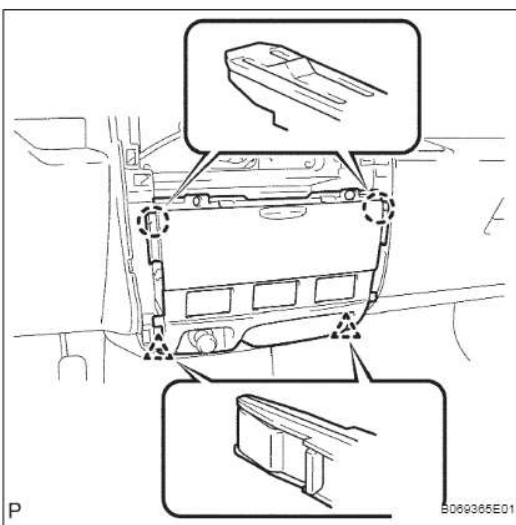
IP

HINT:
All bolts, screws and nuts relevant to installing and removing the lower instrument panel are shown along with their alphabet code in the table above.

IP-22

INSTRUMENT PANEL – LOWER INSTRUMENT PANEL

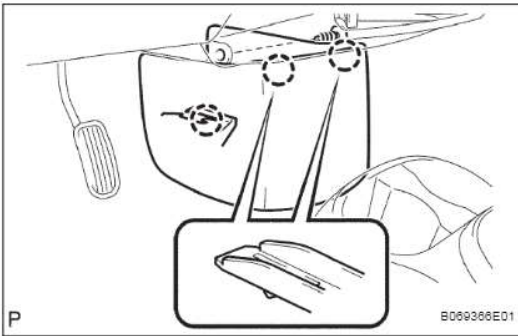
2. **DISCONNECT CABLE FROM NEGATIVE BATTERY TERMINAL**
CAUTION:
 Wait at least 90 seconds after disconnecting the cable from the negative (-) battery terminal to prevent airbag and seat belt pretensioner activation.
3. **REMOVE INSTRUMENT PANEL SUB-ASSEMBLY**
 (a) Remove the instrument panel (see page [IP-4](#)).
4. **REMOVE STEERING PAD ASSEMBLY** (See page [RS-404](#))
5. **REMOVE STEERING WHEEL ASSEMBLY** (See page [SR-10](#))
6. **REMOVE STEERING COLUMN COVER** (See page [SR-10](#))
7. **REMOVE HEADLIGHT DIMMER SWITCH ASSEMBLY**
 (See page [LI-24](#))
8. **REMOVE WINDSHIELD WIPER SWITCH ASSEMBLY**
 (See page [WW-22](#))
9. **REMOVE FRONT DOOR SCUFF PLATE LH** (See page [IR-6](#))
10. **REMOVE FRONT DOOR SCUFF PLATE RH** (See page [IR-6](#))
11. **REMOVE COWL SIDE TRIM BOARD LH** (See page [IR-6](#))
12. **REMOVE COWL SIDE TRIM BOARD RH** (See page [IR-6](#))
13. **REMOVE HEATER CONTROL AND ACCESSORY ASSEMBLY** (See page [AC-104](#))
14. **REMOVE INSTRUMENT CLUSTER FINISH PANEL SUB-ASSEMBLY LOWER CENTER**
 (a) Using a screwdriver, detach the 2 claws and 2 clips.
HINT:
 Tape the screwdriver tip before use.
 (b) Disconnect the connectors, and remove the instrument cluster finish panel.



IP

INSTRUMENT PANEL – LOWER INSTRUMENT PANEL

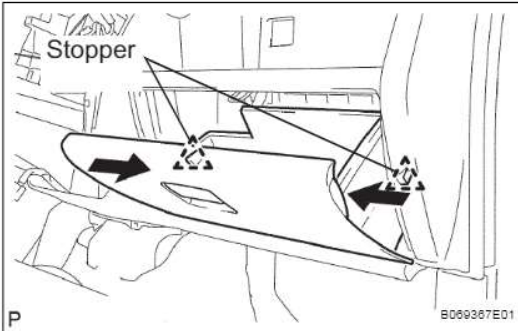
IP-23

**15. REMOVE INSTRUMENT PANEL FINISH PANEL LOWER CENTER**

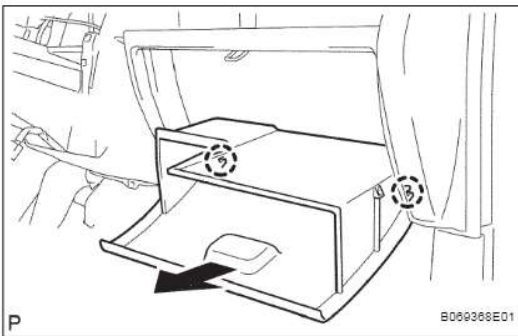
- (a) Using a clip remover, remove the clip.
- (b) Using a screwdriver, detach the 3 claws, and remove the instrument panel finish panel.

HINT:

Tape the screwdriver tip before use.

**16. REMOVE GLOVE COMPARTMENT DOOR ASSEMBLY**

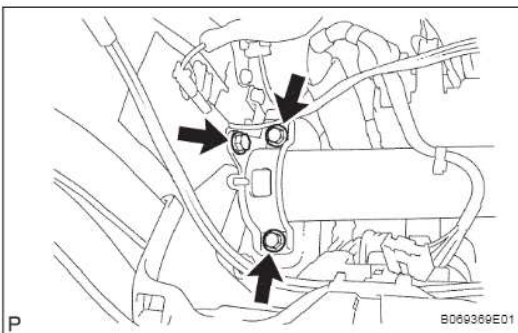
- (a) Push the right side wall, and then push the left wall to release the stoppers.



- (b) Pull the glove compartment door rearward to remove it.

17. DISCONNECT FLOOR SHIFT PARKING LOCK CABLE ASSEMBLY (for Automatic Transaxle)**18. REMOVE STEERING COLUMN HOLE COVER PLATE (See page SR-11)****19. DISCONNECT STEERING INTERMEDIATE SHAFT ASSEMBLY (See page SR-11)****20. REMOVE STEERING INTERMEDIATE SHAFT ASSEMBLY (See page SR-11)****21. REMOVE STEERING COLUMN ASSEMBLY (See page SR-11)****22. REMOVE ANTENNA CORD SUB-ASSEMBLY****23. REMOVE LOWER INSTRUMENT PANEL ASSEMBLY**

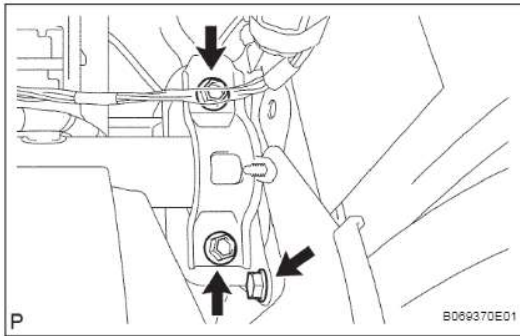
- (a) Remove the 3 bolts.



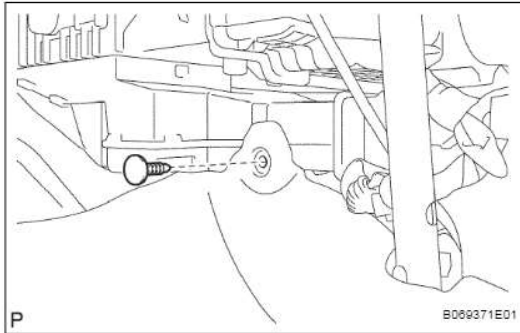
IP

IP-24

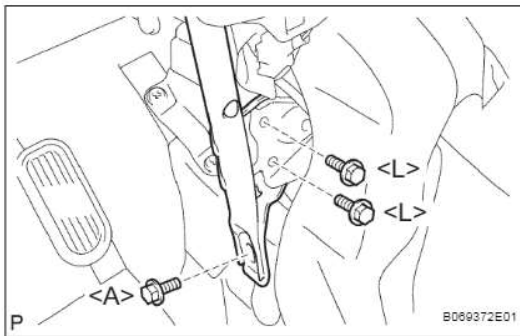
INSTRUMENT PANEL – LOWER INSTRUMENT PANEL



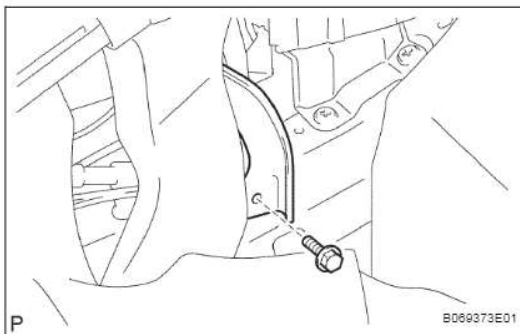
(b) Remove the 3 bolts.



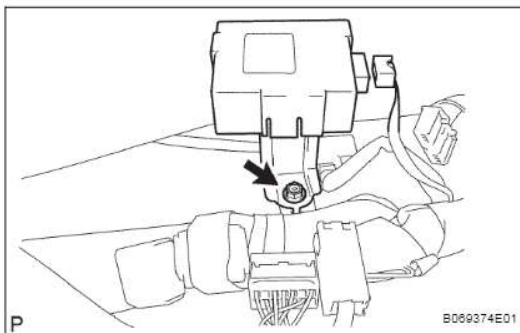
(c) Using a clip remover, remove the clip.



(d) Remove the 3 bolts.



(e) Remove the bolt and No. 1 instrument panel mounting bracket.

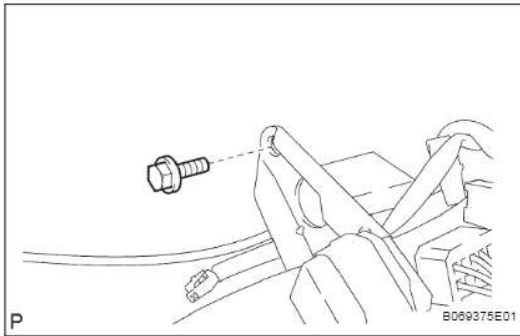


(f) Remove the screw.

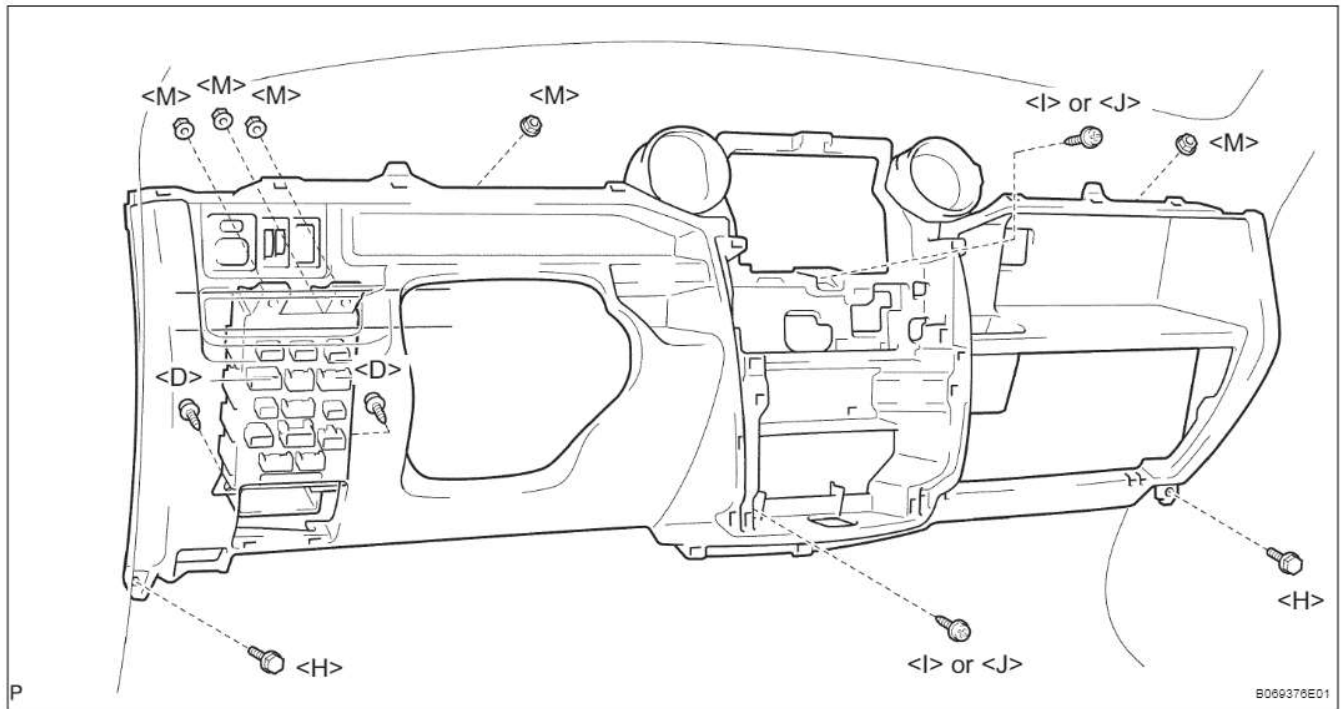
(g) Disconnect the connector, and remove the door control receiver.

INSTRUMENT PANEL – LOWER INSTRUMENT PANEL

IP-25



- (h) Remove the bolt.
- (i) Disconnect the hood lock control cable.
- (j) Remove the 2 bolts, 2 nuts and 2 screws.
- (k) Remove the 2 screws and 3 nuts, and disconnect the instrument panel junction block.
- (l) Disconnect the connectors, and then remove the instrument panel.

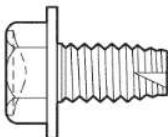
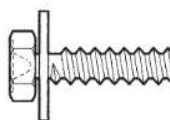
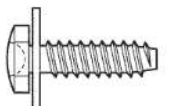
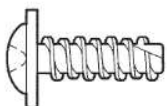
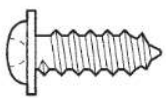
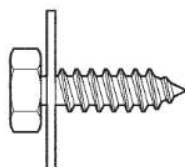
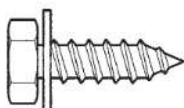
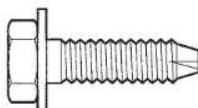
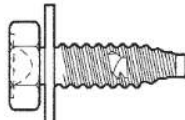
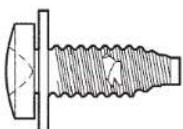
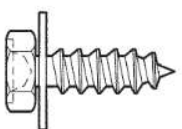
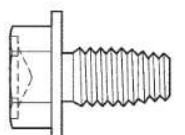
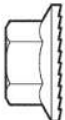


IP

REMOVAL

(2005/12-)

1. BOLT, SCREW AND NUT TABLE

Code	Shape	Code	Shape	Code	Shape
<A>	 $\varnothing = 8$ (0.31) L = 15 (0.59) 90105-08120		 $\varnothing = 5$ (0.20) L = 25 (0.98) 90159-50083	<C>	 $\varnothing = 5$ (0.20) L = 16 (0.63) 90159-50068
<D>	 $\varnothing = 5$ (0.20) L = 14 (0.55) 93568-15014	<E>	 $\varnothing = 4$ (0.16) L = 14 (0.55) 93560-14014	<F>	 $\varnothing = 6$ (0.24) L = 25 (0.98) 90159-60215
<G>	 $\varnothing = 6$ (0.24) L = 16 (0.63) 90159-60200	<H>	 $\varnothing = 6$ (0.24) L = 22 (0.87) 90119-06022	<I>	 $\varnothing = 6$ (0.24) L = 18 (0.71) 90159-60546
<J>	 $\varnothing = 7$ (0.28) L = 20 (0.79) 90159-70004	<K>	 $\varnothing = 6$ (0.24) L = 19 (0.75) 90159-60431	<L>	 $\varnothing = 8$ (0.31) L = 15 (0.59) 90105-08401
<M>	 $\varnothing = 6$ (0.24) 90179-06115				

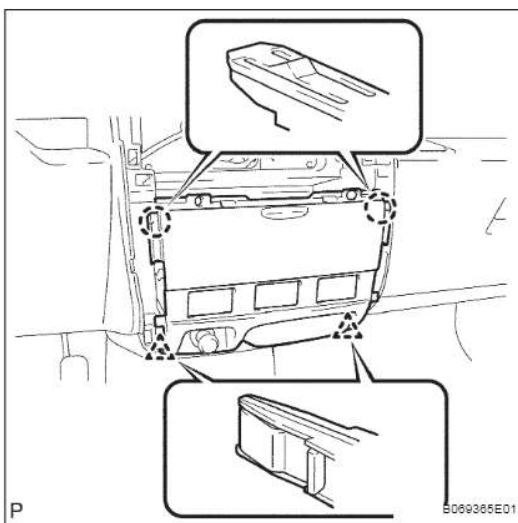
P

B000920E02

HINT:
All bolts, screws and nuts relevant to installing and removing the lower instrument panel are shown along with their alphabet code in the table above.

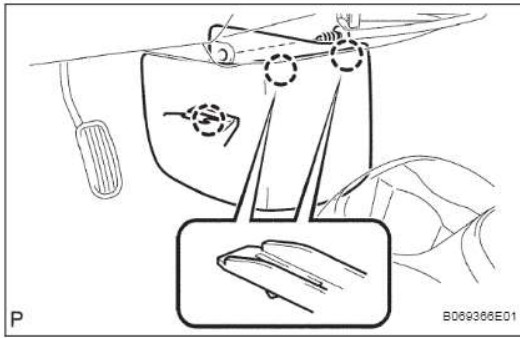
2. **DISCONNECT CABLE FROM NEGATIVE BATTERY TERMINAL**
CAUTION:
 Wait at least 90 seconds after disconnecting the cable from the negative (-) battery terminal to prevent airbag and seat belt pretensioner activation.
3. **REMOVE INSTRUMENT PANEL SUB-ASSEMBLY**
 (a) Remove the instrument panel (see page [IP-4](#)).
4. **REMOVE STEERING PAD ASSEMBLY** (See page [RS-405](#))
5. **REMOVE STEERING WHEEL ASSEMBLY** (See page [SR-12](#))
6. **REMOVE STEERING COLUMN COVER** (See page [SR-12](#))
7. **REMOVE HEADLIGHT DIMMER SWITCH ASSEMBLY** (See page [LI-24](#))
8. **REMOVE WINDSHIELD WIPER SWITCH ASSEMBLY** (See page [WW-22](#))
9. **REMOVE FRONT DOOR SCUFF PLATE LH** (See page [IR-6](#))
10. **REMOVE FRONT DOOR SCUFF PLATE RH** (See page [IR-6](#))
11. **REMOVE COWL SIDE TRIM BOARD LH** (See page [IR-6](#))
12. **REMOVE COWL SIDE TRIM BOARD RH** (See page [IR-6](#))
13. **REMOVE HEATER CONTROL AND ACCESSORY ASSEMBLY** (See page [AC-104](#))
14. **REMOVE INSTRUMENT CLUSTER FINISH PANEL SUB-ASSEMBLY LOWER CENTER**
 (a) Using a screwdriver, detach the 2 claws and 2 clips.
HINT:
 Tape the screwdriver tip before use.
 (b) Disconnect the connectors, and remove the instrument cluster finish panel.

IP



IP-28

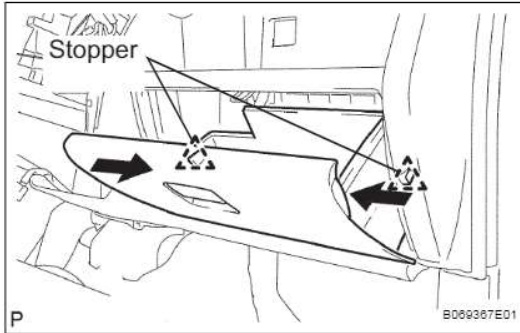
INSTRUMENT PANEL – LOWER INSTRUMENT PANEL

**15. REMOVE INSTRUMENT PANEL FINISH PANEL LOWER CENTER**

- (a) Using a clip remover, remove the clip.
- (b) Using a screwdriver, detach the 3 claws, and remove the instrument panel finish panel.

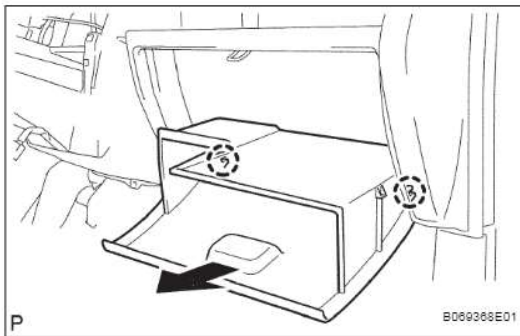
HINT:

Tape the screwdriver tip before use.

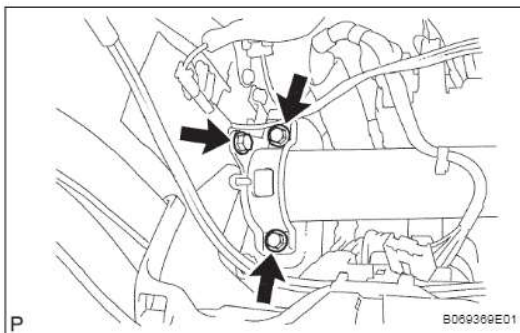
**16. REMOVE GLOVE COMPARTMENT DOOR ASSEMBLY**

- (a) Push the right side wall, and then push the left wall to release the stoppers.

- (b) Pull the glove compartment door rearward to remove it.

**17. DISCONNECT FLOOR SHIFT PARKING LOCK CABLE ASSEMBLY (for Automatic Transaxle)****18. REMOVE STEERING COLUMN HOLE COVER PLATE (See page [SR-12](#))****19. DISCONNECT STEERING INTERMEDIATE SHAFT ASSEMBLY (See page [SR-13](#))****20. REMOVE STEERING INTERMEDIATE SHAFT ASSEMBLY (See page [SR-13](#))****21. REMOVE STEERING COLUMN ASSEMBLY (See page [SR-13](#))****22. REMOVE ANTENNA CORD SUB-ASSEMBLY****23. REMOVE LOWER INSTRUMENT PANEL ASSEMBLY**

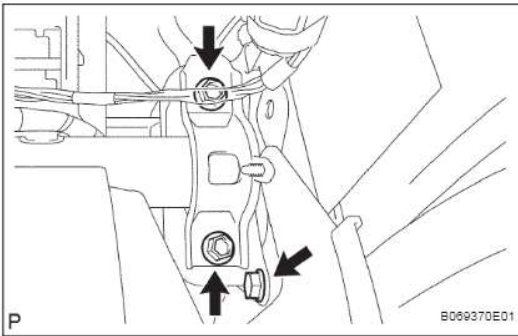
- (a) Remove the 3 bolts.



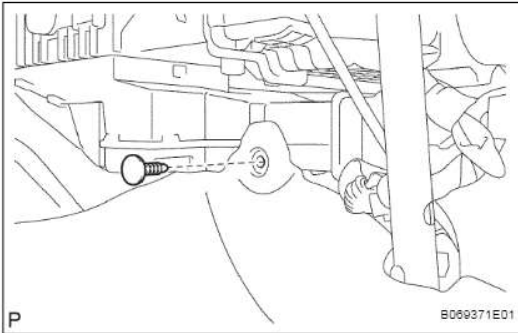
IP

INSTRUMENT PANEL – LOWER INSTRUMENT PANEL

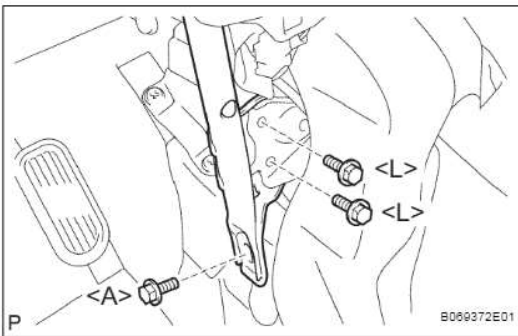
IP-29



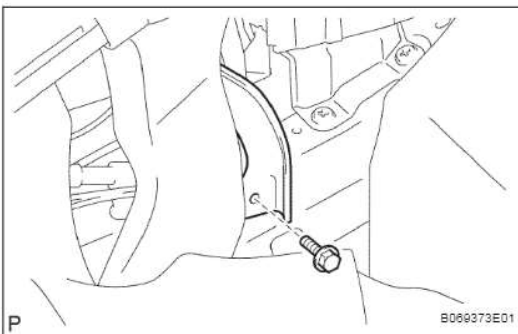
(b) Remove the 3 bolts.



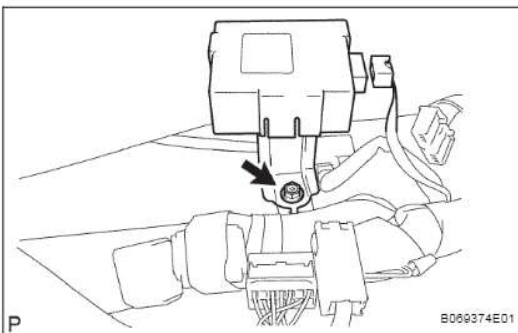
(c) Using a clip remover, remove the clip.



(d) Remove the 3 bolts.



(e) Remove the bolt and No. 1 instrument panel mounting bracket.



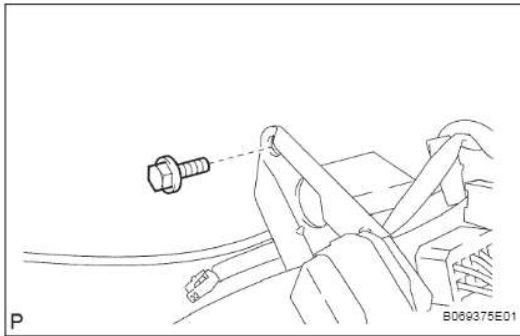
(f) Remove the screw.

(g) Disconnect the connector, and remove the door control receiver.

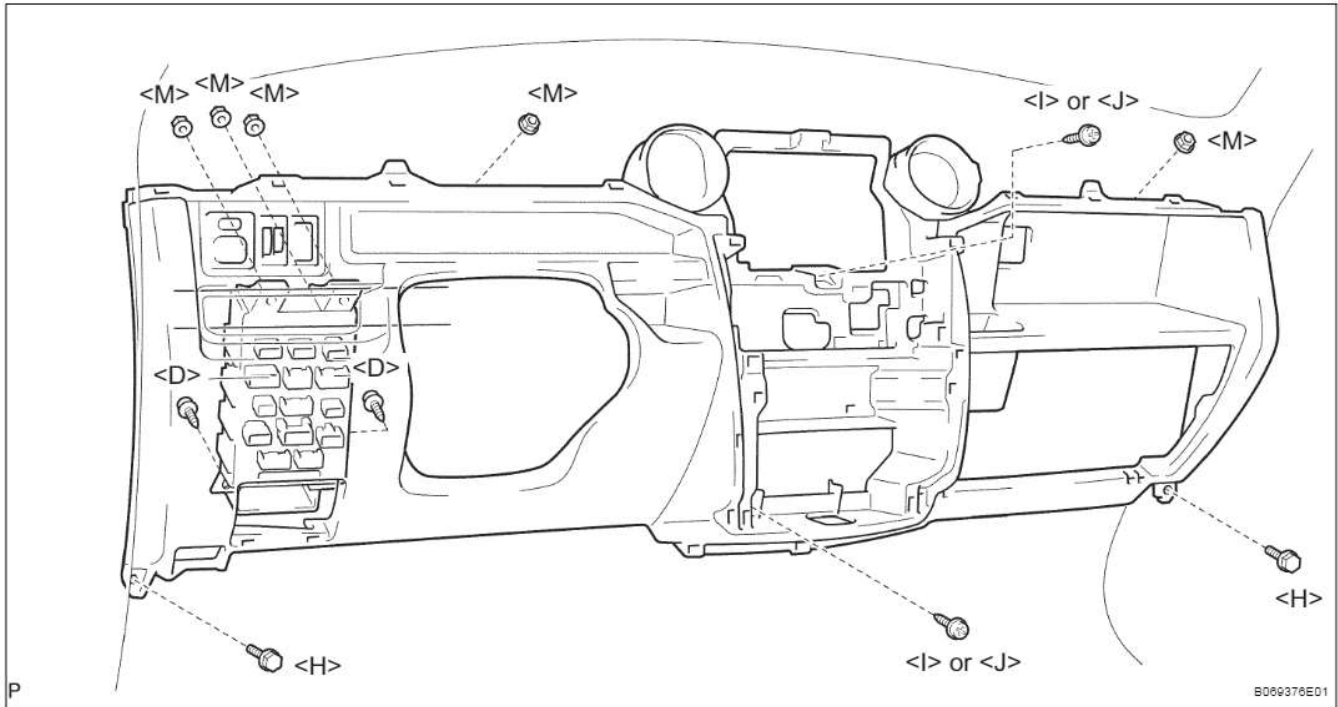
IP

IP-30

INSTRUMENT PANEL – LOWER INSTRUMENT PANEL



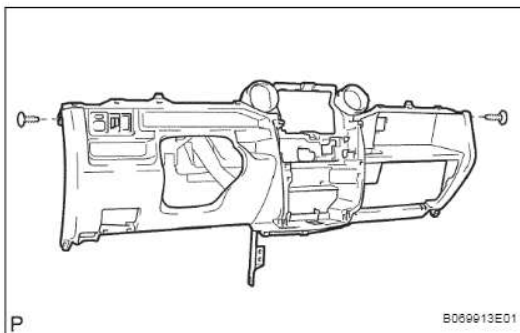
- (h) Remove the bolt.
- (i) Disconnect the hood lock control cable.
- (j) Remove the 2 bolts, 2 nuts and 2 screws.
- (k) Remove the 2 screws and 3 nuts, and disconnect the instrument panel junction block.
- (l) Disconnect the connectors, and then remove the instrument panel.



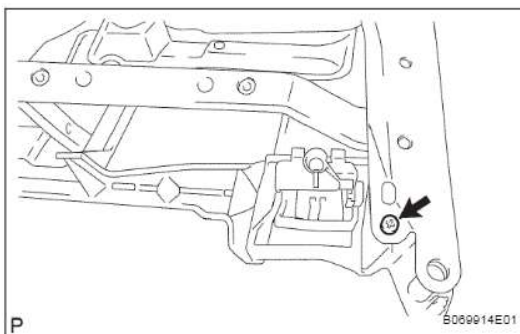
DISASSEMBLY

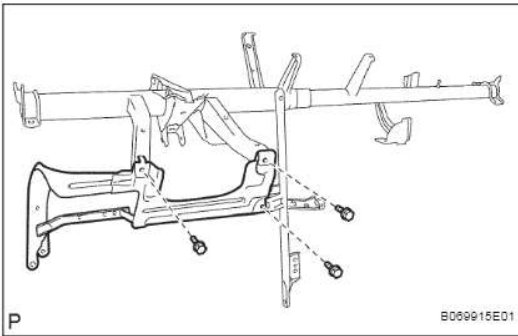
1. REMOVE INSTRUMENT PANEL REINFORCEMENT

- (a) Using a clip remover, remove the 2 clips.

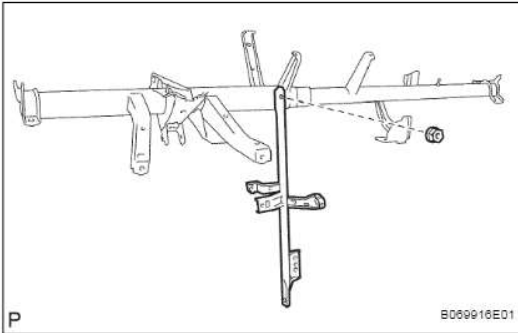


- (b) Remove the screw.

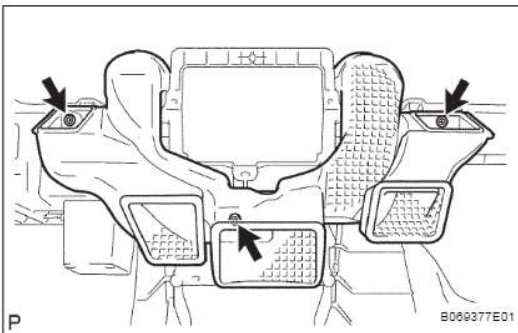


INSTRUMENT PANEL – LOWER INSTRUMENT PANEL**IP-31**

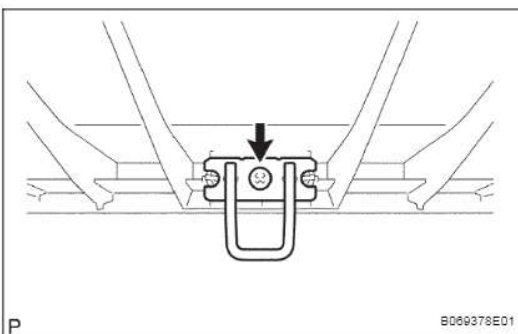
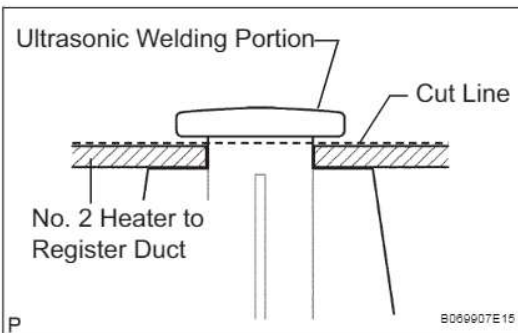
- (c) Remove the 3 bolts and instrument panel lower pad insert LH.



- (d) Remove the nut and No. 1 instrument panel brace.

2. REMOVE FUSE BOX OPENING COVER**3. REMOVE NO. 2 HEATER TO REGISTER DUCT**

- (a) Using nippers, cut off the ultrasonic welding portion as shown in the illustration to remove the No. 2 heater to register duct from the instrument panel.

**4. REMOVE INSTRUMENT PANEL BRACKET SUB-ASSEMBLY CENTER**

- (a) Remove the screw and instrument panel bracket.

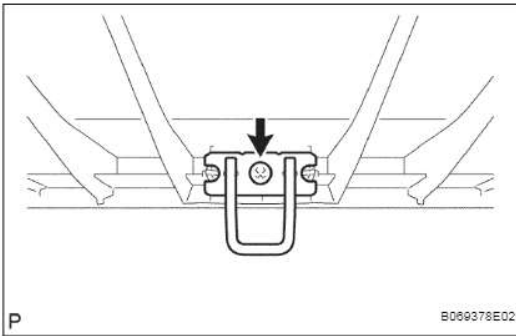
5. REMOVE INSTRUMENT PANEL HOLE COVER**IP**

IP-32

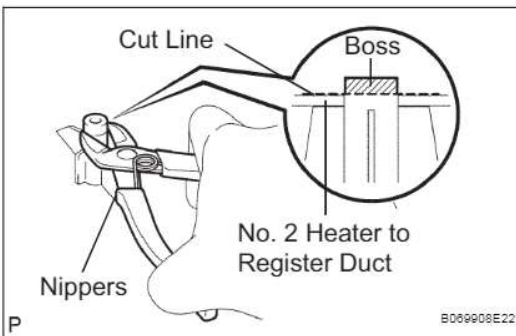
INSTRUMENT PANEL – LOWER INSTRUMENT PANEL

REASSEMBLY**1. INSTALL INSTRUMENT PANEL HOLE COVER****2. INSTALL INSTRUMENT PANEL BRACKET SUB-ASSEMBLY CENTER**

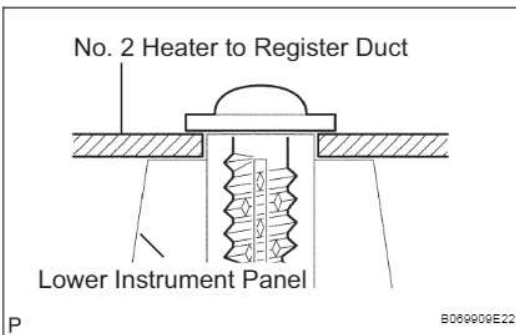
- (a) Install the instrument panel bracket center with the screw.

**3. INSTALL NO. 2 HEATER TO REGISTER DUCT**

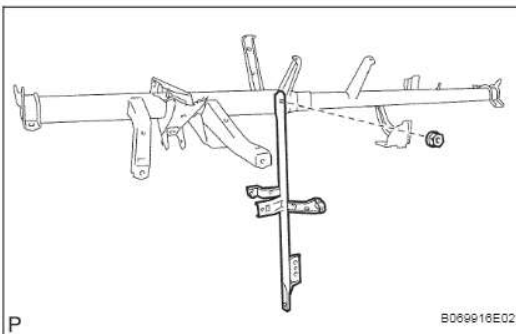
- (a) Only when replacing the lower instrument panel with a new one:
Using nippers, cut the boss off, as shown in the illustration.

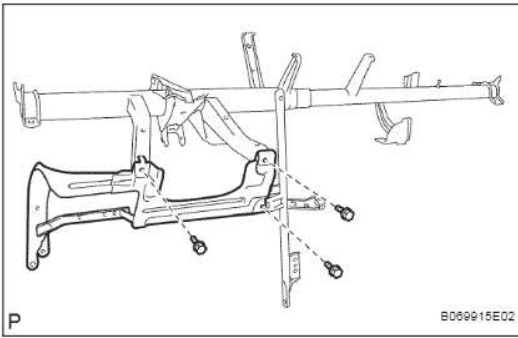


- (b) Using a screw, install the No. 2 heater to register duct.

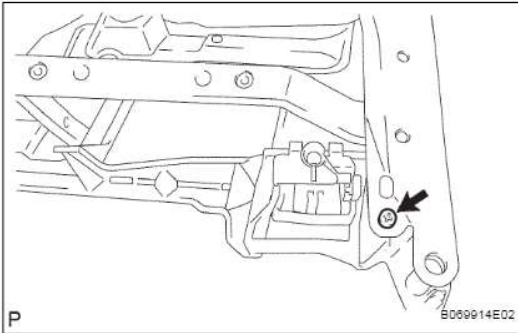
4. INSTALL FUSE BOX OPENING COVER**5. INSTALL INSTRUMENT PANEL REINFORCEMENT**

- (a) Install the No. 1 instrument panel with the nut.

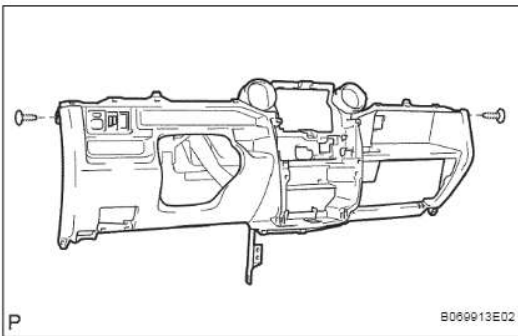


INSTRUMENT PANEL – LOWER INSTRUMENT PANEL**IP-33**

- (b) Install the instrument panel lower pad insert LH with the 3 bolts.



- (c) Install the screw.



- (d) Install the 2 clips.

IP

IP-34

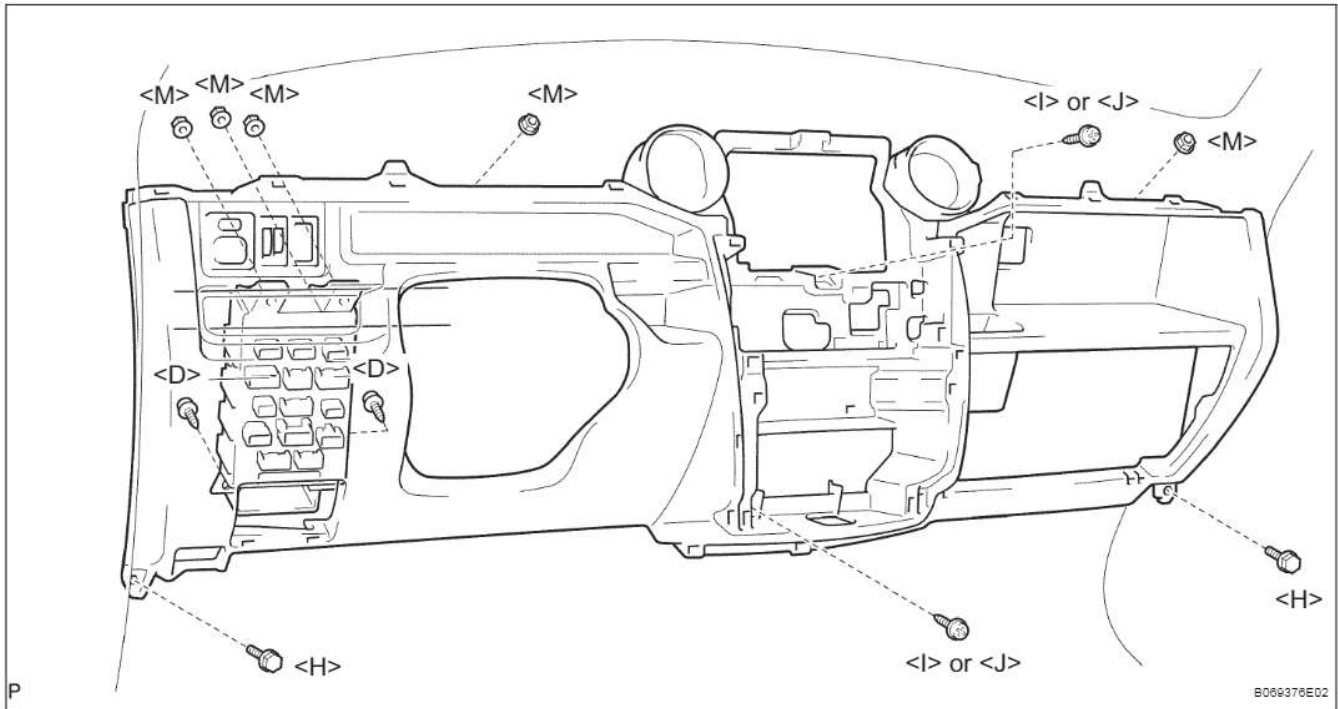
INSTRUMENT PANEL – LOWER INSTRUMENT PANEL

INSTALLATION

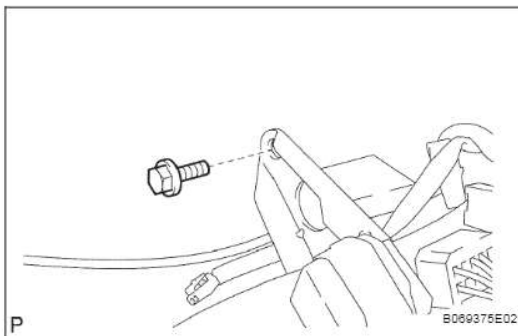
(2005/07-2005/12)

1. INSTALL LOWER INSTRUMENT PANEL ASSEMBLY

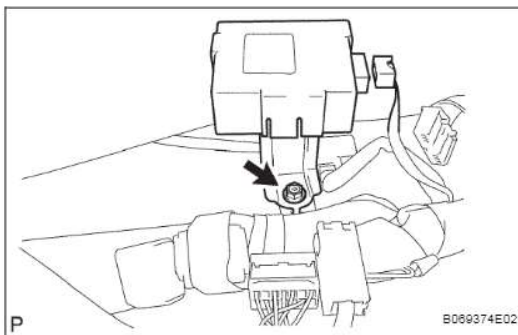
- (a) Connect the connectors.
- (b) Install the instrument panel.
- (c) Install the instrument panel junction block assembly with the 2 screws and 3 nuts.
- (d) Install the 2 bolts, 2 nuts and 2 screws.
- (e) Connect the hood lock control cable.

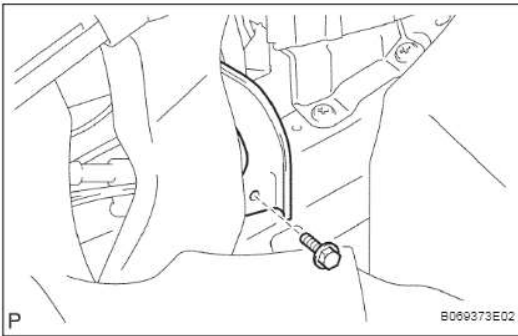


- (f) Install the bolt.

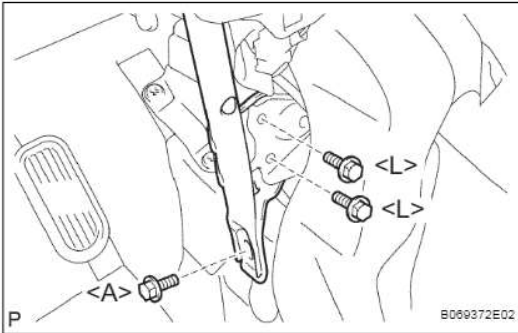


- (g) Connect the connector.
- (h) Install the door control receiver.
- (i) Install the screw.

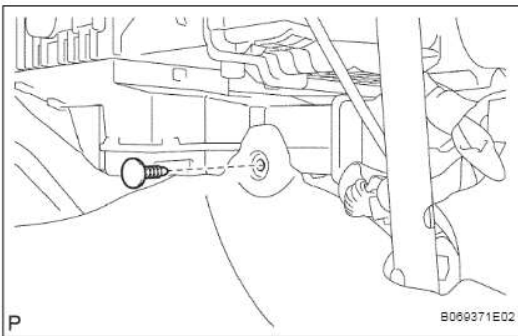


INSTRUMENT PANEL – LOWER INSTRUMENT PANEL**IP-35**

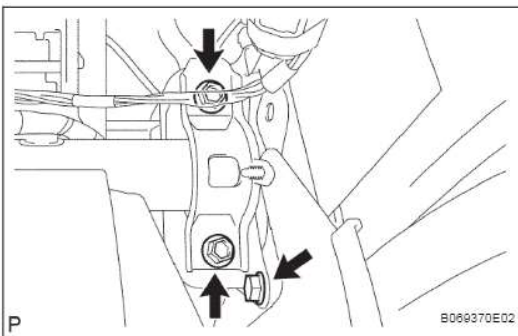
- (j) Install the No. 1 instrument panel mounting bracket with the bolt.



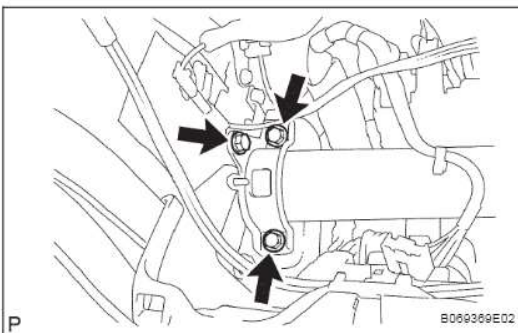
- (k) Install the 3 bolts



- (l) Install the clip.



- (m) Install the 3 bolts.



- (n) Install the 3 bolts.

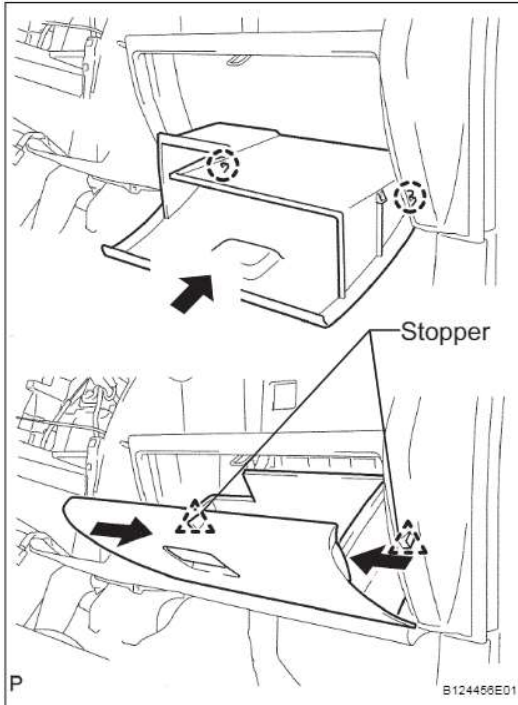
2. **INSTALL ANTENNA CORD SUB-ASSEMBLY**
3. **INSTALL STEERING COLUMN ASSEMBLY** (See page [SR-17](#))
4. **INSTALL STEERING INTERMEDIATE SHAFT ASSEMBLY** (See page [SR-17](#))
5. **CONNECT STEERING INTERMEDIATE SHAFT ASSEMBLY** (See page [SR-17](#))

IP

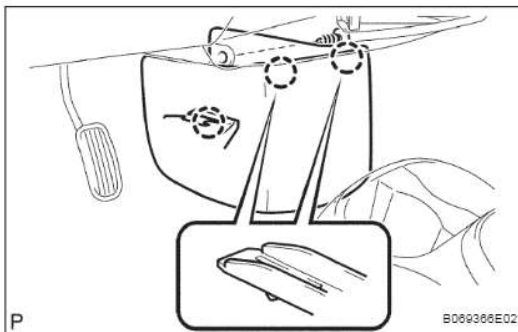
IP-36

INSTRUMENT PANEL – LOWER INSTRUMENT PANEL

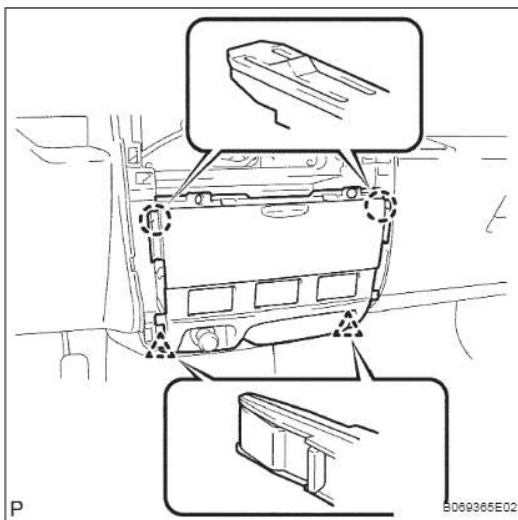
6. **INSTALL STEERING COLUMN HOLE COVER PLATE**
(See page [SR-17](#))
7. **CONNECT FLOOR SHIFT PARKING LOCK CABLE ASSEMBLY** (for Automatic Transaxle)
8. **INSTALL GLOVE COMPARTMENT DOOR ASSEMBLY**
 - (a) Push in the sides of the glove compartment door, as indicated by the arrows in the illustration. Then close the door to engage it to the 2 stoppers.



9. **INSTALL INSTRUMENT PANEL FINISH PANEL LOWER CENTER**
 - (a) Attach the 3 claws to install the instrument panel finish panel.
 - (b) Install the clip.



10. **INSTALL INSTRUMENT CLUSTER FINISH PANEL SUB-ASSEMBLY LOWER CENTER**
 - (a) Connect the connectors.
 - (b) Attach the 2 claws and 2 clips to install the instrument cluster finish panel.



11. **INSTALL HEATER CONTROL AND ACCESSORY ASSEMBLY** (See page [AC-105](#))
12. **INSTALL COWL SIDE TRIM BOARD LH** (See page [IR-12](#))
13. **INSTALL COWL SIDE TRIM BOARD RH** (See page [IR-12](#))
14. **INSTALL FRONT DOOR SCUFF PLATE LH**
15. **INSTALL FRONT DOOR SCUFF PLATE RH**

INSTRUMENT PANEL – LOWER INSTRUMENT PANEL**IP-37**

- 16. INSTALL WINDSHIELD WIPER SWITCH ASSEMBLY**
(See page [WW-24](#))
- 17. INSTALL HEADLIGHT DIMMER SWITCH ASSEMBLY**
(See page [LI-25](#))
- 18. INSTALL STEERING COLUMN COVER** (See page [SR-18](#))
- 19. INSTALL STEERING WHEEL ASSEMBLY** (See page [SR-18](#))
- 20. INSTALL STEERING PAD ASSEMBLY** (See page [RS-405](#))
- 21. INSTALL INSTRUMENT PANEL SUB-ASSEMBLY**
(a) Install the instrument panel (see page [IP-10](#)).
- 22. CONNECT CABLE TO NEGATIVE BATTERY TERMINAL**
- 23. CHECK SRS WARNING LIGHT**
(a) Check the SRS warning light (see page [RS-37](#)).

IP

IP-38

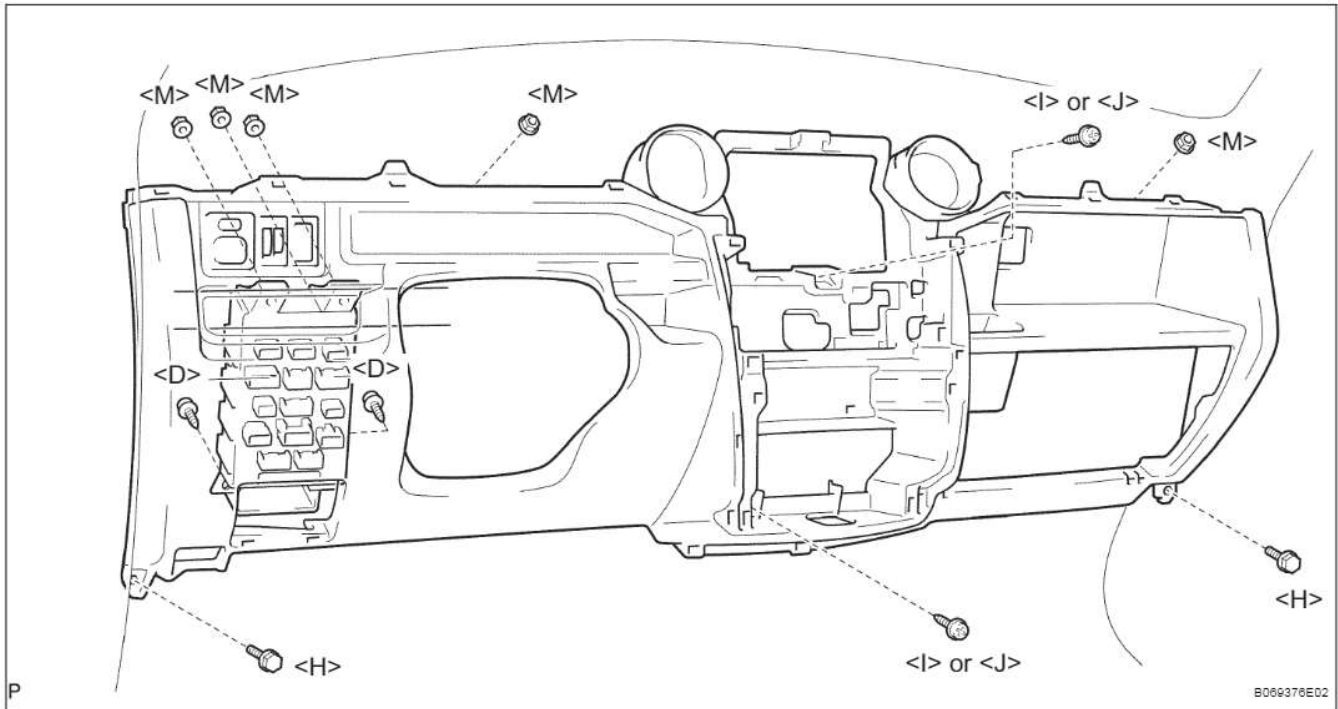
INSTRUMENT PANEL – LOWER INSTRUMENT PANEL

INSTALLATION

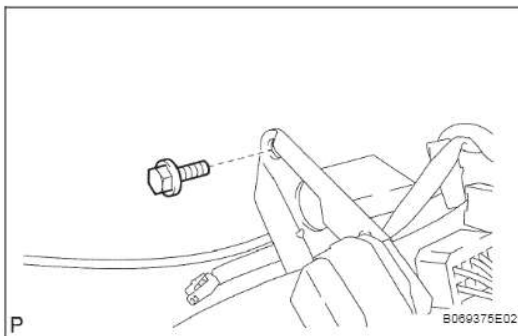
(2005/12-)

1. INSTALL LOWER INSTRUMENT PANEL ASSEMBLY

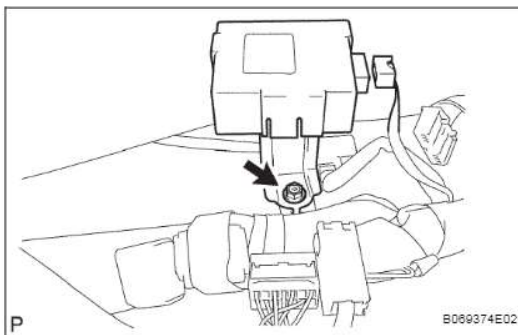
- (a) Connect the connectors.
- (b) Install the instrument panel.
- (c) Install the instrument panel junction block assembly with the 2 screws and 3 nuts.
- (d) Install the 2 bolts, 2 nuts and 2 screws.
- (e) Connect the hood lock control cable.

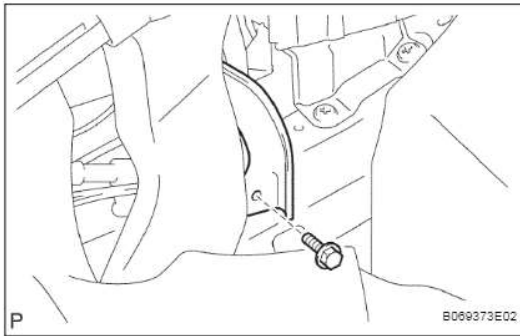


- (f) Install the bolt.

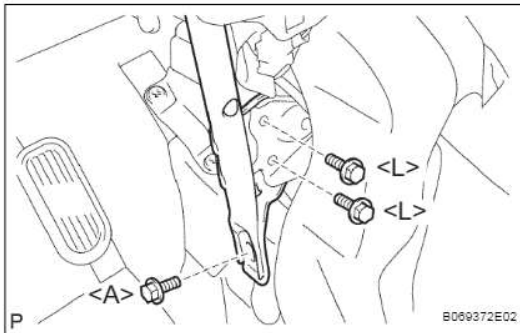


- (g) Connect the connector.
- (h) Install the door control receiver.
- (i) Install the screw.

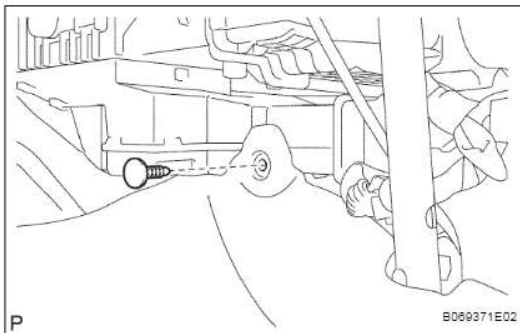


INSTRUMENT PANEL – LOWER INSTRUMENT PANEL**IP-39**

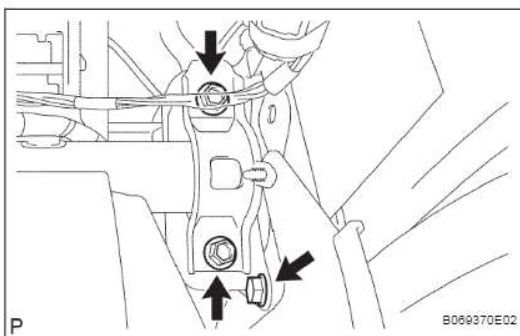
- (j) Install the No. 1 instrument panel mounting bracket with the bolt.



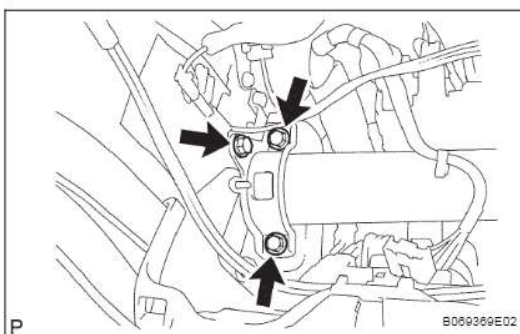
- (k) Install the 3 bolts



- (l) Install the clip.



- (m) Install the 3 bolts.



- (n) Install the 3 bolts.

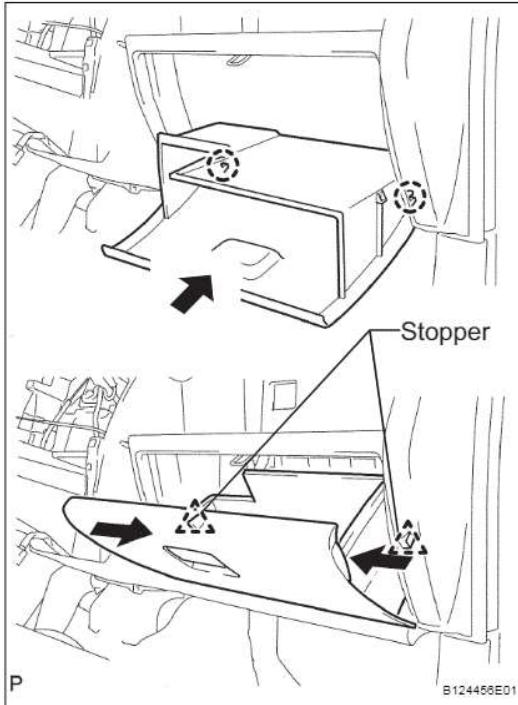
2. **INSTALL ANTENNA CORD SUB-ASSEMBLY**
3. **INSTALL STEERING COLUMN ASSEMBLY** (See page [SR-19](#))
4. **INSTALL STEERING INTERMEDIATE SHAFT ASSEMBLY** (See page [SR-19](#))
5. **CONNECT STEERING INTERMEDIATE SHAFT ASSEMBLY** (See page [SR-19](#))

IP

IP-40

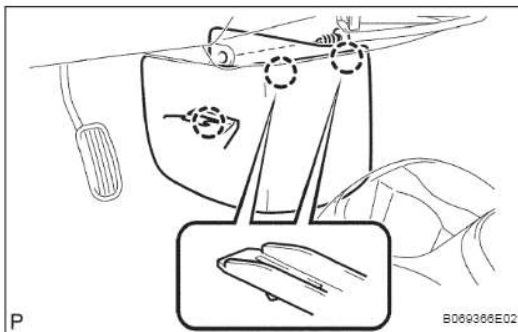
INSTRUMENT PANEL – LOWER INSTRUMENT PANEL

6. **INSTALL STEERING COLUMN HOLE COVER PLATE**
(See page [SR-19](#))
7. **CONNECT FLOOR SHIFT PARKING LOCK CABLE ASSEMBLY** (for Automatic Transaxle)
8. **INSTALL GLOVE COMPARTMENT DOOR ASSEMBLY**
 - (a) Push in the sides of the glove compartment door, as indicated by the arrows in the illustration. Then close the door to engage it to the 2 stoppers.



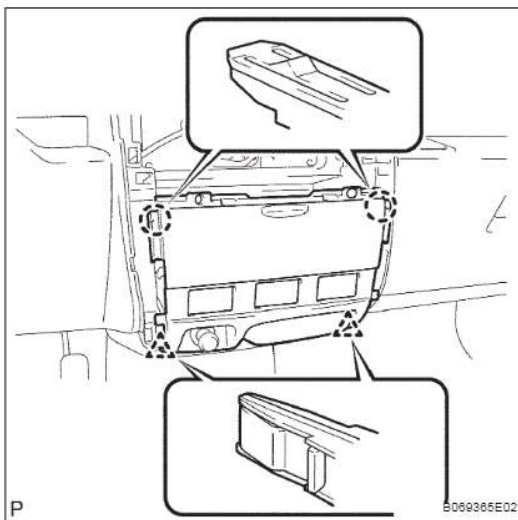
9. **INSTALL INSTRUMENT PANEL FINISH PANEL LOWER CENTER**

- (a) Attach the 3 claws to install the instrument panel finish panel.
- (b) Install the clip.



10. **INSTALL INSTRUMENT CLUSTER FINISH PANEL SUB-ASSEMBLY LOWER CENTER**

- (a) Connect the connectors.
- (b) Attach the 2 claws and 2 clips to install the instrument cluster finish panel.



11. **INSTALL HEATER CONTROL AND ACCESSORY ASSEMBLY** (See page [AC-105](#))
12. **INSTALL COWL SIDE TRIM BOARD LH** (See page [IR-12](#))
13. **INSTALL COWL SIDE TRIM BOARD RH** (See page [IR-12](#))
14. **INSTALL FRONT DOOR SCUFF PLATE LH**
15. **INSTALL FRONT DOOR SCUFF PLATE RH**

INSTRUMENT PANEL – LOWER INSTRUMENT PANEL**IP-41**

- 16. INSTALL WINDSHIELD WIPER SWITCH ASSEMBLY**
(See page [WW-24](#))
- 17. INSTALL HEADLIGHT DIMMER SWITCH ASSEMBLY**
(See page [LI-25](#))
- 18. INSTALL STEERING COLUMN COVER** (See page [SR-20](#))
- 19. INSTALL STEERING WHEEL ASSEMBLY** (See page [SR-20](#))
- 20. INSTALL STEERING PAD ASSEMBLY** (See page [RS-406](#))
- 21. INSTALL INSTRUMENT PANEL SUB-ASSEMBLY**
(a) Install the instrument panel (see page [IP-10](#)).
- 22. CONNECT CABLE TO NEGATIVE BATTERY TERMINAL**
- 23. CHECK SRS WARNING LIGHT**
(a) Check the SRS warning light (see page [RS-39](#)).

IP