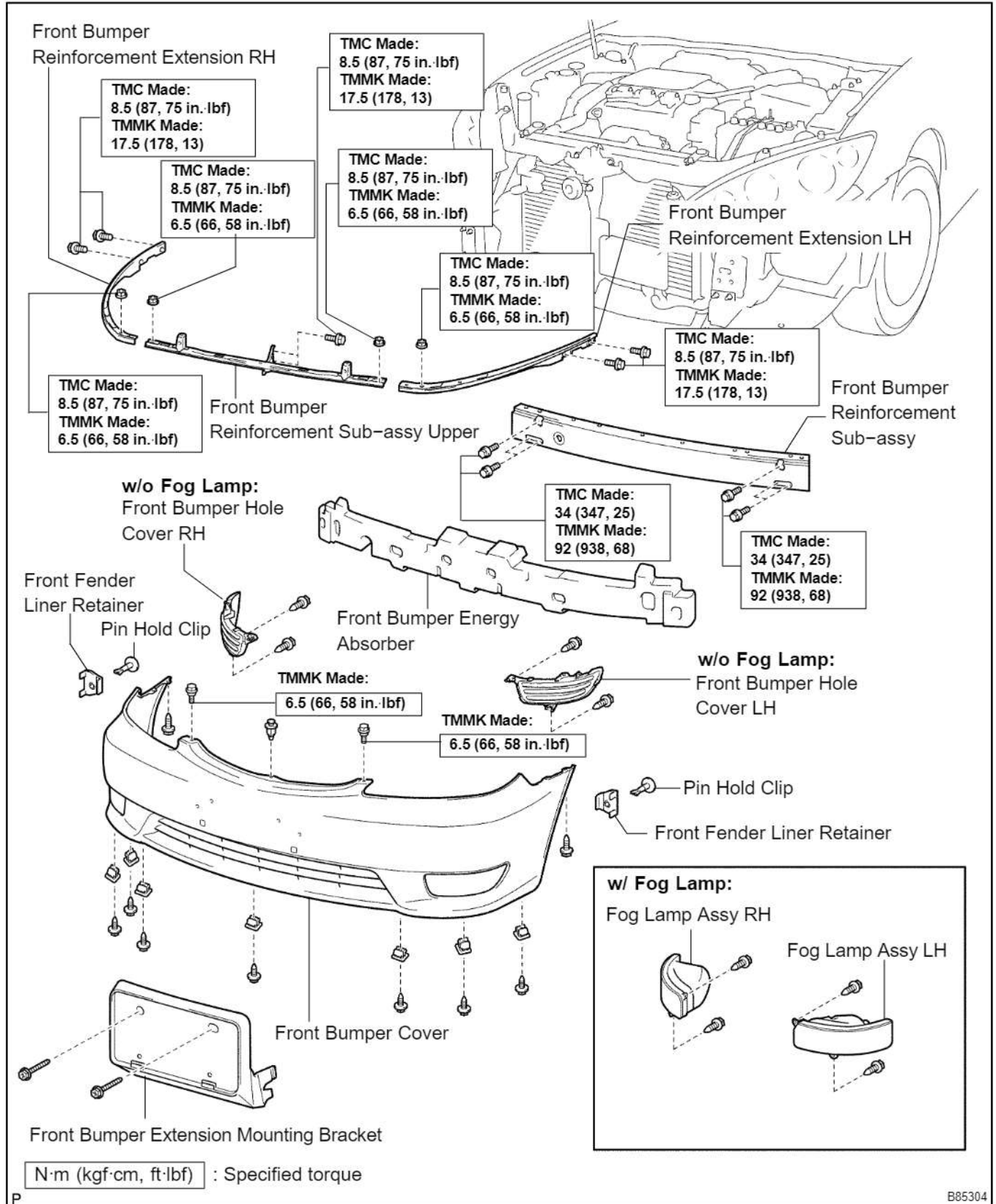


FRONT BUMPER COMPONENTS

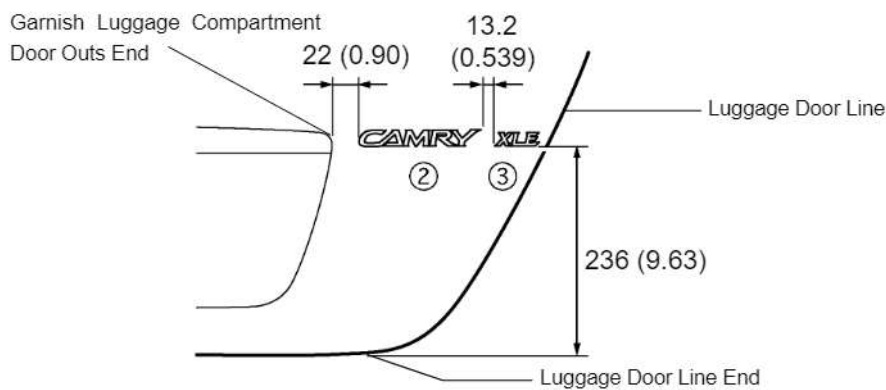
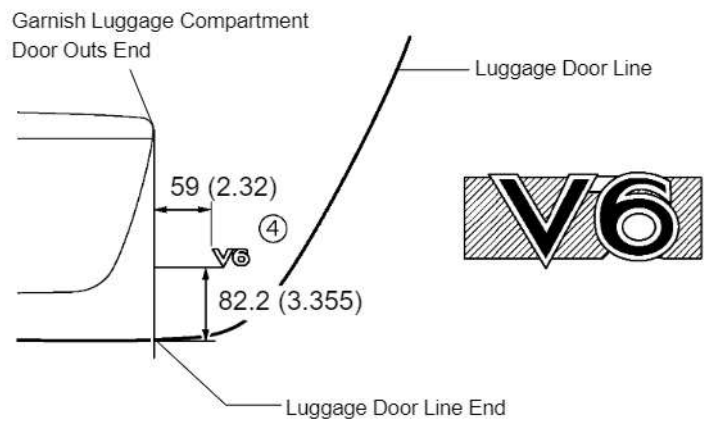
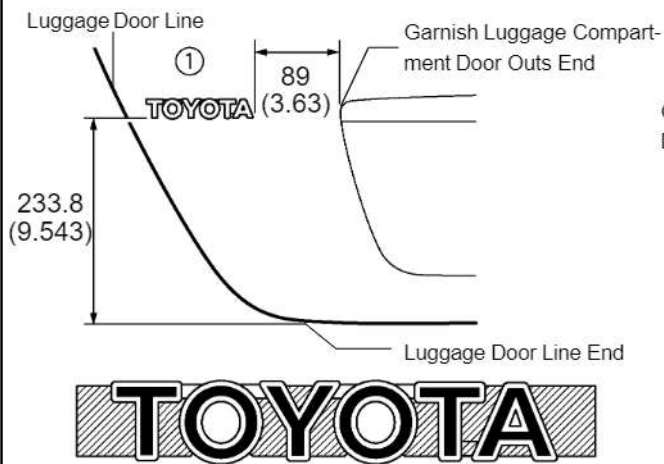
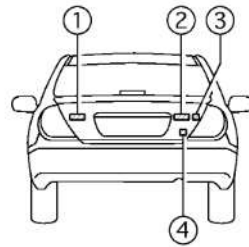
781DL-01



B85304

NAME PLATE REPLACEMENT

7608Z-04



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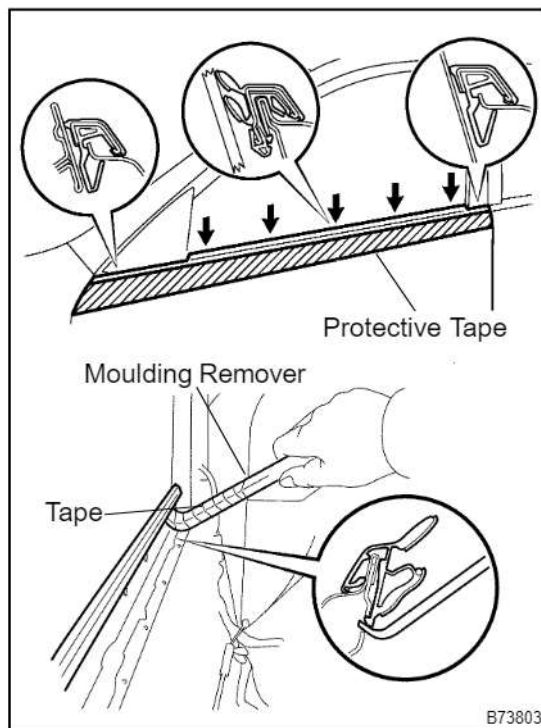
B75449

FRONT DOOR BELT MOULDING ASSY LH REPLACEMENT

780CA-04

HINT:

- The installation procedures are the removal procedures in reverse order.
 - Use the same procedures for the RH side and LH side.
1. **REMOVE POWER WINDOW REGULATOR MASTER SWITCH ASSY** (See page [75-8](#))
 2. **REMOVE FRONT DOOR LOWER FRAME BRACKET GARNISH LH** (See page [75-8](#))
 3. **REMOVE FRONT DOOR INSIDE HANDLE BEZEL PLUG LH** (See page [75-8](#))
 4. **REMOVE FRONT DOOR TRIM BOARD SUB-ASSY LH** (See page [75-8](#))
 5. **REMOVE OUTER REAR VIEW MIRROR ASSY LH** (See page [75-8](#))



6. **REMOVE FRONT DOOR BELT MOULDING ASSY LH**
 - (a) Put protective tape under the moulding.
 - (b) Using a moulding remover, pry out the moulding as shown in the illustration.

HINT:

Tape the remover tip before use.

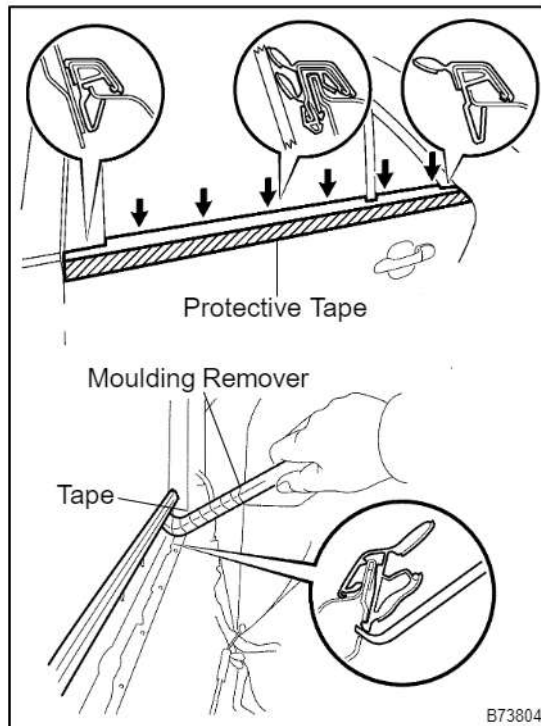
REAR DOOR BELT MOULDING ASSY LH

REPLACEMENT

760CB-04

HINT:

- The installation procedures are the removal procedures in reverse order.
 - Use the same procedures for the RH side and LH side.
1. **REMOVE POWER WINDOW REGULATOR SWITCH ASSY** (See page 75-16)
 2. **REMOVE REAR DOOR INSIDE HANDLE BEZEL PLUG LH** (See page 75-16)
 3. **REMOVE REAR DOOR TRIM BOARD SUB-ASSY LH** (See page 75-16)



4. REMOVE REAR DOOR BELT MOULDING ASSY LH

- (a) Put protective tape under the moulding.
- (b) Using a moulding remover, pry out the moulding as shown in the illustration.

HINT:

Tape the remover tip before use.

ROOF DRIP SIDE FINISH MOULDING CENTER LH

REPLACEMENT

780BP-06

HINT:

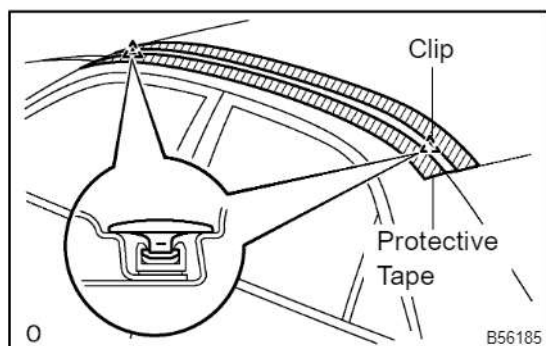
- Use the same procedures for the RH side and LH side.
- The procedures listed below are for the LH side.
- When replacing the moulding, heat the body and moulding using a heat light.

Heating temperature:

Item	Temperature
Body	40 to 60★C (104 to 140★F)
Moulding	20 to 30★C (68 to 86★F)

NOTICE:

Do not heat the body and moulding excessively.



1. REMOVE ROOF DRIP SIDE FINISH MOULDING CENTER LH

- Put protective tape around the edges of the moulding.
- Using a moulding remover, disengage the moulding's front and rear end clips from the vehicle. Remove the moulding.

NOTICE:

- Do not remove the clips from vehicle body.
- If the clips are damaged or removed accidentally, replace them.

2. INSTALL ROOF DRIP SIDE FINISH MOULDING CLIP NO.1

HINT:

Use the following steps (a) to (c) replacing the clips with the clips. If not replacing the clips, they are not required.

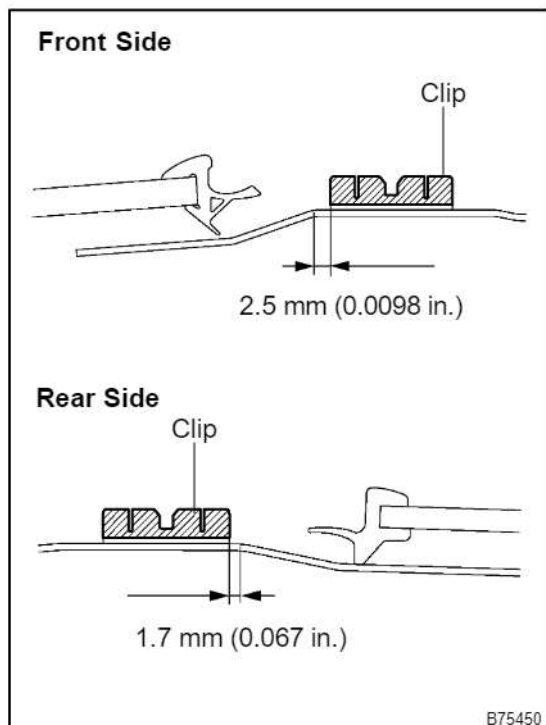
- Remove the tape that remains on the mounting surface of the body, and then clean the surface with white gasoline.
- Heat the clip installation surfaces of the body and moulding.
- Install new clips in the positions shown in the illustration. Press-fit the clips by hand.

NOTICE:

After press-fitting the clips, wait 30 minutes or more before installing the moulding.

HINT:

- Minimum hardening time: 30 minutes
- Time needed for complete hardening: 24 hours



OUTSIDE MOULDING REPLACEMENT

7811R-02

HINT:

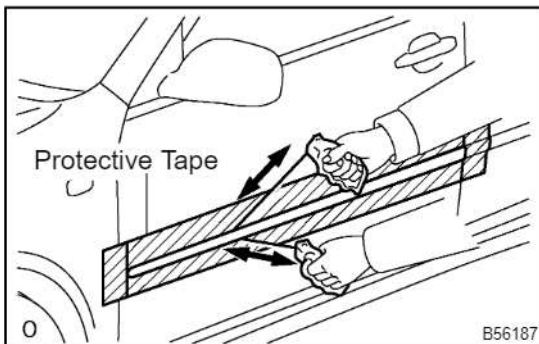
- The installation procedures are the removal procedures in reverse order. However, only installation procedures requiring additional information are included.
- Use the same procedures for the RH side and LH side.
- When replacing the moulding, heat the body and moulding using a heat light.

Heating temperature:

Item	Temperature
Body	40 to 60°C (104 to 140°F)
Moulding	20 to 30°C (68 to 86°F)

NOTICE:

Do not heat the body and moulding excessively.



1. REMOVE OUTSIDE MOULDING

- Using a heat light heat the moulding.
- Tie both piano wire ends to wooden block or similar object.
- Scrape the double-sided tape off by pulling the piano wire as shown in the illustration.

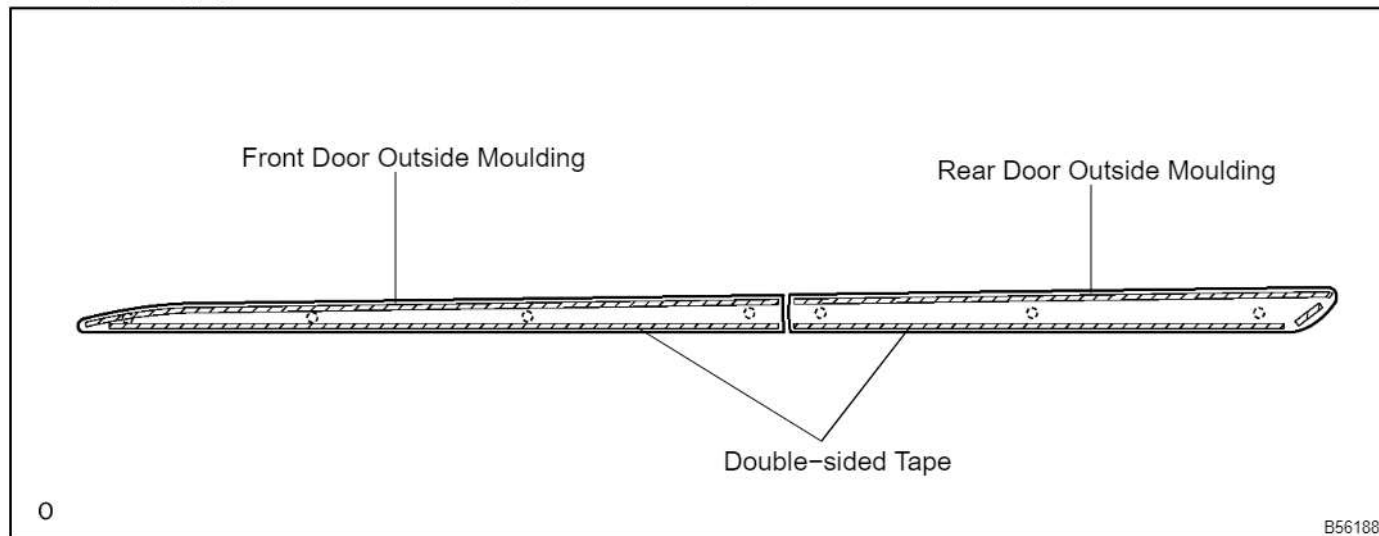
NOTICE:

- If reusing the moulding, take care not to damage the moulding.
- Do not damage the body.

2. INSTALL OUTSIDE MOULDING

- Using a heat light, heat the body.
- Remove the protective tape from the body.
- Wipe off the stains with cleaner.
- Clean the moulding (if reusing the moulding).
 - Using a heat light, heat the moulding.
 - Remove the double-sided tape from the moulding.
 - Wipe off the stains with cleaner.

- (4) Apply new double-sided tape to the moulding as shown in the illustration.



- (e) Using a heat light, heat the body and moulding.
(f) Remove the peeling paper from the face of the moulding and attach the moulding securely to the vehicle body.

NOTICE:

Be careful that dirt or foreign objects do not stick to adhesive part when removing the peeling paper.

- (g) Push the moulding to the body.

NOTICE:

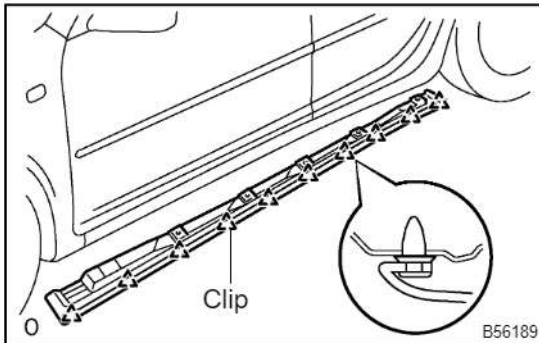
Do not apply excessive force onto the moulding. Instead, apply steady pressure with your thumbs.

ROCKER PANEL MOULDING LH REPLACEMENT

780BR-06

HINT:

- The installation procedures are the removal procedures in reverse order.
- Use the same procedures for the RH side and LH side.

**1. REMOVE ROCKER PANEL MOULDING LH**

- (a) Remove the 6 screws.
- (b) Using a screwdriver, pry out the rocker panel moulding.

HINT:

Tape the screwdriver tip before use.

LUGGAGE COMPARTMENT DOOR GARNISH SUB-ASSY OUTSIDE

760BS-06

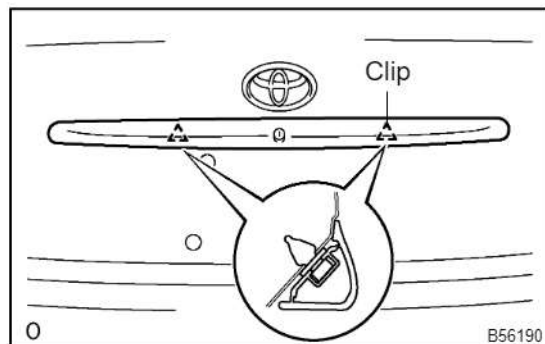
REPLACEMENT

HINT:

- The installation procedures are the removal procedures in reverse order.
- A bolt without torque specification is a standard bolt (see page 03-2).

1. REMOVE LUGGAGE COMPARTMENT DOOR COVER

- (a) Remove the 15 screws and cover.



2. REMOVE LUGGAGE COMPARTMENT DOOR GARNISH SUB-ASSY OUTSIDE

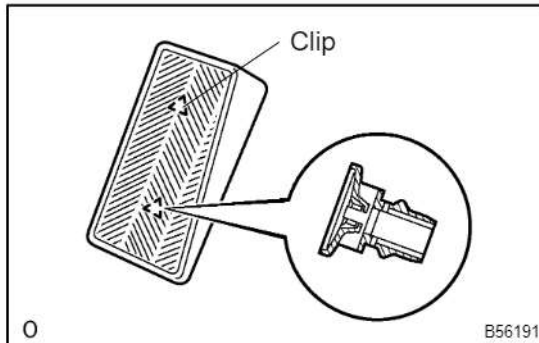
- (a) Remove the 4 screws.
(b) Using a screwdriver, pry out the garnish.

HINT:

Tape the screwdriver tip before use.

FRONT FLOOR FOOTREST REPLACEMENT

780BT-06



1. REMOVE FRONT FLOOR FOOTREST

- (a) Holding the floor mat, disengage the clips from the upper with a screwdriver to remove the front floor footrest.

HINT:

Tape the screwdriver tip before use.

NOTICE:

Warm the inside of the vehicle well before removal.

- (b) Disengage the foot rest clips, and then remove the 2 clips from the front floor footrest.

2. INSTALL FRONT FLOOR FOOTREST

- (a) Install the footrest clips by engaging the claws with the front floor footrest.
- (b) Before installation, check that the part to be engaged with the clips of front floor footrest is not damaged.

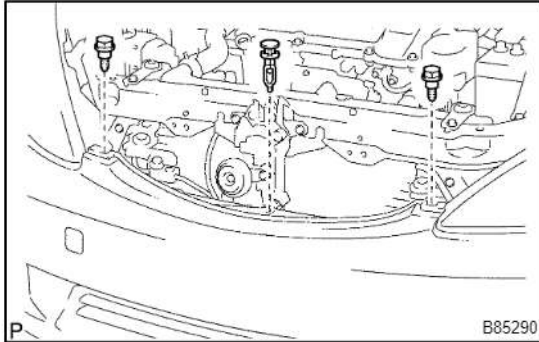
NOTICE:

If it is damaged, replace it with a new one.

REPLACEMENT

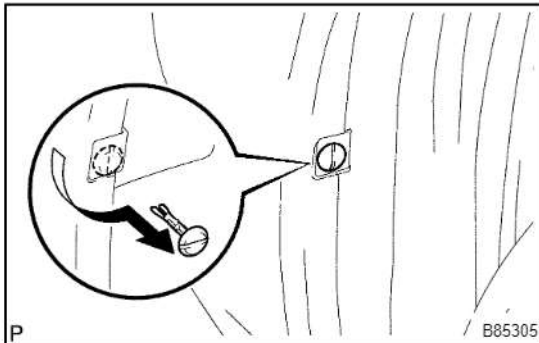
HINT:

- Installation is in the reverse order of removal.
- COMPONENTS: SEE PAGE 76-1.



1. REMOVE FRONT BUMPER ASSY

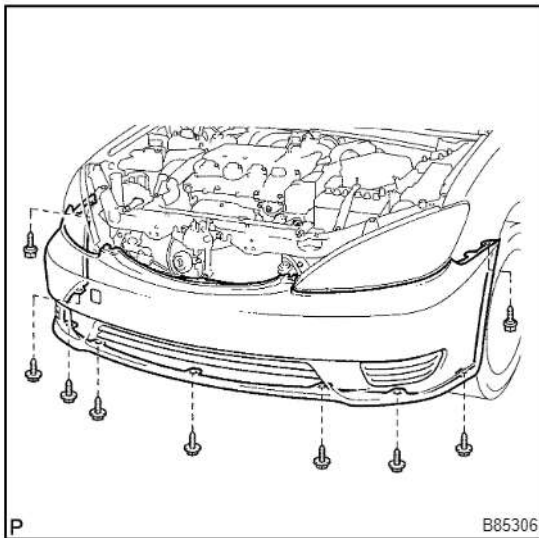
- (a) Remove the clip and the 2 bolts.



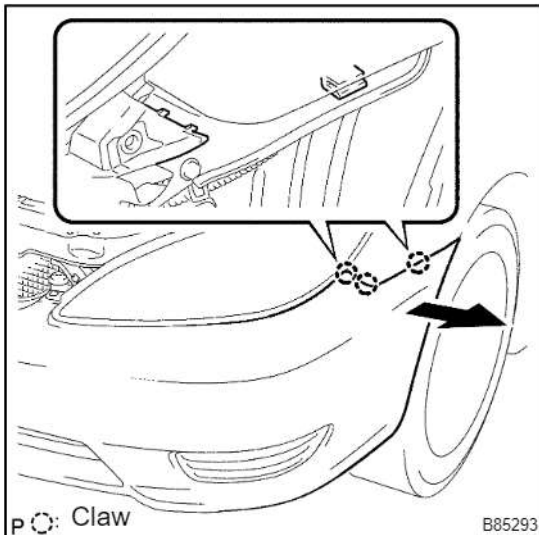
- (b) Turn the pin hold clip 90° as shown in the illustration and remove it. (LH side)

HINT:

Remove the RH side by following the same procedure as for the LH side.



- (c) Remove the 9 screws.

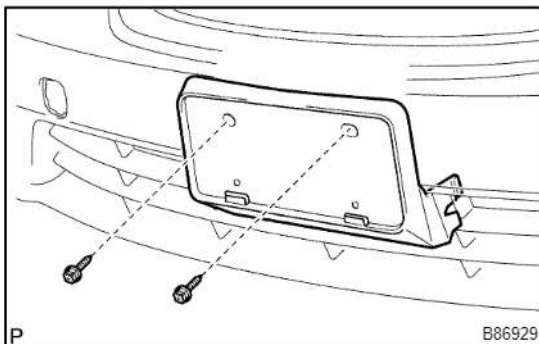


- (d) Disengage the 3 claws by pulling the left side of the front bumper cover in the direction shown by the arrow. (LH side)

HINT:

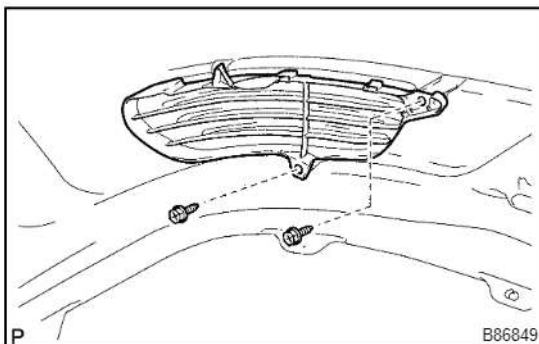
Disengage the RH side by following the same procedure as for the LH side.

- (e) Disconnect the fog lamp connector (w/ fog lamp) and remove the front bumper assy.



2. REMOVE FRONT BUMPER EXTENSION MOUNTING BRACKET

- (a) Remove the 2 screws and the bumper extension mounting bracket.



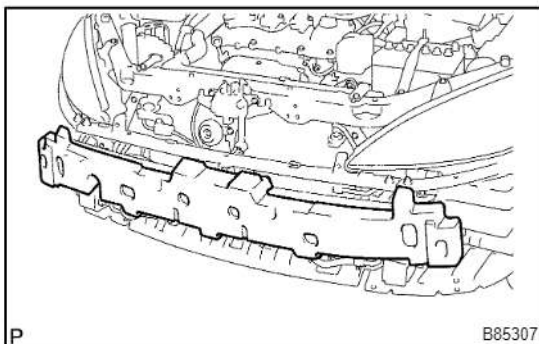
3. REMOVE FRONT BUMPER HOLE COVER LH (W/O FOG LAMP)

- (a) Remove the 2 screws and the front bumper hole cover LH.

4. REMOVE FRONT BUMPER HOLE COVER RH (W/O FOG LAMP)

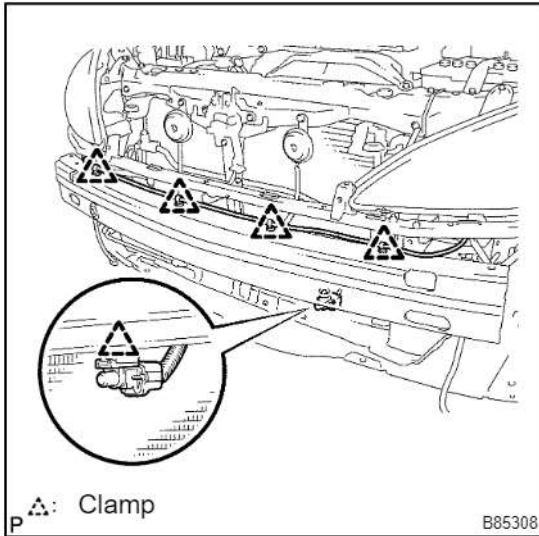
5. REMOVE FOG LAMP ASSY LH (W/ FOG LAMP) (SEE PAGE 65-16)

6. REMOVE FOG LAMP ASSY RH (W/ FOG LAMP) (SEE PAGE 65-16)



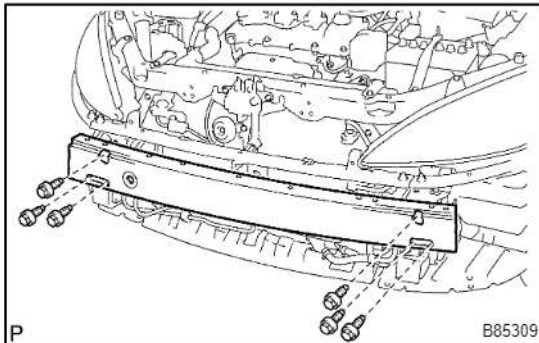
7. REMOVE FRONT BUMPER ENERGY ABSORBER

- (a) Remove the front bumper energy absorber.

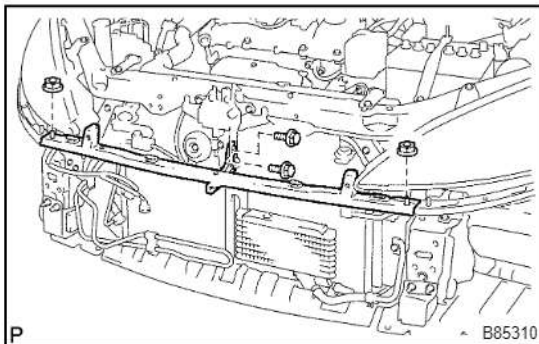


8. REMOVE FRONT BUMPER REINFORCEMENT SUB-ASSY

- (a) Disengage the 5 clamps.

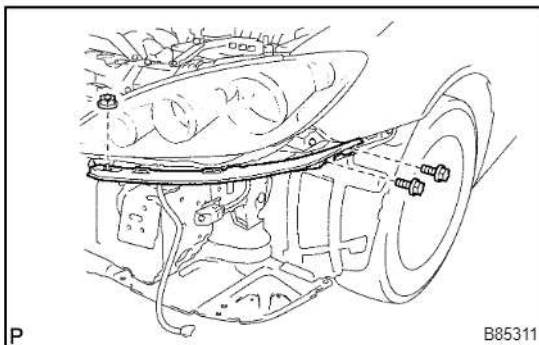


- (b) Remove the 6 bolts and the front bumper reinforcement sub-assy.



9. REMOVE FRONT BUMPER REINFORCEMENT SUB-ASSY UPPER

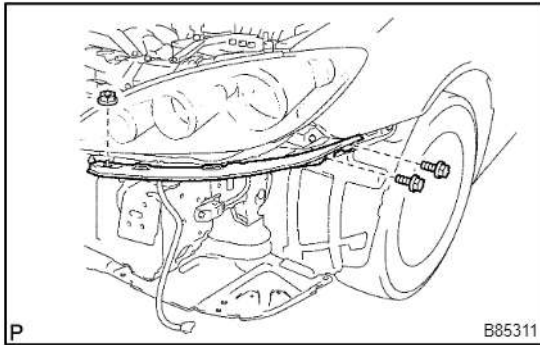
- (a) Remove the 2 bolts and the 2 nuts.
- (b) Remove the front bumper reinforcement sub-assy upper.



10. REMOVE FRONT BUMPER REINFORCEMENT EXTENSION LH

- (a) Remove the 2 bolts and the nut.
- (b) Remove the front bumper reinforcement extension LH.

11. REMOVE FRONT BUMPER REINFORCEMENT EXTENSION RH



12. INSTALL FRONT BUMPER REINFORCEMENT EXTENSION LH

(a) TMC MADE:

- (1) Install the front bumper reinforcement extension LH with the 2 bolts and nut.

Torque:

Bolt: 8.5 N·m (87 kgf·cm, 75 in·lbf)

Nut: 8.5 N·m (87 kgf·cm, 75 in·lbf)

(b) TMMK MADE:

- (1) Install the front bumper reinforcement extension LH with the 2 bolts and nut.

Torque:

Bolt: 17.5 N·m (178 kgf·cm, 13 ft·lbf)

Nut: 6.5 N·m (66 kgf·cm, 58 in·lbf)

13. INSTALL FRONT BUMPER REINFORCEMENT EXTENSION RH

(a) TMC MADE:

- (1) Install the front bumper reinforcement extension RH with the 2 bolts and nut.

Torque:

Bolt: 8.5 N·m (87 kgf·cm, 75 in·lbf)

Nut: 8.5 N·m (87 kgf·cm, 75 in·lbf)

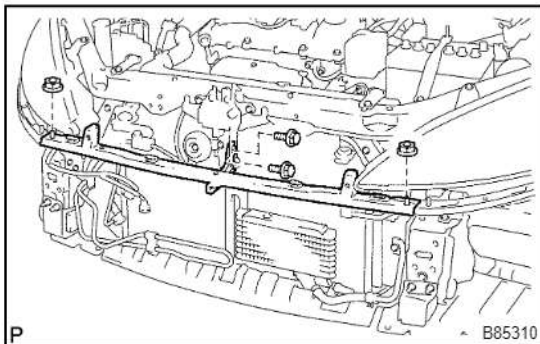
(b) TMMK MADE:

- (1) Install the front bumper reinforcement extension RH with the 2 bolts and nut.

Torque:

Bolt: 17.5 N·m (178 kgf·cm, 13 ft·lbf)

Nut: 6.5 N·m (66 kgf·cm, 58 in·lbf)



14. INSTALL FRONT BUMPER REINFORCEMENT SUB-ASSY UPPER

(a) TMC MADE:

- (1) Install the front bumper reinforcement sub-assy upper with the 2 bolts and 2 nuts.

Torque:

Bolt: 8.5 N·m (87 kgf·cm, 75 in·lbf)

Nut: 8.5 N·m (87 kgf·cm, 75 in·lbf)

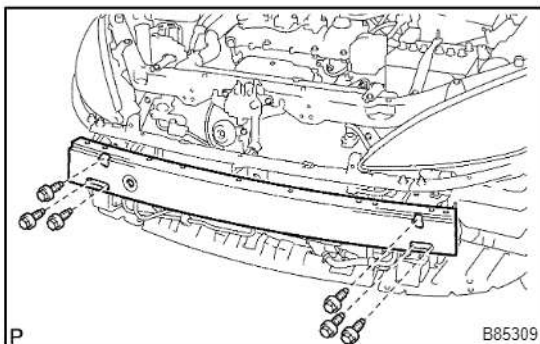
(b) TMMK MADE:

- (1) Install the front bumper reinforcement sub-assy upper with the 2 bolts and 2 nuts.

Torque:

Bolt: 17.5 N·m (178 kgf·cm, 13 ft·lbf)

Nut: 6.5 N·m (66 kgf·cm, 58 in·lbf)



15. INSTALL FRONT BUMPER REINFORCEMENT SUB-ASSY

(a) TMC MADE:

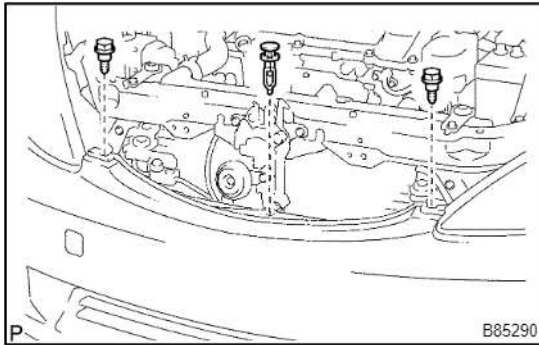
- (1) Install the front bumper reinforcement sub-assy with the 6 bolts.

Torque: 34 N·m (347 kgf·cm, 25 ft·lbf)

(b) TMMK MADE:

- (1) Install the front bumper reinforcement sub-assy with the 6 bolts.

Torque: 92 N·m (938 kgf·cm, 68 ft·lbf)

**16. INSTALL FRONT BUMPER ASSY**

(a) TMMT MADE:

(1) Install the front bumper assy with the 2 bolts.

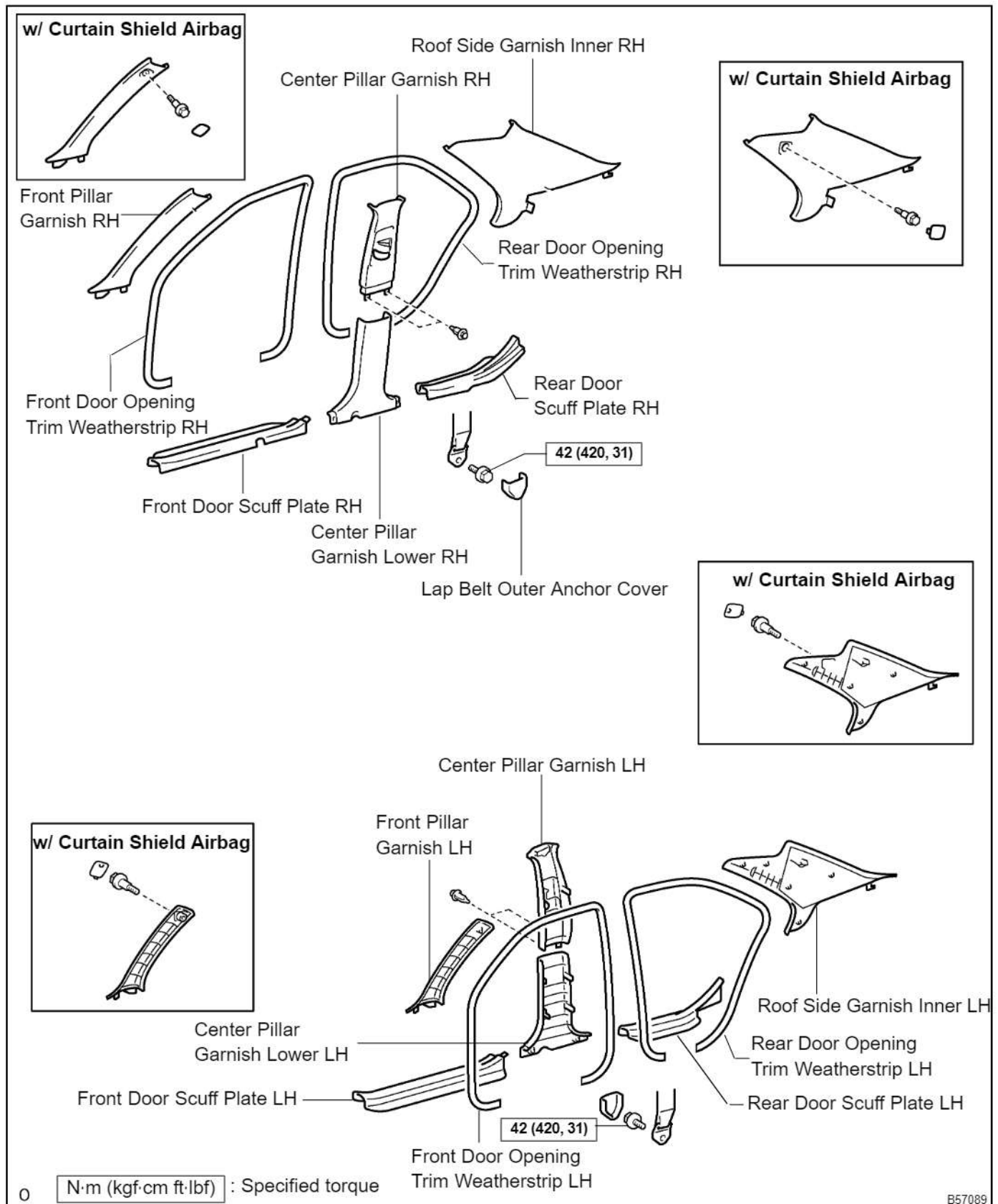
Torque: 6.5 N·m (66 kgf·cm, 58 in·lbf)

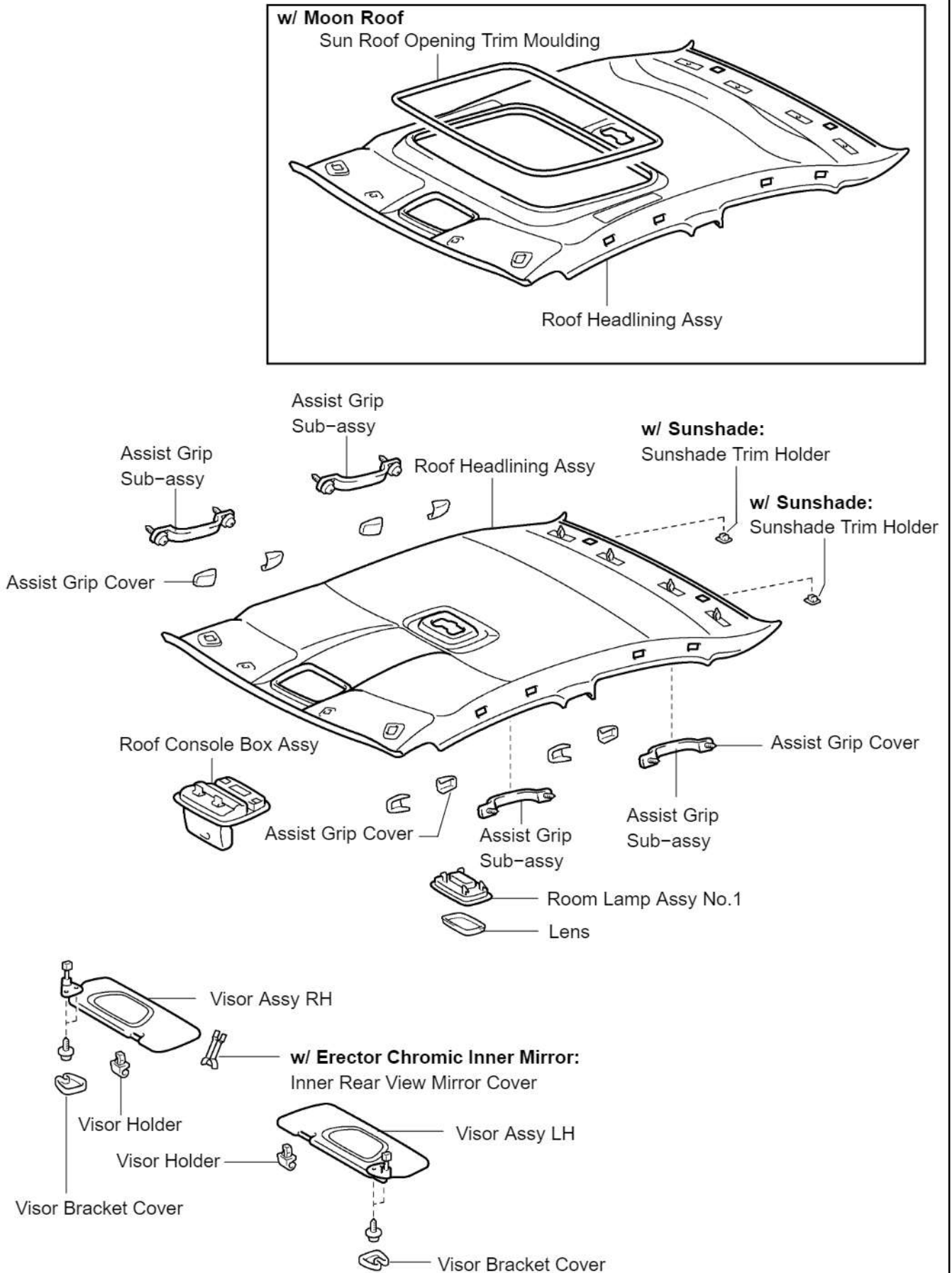
(2) Install the clip.

17. FOG LAMP AIMING ADJUSTMENT (W/ FOG LAMP) (SEE PAGE [65-17](#))

ROOF HEADLINING ASSY COMPONENTS

780C7-04

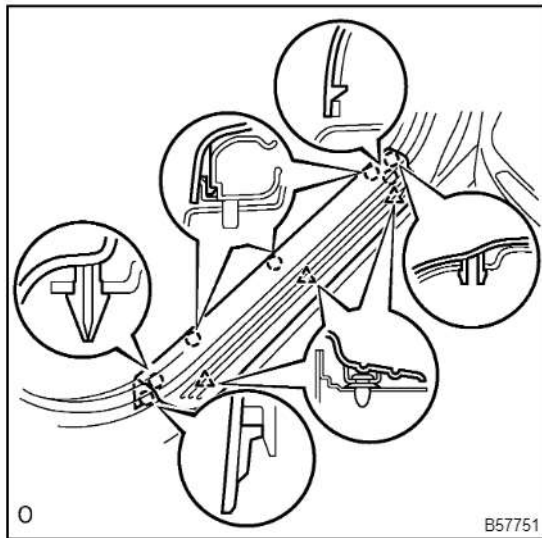




REPLACEMENT

HINT:

- The installation is in the reverse order of the removal. However, when there is a special point concerning the installation, it is indicated.
 - On the RH side, use the same procedures as on the LH side.
1. **REMOVE FRONT SEAT ASSEMBLY RH**
(Power Seat Type: See page 72-23, Manual Seat Type: See page 72-15)
 2. **REMOVE FRONT SEAT ASSEMBLY LH**
(Power Seat Type: See page 72-23, Manual Seat Type: See page 72-15)
 3. **REMOVE BENCH TYPE REAR SEAT CUSHION ASSY** (See page 72-32)
 4. **REMOVE REAR SIDE SEAT BACK ASSY RH** (See page 72-32)
 5. **REMOVE REAR SIDE SEAT BACK ASSY LH** (See page 72-32)
 6. **REMOVE SEPARATE TYPE REAR SEAT BACK ASSY RH** (See page 72-32)
 7. **REMOVE SEPARATE TYPE REAR SEAT BACK ASSY LH** (See page 72-32)
 8. **REMOVE CONSOLE PANEL UPPER REAR** (See page 71-16)
 9. **REMOVE RR CONSOLE BOX** (See page 71-16)
 10. **REMOVE CONSOLE PANEL UPPER** (See page 71-16)
 11. **REMOVE CONSOLE BOX FRONT** (See page 71-16)
 12. **REMOVE CONSOLE BOX DUCT NO.1** (See page 55-34)
 13. **REMOVE AIR DUCT REAR NO.1** (See page 55-34)
 14. **REMOVE AIR DUCT REAR NO.2** (See page 55-34)
 15. **REMOVE FLOOR SHIFT SHIFT LEVER ASSY (MANUAL TRANSAXLE)** (See Page 41-5)
 16. **REMOVE FLOOR SHIFT ASSY (AUTOMATIC TRANSAXLE)** (See Page 40-54)



17. REMOVE FRONT DOOR SCUFF PLATE RH

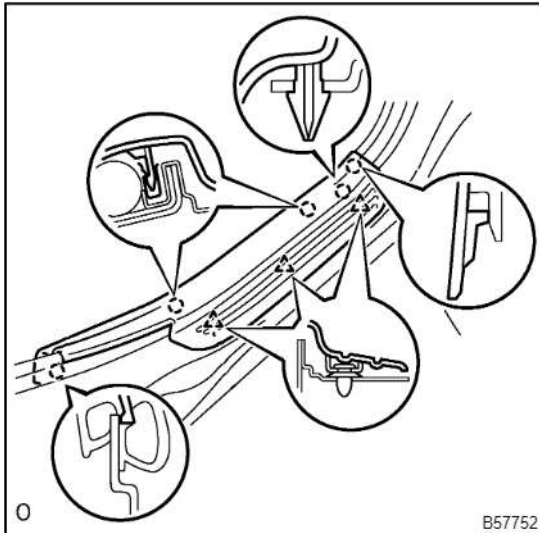
- (a) Using a screwdriver, remove the front door scuff plate.

HINT:

Tape the screwdriver tip before use.

- (b) Employ the same manner described above to the other side.

18. REMOVE FRONT DOOR SCUFF PLATE LH

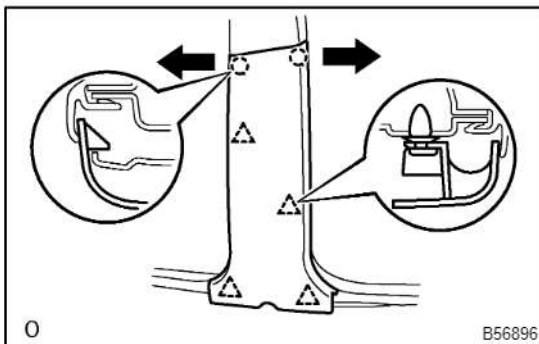
**19. REMOVE REAR DOOR SCUFF PLATE RH**

- (a) Using a screwdriver, remove the rear door scuff plate.

HINT:

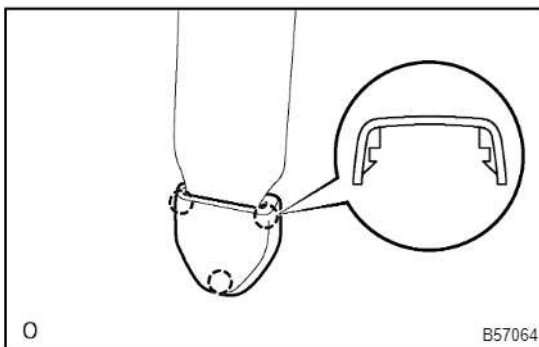
Tape the screwdriver tip before use.

- (b) Employ the same manner described above to the other side.

20. REMOVE REAR DOOR SCUFF PLATE LH**21. REMOVE FRONT DOOR OPENING TRIM WEATHERSTRIP RH****22. REMOVE FRONT DOOR OPENING TRIM WEATHERSTRIP LH****23. REMOVE REAR DOOR OPENING TRIM WEATHERSTRIP RH****24. REMOVE REAR DOOR OPENING TRIM WEATHERSTRIP LH****25. REMOVE CENTER PILLAR GARNISH LOWER RH**

- (a) Pull the center pillar lower garnish upward to remove it.

- (b) Employ the same manner described above to the other side.

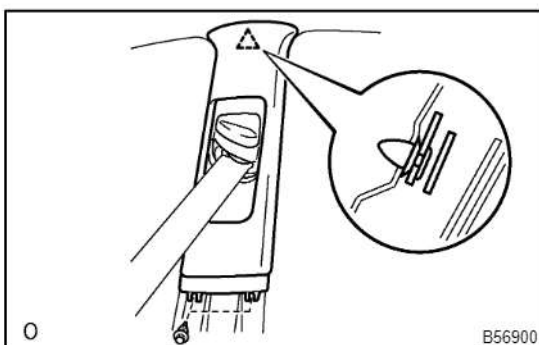
26. REMOVE CENTER PILLAR GARNISH LOWER LH**27. REMOVE CENTER PILLAR GARNISH UPPER RH**

- (a) Using a screwdriver, remove the lap belt outer anchor cover.

HINT:

Tape the screwdriver tip before use.

- (b) Remove the bolt and front seat outer belt floor anchor.



- (c) Remove the 2 clips

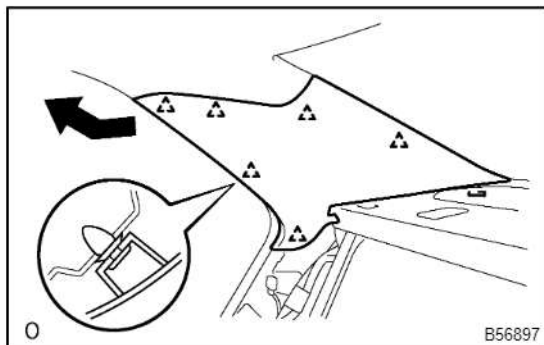
- (d) Using a screwdriver, remove the center pillar upper garnish.

HINT:

Tape the screwdriver tip before use.

- (e) Employ the same manner described above to the other side.

28. REMOVE CENTER PILLAR GARNISH UPPER LH



29. REMOVE ROOF SIDE GARNISH INNER RH (W/O CURTAIN SHIELD AIR BAG)

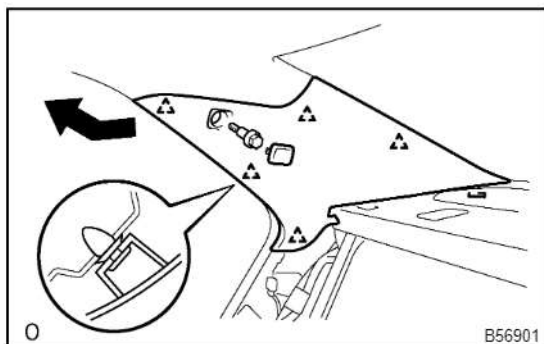
- (a) Using a screwdriver, remove the roof side garnish inner.

HINT:

Tape the screwdriver tip before use.

- (b) Employ the same manner described above to the other side.

30. REMOVE ROOF SIDE GARNISH INNER LH (W/O CURTAIN SHIELD AIR BAG)



31. REMOVE ROOF SIDE GARNISH INNER RH (W/ CURTAIN SHIELD AIR BAG)

- (a) Using a screwdriver, remove the roof side garnish inner cover.

HINT:

Tape the screwdriver tip before use.

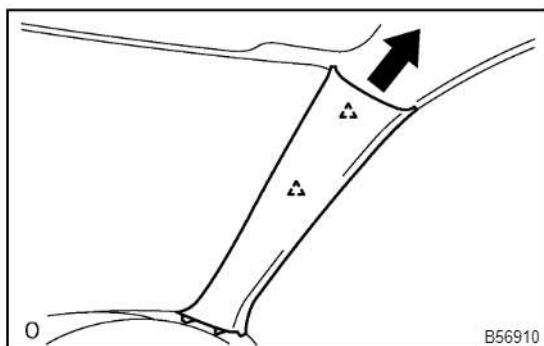
- (b) Remove the bolt.

- (c) Using a screwdriver, remove the roof side garnish inner.

HINT:

Tape the screwdriver tip before use.

32. REMOVE ROOF SIDE GARNISH INNER LH (W/ CURTAIN SHIELD AIR BAG)



33. REMOVE FRONT PILLAR GARNISH RH (W/O CURTAIN SHIELD AIR BAG)

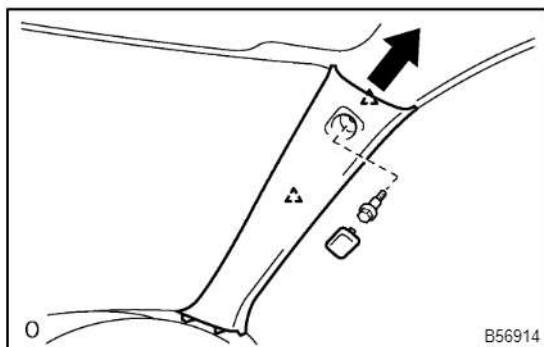
- (a) Using a screwdriver, remove the front pillar garnish.

HINT:

Tape the screwdriver tip before use.

- (b) Employ the same manner described above to the other side.

34. REMOVE FRONT PILLAR GARNISH LH (W/O CURTAIN SHIELD AIR BAG)



35. REMOVE FRONT PILLAR GARNISH RH (W/ CURTAIN SHIELD AIR BAG)

- (a) Using a screwdriver, remove the front pillar garnish cover.

HINT:

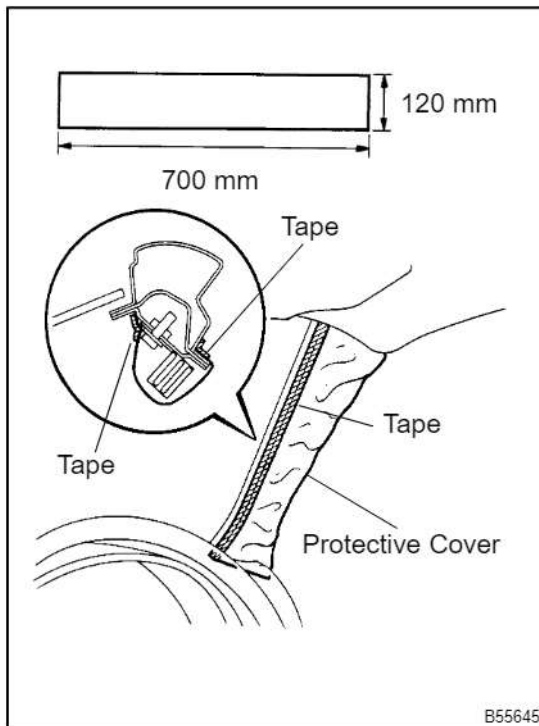
Tape the screwdriver tip before use.

- (b) Remove the bolt.

- (c) Using a screwdriver, remove the front pillar garnish.

HINT:

Tape the screwdriver tip before use.



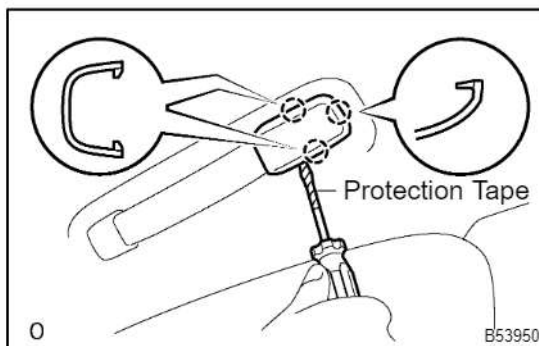
(d) Protect the curtain shield airbag.

NOTICE:

Cover the curtain shield airbag with the protection cover as soon as the front pillar garnish is removed.

- (1) Cover the airbag with cloth or nylon of 700 mm (27.56 in.) · 120 mm (4.72 in.) and fix the ends of the cover with tape, as shown in the illustration.
- (e) Employ the same manner described above to the other side.

36. REMOVE FRONT PILLAR GARNISH LH (W/ CURTAIN SHIELD AIR BAG)



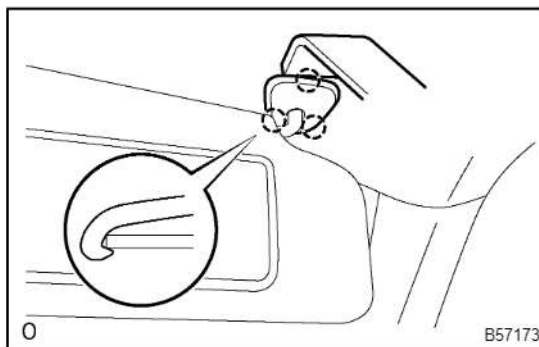
37. REMOVE ASSIST GRIP SUB-ASSY

(a) Using a screwdriver, remove the assist grip cover.

HINT:

Tape the screwdriver tip before use.

(b) Remove the 2 screws and assist grip.



38. REMOVE RH VISOR ASSY

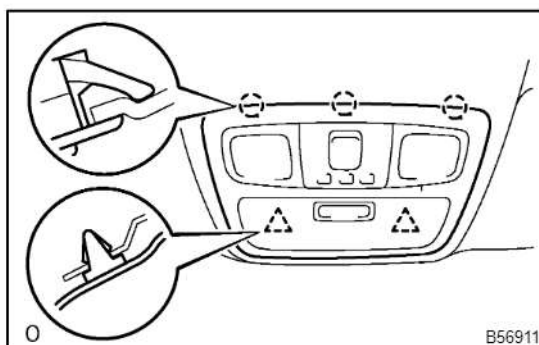
(a) Using a moulding remover, remove the visor bracket cover.

HINT:

Tape the screwdriver tip before use.

(b) Remove the 2 screws and assist grip.

39. REMOVE LH VISOR ASSY

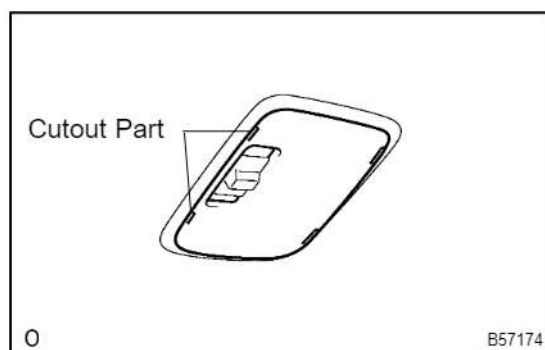


40. REMOVE ROOF CONSOLE BOX ASSY

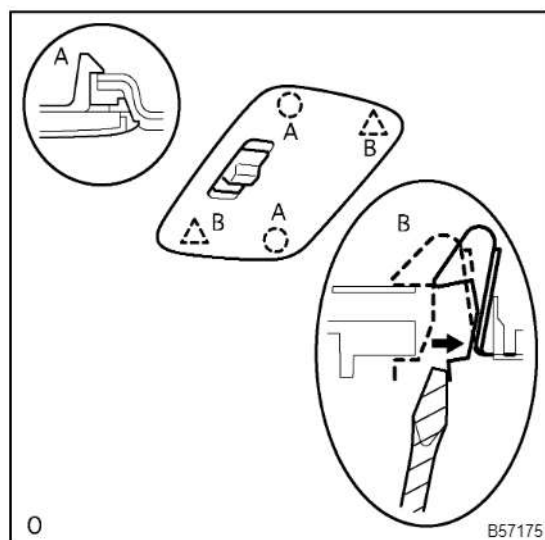
(a) Using a screwdriver, remove the roof console box then disconnect the connector.

HINT:

Tape the screwdriver tip before use.

**41. REMOVE ROOM LAMP ASSY NO.1**

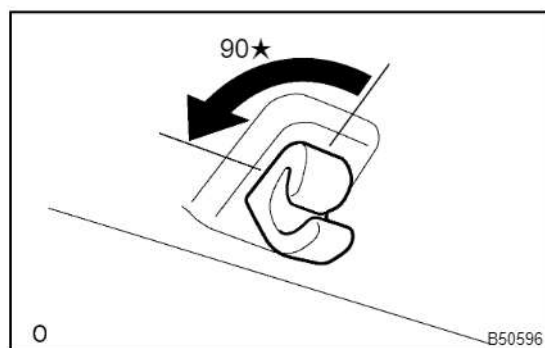
- (a) Using a screwdriver, remove the lens.



- (b) Using a screwdriver, remove the room lamp assembly No.1 then disconnect the connector.

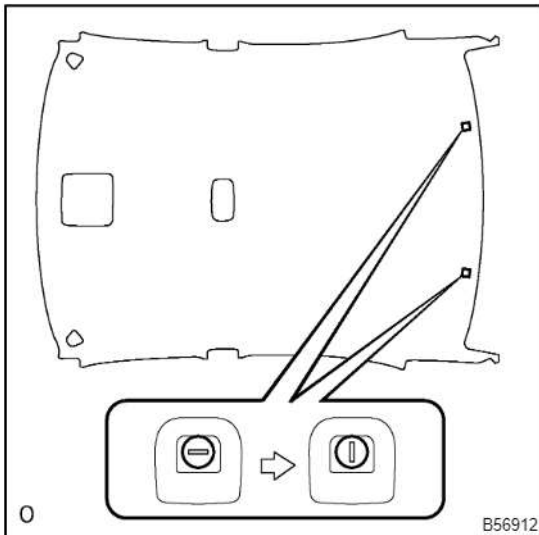
HINT:

Tape the screwdriver tip before use.

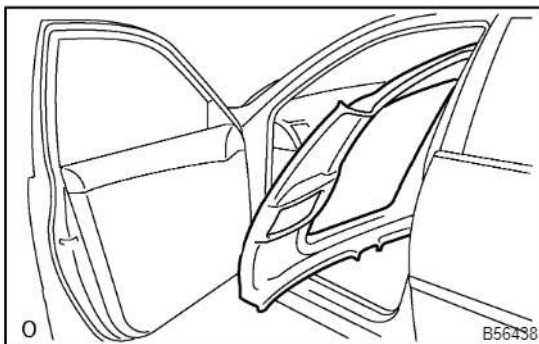
**42. REMOVE VISOR HOLDER**

- (a) Remove the holder of the sun visor by turning it to the left.

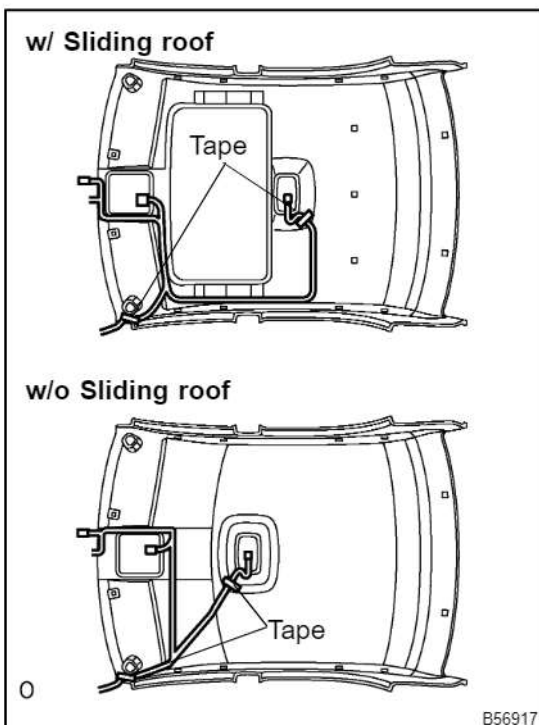
43. REMOVE SUN ROOF OPENING TRIM MOULDING (W/ SLIDING ROOF)

**44. REMOVE ROOF HEADLINING ASSY**

- (a) Remove the 2 sunshade trim holders.
- (b) w/ Erector chromic inner mirror:
Remove the inner rear view mirror cover.
- (c) Tear off the tape on the adhered part of the wire harness.



- (d) Remove the headlining assembly from the passenger's door.

**45. INSTALL ROOF HEADLINING ASSY**

- (a) Align the markings, then install the wire harness with tape.

HINT:

Be careful for dirt or foreign objects not to stick to the adhered part when peeling the double-stick tape.

- (b) Attach the roof wire harness across the adhered part

NOTICE:

Roof wire harness should be attached securely.

46. INSTALL FRONT SEAT ASSEMBLY LH

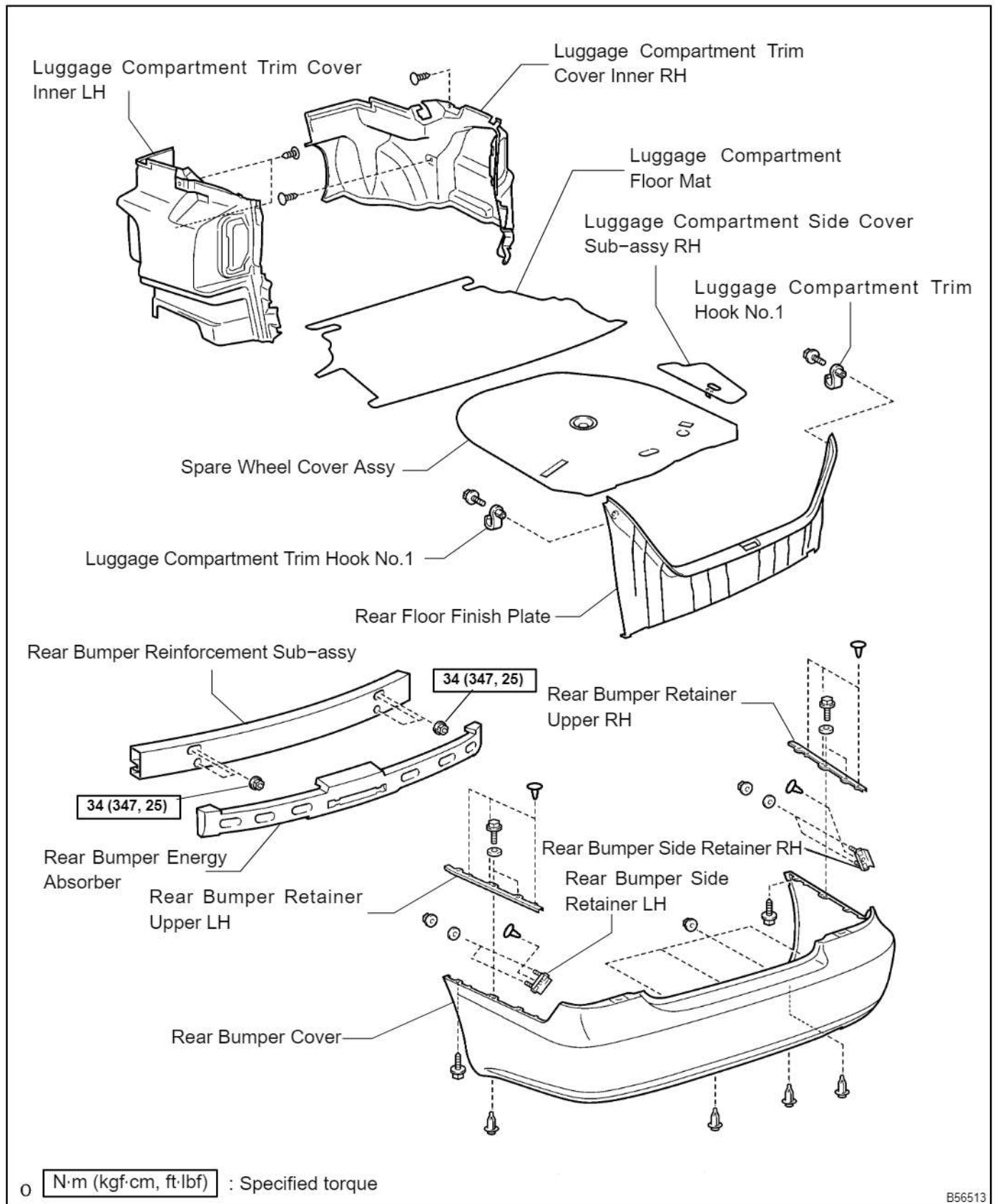
(Power Seat Type: See page 72-23, Manual Seat Type: See page 72-15)

47. INSTALL FRONT SEAT ASSEMBLY RH

(Power Seat Type: See page 72-23, Manual Seat Type: See page 72-15)

REAR BUMPER COMPONENTS

780BL-05



B56513

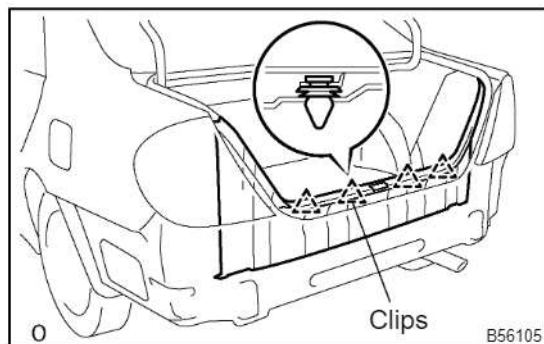
REPLACEMENT

HINT:

The installation is in the reverse order of the removal. However, when there is a special point concerning the installation, it is indicated.

1. **REMOVE LUGGAGE COMPARTMENT FLOOR MAT**
2. **REMOVE SPARE WHEEL COVER ASSY**
3. **REMOVE LUGGAGE COMPARTMENT SIDE COVER SUB-ASSY RH**
4. **REMOVE LUGGAGE COMPARTMENT TRIM HOOK NO.1**

- (a) Remove the 2 bolts and luggage compartment trim hooks.



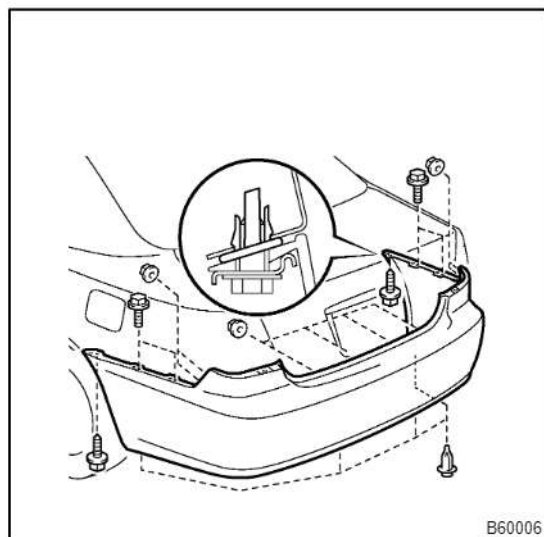
5. **REMOVE REAR FLOOR FINISH PLATE**

- (a) Disengage the clips and remove the rear floor finish plate.

6. **REMOVE LUGGAGE COMPARTMENT TRIM COVER INNER RH**

- (a) Using a clip remover, remove the 2 clips and luggage compartment trim cover inner.

7. **REMOVE LUGGAGE COMPARTMENT TRIM COVER INNER LH**



8. **REMOVE REAR BUMPER COVER**

- (a) Remove the 8 nuts, 4 bolts. (Inside)
- (b) Remove the 2 screws, 4 clips and rear bumper cover. (outside)
- (c) Disengage the rear bumper seal bracket and remove the rear bumper cover.

9. **REMOVE REAR BUMPER SIDE RETAINER RH**

- (a) Remove the clip and rear bumper side retainer. (Only TMC made)
- (b) Remove the rivet and rear bumper side retainer. (Only TMMK made)

10. **REMOVE REAR BUMPER SIDE RETAINER LH**

11. **REMOVE REAR BUMPER RETAINER UPPER RH**

- (a) Remove the 3 clips and rear bumper retainer upper. (Only TMC made)
- (b) Remove the 4 rivets and rear bumper retainer upper. (Only TMMK made)

12. **REMOVE REAR BUMPER RETAINER UPPER LH**

13. **REMOVE REAR BUMPER ENERGY ABSORBER**

14. **REMOVE REAR BUMPER REINFORCEMENT SUB-ASSY**

- (a) Remove the 6 nuts and rear bumper reinforcement.

15. **INSTALL REAR BUMPER REINFORCEMENT SUB-ASSY**

- (a) Install the front bumper reinforcement with 6 nuts.

Torque: 34 N·m (347 kgf·cm, 25 ft·lbf)

REAR SPOILER SUB-ASSY REPLACEMENT

780BK-05

HINT:

- The installation procedures are the removal procedures in reverse order. However, only installation procedures requiring additional information are included.
- A bolt without torque specification is a standard bolt (see page 03-2).
- When replacing the moulding, heat the body and spoiler using a heat light.

Heating temperature:

Item	Temperature
Body	40 to 60★C (104 to 140★F)
Spoiler	20 to 30★C (68 to 86★F)

NOTICE:

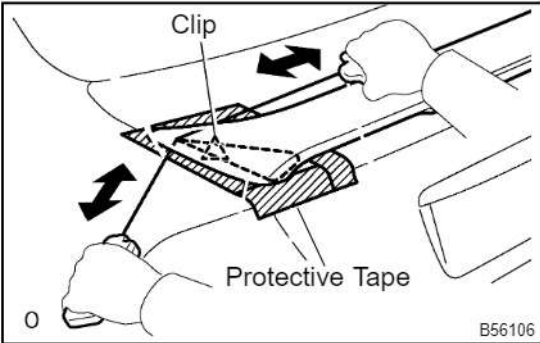
Do not heat the body and spoiler excessively.

1. REMOVE LUGGAGE COMPARTMENT DOOR COVER

- Remove the 15 clips and door cover.

2. REMOVE REAR SPOILER SUB-ASSY

- Remove the 2 nuts.
- Put protective tape onto the body.
- Using a heat light, heat the spoiler.

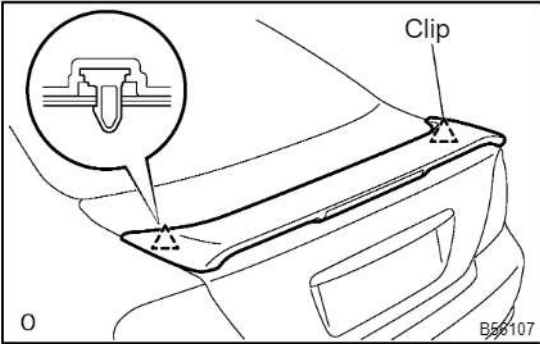


- Tie both piano wire ends to wooden blocks or similar objects.
 - Scrape the adhesive tape off by pulling the piano wire as shown in the illustration.
 - If reusing the rear spoiler, take care not to damage the rear spoiler.

NOTICE:

Do not damage the body.

- Disconnect the connector.



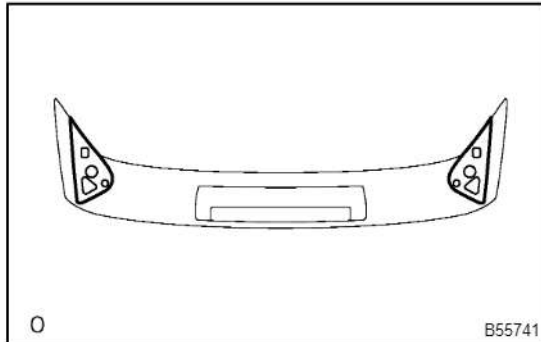
- Remove the 2 clips and rear spoiler.

3. REMOVE CENTER STOP LAMP ASSY (See page 65-22)

4. INSTALL REAR SPOILER SUB-ASSY

- Using a heat light.
- Remove the protective tape from the body.
- Wipe off the stains with cleaner.

- (d) Clean the rear spoiler (if reusing the spoiler).
- (1) Using a heat light, heat the spoiler.
 - (2) Remove the adhesive tape from the rear spoiler.
 - (3) Wipe off the stains with cleaner.



- (4) Install new adhesive tape to the rear spoiler as shown in the illustration.
- (e) Using a heat light, heat the body and spoiler.
- (f) Install the rear spoiler with 2 nuts.