

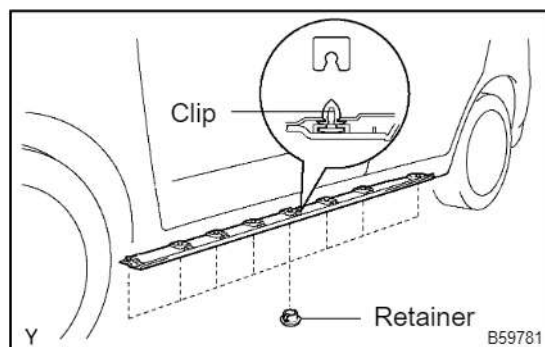
BODY ROCKER PANEL MOULDING LH

REPLACEMENT

76010-02

HINT:

Use the same procedures for the RH side and LH side.



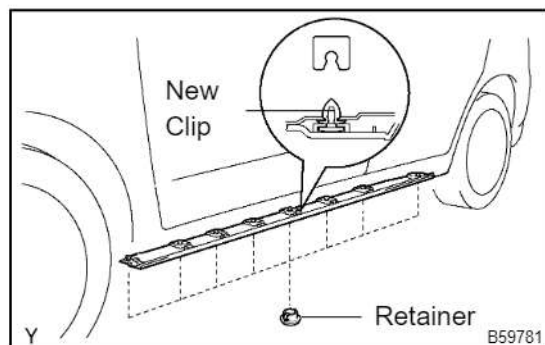
1. REMOVE BODY ROCKER PANEL MOULDING LH

- (a) Remove the 8 retainers.
- (b) Using a screwdriver, remove the moulding.

HINT:

Tape the screwdriver tip before use.

- (c) Remove the 7 clips from the moulding.



2. INSTALL BODY ROCKER PANEL MOULDING LH

- (a) Install the moulding with 7 new clips.
- (b) Install the 8 retainers to the moulding.

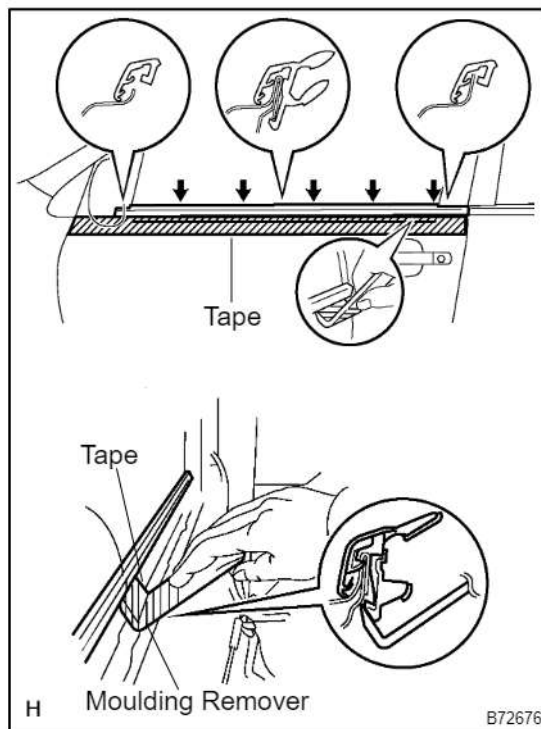
FRONT DOOR BELT MOULDING ASSY LH

REPLACEMENT

7601B-02

HINT:

- The installation procedures are the removal procedures in reverse order.
 - Use the same procedures for the RH side and LH side.
1. **REMOVE FRONT ARMREST ASSY LH** (See page 75-7)
 2. **REMOVE POWER WINDOW REGULATOR MASTER SWITCH ASSY (W/ POWER WINDOW)**
(See page 75-7)
 3. **REMOVE FRONT ARMREST BASE PANEL UPPER LH (W/O POWER WINDOW)**
(See page 75-7)
 4. **REMOVE FRONT DOOR WINDOW REGULATOR HANDLE ASSY (W/O POWER WINDOW)**
(See page 75-7)
 5. **REMOVE FRONT DOOR LOWER FRAME BRACKET GARNISH LH** (See page 75-7)
 6. **REMOVE FRONT DOOR TRIM BOARD SUB-ASSY LH** (See page 75-7)



7. REMOVE FRONT DOOR BELT MOULDING ASSY LH

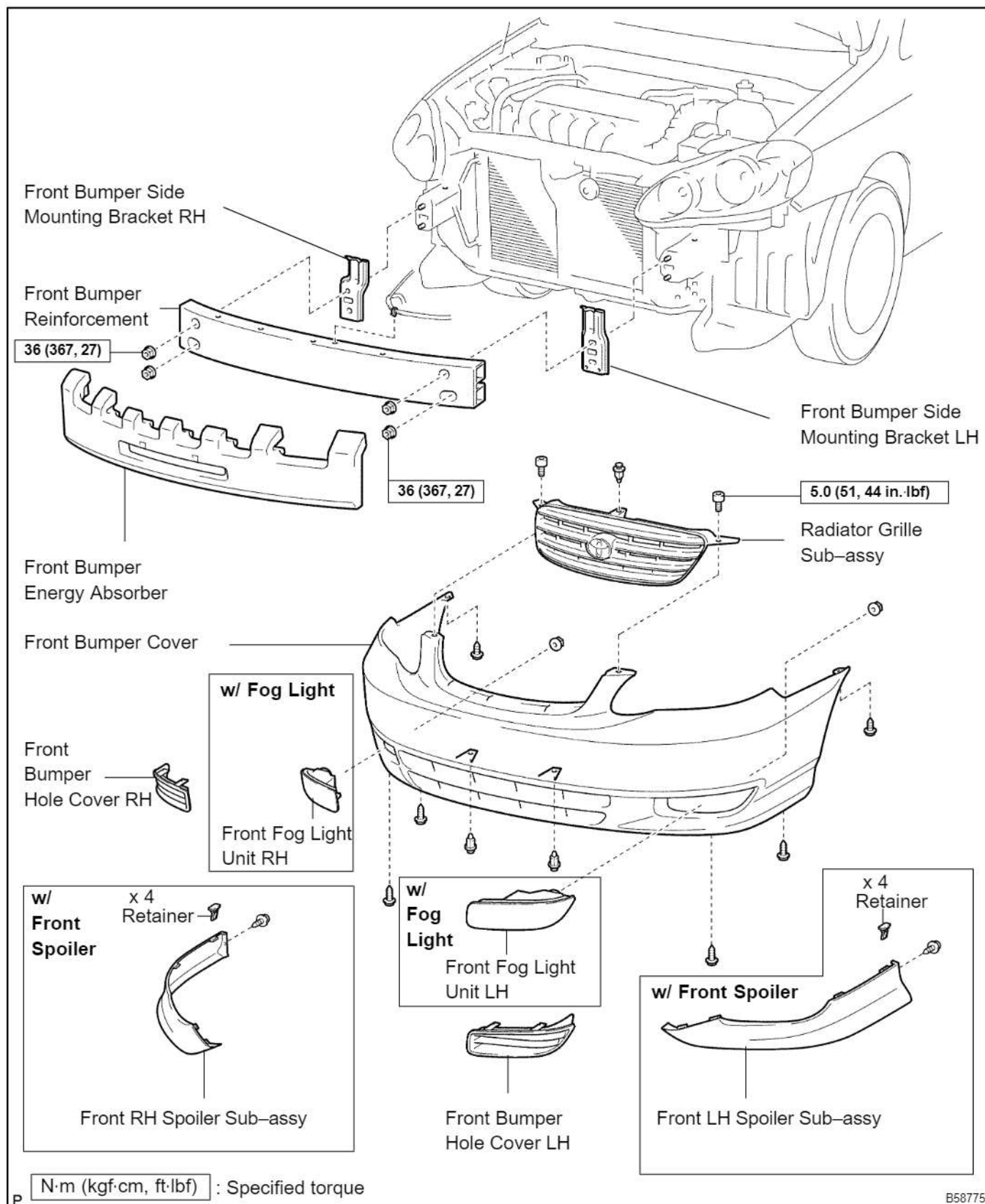
- (a) Put protective tape under the weatherstrip.
- (b) Using a moulding remover, pry out the weatherstrip as shown in the illustration.

HINT:

Tape the moulding remover tip before use.

FRONT BUMPER COMPONENTS

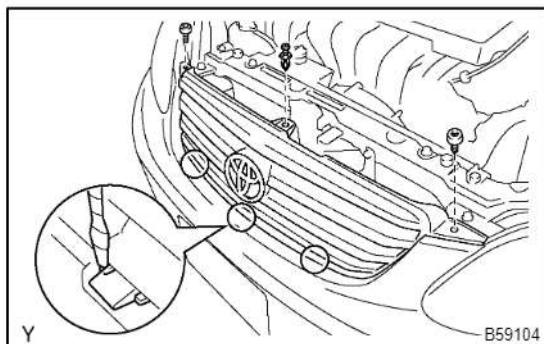
780HX-02



REPLACEMENT

HINT:

Installation is in the reverse order of the removal. But the installation is indicated only when it has a point.

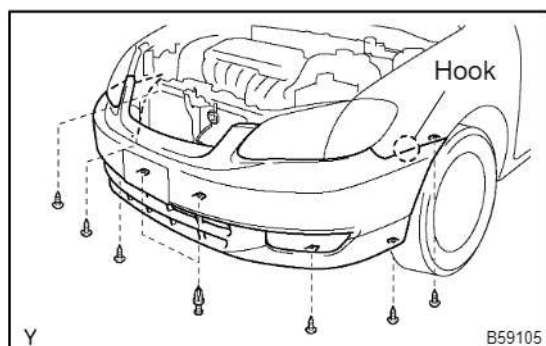


1. REMOVE RADIATOR GRILLE SUB-ASSY

- (a) Remove the 2 bolts and clip.
- (b) Using a screwdriver, remove the radiator grille.

HINT:

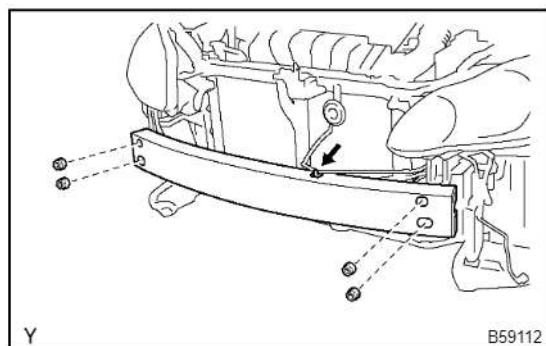
Tape the screwdriver tip before use.



2. REMOVE FRONT BUMPER COVER

- (a) Remove the 6 screws and 2 clips.
- (b) Disengage the hook, and remove the front bumper cover.
- (c) w/ Fog light:
Disconnect the fog light connectors.

3. REMOVE FRONT BUMPER ENERGY ABSORBER



4. REMOVE FRONT BUMPER REINFORCEMENT

- (a) Disconnect the wire harness clamp.
- (b) Remove the 4 nuts and front bumper reinforcement.

5. REMOVE FRONT BUMPER SIDE MOUNTING BRACKET LH

6. REMOVE FRONT BUMPER SIDE MOUNTING BRACKET RH

7. REMOVE FRONT LH SPOILER SUB-ASSY (W/ FRONT SPOILER)

- (a) Remove the screw and 4 retainers.
- (b) Disengage the clip and front LH spoiler.
- (c) Employ the same manner described above to the other side.

8. REMOVE FRONT RH SPOILER SUB-ASSY (W/ FRONT SPOILER)

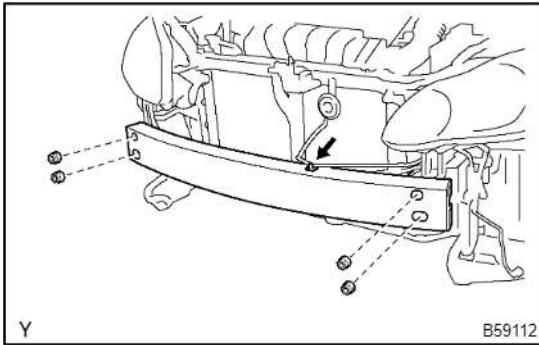
9. REMOVE FOG LIGHT UNIT LH (W/ FOG LIGHT)

- (a) Remove the nut and fog light unit.
- (b) Employ the same manner described above to the other side.

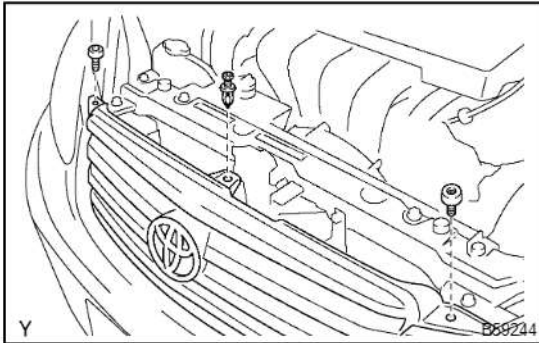
10. REMOVE FOG LIGHT UNIT RH (W/ FOG LIGHT)

11. REMOVE FRONT BUMPER HOLE COVER LH (W/O FOG LIGHT)

12. REMOVE FRONT BUMPER HOLE COVER RH (W/O FOG LIGHT)

**13. INSTALL FRONT BUMPER REINFORCEMENT**

- (a) Install the front bumper reinforcement with the 4 nuts.
Torque: 36 N·m (367 kgf·cm, 27 ft·lbf)

**14. INSTALL RADIATOR GRILLE SUB-ASSY**

- (a) Install the radiator grille with the 2 bolts and clip.
Torque: 5.0 N·m (51 kgf·cm, 44 in·lbf)

LUGGAGE COMPARTMENT DOOR GARNISH OUTSIDE REPLACEMENT

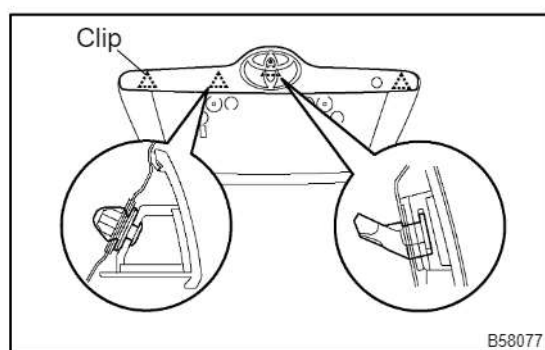
78013-02

HINT:

The installation procedures are the removal procedures in reverse order. However, only installation procedures requiring additional information are included.

1. REMOVE LUGGAGE COMPARTMENT LOCK CYLINDER & KEY SET

- (a) Remove the 2 nuts and luggage compartment lock cylinder.



2. REMOVE LUGGAGE COMPARTMENT DOOR GARNISH OUTSIDE

- (a) Remove the nut.
(b) Remove the 4 clips and garnish.

3. INSTALL SYMBOL EMBLEM

- (a) Using white gasoline, clean the garnish installation surface.
(b) Using a heat light, heat the garnish and emblem to 20 to 30°C (68 to 86°F).

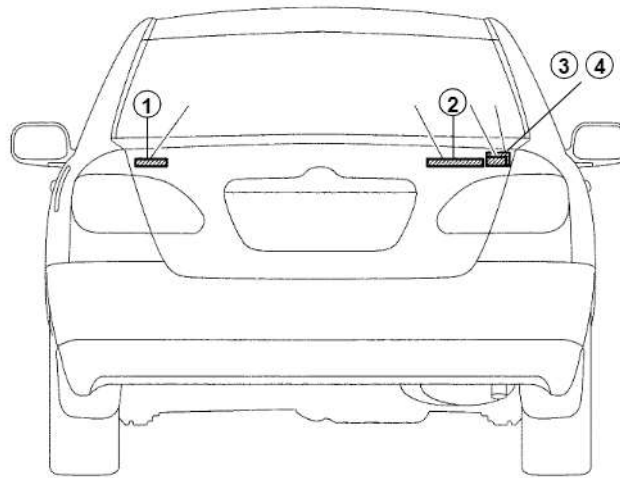
NOTICE:

Do not heat the garnish and emblem excessively.

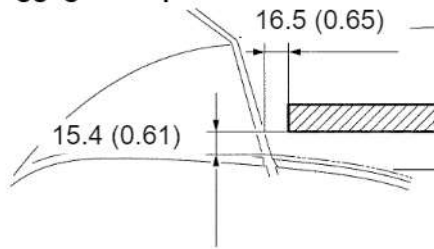
- (c) Install the emblem with the 4 clips.

NAME PLATE REPLACEMENT

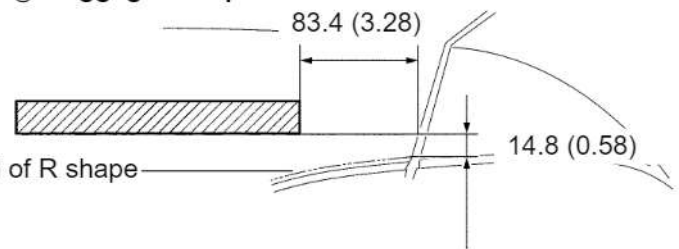
780HU-02



① Luggage Compartment Door Name Plate No. 1



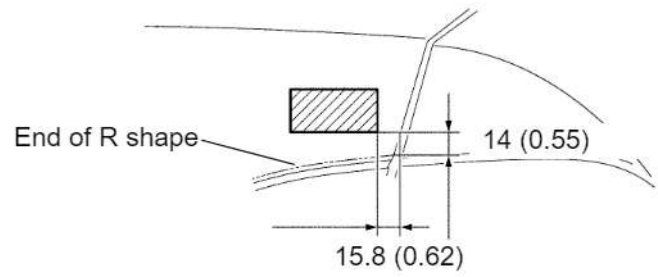
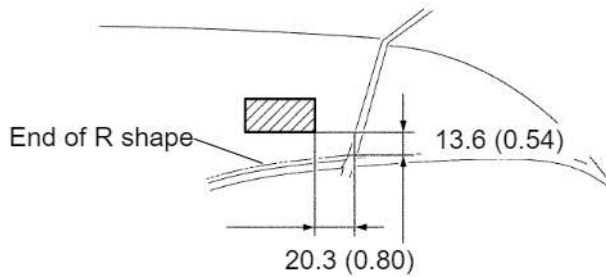
② Luggage Compartment Door Name Plate No. 2



TOYOTA

COROLLA

③④ Luggage Compartment Door Plate No. 4



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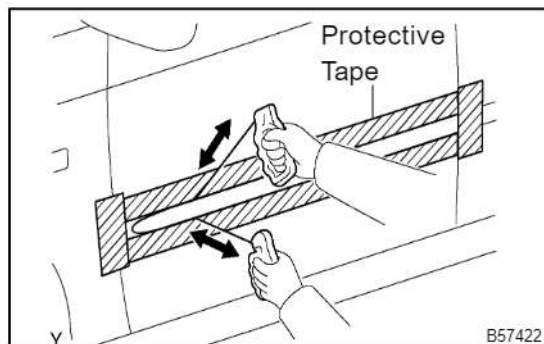
mm (in.) B59289

OUT SIDE MOULDING REPLACEMENT

7810C-02

HINT:

Use the same procedures for the RH side and LH side.



1. REMOVE OUTSIDE MOULDING

- Put protective tape around the moulding.
- Insert a piano wire between the vehicle body and moulding.
- Tie objects that can serve as handles (for example, wooden blocks) to all wire ends.
- Pull the piano wire and scrape off the double-sided tape that holds the moulding to the vehicle body.

NOTICE:

- If reusing the moulding, take care not to damage the moulding.
- Becareful not to damage the body.

- Remove the moulding.

2. INSTALL OUTSIDE MOULDING LH

- Using a heat light, heat the body.

Heating temperature: 40 to 60°C (104 to 140°F)

NOTICE:

Do not heat the body excessively.

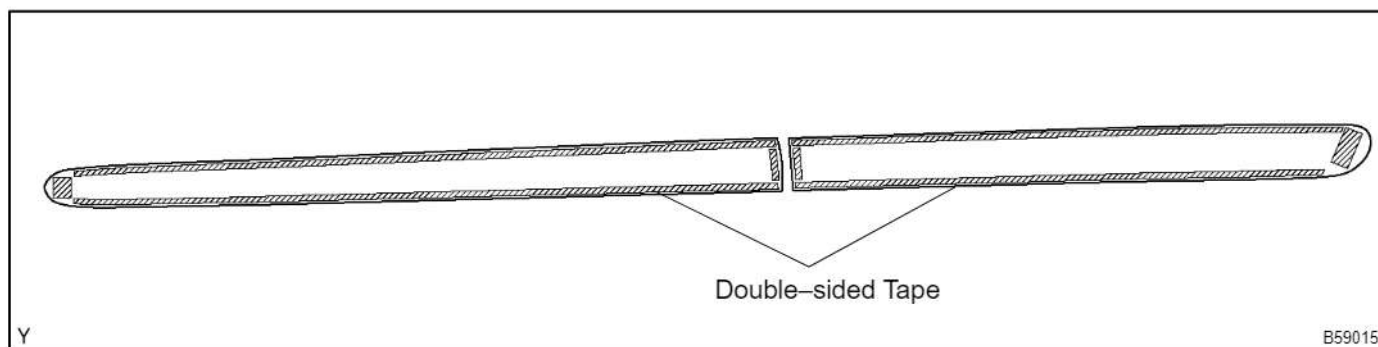
- Remove the double-sided tape from the body.
- Wipe off the stains with cleaner.
- Clean the moulding (if reusing).
- Using a heat light, heat the body.

Heating temperature: 20 to 30°C (68 to 86°F)

NOTICE:

Do not heat the moulding excessively.

- Remove the double-sided tape from the moulding.
- Wipe off the stains with cleaner.
- Apply new adhesive tape to the moulding as shown in the illustration.



Y

2004 COROLLA (RM1037U)

B59015

(e) Using a heat light, heat the body and moulding.

Heating temperature:

Item	Temperature
Body	40 to 60°C (104 to 140°F)
Moulding	20 to 30°C (68 to 86°F)

NOTICE:

Do not heat the body and moulding excessively.

(f) Remove the peeling paper from the double-sided tape on the moulding face.

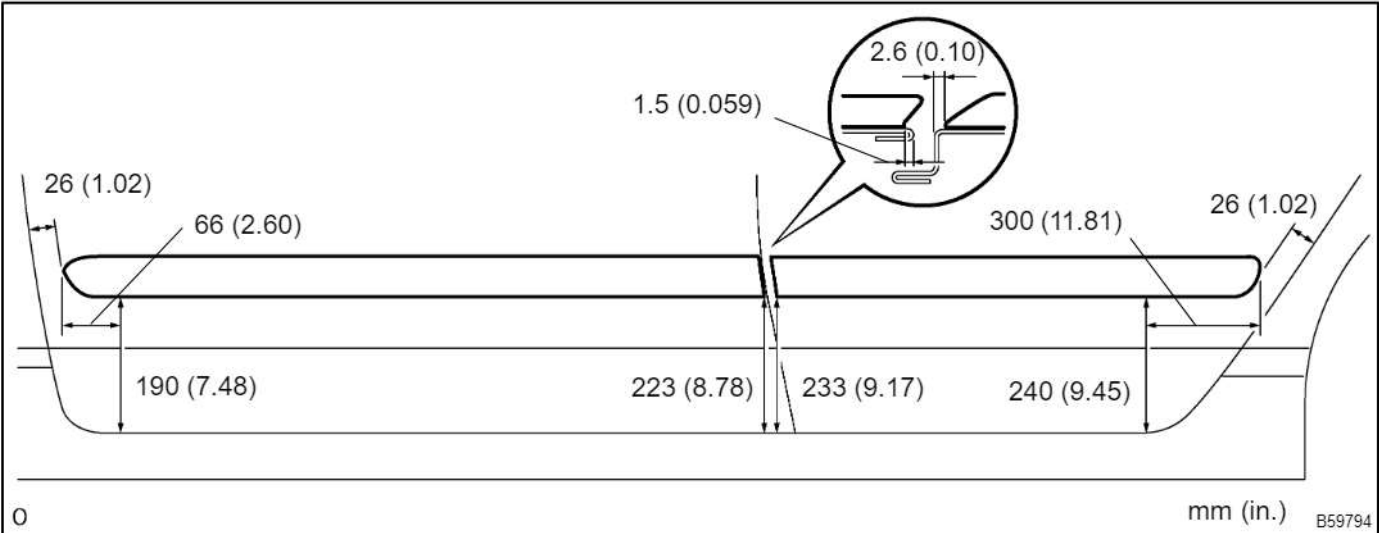
NOTICE:

When the peeling paper is removed, take care that no dirt or dust contaminates the adhesive.

(g) Affix the moulding to the body, as shown in the illustration.

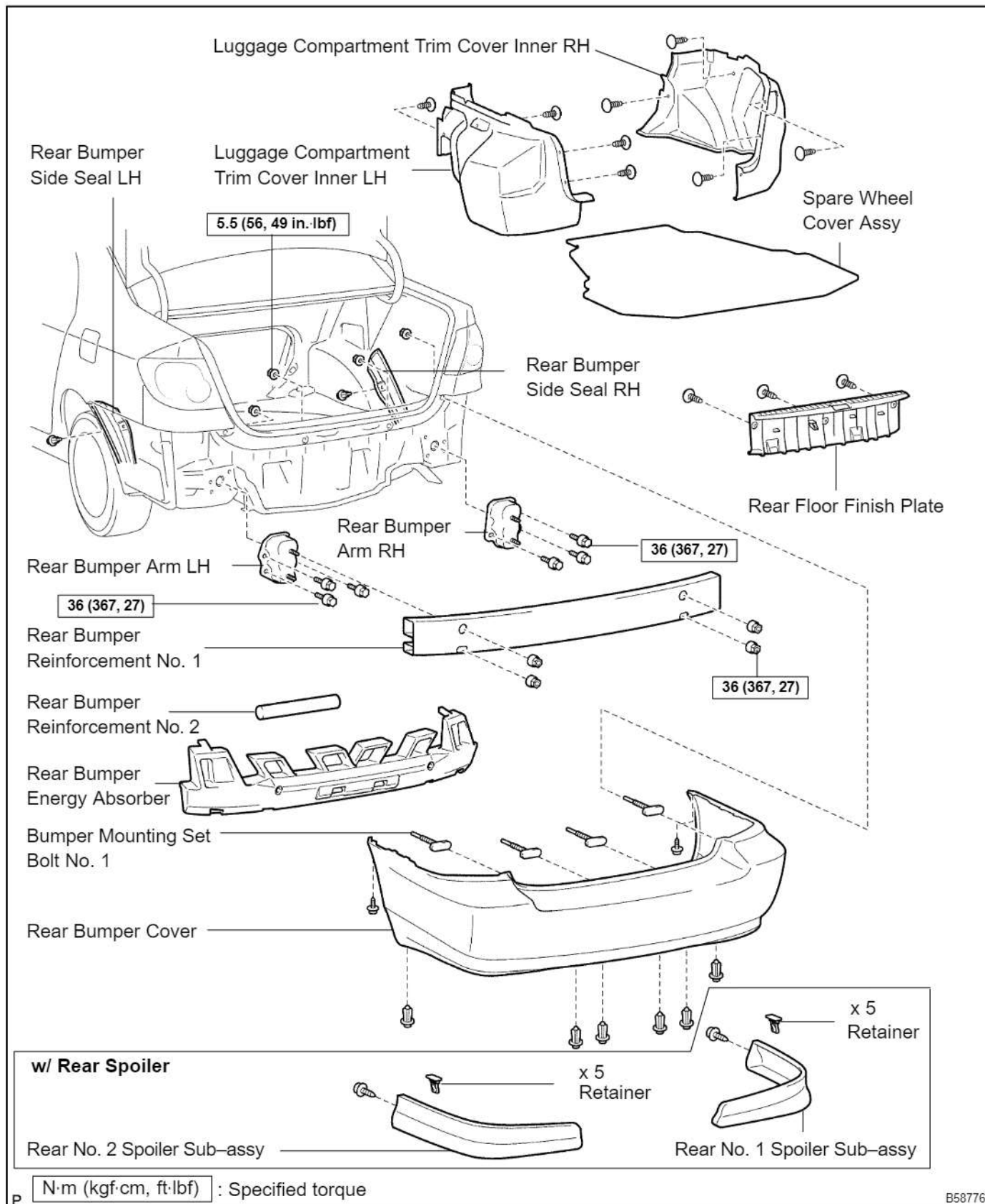
NOTICE:

Do not apply excessive force onto the moulding. Use steady pressure with your thumbs.



REAR BUMPER COMPONENTS

780HZ-02



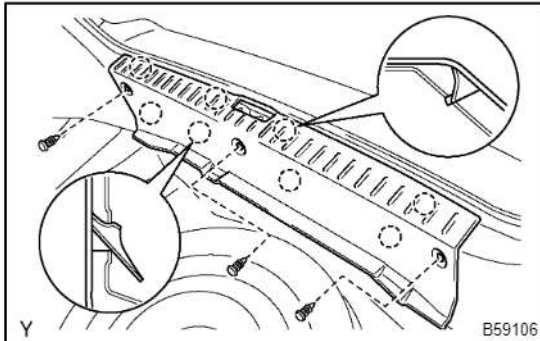
B58776

REPLACEMENT

HINT:

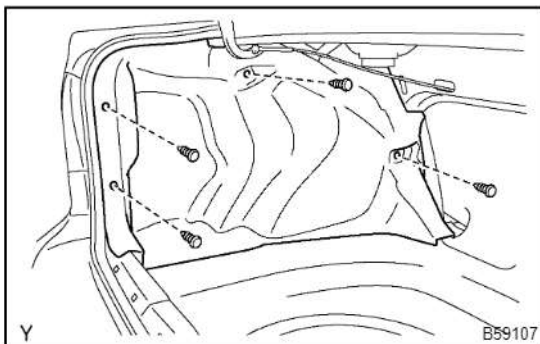
Installation is in the reverse order of the removal. But the installation is indicated only when it has a point.

1. REMOVE SPARE WHEEL COVER ASSY



2. REMOVE REAR FLOOR FINISH PLATE

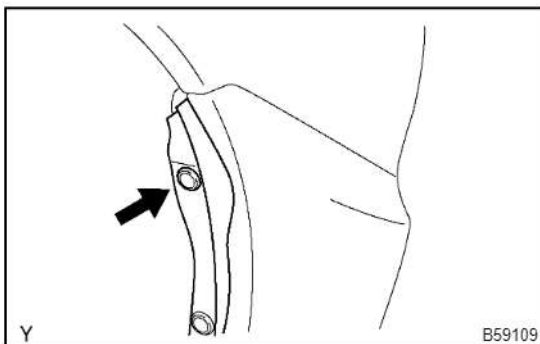
- (a) Remove the 3 clips.
- (b) Using a moulding remover, remove the rear floor finish plate.



3. REMOVE LUGGAGE COMPARTMENT TRIM COVER INNER LH

- (a) Remove the 4 clips and the luggage compartment trim cover.
- (b) Employ the same manner described above to the other side.

4. REMOVE LUGGAGE COMPARTMENT TRIM COVER INNER RH



5. DISCONNECT REAR BUMPER SIDE SEAL LH

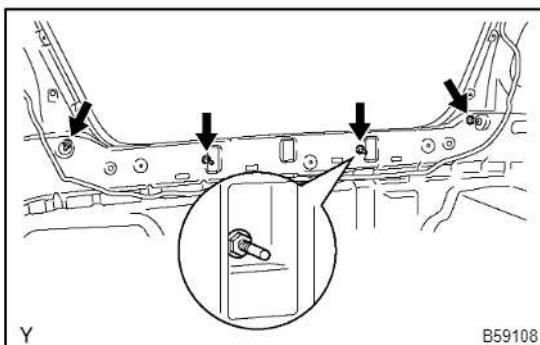
- (a) Remove the clip and a part of the rear bumper side seal, as shown in the illustration.

HINT:

Do not remove the lower side clip.

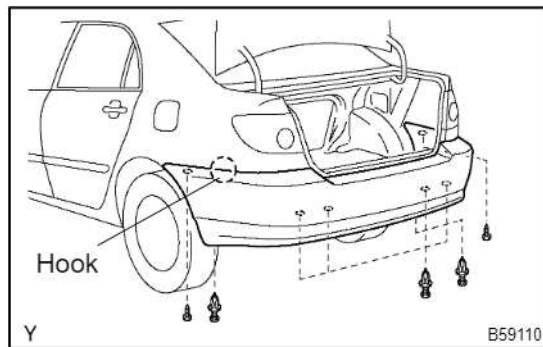
- (b) Employ the same manner described above to the other side.

6. DISCONNECT REAR BUMPER SIDE SEAL RH



7. REMOVE REAR BUMPER COVER

- (a) Remove the 4 nuts.



- (b) Remove the 2 screws and 6 clips.
- (c) Disengage the hook, and remove the rear bumper cover.

8. REMOVE REAR BUMPER ENERGY ABSORBER

9. REMOVE REAR BUMPER REINFORCEMENT NO.2

- (a) Remove the rear bumper reinforcement No. 2 from the rear bumper energy absorber.

10. REMOVE REAR NO.2 SPOILER SUB-ASSY (W/ REAR SPOILER)

- (a) Remove the 5 retainers, screw and the rear spoiler.
- (b) Employ the same manner described above to the other side.

11. REMOVE REAR NO.1 SPOILER SUB-ASSY (W/ REAR SPOILER)

12. REMOVE BUMPER MOULDING SET BOLT NO.1

13. REMOVE REAR BUMPER REINFORCEMENT NO.1

- (a) Remove the 4 nuts and rear bumper reinforcement No. 1.

14. REMOVE REAR BUMPER ARM LH

- (a) Remove the 3 bolts and rear bumper arm.
- (b) Employ the same manner described above to the other side.

15. REMOVE REAR BUMPER ARM RH

16. INSTALL REAR BUMPER ARM LH

- (a) Install the rear bumper arm with the 3 bolts.

Torque: 36 N·m (367 kgf·cm, 27 ft·lbf)

- (b) Employ the same manner described above to the other side.

17. INSTALL REAR BUMPER ARM RH

18. INSTALL REAR BUMPER REINFORCEMENT NO.1

- (a) Install the rear bumper reinforcement No. 1 with the 4 nuts.

Torque: 36 N·m (367 kgf·cm, 27 ft·lbf)

19. INSTALL REAR BUMPER COVER

- (a) Install the rear bumper cover with the 2 screws, 8 clips and 4 nuts.

Torque: 5.5 N·m (56 kgf·cm, 49 in·lbf) for nuts

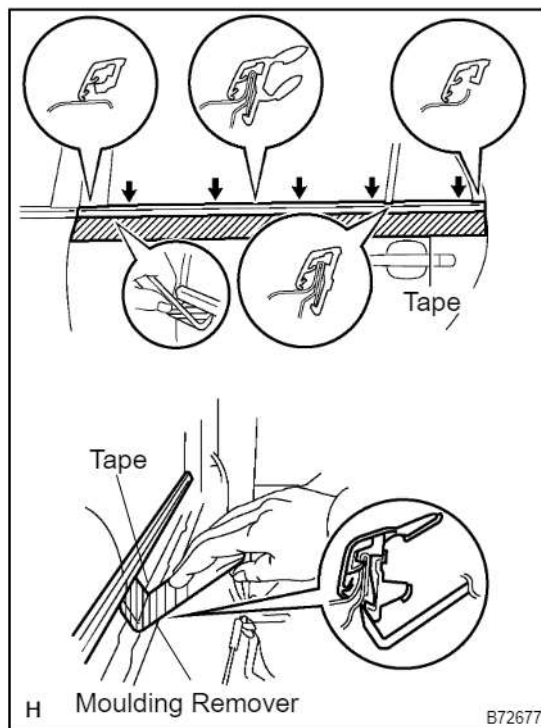
REAR DOOR BELT MOULDING ASSY LH

REPLACEMENT

78015-02

HINT:

- The installation procedures are the removal procedures in reverse order.
 - Use the same procedures for the RH side and LH side.
1. **REMOVE REAR ARMREST ASSY LH** (See page 75-20)
 2. **REMOVE POWER WINDOW REGULATOR SWITCH ASSY REAR (W/ POWER WINDOW)**
(See page 75-20)
 3. **REMOVE REAR DOOR WINDOW REGULATOR HANDLE ASSY (W/O POWER WINDOW)**
(See page 75-20)
 4. **REMOVE REAR DOOR TRIM BOARD SUB-ASSY LH** (See page 75-20)



5. REMOVE REAR DOOR BELT MOULDING ASSY LH

- (a) Put protective tape under the weatherstrip.
- (b) Using a moulding remover, pry out the weatherstrip as shown in the illustration.

HINT:

Tape the moulding remover tip before use.

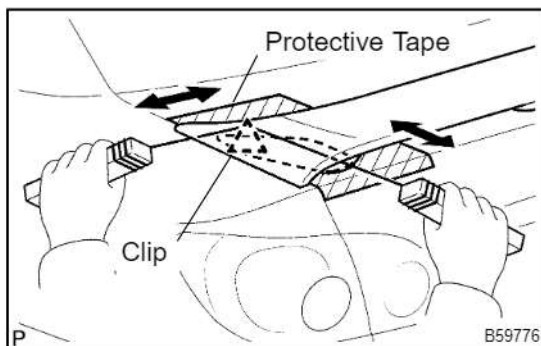
REAR SPOILER REPLACEMENT

78011-02

HINT:

Installation is in the reverse order of the removal. But the installation is indicated only when it has a point.

1. REMOVE LUGGAGE COMPARTMENT DOOR COVER

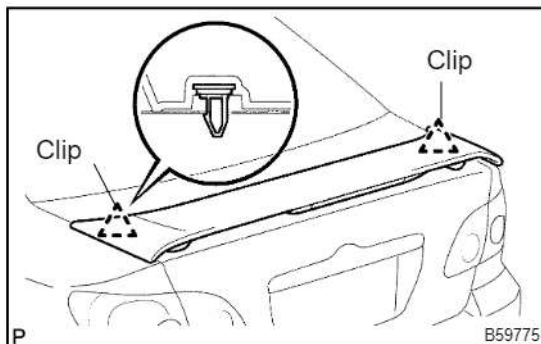


2. REMOVE REAR SPOILER

- Remove the 2 screws.
- Disconnect the wire harness connector.
- Put protective tape.
- Using a heat light, heat the spoiler to 40 – 60°C (104 – 140°F).
- Tie both piano wire ends to a wooden block or a similar object.
- Scrape the spoiler protector off by pulling the piano wire as shown in the illustration.

NOTICE:

- If reusing the rear spoiler, take care not to damage the rear spoiler.
- Do not damage the body and wire harness.



- Remove the 2 clips, wire harness grommet and rear spoiler.

3. REMOVE CENTER STOP LAMP ASSY

- Remove the 2 bolts and the center stop lamp assembly.

4. INSTALL REAR SPOILER

- Using a heat light, heat the body mounting surface to 40 – 60°C (104 – 140°F).

NOTICE:

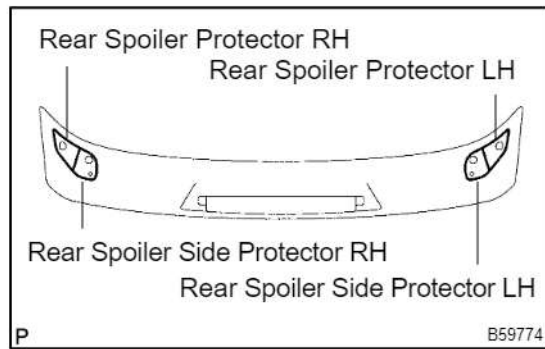
Do not heat the body excessively.

- Remove the protective tape from the body.
- Wipe off the stains with cleaner.
- Clean the rear spoiler (if reusing the rear spoiler).
 - Using a heat light, heat the rear spoiler to 40 – 60°C (104 – 140°F).

NOTICE:

Do not heat the rear spoiler excessively.

- Remove the rear spoiler protector from the rear spoiler.
- Wipe off the stains with cleaner.



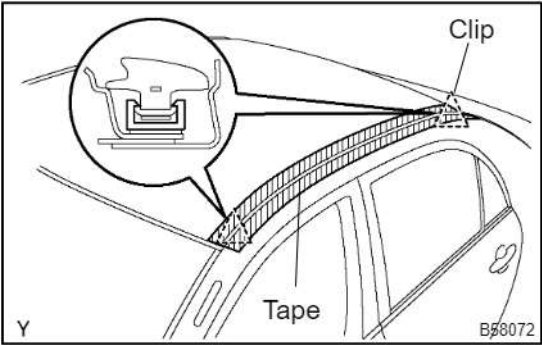
- (4) Install 4 new rear spoiler protectors to the rear spoiler as shown in the illustration.

ROOF DRIP SIDE FINISH MOULDING CENTER LH REPLACEMENT

76012-02

HINT:

- Use the same procedures for the RH side and LH side.
- The installation procedures are the removal procedures in reverse order. However, only installation procedures requiring additional information are included.

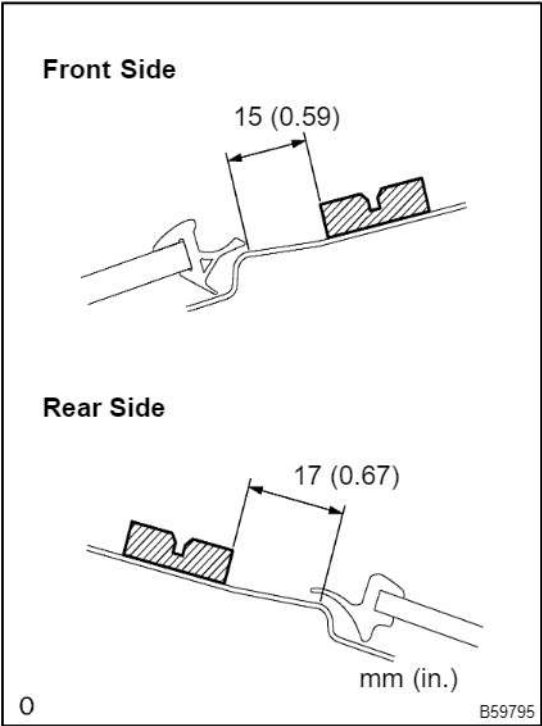


1. REMOVE ROOF DRIP SIDE FINISH MOULDING CENTER LH

- Apply protective tape onto the circumference of the moulding for protection.
- Using a remover for the roof moulding, release the engagements of the clips both in the front and rear ends of the moulding. Then remove the moulding.

NOTICE:

- Do not remove the clips.
- If clips are damaged during removal or removed accidentally, replace them.



2. INSTALL ROOF DRIP SIDE FINISH MOULDING CLIP NO.1

NOTICE:

Step 2 should be performed only when replacing the clips.

- Remove the double-sided tape that remains on the mounting surface of the body, and then clean the surface with white gasoline.
- Using a heat light, heat the clip installation surfaces of the body.

Heating temperature:

Item	Temperature
Body	40 to 60°C (104 to 140°F)
Moulding	20 to 30°C (68 to 86°F)

NOTICE:

Do not heat the body and moulding excessively.

- Set new clips in the positions as shown in the illustration, and press-fit those clips by hand to install them.

HINT:

Clips for the roof drip side finish moulding are supply parts.

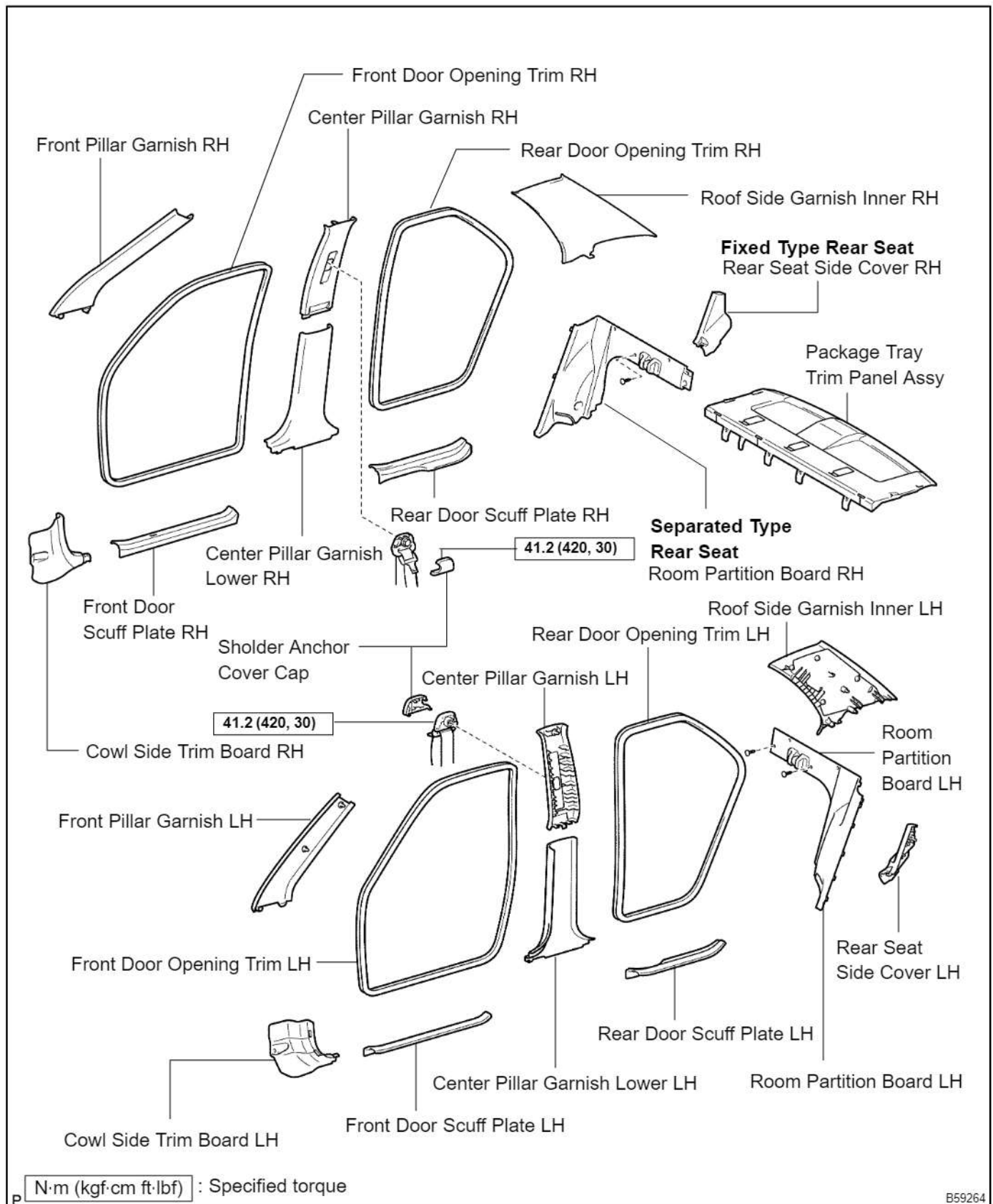
- After press-fitting the clips, wait at last 30 minutes. Then install the moulding.

HINT:

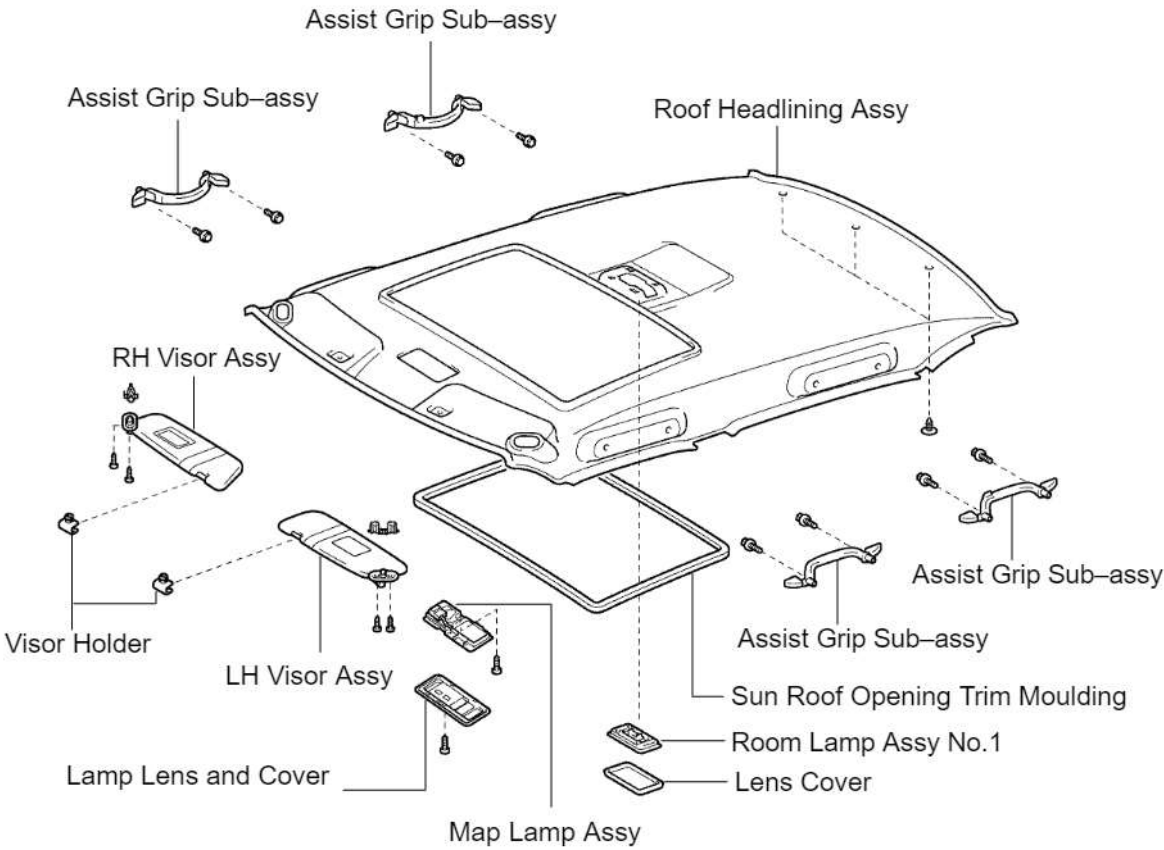
- Initial hardening time: 30 minutes
- Prefect hardening time: 24 hours

ROOF HEADLINING ASSY COMPONENTS

780HV-02



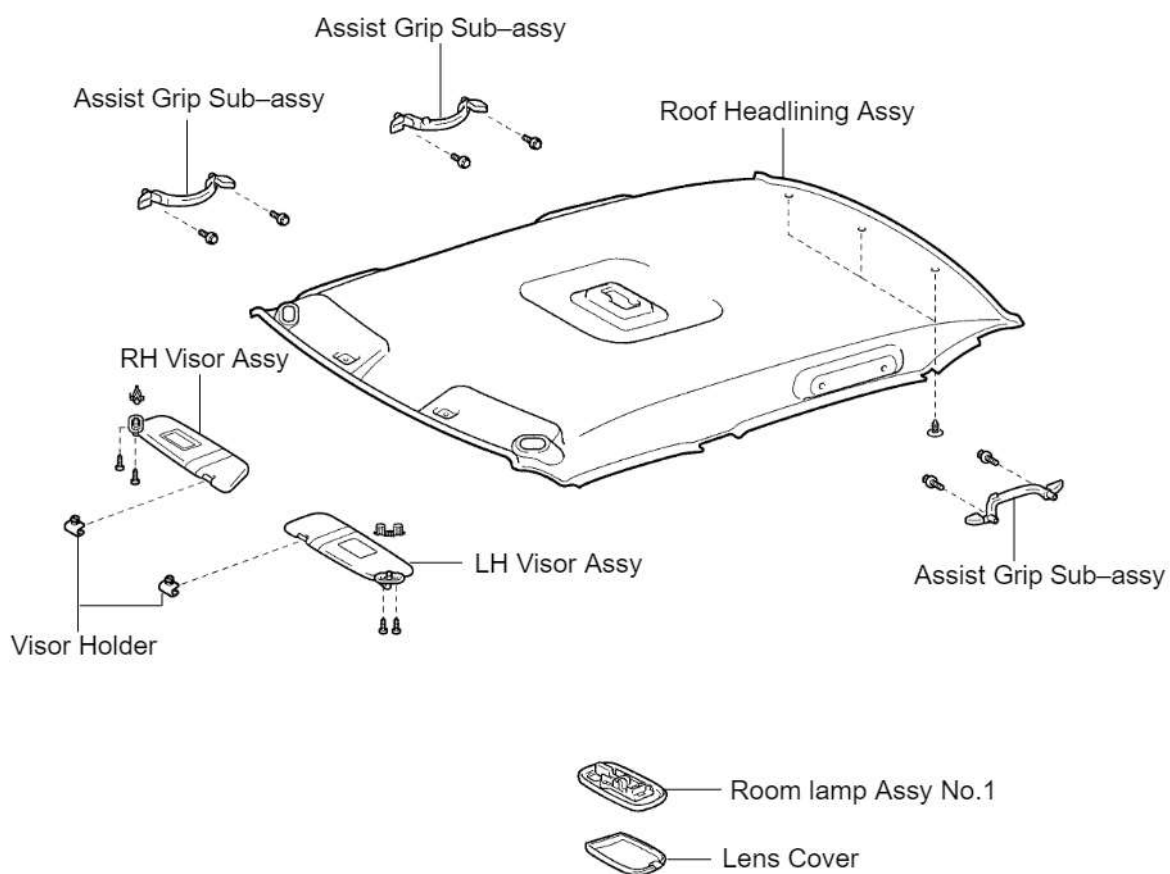
w/ Sliding Roof



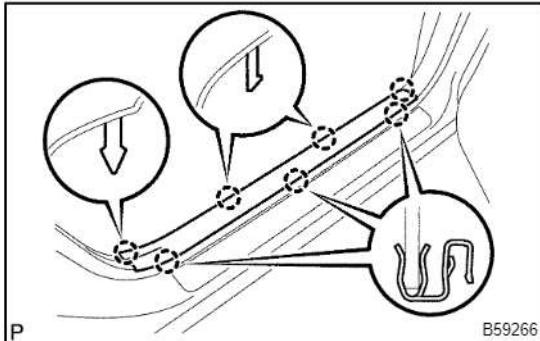
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w/o Sliding Roof



REPLACEMENT



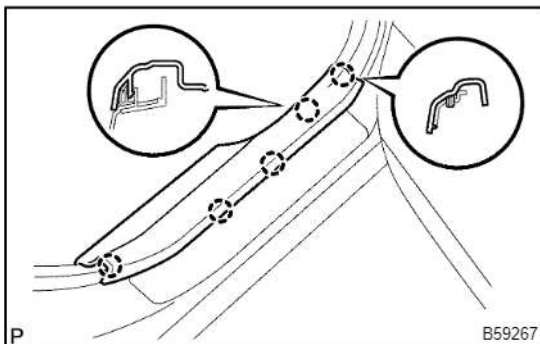
1. REMOVE FRONT DOOR SCUFF PLATE RH

- (a) Using a screwdriver, remove the front door scuff plate RH.

HINT:

Tape the screwdriver tip before use.

2. REMOVE FRONT DOOR SCUFF PLATE LH



3. REMOVE REAR DOOR SCUFF PLATE RH

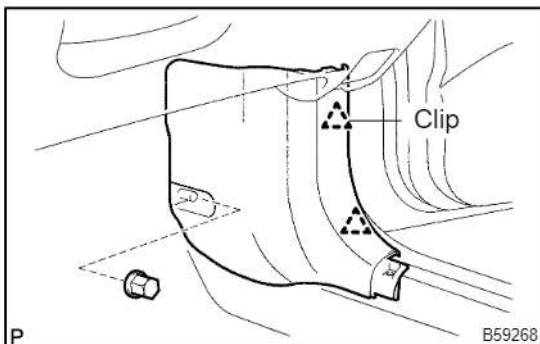
- (a) Using a screwdriver, remove the rear door scuff plate RH.

HINT:

Tape the screwdriver tip before use.

- (b) Employ the same manner described above to the other side.

4. REMOVE REAR DOOR SCUFF PLATE LH



5. REMOVE COWL SIDE TRIM BOARD RH

- (a) Remove the clip.

- (b) Using a screwdriver, remove the cowl side trim board RH.

HINT:

Tape the screwdriver tip before use.

- (c) Employ the same manner described above to the other side.

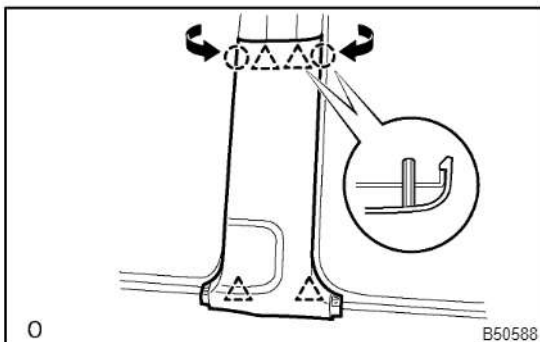
6. REMOVE COWL SIDE TRIM BOARD LH

7. REMOVE FRONT DOOR OPENING TRIM RH

8. REMOVE FRONT DOOR OPENING TRIM LH

9. REMOVE REAR DOOR OPENING TRIM RH

10. REMOVE REAR DOOR OPENING TRIM LH

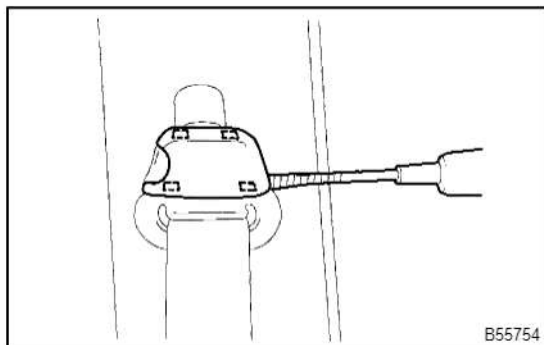


11. REMOVE CENTER PILLAR GARNISH LOWER RH

- (a) Pull the center pillar garnish lower RH upward to remove it.

- (b) Employ the same manner described above to the other side.

12. REMOVE CENTER PILLAR GARNISH LOWER LH

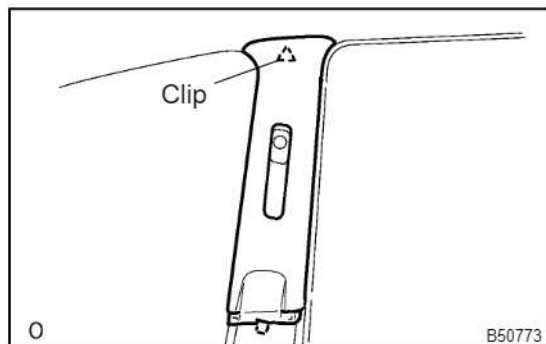
**13. REMOVE CENTER PILLAR GARNISH RH**

- (a) Using a screwdriver, remove the shoulder anchor cover cap.

HINT:

Tape the screwdriver tip before use.

- (b) Remove the bolt and front seat outer belt shoulder anchor.
(c) Remove the bolt and front seat outer belt floor anchor.

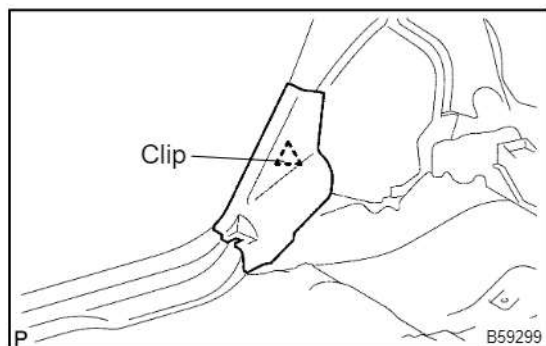


- (d) Using a screwdriver, remove the center pillar upper garnish RH.

HINT:

Tape the screwdriver tip before use.

- (e) Employ the same manner described above to the other side.

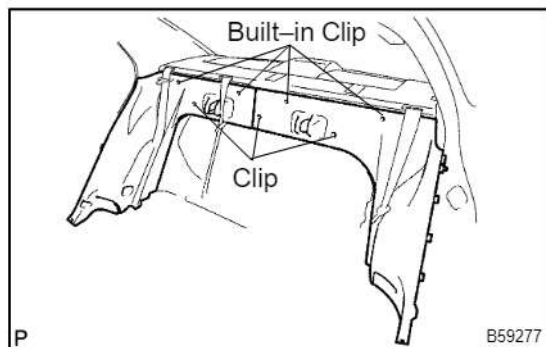
14. REMOVE CENTER PILLAR GARNISH LH**15. REMOVE REAR SEAT CUSHION ASSEMBLY (See page 72-6, 72-8)****16. REMOVE REAR SEAT BACK ASSY (FIXED TYPE REAR SEAT) (See page 72-8)****17. REMOVE REAR SEAT BACK ASSY (SEPARATED TYPE REAR SEAT) (See page 72-6)****18. REMOVE REAR SEAT SIDE COVER RH (FIXED TYPE REAR SEAT)**

- (a) Using a screwdriver, remove the rear seat side cover RH.

HINT:

Tape the screwdriver tip before use.

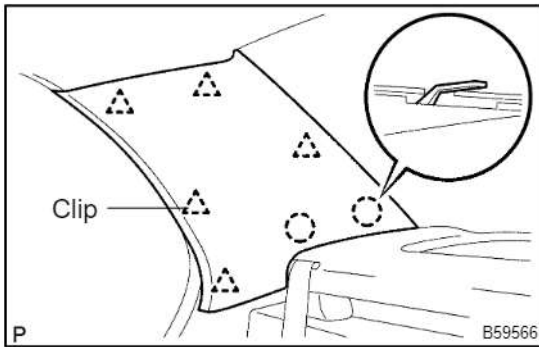
- (b) Employ the same manner described above to the other side.

19. REMOVE REAR SEAT SIDE GARNISH LH (FIXED TYPE REAR SEAT)**20. REMOVE ROOM PARTITION BOARD LH (SEPARATED TYPE REAR SEAT)**

- (a) Remove the 2 clips and 2 built-in clips room partition board LH.

21. REMOVE ROOM PARTITION BOARD RH (SEPARATED TYPE REAR SEAT)

- (a) Remove the clip and 2 built-in clips room partition board RH.

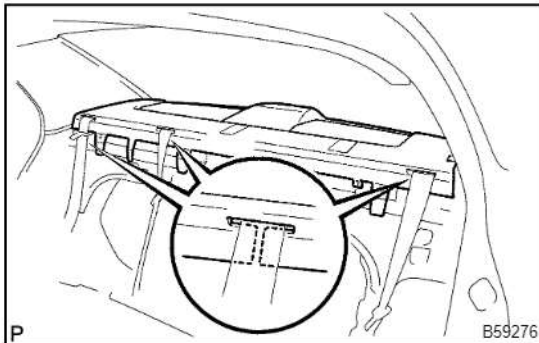
**22. REMOVE ROOF SIDE GARNISH INNER RH**

- (a) Using a screwdriver, remove the roof side garnish inner RH.

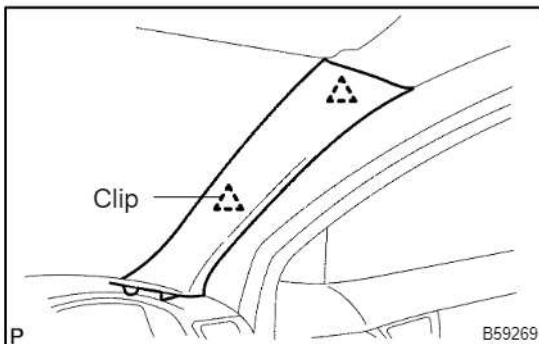
HINT:

Tape the screwdriver tip before use.

- (b) Employ the same manner described above to the other side.

23. REMOVE ROOF SIDE GARNISH INNER LH**24. REMOVE PACKAGE TRAY TRIM PANEL ASSY**

- (a) Using a clip remover, remove the 7 clips.
- (b) Pull out the belt from the slit and then remove the package tray trim panel assembly.

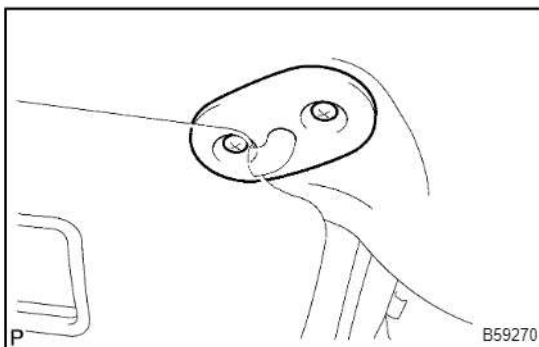
**25. REMOVE FRONT PILLAR GARNISH RH**

- (a) Using a screwdriver, remove the front pillar garnish RH.

HINT:

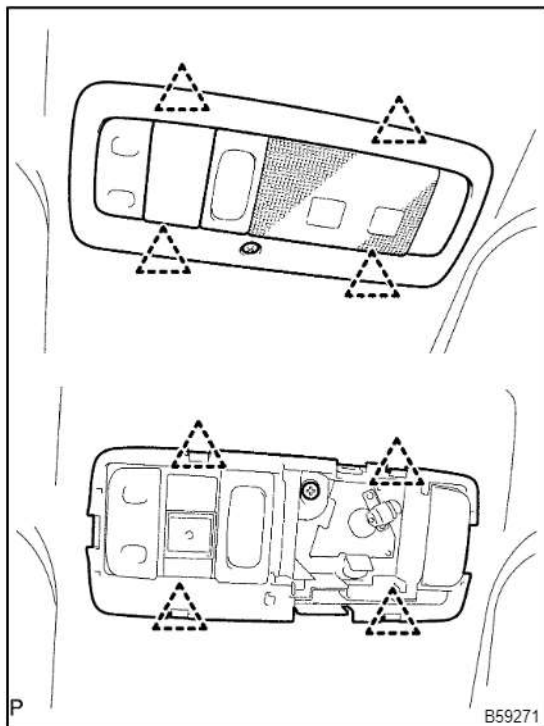
Tape the screwdriver tip before use.

- (b) Employ the same manner described above to the other side.

26. REMOVE FRONT PILLAR GARNISH LH**27. REMOVE RH VISOR ASSY**

- (a) Remove the 2 screws and RH visor assembly.

28. REMOVE LH VISOR ASSY

**29. REMOVE MAP LAMP ASSY (W/ SLIDING ROOF)**

- Remove the screw.
- Using a screwdriver, remove the map lamp lens and cover.

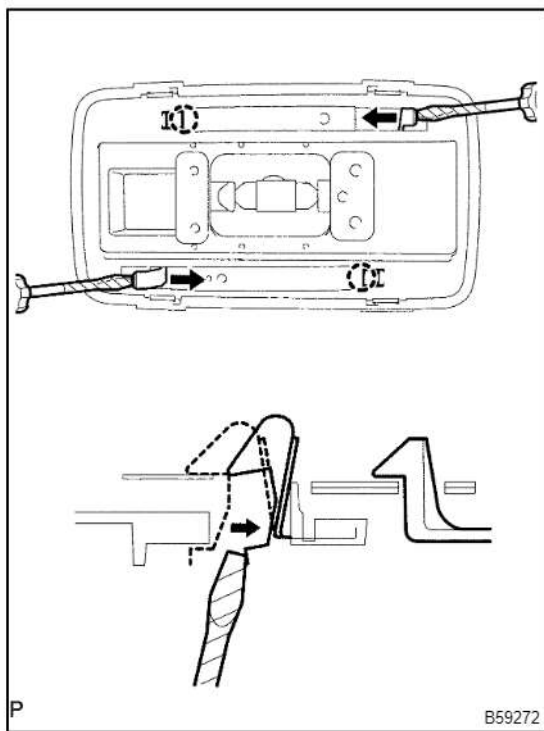
HINT:

Tape the screwdriver tip before use.

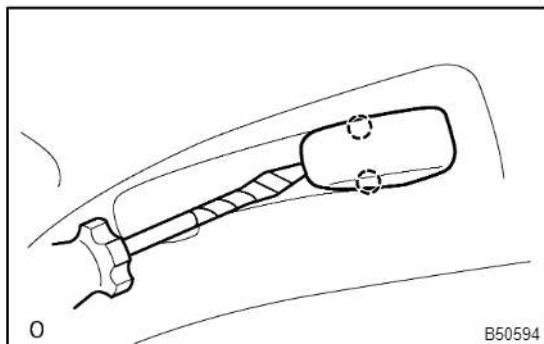
- Remove the screw.
- Using a screwdriver, remove the glove box lamp assembly.

HINT:

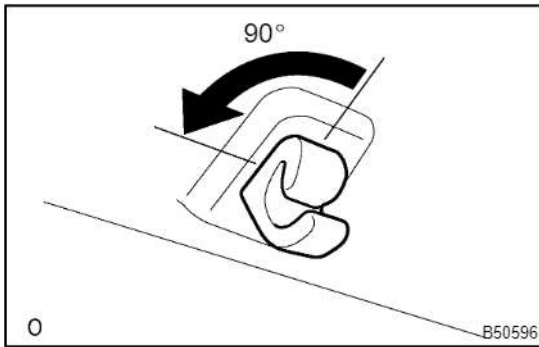
Tape the screwdriver tip before use.

**30. REMOVE ROOM LAMP ASSY NO.1**

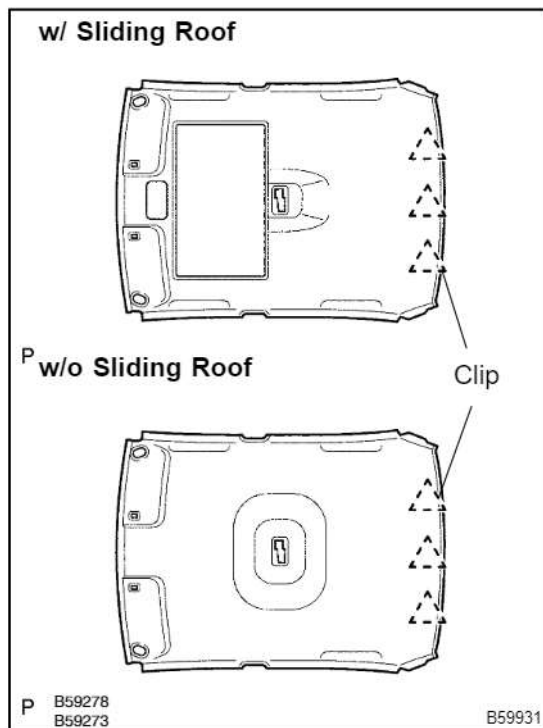
- Using a screwdriver, remove the lens cover.
- Using a screwdriver, remove the room lamp assembly No.1 as shown in the illustration.

**31. REMOVE ASSIST GRIP SUB-ASSY**

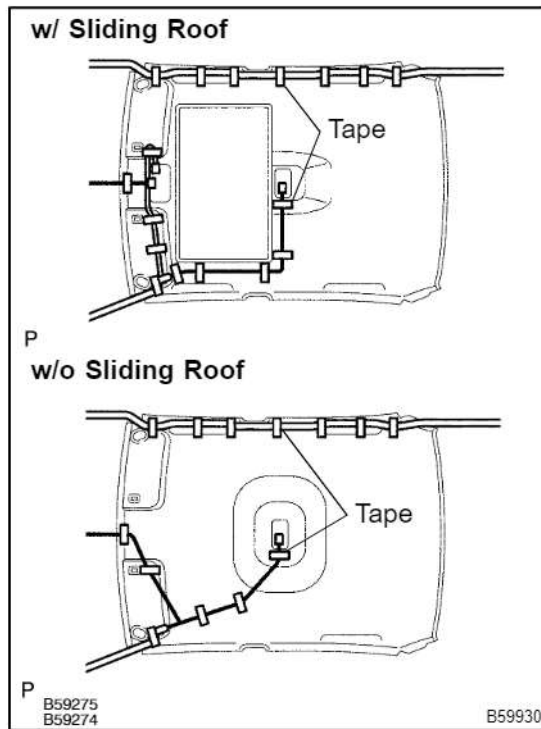
- Using a screwdriver, remove the 2 assist grip covers.
- Remove the 2 screws and assist grip sub-assy.

**32. REMOVE VISOR HOLDER**

- (a) Remove the holder of the sun visor by turning it counter-clockwise.

33. REMOVE SUN ROOF OPENING TRIM MOULDING (W/ SLIDING ROOF)**34. REMOVE ROOF HEADLINING ASSY**

- (a) Remove the 3 clips and roof headlining assembly.

**35. INSTALL ROOF HEADLINING ASSY**

- (a) Align the markings, and then install the wire harness with tape.

HINT:

Be careful for dirt or foreign objects not to stick to the adhered part when peeling off the double-stick tape.

- (b) Attach the roof wire harness across the adhered part.

NOTICE:

Roof wire harness should be attached securely.

- (c) Install the 3 clips.

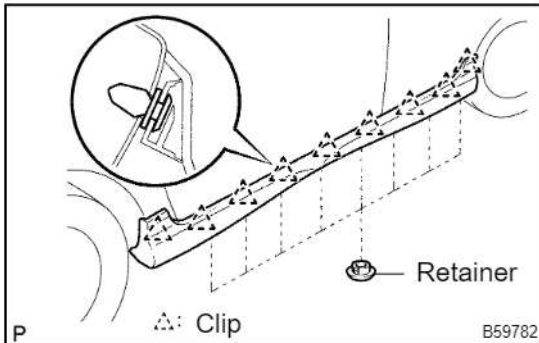
36. INSTALL ROOM PARTITION BOARD RH (SEPARATED TYPE REAR SEAT)
37. INSTALL ROOM PARTITION BOARD LH (SEPARATED TYPE REAR SEAT)
38. INSTALL REAR SEAT SIDE COVER RH (FIXED TYPE REAR SEAT)
39. INSTALL REAR SEAT SIDE GARNISH LH (FIXED TYPE REAR SEAT)
40. INSTALL REAR SEAT BACK ASSY (FIXED TYPE REAR SEAT) (See page 72-8)
41. INSTALL REAR SEAT BACK ASSY (SEPARATED TYPE REAR SEAT) (See page 72-6)

SIDE MUDGUARD SUB-ASSY LH REPLACEMENT

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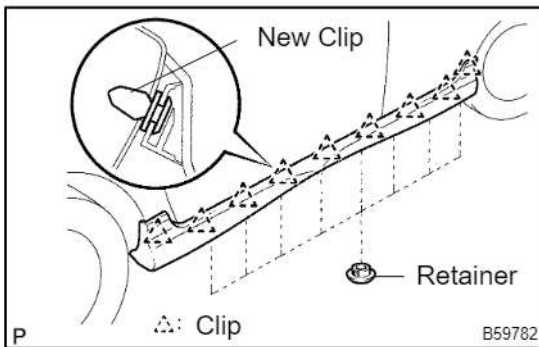
HINT:

Use the same procedures for the RH side and LH side.



1. REMOVE SIDE MUDGUARD SUB-ASSY LH

- (a) Using a clip remover, remove the 8 retainers and 9 clips.
- (b) Using a moulding remover, remove the mudguard.



2. INSTALL SIDE MUDGUARD SUB-ASSY LH

- (a) Install the mudguard with 9 new clips.
- (b) Install the 8 retainers to the mudguard.