

2003-05 ACCESSORIES & EQUIPMENT

Instruments - Repair Procedures - Z4

INSTRUMENT CLUSTER

62 11 280 REMOVING AND INSTALLING (REPLACING) INSTRUMENT CLUSTER

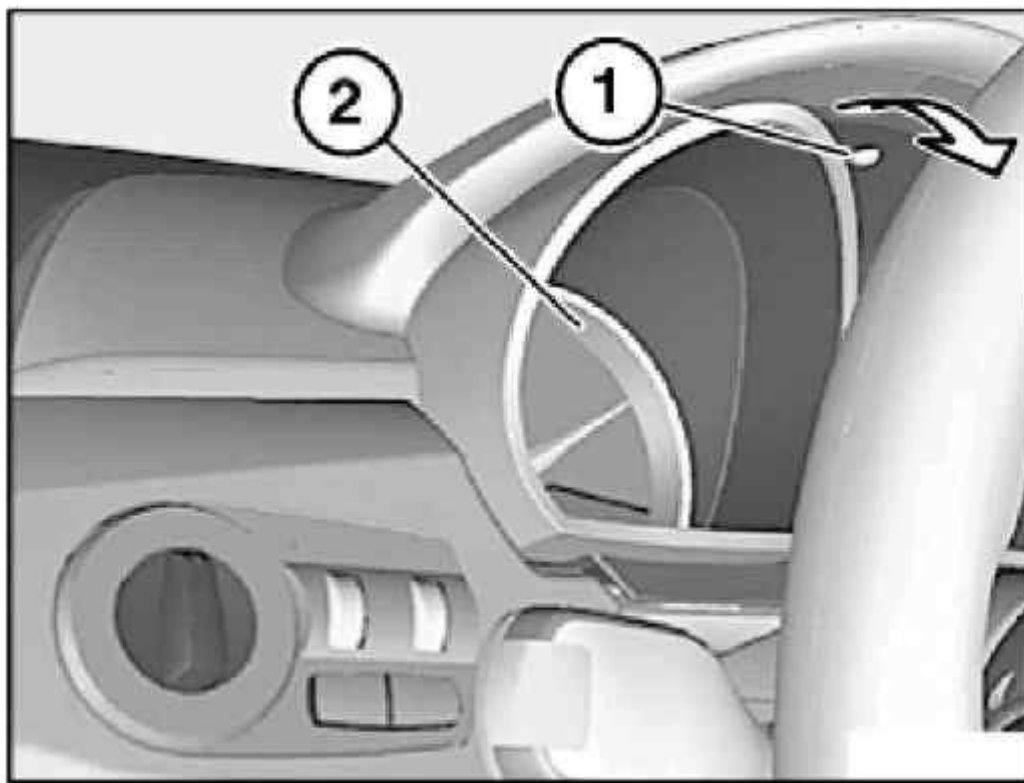
NOTE: **Extend steering column completely and set in downward position.**

Release screw (1).

Fold back instrument cluster (2) in direction of arrow and pull out towards rear.

Unlock associated plug connection and disconnect.

Remove instrument cluster (2).

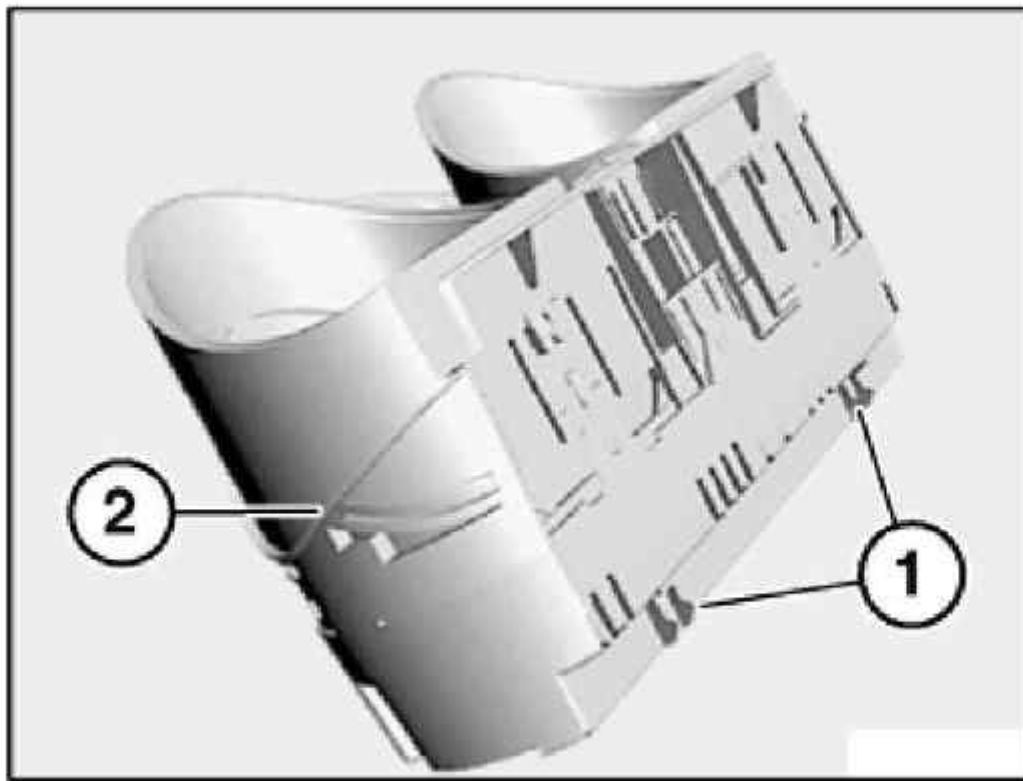


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Fig. 1: Removing Instrument Cluster
Courtesy of BMW OF NORTH AMERICA, INC.

Installation:

Retaining lugs (1) of instrument cluster (2) must be exactly seated in mountings of instrument panel.



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Fig. 2: Identifying Retaining Lugs

Courtesy of BMW OF NORTH AMERICA, INC.

Replacement:

Carry out coding/programming.

Observe following IDC specifications:

- Programming
- Coding
- If necessary, car & key memory
- CD "CIP"



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Fig. 3: Observing IDC Specification
Courtesy of BMW OF NORTH AMERICA, INC.