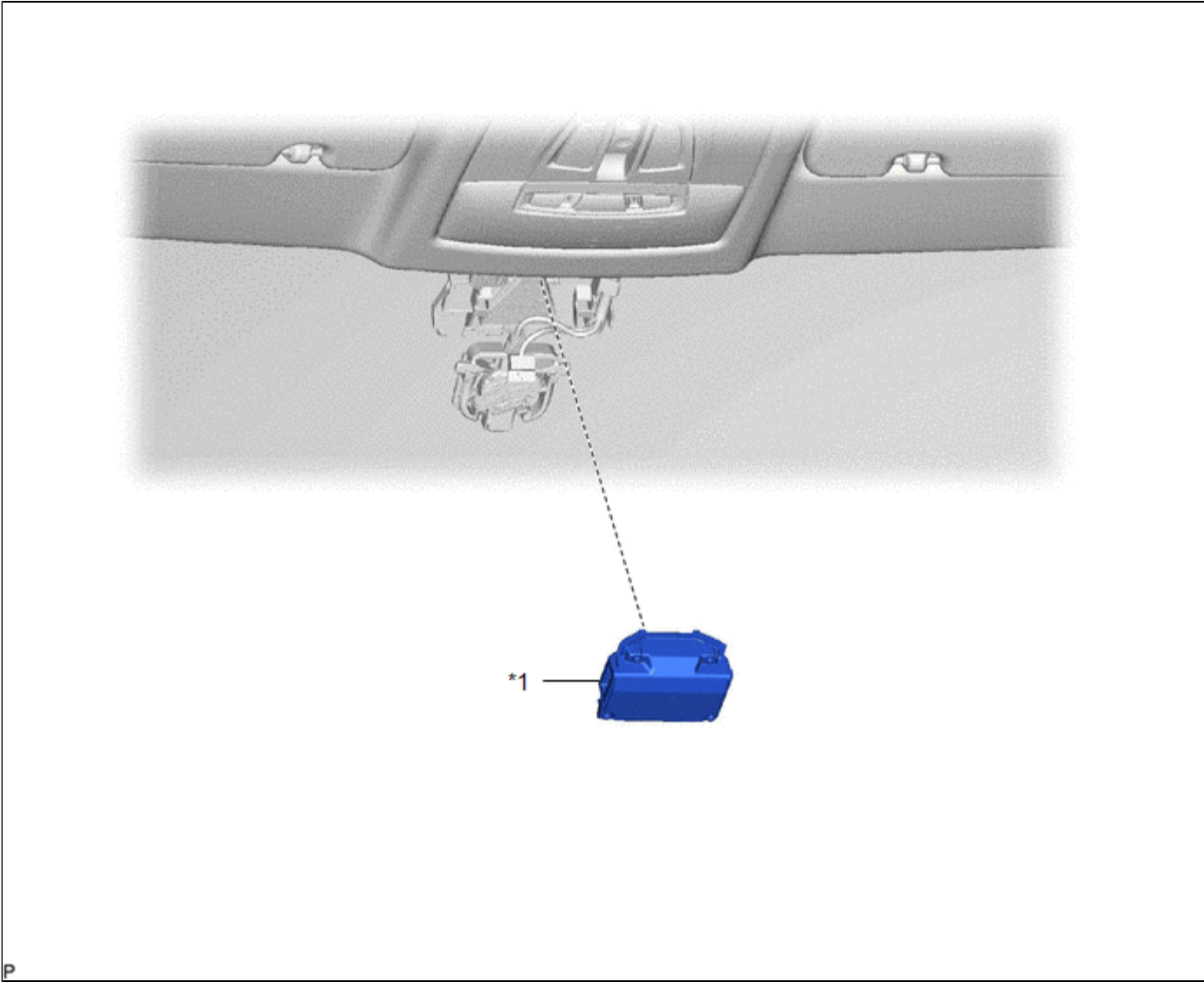


Last Modified: 09-05-2019	6.9:8.0.49	Doc ID: RM100000001JDI9
Model Year Start: 2020	Model: Supra	Prod Date Range: [03/2019 -]
Title: CRUISE CONTROL: FRONT CAMERA: COMPONENTS; 2020 MY Supra [03/2019 -]		

COMPONENTS

ILLUSTRATION



*1	FORWARD RECOGNITION CAMERA	-	-
----	----------------------------	---	---

Last Modified: 09-05-2019	6.9:8.0.49	Doc ID: RM100000001L1M6
Model Year Start: 2020	Model: Supra	Prod Date Range: [03/2019 -]
Title: CRUISE CONTROL: FRONT CAMERA: INITIALIZATION; 2020 MY Supra [03/2019 -]		

INITIALIZATION

HINT:

- The forward recognition camera performs learning automatically, so calibration is not necessary when the forward recognition camera is removed or replaced.
- The following procedures should be performed only when the windshield glass has been replaced with a new one.

RESET FORWARD RECOGNITION CAMERA

HINT:

Perform this procedure to reset the forward recognition camera and enter learning mode.

(a) Using the diagnosis system, enter the following menus:

Vehicle management / Service functions / Driver assistance / Camera-based driver support systems / Reset calibration / ABL KAFAS: Reset calibration

(b) Follow the instructions on the screen to reset the calibration.

DRIVE VEHICLE TO PERFORM FORWARD RECOGNITION CAMERA LEARNING

CAUTION:

- During calibration, the lane departure warning function cannot be used.
- The automatic high beam, frontal collision warning and speed limit information systems are only partially functional.

HINT:

- A new calibration can only be performed by driving the vehicle.
- By driving the vehicle, the forward recognition camera learning can be completed.

(a) Start the engine and drive the vehicle for a certain period of time to complete the forward recognition camera learning.

(b) When driving the vehicle at a meter speed of 60 km/h or more, confirm that the lane departure warning indicator in the combination meter assembly illuminates in green.



(c) When driving the vehicle at a meter speed of 60 km/h or more and a lane departure occurs, confirm that steering force is applied in the opposite direction of the lane departure, and that indicator display and steering wheel vibration operate.

(d) Stop the engine.



Last Modified: 09-05-2019	6.9:8.0.49	Doc ID: RM100000001JDIA
Model Year Start: 2020	Model: Supra	Prod Date Range: [03/2019 -]
Title: CRUISE CONTROL: FRONT CAMERA: REMOVAL; 2020 MY Supra [03/2019 -]		

REMOVAL

CAUTION / NOTICE / HINT

NOTICE:

- Electrostatic discharge.
 - Damage to or destruction of electrical components.
 - Only touch the housings of electrical components. Do not touch pins or multi-pin connectors directly.
 - For additional information see:

Click here [INFO](#)

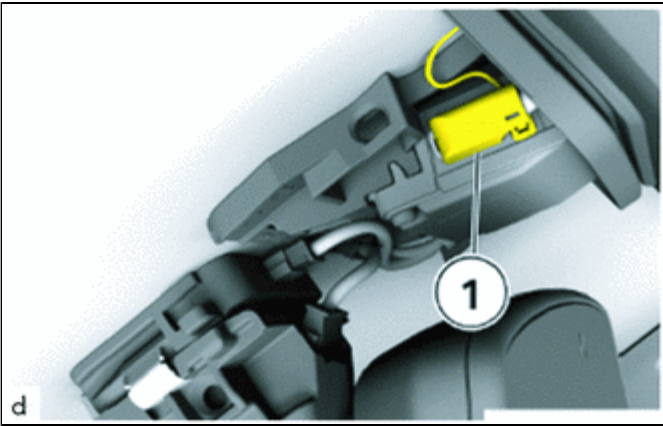
PROCEDURE

1. REMOVE INNER REAR VIEW MIRROR ASSEMBLY

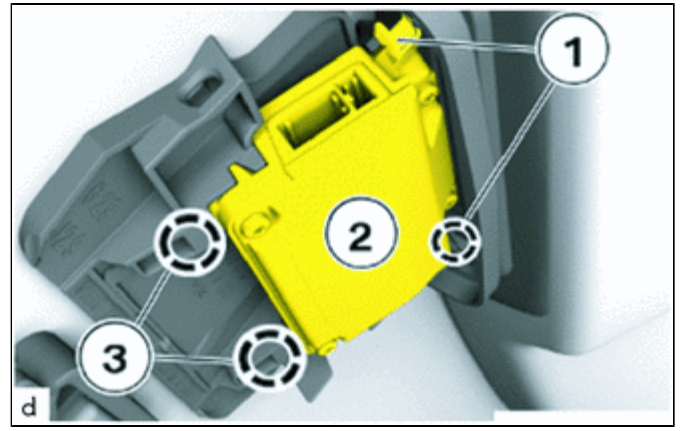
Click here [INFO](#)

2. REMOVE FORWARD RECOGNITION CAMERA

(a) Unlock plug connection (1) and disconnect.



(b) Unlock latch mechanisms (1) and remove the forward recognition camera (2) from the guides (3).



TOYOTA

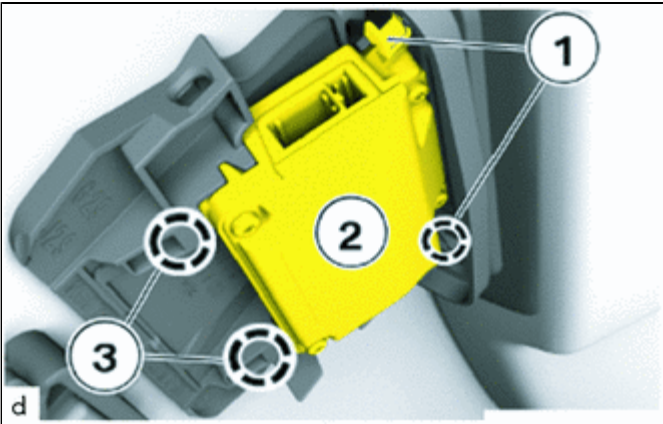
Last Modified: 09-05-2019	6.9:8.0.49	Doc ID: RM100000001JDIB
Model Year Start: 2020	Model: Supra	Prod Date Range: [03/2019 -]
Title: CRUISE CONTROL: FRONT CAMERA: INSTALLATION; 2020 MY Supra [03/2019 -]		

INSTALLATION

PROCEDURE

1. INSTALL FORWARD RECOGNITION CAMERA

(a) Slide forward recognition camera (2) into the guides (3) and engage at the latch mechanisms (1).



(b) Connect connector and lock.

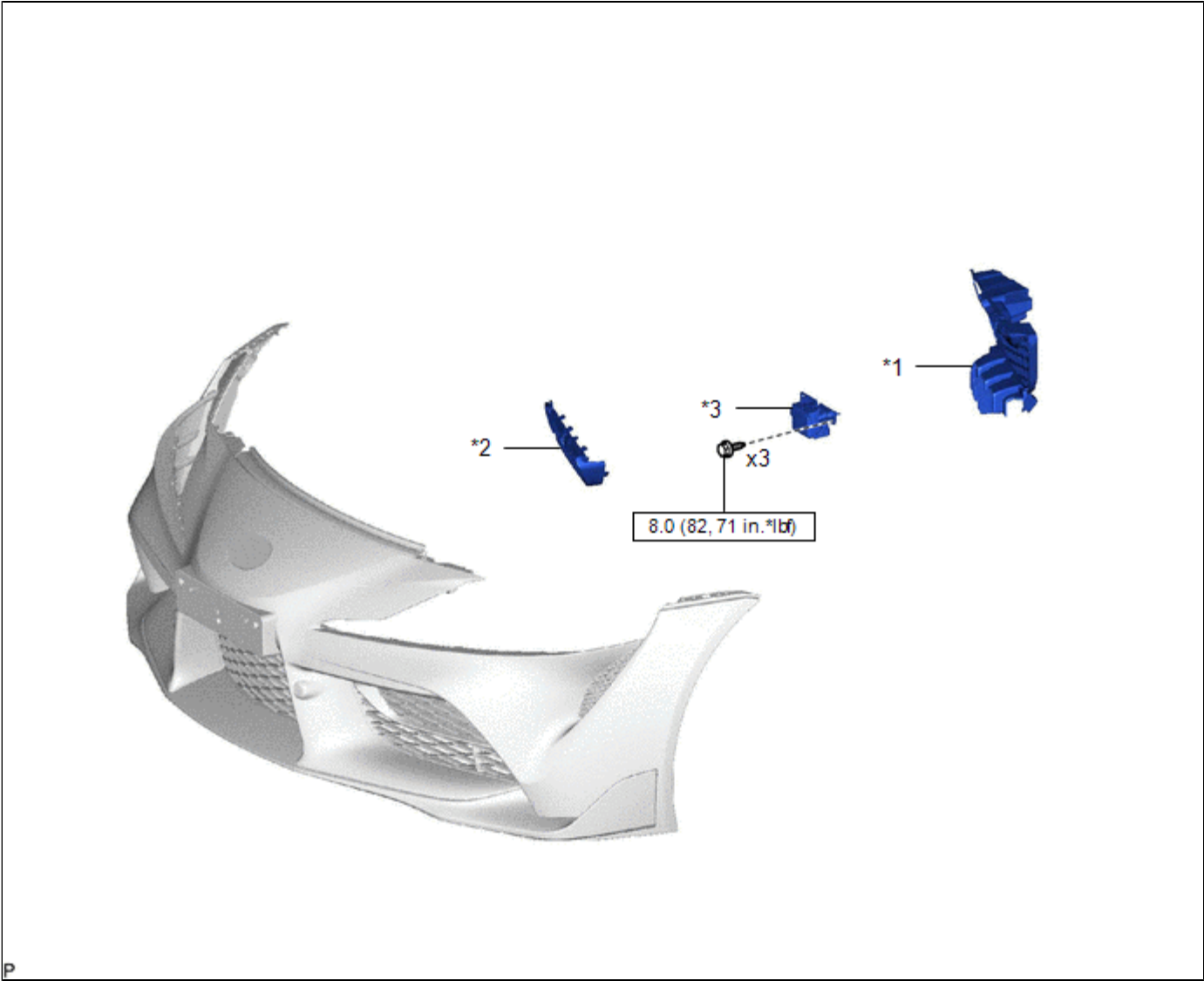
2. INSTALL INNER REAR VIEW MIRROR ASSEMBLY

Click here [INFO](#)

Last Modified: 09-05-2019	6.9:8.0.49	Doc ID: RM100000001JDIC
Model Year Start: 2020	Model: Supra	Prod Date Range: [03/2019 -]
Title: CRUISE CONTROL: MILLIMETER WAVE RADAR SENSOR: COMPONENTS; 2020 MY Supra [03/2019 -]		

COMPONENTS

ILLUSTRATION



*1	LOWER RADIATOR GRILLE RH	*2	LOWER SIDE RADIATOR GRILLE RH
*3	MILLIMETER WAVE RADAR SENSOR ASSEMBLY	-	-
	N*m (kgf*cm, ft.*lbf): Specified torque	-	-

Last Modified: 09-05-2019	6.9:8.0.49	Doc ID: RM100000001JDID
Model Year Start: 2020	Model: Supra	Prod Date Range: [03/2019 -]
Title: CRUISE CONTROL: MILLIMETER WAVE RADAR SENSOR: REMOVAL; 2020 MY Supra [03/2019 -]		

REMOVAL

PROCEDURE

1. REMOVE FRONT BUMPER ASSEMBLY

Click here [INFO](#)

2. REMOVE LOWER RADIATOR GRILLE RH

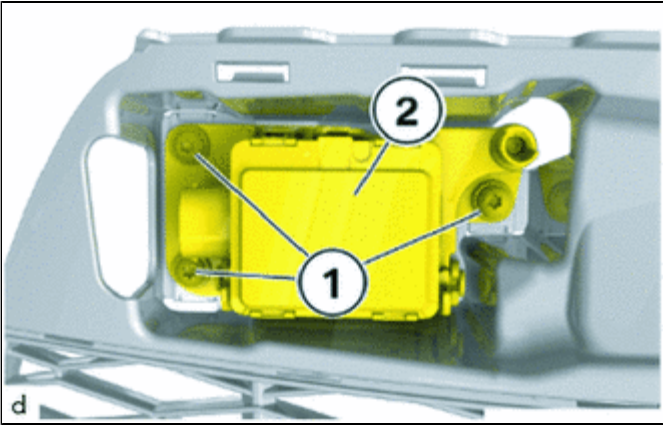
Click here [INFO](#)

3. REMOVE LOWER SIDE RADIATOR GRILLE RH

Click here [INFO](#)

4. REMOVE MILLIMETER WAVE RADAR SENSOR ASSEMBLY

(a) Unscrew T25 screws (1) and remove the millimeter wave radar sensor assembly (2).



Last Modified: 09-05-2019	6.9:8.0.49	Doc ID: RM100000001JDIF
Model Year Start: 2020	Model: Supra	Prod Date Range: [03/2019 -]
Title: CRUISE CONTROL: MILLIMETER WAVE RADAR SENSOR: INSTALLATION; 2020 MY Supra [03/2019 -]		

INSTALLATION

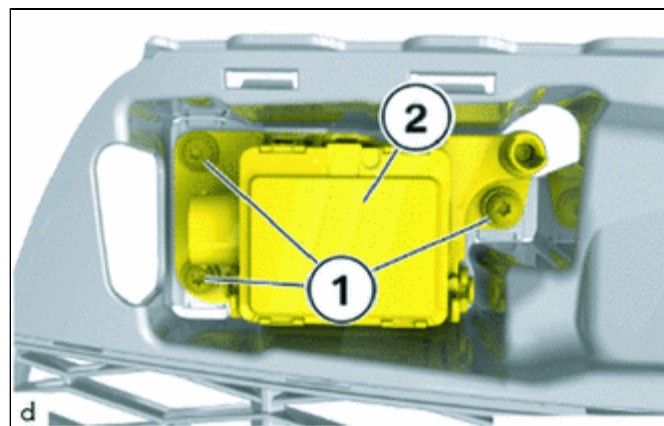
PROCEDURE

1. INSTALL MILLIMETER WAVE RADAR SENSOR ASSEMBLY

- (a) Install the millimeter wave radar sensor assembly (2) with the T25 screws (1).

Torque:

8.0 N·m {82 kgf·cm, 71 in·lbf}



2. INSTALL LOWER SIDE RADIATOR GRILLE RH

Click here [INFO](#)

3. INSTALL LOWER RADIATOR GRILLE RH

Click here [INFO](#)

4. INSTALL FRONT BUMPER ASSEMBLY

Click here [INFO](#)

5. ADJUST MILLIMETER WAVE RADAR SENSOR ASSEMBLY

- Before starting adjustment:

Click here [INFO](#)

- Adjustment:

Click here [INFO](#)

Last Modified: 09-05-2019	6.9:8.0.49	Doc ID: RM100000001L1M7
Model Year Start: 2020	Model: Supra	Prod Date Range: [03/2019 -]
Title: CRUISE CONTROL: MILLIMETER WAVE RADAR SENSOR: BEFORE STARTING ADJUSTMENT; 2020 MY Supra [03/2019 -]		

BEFORE STARTING ADJUSTMENT

PROCEDURE

1. PRECAUTIONS

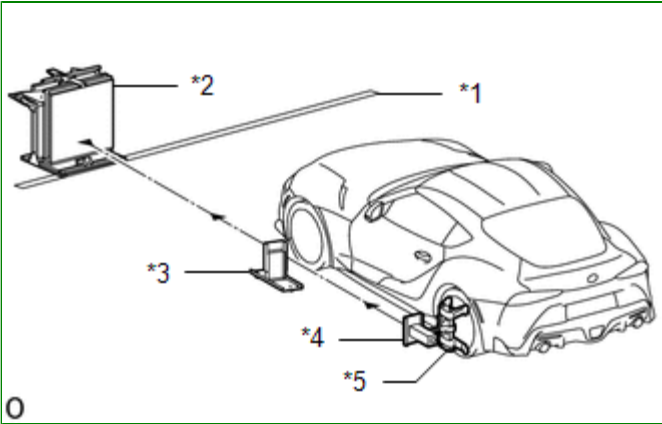
NOTICE:

- Careful attention is necessary when adjusting the millimeter wave radar sensor assembly.
- If the adjustment value of the millimeter wave radar sensor assembly deviates as little as 0.2° relative to the dynamic driving axis, the entire system may be impaired.

2. OVERVIEW OF ADJUSTMENT

HINT:

- In order to adjust the millimeter wave sensor assembly, the mirror surface of the setting device must be positioned so that it is aligned horizontally and vertically with the center line of the vehicle.



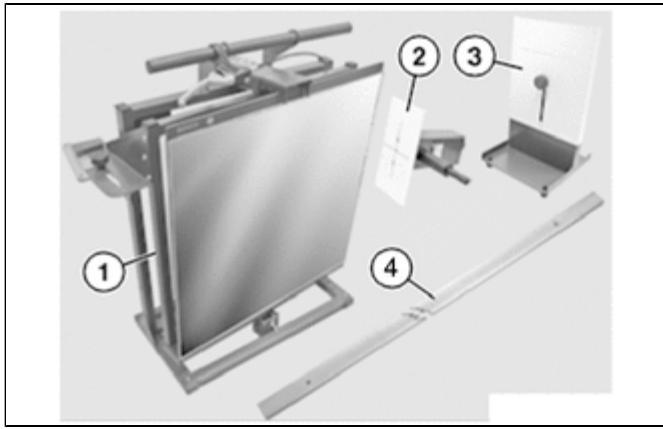
*1	Rail
*2	Setting Device
*3	Slotted Cover
*4	Wheel Laser
*5	Self-Centering Wheel Adapter

- If the setting device cannot be accurately positioned horizontally or vertically relative to the vehicle, the work area itself may not be level. Use the setting device to confirm these deviations.
- The setting device adjustment must be performed for both sides of the vehicle.
- Based on the measured values for both sides of the vehicle, the diagnosis system calculates the correct adjustment values for the setting device.
- By configuring the setting device using the values calculated by diagnosis system, adjustment of the millimeter wave radar sensor assembly can be performed.

3. DESCRIPTION OF SST FUNCTION

(a) Components of SST:

SST: 09800-WA150



*1	Setting Device
*2	Wheel Laser
*3	Slotted Cover
*4	Rail

(1) Setting Device:

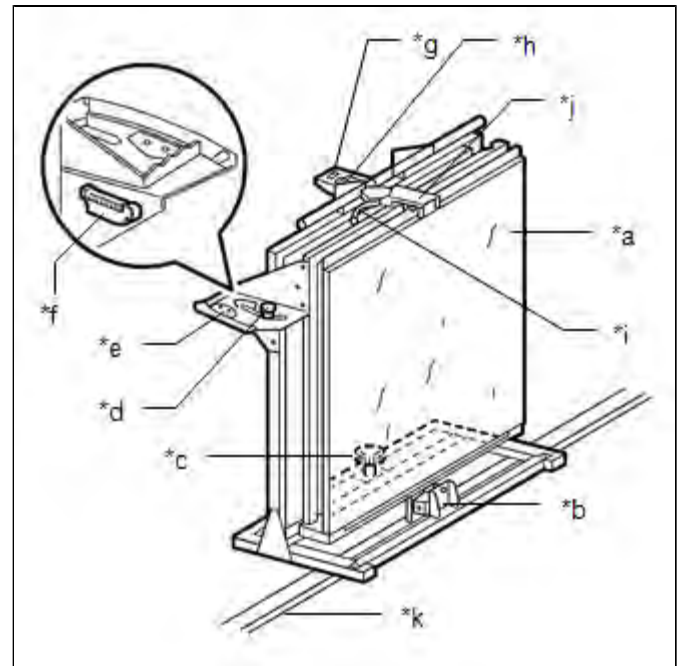
HINT:

Installing the rail enables the setting device to be set up at a right angle to the vehicle.

- Purpose:
 1. Confirming the horizontal and vertical alignment of the vehicle.
 2. Adjusting the millimeter wave radar sensor assembly.
- How to install to rail:
 1. Pull the clamp release locking lever to open the clamp.
 2. With the clamp open, place the setting device on the rail.
 3. Release the locking lever to secure the setting device to the rail.
- Usage Method:
 1. Setting device main unit angle adjustment:
 - i. Use the knurled screw for vertical alignment of the setting device to adjust the setting device main unit so that it is level with the floor.

HINT:

- Use the spirit level to confirm the angle of the main unit.
- Adjust the unit so that the bubble is



in the center of
the spirit level.

2. Mirror angle adjustment:

- i. Use the knurled screw for vertical mirror adjustment to adjust the vertical angle of the mirror.

HINT:

Check the vertical
position value of
the mirror using
the mirror vertical
alignment scale.

- ii. Loosen the setscrew for horizontal mirror adjustment to adjust the horizontal angle of the mirror.

HINT:

Check the
horizontal position
value of the mirror
using the mirror
horizontal
alignment scale.

3. Changing the mirror angle:

- i. Using the tilting mechanism, the mirror angle can be changed through 3 positions.

*a	Mirror
*b	Clamp
*c	Knurled Screw for Vertical Adjustment of Setting Device
*d	Setscrew for Horizontal Mirror Alignment
*e	Mirror Horizontal Alignment Scale
*f	Spirit Level
*g	Knurled Screw for Vertical Mirror Adjustment
*h	Mirror Vertical Alignment Scale
*i	Clamp Release Locking Lever
*j	Tilting Mechanism
*k	Rail

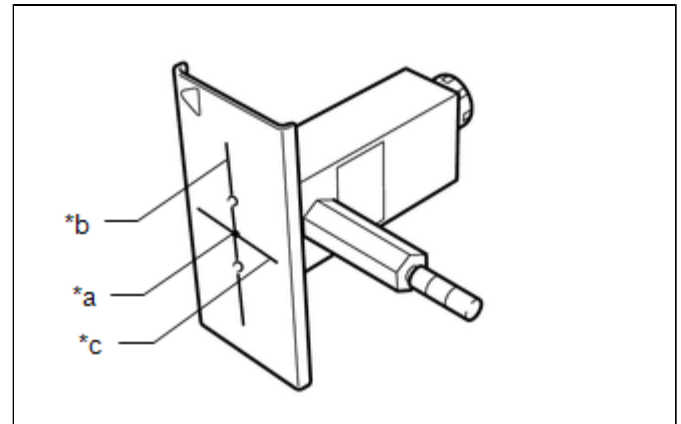
- Purpose:
 - a. Placed perpendicular to the vehicle, and secures the setting device in place.
- Installation Method:
 - a. Secure the rail to the floor using duct tape.

HINT:

Secure the rail with duct tape on both sides of the center hole and at both ends of the rail.

(3) Wheel Laser:

- Purpose:
 1. The laser beam is projected parallel to the vehicle, and is used in combination with the slotted cover to adjust the mirror angle of the setting device.
- Installation Method:
 1. The wheel laser is installed to the rear wheel of the vehicle together with the self-centering wheel adapter.
- Usage Method:
 1. Turning on the switch on the back of the unit will project the laser beam.



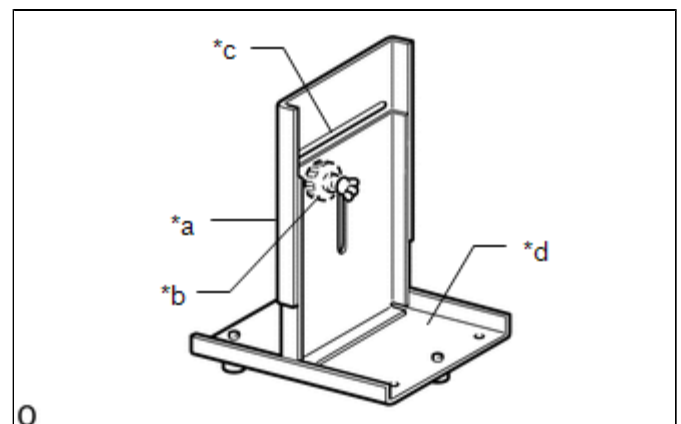
*a	Laser Beam Emitter Opening
*b	Vertical Line
*c	Horizontal Line

CAUTION:

Do not look directly into the laser beam.

(4) Slotted Cover:

- Purpose:
 1. Adjusting the laser beam of the wheel laser so that it is parallel to the floor.
- Usage Method:
 1. Placed in front of the wheel laser, the height-adjustable cover and setscrew for cover are adjusted to a height at which the laser beam passes through the slot.
 2. After adjusting the slot height, the slotted cover is moved to a position in front of the front wheel and the laser is passed through the slot again to achieve a laser beam that is parallel to the floor.



*a	Height-adjustable Cover
*b	Setscrew for Cover
*c	Slot

NOTICE:

When moving the slotted cover, hold it by the baseplate portion to prevent the adjusted height from becoming misaligned.

*d	Baseplate
----	-----------

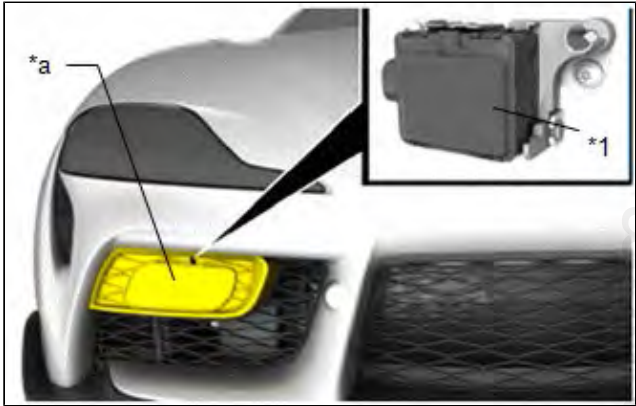


Last Modified: 09-05-2019	6.9:8.0.49	Doc ID: RM100000001L1M8
Model Year Start: 2020	Model: Supra	Prod Date Range: [03/2019 -]
Title: CRUISE CONTROL: MILLIMETER WAVE RADAR SENSOR: ADJUSTMENT; 2020 MY Supra [03/2019 -]		

ADJUSTMENT **PROCEDURE**

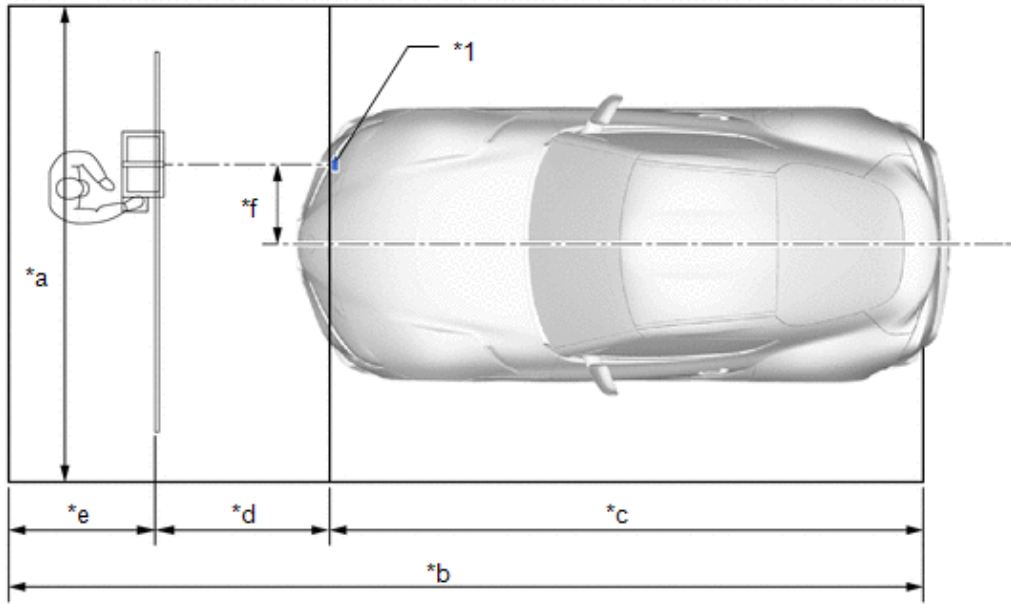
1. BEFORE ADJUSTING MILLIMETER WAVE RADAR SENSOR ASSEMBLY

- (a) Preparation:
 - (1) Check tire pressure and adjust as necessary.
 - (2) Clean away any dirt or foreign matter adhering to the cover of the millimeter wave radar sensor assembly.



*1	Millimeter Wave Radar Sensor Assembly
*a	Cover Portion

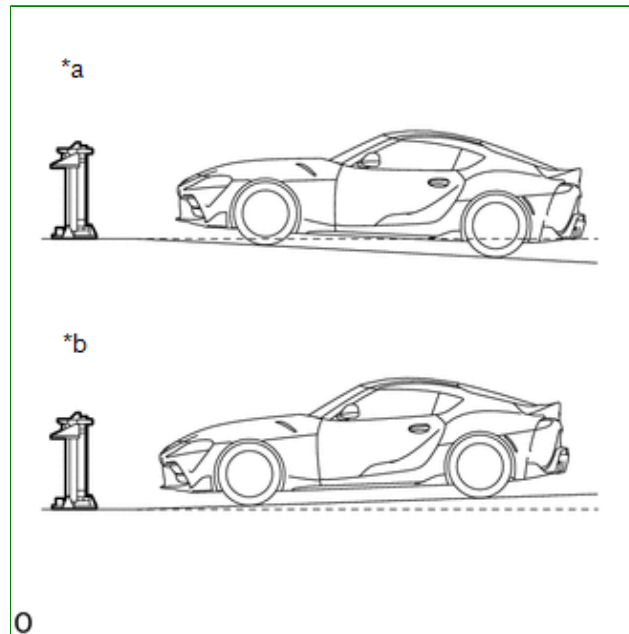
- (3) Check that there is no damage or deformation around the front exterior area of the vehicle.
- (4) Make sure the cover of the millimeter wave radar sensor assembly is clean and has no dirt, snow, or other matter adhering to its surface.
- (5) Check that the front bumper assembly and millimeter wave radar sensor assembly installation areas have no damage or deformation.
- (b) Secure a work area with a level surface as shown in the illustration.



0

*1	Millimeter Wave Radar Sensor Assembly	-	-
*a	400 cm (13.12 ft.)	*b	675 cm (22.14 ft.)
*c	500 cm (16.4 ft.)	*d	95 cm (3.12 ft.)
*e	80 cm (2.62 ft.)	*f	54 cm (1.77 ft.)

HINT:



0

- Maximum allowable tilt of work area:

*a	Tilt angle of inclined vehicle work area
*b	Tilt angle of declined vehicle work area

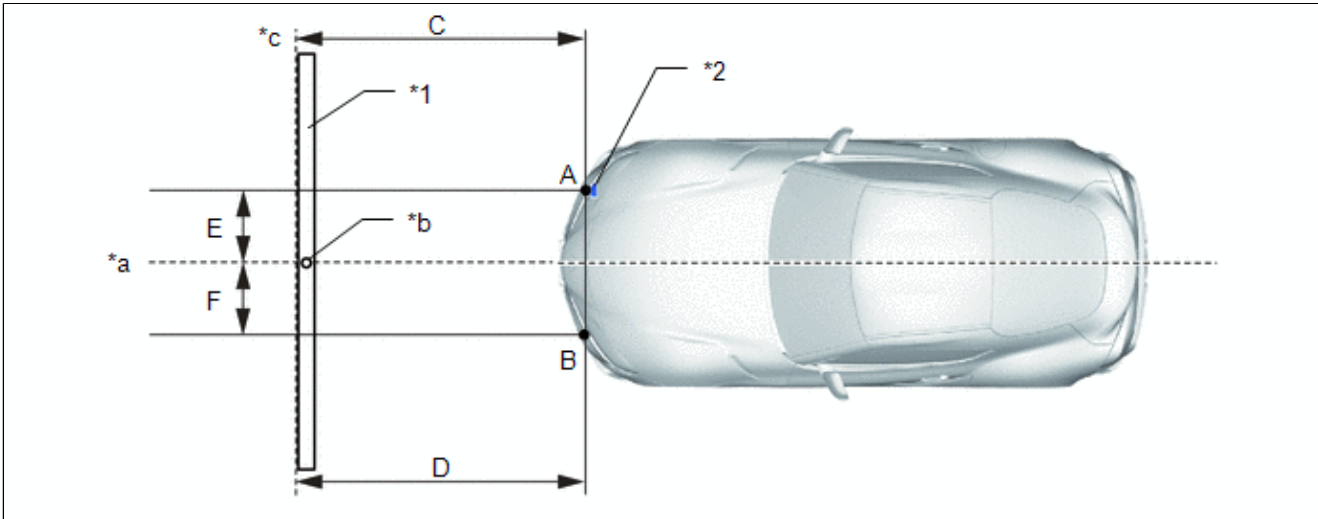
Standard:

CONDITION	ANGLE
Maximum allowable tilt on an incline	3°
Maximum allowable tilt on a decline	1°

(c) Install the rail:

SST: 09800-WA150

(1) Set the rail on the floor so that its center hole is aligned with the vehicle centerline.



*1	Rail	*2	Millimeter Wave Radar Sensor Assembly
*a	Vehicle Centerline	*b	Rail Center Hole
*c	Rail Front Edge	-	-

NOTICE:

The distance (C) from the rail front edge to the millimeter wave radar sensor assembly (A) must be within the range of 95 +/- 10 cm (3.12 +/- 0.33 ft.).

HINT:

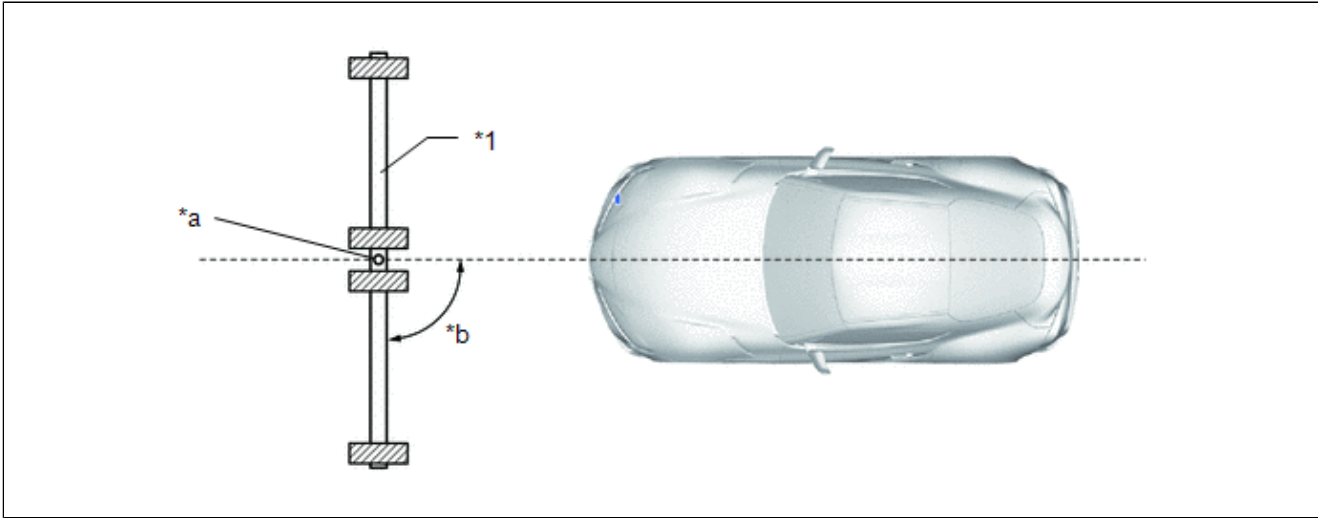
The distance (E) from the vehicle centerline to the millimeter wave radar sensor assembly (A) is 54 cm (1.77 ft.).

(2) On the opposite side of the vehicle from point (A), adjust the rail so that the distance (D) from point (B) to the rail front edge is the same as distance (C).

NOTICE:

- Distance (C) and distance (D) must be the same length.
- Distance (E) and distance (F) must be the same length.

(3) Secure the rail with duct tape on both sides of the center hole and at both ends of the rail.



*1	Rail	-	-
----	------	---	---

*a	Rail Center Hole	*b	90°
	Duct Tape	-	-

NOTICE:

- The rail must be at a right angle to the vehicle.
- If the angle of the rail deviates by 5° or more relative to the vehicle, it will not be possible to adjust the sensors.

HINT:

When securing the rail, clean the surface to which the duct tape will be applied.

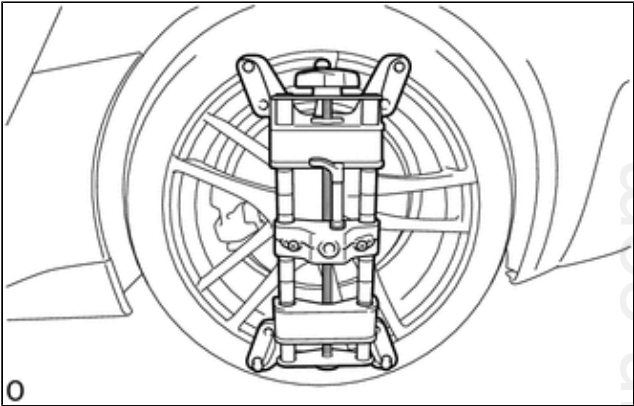
2. ADJUST SETTING DEVICE (LEFT SIDE)

- (a) Install self-centering wheel adapter:

- (1) Install the self-centering wheel adapter to the rear left wheel.

HINT:

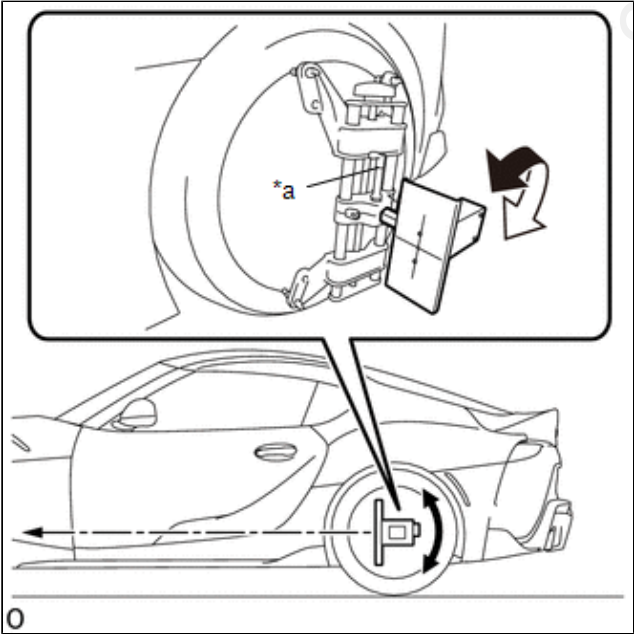
Check that the center of the self-centering wheel adapter is in the center of the wheel.



- (b) Install the wheel laser:

SST: 09800-WA150

- (1) Insert the wheel laser into the self-centering wheel adapter.



*a	Setscrew
----	----------

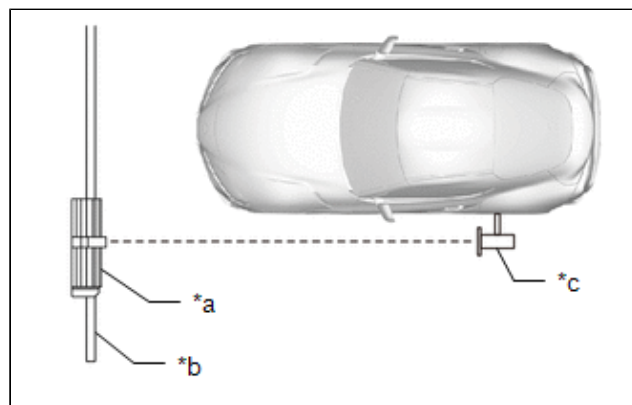
- (2) Adjust the wheel laser so that it is parallel to the floor as much as possible, then tighten the setscrew.
- (c) Install the setting device:

SST: 09800-WA150

- (1) Install the setting device onto the rail directly in front of the wheel laser.

HINT:

Make sure that the setting device is properly secured to the rail.

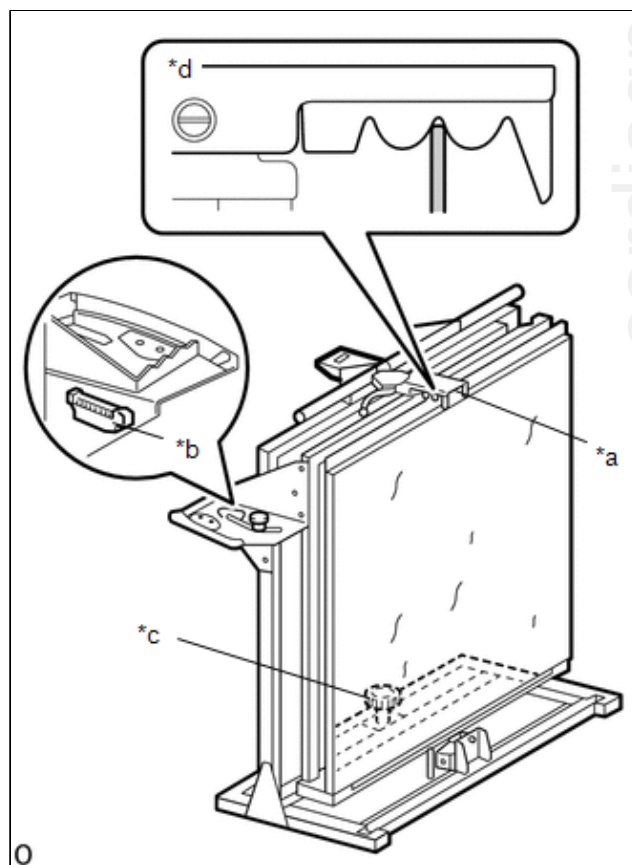


*a	Setting Device
*b	Rail
*c	Wheel Laser

- (2) Align the mirror with the center position of the tilting mechanism.

HINT:

The tilt angle can be changed through 3 positions.



*a	Tilting Mechanism
*b	Spirit Level
*c	Knurled Screw for Vertical Adjustment of

	Setting Device
* d	Center Position

- (3) Adjust the knurled screw for vertical adjustment of the setting device so that the bubble of the spirit level attached to the setting device is in the center area.

HINT:

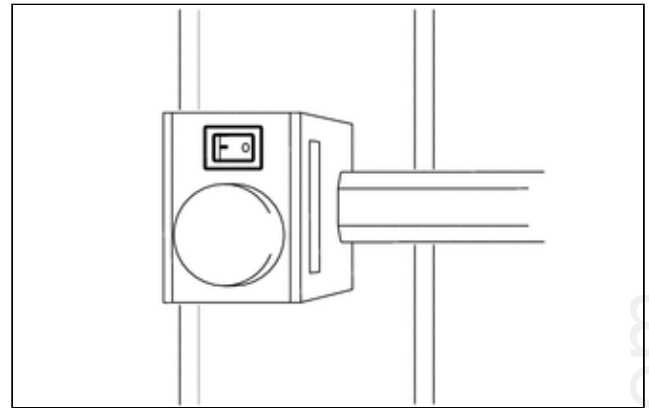
The bubble must be in the center area of the spirit level.

- (d) Laser beam vertical position adjustment:

- (1) Turn the wheel laser switch on.

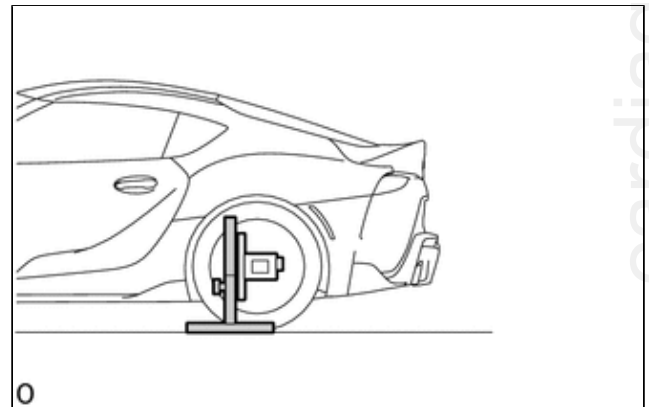
CAUTION:

Do not look directly into the laser beam.

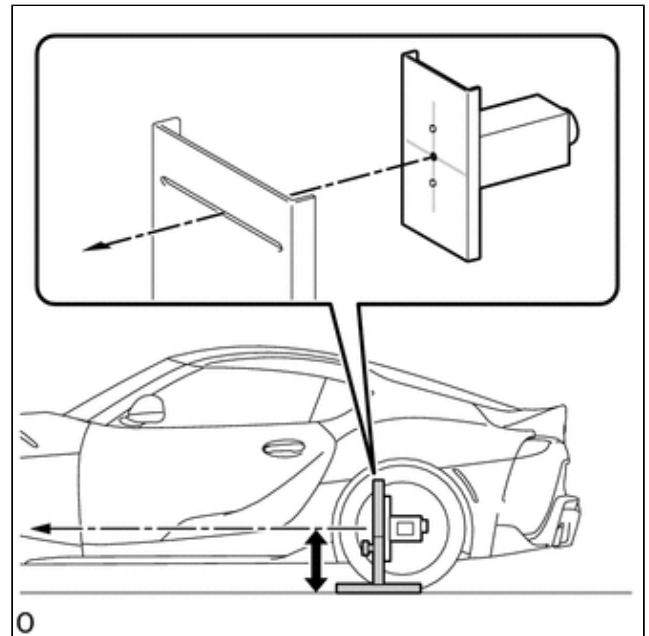


- (2) Place the slotted cover on the floor directly in front of the wheel laser.

SST: 09800-WA150



- (3) Loosen the setscrew of the slotted cover, adjust the cover height until the laser beam passes through the center of the slot, then tighten the setscrew again.



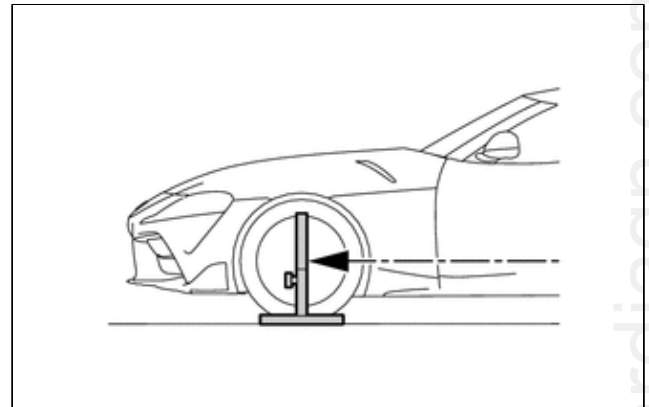
- (4) Place the slotted cover on the floor at the center of the front left wheel.

NOTICE:

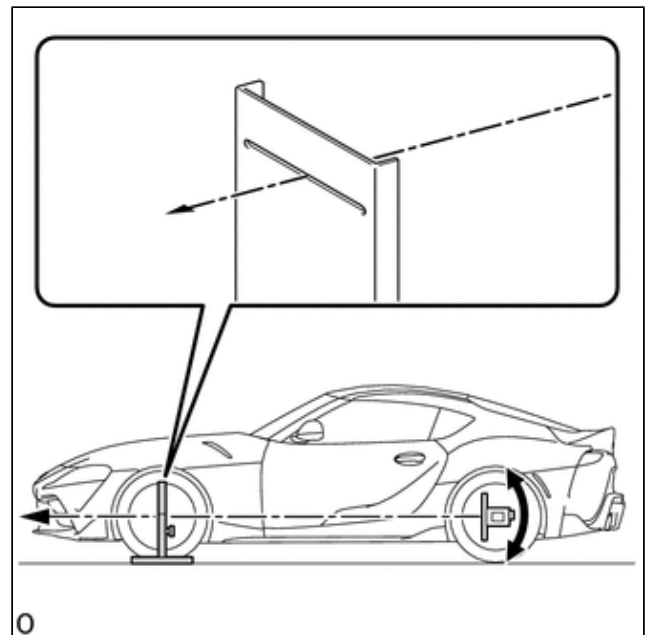
When moving the slotted cover, hold it by the baseplate portion to prevent the adjusted height from becoming misaligned.

HINT:

Place it within the area where the laser beam is projecting.

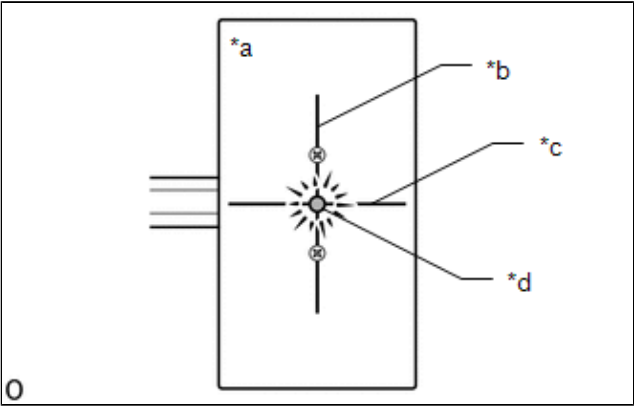


- (5) Loosen the setscrew of the wheel laser, adjust the aim of the laser so that the laser beam passes through the center of the slot in the slotted cover, then tighten the setscrew again.



(e) Adjust setting device:

- (1) Use the following procedure to adjust the angle of the mirror so that the wheel laser beam reflected by the mirror is reflected back close to the laser beam emitter opening.



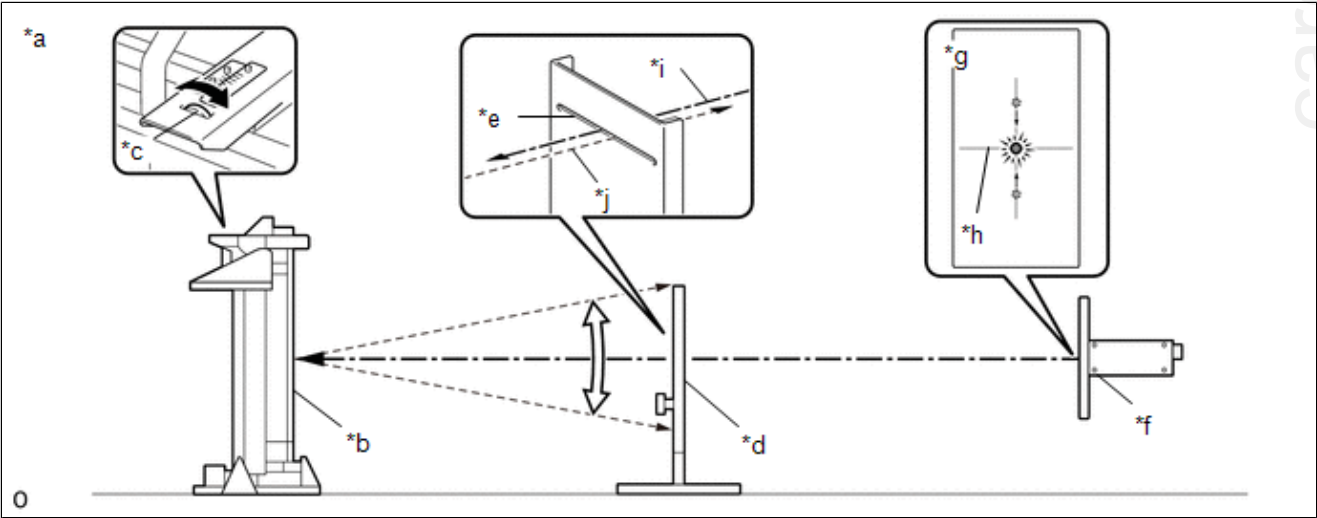
*a	Projection Surface
*b	Vertical Line
*c	Horizontal Line
*d	Laser Beam Emitter Opening

Standard:
-1.0 to 1.0 mm (-0.0393 to 0.0393 in.)

HINT:
If the laser beam of the wheel laser is dim, replace the batteries.

1. Vertical Adjustment:

Using the knurled screw for vertical mirror adjustment, move the mirror vertically so that the reflected laser beam is projected onto the horizontal line of the wheel laser projection surface.



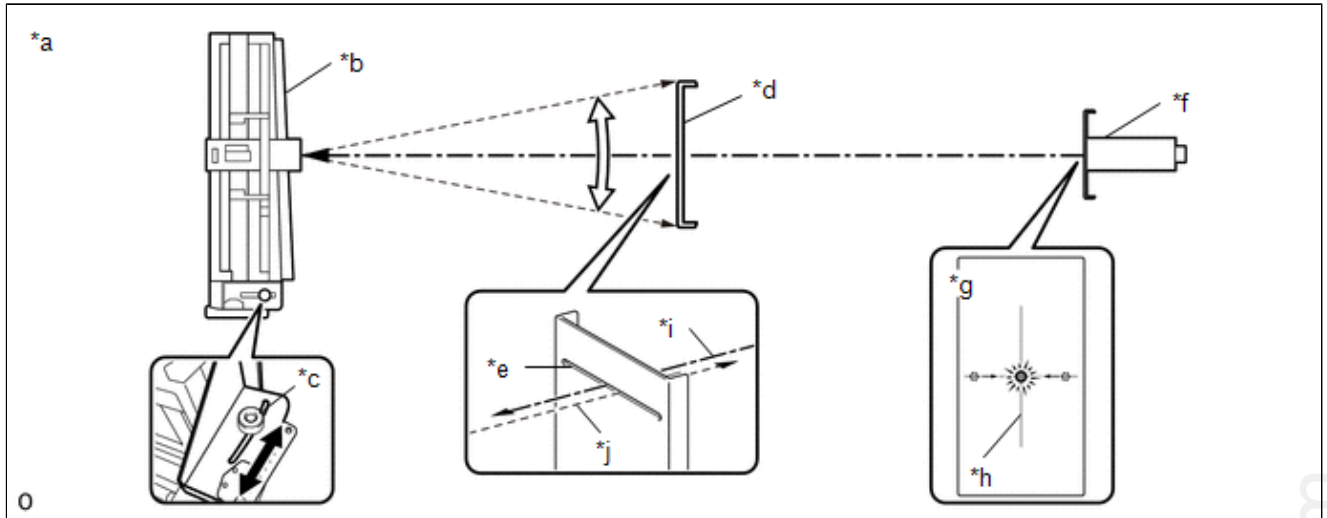
*a	Side View	*b	Mirror
*c	Knurled Screw for Vertical Mirror Adjustment	*d	Slotted Cover
*e	Slot	*f	Wheel Laser
*g	Projection Surface	*h	Horizontal Line
*i	Emitted Laser Beam	*j	Reflected Laser Beam

HINT:

Adjust the mirror so that the reflected laser beam passes through the slot of the slotted cover again.

2. Horizontal Adjustment:

Loosen the setscrew for horizontal mirror adjustment, move the mirror horizontally so that the reflected laser beam is projected onto the vertical line of the wheel laser projection surface, then tighten the setscrew again.



*a	Top View	*b	Mirror
*c	Setscrew for Horizontal Mirror Adjustment	*d	Slotted Cover
*e	Slot	*f	Wheel Laser
*g	Projection Surface	*h	Vertical Line
*i	Emitted Laser Beam	*j	Reflected Laser Beam

HINT:

Adjust the mirror so that the reflected laser beam passes through the slot of the slotted cover again.

(f) Acquire mirror horizontal / vertical values:

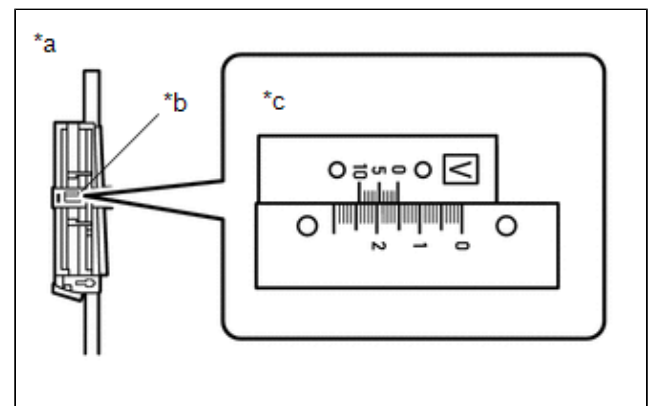
(1) Using the mirror vertical alignment scale, read the vertical position value (V) and write it down.

NOTICE:

When performing the millimeter wave radar sensor assembly adjustment using the diagnosis system the vertical position value must be input, so make sure to write it down.

HINT:

By entering the numerical value that was written down into the diagnosis system, the diagnosis system calculates the necessary vertical values for adjustment of the millimeter wave radar sensor assembly.



*a	Example
*b	Mirror Vertical Alignment Scale
*c	V = 15.2

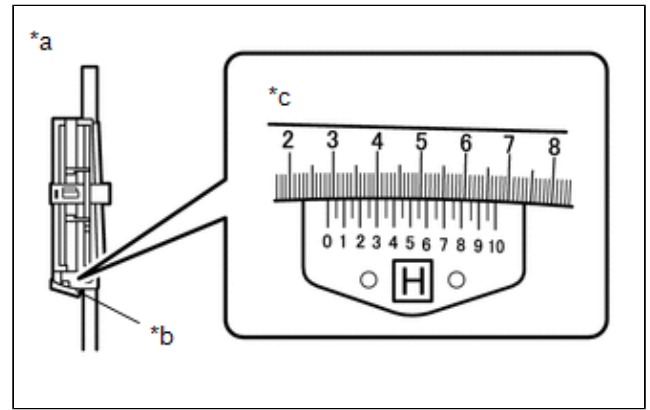
- (2) Using the mirror horizontal alignment scale, read the horizontal position value (H) and write it down.

NOTICE:

When performing the millimeter wave radar sensor assembly adjustment using the diagnosis system the horizontal position value must be input, so make sure to write it down.

HINT:

By entering the numerical value that was written down into the diagnosis system, the diagnosis system calculates the necessary horizontal values for adjustment of the millimeter wave radar sensor assembly.



*a	Example
*b	Mirror Horizontal Alignment Scale
*c	H = 28.9

- (g) Remove Wheel Laser:

- (1) Turn the wheel laser switch off.
- (2) Loosen the setscrew and remove the wheel laser.

- (h) Remove self-centering wheel adapter:

- (1) Remove the self-centering wheel adapter from the rear left wheel.

3. ADJUST SETTING DEVICE (RIGHT SIDE)

HINT:

Use the same procedure as for the LH side.

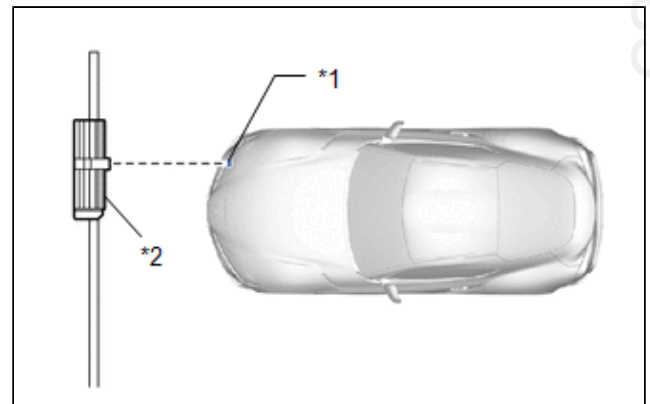
4. ADJUST MILLIMETER WAVE RADAR SENSOR ASSEMBLY

- (a) Install the setting device:

- (1) Install the setting device onto the rail, centered directly in front of the millimeter wave radar sensor assembly.

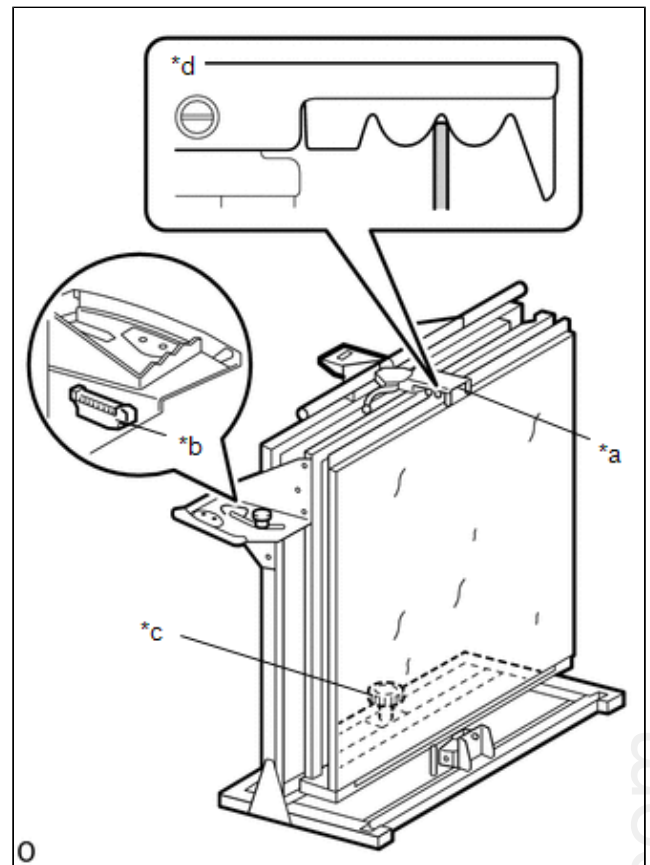
HINT:

Make sure that the setting device is properly secured to the rail.



*1	Millimeter Wave Radar Sensor Assembly
*2	Setting Device

- (2) Make sure that the mirror is in the center position of the tilting mechanism.



*a	Tilting Mechanism
*b	Spirit Level
*c	Knurled Screw for Vertical Adjustment of Setting Device
*d	Center Position

- (3) Adjust the knurled screw for vertical adjustment of the setting device so that the bubble of the spirit level attached to the setting device is in the center area.

HINT:

The bubble must be in the center area of the spirit level.

- (b) Using the diagnosis system, enter the following menus:

Vehicle management / Service functions / Driver assistance / Front radar sensor / Front radar sensor: Start-up / ABL Front radar sensor: Start-up

- Select [Display].

- (c) Following the instructions on the diagnosis system screen, operate the front radar sensor.

- Select [Put the front radar sensor (FRS) into operation.] and [Next].

- (d) Continue with the steps until [Entering the adjusted vertical value for the left side of vehicle] is displayed on the diagnosis system screen.

- At each step, select [Next].

- (e) Diagnosis system display: [Entering the adjusted vertical value for the left side of vehicle]

- After entering the vertical value measured for the vehicle LH side, select [Next].

HINT:

- Enter the vertical value that was written down when adjusting the setting device.
- Enter the value to a precision of 0.1 mm (0.0393 in.).

(f) Diagnosis system display: [Confirmation of the entry for the vertical mirror adjustment]

- Select [Confirm the entered value.] and [Next].

(g) Diagnosis system display: [Entering the adjusted horizontal value for the left side of vehicle]

- After entering the horizontal value measured for the vehicle LH side, select [Next].

HINT:

- Enter the horizontal value that was written down when adjusting the setting device.
- Enter the value to a precision of 0.1 mm (0.0393 in.).

(h) Diagnosis system display: [Confirmation of the entry for the horizontal mirror adjustment]

- Select [Confirm the entered value.] and [Next].

(i) Diagnosis system display: [Base setting of the mirror for the right side of vehicle]

- At each step, select [Next].

(j) Diagnosis system display: [Setting the laser pointer for the right side of vehicle]

- Select [Next].

(k) Diagnosis system display: [Mirror adjustment for the right side of vehicle]

- Select [Next].

(l) Diagnosis system display: [Entering the adjusted vertical value for the right side of vehicle]

- After entering the vertical value measured for the vehicle RH side, select [Next].

HINT:

- Enter the vertical value that was written down when adjusting the setting device.
- Enter the value to a precision of 0.1 mm (0.0393 in.).

(m) Diagnosis system display: [Confirmation of the entry for the vertical mirror adjustment]

- Select [Confirm the entered value.] and [Next].

(n) Diagnosis system display: [Entering the adjusted horizontal value for the right side of vehicle]

- After entering the horizontal value measured for the vehicle RH side, select [Next].

HINT:

- Enter the horizontal value that was written down when adjusting the setting device.
- Enter the value to a precision of 0.1 mm (0.0393 in.).

(o) Diagnosis system display: [Confirmation of the entry for the horizontal mirror adjustment]

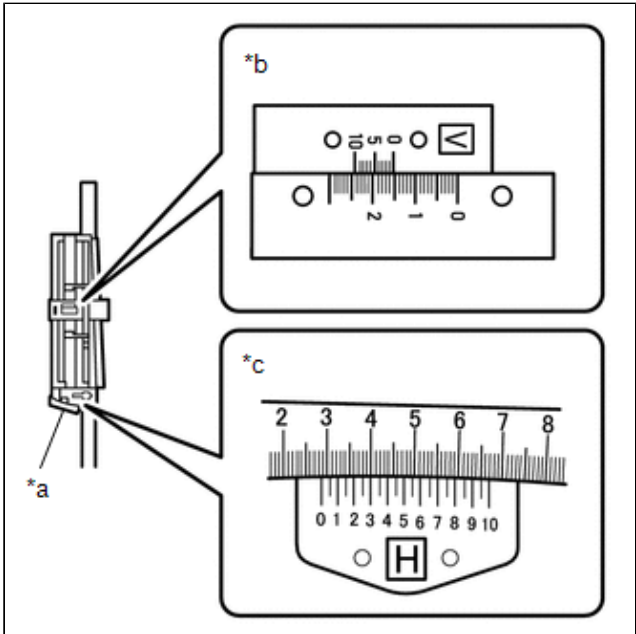
- Select [Confirm the entered value.] and [Next].

(p) Diagnosis system display: [Setting the mirror in front of the front radar sensor (FRS)]

- Select [Next].

(1) Using the mirror vertical alignment scale and mirror horizontal alignment scale on the setting device, adjust the mirror to the vertical (up/down) and horizontal (left/right) values displayed on the diagnosis system.

- After adjusting the mirror, select [Next].



*a	Setting Device
*b	Mirror Vertical Alignment Scale
*c	Mirror Horizontal Alignment Scale

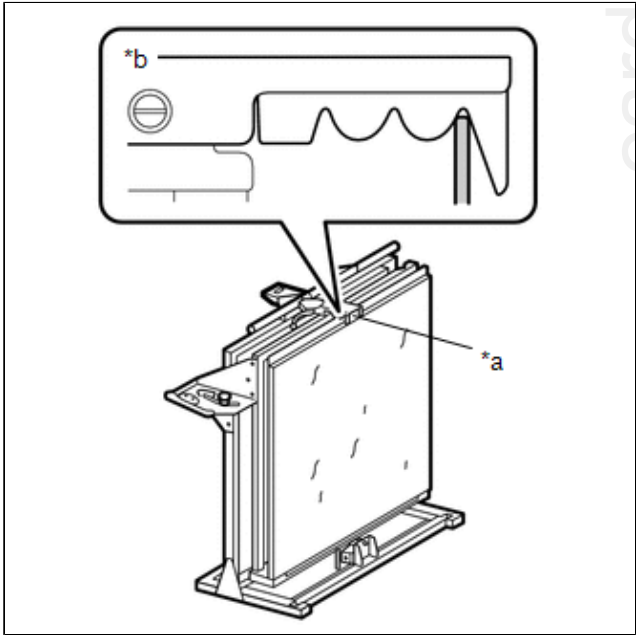
(q) Diagnosis system display: [Mirror alignment completed]

- Select [Next].

(r) Diagnosis system display: [Commissioning via the first detent position of the mirror]

(1) Adjust the mirror tilting mechanism to the front position.

- At each step, select [Next].



*a	Tilting Mechanism
*b	Front Position

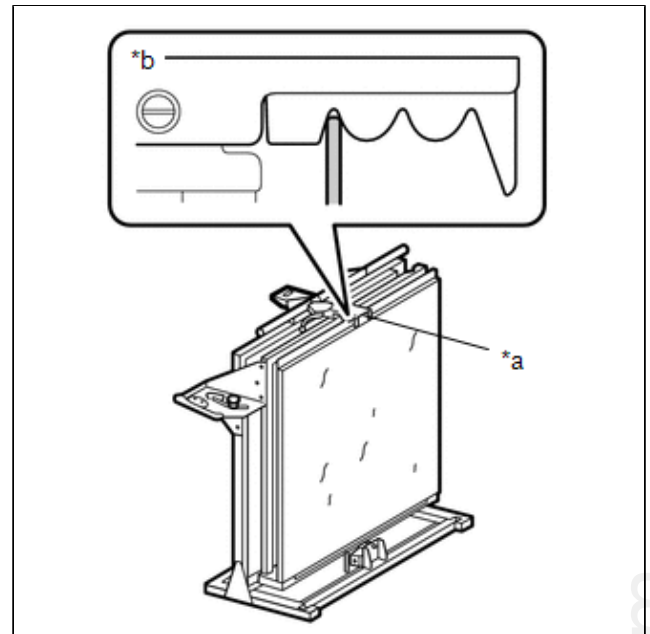
(s) Diagnosis system display: [The commissioning for the first detent position was successful.]

- Select [Next].

(t) Diagnosis system display: [Commissioning via the second detent position of the mirror]

(1) Adjust the mirror tilting mechanism to the rear position.

- At each step, select [Next].



*a	Tilting Mechanism
*b	Rear Position

(u) When setup has completed:

Diagnosis system display: [The commissioning for the front radar sensor (FRS) was successful]

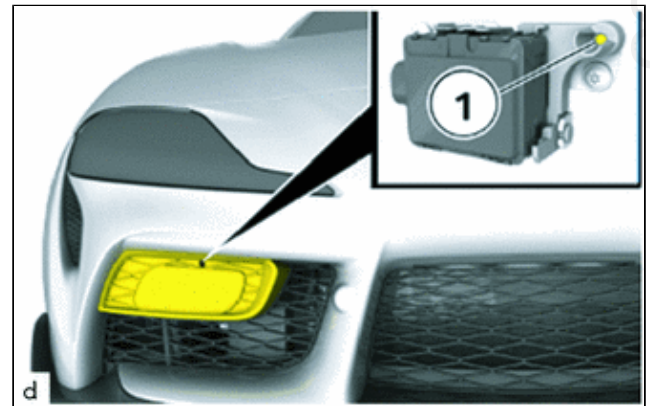
- Select [Next].

(v) When setup does not complete:

(1) Re-confirm the setting device installation location and work procedures when the adjustments were performed.

If setup still does not complete, perform the following procedures.

1. Following the instructions on the diagnosis system, use a hexagon wrench (width between flats 3 mm (0.118 in.)) to turn the screw (1) and adjust the millimeter wave radar sensor assembly.
2. Following the instructions on the diagnosis system, perform the setup again.



(w) Diagnosis system display: [Service function finished]

- Select [Next].