

## 6512 Overview of tightening torques

|                                               |                   |       |
|-----------------------------------------------|-------------------|-------|
| <b>Amplifier / RAM on holder</b>              |                   |       |
| M5 screw                                      | Tightening torque | 3Nm   |
| Nut                                           | Tightening torque | 3Nm   |
| <b>Bracket to body</b>                        |                   |       |
| Screw                                         | Tightening torque | 5Nm   |
| <b>Central bass speaker to floor assembly</b> |                   |       |
| Nut                                           | Tightening torque | 4Nm   |
| <b>Central bass speaker trim</b>              |                   |       |
| Screw                                         | Tightening torque | 2Nm   |
| <b>DVD player on centre console</b>           |                   |       |
| Screw                                         | Tightening torque | 1,8Nm |
| <b>Head unit on support</b>                   |                   |       |
| Screw                                         | Tightening torque | 2,3Nm |

## 6513 Overview of tightening torques

### Loudspeakers on the door / trim panel

|       |                   |     |
|-------|-------------------|-----|
| Screw | Tightening torque | 2Nm |
|-------|-------------------|-----|

### Speaker on instrument panel / speaker on door

|       |                   |       |
|-------|-------------------|-------|
| Screw | Tightening torque | 1,8Nm |
|-------|-------------------|-------|

### Speaker to support / support to instrument panel / support to body

|       |                   |       |
|-------|-------------------|-------|
| Screw | Tightening torque | 1,8Nm |
|-------|-------------------|-------|

# 6520 Overview of tightening torques

|                                                   |  |                   |        |
|---------------------------------------------------|--|-------------------|--------|
| Aerial amplifier to body                          |  |                   |        |
| Screw                                             |  | Tightening torque | 2.50Nm |
| Roof-mounted aerial on the roof outer skin        |  |                   |        |
| Screw                                             |  | Tightening torque | 4Nm    |
| Wave trap/Interference suppression filter to body |  |                   |        |
| Screw                                             |  | Tightening torque | 4Nm    |

# 6550 Overview of tightening torques

| Central information display to instrument panel |                   |     |
|-------------------------------------------------|-------------------|-----|
| Screw                                           | Tightening torque | 8Nm |

# 6577 Overview of tightening torques

| Airbag control unit to body |  |                   |       |
|-----------------------------|--|-------------------|-------|
| Screw                       |  | Tightening torque | 8Nm   |
| Airbag sensor, B-pillar     |  |                   |       |
| M6                          |  | Tightening torque | 8.8Nm |