

11 62 Exhaust manifold

Tightening Torques

	Type	Thread	Tightening specifications	Torque
1AZ Clamping strip to cylinder head	B46M0/O0 / B48M0/O0	M7	Replace nuts	
			1. Join	10 Nm
			2. Join	16 Nm
			3. Final torque	16 Nm
2AZ Exhaust manifold to cylinder head	B46M0/O0 / B48M0/O0	M7	Replace nuts	
			1. Join	10 Nm
			2. Join	10 Nm
			3. Join	16 Nm
			4. Join	16 Nm
			5. Join	16 Nm

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			4. Join	16 Nm
			5. Join	16 Nm

1820 Overview of tightening torques

Clamp with partial replacement of exhaust system		
Clamp	Tightening torque	45Nm
Exhaust system to rear axle carrier		
Nut M8 Renew nut.	Tightening torque	19Nm
Rear silencer to body / bumper support		
M8 Replace nuts.	Tightening torque	19Nm
V-clip to catalytic converter		
V-band clamp Renew V-band clamp.	Tightening torque	22Nm

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18 operating fluid overview

Expendable materials

Diesel particulate filter cleaner	500 ml	83192211602
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Expendable materials

Starter kit for diesel particulate filter cleaner	500 ml	83192211603
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