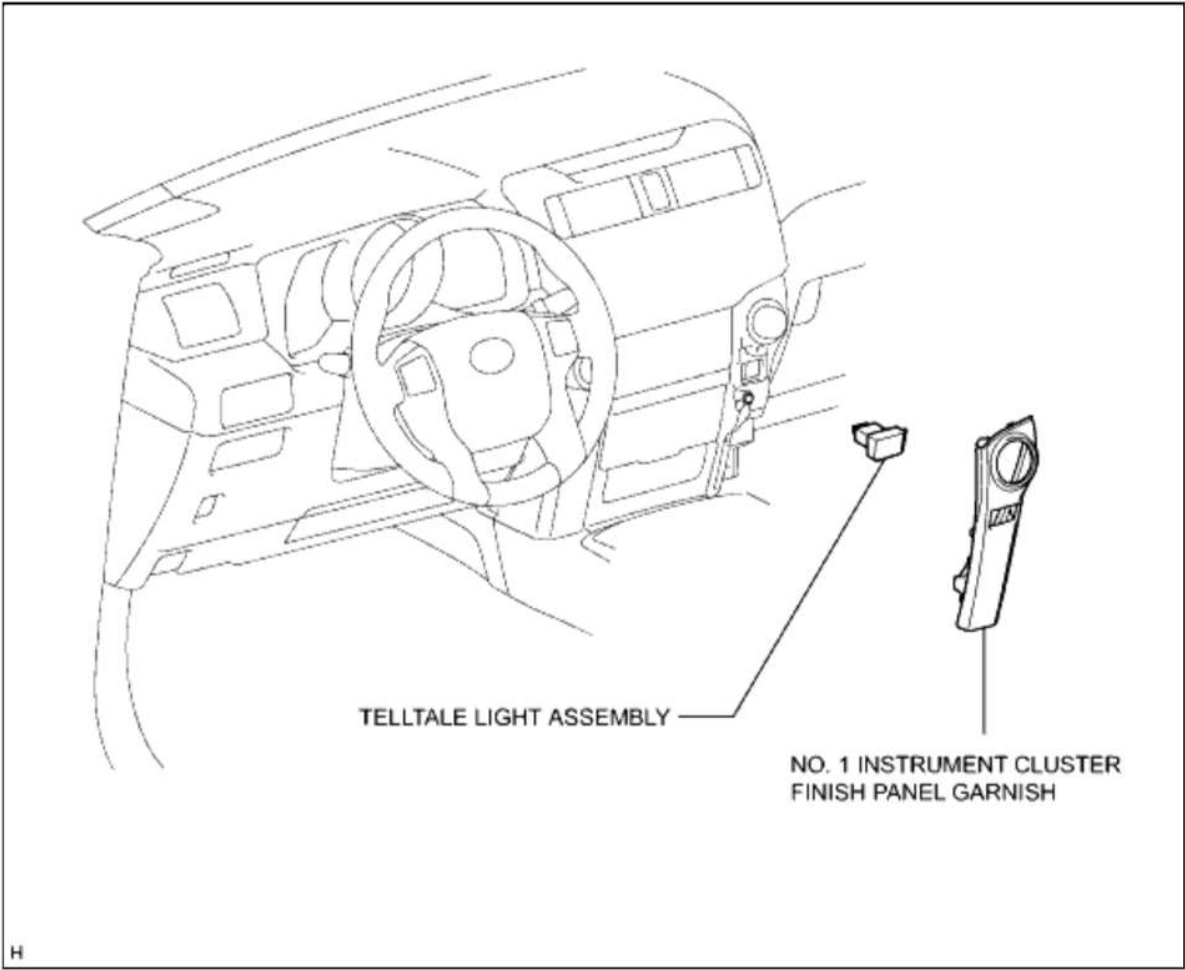


Last Modified: 5-10-2010	6.4 K	From: 200908
Model Year: 2010	Model: 4Runner	Doc ID: RM0000046PJ000X
Title: SEAT BELT: FRONT PASSENGER SEAT BELT WARNING LIGHT: COMPONENTS (2010 4Runner)		

COMPONENTS

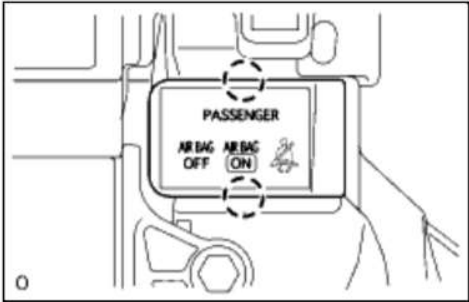
ILLUSTRATION



Last Modified: 5-10-2010	6.4 A	From: 200908
Model Year: 2010	Model: 4Runner	Doc ID: RM0000046PK000X
Title: SEAT BELT: FRONT PASSENGER SEAT BELT WARNING LIGHT: REMOVAL (2010 4Runner)		

REMOVAL

1. REMOVE NO. 1 INSTRUMENT CLUSTER FINISH PANEL GARNISH INFO



2. REMOVE TELLTALE LIGHT ASSEMBLY

- (a) Pull the telltale light to detach the 2 claws on the backside of the telltale light.
- (b) Disconnect the connector and remove the telltale light.



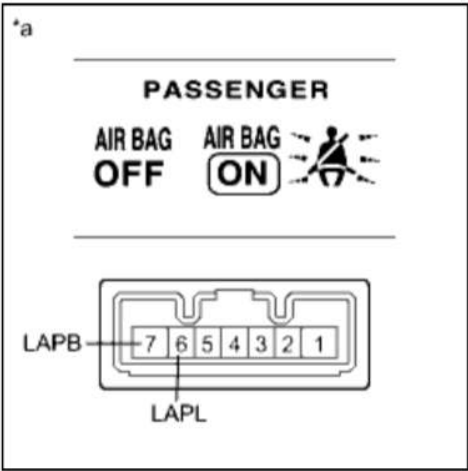
Last Modified: 5-10-2010	6.4 G	From: 200908
Model Year: 2010	Model: 4Runner	Doc ID: RM000004810000X
Title: SEAT BELT: FRONT PASSENGER SEAT BELT WARNING LIGHT: INSPECTION (2010 4Runner)		

INSPECTION

1. INSPECT TELLTALE LIGHT ASSEMBLY

(a) Apply battery voltage to the connector and check the LED illumination.

OK:



MEASUREMENT CONDITION	SPECIFIED CONDITION
Battery positive (+) → 7 (LAPB)	LED illuminates
Battery negative (-) → 6 (LAPL)	

Text in Illustration

*a	Component without harness connected (Telltale Light Assembly)
----	--

If the result is not as specified, replace the telltale light assembly.

Last Modified: 5-10-2010	6.4 A	From: 200908
Model Year: 2010	Model: 4Runner	Doc ID: RM0000046PH000X
Title: SEAT BELT: FRONT PASSENGER SEAT BELT WARNING LIGHT: INSTALLATION (2010 4Runner)		

INSTALLATION

1. INSTALL TELLTALE LIGHT ASSEMBLY

- (a) Connect the connector.
- (b) Attach the 2 claws to install the telltale light.

2. INSTALL NO. 1 INSTRUMENT CLUSTER FINISH PANEL GARNISH

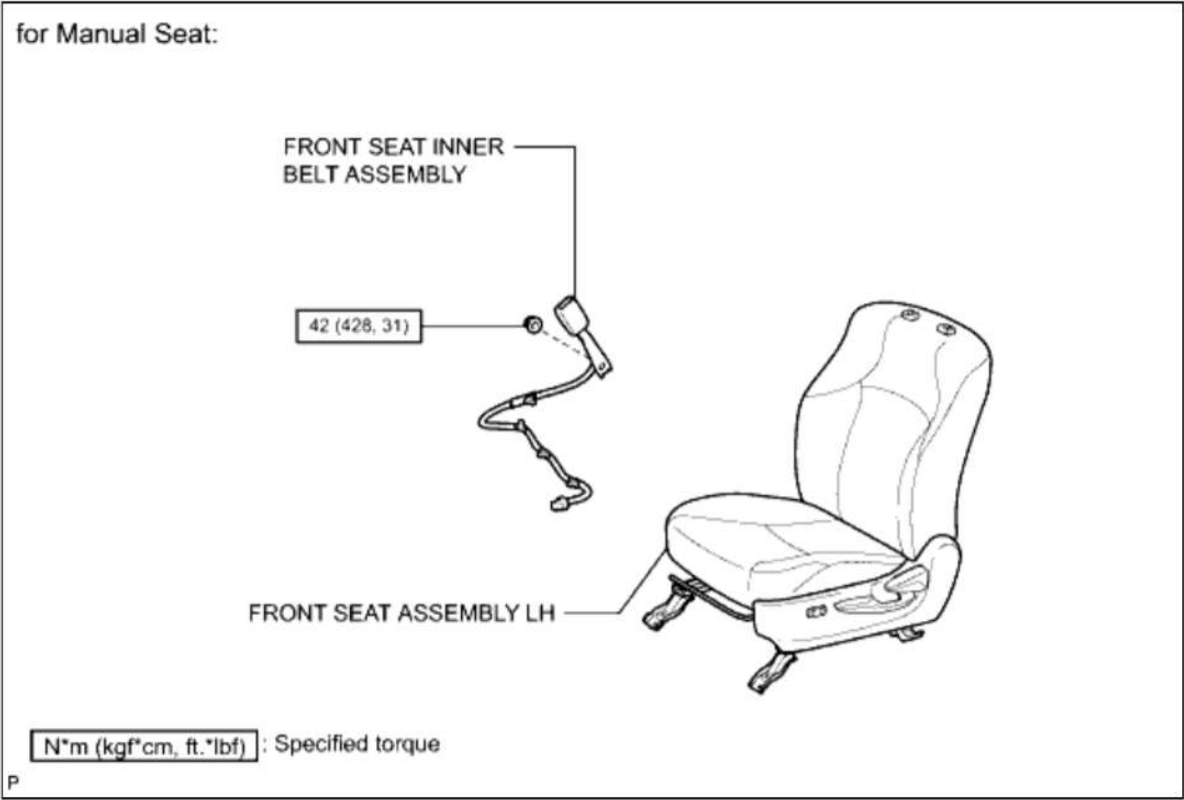


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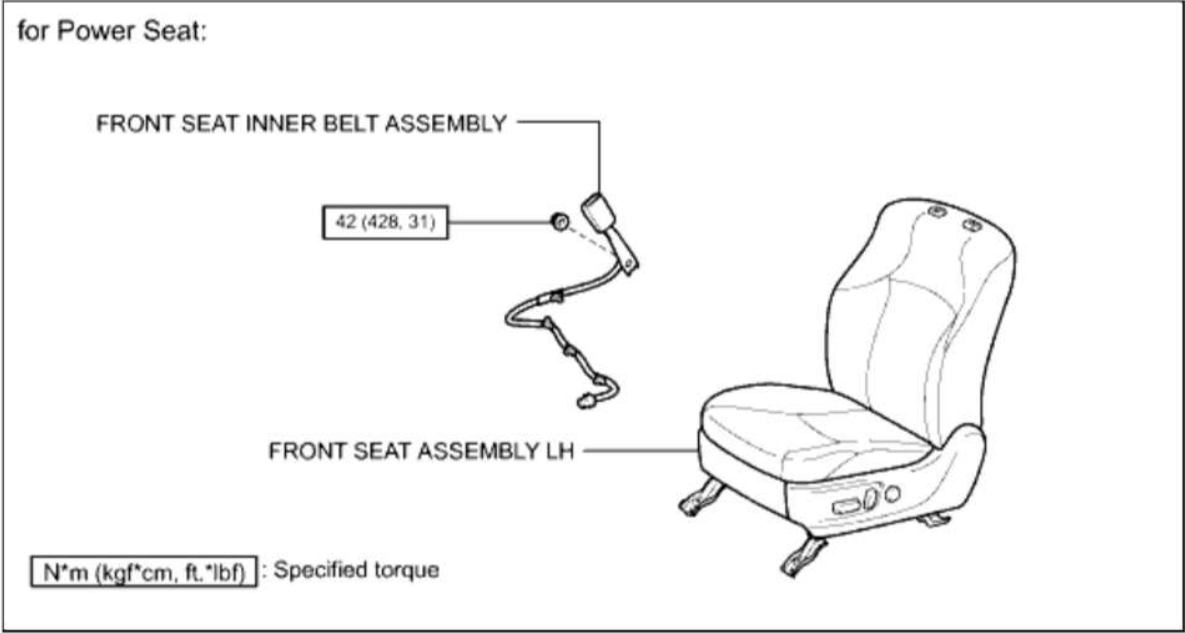
Last Modified: 5-10-2010	6.4 K	From: 200908
Model Year: 2010	Model: 4Runner	Doc ID: RM000003Z1P002X
Title: SEAT BELT: FRONT SEAT INNER BELT ASSEMBLY: COMPONENTS (2010 4Runner)		

COMPONENTS

ILLUSTRATION



ILLUSTRATION



Last Modified: 5-10-2010	6.4 A	From: 200908
Model Year: 2010	Model: 4Runner	Doc ID: RM000003RQO008X
Title: SEAT BELT: FRONT SEAT INNER BELT ASSEMBLY: REMOVAL (2010 4Runner)		

REMOVAL

HINT:

- Use the same procedure for the RH and LH sides.
- The procedure listed below is for the LH side.

1. REMOVE FRONT SEAT ASSEMBLY LH

(a) for Manual Seat:

Remove the front seat assembly LH .

(b) for Power Seat:

Remove the front seat assembly LH .

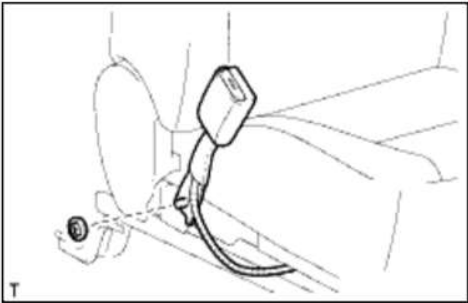
2. REMOVE FRONT SEAT INNER BELT ASSEMBLY LH

(a) for Driver Side:

Disconnect the connector and detach the 4 clamps.

(b) for Passenger Side:

Disconnect the connector and detach the clamp.



(c) Remove the nut and front seat inner belt.

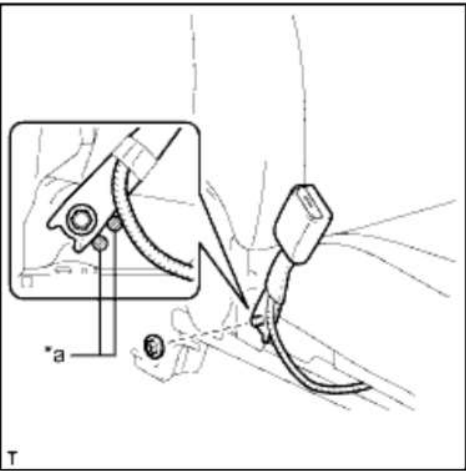
Last Modified: 5-10-2010	6.4 A	From: 200908
Model Year: 2010	Model: 4Runner	Doc ID: RM000003RQL008X
Title: SEAT BELT: FRONT SEAT INNER BELT ASSEMBLY: INSTALLATION (2010 4Runner)		

INSTALLATION

HINT:

- Use the same procedure for the RH and LH sides.
- The procedure listed below is for the LH side.

1. INSTALL FRONT SEAT INNER BELT ASSEMBLY LH



(a) Install the front seat inner belt with the nut.

Torque: 42 N·m (428 kgf·cm, 31ft·lbf)

NOTICE:

Do not allow the anchor part of the front seat inner belt assembly to overlap the protruding parts of the front seat adjuster.

Text in Illustration

*a	Protruding Part
----	-----------------

(b) for Driver Side:

Connect the connector and attach the 4 clamps.

(c) for Passenger Side:

Connect the connector and attach the clamp.

2. INSTALL FRONT SEAT ASSEMBLY LH

(a) for Manual Seat:

Install the front seat assembly LH INFO.

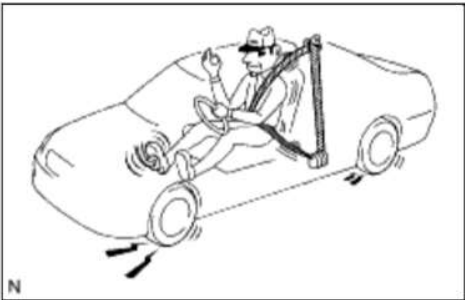
(b) for Power Seat:

Install the front seat assembly LH INFO.

Last Modified: 5-10-2010	6.4 L	From: 200908
Model Year: 2010	Model: 4Runner	Doc ID: RM000002LJP00SX
Title: SEAT BELT: FRONT SEAT OUTER BELT ASSEMBLY: PRECAUTION (2010 4Runner)		

PRECAUTION

CAUTION:
Replace any faulty parts of the seat belt systems (outer belt, inner belt, bolts, nuts, adjustable shoulder anchor, tether anchor hardware and other related parts). When inspecting a vehicle that was in a collision, be sure to check all of the seat belt systems regardless of whether or not the system was activated in the collision. Replace any damaged or malfunctioning systems.



1. RUNNING TEST (IN SAFE AREA)

CAUTION:
Conduct this test in a safe area.

- (a) Fasten the front seat belt.
- (b) Drive the vehicle at 16 km/h (10 mph) and firmly depress the brakes. Check that the belts lock and cannot be extended at this time.

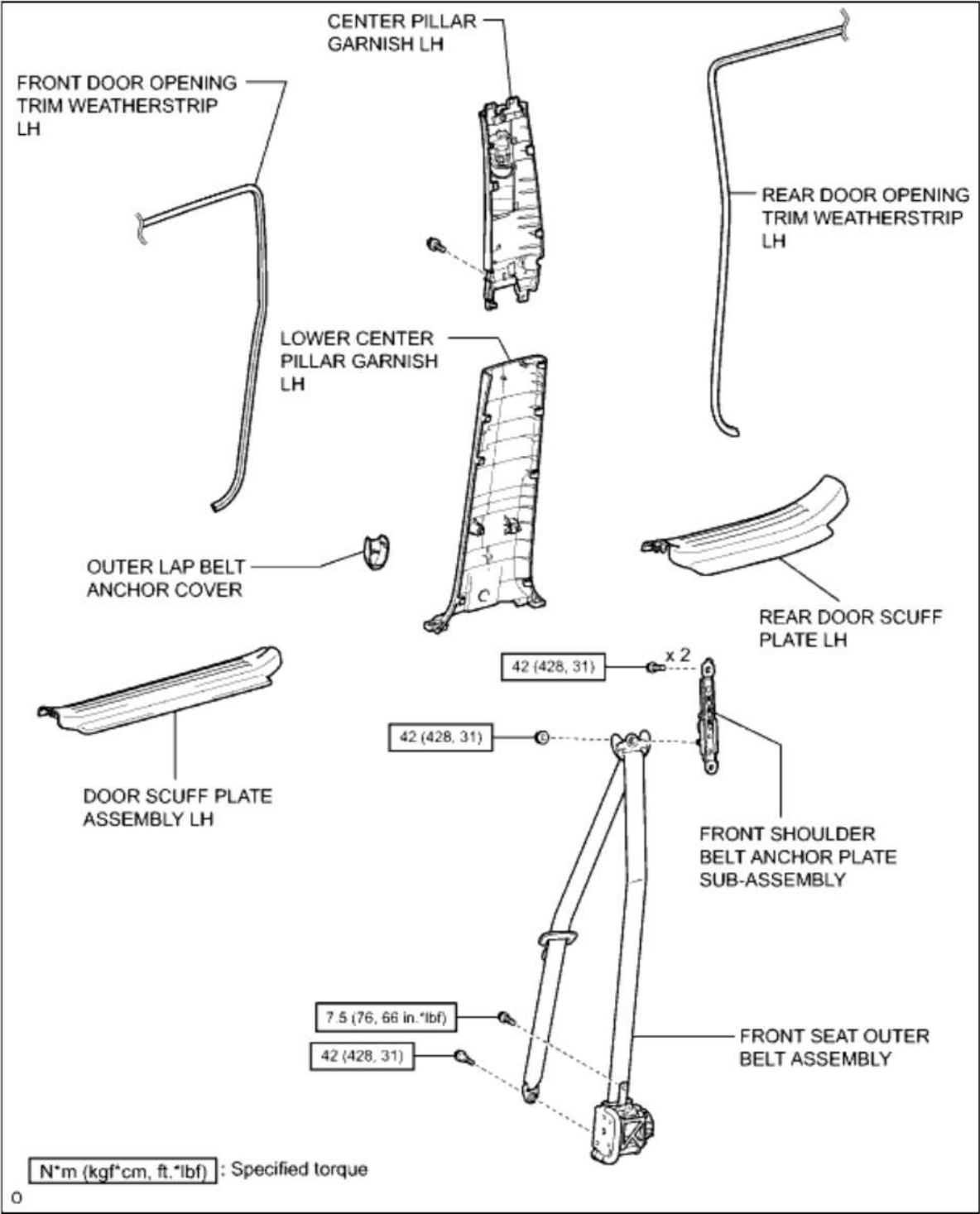
If a belt does not lock, replace the seat belt assembly INFO.

HINT:
Inspect a seat belt assembly before installing it INFO.

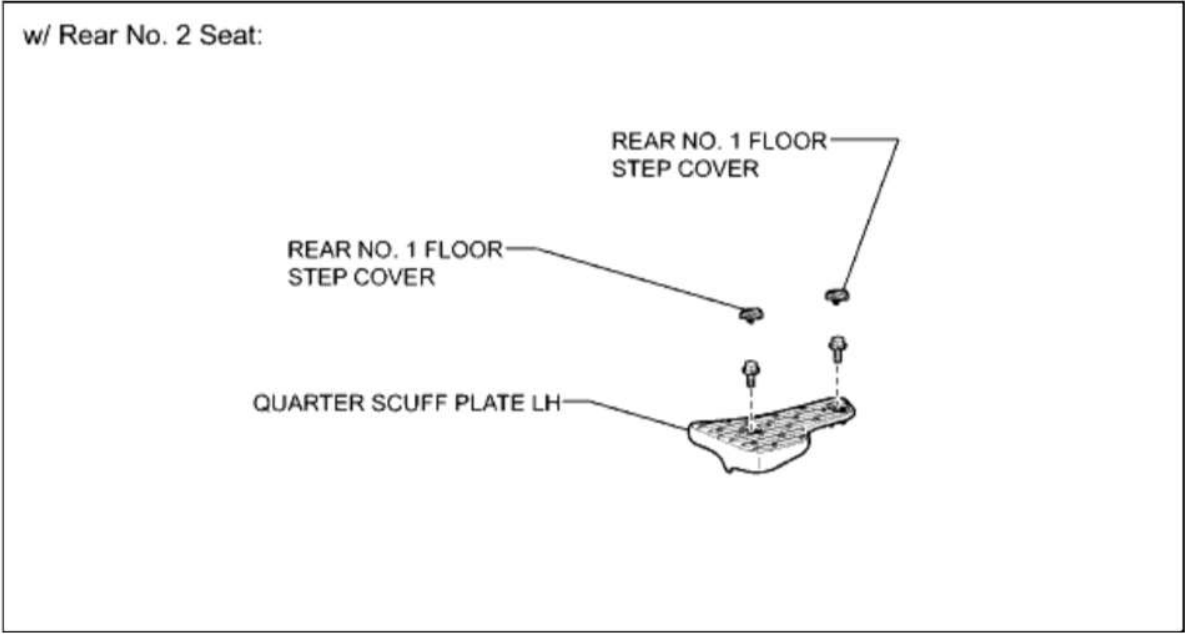
Last Modified: 5-10-2010	6.4 K	From: 200908
Model Year: 2010	Model: 4Runner	Doc ID: RM0000039E7008X
Title: SEAT BELT: FRONT SEAT OUTER BELT ASSEMBLY: COMPONENTS (2010 4Runner)		

COMPONENTS

ILLUSTRATION



ILLUSTRATION



Last Modified: 5-10-2010	6.4 A	From: 200908
Model Year: 2010	Model: 4Runner	Doc ID: RM000002LJS01HX
Title: SEAT BELT: FRONT SEAT OUTER BELT ASSEMBLY: REMOVAL (2010 4Runner)		

REMOVAL

HINT:

- Use the same procedure for the RH and LH sides.
- The procedure listed below is for the LH side.

1. DISCONNECT CABLE FROM NEGATIVE BATTERY TERMINAL

CAUTION:

Wait at least 90 seconds after disconnecting the cable from the negative (-) battery terminal to disable the SRS system.

NOTICE:

When disconnecting the cable, some systems need to be initialized after the cable is reconnected [INFO](#).

2. REMOVE DOOR SCUFF PLATE ASSEMBLY LH [INFO](#)

3. REMOVE FRONT DOOR OPENING TRIM WEATHERSTRIP LH

- (a) Partially remove the front door opening trim weatherstrip so that the lower center pillar garnish and center pillar garnish can be removed [INFO](#).

4. REMOVE REAR NO. 1 FLOOR STEP COVER (w/ Rear No. 2 Seat) [INFO](#)

5. REMOVE QUARTER SCUFF PLATE LH (w/ Rear No. 2 Seat) [INFO](#)

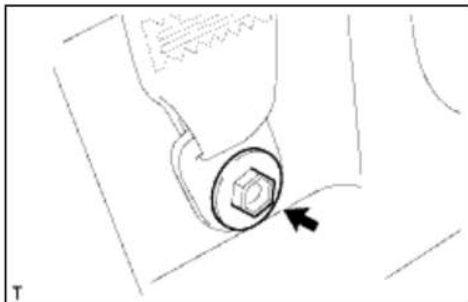
6. REMOVE REAR DOOR SCUFF PLATE LH [INFO](#)

7. REMOVE REAR DOOR OPENING TRIM WEATHERSTRIP LH

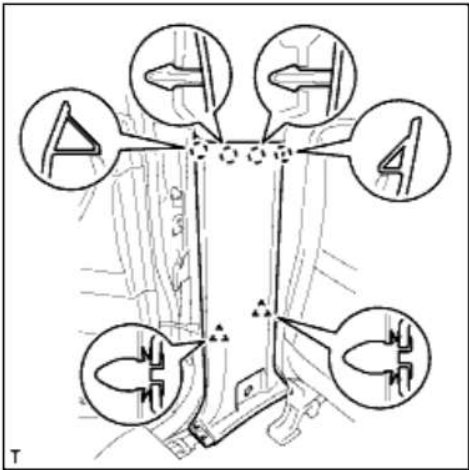
- (a) Partially remove the rear door opening trim weatherstrip so that the lower center pillar garnish and center pillar garnish can be removed [INFO](#).

8. REMOVE OUTER LAP BELT ANCHOR COVER [INFO](#)

9. REMOVE LOWER CENTER PILLAR GARNISH LH



- (a) Remove the bolt and disconnect the front seat outer belt floor anchor.



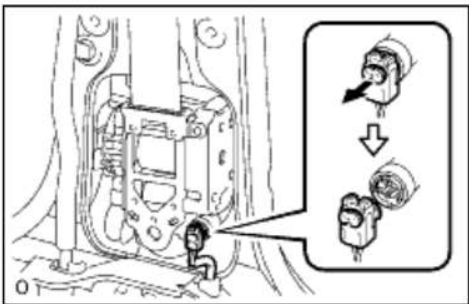
(b) Detach the 4 claws and 2 clips and remove the lower center pillar garnish.

10. REMOVE CENTER PILLAR GARNISH LH INFO

11. REMOVE FRONT SEAT OUTER BELT ASSEMBLY

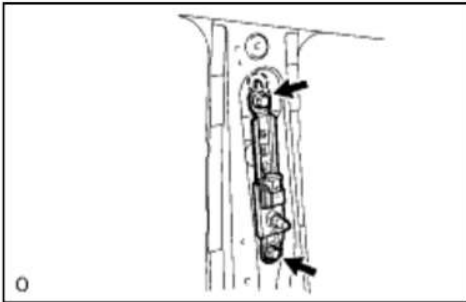
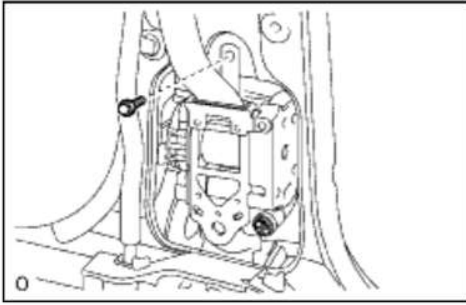


(a) Remove the nut and shoulder anchor.



(b) Disconnect the pretensioner connector.

(c) Remove the bolt and seat belt.



12. REMOVE FRONT SHOULDER BELT ANCHOR PLATE SUB-ASSEMBLY

(a) Remove the 2 bolts and anchor plate.



Last Modified: 5-10-2010	6.4 G	From: 200908
Model Year: 2010	Model: 4Runner	Doc ID: RM000002LJQ016X
Title: SEAT BELT: FRONT SEAT OUTER BELT ASSEMBLY: INSPECTION (2010 4Runner)		

INSPECTION

1. INSPECT FRONT SEAT OUTER BELT ASSEMBLY

CAUTION:

Do not disassemble the retractor.

(a) Before installing the seat belt, check the ELR.

- (1) When the inclination of the retractor is 15° or less, check that the belt can be pulled from the retractor. When the inclination of the retractor is more than 45°, check that the belt locks. If the operation is not as specified, replace the seat belt assembly.

(b) for Passenger Seat:

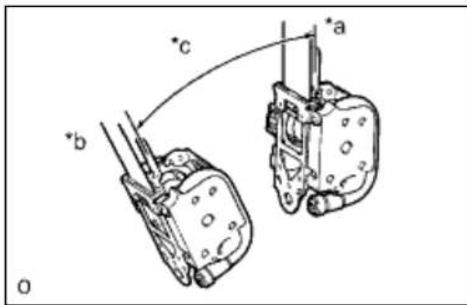
Check the fastening function of the child restraint system.

NOTICE:

The check should be performed with the outer belt installed.

- (1) When the belt is pulled out fully, check that the belt automatically starts to retract.
- (2) After the belt is fully retracted, check that the belt can be pulled out and retracted again.

If the operation is not as specified, replace the belt assembly.



Text in Illustration

* a	Unlock
* b	Lock
* c	45°



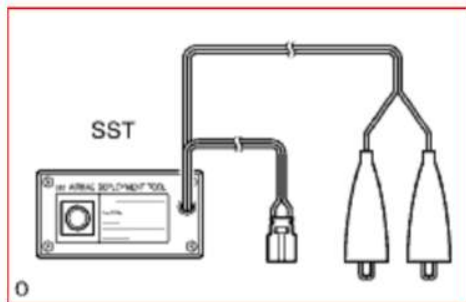
Last Modified: 5-10-2010	6.4 N	From: 200908
Model Year: 2010	Model: 4Runner	Doc ID: RM000000U9M037X
Title: SEAT BELT: FRONT SEAT OUTER BELT ASSEMBLY: DISPOSAL (2010 4Runner)		

DISPOSAL

HINT:

When scrapping vehicles equipped with a seat belt pretensioner or disposing of a front seat outer belt (with seat belt pretensioner), always activate the seat belt pretensioner first in accordance with the procedures described below. If any abnormality occurs during activation of the seat belt pretensioner, contact the SERVICE DEPARTMENT of TOYOTA MOTOR SALES, U.S.A., INC.

CAUTION:

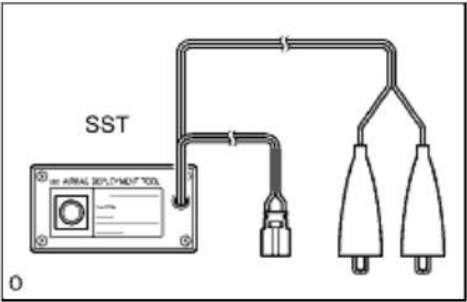


- Before deploying any SRS components for disposal, carefully review and follow all applicable environmental and hazardous material regulations. Depending on the area, deployment of SRS components before disposal may be considered treatment of hazardous materials, which may require special training, certification or licensing.
- Never dispose of a front seat outer belt that has an un-activated pretensioner.
- The seat belt pretensioner produces a loud, exploding sound when it activates. Perform the operation where it will not be a nuisance to nearby people.
- When activating a front seat outer belt (with seat belt pretensioner), stand at least 10 m (32.8 ft.) away from the front seat outer belt.
- Use gloves and safety glasses when handling a front seat outer belt with an activated pretensioner.
- Always wash your hands with water after completing the disposal.
- Do not apply water to a front seat outer belt that has an activated pretensioner.
- Perform procedures in a place away from electrical interference.
- When activating the seat belt pretensioner, always use the specified SST (SRS airbag deployment tool).

1. DISPOSE OF FRONT SEAT OUTER BELT ASSEMBLY (WHEN INSTALLED IN VEHICLE)

HINT:

Prepare a battery to activate the seat belt pretensioner.



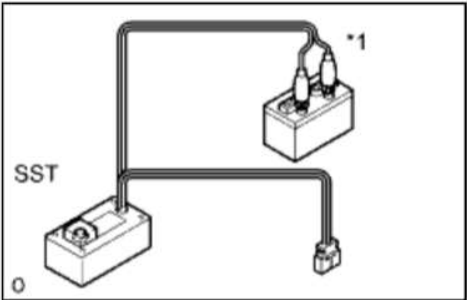
(a) Check if SST is functioning properly.

SST: 09082-00700

CAUTION:

When activating the seat belt pretensioner, always use the specified SST.

- (1) Connect the red clip of SST to the positive (+) battery terminal and the black clip to the negative (-) battery terminal.

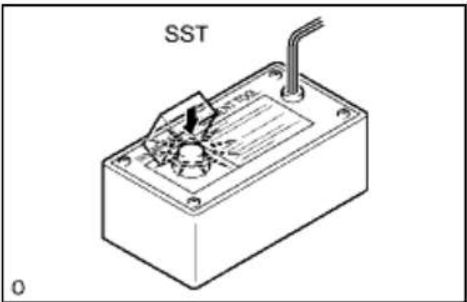


HINT:

Do not connect the yellow connector. The yellow connector is used to connect to the seat belt pretensioner.

Text in Illustration

*1	Battery
----	---------



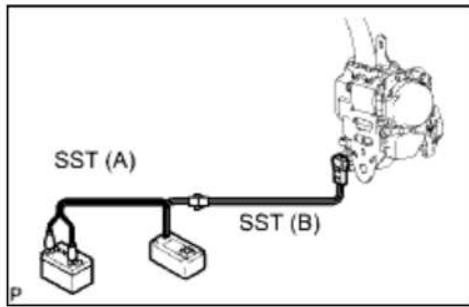
- (2) Press SST activation switch and check that the LED of SST activation switch illuminates.

CAUTION:

If the LED illuminates when the activation switch is not being pressed, SST may be malfunctioning. Replace SST with a new one.

- (b) Disconnect SST from the battery.
(c) Disconnect the pretensioner connector.
(d) Prepare SST for activation of the seat belt pretensioner.
(1) Install the floor anchor of the seat belt.

- (2) Connect SST (A) to SST (B). Then connect the connector of SST (B) to the seat belt pretensioner.

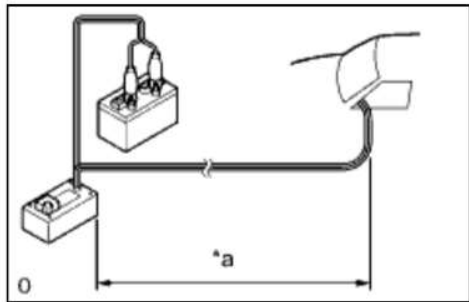


SST: 09082-00700

SST: 09082-00770

NOTICE:

To avoid damaging SST connector and the wire harness, do not lock the secondary lock of the twin lock.



(3) Move SST at least 10 m (32.8 ft.) away from the front of the vehicle.

Text in Illustration

*a	10 m or more
----	--------------

(4) Close all the doors and windows of the vehicle.

HINT:

Leave a gap in one of the windows for inserting SST wire harness.

NOTICE:

Take care not to damage SST wire harness.

(5) Connect the red clip of SST to the positive (+) battery terminal and the black clip to the negative (-) battery terminal.

(e) Activate the seat belt pretensioner.

(1) Confirm that no one is inside the vehicle or within 10 m (32.8 ft.) of the vehicle.

(2) Press SST activation switch to activate the seat belt pretensioner.

HINT:

The seat belt pretensioner operates at the same time SST activation switch LED illuminates.

(f) Dispose of the front seat outer belt (with the seat belt pretensioner).

CAUTION:

- Do not touch the front seat outer belt for at least 30 minutes after the seat belt pretensioner has been activated. It is very hot.
- Use gloves and safety glasses when handling a front seat outer belt whose pretensioner has been activated.
- Always wash your hands with water after completing disposal.
- Do not apply water to a front seat outer belt that has an activated pretensioner.

HINT:

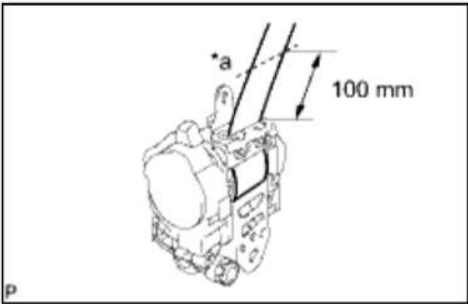
When scrapping a vehicle, activate the seat belt pretensioner, and then scrap the vehicle with the activated front seat outer belt installed.

2. DISPOSE OF FRONT SEAT OUTER BELT ASSEMBLY (WHEN NOT INSTALLED IN VEHICLE)

NOTICE:
Be sure to follow the procedures listed below when activating the seat belt pretensioner.

- (a) Remove the front seat outer belt.
- (1) Wind the seat belt with the retractor.

(2) When the seat belt is sufficiently wound, cut the seat belt approximately 100 mm (0.393 in.) from the retractor as shown in the illustration.



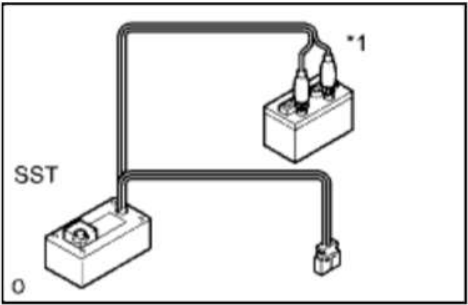
HINT:
The seat belt is designed so that winding the seat belt before pretensioner activation will decrease the pulling power of the seat belt during pretensioner activation.

Text in Illustration

*a	Cut Here
----	----------

- (b) Check if SST is functioning properly.
- SST: 09082-00700

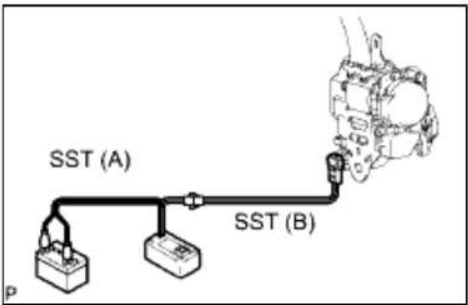
SST: 09082-00770



CAUTION:
When activating a seat belt pretensioner, always use the specified SST.

Text in Illustration

*1	Battery
----	---------

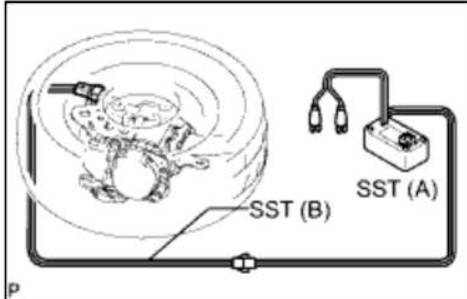


(c) Prepare SST for activation of the seat belt pretensioner.

- (1) Connect SST (A) to SST (B). Then connect the connector of SST (B) to the seat belt pretensioner.

NOTICE:

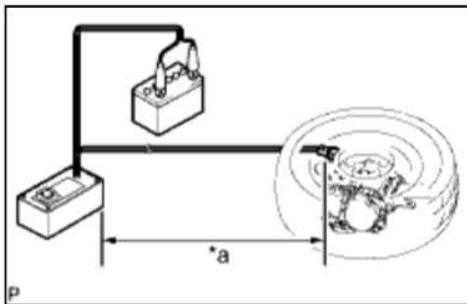
To avoid damaging SST connector and the wire harness, do not lock the secondary lock of the twin lock.



- (2) Place the front seat outer belt on the ground and cover it with a tire (with wheel).

NOTICE:

Set up the front seat outer belt as shown in the illustration.



- (3) Move SST at least 10 m (32.8 ft.) away from the wheel.

NOTICE:

Take care not to damage SST wire harness.

Text in Illustration

*a	10 m or more
----	--------------

(d) Activate the seat belt pretensioner.

- (1) Connect the red clip of SST to the positive (+) battery terminal and the black clip to the battery negative (-) battery terminal.
- (2) Check that no one is within 10 m (32.8 ft.) of the wheel.
- (3) Press SST activation switch to activate the seat belt pretensioner.

HINT:

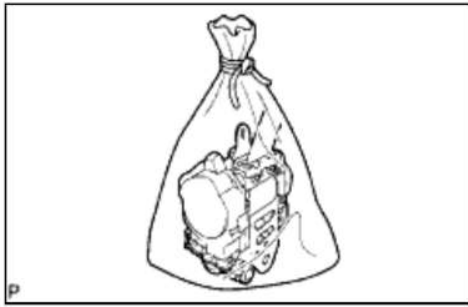
The seat belt pretensioner operates at the same time SST activation switch LED illuminates.

(e) Dispose of the front seat outer belt (with the seat belt pretensioner).

CAUTION:

- Do not touch the front seat outer belt for at least 30 minutes after the seat belt pretensioner has been activated. It is very hot.
- Use gloves and safety glasses when handling a front seat outer belt whose pretensioner has been activated.
- Always wash your hands with water after completing disposal.
- Do not apply water to a front seat outer belt that has an activated pretensioner.

- (1) Remove the tire (with wheel) and SST.



- (2) Place the front seat outer belt in a plastic bag, tie the end tightly and dispose of it in the same way as other general parts.



Last Modified: 5-10-2010	6.4 A	From: 200908
Model Year: 2010	Model: 4Runner	Doc ID: RM000002LJO01HX
Title: SEAT BELT: FRONT SEAT OUTER BELT ASSEMBLY: INSTALLATION (2010 4Runner)		

INSTALLATION

HINT:

- Use the same procedure for the RH and LH sides.
- The procedure listed below is for the LH side.
- A bolt without a torque specification is shown in the standard bolt chart .

1. INSTALL FRONT SHOULDER BELT ANCHOR PLATE SUB-ASSEMBLY LH

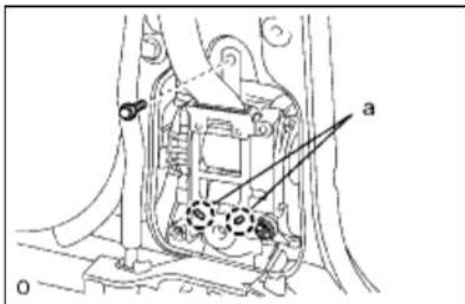
- (a) Align the anchor plate positioning hole with the claw and install the anchor plate with the 2 bolts.

Torque: 42 N·m (428 kgf·cm, 31ft·lbf)

HINT:

First install the lower bolt, and then install the upper bolt.

2. INSTALL FRONT SEAT OUTER BELT ASSEMBLY LH

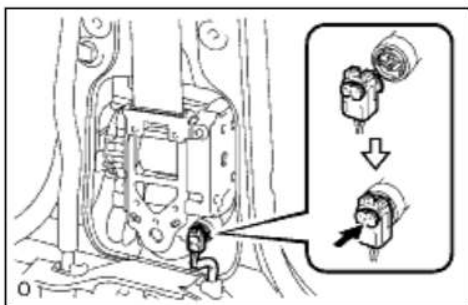


NOTICE:

When installing the retractor, make sure the claws of the vehicle (labeled "a" in the illustration) only contact the installation areas of the retractor.

- (a) Align the seat belt retractor positioning holes with the claws of the vehicle.
 (b) Install the seat belt with the bolt.

Torque: 7.5 N·m (76 kgf·cm, 66in·lbf)



- (c) Connect the pretensioner connector.

(d) Install the shoulder anchor to the shoulder belt anchor adjuster with the nut.

Torque: 42 N·m (428 kgf·cm, 31ft·lbf)

3. INSTALL CENTER PILLAR GARNISH LH

4. INSTALL LOWER CENTER PILLAR GARNISH LH

(a) Attach the 4 claws and 2 clips to install the lower center pillar garnish.

(b) Install the front seat outer belt floor anchor with the bolt.

Torque: 42 N·m (428 kgf·cm, 31ft·lbf)

5. INSTALL OUTER LAP BELT ANCHOR COVER

6. INSTALL REAR DOOR OPENING TRIM WEATHERSTRIP LH

7. INSTALL REAR DOOR SCUFF PLATE LH

8. INSTALL QUARTER SCUFF PLATE LH (w/ Rear No. 2 Seat)

9. INSTALL REAR NO. 1 FLOOR STEP COVER (w/ Rear No. 2 Seat)

10. INSTALL FRONT DOOR OPENING TRIM WEATHERSTRIP LH

11. INSTALL DOOR SCUFF PLATE ASSEMBLY LH

12. CONNECT CABLE TO NEGATIVE BATTERY TERMINAL

NOTICE:

When disconnecting the cable, some systems need to be initialized after the cable is reconnected .

13. CHECK SRS WARNING LIGHT

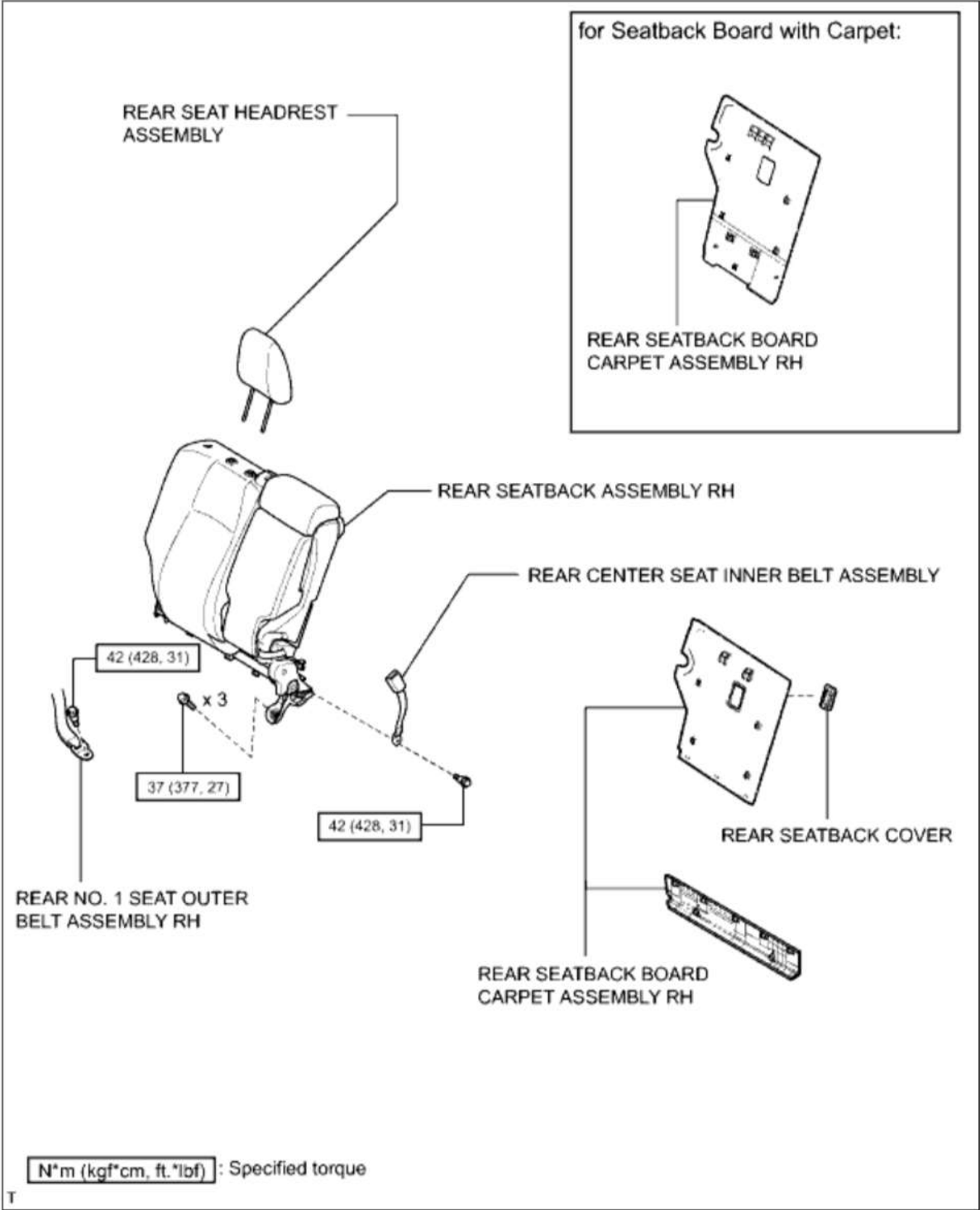
(a) Check the SRS warning light .



Last Modified: 5-10-2010	6.4 K	From: 200908
Model Year: 2010	Model: 4Runner	Doc ID: RM000003C6T008X
Title: SEAT BELT: REAR CENTER SEAT INNER BELT ASSEMBLY (for 60/40 Split Double-folding Seat Type RH Side): COMPONENTS (2010 4Runner)		

[COMPONENTS](#)

[ILLUSTRATION](#)



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Last Modified: 5-10-2010	6.4 A	From: 200908
Model Year: 2010	Model: 4Runner	Doc ID: RM0000047HT001X
Title: SEAT BELT: REAR CENTER SEAT INNER BELT ASSEMBLY (for 60/40 Split Double-folding Seat Type RH Side): REMOVAL (2010 4Runner)		

REMOVAL

CAUTION:
Wear protective gloves. Sharp areas on the parts may injure your hands.

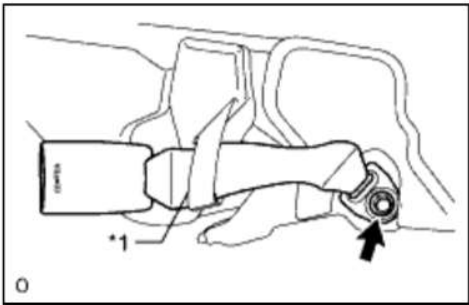
1. REMOVE REAR SEAT HEADREST ASSEMBLY

INFO
2. REMOVE REAR SEATBACK COVER

INFO
3. REMOVE REAR SEATBACK BOARD CARPET ASSEMBLY RH

INFO
4. REMOVE REAR SEATBACK ASSEMBLY RH

INFO



5. REMOVE REAR CENTER SEAT INNER BELT ASSEMBLY
- (a) Detach the fastening tape and remove the band.
- (b) Remove the bolt and inner belt.

Text in Illustration

* 1	Band
-----	------

Last Modified: 5-10-2010	6.4 A	From: 200908
Model Year: 2010	Model: 4Runner	Doc ID: RM0000047HS001X
Title: SEAT BELT: REAR CENTER SEAT INNER BELT ASSEMBLY (for 60/40 Split Double-folding Seat Type RH Side): INSTALLATION (2010 4Runner)		

INSTALLATION

1. INSTALL REAR CENTER SEAT INNER BELT ASSEMBLY

- (a) Install the inner belt with the bolt.
Torque: 42 N·m (428 kgf·cm, 31ft·lbf)
- (b) Attach the fastening tape, and install the band.

2. INSTALL REAR SEATBACK ASSEMBLY RH

3. INSTALL REAR SEATBACK BOARD CARPET ASSEMBLY RH

4. INSTALL REAR SEATBACK COVER

5. INSTALL REAR SEAT HEADREST ASSEMBLY

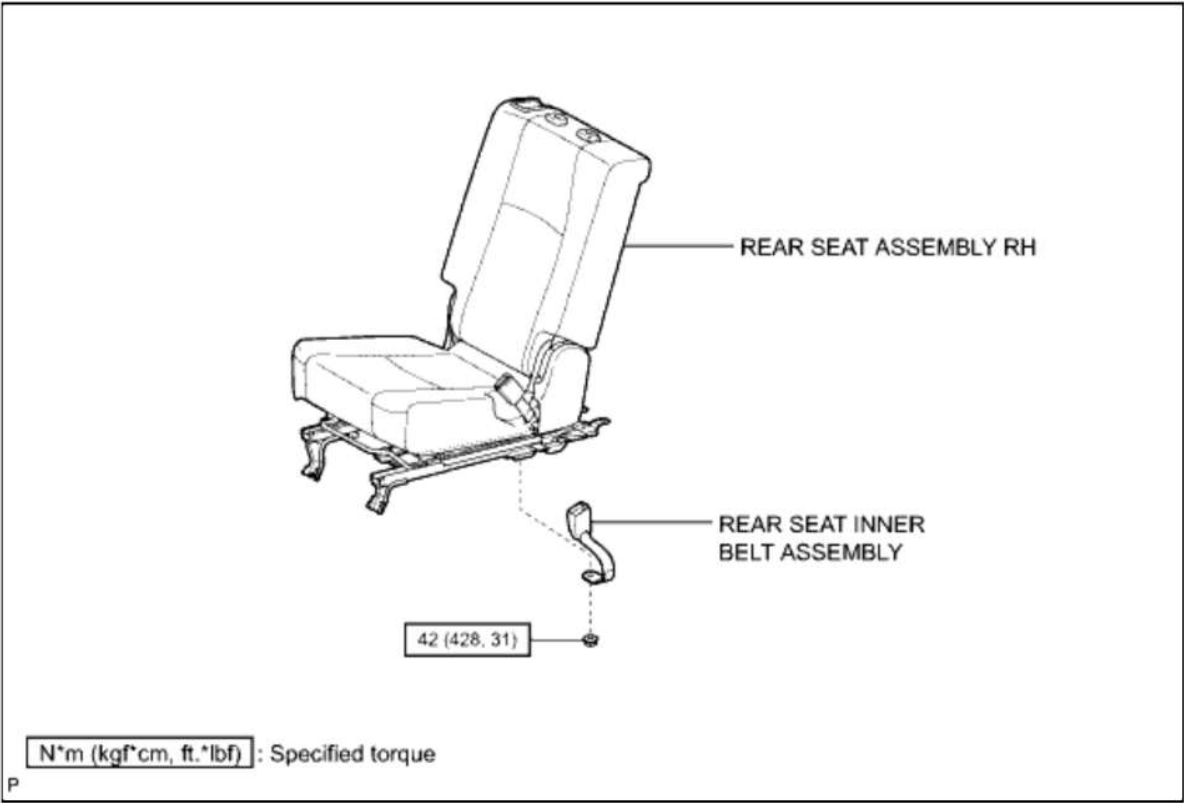


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Last Modified: 5-10-2010	6.4 K	From: 200908
Model Year: 2010	Model: 4Runner	Doc ID: RM000003CPK008X
Title: SEAT BELT: REAR CENTER SEAT INNER BELT ASSEMBLY (for 60/40 Split Slide Walk-in Seat Type RH Side): COMPONENTS (2010 4Runner)		

COMPONENTS

ILLUSTRATION



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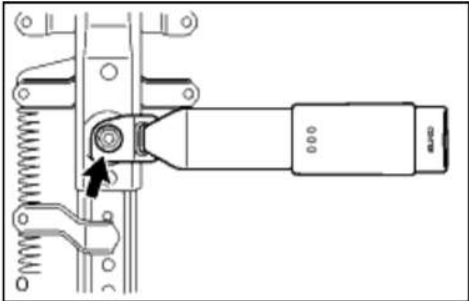
Last Modified: 5-10-2010	6.4 A	From: 200908
Model Year: 2010	Model: 4Runner	Doc ID: RM00000468G009X
Title: SEAT BELT: REAR CENTER SEAT INNER BELT ASSEMBLY (for 60/40 Split Slide Walk-in Seat Type RH Side): REMOVAL (2010 4Runner)		

REMOVAL

CAUTION:
Wear protective gloves. Sharp areas on the parts may injure your hands.

1. REMOVE REAR SEAT ASSEMBLY RH

- (a) Remove the rear seat assembly RH .



2. REMOVE REAR SEAT INNER BELT ASSEMBLY

- (a) Remove the nut and inner belt.

Last Modified: 5-10-2010	6.4 A	From: 200908
Model Year: 2010	Model: 4Runner	Doc ID: RM00000468H009X
Title: SEAT BELT: REAR CENTER SEAT INNER BELT ASSEMBLY (for 60/40 Split Slide Walk-in Seat Type RH Side): INSTALLATION (2010 4Runner)		

INSTALLATION

CAUTION:

Wear protective gloves. Sharp areas on the parts may injure your hands.

HINT:

A bolt without a torque specification is shown in the standard bolt chart  .

1. INSTALL REAR NO. 1 SEAT INNER BELT ASSEMBLY RH

(a) Install the inner belt with the nut.

Torque: 42 N·m (428 kgf·cm, 31ft·lbf)

2. INSTALL REAR SEAT ASSEMBLY RH

(a) Install the rear seat assembly RH  .

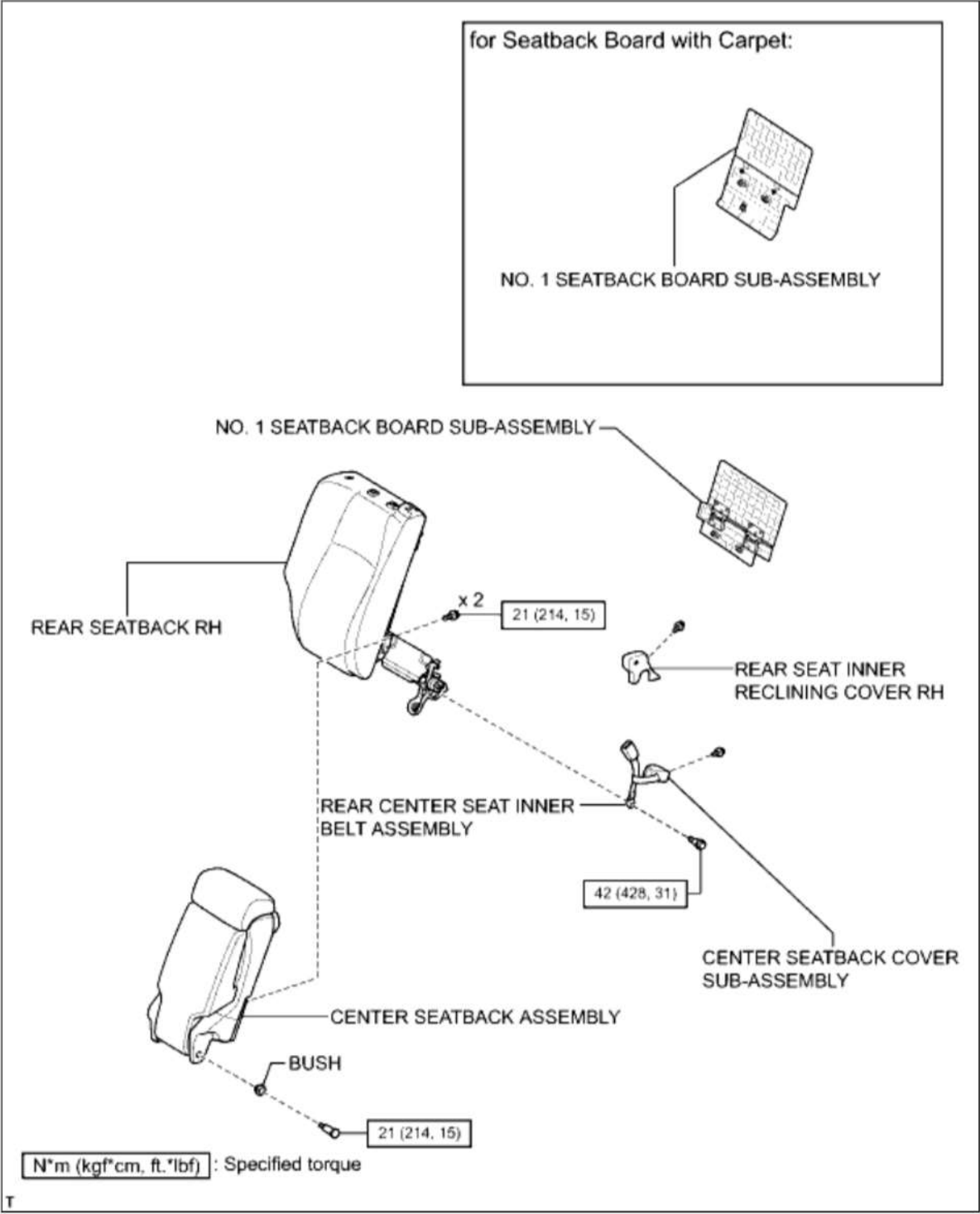


Last Modified: 5-10-2010	6.4 K	From: 200908
Model Year: 2010	Model: 4Runner	Doc ID: RM000003C6V008X
Title: SEAT BELT: REAR CENTER SEAT OUTER BELT ASSEMBLY (for 60/40 Split Double-folding Seat Type RH Side): COMPONENTS (2010 4Runner)		

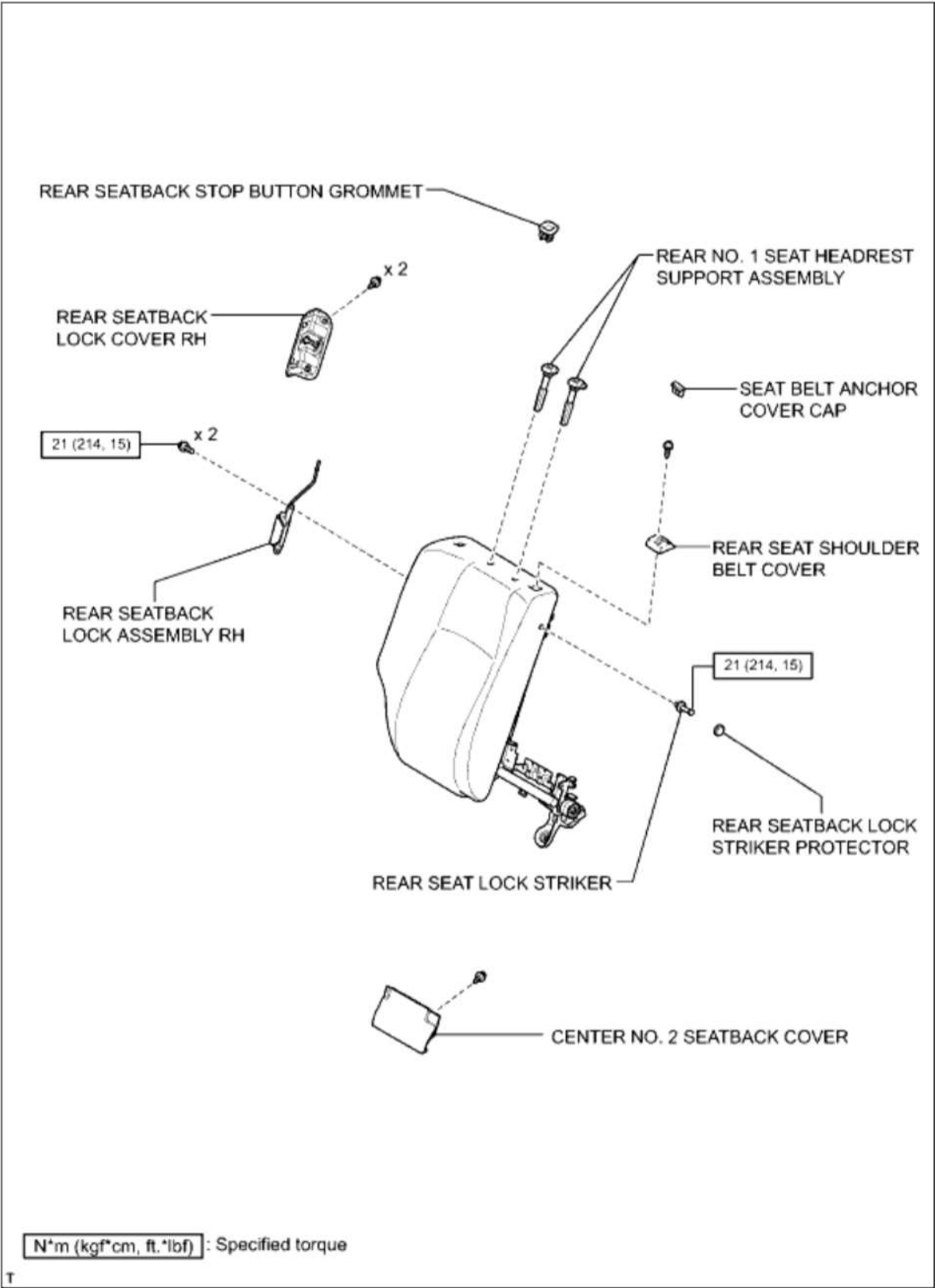
COMPONENTS

ILLUSTRATION

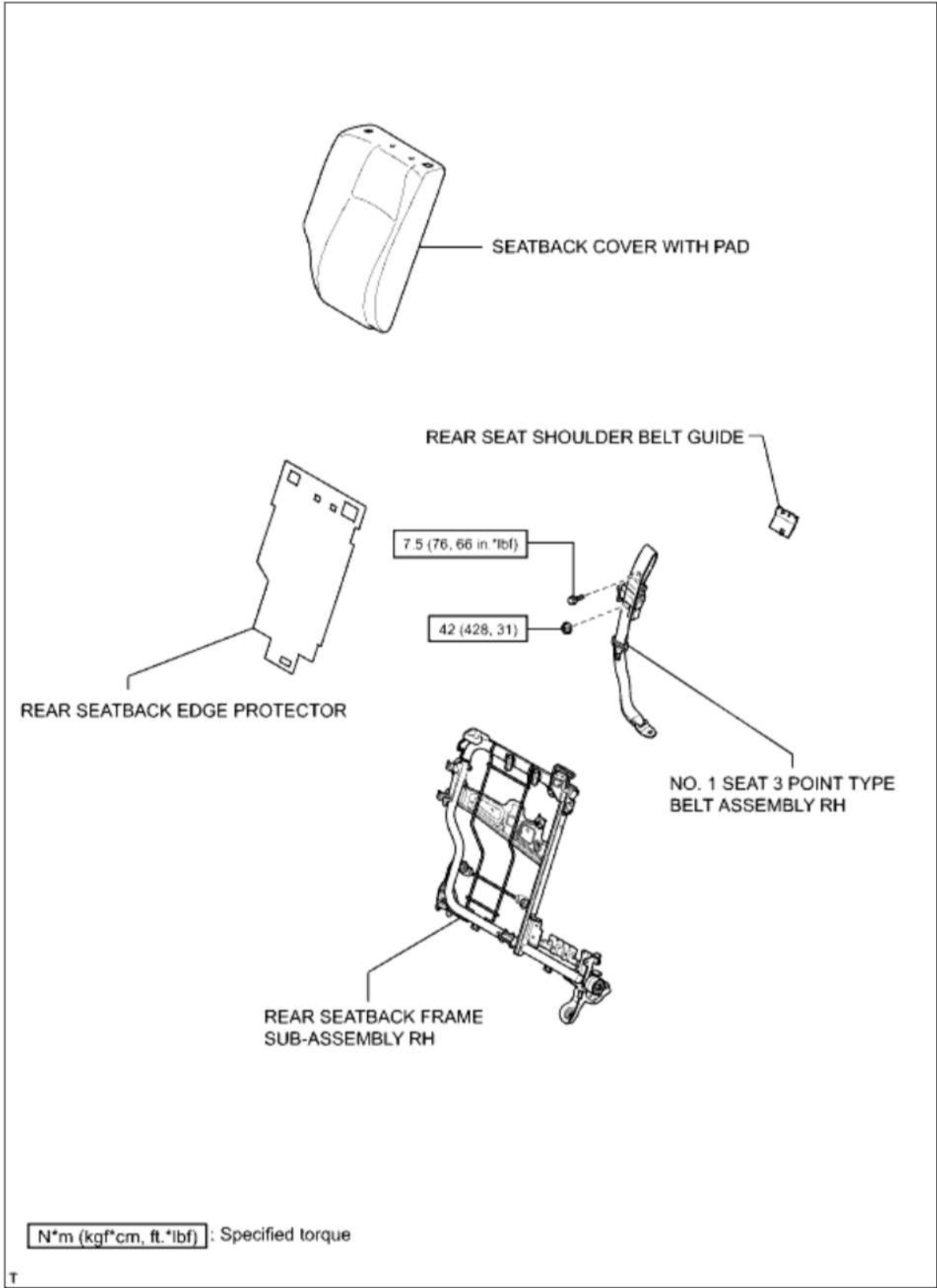
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ILLUSTRATION



ILLUSTRATION



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Last Modified: 5-10-2010	6.4 A	From: 200908
Model Year: 2010	Model: 4Runner	Doc ID: RM00000468V003X
Title: SEAT BELT: REAR CENTER SEAT OUTER BELT ASSEMBLY (for 60/40 Split Double-folding Seat Type RH Side): REMOVAL (2010 4Runner)		

REMOVAL

CAUTION:

Wear protective gloves. Sharp areas on the parts may injure your hands.

1. REMOVE REAR SEAT ASSEMBLY RH

(a) Remove the rear No. 1 seat assembly RH .

2. REMOVE NO. 1 SEATBACK BOARD SUB-ASSEMBLY (for Plastic Seatback Board)

3. REMOVE NO. 1 SEATBACK BOARD SUB-ASSEMBLY (for Seatback Board with Carpet)



4. REMOVE REAR SEAT INNER RECLINING COVER RH

5. REMOVE REAR CENTER SEAT INNER BELT ASSEMBLY

6. REMOVE CENTER SEATBACK COVER SUB-ASSEMBLY

7. REMOVE CENTER SEATBACK ASSEMBLY

8. REMOVE CENTER NO. 2 SEATBACK COVER

9. REMOVE REAR SEATBACK LOCK COVER RH

10. REMOVE REAR SEATBACK LOCK ASSEMBLY RH

11. REMOVE REAR SEATBACK STOP BUTTON GROMMET

12. REMOVE REAR NO. 1 SEAT HEADREST SUPPORT ASSEMBLY

13. REMOVE SEAT BELT ANCHOR COVER CAP

14. REMOVE REAR SEAT SHOULDER BELT COVER

15. REMOVE REAR SEATBACK LOCK STRIKER PROTECTOR

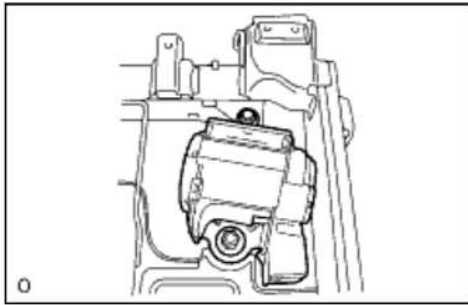
16. REMOVE REAR SEAT LOCK STRIKER

17. REMOVE SEATBACK COVER WITH PAD

18. REMOVE REAR SEATBACK EDGE PROTECTOR

19. REMOVE REAR SEAT SHOULDER BELT GUIDE

20. REMOVE REAR NO. 1 SEAT OUTER BELT ASSEMBLY

**RH**

- (a) Remove the nut and bolt, and then detach the 2 claws and remove the seat belt.



Last Modified: 5-10-2010	6.4 G	From: 200908
Model Year: 2010	Model: 4Runner	Doc ID: RM000003BVM009X
Title: SEAT BELT: REAR CENTER SEAT OUTER BELT ASSEMBLY (for 60/40 Split Double-folding Seat Type RH Side): INSPECTION (2010 4Runner)		

INSPECTION

1. INSPECT REAR NO. 1 SEAT OUTER BELT ASSEMBLY RH

NOTICE:
Do not disassemble the retractor.

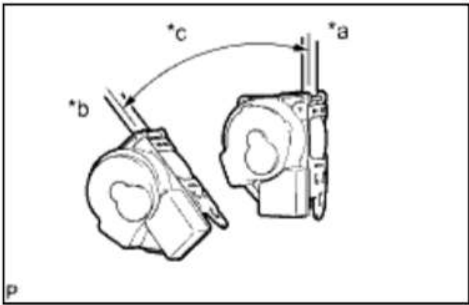
(a) When the inclination of the retractor is 15° or less, check that the belt can be pulled from the retractor. When the inclination of the retractor is more than 45°, check that the belt locks.

If the operation is not as specified, replace the belt.

(b) Check the fastening function of the child restraint system.

NOTICE:
The check should be performed with the outer belt installed.

- (1) When the belt is pulled out fully, check that the belt automatically starts to retract.
- (2) After the belt is fully retracted, check that the belt can be pulled out and retracted again. If the operation is not as specified, replace the belt assembly.



Text in Illustration

* a	Unlock
* b	Lock
* c	45°

Last Modified: 5-10-2010	6.4 A	From: 200908
Model Year: 2010	Model: 4Runner	Doc ID: RM00000468W003X
Title: SEAT BELT: REAR CENTER SEAT OUTER BELT ASSEMBLY (for 60/40 Split Double-folding Seat Type RH Side): INSTALLATION (2010 4Runner)		

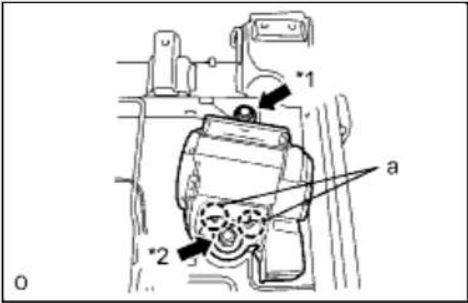
INSTALLATION

CAUTION:
Wear protective gloves. Sharp areas on the parts may injure your hands.

1. INSTALL REAR NO. 1 SEAT OUTER BELT ASSEMBLY RH

NOTICE:
When installing the retractor, make sure the claws of the vehicle (labeled "a" in the illustration) only contact the installation areas of the retractor.

(a) Align the claws with the seat belt positioning holes and install the retractor of the seat belt with the nut and bolt as shown in the illustration.



HINT:
First install the bolt, and then install the nut.

for bolt - Torque: 7.5 N·m (76 kgf·cm, 66in·lbf)
for nut - Torque: 42 N·m (428 kgf·cm, 31ft·lbf)

Text in Illustration

* 1	Bolt
* 2	Nut

2. INSTALL REAR SEAT SHOULDER BELT GUIDE
3. INSTALL REAR SEATBACK EDGE PROTECTOR
4. INSTALL SEATBACK COVER WITH PAD
5. INSTALL REAR SEAT LOCK STRIKER
6. INSTALL REAR SEATBACK LOCK STRIKER PROTECTOR
7. INSTALL REAR SEAT SHOULDER BELT COVER
8. INSTALL SEAT BELT ANCHOR COVER CAP
9. INSTALL REAR NO. 1 SEAT HEADREST SUPPORT ASSEMBLY
10. INSTALL REAR SEATBACK STOP BUTTON GROMMET

11. INSTALL REAR SEATBACK LOCK ASSEMBLY RH 

12. INSTALL REAR SEATBACK LOCK COVER RH 

13. INSTALL CENTER NO. 2 SEATBACK COVER 

14. INSTALL CENTER SEATBACK ASSEMBLY 

15. INSTALL CENTER SEATBACK COVER SUB-ASSEMBLY 

16. INSTALL REAR SEAT CENTER INNER BELT ASSEMBLY 

17. INSTALL REAR SEAT INNER RECLINING COVER RH 

18. INSTALL NO. 1 SEATBACK BOARD SUB-ASSEMBLY (for Plastic Seatback Board) 

19. INSTALL NO. 1 SEATBACK BOARD SUB-ASSEMBLY (for Seatback Board with Carpet)


20. INSTALL REAR SEAT ASSEMBLY RH

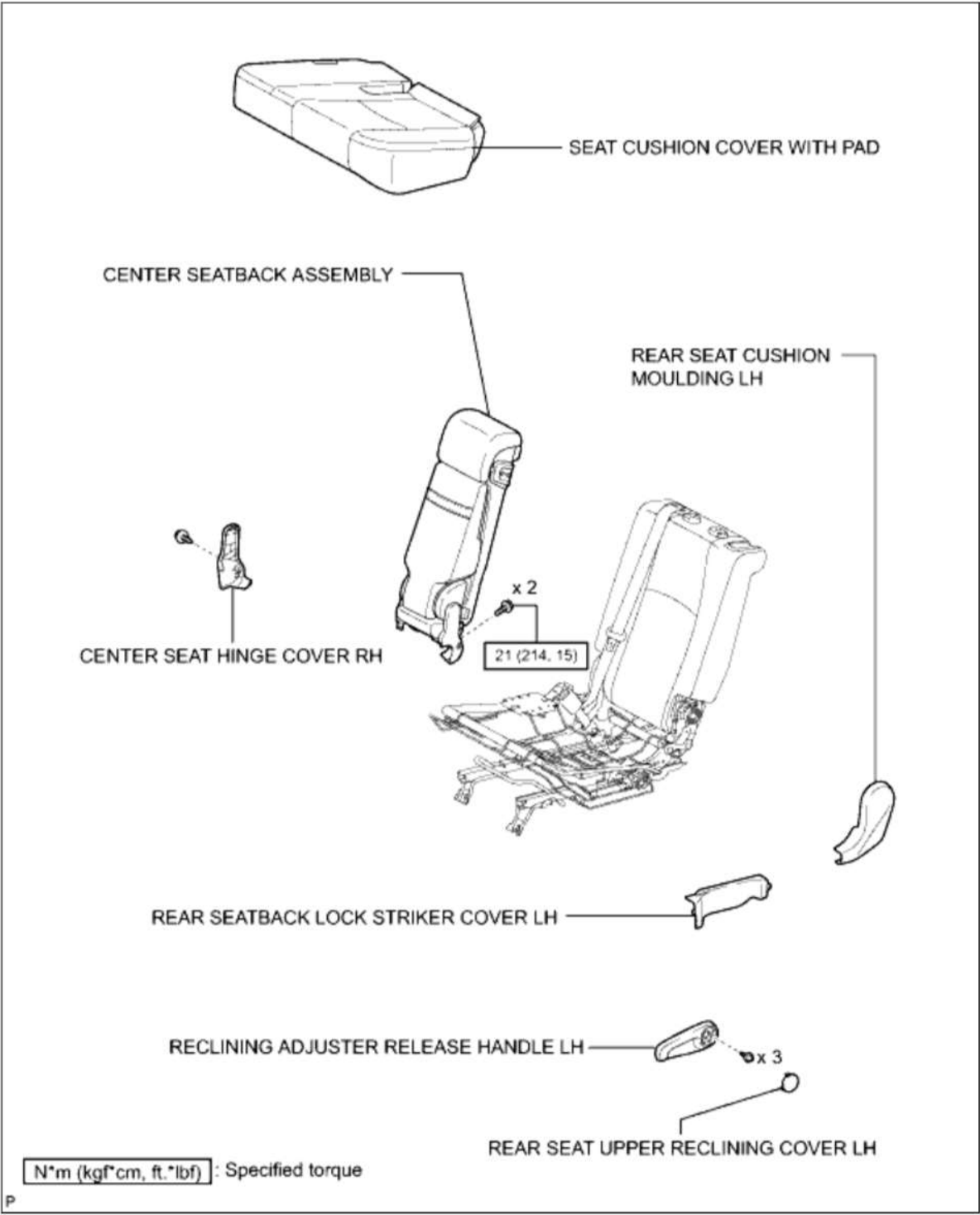
(a) Install the rear No. 2 seat assembly RH  .



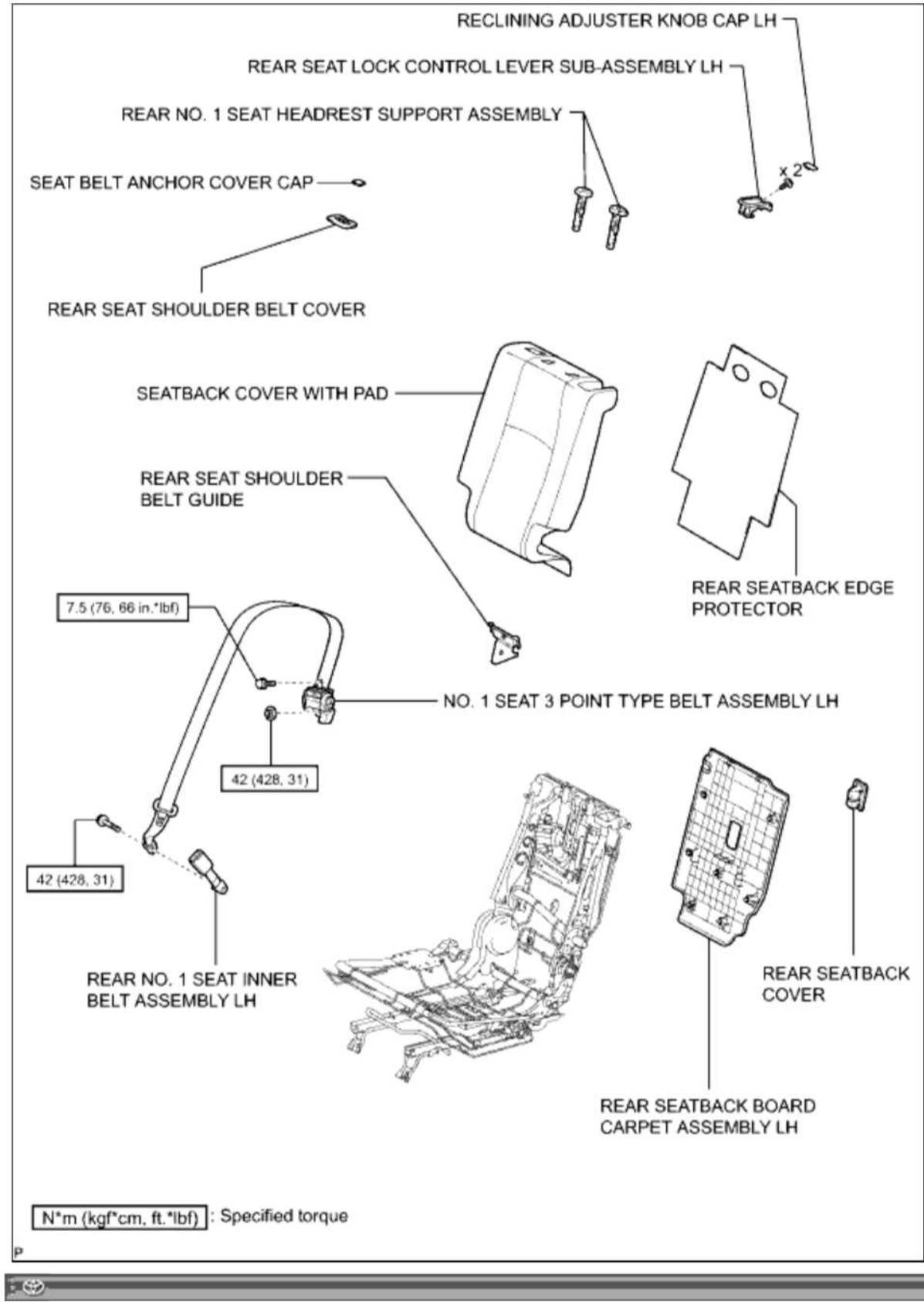
Last Modified: 5-10-2010	6.4 K	From: 200908
Model Year: 2010	Model: 4Runner	Doc ID: RM000003BVN008X
Title: SEAT BELT: REAR CENTER SEAT OUTER BELT ASSEMBLY (for 60/40 Split Slide Walk-in Seat Type LH Side): COMPONENTS (2010 4Runner)		

[COMPONENTS](#)

[ILLUSTRATION](#)



ILLUSTRATION



Last Modified: 5-10-2010	6.4 A	From: 200908
Model Year: 2010	Model: 4Runner	Doc ID: RM00000468B006X
Title: SEAT BELT: REAR CENTER SEAT OUTER BELT ASSEMBLY (for 60/40 Split Slide Walk-in Seat Type LH Side): REMOVAL (2010 4Runner)		

REMOVAL

CAUTION:

Wear protective gloves. Sharp areas on the parts may injure your hands.

1. REMOVE REAR NO. 1 SEAT ASSEMBLY LH

(a) Remove the rear No. 1 seat assembly LH .

2. REMOVE REAR SEAT UPPER RECLINING COVER LH

3. REMOVE RECLINING ADJUSTER RELEASE HANDLE LH

4. REMOVE CENTER SEAT HINGE COVER RH

5. REMOVE REAR SEAT CUSHION MOULDING LH

6. REMOVE REAR SEATBACK LOCK STRIKER COVER LH

7. REMOVE SEAT CUSHION COVER WITH PAD

8. REMOVE CENTER SEATBACK ASSEMBLY

9. REMOVE REAR NO. 1 SEAT INNER BELT ASSEMBLY LH

10. REMOVE RECLINING ADJUSTER KNOB CAP LH

11. REMOVE REAR SEAT LOCK CONTROL LEVER SUB-ASSEMBLY LH

12. REMOVE SEAT BELT ANCHOR COVER CAP

13. REMOVE REAR SEAT SHOULDER BELT COVER

14. REMOVE REAR SEATBACK COVER

15. REMOVE REAR SEATBACK BOARD CARPET ASSEMBLY LH

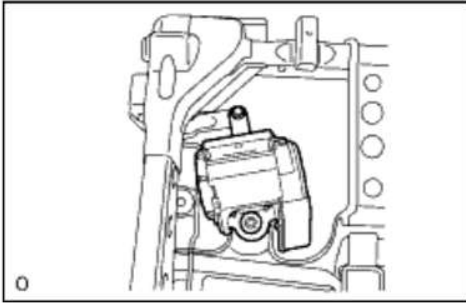
16. REMOVE REAR NO. 1 SEAT HEADREST SUPPORT ASSEMBLY

17. REMOVE SEATBACK COVER WITH PAD

18. REMOVE REAR SEATBACK EDGE PROTECTOR

19. REMOVE REAR SEAT SHOULDER BELT GUIDE

20. REMOVE NO. 1 SEAT 3 POINT TYPE BELT ASSEMBLY LH



(a) Remove the nut and bolt, and then detach the 2 claws and remove the seat belt.



TOYOTA

Last Modified: 5-10-2010	6.4 G	From: 200908
Model Year: 2010	Model: 4Runner	Doc ID: RM000003BVM008X
Title: SEAT BELT: REAR CENTER SEAT OUTER BELT ASSEMBLY (for 60/40 Split Slide Walk-in Seat Type LH Side): INSPECTION (2010 4Runner)		

INSPECTION

1. INSPECT NO. 1 SEAT 3 POINT TYPE BELT ASSEMBLY LH

NOTICE:
Do not disassemble the retractor.

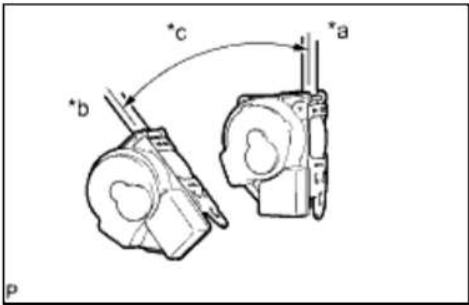
- (a) When the inclination of the retractor is 15° or less, check that the belt can be pulled from the retractor. When the inclination of the retractor is over 45°, check that the belt locks.

If the operation is not as specified, replace the belt.

- (b) Check the fastening function of the child restraint system.

NOTICE:
The check should be performed with the outer belt installed.

- (1) When the belt is pulled out fully, check that the belt automatically starts to retract.
- (2) After the belt is fully retracted, check that the belt can be pulled out and retracted again. If the operation is not as specified, replace the belt assembly.



Text in Illustration

* a	Unlock
* b	Lock
* c	45°

Last Modified: 5-10-2010	6.4 A	From: 200908
Model Year: 2010	Model: 4Runner	Doc ID: RM00000468C006X
Title: SEAT BELT: REAR CENTER SEAT OUTER BELT ASSEMBLY (for 60/40 Split Slide Walk-in Seat Type LH Side): INSTALLATION (2010 4Runner)		

INSTALLATION

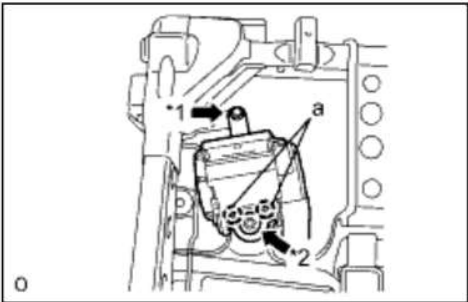
CAUTION:
Wear protective gloves. Sharp areas on the parts may injure your hands.

HINT:
A bolt without a torque specification is shown in the standard bolt chart [INFO](#) .

1. INSTALL NO. 1 SEAT 3 POINT TYPE BELT ASSEMBLY LH

NOTICE:
When installing the retractor, make sure the claws of the vehicle (labeled "a" in the illustration) only contact the installation areas of the retractor.

(a) Align the claws with the seat belt positioning holes and install the retractor of the seat belt with the nut and bolt as shown in the illustration.



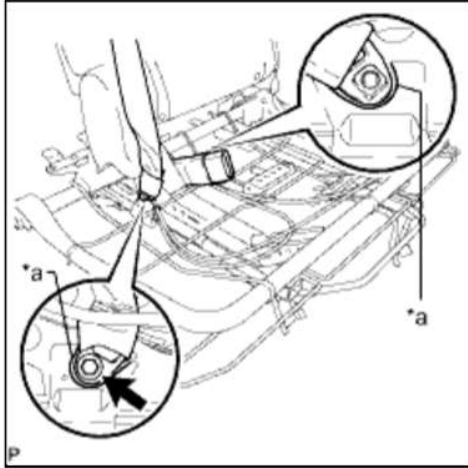
HINT:
First install the bolt, and then install the nut.

for bolt - Torque: 7.5 N·m (76 kgf·cm, 66in·lbf)
for nut - Torque: 42 N·m (428 kgf·cm, 31ft·lbf)

Text in Illustration

* 1	Bolt
* 2	Nut

2. INSTALL REAR SEAT SHOULDER BELT GUIDE [INFO](#)
3. INSTALL REAR SEATBACK EDGE PROTECTOR [INFO](#)
4. INSTALL SEATBACK COVER WITH PAD [INFO](#)
5. INSTALL REAR NO. 1 SEAT HEADREST SUPPORT ASSEMBLY [INFO](#)
6. INSTALL REAR SEATBACK BOARD CARPET ASSEMBLY LH [INFO](#)
7. INSTALL REAR SEATBACK COVER [INFO](#)

8. INSTALL REAR SEAT SHOULDER BELT COVER INFO**9. INSTALL SEAT BELT ANCHOR COVER CAP** INFO**10. INSTALL REAR SEAT LOCK CONTROL LEVER SUB-ASSEMBLY LH** INFO**11. INSTALL RECLINING ADJUSTER KNOB CAP LH** INFO**12. INSTALL REAR NO. 1 SEAT INNER BELT ASSEMBLY LH**

- (a) Install the inner belt and connect the 3 point type belt anchor with the bolt.

Torque: 42 N·m (428 kgf·cm, 31ft·lbf)

NOTICE:

Do not allow the anchor part of the anchor plate sub-assembly to overlap the protruding parts of the seatback frame.

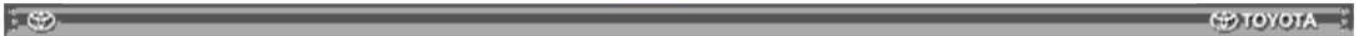
Text in Illustration

*1

Protruding Part

13. INSTALL CENTER SEATBACK ASSEMBLY INFO**14. INSTALL SEAT CUSHION COVER WITH PAD** INFO**15. INSTALL REAR SEATBACK LOCK STRIKER COVER LH** INFO**16. INSTALL REAR SEAT CUSHION MOULDING LH** INFO**17. INSTALL CENTER SEAT HINGE COVER RH** INFO**18. INSTALL RECLINING ADJUSTER RELEASE HANDLE LH** INFO**19. INSTALL REAR SEAT UPPER RECLINING COVER LH** INFO**20. INSTALL REAR NO. 1 SEAT ASSEMBLY LH**

- (a) Install the rear No. 1 seat assembly LH INFO.



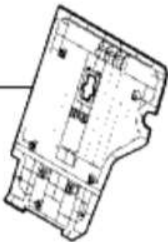
Last Modified: 5-10-2010	6.4 K	From: 200908
Model Year: 2010	Model: 4Runner	Doc ID: RM000003C4G008X
Title: SEAT BELT: REAR NO. 1 SEAT INNER BELT ASSEMBLY (for 60/40 Split Double-folding Seat Type LH Side): COMPONENTS (2010 4Runner)		

COMPONENTS

ILLUSTRATION

for Seatback Board with Carpet:

REAR SEATBACK BOARD
CARPET ASSEMBLY LH



REAR SEAT HEADREST ASSEMBLY



REAR NO. 1 SEAT INNER
BELT ASSEMBLY LH

42 (428, 31)



37 (377, 27)

x 3

REAR SEATBACK ASSEMBLY LH



REAR SEATBACK COVER



REAR SEATBACK BOARD
CARPET ASSEMBLY LH

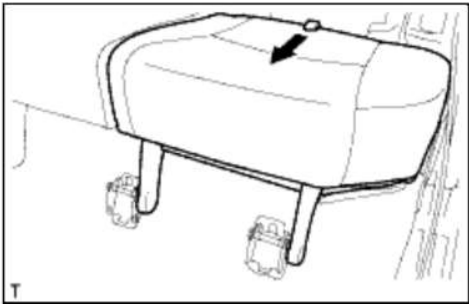
N*m (kgf*cm, ft.*lbf) : Specified torque

T

Last Modified: 5-10-2010	6.4 A	From: 200908
Model Year: 2010	Model: 4Runner	Doc ID: RM0000047HH001X
Title: SEAT BELT: REAR NO. 1 SEAT INNER BELT ASSEMBLY (for 60/40 Split Double-folding Seat Type LH Side): REMOVAL (2010 4Runner)		

REMOVAL

1. REMOVE REAR SEAT HEADREST ASSEMBLY



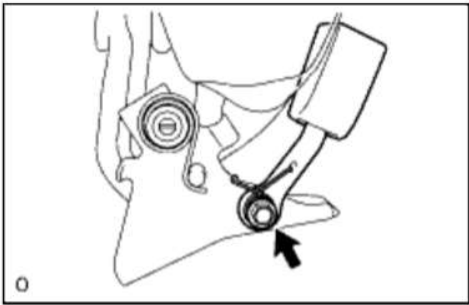
(a) Pull the rear seat cushion band, release the lock and lift up the back of the seat cushion to rotate it forward.

(b) Remove the rear seat headrest assembly [INFO](#).

2. REMOVE REAR SEATBACK COVER [INFO](#)

3. REMOVE REAR SEATBACK BOARD CARPET ASSEMBLY LH [INFO](#)

4. REMOVE REAR SEATBACK ASSEMBLY LH [INFO](#)



5. REMOVE REAR NO. 1 SEAT INNER BELT ASSEMBLY LH

(a) Remove the bolt and inner belt.

Last Modified: 5-10-2010	6.4 A	From: 200908
Model Year: 2010	Model: 4Runner	Doc ID: RM0000047HG001X
Title: SEAT BELT: REAR NO. 1 SEAT INNER BELT ASSEMBLY (for 60/40 Split Double-folding Seat Type LH Side): INSTALLATION (2010 4Runner)		

INSTALLATION

1. INSTALL REAR NO. 1 SEAT INNER BELT ASSEMBLY LH

- (a) Install the inner belt with the bolt.
- Torque: 42 N·m (428 kgf·cm, 31ft·lbf)

2. INSTALL REAR SEATBACK ASSEMBLY LH



3. INSTALL REAR SEATBACK BOARD CARPET ASSEMBLY LH



4. INSTALL REAR SEATBACK COVER



5. INSTALL REAR SEAT HEADREST ASSEMBLY

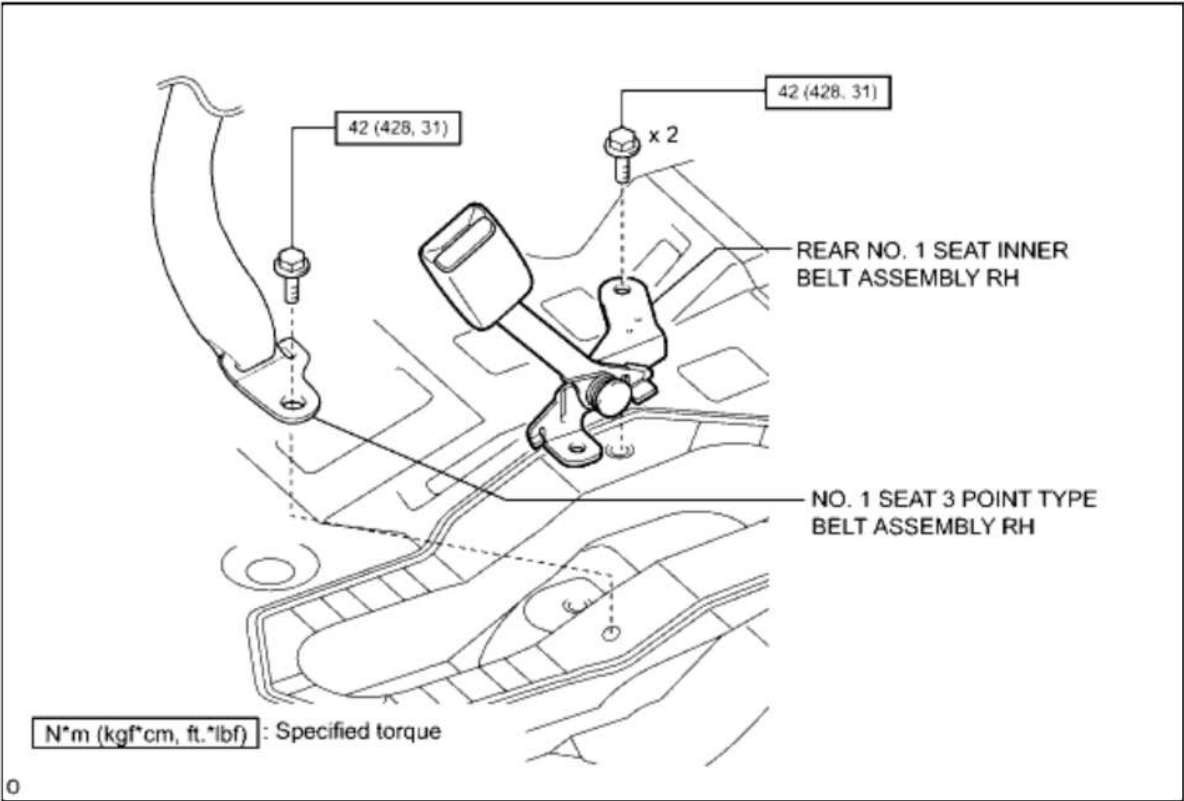
- (a) Install the rear seat headrest assembly
- (b) Return the seat cushion to its original position.



Last Modified: 5-10-2010	6.4 K	From: 200908
Model Year: 2010	Model: 4Runner	Doc ID: RM0000039E1008X
Title: SEAT BELT: REAR NO. 1 SEAT INNER BELT ASSEMBLY (for 60/40 Split Double-folding Seat Type RH Side): COMPONENTS (2010 4Runner)		

COMPONENTS

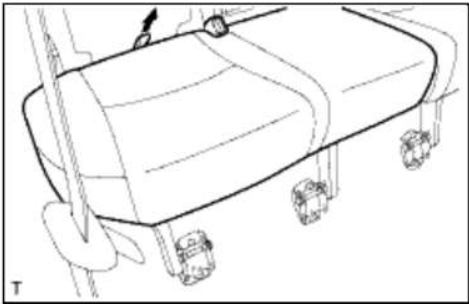
ILLUSTRATION



Last Modified: 5-10-2010	6.4 A	From: 200908
Model Year: 2010	Model: 4Runner	Doc ID: RM0000047HJ001X
Title: SEAT BELT: REAR NO. 1 SEAT INNER BELT ASSEMBLY (for 60/40 Split Double-folding Seat Type RH Side): REMOVAL (2010 4Runner)		

REMOVAL

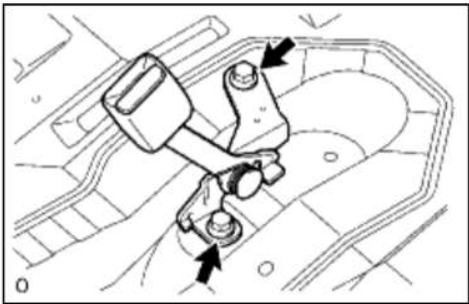
1. DISCONNECT REAR NO. 1 SEAT OUTER BELT ASSEMBLY RH



(a) Pull the rear seat cushion band, release the lock and lift up the back of the seat cushion to rotate it forward.



(b) Remove the bolt and disconnect the outer belt floor anchor.



2. REMOVE REAR NO. 1 SEAT INNER BELT ASSEMBLY RH

(a) Remove the 2 bolts and inner belt.

Last Modified: 5-10-2010	6.4 A	From: 200908
Model Year: 2010	Model: 4Runner	Doc ID: RM0000047HI001X
Title: SEAT BELT: REAR NO. 1 SEAT INNER BELT ASSEMBLY (for 60/40 Split Double-folding Seat Type RH Side): INSTALLATION (2010 4Runner)		

INSTALLATION

1. INSTALL REAR NO. 1 SEAT INNER BELT ASSEMBLY RH

- (a) Install the inner belt with the 2 bolts.
- Torque: 42 N·m (428 kgf·cm, 31ft·lbf)



2. CONNECT REAR NO. 1 SEAT OUTER BELT ASSEMBLY RH

- (a) Connect the outer belt floor anchor with the bolt.
- Torque: 42 N·m (428 kgf·cm, 31ft·lbf)

NOTICE:

The anchor part of the seat belt must not overlap the protruding part.

Text in Illustration

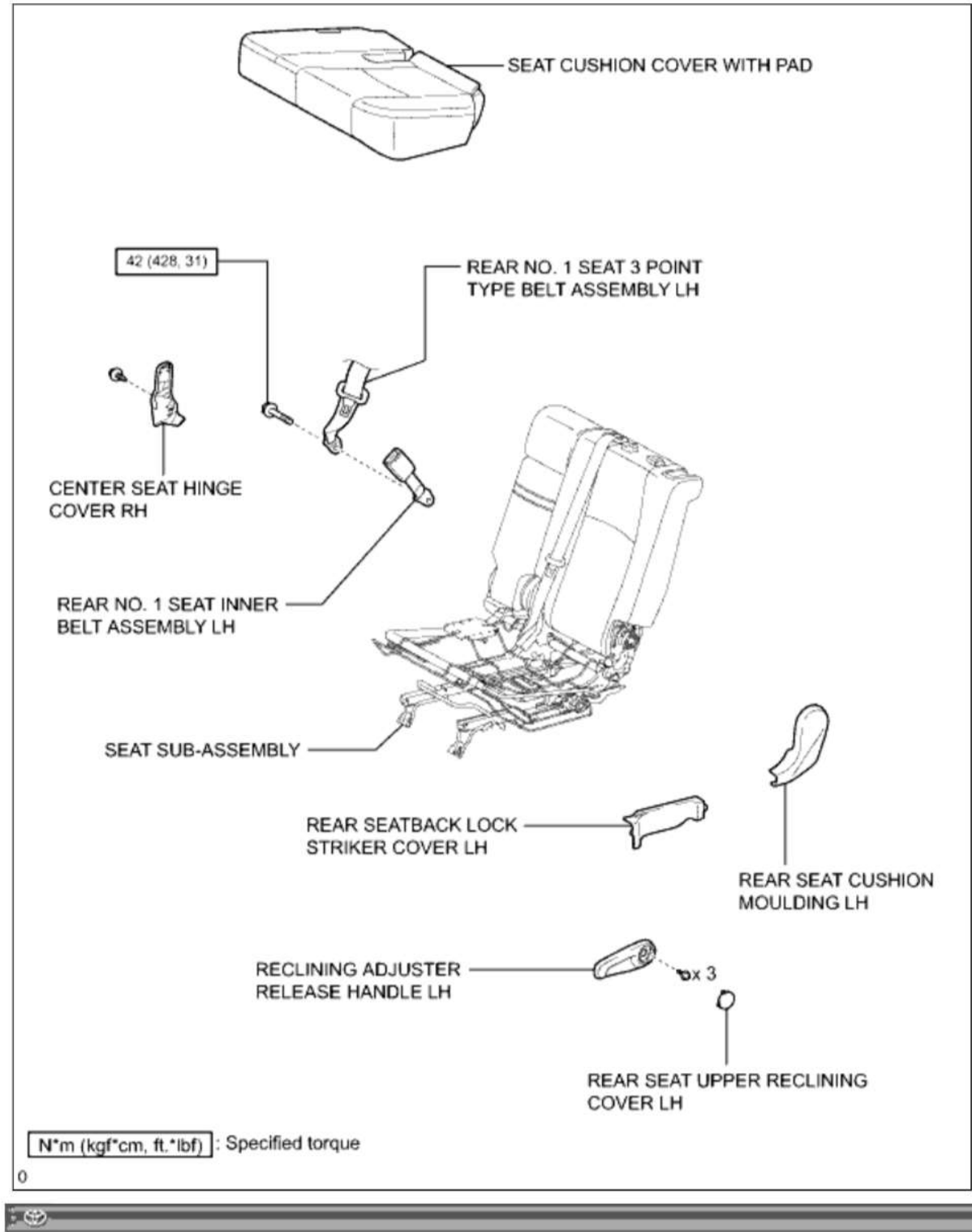
*a	Protruding Part
----	-----------------

- (b) Return the seat cushion to its original position.

Last Modified: 5-10-2010	6.4 K	From: 200908
Model Year: 2010	Model: 4Runner	Doc ID: RM00000483R000X
Title: SEAT BELT: REAR NO. 1 SEAT INNER BELT ASSEMBLY (for 60/40 Split Slide Walk-in Seat Type LH Side): COMPONENTS (2010 4Runner)		

COMPONENTS

ILLUSTRATION



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Last Modified: 5-10-2010	6.4 A	From: 200908
Model Year: 2010	Model: 4Runner	Doc ID: RM00000468B005X
Title: SEAT BELT: REAR NO. 1 SEAT INNER BELT ASSEMBLY (for 60/40 Split Slide Walk-in Seat Type LH Side): REMOVAL (2010 4Runner)		

REMOVAL

CAUTION:

Wear protective gloves. Sharp areas on the parts may injure your hands.

1. REMOVE REAR SEAT ASSEMBLY LH

- (a) Remove the rear seat assembly LH .

2. REMOVE REAR SEAT UPPER RECLINING COVER LH

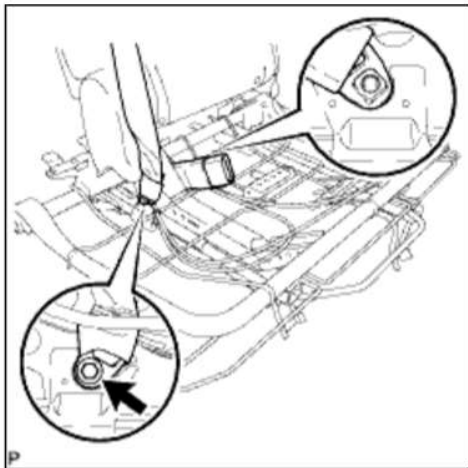
3. REMOVE RECLINING ADJUSTER RELEASE HANDLE LH

4. REMOVE CENTER SEAT HINGE COVER RH

5. REMOVE REAR SEAT CUSHION MOULDING LH

6. REMOVE REAR SEAT BACK LOCK STRIKER COVER LH

7. REMOVE SEAT CUSHION COVER WITH PAD



8. REMOVE REAR NO. 1 SEAT INNER BELT ASSEMBLY LH

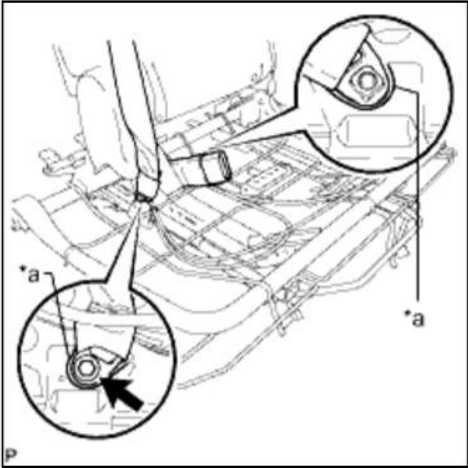
- (a) Remove the bolt and inner belt and disconnect the 3 point type belt.

Last Modified: 5-10-2010	6.4 A	From: 200908
Model Year: 2010	Model: 4Runner	Doc ID: RM00000468C005X
Title: SEAT BELT: REAR NO. 1 SEAT INNER BELT ASSEMBLY (for 60/40 Split Slide Walk-in Seat Type LH Side): INSTALLATION (2010 4Runner)		

INSTALLATION

CAUTION:
Wear protective gloves. Sharp areas on the parts may injure your hands.

HINT:
A bolt without a torque specification is shown in the standard bolt chart [INFO](#) .



1. INSTALL REAR NO. 1 SEAT INNER BELT ASSEMBLY LH

- (a) Install the inner belt and connect the center outer belt with the bolt.
- Torque: 42 N·m (428 kgf·cm, 31ft·lbf)

NOTICE:
Do not allow the anchor part of the front seat inner belt assembly to overlap the protruding part of the front seat adjuster.

Text in Illustration

*a	Protruding Part
----	-----------------

2. INSTALL SEAT CUSHION COVER WITH PAD [INFO](#)

3. INSTALL REAR SEATBACK LOCK STRIKER COVER LH [INFO](#)

4. INSTALL REAR SEAT CUSHION MOULDING LH [INFO](#)

5. INSTALL CENTER SEAT HINGE COVER RH [INFO](#)

6. INSTALL RECLINING ADJUSTER RELEASE HANDLE LH [INFO](#)

7. INSTALL REAR SEAT UPPER RECLINING COVER LH [INFO](#)

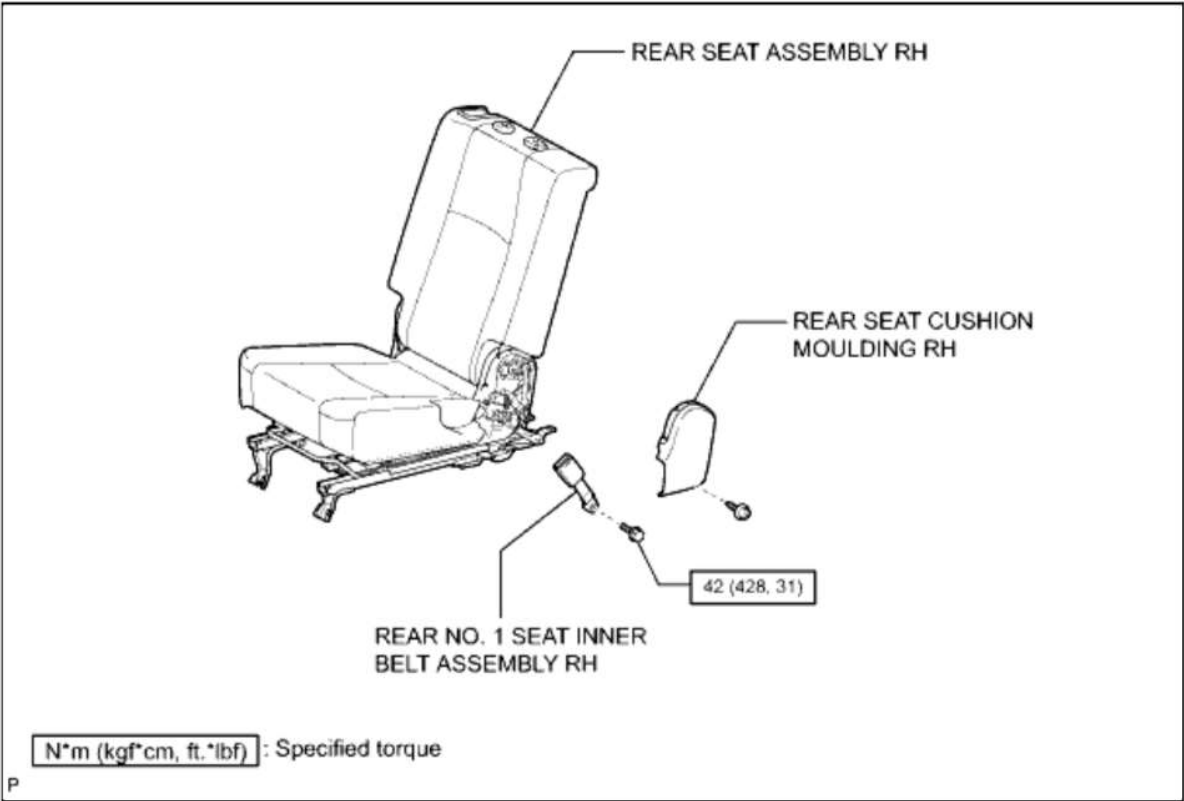
8. INSTALL REAR SEAT ASSEMBLY LH

- (a) Install the rear seat assembly LH [INFO](#) .

Last Modified: 5-10-2010	6.4 K	From: 200908
Model Year: 2010	Model: 4Runner	Doc ID: RM00000483S000X
Title: SEAT BELT: REAR NO. 1 SEAT INNER BELT ASSEMBLY (for 60/40 Split Slide Walk-in Seat Type RH Side): COMPONENTS (2010 4Runner)		

COMPONENTS

ILLUSTRATION



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Last Modified: 5-10-2010	6.4 A	From: 200908
Model Year: 2010	Model: 4Runner	Doc ID: RM00000468G008X
Title: SEAT BELT: REAR NO. 1 SEAT INNER BELT ASSEMBLY (for 60/40 Split Slide Walk-in Seat Type RH Side): REMOVAL (2010 4Runner)		

REMOVAL

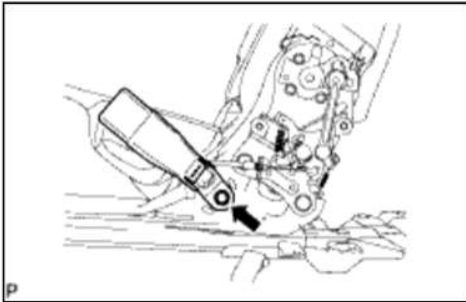
CAUTION:

Wear protective gloves. Sharp areas on the parts may injure your hands.

1. REMOVE REAR SEAT ASSEMBLY RH

- (a) Remove the rear seat assembly .

2. REMOVE REAR SEAT CUSHION MOULDING RH



3. REMOVE REAR NO. 1 SEAT INNER BELT ASSEMBLY RH

- (a) Remove the bolt and inner belt.



Last Modified: 5-10-2010	6.4 A	From: 200908
Model Year: 2010	Model: 4Runner	Doc ID: RM00000468H008X
Title: SEAT BELT: REAR NO. 1 SEAT INNER BELT ASSEMBLY (for 60/40 Split Slide Walk-in Seat Type RH Side): INSTALLATION (2010 4Runner)		

INSTALLATION

CAUTION:
Wear protective gloves. Sharp areas on the parts may injure your hands.

HINT:
A bolt without a torque specification is shown in the standard bolt chart  .

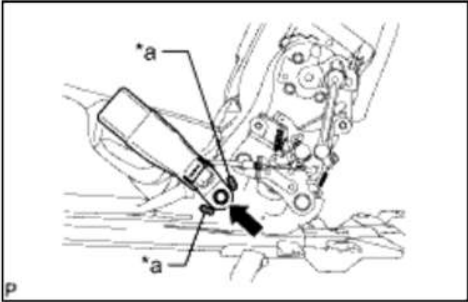
1. INSTALL REAR NO. 1 SEAT INNER BELT ASSEMBLY RH

(a) Install the inner belt with the bolt.

Torque: 42 N·m (428 kgf·cm, 31ft·lbf)

NOTICE:
Do not allow the anchor part of the front seat inner belt assembly to overlap the protruding part of the front seat adjuster.

Text in Illustration



*a	Protruding Part
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2. INSTALL REAR SEAT CUSHION MOULDING RH

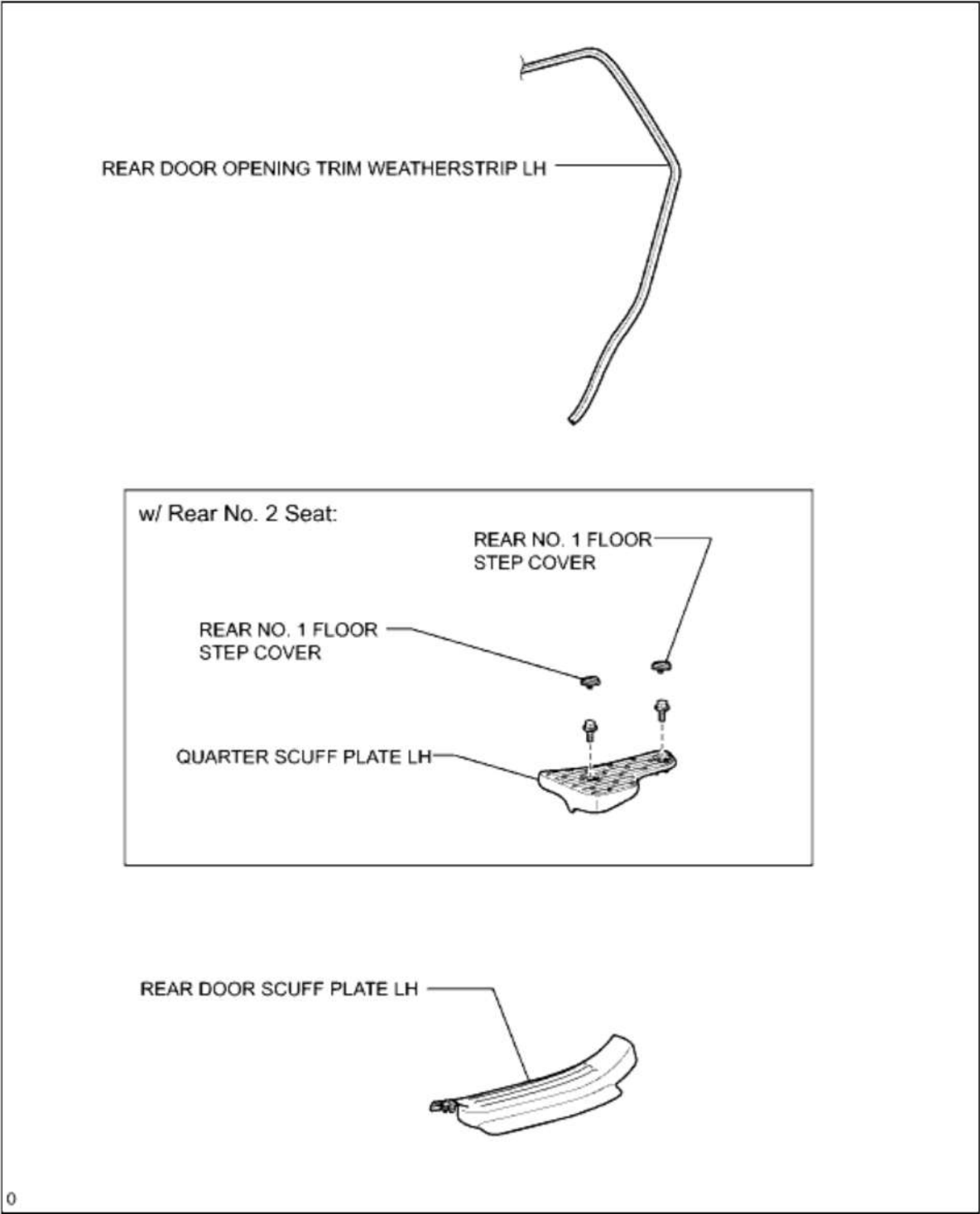
3. INSTALL REAR SEAT ASSEMBLY RH

(a) Install the rear seat assembly RH  .

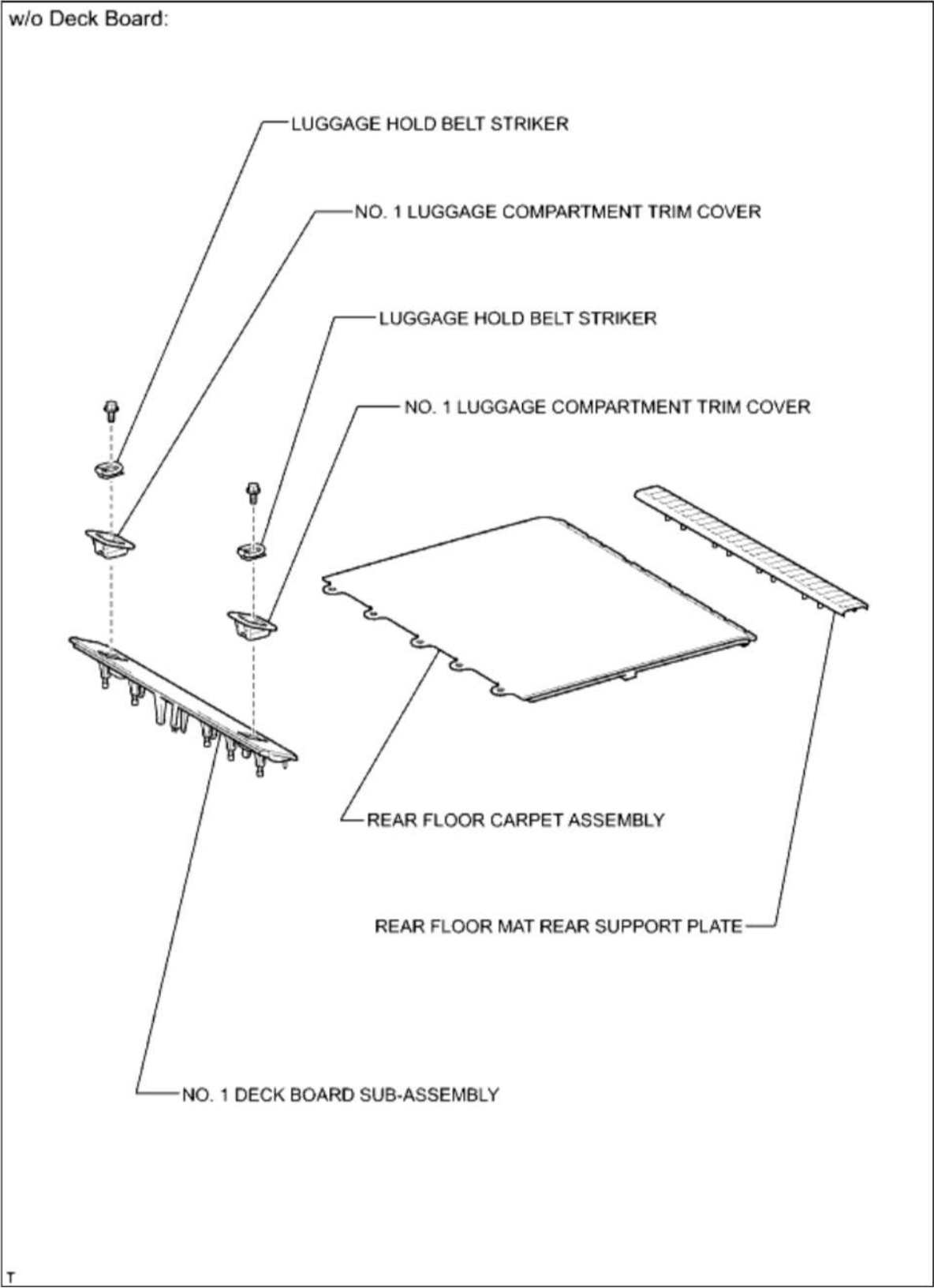
Last Modified: 5-10-2010	6.4 K	From: 200908
Model Year: 2010	Model: 4Runner	Doc ID: RM0000039EN008X
Title: SEAT BELT: REAR NO. 1 SEAT OUTER BELT ASSEMBLY: COMPONENTS (2010 4Runner)		

COMPONENTS

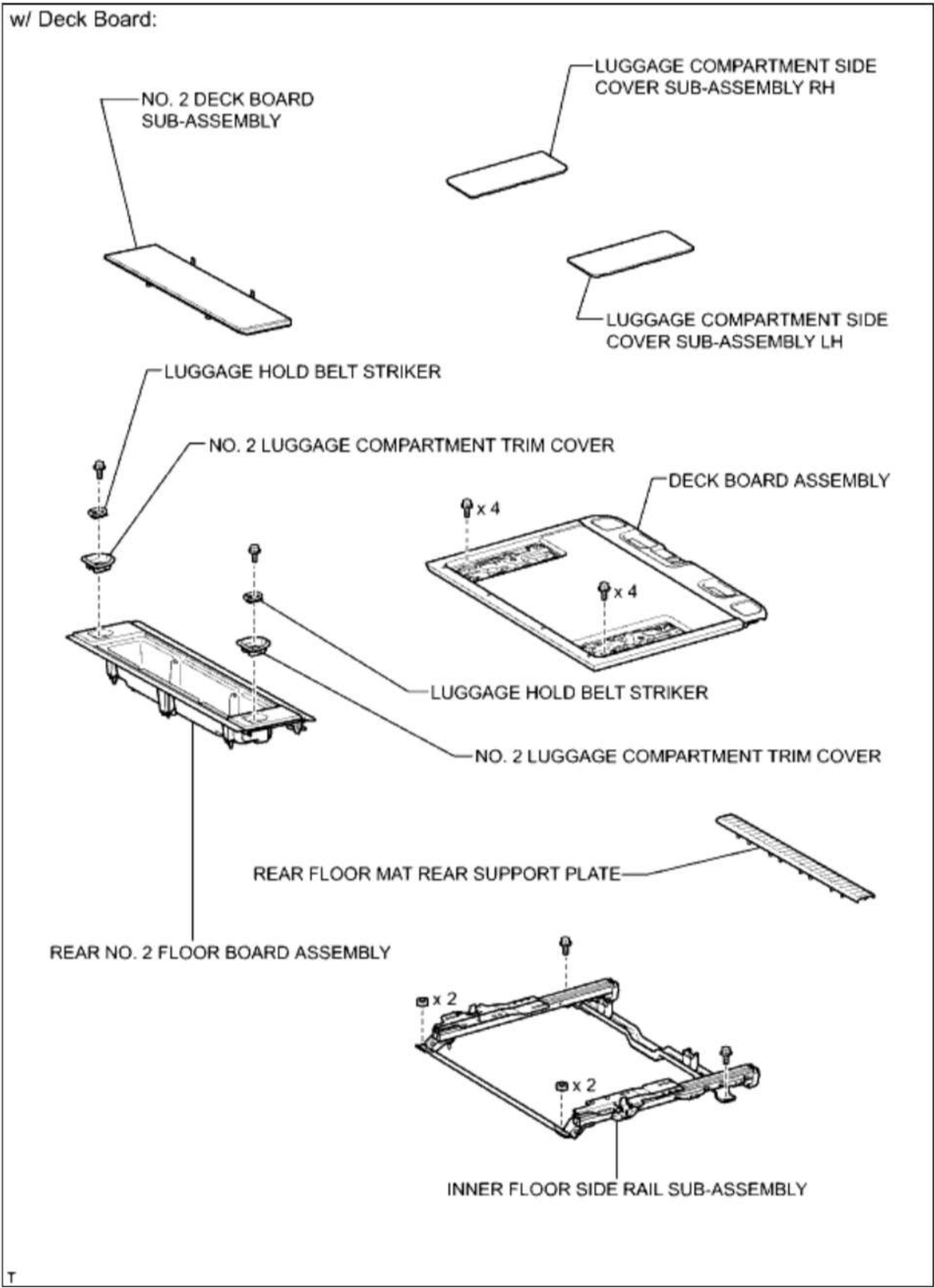
ILLUSTRATION



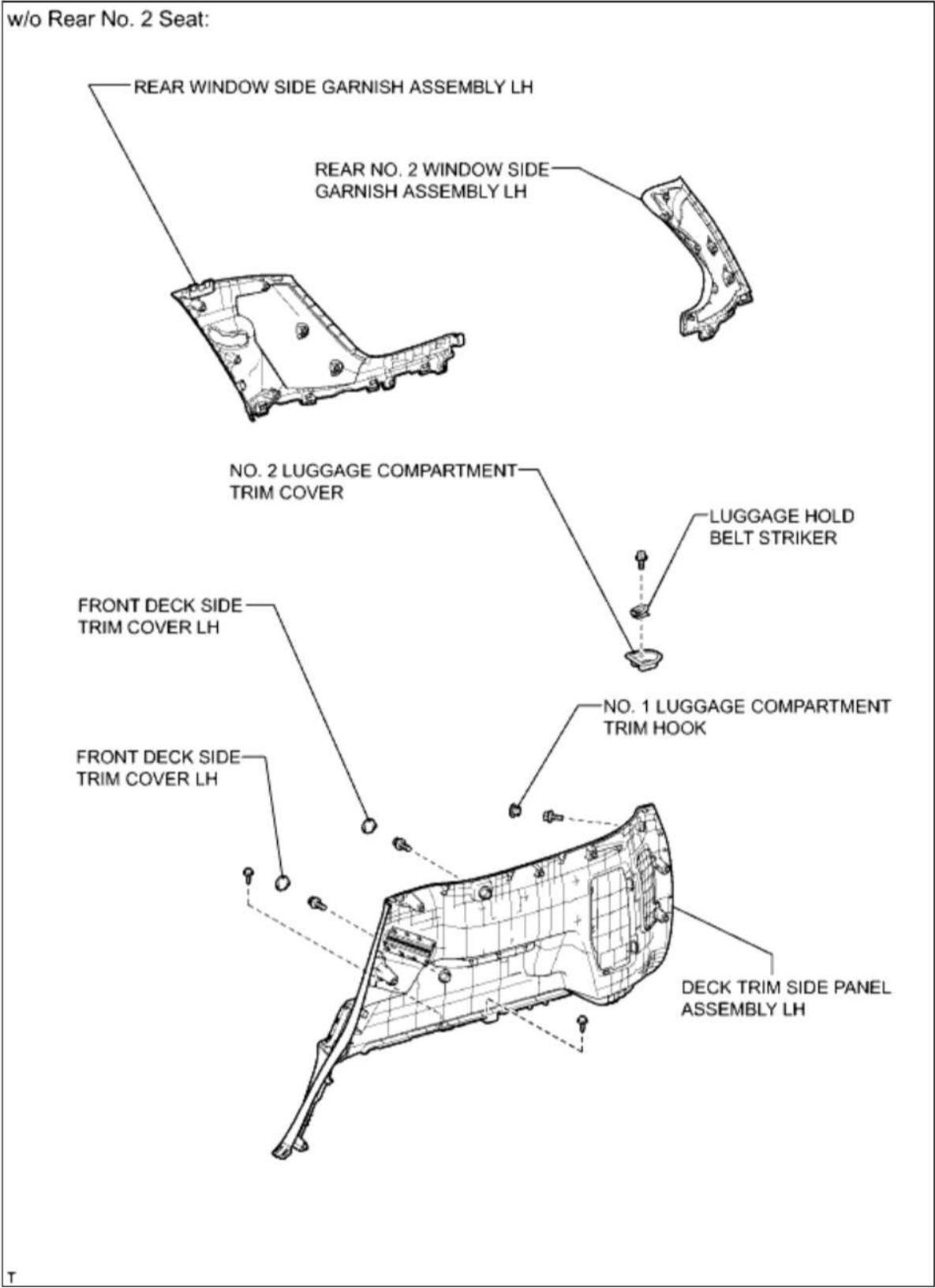
ILLUSTRATION



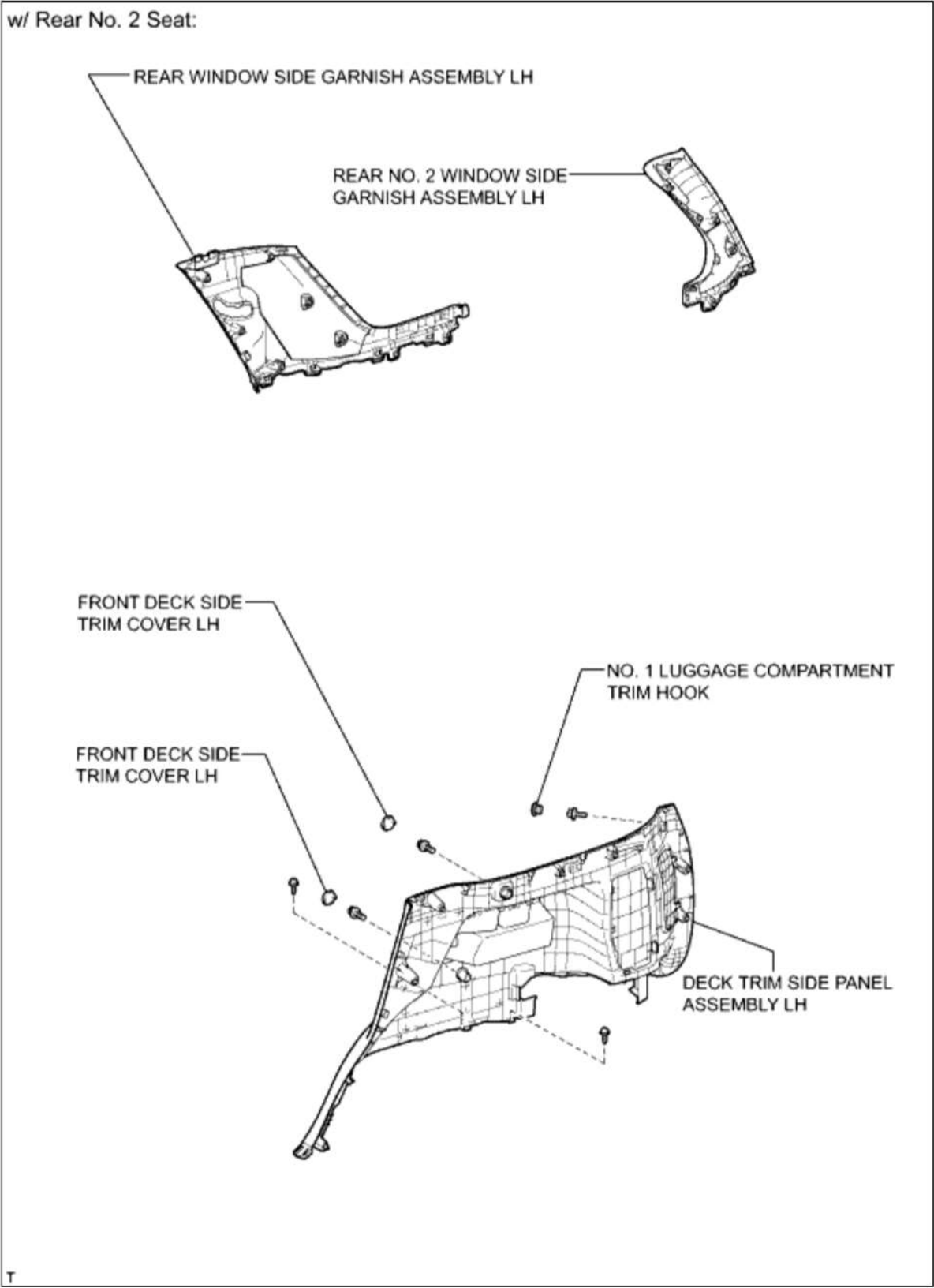
ILLUSTRATION



ILLUSTRATION

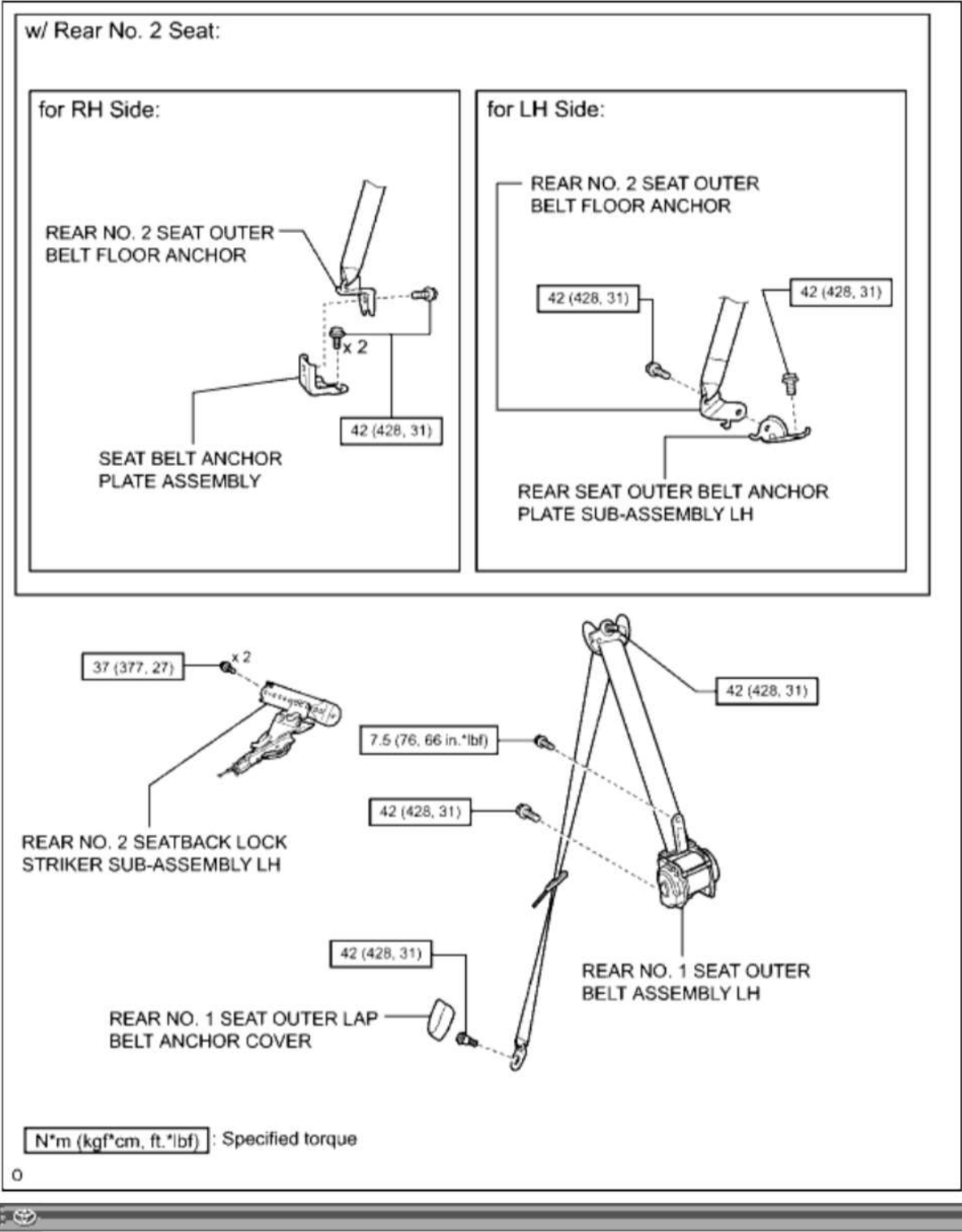


ILLUSTRATION



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ILLUSTRATION



Last Modified: 5-10-2010	6.4 A	From: 200908
Model Year: 2010	Model: 4Runner	Doc ID: RM000001G5E00TX
Title: SEAT BELT: REAR NO. 1 SEAT OUTER BELT ASSEMBLY: REMOVAL (2010 4Runner)		

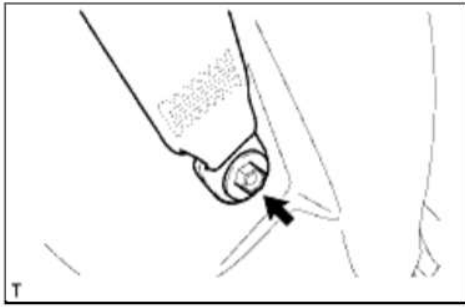
REMOVAL

HINT:

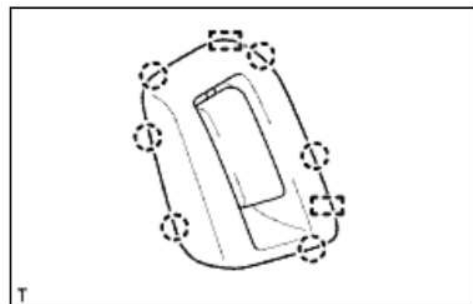
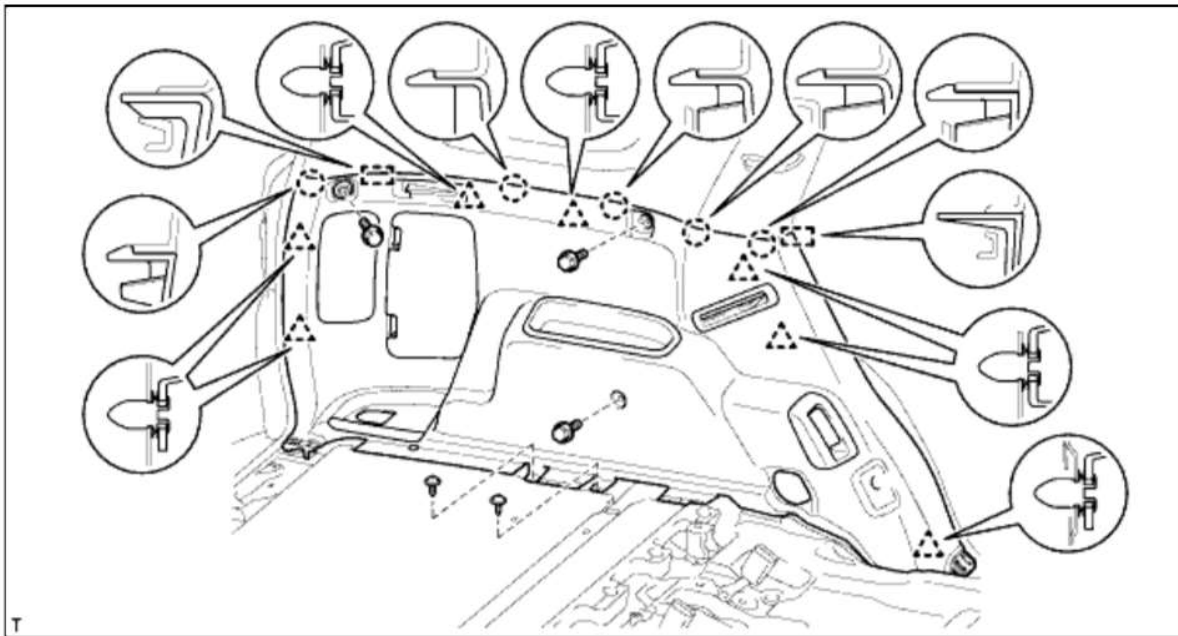
- Use the same procedure for the RH and LH sides.
- The procedure listed below is for the LH side.

1. REMOVE REAR NO. 1 FLOOR STEP COVER (w/ Rear No. 2 Seat) [INFO](#)
2. REMOVE QUARTER SCUFF PLATE LH (w/ Rear No. 2 Seat) [INFO](#)
3. REMOVE REAR DOOR SCUFF PLATE LH [INFO](#)
4. REMOVE REAR DOOR OPENING TRIM WEATHERSTRIP LH [INFO](#)
5. REMOVE NO. 1 LUGGAGE COMPARTMENT TRIM COVER (w/ Deck Board) [INFO](#)
6. REMOVE NO. 1 DECK BOARD SUB-ASSEMBLY (w/o Deck Board) [INFO](#)
7. REMOVE NO. 2 LUGGAGE COMPARTMENT TRIM COVER (w/ Deck Board, w/o Rear No. 2 Seat) [INFO](#)
8. REMOVE NO. 2 DECK BOARD SUB-ASSEMBLY (w/ Deck Board) [INFO](#)
9. REMOVE REAR NO. 2 FLOOR BOARD ASSEMBLY (w/ Deck Board) [INFO](#)
10. REMOVE LUGGAGE COMPARTMENT SIDE COVER SUB-ASSEMBLY LH (w/ Deck Board) [INFO](#)
11. REMOVE LUGGAGE COMPARTMENT SIDE COVER SUB-ASSEMBLY RH (w/ Deck Board) [INFO](#)
12. REMOVE DECK BOARD ASSEMBLY (w/ Deck Board) [INFO](#)
13. REMOVE INNER FLOOR SIDE RAIL SUB-ASSEMBLY (w/ Deck Board) [INFO](#)
14. REMOVE REAR FLOOR MAT REAR SUPPORT PLATE [INFO](#)
15. REMOVE REAR FLOOR CARPET ASSEMBLY (w/o Deck Board) [INFO](#)
16. REMOVE REAR NO. 1 SEAT OUTER LAP BELT ANCHOR COVER [INFO](#)
17. REMOVE NO. 1 LUGGAGE COMPARTMENT TRIM HOOK [INFO](#)
18. REMOVE FRONT DECK SIDE TRIM COVER LH [INFO](#)
19. REMOVE NO. 1 LUGGAGE COMPARTMENT TRIM COVER [INFO](#)
20. REMOVE DECK TRIM SIDE PANEL ASSEMBLY LH

(a) w/o Rear No. 2 Seat:

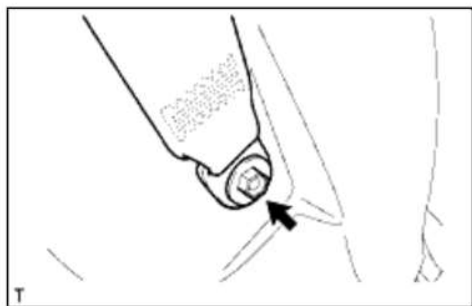


- (1) Remove the bolt and disconnect the rear No. 1 seat outer belt floor anchor.
- (2) Remove the 3 bolts and 2 screws.
- (3) Detach the 7 clips, 5 claws and 2 guides and remove the deck trim side panel.

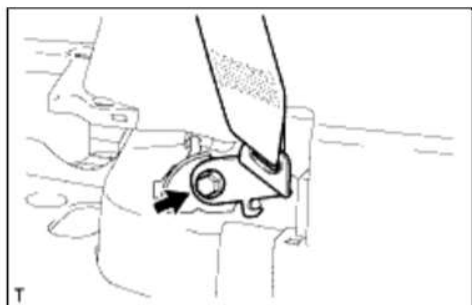


- (4) Detach the 4 claws and 2 guides, pass the rear seatback lock control lever base through the deck trim side panel, and remove the deck trim side panel.

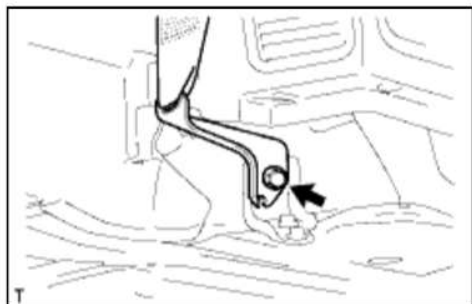
(b) w/ Rear No. 2 Seat:



- (1) Remove the bolt and disconnect the rear No. 1 seat outer belt floor anchor.



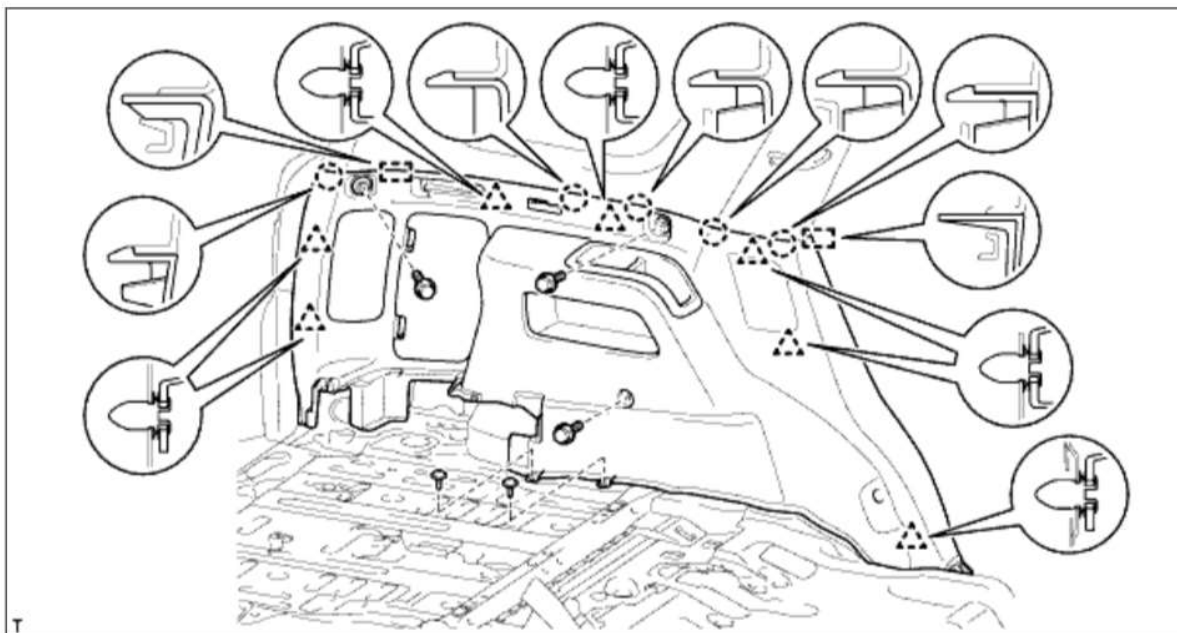
- (2) Remove the bolt and disconnect the rear No. 2 seat outer belt floor anchor.



- (3) for RH Side:
Remove the bolt and disconnect the rear No. 2 seat outer belt floor anchor.

- (4) Remove the 3 bolts and 2 screws.

- (5) Detach the 7 clips, 5 claws and 2 guides.



21. REMOVE REAR NO. 2 WINDOW SIDE GARNISH ASSEMBLY LH [INFO](#)

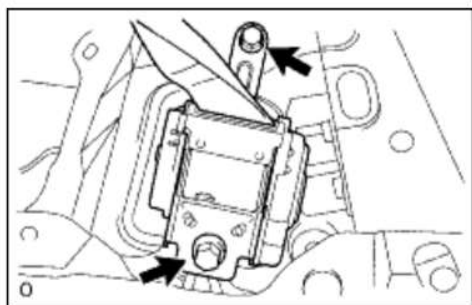
22. REMOVE REAR WINDOW SIDE GARNISH ASSEMBLY LH [INFO](#)

23. REMOVE REAR NO. 2 SEATBACK LOCK STRIKER SUB-ASSEMBLY LH (w/o Rear No. 2 Seat) [INFO](#)

24. REMOVE REAR NO. 1 SEAT OUTER BELT ASSEMBLY LH



(a) Remove the bolt and rear No. 1 seat outer belt shoulder anchor.

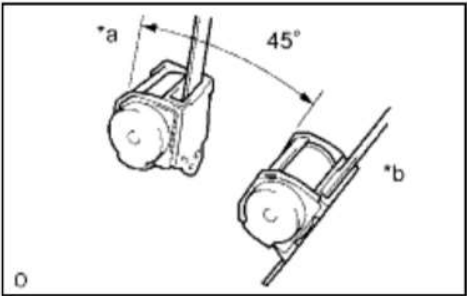


(b) Remove the 2 bolts and rear No. 1 seat outer belt assembly.

Last Modified: 5-10-2010	6.4 G	From: 200908
Model Year: 2010	Model: 4Runner	Doc ID: RM000000U9H021X
Title: SEAT BELT: REAR NO. 1 SEAT OUTER BELT ASSEMBLY: INSPECTION (2010 4Runner)		

INSPECTION

1. INSPECT REAR NO. 1 SEAT OUTER BELT ASSEMBLY



- (a) Check the ELR.
- (1) When the inclination of the retractor is 15° or less, check that the belt can be pulled from the retractor. When the inclination of the retractor is more than 45°, check that the belt locks.
- If the operation is not as specified, replace the seat belt assembly.

(b) Check the fastening function of the child restraint system.

NOTICE:
The check should be performed with the outer belt installed.

- (1) When the belt is pulled out fully, check that the belt automatically starts to retract.
- (2) After the belt is fully retracted, check that the belt can be pulled out and retracted again.
- If the operation is not as specified, replace the belt assembly.

Text in Illustration

* a	Unlock
* b	Lock
* c	45°

Last Modified: 5-10-2010	6.4 A	From: 200908
Model Year: 2010	Model: 4Runner	Doc ID: RM000001G5B00UX
Title: SEAT BELT: REAR NO. 1 SEAT OUTER BELT ASSEMBLY: INSTALLATION (2010 4Runner)		

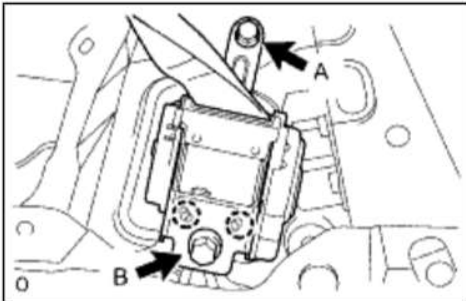
INSTALLATION

HINT:

- Use the same procedure for the RH and LH sides.
- The procedure listed below is for the LH side.
- A bolt without a torque specification is shown in the standard bolt chart [INFO](#).

1. INSTALL REAR NO. 1 SEAT OUTER BELT ASSEMBLY LH

- (a) Align the claws with the seat belt positioning holes and install the retractor of the seat belt with the bolt as shown in the illustration.



HINT:

First install bolt A, and then install bolt B.

for bolt A - Torque: 7.5 N·m (76 kgf·cm, 66in·lbf)
for bolt B - Torque: 42 N·m (428 kgf·cm, 31ft·lbf)

- (b) Install the rear No. 1 seat outer belt shoulder anchor with the bolt.

Torque: 42 N·m (428 kgf·cm, 31ft·lbf)

2. INSTALL REAR NO. 2 SEATBACK LOCK STRIKER SUB-ASSEMBLY LH (w/ Rear No. 2 Seat)

- (a) Install the seatback lock striker [INFO](#).

3. INSTALL REAR WINDOW SIDE GARNISH ASSEMBLY LH [INFO](#)

4. INSTALL REAR NO. 2 WINDOW SIDE GARNISH ASSEMBLY LH [INFO](#)

5. INSTALL DECK TRIM SIDE PANEL ASSEMBLY LH

- (a) w/o Rear No. 2 Seat:

- (1) Pass the rear seatback lock control lever base through the deck trim side panel.
- (2) Attach the 4 claws and 2 guides to install the rear seatback lock control lever base to the deck trim side panel.
- (3) Attach the 7 clips, 5 claws and 2 guides to install the deck trim side panel.
- (4) Install the 3 bolts and 2 screws.
- (5) Install the rear No. 1 seat outer belt floor anchor with the bolt.

Torque: 42 N·m (428 kgf·cm, 31ft·lbf)

- (b) w/ Rear No. 2 Seat:

- (1) Attach the 7 clips, 5 claws and 2 guides to install the deck trim side panel.
- (2) Install the 3 bolts and 2 screws.

(3) Install the rear No. 1 seat outer belt floor anchor with the bolt.

Torque: 42 N·m (428 kgf·cm, 31ft·lbf)

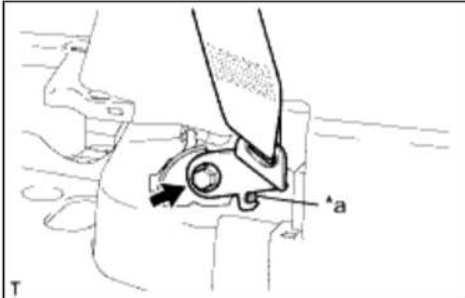
(4) for LH Side:

Install the rear No. 2 seat outer belt floor anchor with the bolt.

Torque: 42 N·m (428 kgf·cm, 31ft·lbf)

NOTICE:

Do not allow the anchor part of the anchor plate sub-assembly to overlap the protruding parts of the vehicle body.



Text in Illustration

* a	Protruding Part
-----	-----------------

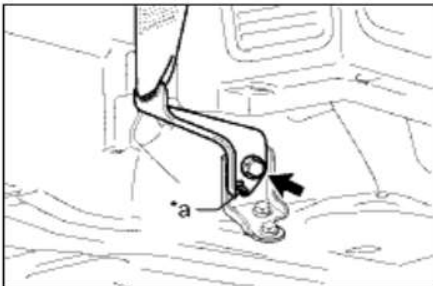
(5) for RH Side:

Install the rear No. 2 seat outer belt floor anchor with the bolt.

Torque: 42 N·m (428 kgf·cm, 31ft·lbf)

NOTICE:

Do not allow the anchor part of the anchor plate sub-assembly to overlap the protruding parts of the vehicle body.



Text in Illustration

* a	Protruding Part
-----	-----------------

6. INSTALL NO. 1 LUGGAGE COMPARTMENT TRIM COVER [INFO](#)

7. INSTALL FRONT DECK SIDE TRIM COVER LH [INFO](#)

8. INSTALL NO. 1 LUGGAGE COMPARTMENT TRIM HOOK [INFO](#)

9. INSTALL REAR NO. 1 SEAT OUTER LAP BELT ANCHOR COVER [INFO](#)

10. INSTALL REAR FLOOR CARPET ASSEMBLY (w/o Deck Board) [INFO](#)

11. INSTALL REAR FLOOR MAT REAR SUPPORT PLATE [INFO](#)

12. INSTALL INNER FLOOR SIDE RAIL SUB-ASSEMBLY (w/ Deck Board) [INFO](#)

13. INSTALL DECK BOARD ASSEMBLY (w/ Deck Board) [INFO](#)

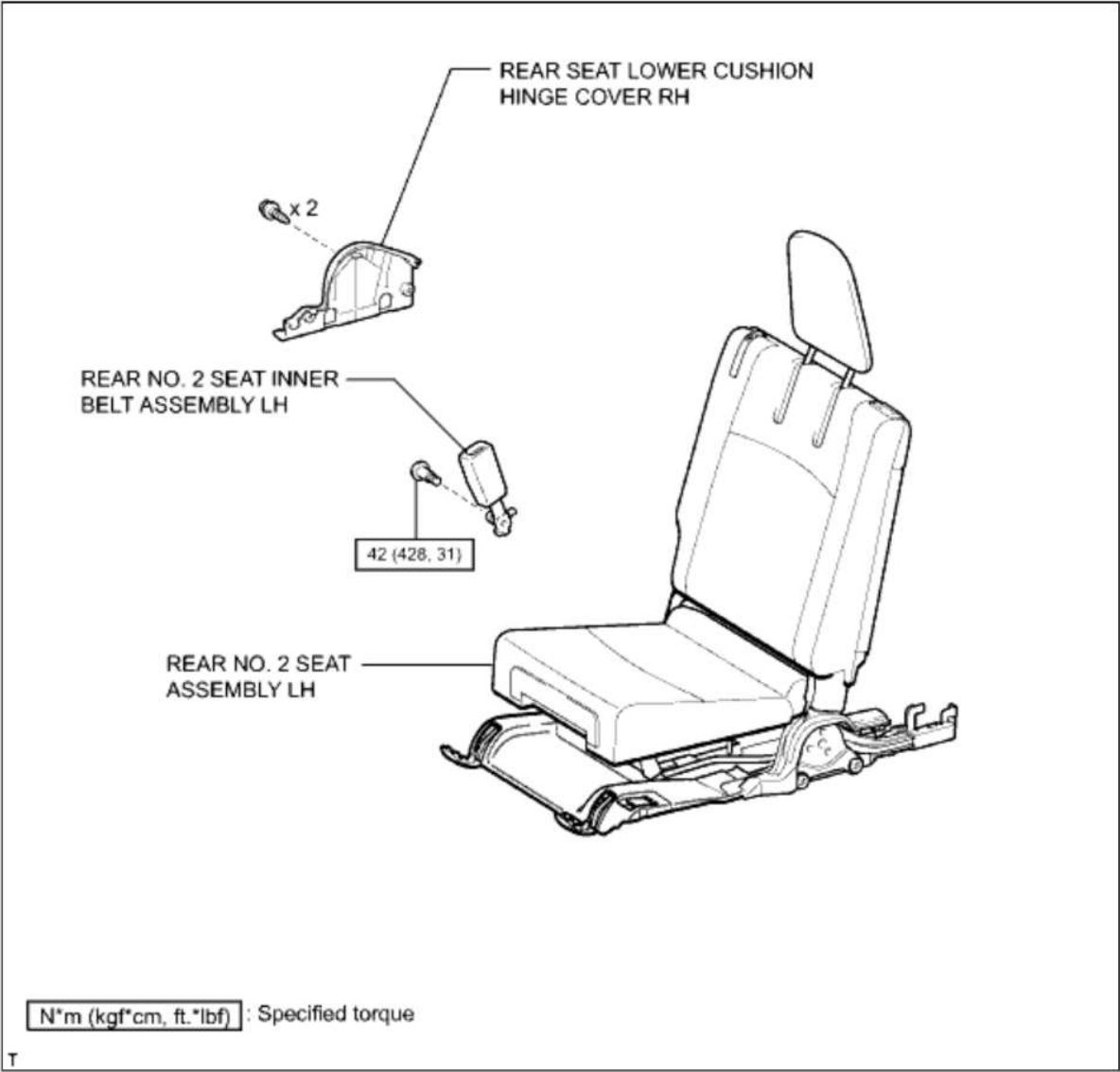
14. INSTALL LUGGAGE COMPARTMENT SIDE COVER SUB-ASSEMBLY LH (w/ Deck Board)

**15. INSTALL LUGGAGE COMPARTMENT SIDE COVER SUB-ASSEMBLY RH (w/ Deck Board)****16. INSTALL REAR NO. 2 FLOOR BOARD ASSEMBLY (w/ Deck Board)** **17. INSTALL NO. 2 DECK BOARD SUB-ASSEMBLY (w/ Deck Board)** **18. INSTALL NO. 2 LUGGAGE COMPARTMENT TRIM COVER (w/ Deck Board, w/o Rear No. 2 Seat)** **19. INSTALL NO. 1 DECK BOARD SUB-ASSEMBLY (w/o Deck Board)** **20. INSTALL NO. 1 LUGGAGE COMPARTMENT TRIM COVER (w/o Deck Board)** **21. INSTALL REAR DOOR OPENING TRIM WEATHERSTRIP LH** **22. INSTALL REAR DOOR SCUFF PLATE LH** **23. INSTALL QUARTER SCUFF PLATE LH (w/ Rear No. 2 Seat)**

Last Modified: 5-10-2010	6.4 K	From: 200908
Model Year: 2010	Model: 4Runner	Doc ID: RM000003Z1H004X
Title: SEAT BELT: REAR NO. 2 SEAT INNER BELT ASSEMBLY: COMPONENTS (2010 4Runner)		

COMPONENTS

ILLUSTRATION



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Last Modified: 5-10-2010	6.4 A	From: 200908
Model Year: 2010	Model: 4Runner	Doc ID: RM000003Z1I004X
Title: SEAT BELT: REAR NO. 2 SEAT INNER BELT ASSEMBLY: REMOVAL (2010 4Runner)		

REMOVAL

CAUTION:

Wear protective gloves. Sharp areas on the parts may injure your hands.

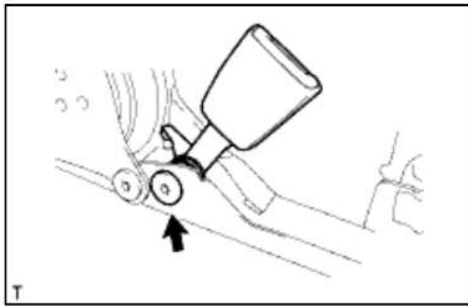
HINT:

- Use the same procedure for the RH and LH sides.
- The procedure listed below is for the LH side.

1. REMOVE REAR NO. 2 SEAT ASSEMBLY LH

(a) Remove the rear No. 2 seat assembly LH .

2. REMOVE REAR SEAT LOWER CUSHION HINGE COVER RH



3. REMOVE REAR NO. 2 SEAT INNER BELT ASSEMBLY LH

(a) Using a T45 "TORX" socket wrench, remove the bolt and inner belt assembly.



Last Modified: 5-10-2010	6.4 A	From: 200908
Model Year: 2010	Model: 4Runner	Doc ID: RM000003Z1G004X
Title: SEAT BELT: REAR NO. 2 SEAT INNER BELT ASSEMBLY: INSTALLATION (2010 4Runner)		

INSTALLATION

HINT:

A bolt without a torque specification is shown in the standard bolt chart  .

1. INSTALL REAR NO. 2 SEAT INNER BELT SUB-ASSEMBLY

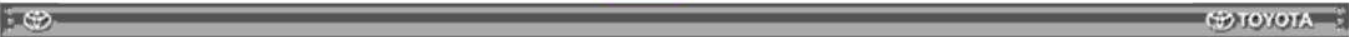
(a) Using a T45 "TORX" socket wrench, install the inner belt assembly with the bolt.

Torque: 42 N·m (428 kgf·cm, 31ft·lbf)

2. INSTALL REAR SEAT LOWER CUSHION HINGE COVER RH

3. INSTALL REAR NO. 2 SEAT ASSEMBLY LH

(a) Install the rear No. 2 seat assembly LH  .

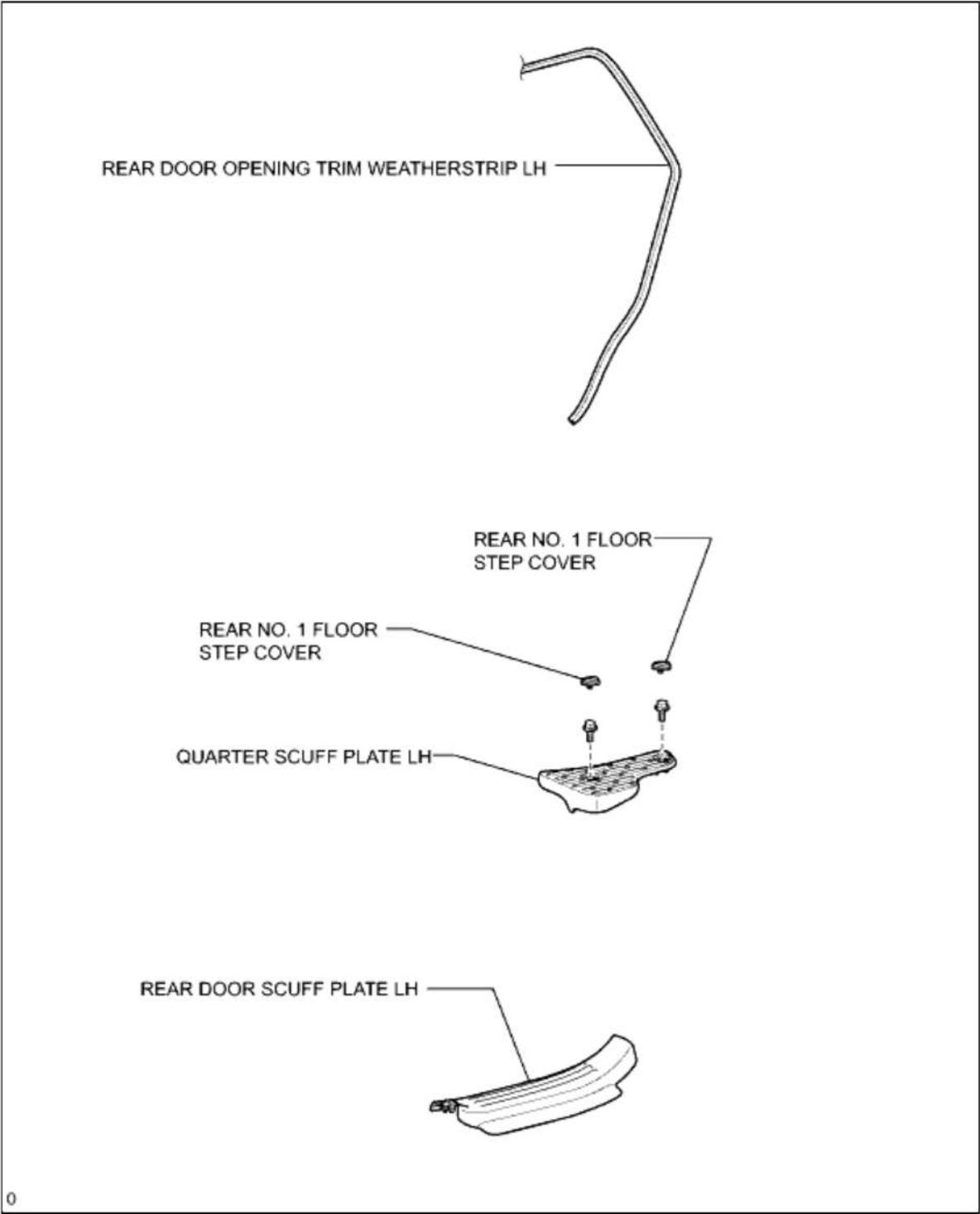


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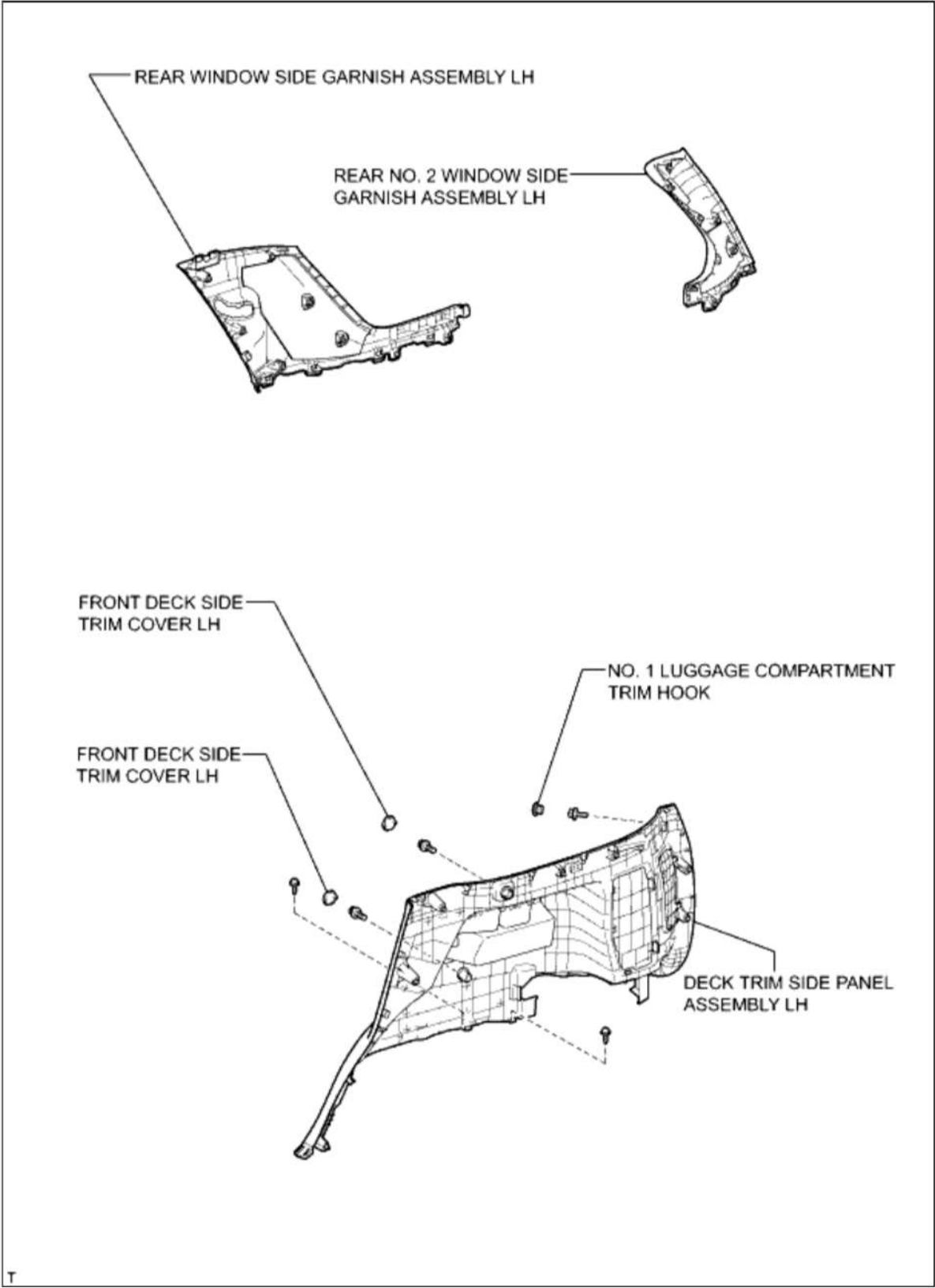
Last Modified: 5-10-2010	6.4 K	From: 200908
Model Year: 2010	Model: 4Runner	Doc ID: RM0000039EN009X
Title: SEAT BELT: REAR NO. 2 SEAT OUTER BELT ASSEMBLY: COMPONENTS (2010 4Runner)		

COMPONENTS

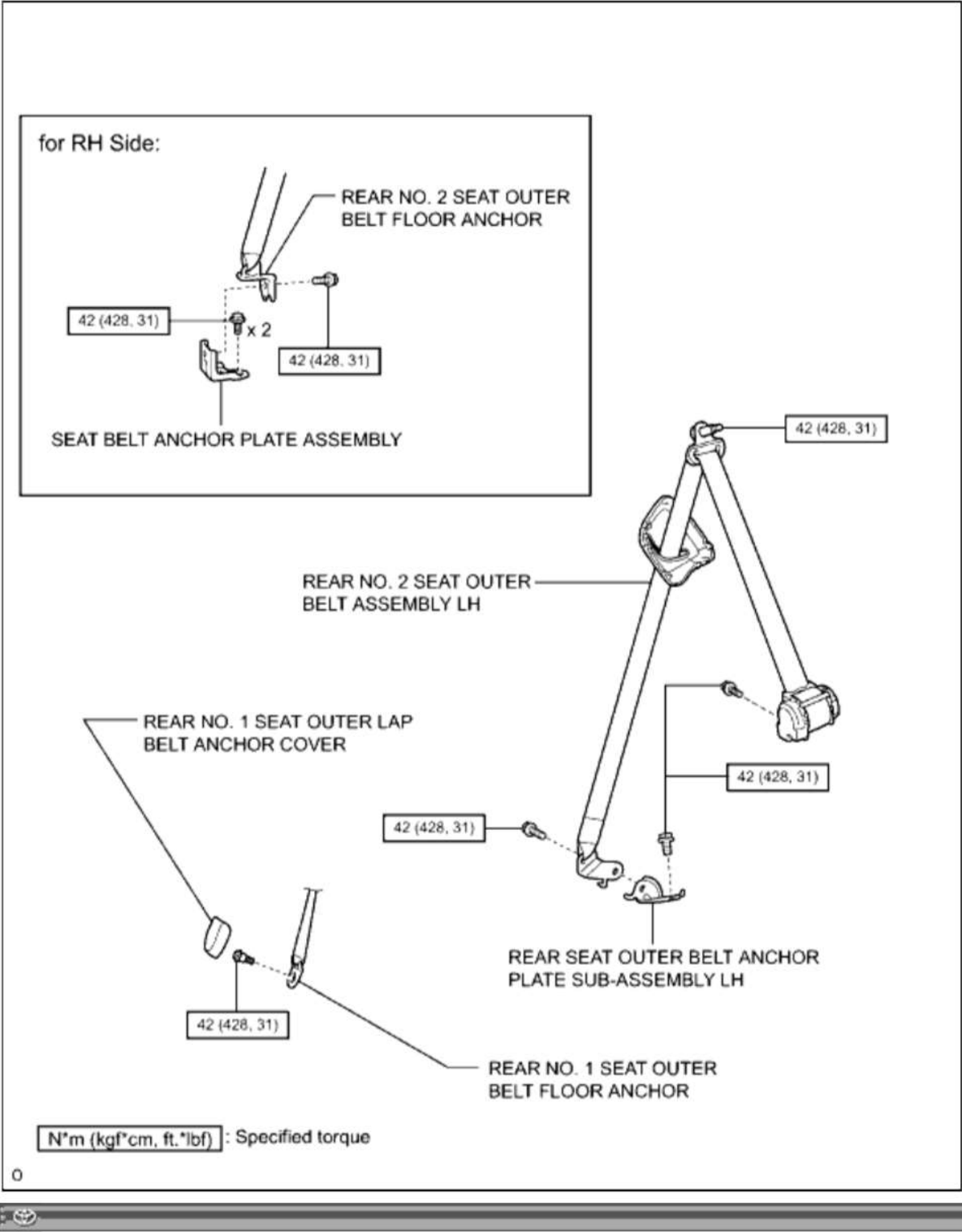
ILLUSTRATION



ILLUSTRATION



ILLUSTRATION



Last Modified: 5-10-2010	6.4 A	From: 200908
Model Year: 2010	Model: 4Runner	Doc ID: RM000001G5E00UX
Title: SEAT BELT: REAR NO. 2 SEAT OUTER BELT ASSEMBLY: REMOVAL (2010 4Runner)		

REMOVAL

HINT:

- Use the same procedure for the RH and LH sides.
- The procedure listed below is for the LH side.

1. REMOVE REAR NO. 2 SEAT ASSEMBLY

(a) Remove the rear No. 2 seat assembly [INFO](#).

2. REMOVE REAR NO. 1 FLOOR STEP COVER [INFO](#)

3. REMOVE QUARTER SCUFF PLATE LH [INFO](#)

4. REMOVE REAR DOOR SCUFF PLATE LH [INFO](#)

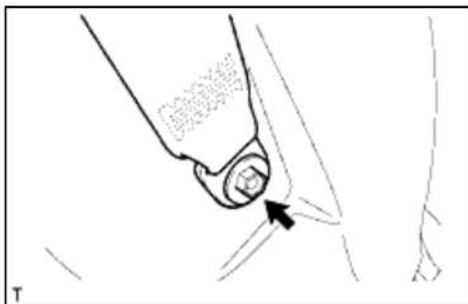
5. REMOVE REAR DOOR OPENING TRIM WEATHERSTRIP LH [INFO](#)

6. REMOVE REAR NO. 1 SEAT OUTER LAP BELT ANCHOR COVER [INFO](#)

7. REMOVE NO. 1 LUGGAGE COMPARTMENT TRIM HOOK [INFO](#)

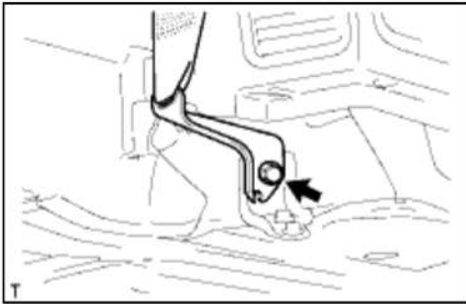
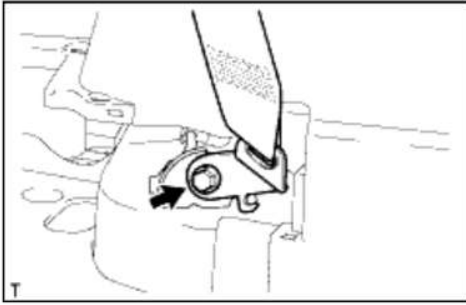
8. REMOVE FRONT DECK SIDE TRIM COVER LH [INFO](#)

9. REMOVE DECK TRIM SIDE PANEL ASSEMBLY LH



(a) Remove the bolt and disconnect the rear No. 1 seat outer belt floor anchor.

(b) Remove the bolt and disconnect the rear No. 2 seat outer belt floor anchor.

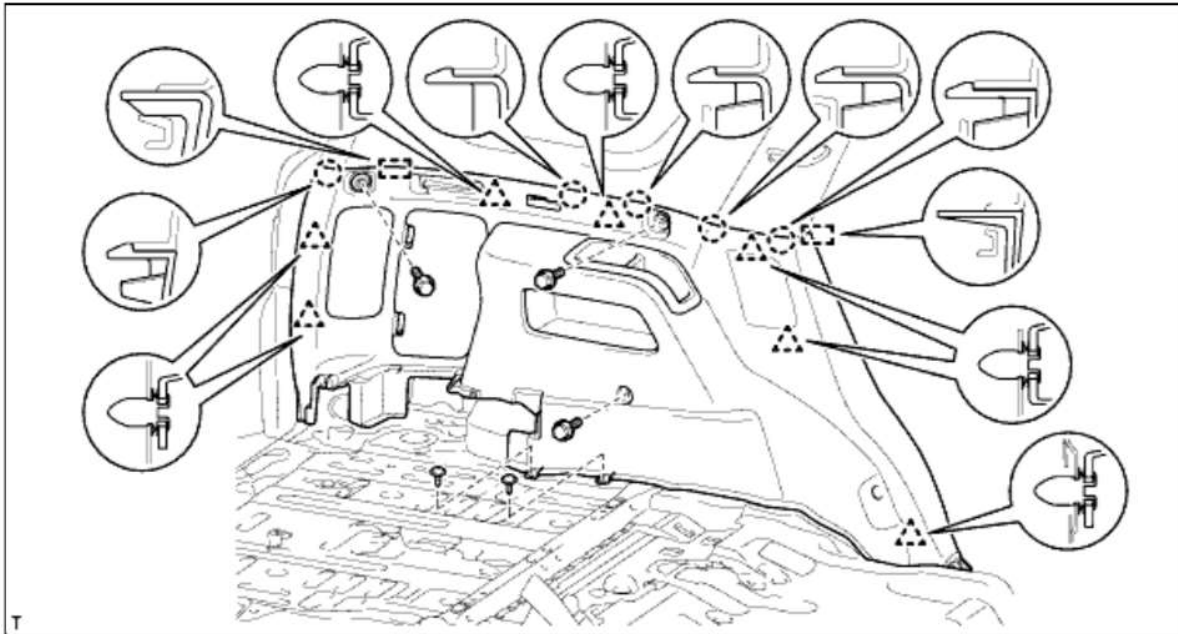


(c) for RH Side:

Remove the bolt and disconnect the rear No. 2 seat outer belt floor anchor.

(d) Remove the 3 bolts and 2 screws.

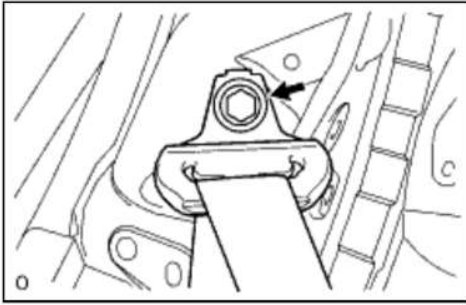
(e) Detach the 7 clips, 5 claws and 2 guides and remove the deck trim side panel.



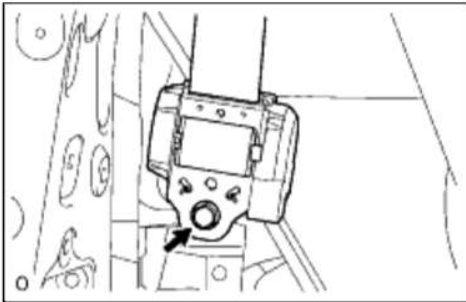
10. REMOVE REAR NO. 2 WINDOW SIDE GARNISH ASSEMBLY LH INFO

11. REMOVE REAR WINDOW SIDE GARNISH ASSEMBLY LH INFO

12. REMOVE REAR NO. 2 SEAT OUTER BELT ASSEMBLY LH

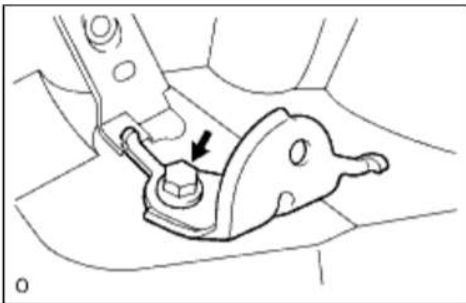


(a) Remove the bolt and rear No. 2 seat outer belt shoulder anchor.



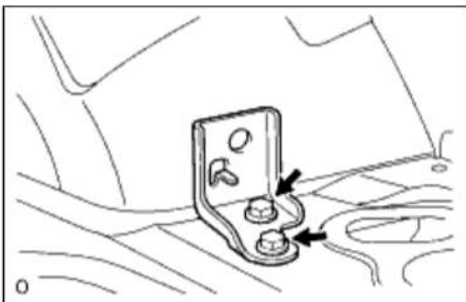
(b) Remove the 2 bolts and rear No. 2 seat outer belt assembly.

13. REMOVE REAR SEAT OUTER BELT ANCHOR PLATE SUB-ASSEMBLY LH



(a) Remove the bolt and anchor plate.

14. REMOVE SEAT BELT ANCHOR PLATE ASSEMBLY



(a) Remove the 2 bolts and anchor plate.

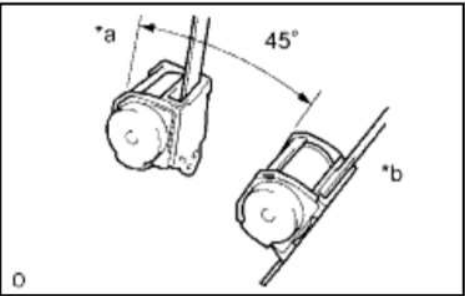


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Last Modified: 5-10-2010	6.4 G	From: 200908
Model Year: 2010	Model: 4Runner	Doc ID: RM000000U9H024X
Title: SEAT BELT: REAR NO. 2 SEAT OUTER BELT ASSEMBLY: INSPECTION (2010 4Runner)		

INSPECTION

1. INSPECT REAR NO. 1 SEAT OUTER BELT ASSEMBLY



- (a) Check the ELR.
- (1) When the inclination of the retractor is 15° or less, check that the belt can be pulled from the retractor. When the inclination of the retractor is more than 45°, check that the belt locks.
- If the operation is not as specified, replace the seat belt assembly.

(b) Check the fastening function of the child restraint system.

NOTICE:
The check should be performed with the outer belt installed.

- (1) When the belt is pulled out fully, check that the belt automatically starts to retract.
- (2) After the belt is fully retracted, check that the belt can be pulled out and retracted again.
- If the operation is not as specified, replace the belt assembly.

Text in Illustration

* a	Unlock
* b	Lock
* c	45°

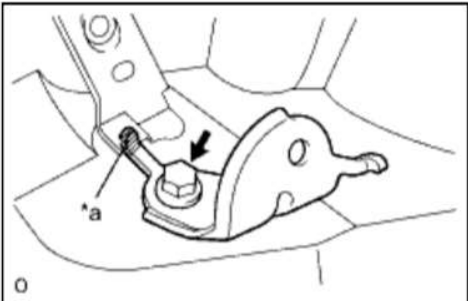
Last Modified: 5-10-2010	6.4 A	From: 200908
Model Year: 2010	Model: 4Runner	Doc ID: RM000001G5B00VX
Title: SEAT BELT: REAR NO. 2 SEAT OUTER BELT ASSEMBLY: INSTALLATION (2010 4Runner)		

INSTALLATION

HINT:

- Use the same procedure for the RH and LH sides.
- The procedure listed below is for the LH side.
- A bolt without a torque specification is shown in the standard bolt chart [INFO](#).

1. INSTALL REAR SEAT OUTER BELT ANCHOR PLATE SUB-ASSEMBLY LH



(a) Install the anchor plate with the bolt.

Torque: 42 N·m (428 kgf·cm, 31ft·lbf)

NOTICE:

Do not allow the anchor part of the anchor plate sub-assembly to overlap the protruding parts of the vehicle body.

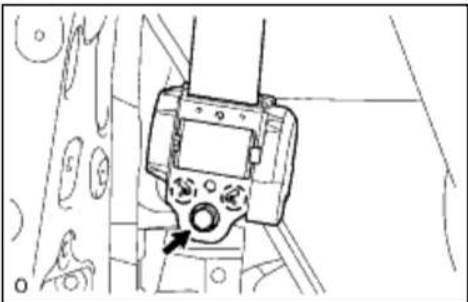
Text in Illustration

*a	Protruding Part
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2. INSTALL SEAT BELT ANCHOR PLATE ASSEMBLY (for RH Side)

(a) Install the anchor plate with the 2 bolts.

Torque: 42 N·m (428 kgf·cm, 31ft·lbf)



3. INSTALL REAR NO. 2 SEAT OUTER BELT ASSEMBLY LH

(a) Align the claws with the seat belt positioning holes and install the retractor of the seat belt with the bolt as shown in the illustration.

Torque: 42 N·m (428 kgf·cm, 31ft·lbf)

(b) Install the rear No. 1 seat outer belt shoulder anchor with the bolt.

Torque: 42 N·m (428 kgf·cm, 31ft·lbf)

4. INSTALL REAR WINDOW SIDE GARNISH ASSEMBLY LH [INFO](#)

5. INSTALL REAR NO. 2 WINDOW SIDE GARNISH ASSEMBLY LH [INFO](#)

6. INSTALL DECK TRIM SIDE PANEL ASSEMBLY LH

(a) Attach the 7 clips, 5 claws and 2 guides to install the deck trim side panel.

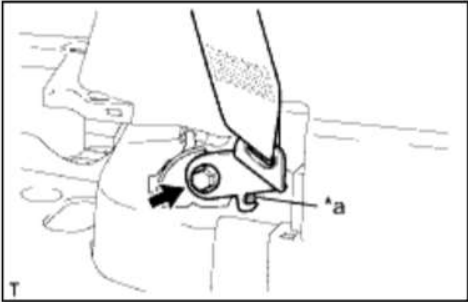
- (b) Install the 3 bolts and 2 screws.
- (c) Install the rear No. 1 seat outer belt floor anchor with the bolt.

Torque: 42 N·m (428 kgf·cm, 31ft·lbf)

- (d) for LH Side:
Install the rear No. 2 seat outer belt floor anchor with the bolt.

Torque: 42 N·m (428 kgf·cm, 31ft·lbf)

NOTICE:
Do not allow the anchor part of the anchor plate sub-assembly to overlap the protruding parts of the vehicle body.



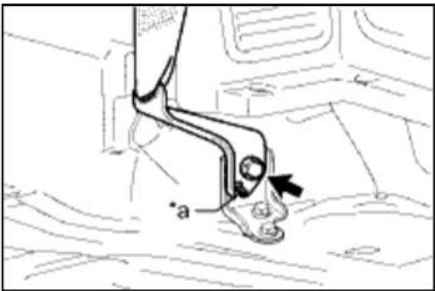
Text in Illustration

* a	Protruding Part
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- (e) for RH Side:
Install the rear No. 2 seat outer belt floor anchor with the bolt.

Torque: 42 N·m (428 kgf·cm, 31ft·lbf)

NOTICE:
Do not allow the anchor part of the anchor plate sub-assembly to overlap the protruding parts of the vehicle body.



Text in Illustration

* a	Protruding Part
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7. INSTALL FRONT DECK SIDE TRIM COVER LH INFO

8. INSTALL NO. 1 LUGGAGE COMPARTMENT TRIM HOOK INFO

9. INSTALL REAR NO. 1 SEAT OUTER LAP BELT ANCHOR COVER INFO

10. INSTALL REAR DOOR OPENING TRIM WEATHERSTRIP LH INFO

11. INSTALL REAR DOOR SCUFF PLATE LH INFO

12. INSTALL QUARTER SCUFF PLATE LH INFO

13. INSTALL REAR NO. 2 SEAT ASSEMBLY

- (a) Install the rear No. 2 seat assembly INFO.