

72 12 Airbag modules

Tightening Torques

	Type	Thread	Tightening specifications	Torque
1AZ Passenger airbag module (instrument panel)	F45 / F46 / F48 / F49 / F52			2,3 Nm
2AZ Active knee protection for airbag module	F45 / F46 / F48 / F49 / F52		Replace screws	8 Nm
3AZ Airbag module to backrest	F45 / F46 / F48 / F49 / F52			6,5 Nm

72 11 Seat belt

Tightening Torques

	Type	Thread	Tightening specifications	Torque
Seat belt, front:				
1AZ Inertia reel to body	F45 / F46 / F48 / F49 / F52		Renew screw	42 Nm
2AZ Slide bar to B-pillar	F45 / F46 / F48 / F49 / F52			5 Nm
3AZ Seat belt guide loop to B-pillar	F45 / F46 / F48 / F49 / F52			42 Nm
4AZ Lower strap to seat mechanism	F45 / F46 / F48 / F49 / F52		Renew screw	38 Nm
Rear seat belt (basic version):				
20AZ Inertia reel to body	F45 / F46 / F48 / F49 / F52		Renew screw	42 Nm
21AZ End fitting to body	F45 / F46 / F48 / F49 / F52		Renew screw	42 Nm
22AZ Centre inertia reel to body	F45 / F46 / F48 / F49 / F52		Renew screw	42 Nm
23AZ Seat belt buckle on rear seat/body	F45 / F46 / F48 / F49 / F52		Renew screw	40 Nm
24AZ Seat belt guide loop on body	F45 / F46 / F48 / F49		Renew screw	42 Nm
25AZ Slide bar to body	F46		Replace screws	5 Nm
Rear seat belt (3rd seat row):				
30AZ Inertia reel to body	F46		Renew screw	42 Nm
31AZ Seat belt guide loop on body	F46		Renew screw	42 Nm
32AZ Slide bar to body	F46			5 Nm
33AZ Lower strap to seat mechanism	F46		Replace screws	42 Nm

7211 Overview of tightening torques

Front inertia reel to body		
M8		19Nm
Renew screw		
M10		42Nm
Renew screw		
Seat belt guide loop to B-pillar		
Renew screw		42Nm
Slide bar to B-pillar		
		5Nm

72 12 Airbag modules

Tightening Torques

	Type	Thread	Tightening specifications	Torque
1AZ Passenger airbag module (instrument panel)	F45 / F46 / F48 / F49 / F52			2,3 Nm
2AZ Active knee protection for airbag module	F45 / F46 / F48 / F49 / F52		Replace screws	8 Nm
3AZ Airbag module to backrest	F45 / F46 / F48 / F49 / F52			6,5 Nm

83 operating fluid overview

Assembly aids

Lubricants G14	900 ml, Can	83232360412
----------------	----------------	-------------

Adhesive

Adhesive set K6	25 ml, Tube	83192317925
-----------------	----------------	-------------

Expendable materials

Multifunction spray Brunox	400 ml, Spray can	83230418567
----------------------------	----------------------	-------------