

61 35 Control units (P L7)

Tightening Torques

	Type	Thread	Tightening specifications	Torque
1AZ Control unit for Car Access System	F2x / F3x / F8x			3.3 Nm
2AZ Control unit for camera-based driver support systems (KAFAS)	F2x / F3x / F8x			3.3 Nm
3AZ Central Gateway Module	F2x / F3x / F8x			3.3 Nm
4AZ Rear electronic module to body	F2x / F3x / F8x			3,3 Nm
5AZ Holder to FEM FEM to A-pillar	F2x / F3x / F8x	Screw		1.7 Nm
6AZ Battery charger module on body	F2x / F3x	M6		8 Nm
7AZ Interior aerial to centre console	F2x / F3x / F8x	Screw		1,8 Nm
8AZ Rear power distribution box to body Control unit holder to body	F2x / F3x / F8x	Plastic nut		2,6 Nm
9AZ Regulated differential lock control unit to holder Regulated differential lock ground connection to holder	F8x	M6		8,8 Nm

63 12 Headlight (P L7)

Tightening Torques

	Type	Thread	Tightening specifications	Torque
1AZ Headlight to front panel	F2x / F3x / F8x			5,0 Nm
2AZ Fog lights	F2x / F3x / F8x			2,5 Nm
3AZ Control unit to xenon headlight	F2x / F3x / F8x			1,65 Nm

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63 11 Individual headlight parts LED

Tightening Torques

	Type	Thread	Tightening specifications	Torque
1AZ Front lighting electronics control unit to headlight				1,65 Nm
2AZ LED daytime driving lights module to headlight				1,65 Nm
3AZ Insert turn indicator on headlight				1,65 Nm

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63 11 Individual headlight parts LED F3x, F8x

Tightening Torques

	Type	Thread	Tightening specifications	Torque
1AZ LED main light module to headlight	F32 / F33 / F36 / F80 / F82 / F83			1,65 Nm
2AZ LED cornering light module to headlight	F32 / F33 / F36 / F80 / F82 / F83			1,65 Nm
3AZ LED daytime driving lights module to headlight	F32 / F33 / F36 / F80 / F82 / F83			1,65 Nm
4AZ LED fan to headlight	F32 / F33 / F36 / F80 / F82 / F83			1,5 Nm
5AZ LED module turn indicator on headlight	F30 / F31 F32 / F33 F34 / F35 F36 / F80 F82 / F83			1,65 Nm

6312 Overview of tightening torques

Headlight to centre front panel	
	5Nm
Headlights to cross connection	
Screw	5,0Nm

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63 21 Rear light cluster (P L7)

Tightening Torques

	Type	Thread	Tightening specifications	Torque
1AZ Rear light to side panel	F2x	M6	Replace nut	2.8 Nm
2AZ Rear light to tailgate	F3x / F8x			3,0 Nm

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63 21 Rear light cluster (P L7)

Tightening Torques

	Type	Thread	Tightening specifications	Torque
1AZ Rear light to side panel	F2x	M6	Replace nut	2.8 Nm
2AZ Rear light to tailgate	F3x / F8x			3,0 Nm

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