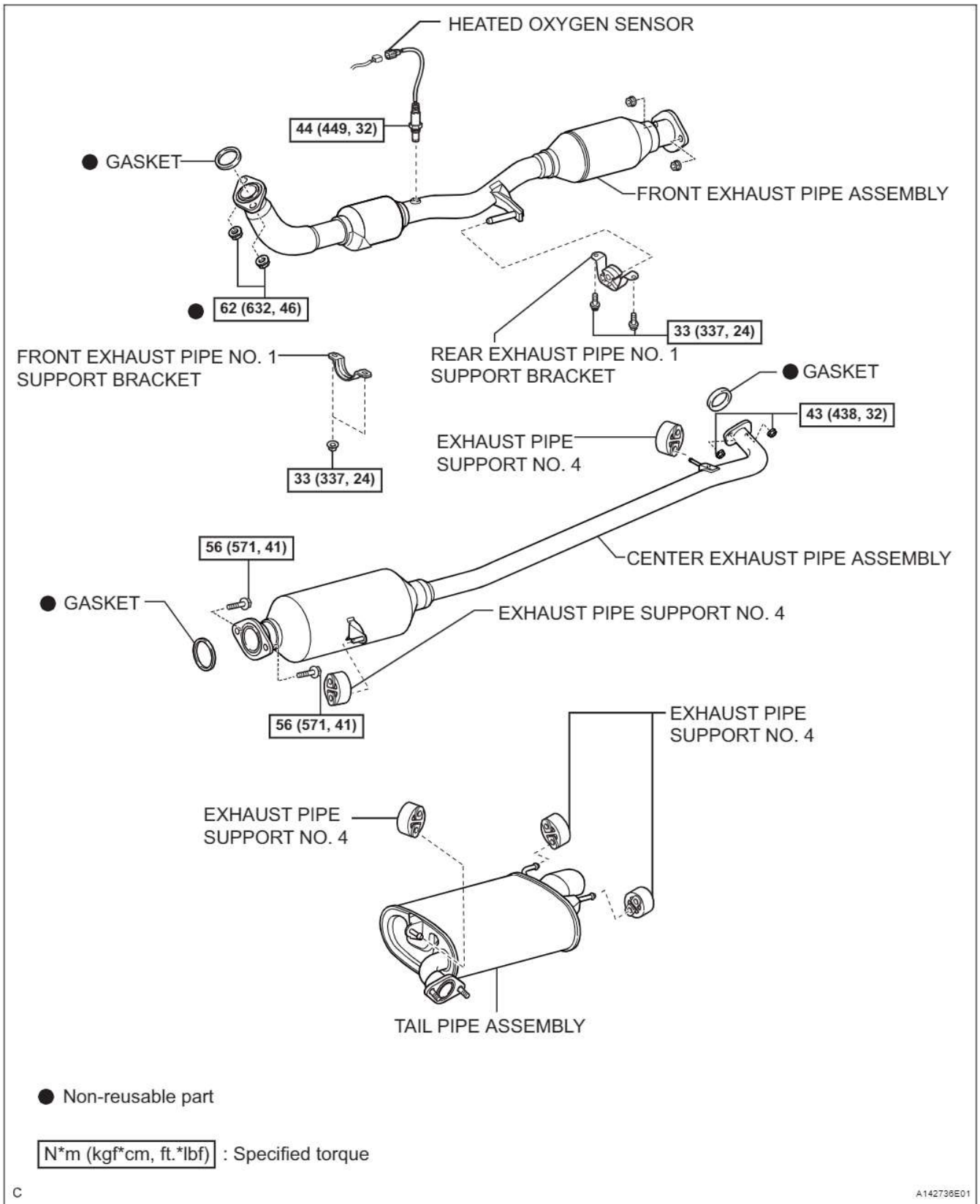
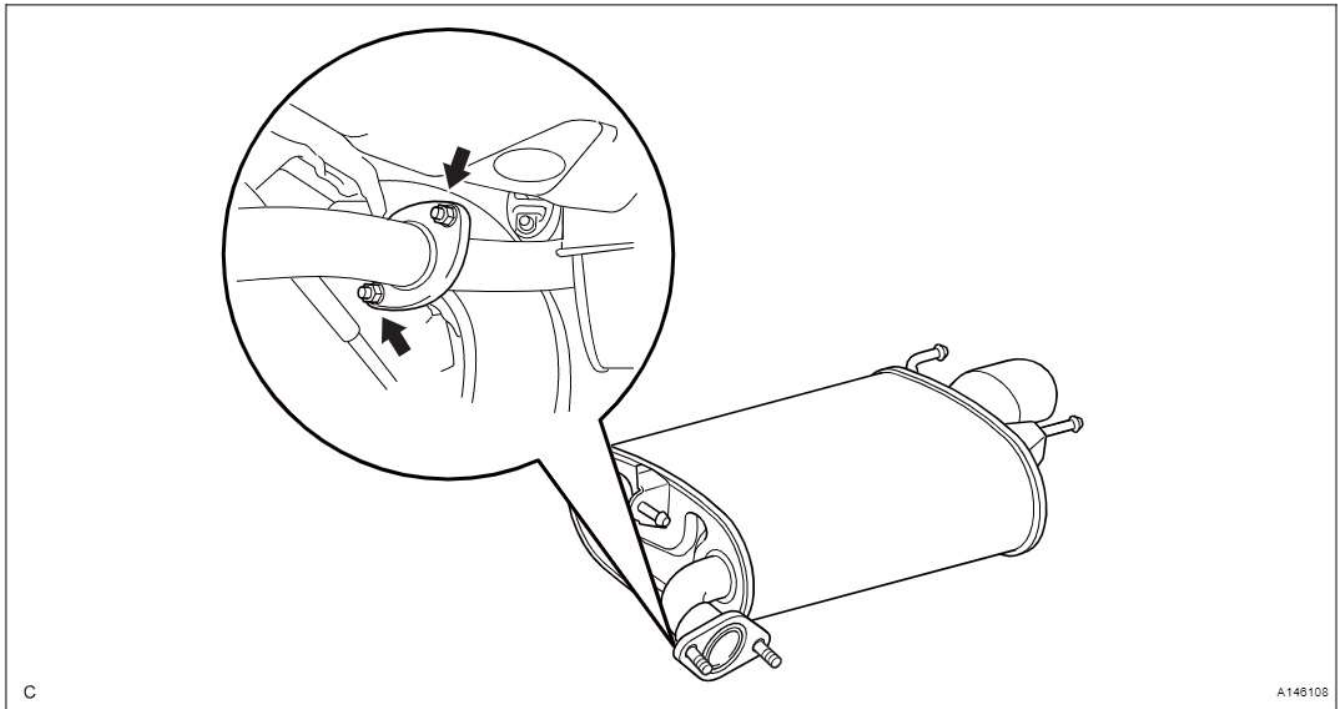


EXHAUST PIPE COMPONENTS



EX-2**2AZ-FXE EXHAUST – EXHAUST PIPE****REMOVAL****1. REMOVE TAIL PIPE ASSEMBLY**

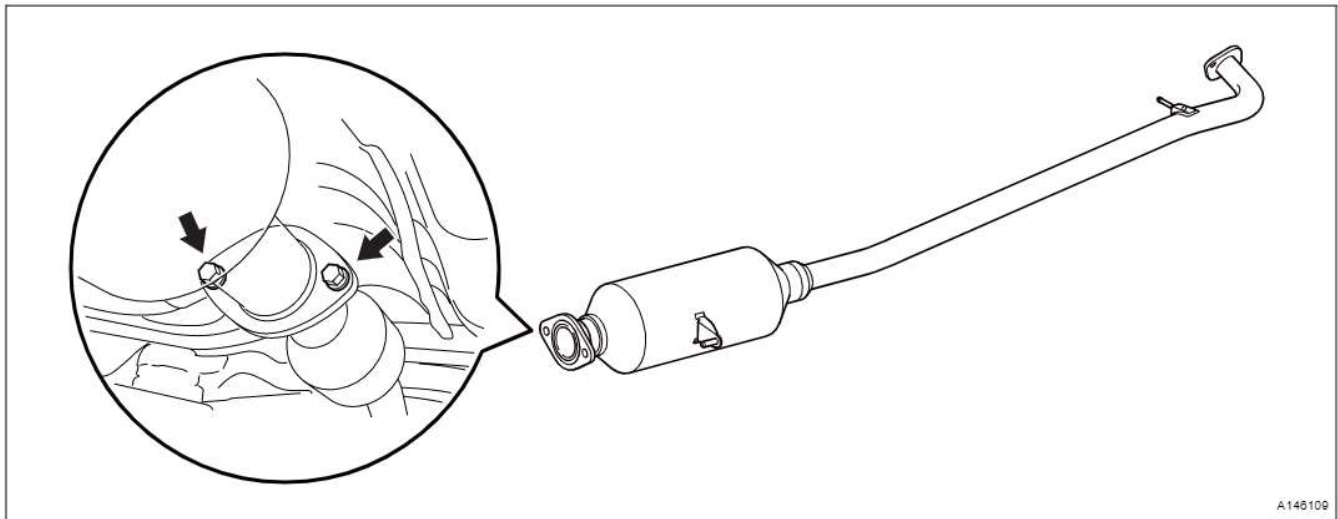
- (a) Remove the 2 nuts and tail pipe assembly.



- (b) Remove the gasket from the center exhaust pipe.

2. REMOVE CENTER EXHAUST PIPE ASSEMBLY

- (a) Remove the 2 bolts, 2 nuts and center exhaust pipe assembly.



- (b) Remove the gasket from the front exhaust pipe.

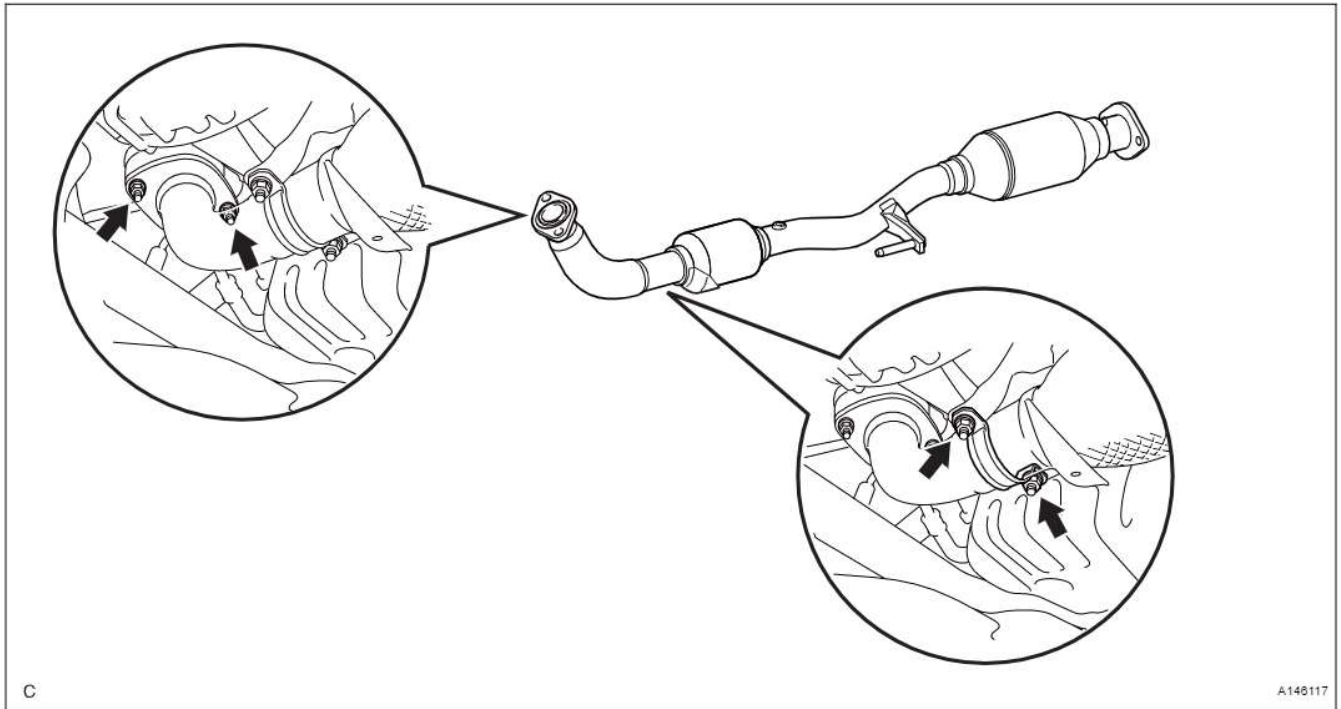
3. REMOVE HEATED OXYGEN SENSOR (See page [EC-26](#))

2AZ-FXE EXHAUST – EXHAUST PIPE

EX-3

4. REMOVE FRONT EXHAUST PIPE ASSEMBLY

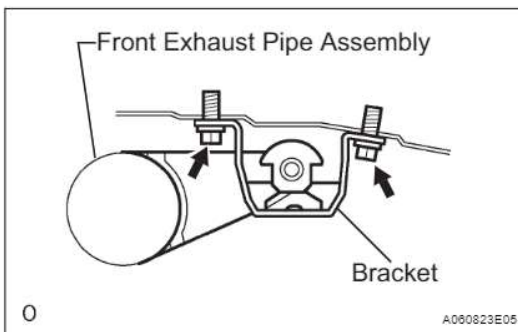
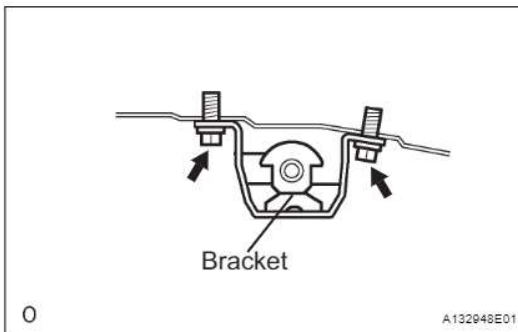
- (a) Remove the 4 nuts, front exhaust pipe No. 1 support bracket and front exhaust pipe assembly.



- (b) Remove the gasket from the front exhaust pipe assembly.

5. REMOVE REAR EXHAUST PIPE NO. 1 SUPPORT BRACKET

- (a) Remove the 2 bolts and rear support bracket.

**INSTALLATION****1. INSTALL REAR EXHAUST PIPE NO. 1 SUPPORT BRACKET**

- (a) Install the rear support bracket with the 2 bolts.
Torque: 33 N*m (337 kgf*cm, 24 ft.*lbf)

NOTICE:

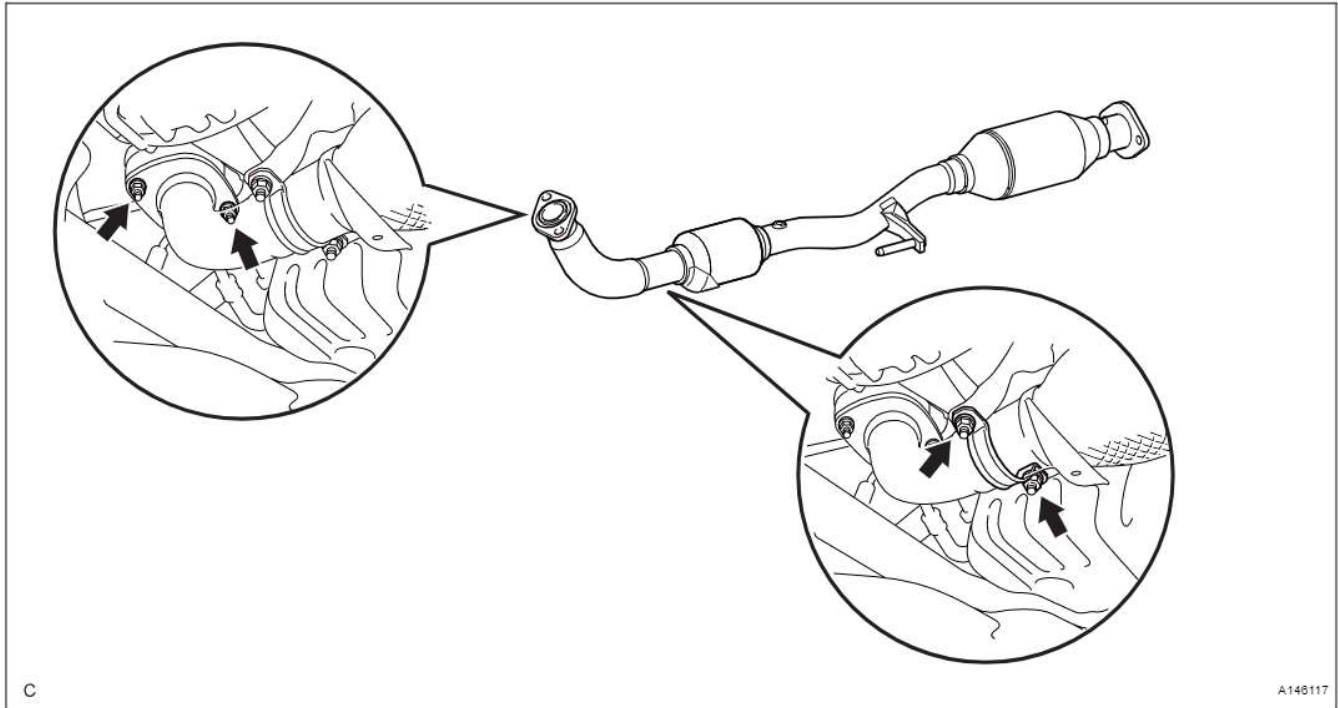
Be sure to install the bracket in the correct direction.

2. INSTALL FRONT EXHAUST PIPE ASSEMBLY

- (a) Install a new gasket onto the front exhaust pipe assembly.

EX-4**2AZ-FXE EXHAUST – EXHAUST PIPE**

- (b) Install the front exhaust pipe assembly with the 2 nuts.



Torque: 62 N*m (632 kgf*cm, 46 ft.*lbf)

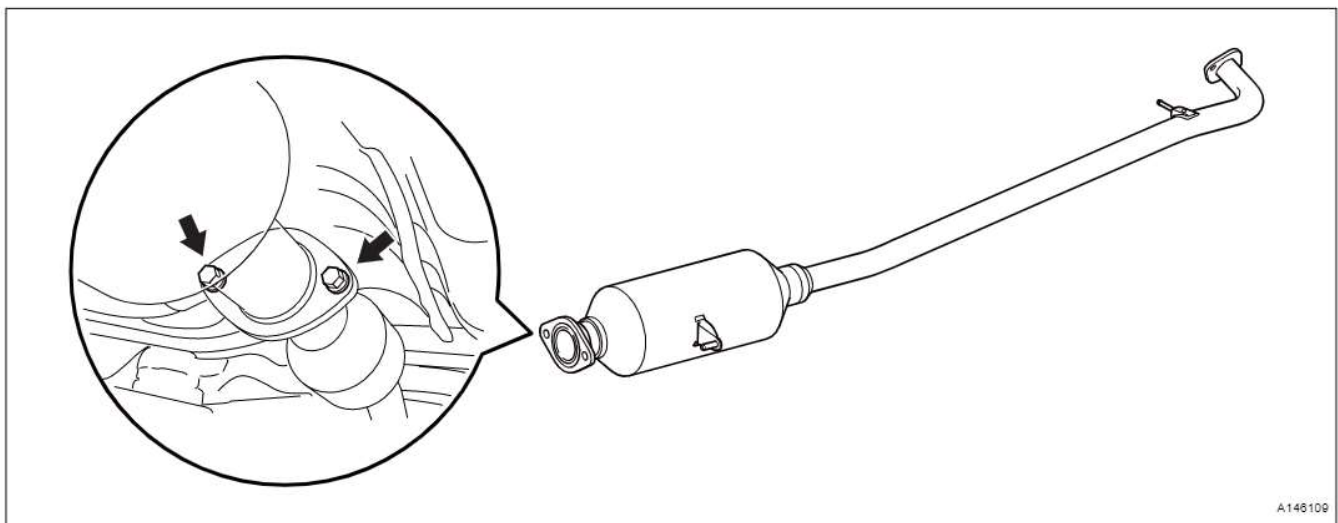
- (c) Install the front exhaust pipe No. 1 support bracket with the 2 nuts .

Torque: 33 N*m (337 kgf*cm, 24 ft.*lbf)

3. INSTALL HEATED OXYGEN SENSOR (See page [EC-26](#))

4. INSTALL CENTER EXHAUST PIPE ASSEMBLY

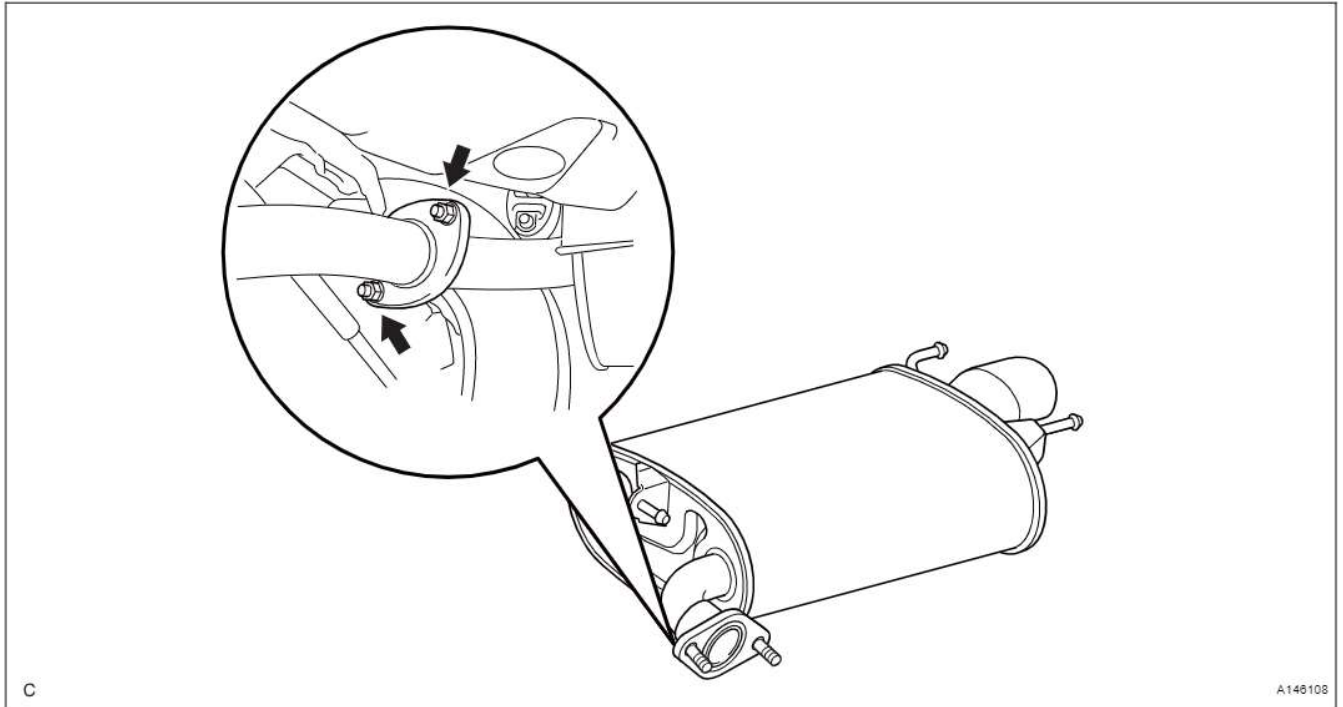
- (a) Install a new gasket onto the front exhaust pipe.
 (b) Install the center exhaust pipe assembly with the 2 bolts and 2 nuts.



Torque: 56 N*m (571 kgf*cm, 41 ft.*lbf)

2AZ-FXE EXHAUST – EXHAUST PIPE**EX-5****5. INSTALL TAIL PIPE ASSEMBLY**

- (a) Install a new gasket onto the center exhaust pipe assembly.
- (b) Install the tail pipe assembly with the 2 nuts.

**Torque: 43 N*m (438 kgf*cm, 32 ft.*lbf)****6. INSPECT FOR EXHAUST GAS LEAK**

If gas is leaking, tighten the areas necessary to stop the leak. Replace the damaged parts as necessary.

EX