

6512 Overview of tightening torques

Amplifier / RAM on holder			
M5 screw		Tightening torque	3Nm
Nut		Tightening torque	3Nm
Bracket to body			
Nut		Tightening torque	6Nm
Screw		Tightening torque	6Nm
Central bass speaker to floor assembly			
Nut		Tightening torque	5Nm
Central bass speaker trim			
Screw		Tightening torque	2Nm
Head unit to holder / holder to support			
Screw		Tightening torque	1,8Nm
Post-amplifier to holder			
Screw		Tightening torque	3,3Nm



6513 Overview of tightening torques

Door speaker on door module carrier		
Oval-head screw for thermoplastic	Tightening torque	2Nm
Loudspeakers on the door / trim panel		
Screw	Tightening torque	2Nm
Speaker on instrument panel / speaker on door		
Screw	Tightening torque	1,8Nm
Speaker to door		
Screw	Tightening torque	2Nm
Speaker to storage shelf/support		
Screw	Tightening torque	1,8Nm
Speaker to support / support to instrument panel / support to body		
Screw	Tightening torque	1,8Nm



6520 Overview of tightening torques

Aerial amplifier to body		
Screw	Tightening torque	3Nm
Interference suppression filter to body		
Screw	Tightening torque	3Nm
Roof-mounted aerial on the roof outer skin		
Screw	Tightening torque	4Nm
Wave trap to C&E pillar		
	Tightening torque	4,6Nm



6550 Overview of tightening torques

Central information display to instrument panel		
Screw	Tightening torque	2,4Nm

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6571 Overview of tightening torques

Emergency power siren with tilt sensor		
Hexagon nut M6x8 Renew nut.	Tightening torque	6Nm

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6577 Overview of tightening torques

Airbag control unit to body		
Screw	Tightening torque	8Nm
Airbag sensor, B-pillar		
M6 screw	Tightening torque	8Nm

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