

This schedule is for vehicles operating under normal conditions only. Please refer to the Additional Service Menus and adjust the schedule as recommended for any applicable conditions.

AVENSIS VERSO ACM20, ACM21 09/2003~

Odometer reading or years, whichever occurs first.	x 1000 km	15	30	45	60	75	90	105	120	135	150	165	180	195	210	225
	Years	1	2	3	4	5	6	7	8	9	10	11	12	13	14	15
Basic engine components																
Valve clearance sensory method	*2						I						I			
Drive belts		I	I	I	I	I	I	I	I	I	I	I	I	I	I	I
Engine oil and filter		R	R	R	R	R	R	R	R	R	R	R	R	R	R	R
Cooling and heater system hoses		I	I	I	I	I	I	I	I	I	I	I	I	I	I	I
Engine coolant (Super Long Life Coolant) (ACM21)	*6		I		I		I		I		R		I		I	R
Engine coolant (Long Life Coolant) (ACM20)	*7	Inspect every service, replace every 60,000km or 2 years (whichever occurs first)														
Exhaust system and mountings		I	I	I	I	I	I	I	I	I	I	I	I	I	I	I
Ignition system																
Spark plugs (Iridium tip type)	*1						R						R			
Ignition timing (timing light or IT tester)		I	I	I	I	I	I	I	I	I	I	I	I	I	I	I
Battery		I	I	I	I	I	I	I	I	I	I	I	I	I	I	I
Fuel system																
Fuel filter including in-tank filter	*1					R					R					R
Air filter element non washable type	*1	I	I	I	R	I	I	I	R	I	I	I	R	I	I	I
Engine idle speed		I	I	I	I	I	I	I	I	I	I	I	I	I	I	I
Fuel tank cap, lines and connections		I	I	I	I	I	I	I	I	I	I	I	I	I	I	I
Charcoal canister				I			I			I			I			I
Chassis and body																
Brake pedal and Parking brake (lever & pedal)		A	A	A	A	A	A	A	A	A	A	A	A	A	A	A
Parking brake linings and drums (rear disc type only)			I		I		I		I		I		I		I	
Front / Rear brake pads and discs	*3	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I
Brake pipes and hoses		I	I	I	I	I	I	I	I	I	I	I	I	I	I	I
Brake fluid		I	R	I	R	I	R	I	R	I	R	I	R	I	R	I
Steering wheel, linkage, rack, rubber boots		I	I	I	I	I	I	I	I	I	I	I	I	I	I	I
Power steering fluid level		I	I	I	I	I	I	I	I	I	I	I	I	I	I	I
Front and rear suspension components		I	I	I	I	I	I	I	I	I	I	I	I	I	I	I
Propshaft flange/chassis/body/tow bar nuts and bolts		T	T	T	T	T	T	T	T	T	T	T	T	T	T	T
Wheel bearing condition and grease		I	I	I	I	I	I	I	I	I	I	I	I	I	I	I
A/T fluid including front differential (T - IV)			I		I		R		I		I		R		I	
M/T Oil including front differential (API GL-4 or GL-5)			I		I		R		I		I		R		I	
Body and under body/chassis condition	*5	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I
Tyre and inflation pressure (torque wheels to spec.)	*4	I	I	I	I	I	I	I	I	I	I	I	I	I	I	I
Body electrical (e.g. lights, wipers, horn, audio, etc..)		I	I	I	I	I	I	I	I	I	I	I	I	I	I	I
A/C system operation (inc. A/C filters & gas)		I	I	I	I	I	I	I	I	I	I	I	I	I	I	I
Check for DTC (check wire or IT tester)		I	I	I	I	I	I	I	I	I	I	I	I	I	I	I
SRS Airbag operation (mechanical and electrical)		Inspect after 10 years from vehicle registration date, then every 2 years														
Road test																
Verify overall performance and operation		I	I	I	I	I	I	I	I	I	I	I	I	I	I	I
Normal service times in hours																
Additional time for coolant replacement add 0.3 (LLC only)		1	1.2	1	1.3	1.3	1.7	1	1.3	1	1.5	1	1.8	1	1.2	1.3
Additional time for coolant replacement add 0.3 (SLLC only)																

Note, if 'inspect' items require adjustment or replacement, factor in additional time.

*1 Replace at the specified kilometres only

*2 Listen for abnormal noise, correct idle and smooth running and adjust only if necessary

*3 Measure disc runout and thickness whenever replacing disc pads.

*4 Under normal conditions wheel rotation is recommended every 15,000 kms

*5 Check for paint condition, damage or corrosion

*6 Inspect every 30,000km service using hydrometer or refractometer

*7 This schedule is for Toyota Long Life Coolant 112, Mix ratio 50%

I = Inspect

A = Check and adjust

R = Replace

T = Check and Tighten

ADDITIONAL SERVICE MENUS – Avensis Verso ACM20, ACM21 09/2003~

The following menus have been prepared to facilitate adjustments and additions to the “normal conditions” schedule, to provide cost effective and adequate servicing of vehicles operating under various on and off road conditions. If a combination of conditions apply, select the shortest recommended service interval. If your vehicle is operating in conditions not covered in the additional menus listed, please contact the Service Manager of your Toyota dealer who will advise on the correct servicing schedule.

Please note: Failure to maintain the vehicle in accordance with the required service recommendations may invalidate the new vehicle warranty.

1. VEHICLES THAT TRAVEL LESS THAN 15,000 KILOMETRES PER YEAR

- Valve clearance: Inspect clearance using the sensory method every 6 years
- Air filter: Inspect 12 months and replace only when necessary or at specified kilometres
- Spark plugs: Inspect every 2 years, only replace at specified kilometres
- Manual or Automatic transmission oil: Replace at specified kilometres
- Engine coolant, Brake fluid: Replace every 2 years

2. VEHICLES THAT ARE FREQUENTLY SUBJECT TO CONTINUOUS HIGH SPEED AND/OR HEAVY USE SUCH AS OPERATING FULLY LOADED OR FOR TOWING

- Engine oil and oil filter: Replace at half the specified distance or time
- Brake linings and drums: Inspect at half the specified distance or time
- Brake pads and discs: Inspect at half the specified distance or time
- Brake fluid: Replace at half the specified distance or time
- Manual or Automatic transmission oil: Replace at half the specified distance or time
- Front differential oil: Replace at half the specified distance or time
- Wheel bearings: Inspect at half the specified distance or time

3. VEHICLES THAT ARE SUBJECT TO EXTENDED PERIODS OF IDLING AND OR SLOW SPEED DRIVING

- Engine oil and oil filter: Replace at half the specified distance or time

4. VEHICLES THAT ARE SUBJECT TO REPEATED SHORT TRIPS (Less than 10 kilometres) WHERE THE OUTSIDE TEMPERATURE IS BELOW FREEZING

- Engine oil and oil filter: Replace at half the specified distance or time

5. VEHICLES THAT ARE USED FREQUENTLY ON UNSEALED ROADS AND DUSTY OR MUDDY CONDITIONS

- Engine oil and filter: Replace at half the specified distance or time
- Air filter: Inspect at half the specified distance or time
- Brake linings and drums: Inspect at half the specified distance or time
- Brake pads and discs: Inspect at half the specified distance or time
- Exhaust system and mountings: Inspect at half the specified distance or time
- Wheel alignment (side-slip or toe-in): Inspect at half the specified distance or time
- Steering linkage, suspension joints, rubber boots: Inspect at half the specified distance or time
- Body and underbody/chassis condition: Inspect at half the specified distance or time
- Tightness of chassis/body nuts and bolts: Inspect at half the specified distance or time

6. VEHICLES DRIVEN THROUGH WATER SUCH AS FORDING STREAMS OR FLOODED ROADS

- Brake operation: Inspect immediately
- Manual or Automatic transmission oil: Inspect as soon as practicable
- Radiator (also A/C condenser if fitted): Inspect fins are clear of debris
- Front differential oil: Check for water contamination as soon as practicable