

TORQUE SPECIFICATION

Part Tightened	N·m	kgf·cm	ft·lbf
Starter commutator end frame assy x Starter drive housing assy	6.0	61	53 in.·lbf
Starter drive housing assy x Repair service starter kit	2.3	24	21 in.·lbf
Lead wire x Repair service starter kit	6.0	61	53 in.·lbf
Generator pulley x Generator rotor assy	65	663	48
Stator sub-assy generator w/ rectifire x Drive end frame	3.5	36	31 in.·lbf
Regulator rear end cover x Stator sub-assy generator w/ rectifire			
w/ washer	2.2	22	19 in.·lbf
w/o washer	1.2	12	11 in.·lbf
Generator rear end cover x Stator sub-assy generator w/ rectifire (See page 19-9)			
Nut A	19.5	199	14
Nut B	12	122	9.0
Screw	2.4	24	21 in.·lbf