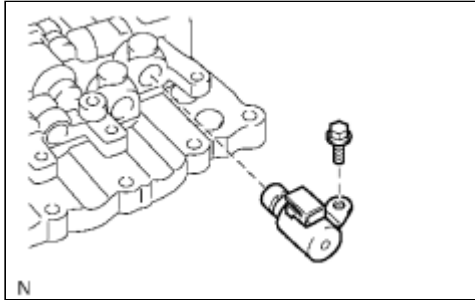


Last Modified: 11-27-2007		1.6 A
Service Category: Drivetrain	Section: Automatic Transmission/Transaxle	
Model Year: 2008	Model: LX570	Doc ID: RM000000O9M02EX
Title: AB60F AUTOMATIC TRANSMISSION / TRANSAXLE: VALVE BODY ASSEMBLY: REASSEMBLY (2008 LX570)		

REASSEMBLY

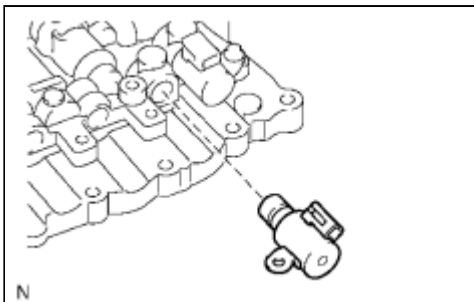
1. INSTALL SHIFT SOLENOID VALVE S3



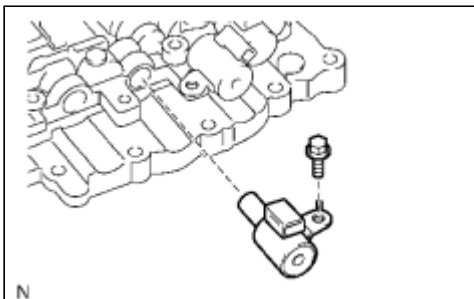
(a) Install the shift solenoid valve with the bolt.

Torque: 10 N·m (102 kgf·cm, 7 ft·lbf)

2. INSTALL SHIFT SOLENOID VALVE S2



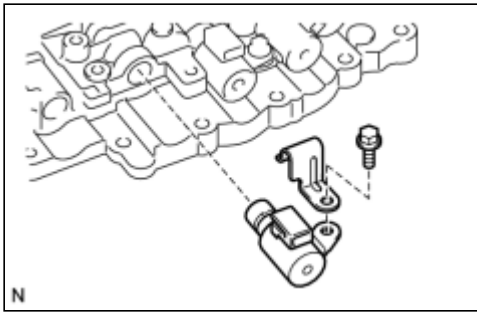
3. INSTALL SHIFT SOLENOID VALVE S4



(a) Install the shift solenoid valve with the bolt.

Torque: 10 N·m (102 kgf·cm, 7 ft·lbf)

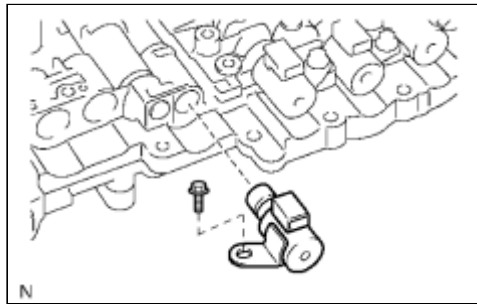
4. INSTALL SHIFT SOLENOID VALVE S1



(a) Install the shift solenoid valve and valve body wire harness clamp with the bolt.

Torque: 10 N·m (102 kgf·cm, 7 ft·lbf)

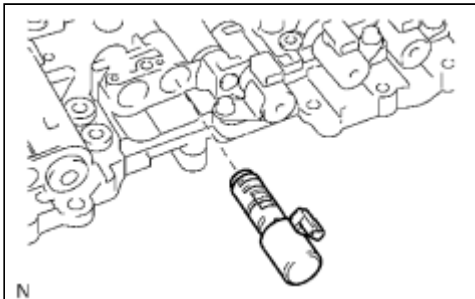
5. INSTALL SHIFT SOLENOID VALVE SR



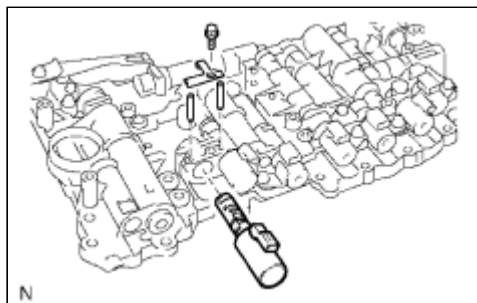
(a) Install the shift solenoid valve with the bolt.

Torque: 10 N·m (102 kgf·cm, 7 ft·lbf)

6. INSTALL SHIFT SOLENOID VALVE SL1



7. INSTALL SHIFT SOLENOID VALVE SLT

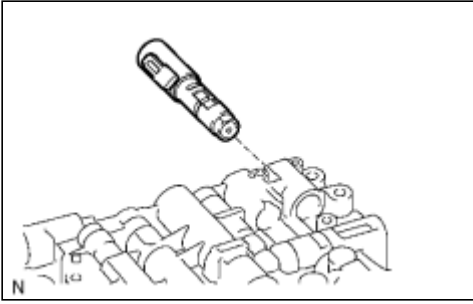


(a) Install the shift solenoid valve.

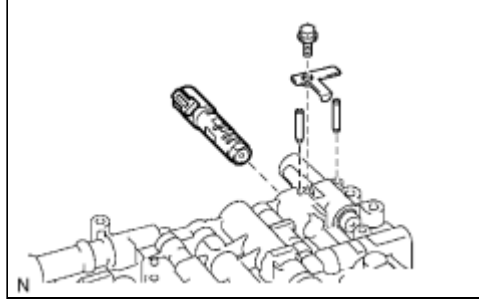
(b) Install the 2 straight pins and lock plate with the bolt.

Torque: 6.4 N·m (65 kgf·cm, 57 in·lbf)

8. INSTALL SHIFT SOLENOID VALVE SLU



9. INSTALL SHIFT SOLENOID VALVE SL2



(a) Install the shift solenoid valve.

(b) Install the 2 straight pins and lock plate with the bolt.

Torque: 6.4 N·m (65 kgf·cm, 57 in·lbf)

