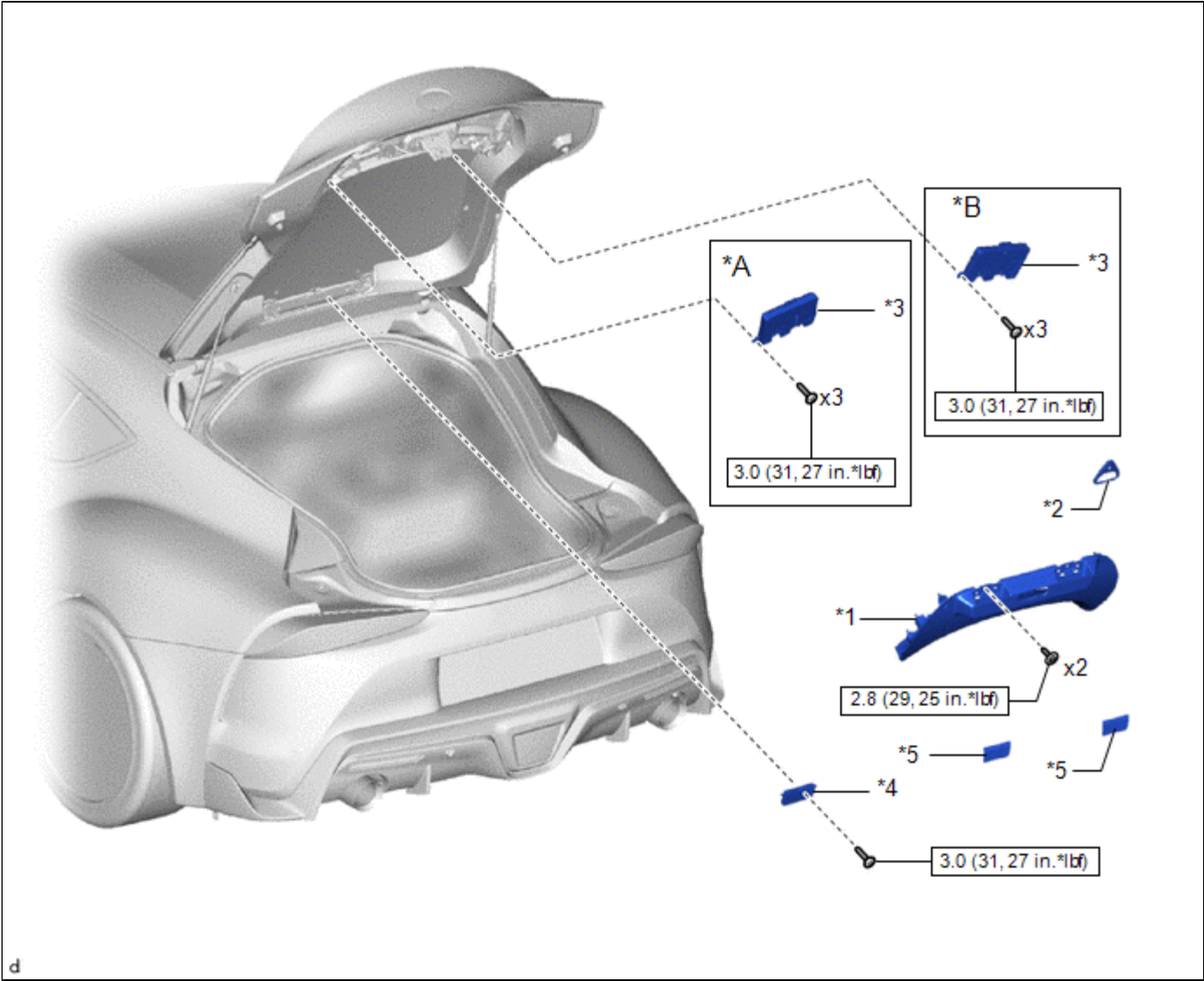


Last Modified: 09-05-2019	6.9:8.0.49	Doc ID: RM100000001JCO6
Model Year Start: 2020	Model: Supra	Prod Date Range: [03/2019 -]
Title: AUDIO / VIDEO: AMPLIFIER ANTENNA: COMPONENTS; 2020 MY Supra [03/2019 -]		

COMPONENTS

ILLUSTRATION



*A	for Toyota Supra Connect	*B	for Navigation System
*1	BACK DOOR TRIM BOARD	*2	EMERGENCY RELEASE HANDLE
*3	MULTIPLE-BAND AERIAL	*4	NO. 1 AMPLIFIER ANTENNA ASSEMBLY
*5	BACK DOOR TRIM COVER	-	-
	N*m (kgf*cm, ft.*lbf): Specified torque	-	-

Last Modified: 09-05-2019	6.9:8.0.49	Doc ID: RM100000001JCO7
Model Year Start: 2020	Model: Supra	Prod Date Range: [03/2019 -]
Title: AUDIO / VIDEO: AMPLIFIER ANTENNA: REMOVAL; 2020 MY Supra [03/2019 -]		

REMOVAL

PROCEDURE

1. REMOVE CENTER STOP LIGHT ASSEMBLY

Click here [INFO](#)

2. REMOVE NO. 1 AMPLIFIER ANTENNA ASSEMBLY

NOTICE:

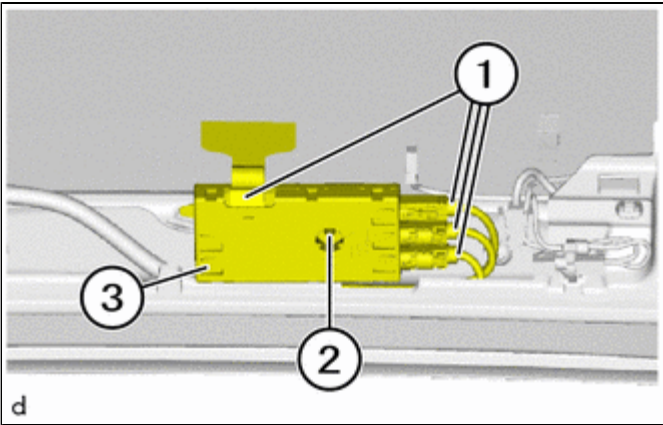
- Electrostatic discharge.

Damage to or destruction of electrical components.

- Leave electrical components in original packaging until just before they are installed. Use the original packaging only for any return shipments. Always package removed components straight away.
- Only touch the housings of electrical components. Do not touch pins or multi-pin connectors directly.
- Wear electrically conductive clothing and antistatic shoes (with ESD symbol).
- For additional information see:

Click here [INFO](#)

(a) Unlock plug connections (1) and disconnect.



(b) Loosen T25 screw (2).

(c) Remove the No. 1 amplifier antenna assembly (3).

3. REMOVE EMERGENCY RELEASE HANDLE

Click here [INFO](#)

4. REMOVE BACK DOOR TRIM BOARD

Click here [INFO](#)

5. REMOVE MULTIPLE-BAND AERIAL

Last Modified: 09-05-2019	6.9:8.0.49	Doc ID: RM100000001JCO8
Model Year Start: 2020	Model: Supra	Prod Date Range: [03/2019 -]
Title: AUDIO / VIDEO: AMPLIFIER ANTENNA: INSTALLATION; 2020 MY Supra [03/2019 -]		

INSTALLATION

PROCEDURE

1. INSTALL MULTIPLE-BAND AERIAL

Click here [INFO](#)

2. INSTALL BACK DOOR TRIM BOARD

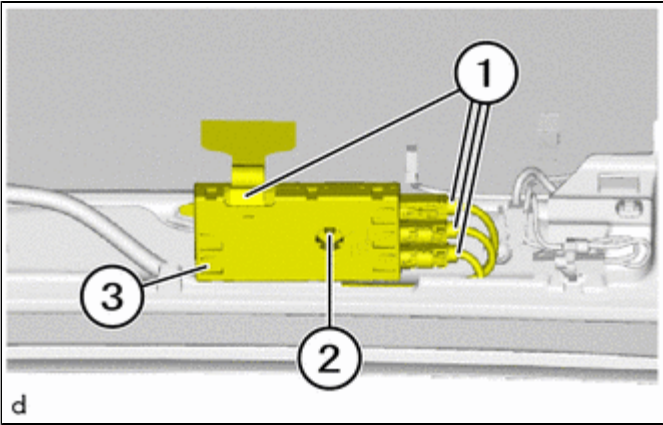
Click here [INFO](#)

3. INSTALL EMERGENCY RELEASE HANDLE

Click here [INFO](#)

4. INSTALL NO. 1 AMPLIFIER ANTENNA ASSEMBLY

(a) Position the No. 1 amplifier antenna assembly (3).



(b) Tighten the T25 screw (2).

Torque:
3.0 N·m {31 kgf·cm, 27 in·lbf}

(c) Connect connectors (1) and lock.

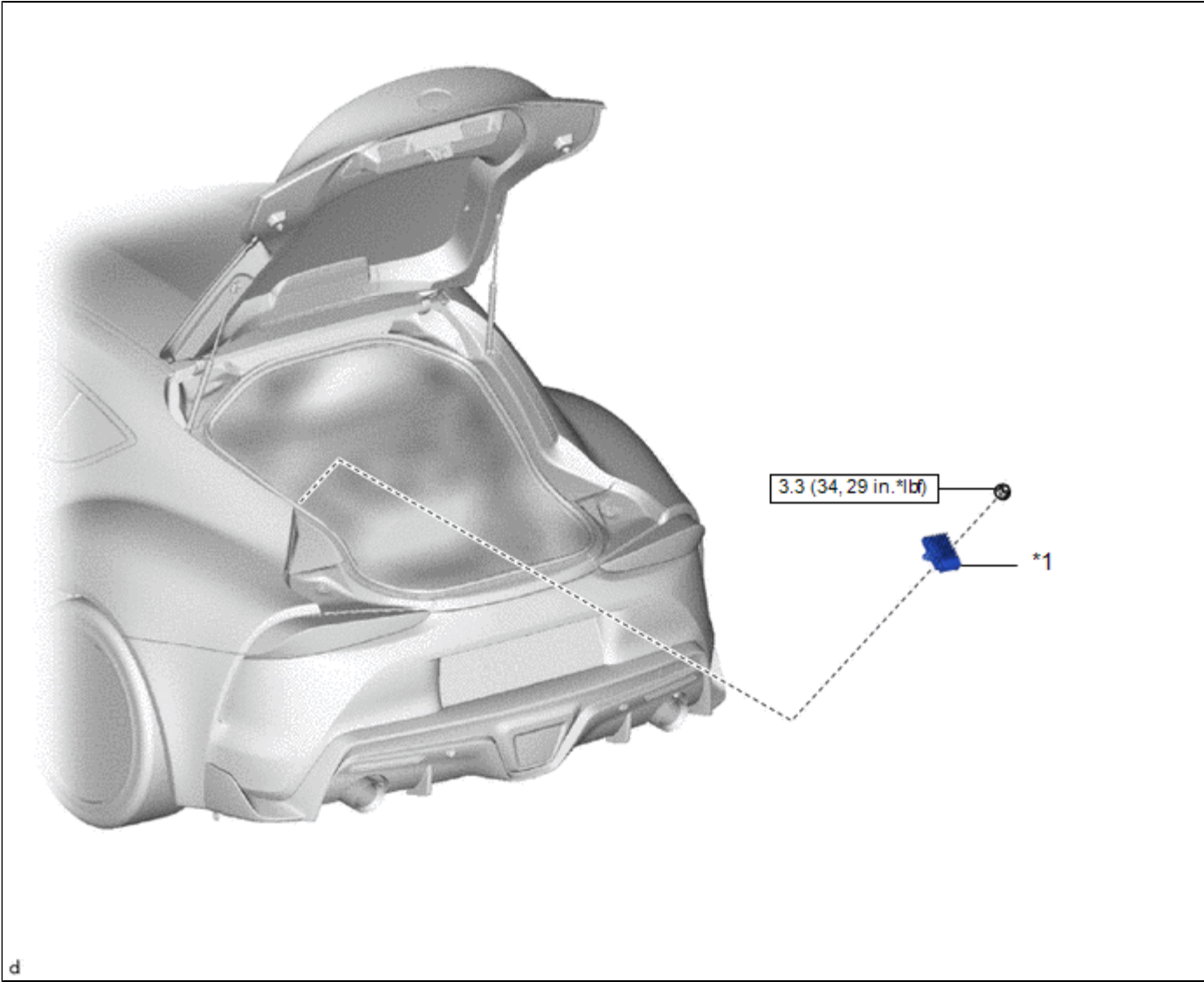
5. INSTALL CENTER STOP LIGHT ASSEMBLY

Click here [INFO](#)

Last Modified: 09-05-2019	6.9:8.0.49	Doc ID: RM100000001JCOF
Model Year Start: 2020	Model: Supra	Prod Date Range: [03/2019 -]
Title: AUDIO / VIDEO: ASC ECU: COMPONENTS; 2020 MY Supra [03/2019 -]		

COMPONENTS

ILLUSTRATION



*1	STEREO COMPONENT EQUALIZER ASSEMBLY	-	-
	N*m (kgf*cm, ft.*lbf): Specified torque	-	-

Last Modified: 09-05-2019	6.9:8.0.49	Doc ID: RM100000001JCOG
Model Year Start: 2020	Model: Supra	Prod Date Range: [03/2019 -]
Title: AUDIO / VIDEO: ASC ECU: REMOVAL; 2020 MY Supra [03/2019 -]		

REMOVAL

CAUTION / NOTICE / HINT

CAUTION:

- Working on 12 V vehicle electrical system.

Risk of short circuits! Risk of fire!

- Detach battery earth lead from battery.

NOTICE:

- Electrostatic discharge.

Damage to or destruction of electrical components.

- Leave electrical components in original packaging until just before they are installed. Use the original packaging only for any return shipments. Always package removed components straight away.
- Only touch the housings of electrical components. Do not touch pins or multi-pin connectors directly.
- Wear electrically conductive clothing and antistatic shoes (with ESD symbol).
- For additional information see:

Click here [INFO](#)

- Before performing work on electronic components, disconnect the cable from the negative (-) battery terminal to prevent damage to the electrical system or components.
- When disconnecting the cable, turn the START-STOP button (engine switch) and headlight switch off and loosen the cable nut completely. Perform these operations without twisting or prying on the cable. Then disconnect the cable.
- Clock settings, radio settings, audio system memory, DTCs and other data will be cleared when the cable is disconnected from the negative (-) battery terminal. Write down any necessary data before disconnecting the cable.

PROCEDURE

1. REMOVE DECK TRIM SIDE BOARD AND DECK SIDE TRIM COVER LH

Click here [INFO](#)

2. REMOVE STEREO COMPONENT EQUALIZER ASSEMBLY

NOTICE:

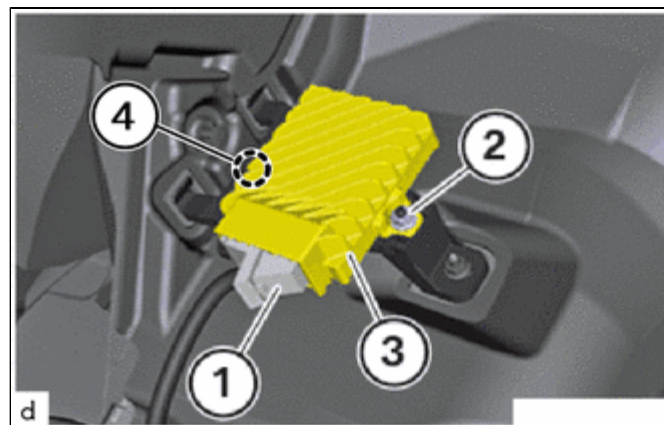
- Electrostatic discharge.

Damage to or destruction of electrical components.

- Leave electrical components in original packaging until just before they are installed. Use the original packaging only for any return shipments. Always package removed components straight away.
- Only touch the housings of electrical components. Do not touch pins or multi-pin connectors directly.
- Wear electrically conductive clothing and antistatic shoes (with ESD symbol).
- For additional information see:

Click here [INFO](#)

(a) Unlock plug connection (1) and disconnect.



(b) Loosen nut (2).

(c) Detach the guide (4) to remove the stereo component equalizer assembly (3) from the holder.

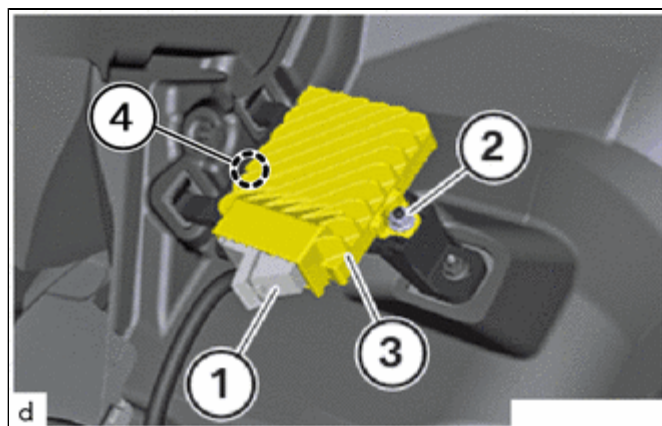
Last Modified: 09-05-2019	6.9:8.0.49	Doc ID: RM100000001JCOH
Model Year Start: 2020	Model: Supra	Prod Date Range: [03/2019 -]
Title: AUDIO / VIDEO: ASC ECU: INSTALLATION; 2020 MY Supra [03/2019 -]		

INSTALLATION

PROCEDURE

1. INSTALL STEREO COMPONENT EQUALIZER ASSEMBLY

(a) Attach the guide (4) in the holder.



(b) Install the stereo component equalizer assembly (3) with the nut (2).

Torque:

3.3 N·m {34 kgf·cm, 29 in·lbf}

(c) Connect connector (1) and lock.

2. INSTALL DECK TRIM SIDE BOARD AND DECK SIDE TRIM COVER LH

Click here [INFO](#)

3. PROGRAM/ENCODE THE ACTIVE SOUND DESIGN (ASD) WITH THE DIAGNOSIS SYSTEM

(a) Connect the diagnosis system to the vehicle and enter the following menus:

Vehicle information / Control unit list / ASD Active Sound Design / Call up control unit functions / Component actuation / Reset control unit

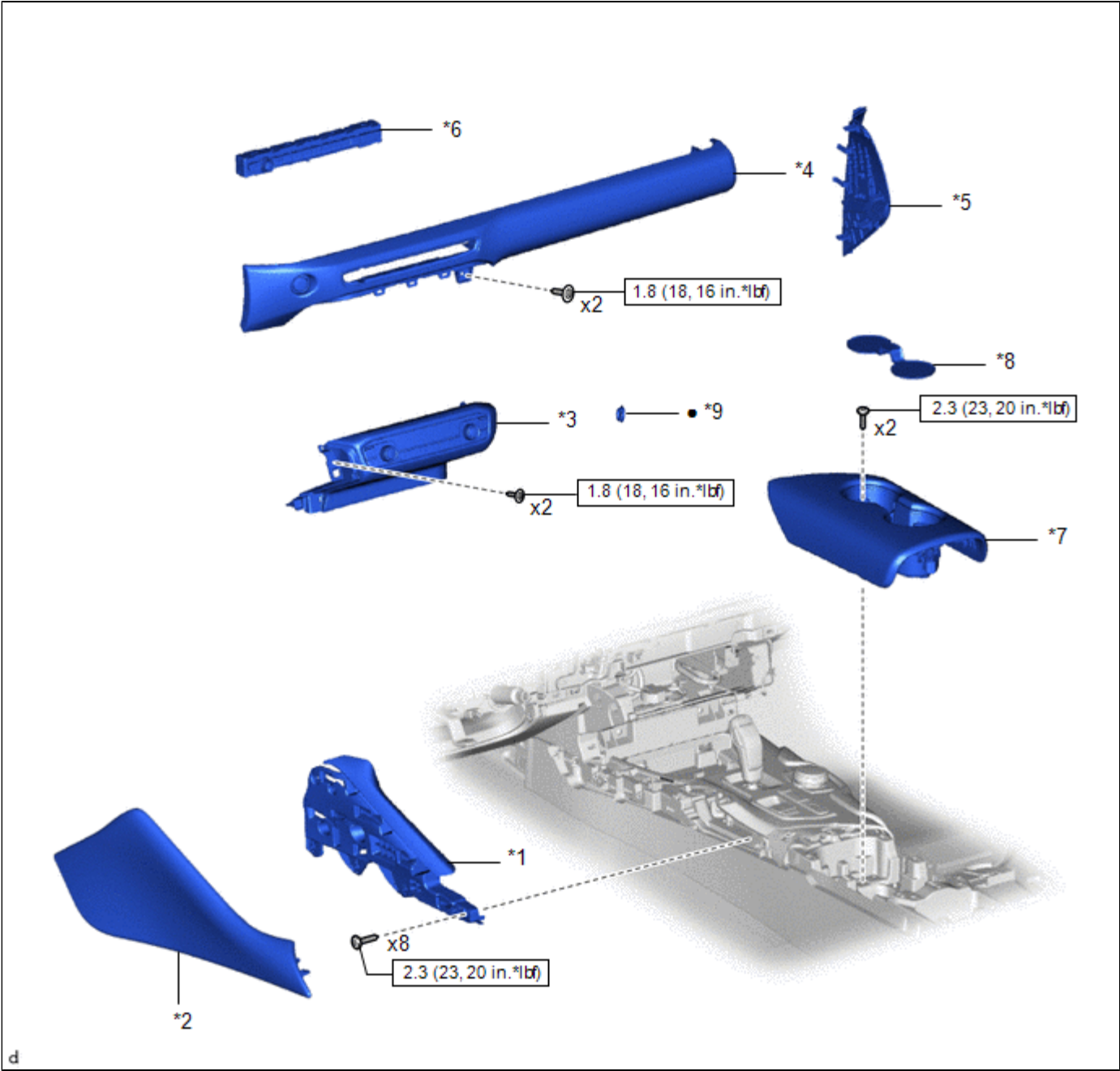
4. PROGRAM/ENCODE AUDIO SYSTEM WITH THE DIAGNOSIS SYSTEM

(a) Connect the diagnosis system to the vehicle and enter the following menus:

Vehicle information / Control unit list / ASD Active Sound Design / Call up control unit functions / Component actuation / Reset control unit

Last Modified: 09-05-2019	6.9:8.0.49	Doc ID: RM100000001JCNO
Model Year Start: 2020	Model: Supra	Prod Date Range: [03/2019 -]
Title: AUDIO / VIDEO: CONTROL PANEL: COMPONENTS; 2020 MY Supra [03/2019 -]		

COMPONENTS ILLUSTRATION



*1	CONSOLE PANEL AND CONSOLE PANEL RETAINER	*2	CONSOLE SIDE PANEL
*3	INSTRUMENT PANEL FINISH LOWER PANEL	*4	NO. 1 INSTRUMENT PANEL GARNISH SUB-ASSEMBLY

*5	NO. 1 INSTRUMENT SIDE PANEL	*6	RADIO RECEIVER SWITCH KNOB
*7	FRONT CONSOLE ARMREST ASSEMBLY	*8	NO. 1 CONSOLE BOX SILENCER PAD
*9	RUBBER PLUG	-	-
	N*m (kgf*cm, ft.*lbf): Specified torque	•	Non-reusable part

Last Modified: 09-05-2019	6.9:8.0.49	Doc ID: RM100000001JCNP
Model Year Start: 2020	Model: Supra	Prod Date Range: [03/2019 -]
Title: AUDIO / VIDEO: CONTROL PANEL: REMOVAL; 2020 MY Supra [03/2019 -]		

REMOVAL

CAUTION / NOTICE / HINT

CAUTION:

- Working on 12 V vehicle electrical system.

Risk of short circuits! Risk of fire!

- Detach battery earth lead from battery.

NOTICE:

- Before performing work on electronic components, disconnect the cable from the negative (-) battery terminal to prevent damage to the electrical system or components.
- When disconnecting the cable, turn the START-STOP button (engine switch) and headlight switch off and loosen the cable nut completely. Perform these operations without twisting or prying on the cable. Then disconnect the cable.
- Clock settings, radio settings, audio system memory, DTCs and other data will be cleared when the cable is disconnected from the negative (-) battery terminal. Write down any necessary data before disconnecting the cable.

PROCEDURE

1. DISCONNECT CABLE FROM NEGATIVE BATTERY TERMINAL

Click here [INFO](#)

2. REMOVE FRONT CONSOLE ARMREST ASSEMBLY

Click here [INFO](#)

3. REMOVE CONSOLE SIDE PANEL

Click here [INFO](#)

4. REMOVE CONSOLE PANEL AND CONSOLE PANEL RETAINER

Click here [INFO](#)

5. REMOVE INSTRUMENT PANEL FINISH LOWER PANEL

Click here [INFO](#)

6. REMOVE NO. 1 INSTRUMENT SIDE PANEL

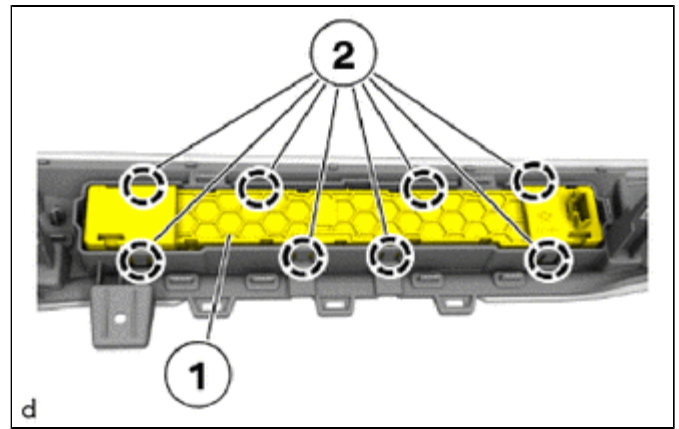
Click here [INFO](#)

7. REMOVE NO. 1 INSTRUMENT PANEL GARNISH SUB-ASSEMBLY

Click here [INFO](#)

8. REMOVE RADIO RECEIVER SWITCH KNOB

(a) Detach the claws (2) to remove the radio receiver switch knob (1).



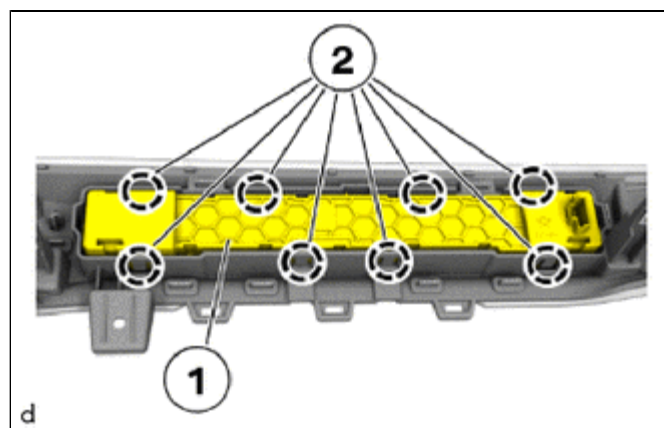
Last Modified: 09-05-2019	6.9:8.0.49	Doc ID: RM100000001JCNQ
Model Year Start: 2020	Model: Supra	Prod Date Range: [03/2019 -]
Title: AUDIO / VIDEO: CONTROL PANEL: INSTALLATION; 2020 MY Supra [03/2019 -]		

INSTALLATION

PROCEDURE

1. INSTALL RADIO RECEIVER SWITCH KNOB

(a) Attach the claws (2) to install the radio receiver switch knob (1).



2. INSTALL NO. 1 INSTRUMENT PANEL GARNISH SUB-ASSEMBLY

Click here [INFO](#)

3. INSTALL NO. 1 INSTRUMENT SIDE PANEL

Click here [INFO](#)

4. INSTALL INSTRUMENT PANEL FINISH LOWER PANEL

Click here [INFO](#)

5. INSTALL CONSOLE PANEL AND CONSOLE PANEL RETAINER

Click here [INFO](#)

6. INSTALL CONSOLE SIDE PANEL

Click here [INFO](#)

7. INSTALL FRONT CONSOLE ARMREST ASSEMBLY

Click here [INFO](#)

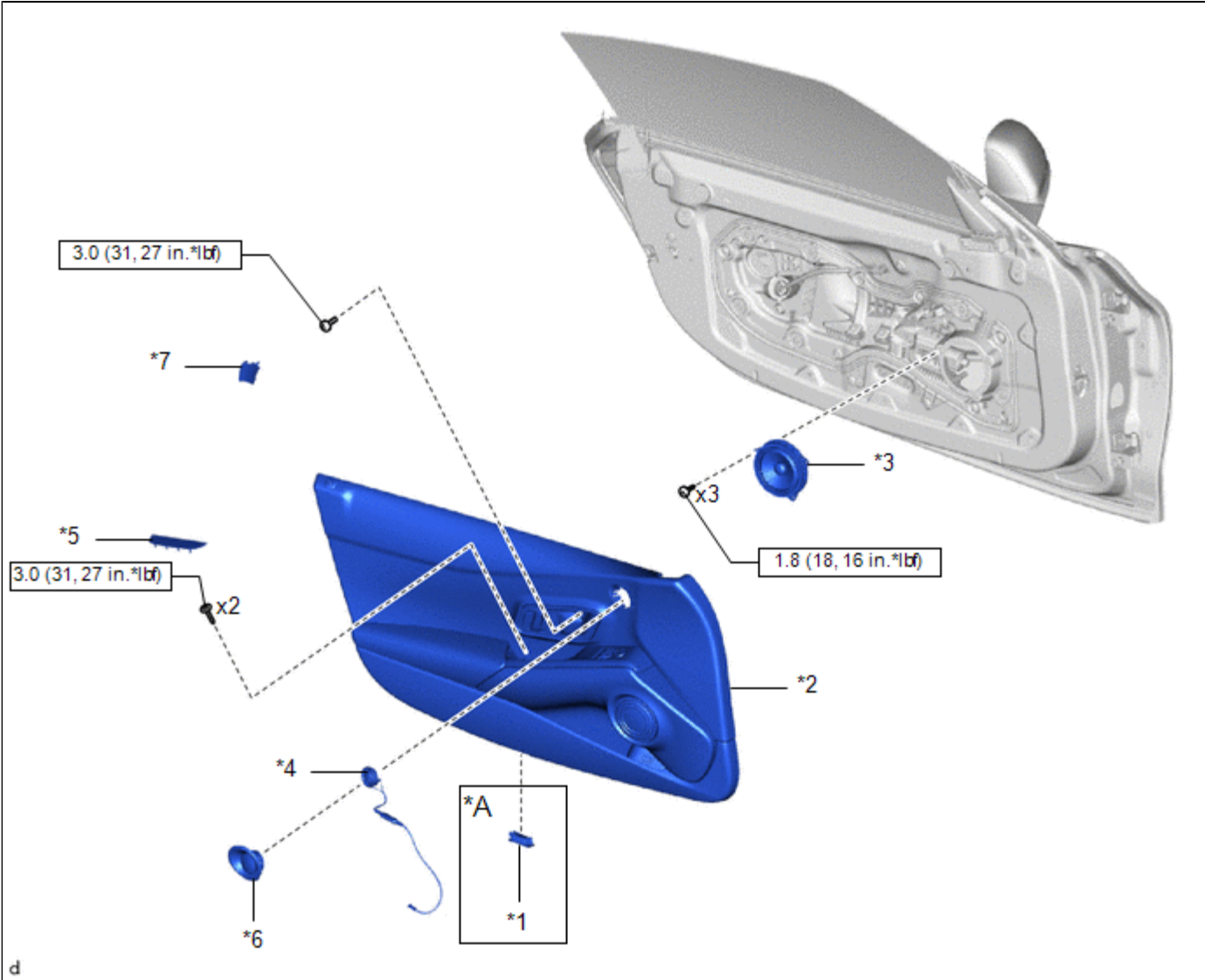
8. CONNECT CABLE TO NEGATIVE BATTERY TERMINAL

Click here [INFO](#)

Last Modified: 09-05-2019	6.9:8.0.49	Doc ID: RM100000001JCNU
Model Year Start: 2020	Model: Supra	Prod Date Range: [03/2019 -]
Title: AUDIO / VIDEO: FRONT DOOR SPEAKER: COMPONENTS; 2020 MY Supra [03/2019 -]		

COMPONENTS

ILLUSTRATION



*A	w/ Courtesy Light	-	-
*1	COURTESY LIGHT ASSEMBLY	*2	FRONT DOOR TRIM BOARD SUB-ASSEMBLY
*3	FRONT NO. 1 SPEAKER ASSEMBLY	*4	FRONT NO. 2 SPEAKER ASSEMBLY
*5	DOOR TRIM COVER	*6	FRONT DOOR SPEAKER HOLE COVER
*7	NO. 2 DOOR INSIDE HANDLE BEZEL	-	-
	N*m (kgf*cm, ft.*lbf): Specified	-	-

	torque		
---	--------	--	--

Last Modified: 09-05-2019	6.9:8.0.49	Doc ID: RM100000001JCNV
Model Year Start: 2020	Model: Supra	Prod Date Range: [03/2019 -]
Title: AUDIO / VIDEO: FRONT DOOR SPEAKER: REMOVAL; 2020 MY Supra [03/2019 -]		

REMOVAL

CAUTION / NOTICE / HINT

HINT:

- Use the same procedure for the RH side and LH side.
- The following procedure is for the LH side.

PROCEDURE

1. REMOVE COURTESY LIGHT ASSEMBLY (w / Courtesy Light)

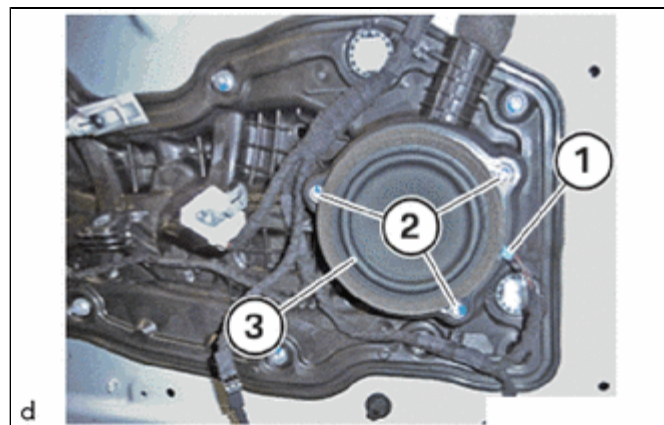
Click here [INFO](#)

2. REMOVE FRONT DOOR TRIM BOARD SUB-ASSEMBLY

Click here [INFO](#)

3. REMOVE FRONT NO. 1 SPEAKER ASSEMBLY

(a) Unlock plug connection (1) and disconnect.

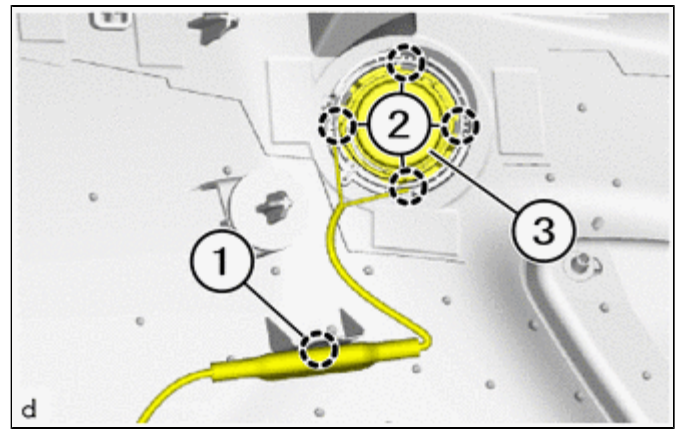


(b) Loosen T20 screws (2).

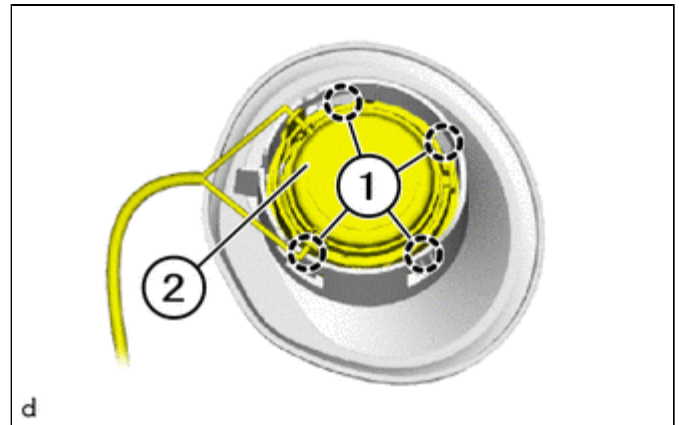
(c) Remove the front No. 1 speaker assembly (3).

4. REMOVE FRONT NO. 2 SPEAKER ASSEMBLY

(a) Detach the clamp (1).



(b) Detach the claws (2) to remove the front No. 2 speaker assembly and front door speaker hole cover (3) from the front door trim board sub-assembly.



(c) Detach the claws (1) to remove the front No. 2 speaker assembly (2) from the front door speaker hole cover.



Last Modified: 09-05-2019	6.9:8.0.49	Doc ID: RM100000001JCNW
Model Year Start: 2020	Model: Supra	Prod Date Range: [03/2019 -]
Title: AUDIO / VIDEO: FRONT DOOR SPEAKER: INSTALLATION; 2020 MY Supra [03/2019 -]		

INSTALLATION

CAUTION / NOTICE / HINT

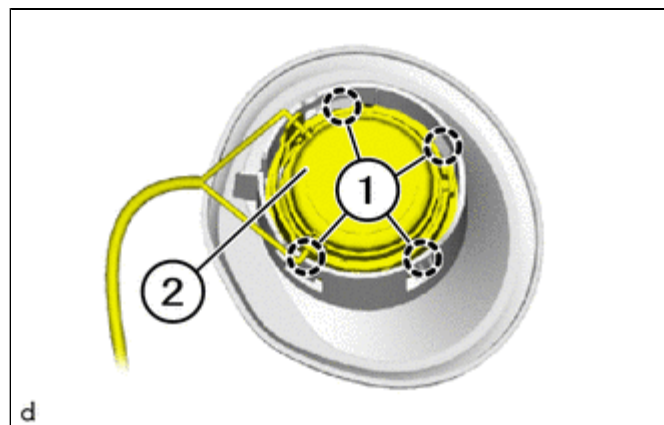
HINT:

- Use the same procedure for the RH side and LH side.
- The following procedure is for the LH side.

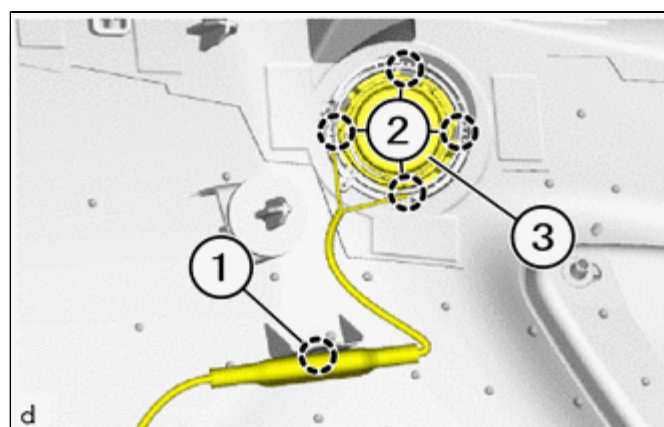
PROCEDURE

1. INSTALL FRONT NO. 2 SPEAKER ASSEMBLY

- (a) Attach the claws (1) to install the front No. 2 speaker assembly (2) to the front door speaker hole cover.



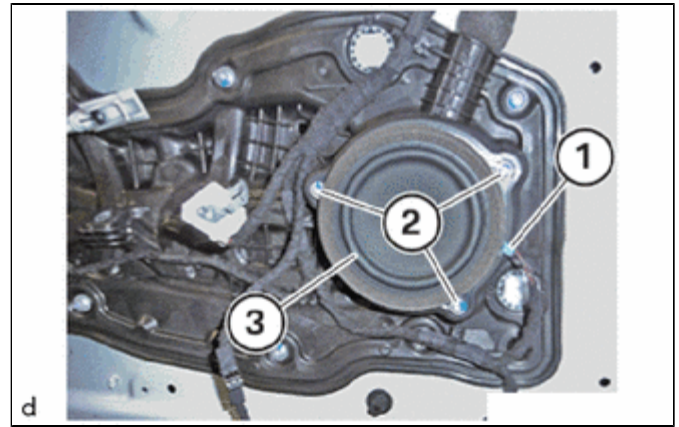
- (b) Attach the claws (2) to install the front No. 2 speaker assembly and front door speaker hole cover (3) to the front door trim board sub-assembly.



- (c) Attach the clamp (1).

2. INSTALL FRONT NO. 1 SPEAKER ASSEMBLY

(a) Position the front No. 1 speaker assembly (3).



(b) Tighten the T20 screws (2).

Torque:

1.8 N·m {18 kgf·cm, 16 in·lbf}

(c) Connect connector (1) and lock.

3. INSTALL FRONT DOOR TRIM BOARD SUB-ASSEMBLY

Click here [INFO](#)

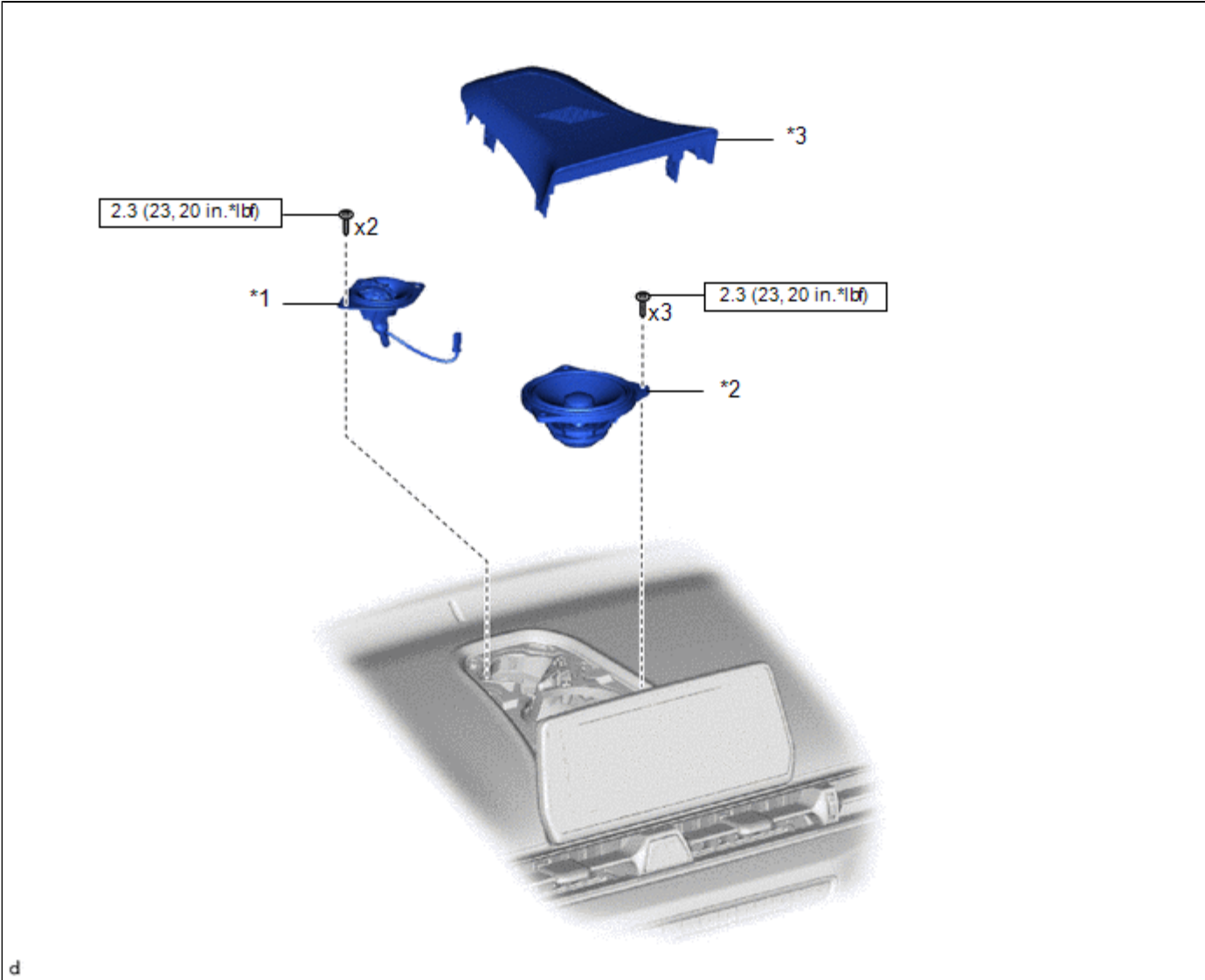
4. INSTALL COURTESY LIGHT ASSEMBLY (w / Courtesy Light)

Click here [INFO](#)

Last Modified: 09-05-2019	6.9:8.0.49	Doc ID: RM100000001JCO0
Model Year Start: 2020	Model: Supra	Prod Date Range: [03/2019 -]
Title: AUDIO / VIDEO: INSTRUMENT PANEL SPEAKER: COMPONENTS; 2020 MY Supra [03/2019 -]		

COMPONENTS

ILLUSTRATION



*1	FRONT NO. 3 SPEAKER ASSEMBLY	*2	FRONT NO. 4 SPEAKER ASSEMBLY
*3	INSTRUMENT CLUSTER FINISH CENTER UPPER PANEL	-	-
	N*m (kgf*cm, ft.*lbf): Specified torque	-	-

Last Modified: 09-05-2019	6.9:8.0.49	Doc ID: RM100000001JCO1
Model Year Start: 2020	Model: Supra	Prod Date Range: [03/2019 -]
Title: AUDIO / VIDEO: INSTRUMENT PANEL SPEAKER: REMOVAL; 2020 MY Supra [03/2019 -]		

REMOVAL

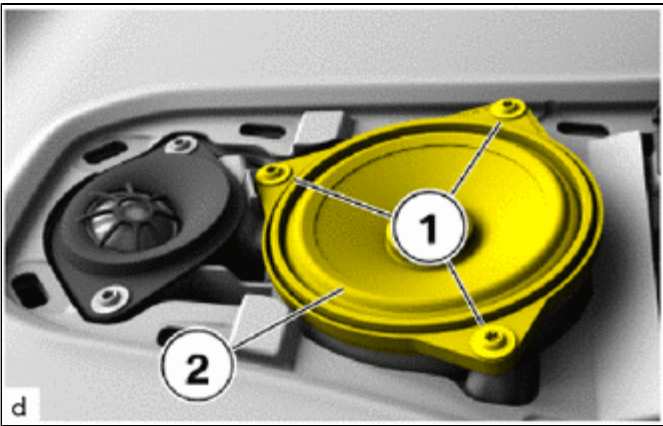
PROCEDURE

1. REMOVE INSTRUMENT CLUSTER FINISH CENTER UPPER PANEL

Click here [INFO](#)

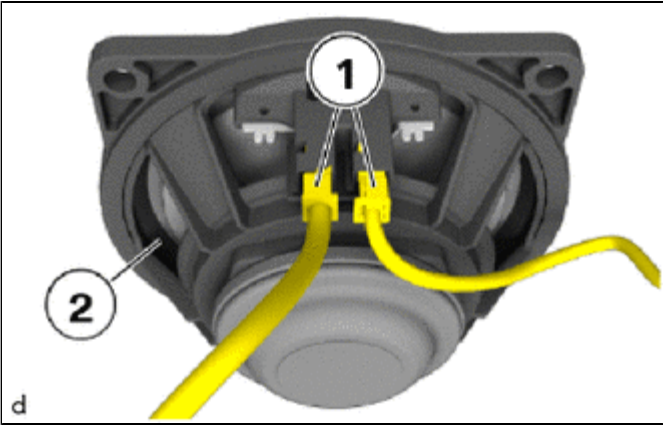
2. REMOVE FRONT NO. 4 SPEAKER ASSEMBLY

(a) Loosen T20 screws (1).



(b) Lift the front No. 4 speaker assembly (2).

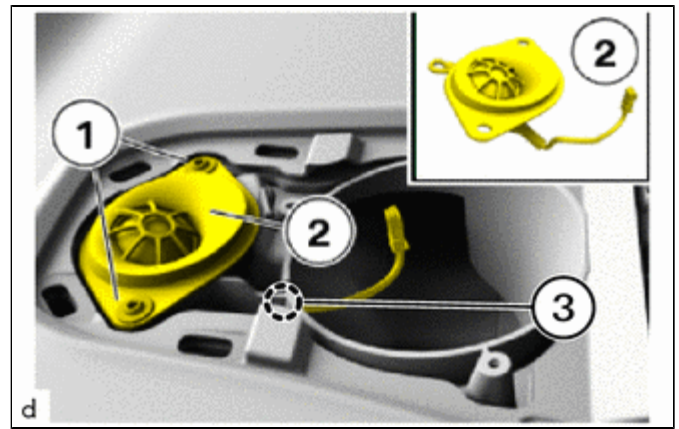
(c) Unlock plug connections (1) and disconnect.



(d) Remove the front No. 4 speaker assembly (2).

3. REMOVE FRONT NO. 3 SPEAKER ASSEMBLY

(a) Loosen T20 screws (1).



(b) Detach the guide (3) to remove the front No. 3 speaker assembly (2).



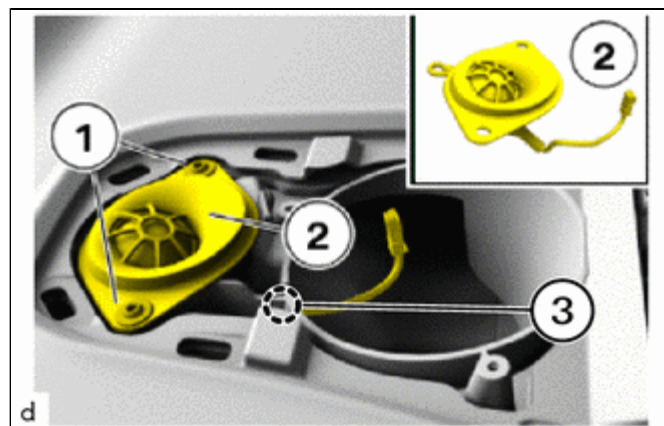
Last Modified: 09-05-2019	6.9:8.0.49	Doc ID: RM100000001JCO2
Model Year Start: 2020	Model: Supra	Prod Date Range: [03/2019 -]
Title: AUDIO / VIDEO: INSTRUMENT PANEL SPEAKER: INSTALLATION; 2020 MY Supra [03/2019 -]		

INSTALLATION

PROCEDURE

1. INSTALL FRONT NO. 3 SPEAKER ASSEMBLY

- (a) Attach the guide (3) to install the front No. 3 speaker assembly (2).



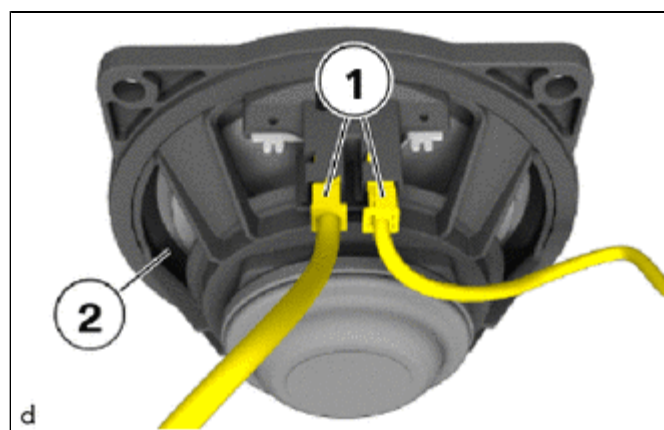
- (b) Tighten the T20 screws (1).

Torque:

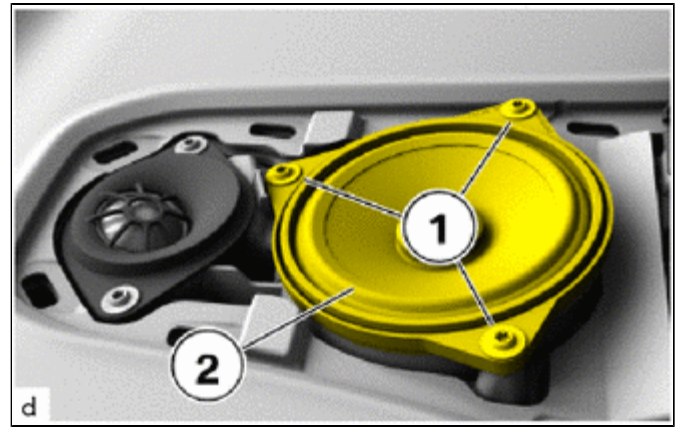
2.3 N·m {23 kgf·cm, 20 in·lbf}

2. INSTALL FRONT NO. 4 SPEAKER ASSEMBLY

- (a) Connect connectors (1) and lock to the front No. 4 speaker assembly (2).



(b) Install the front No. 4 speaker assembly (2).



(c) Tighten the T20 screws (1).

Torque:

2.3 N·m {23 kgf·cm, 20 in·lbf}

3. INSTALL INSTRUMENT CLUSTER FINISH CENTER UPPER PANEL

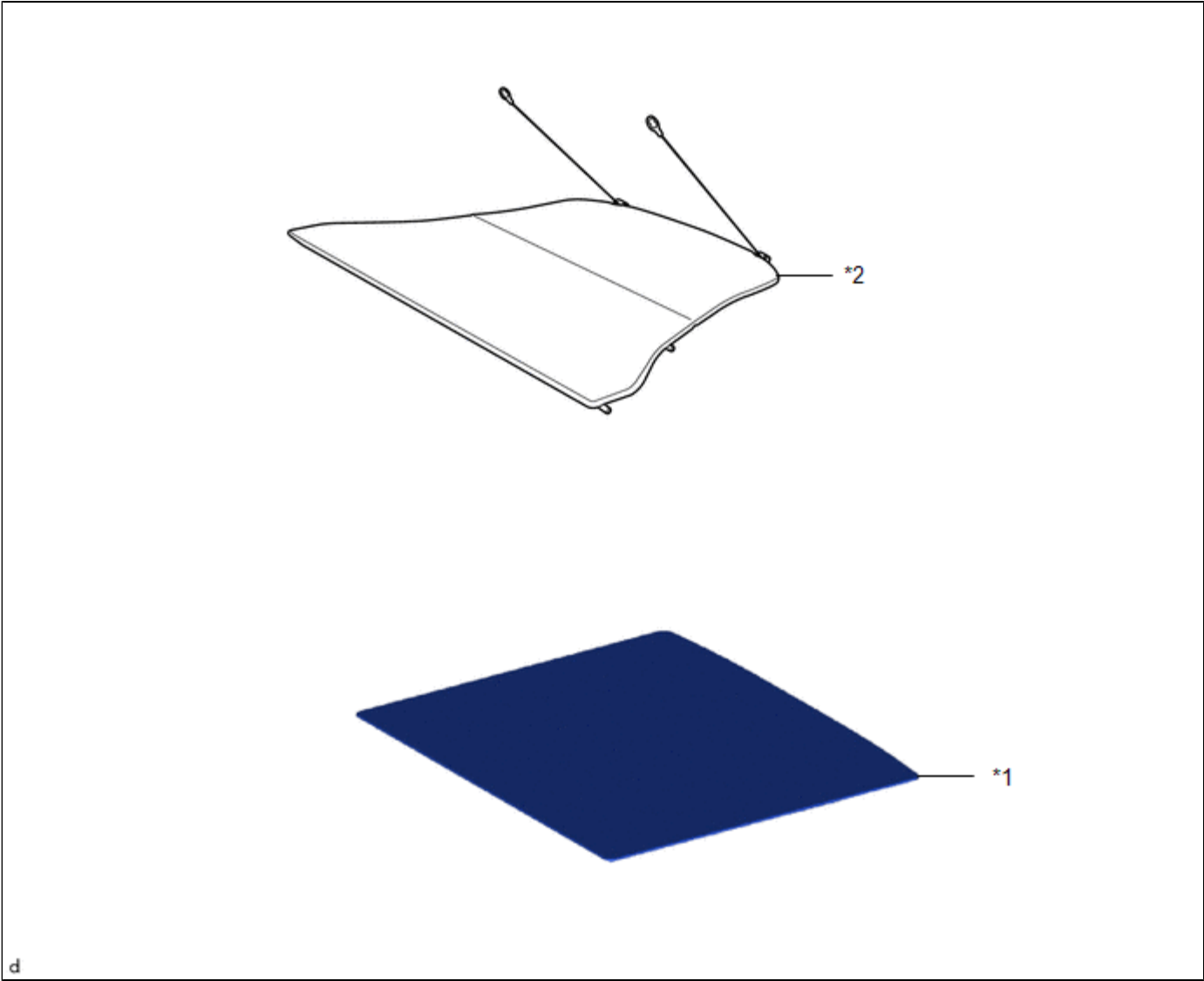
Click here [INFO](#)



Last Modified: 09-05-2019	6.9:8.0.49	Doc ID: RM100000001JCO3
Model Year Start: 2020	Model: Supra	Prod Date Range: [03/2019 -]
Title: AUDIO / VIDEO: LUGGAGE SPEAKER: COMPONENTS; 2020 MY Supra [03/2019 -]		

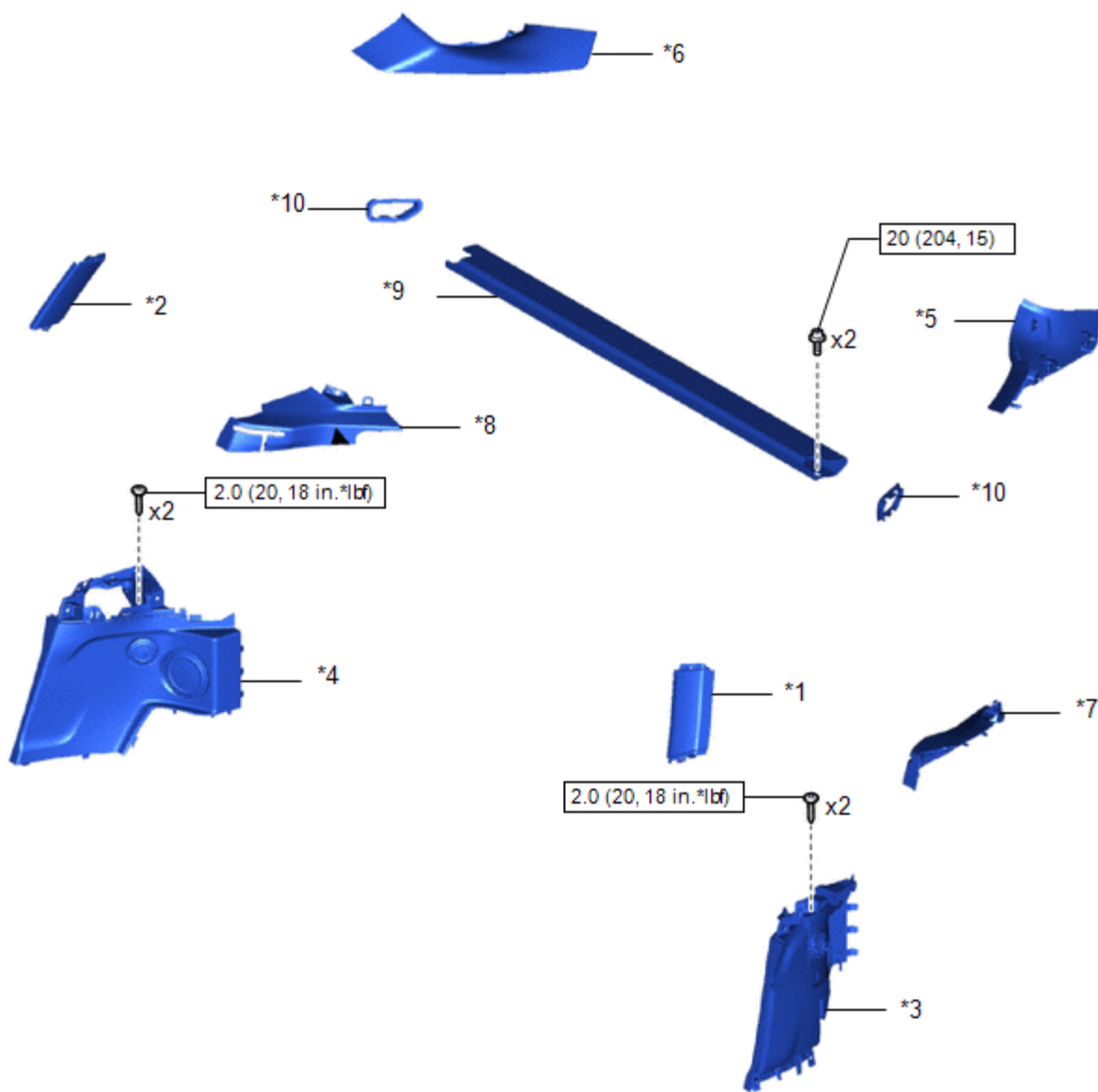
COMPONENTS

ILLUSTRATION



*1	DECK BOARD ASSEMBLY	*2	PACKAGE TRAY TRIM PANEL ASSEMBLY
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ILLUSTRATION

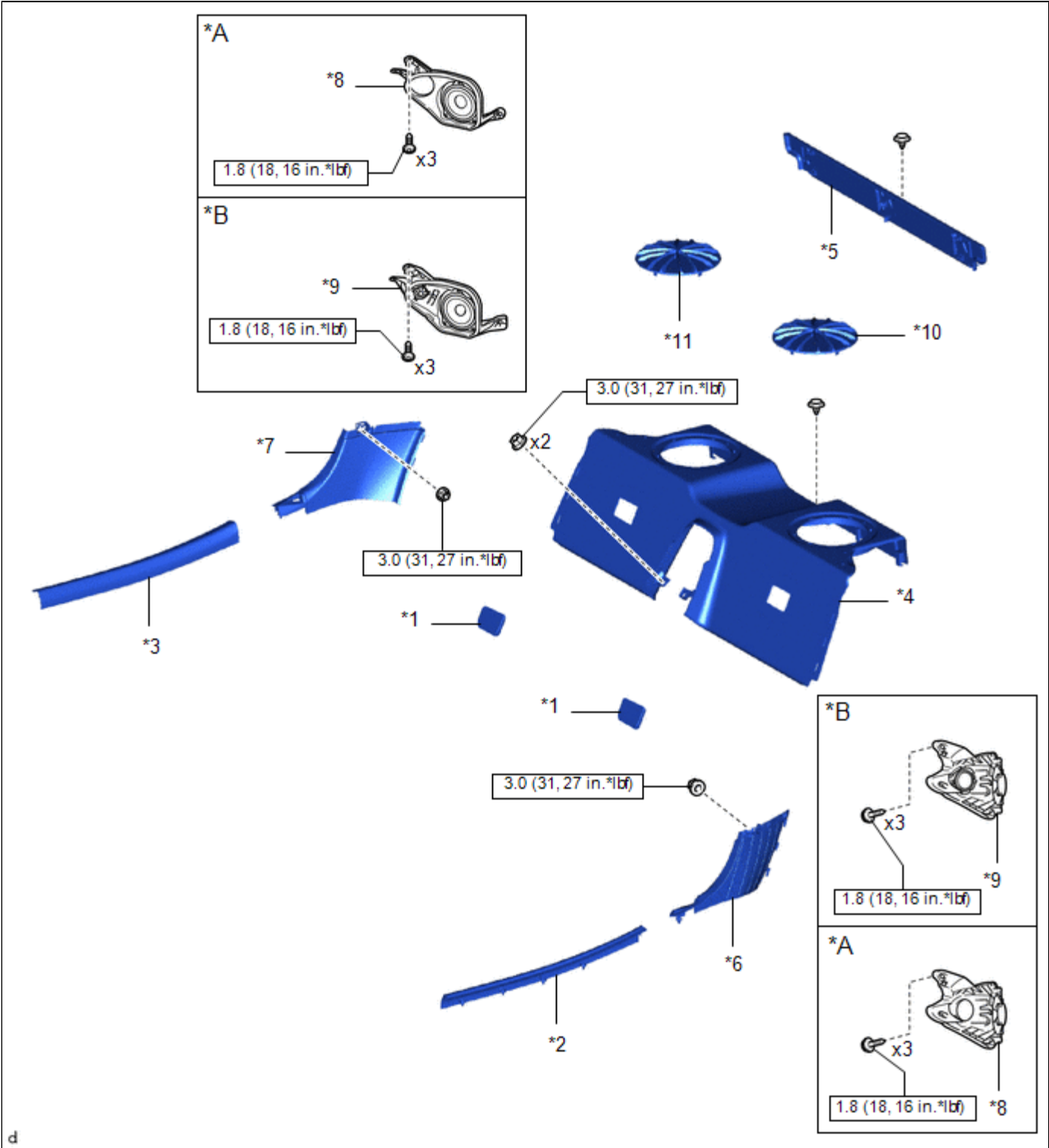


d

*1	CENTER PILLAR GARNISH ASSEMBLY LH	*2	CENTER PILLAR GARNISH ASSEMBLY RH
*3	QUARTER TRIM UPPER PANEL LH	*4	QUARTER TRIM UPPER PANEL RH
*5	ROOF SIDE INNER GARNISH ASSEMBLY LH	*6	ROOF SIDE INNER GARNISH ASSEMBLY RH
*7	SEAT BELT HOLE COVER SUB-ASSEMBLY LH	*8	SEAT BELT HOLE COVER SUB-ASSEMBLY RH
*9	TRANSVERSE PIPE	*10	TRANSVERSE PIPE TRIM

*7	BACK DOOR STRIKER COVER	-	-
	N*m (kgf*cm, ft.*lbf): Specified torque	•	Non-reusable part

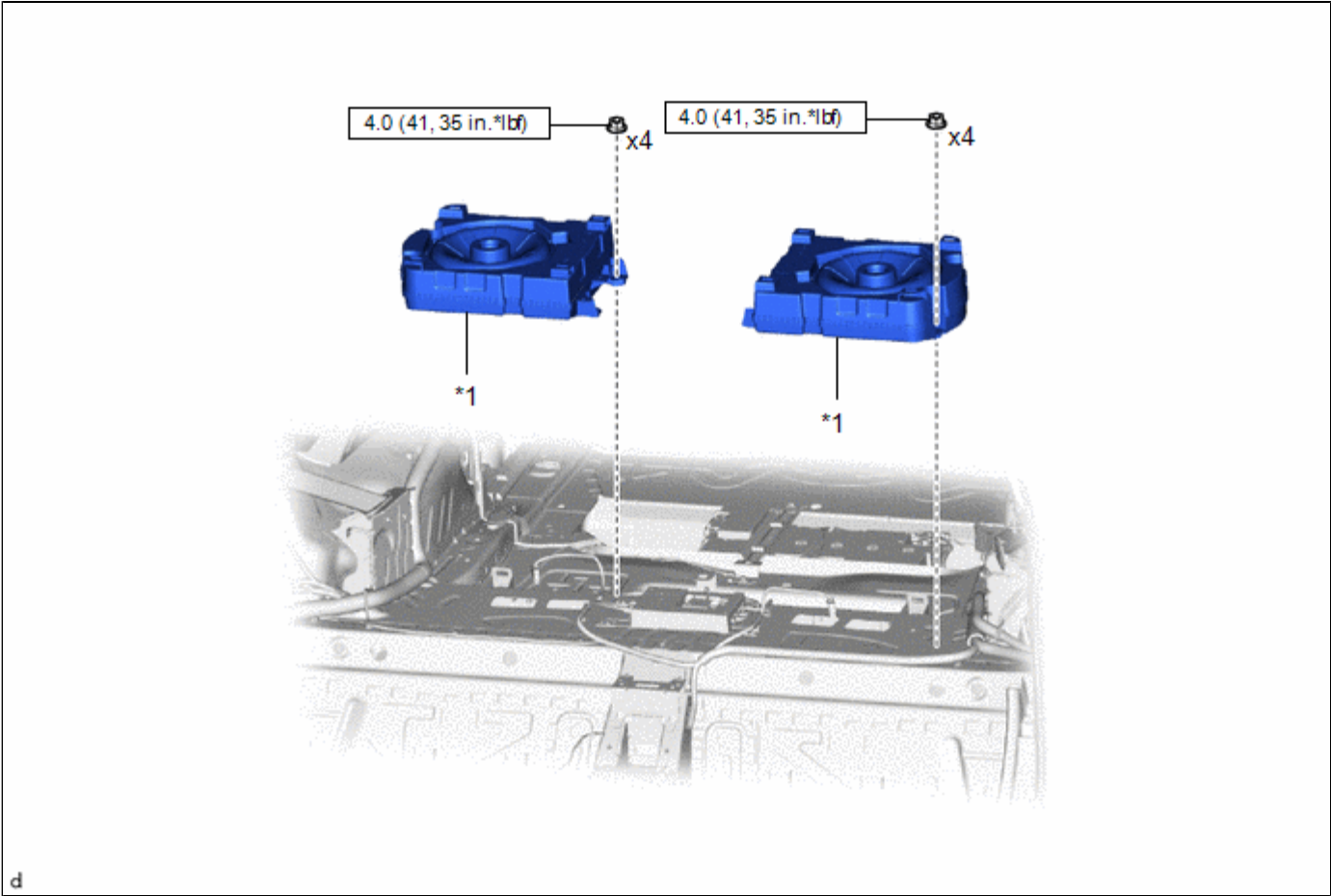
ILLUSTRATION



*A	for 10 Speakers	*B	for 12 Speakers
----	-----------------	----	-----------------

*1	CHILD RESTRAINT SEAT COVER	*2	FRONT DOOR SCUFF PLATE LH
*3	FRONT DOOR SCUFF PLATE RH	*4	LUGGAGE COMPARTMENT TRIM FRONT COVER
*5	LUGGAGE COMPARTMENT TRIM REAR COVER	*6	QUARTER TRIM LOWER PANEL LH
*7	QUARTER TRIM LOWER PANEL RH	*8	REAR NO. 2 SPEAKER ASSEMBLY
*9	REAR NO. 3 SPEAKER ASSEMBLY	*10	REAR SPEAKER GRILLE SUB-ASSEMBLY LH
*11	REAR SPEAKER GRILLE SUB-ASSEMBLY RH	-	-
	N*m (kgf*cm, ft.*lbf): Specified torque	-	-

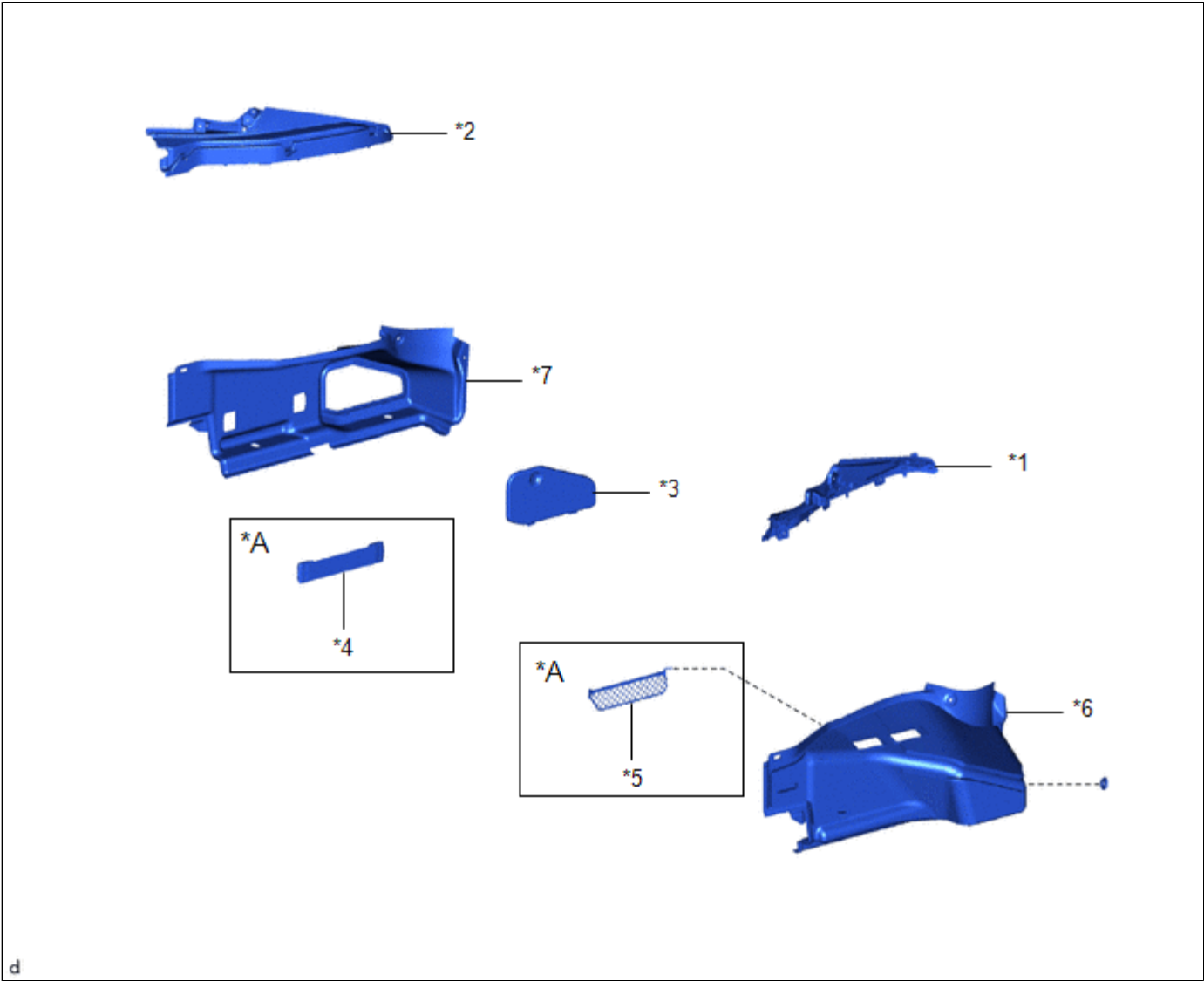
ILLUSTRATION



*1	REAR SPEAKER ASSEMBLY	-	-
----	-----------------------	---	---

	N*m (kgf*cm, ft.*lbf): Specified torque	-	-
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ILLUSTRATION



*A	w/ Courtesy Light	-	-
*1	DECK SIDE TRIM COVER LH	*2	DECK SIDE TRIM COVER RH
*3	DECK TRIM SERVICE HOLE COVER	*4	ROOM PARTITION BAND ASSEMBLY
*5	ROOM PARTITION NET ASSEMBLY	*6	DECK TRIM SIDE BOARD LH
*7	DECK TRIM SIDE BOARD RH	-	-

Last Modified: 09-05-2019	6.9:8.0.49	Doc ID: RM100000001JCO4
Model Year Start: 2020	Model: Supra	Prod Date Range: [03/2019 -]
Title: AUDIO / VIDEO: LUGGAGE SPEAKER: REMOVAL; 2020 MY Supra [03/2019 -]		

REMOVAL

CAUTION / NOTICE / HINT

CAUTION:

- Working on 12 V vehicle electrical system.
- Risk of short circuits! Risk of fire!
- Detach battery earth lead from battery.

NOTICE:

- Before performing work on electronic components, disconnect the cable from the negative (-) battery terminal to prevent damage to the electrical system or components.
- When disconnecting the cable, turn the START-STOP button (engine switch) and headlight switch off and loosen the cable nut completely. Perform these operations without twisting or prying on the cable. Then disconnect the cable.
- Clock settings, radio settings, audio system memory, DTCs and other data will be cleared when the cable is disconnected from the negative (-) battery terminal. Write down any necessary data before disconnecting the cable.

PROCEDURE

1. REMOVE CONSOLE BOX ASSEMBLY

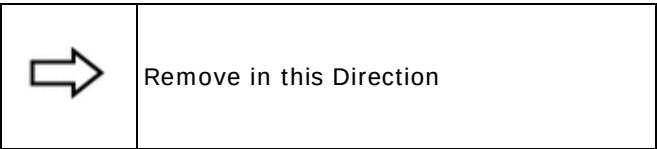
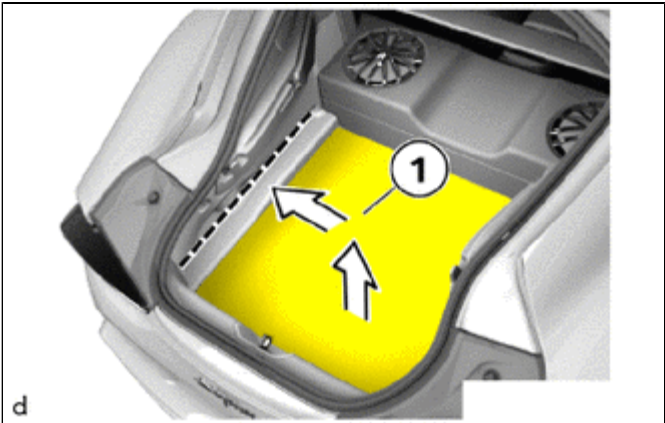
Click here [INFO](#)

2. REMOVE PACKAGE TRAY TRIM PANEL ASSEMBLY

Click here [INFO](#)

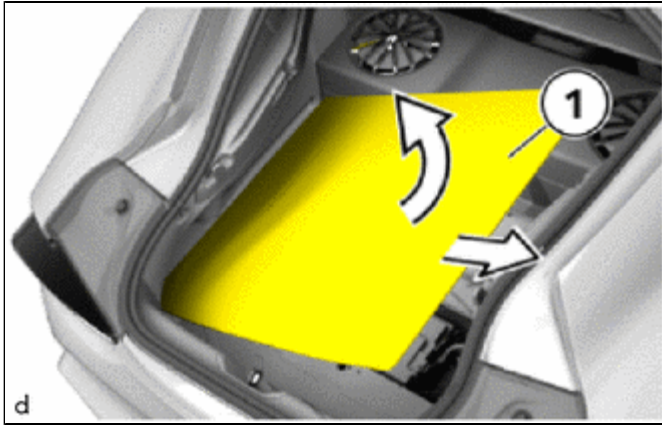
3. REMOVE DECK BOARD ASSEMBLY

(a) Slightly lift the deck board assembly (1) on the right side with a suitable tool.



(b) Slide the left edge of the deck board assembly (1) into the recess in the direction of the arrow of the deck board assembly.

(c) Remove the deck board assembly (1) in the direction of the arrow.



Remove in this Direction

4. REMOVE ROOF SIDE INNER GARNISH ASSEMBLY LH

Click here [INFO](#)

5. REMOVE ROOF SIDE INNER GARNISH ASSEMBLY RH

HINT:

Use the same procedure as for the LH side.

6. SEPARATE TRANSVERSE PIPE TRIM

Click here [INFO](#)

7. REMOVE SEAT BELT HOLE COVER SUB-ASSEMBLY LH

Click here [INFO](#)

8. REMOVE SEAT BELT HOLE COVER SUB-ASSEMBLY RH

HINT:

Use the same procedure as for the LH side.

9. REMOVE TRANSVERSE PIPE

Click here [INFO](#)

10. REMOVE CENTER PILLAR GARNISH ASSEMBLY LH

Click here [INFO](#)

11. REMOVE CENTER PILLAR GARNISH ASSEMBLY RH

HINT:

Use the same procedure as for the LH side.

12. REMOVE QUARTER TRIM UPPER PANEL LH

Click here [INFO](#)

13. REMOVE QUARTER TRIM UPPER PANEL RH

HINT:

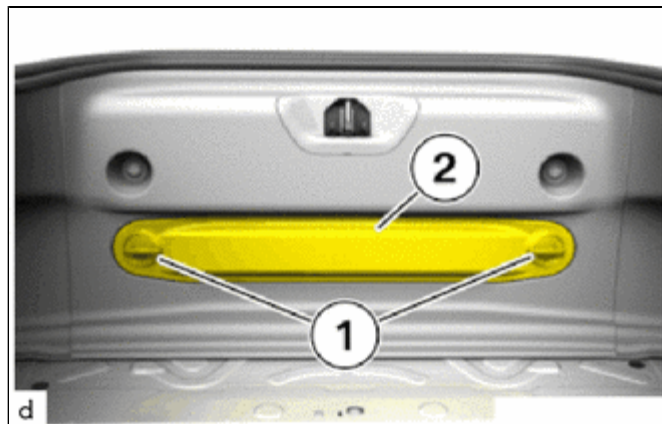
Use the same procedure as for the LH side.

14. REMOVE TRIANGLE REFLECTOR SET

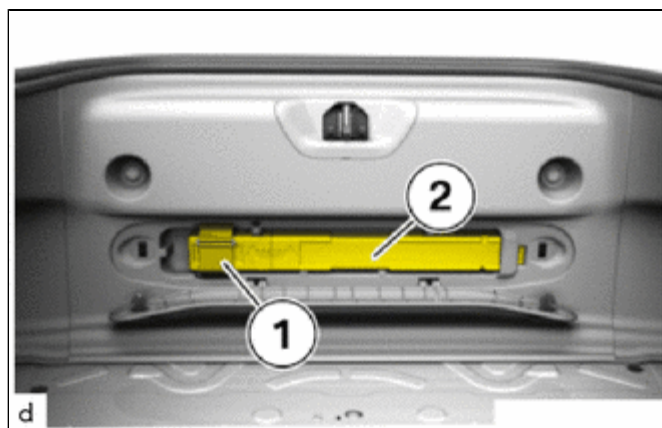
- (a) Open the screw caps (1) and the lid of the triangle reflector set (2).

HINT:

Perform this procedure only when opening the lid is necessary.

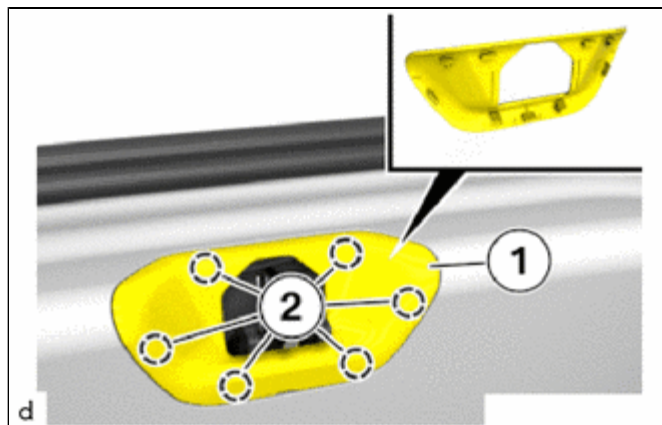


- (b) Open the hook and loop fastener (1) to remove the triangle reflector set (2).

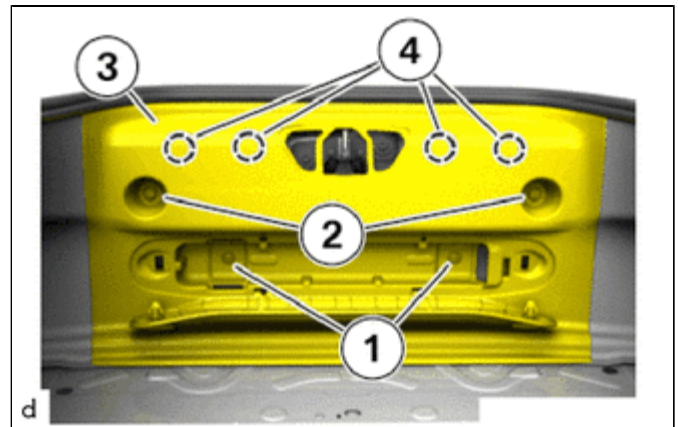


15. REMOVE DECK TRIM REAR COVER

- (a) Detach the claws (2) to remove the back door striker cover (1).



(b) Loosen T30 screws (1).



(c) Detach the clips (2).

(d) Remove the deck trim rear cover (3) out under the back door weatherstrip.

(e) Detach the deck trim rear cover (3) upward from the clips (4).

16. REMOVE NO. 1 LUGGAGE COMPARTMENT LIGHT ASSEMBLY

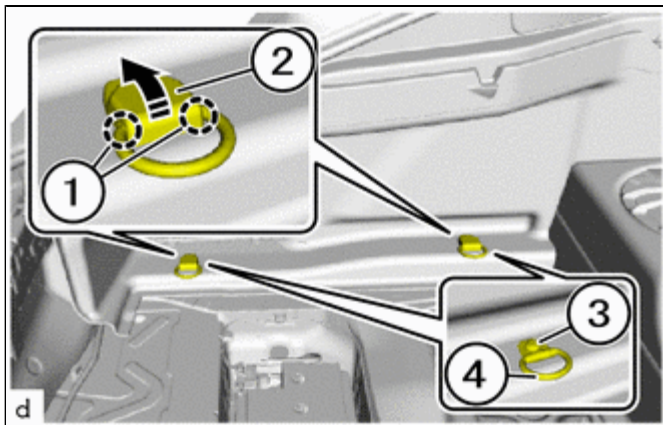
Click here [INFO](#)

17. REMOVE ROPE HOOK (w / Courtesy Light)

HINT:

Use the same procedures for the opposite side.

(a) Detach the claws (1) to open the covers (2) in the direction of the arrow.



Open in this Direction

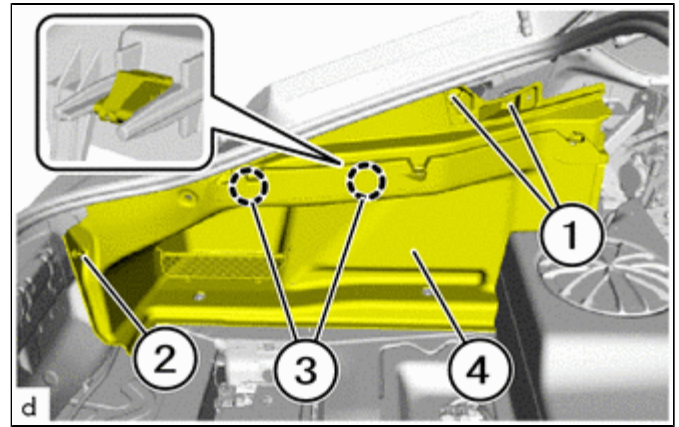
NOTICE:

Because the cover will be damaged, be sure the replace to rope hook with a new one.

(b) Loosen the T40 bolts (3) to remove the rope hooks (4).

18. REMOVE DECK TRIM SIDE BOARD AND DECK SIDE TRIM COVER LH

(a) Loosen T20 screws (1).



(b) Detach the clip (2).

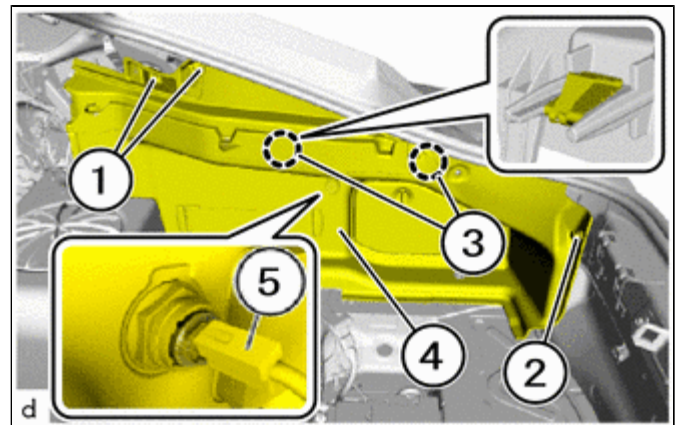
(c) Detach the clips (3).

(d) Thread the deck trim side board and deck side trim cover LH (4) out under the back door weatherstrip.

(e) Feed out and remove the deck trim side board and deck side trim cover LH (4).

19. REMOVE DECK TRIM SIDE BOARD AND DECK SIDE TRIM COVER RH

(a) Loosen T20 screws (1).



(b) Detach the clip (2).

(c) Detach the deck trim side board and deck side trim cover RH (4) at the clips (3).

(d) Thread the deck trim side board and deck side trim cover RH (4) out under the back door weatherstrip.

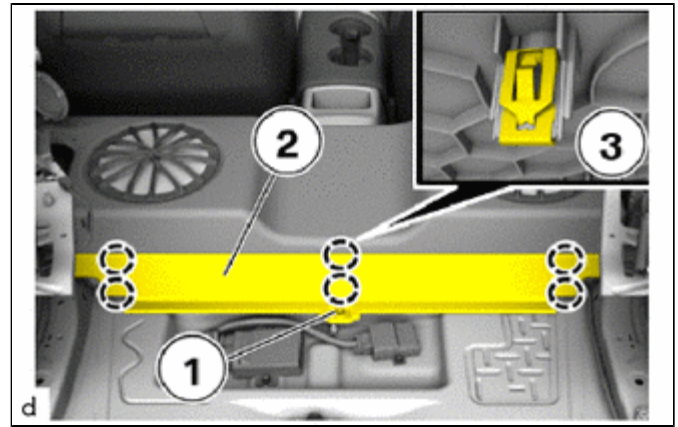
(e) w/ Courtesy Light:

(1) Unlock plug connection (5) and disconnect.

(f) Feed out and remove the deck trim side board and deck side trim cover RH (4).

20. REMOVE LUGGAGE COMPARTMENT TRIM REAR COVER

(a) Detach the clip (1).



(b) Detach the clips (3) to remove the luggage compartment trim rear cover (2).

21. REMOVE FRONT DOOR SCUFF PLATE LH

Click here [INFO](#)

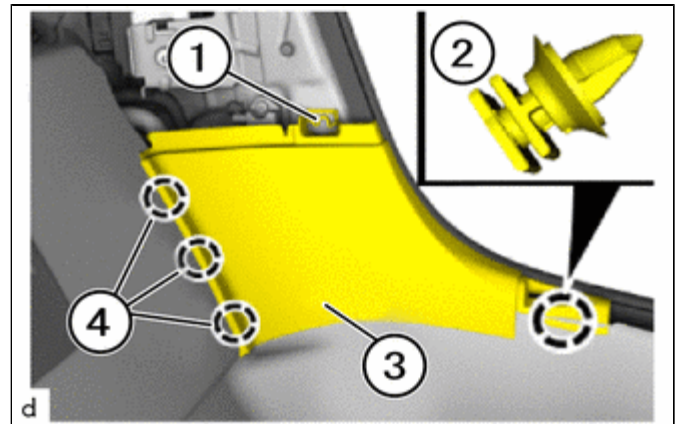
22. REMOVE FRONT DOOR SCUFF PLATE RH

HINT:

Use the same procedure as for the LH side.

23. REMOVE QUARTER TRIM LOWER PANEL LH

(a) Loosen nut (1).



(b) Using a clip remover, detach the clip (2).

(c) Remove the quarter trim lower panel LH (3) from the guides (4) to the top.

24. REMOVE QUARTER TRIM LOWER PANEL RH

HINT:

Use the same procedure as for the LH side.

25. REMOVE REAR NO. 3 SPEAKER ASSEMBLY (for 12 Speakers)

Click here [INFO](#)

26. REMOVE REAR NO. 2 SPEAKER ASSEMBLY (for 10 Speakers)

HINT:

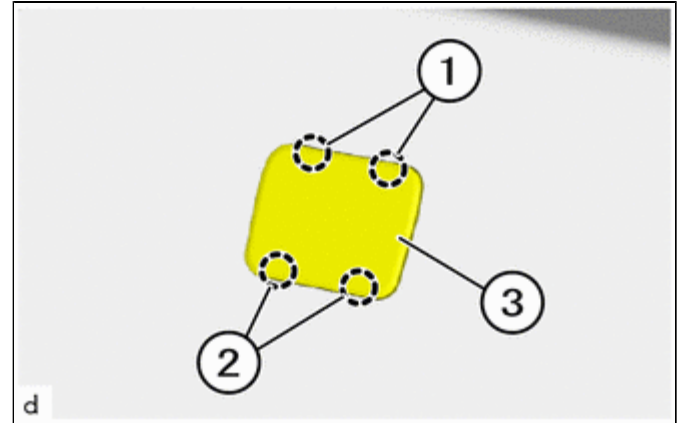
Use the same procedure as for the No. 3 speaker.

27. REMOVE CHILD RESTRAINT SEAT COVER

HINT:

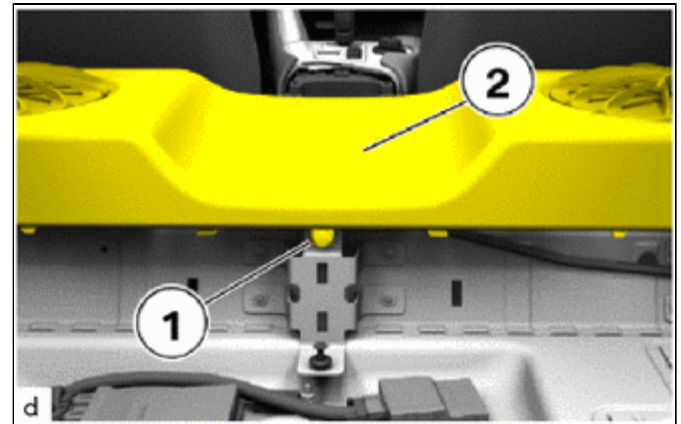
Use the same procedures for the opposite side.

- (a) Detach the claws (1) and guides (2) to remove the child restraint seat cover (3).

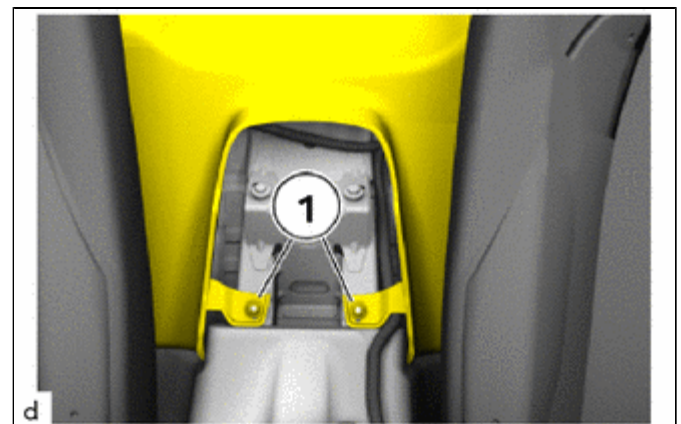


28. REMOVE LUGGAGE COMPARTMENT TRIM FRONT COVER

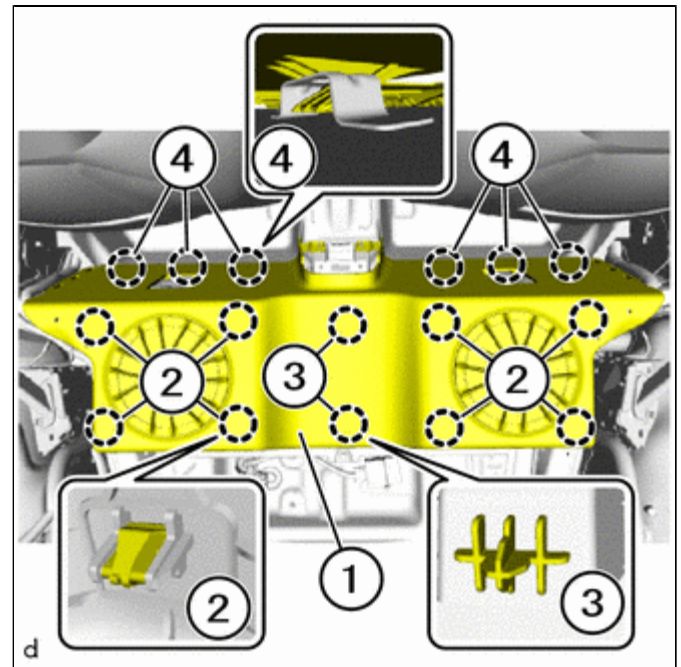
- (a) Detach the clip (1) from the luggage compartment trim front cover (2).



- (b) Loosen nuts (1).



(c) Detach the clips (2), guides (3) and guides (4) to remove the luggage compartment trim front cover (1) to the top.

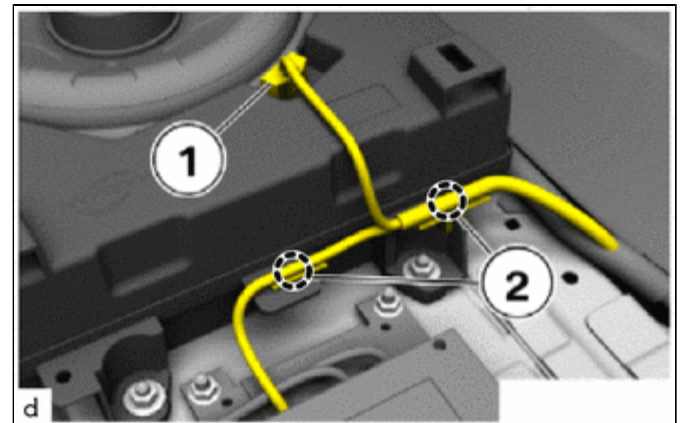


29. REMOVE REAR SPEAKER ASSEMBLY

HINT:

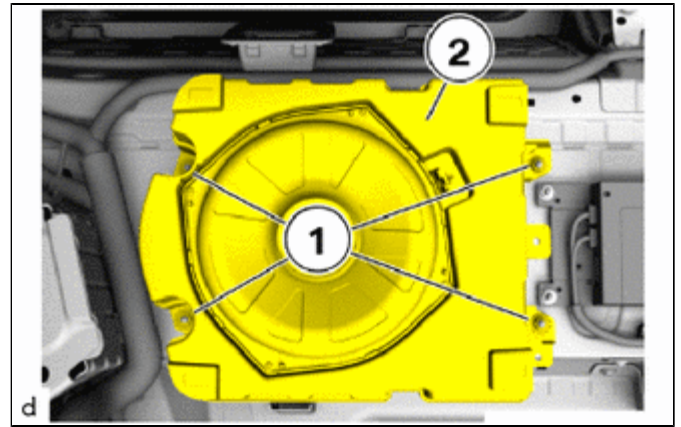
- Use the same procedure for the RH side and LH side.
- The following procedure is for the LH side.

(a) Unlock plug connection (1) and disconnect.



(b) Detach the clamps (2).

(c) Loosen nuts (1).



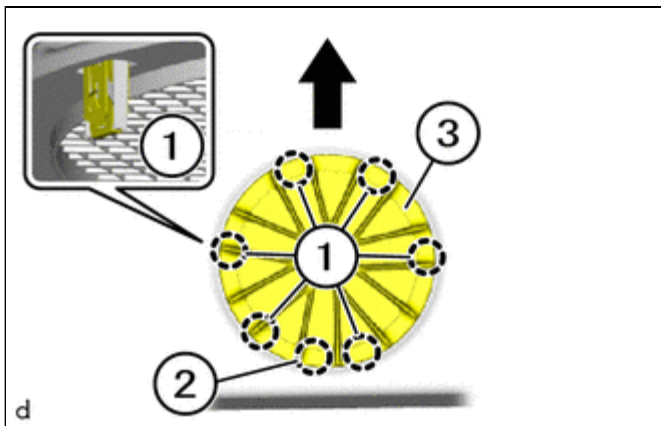
(d) Remove the rear speaker assembly (2).

30. REMOVE REAR SPEAKER GRILLE SUB-ASSEMBLY LH

HINT:

Perform this procedure only when replacement of the rear speaker grille sub-assembly LH is necessary.

(a) Detach the clips (1) and guide (2) to remove the rear speaker grille sub-assembly LH (3).



31. REMOVE REAR SPEAKER GRILLE SUB-ASSEMBLY RH

HINT:

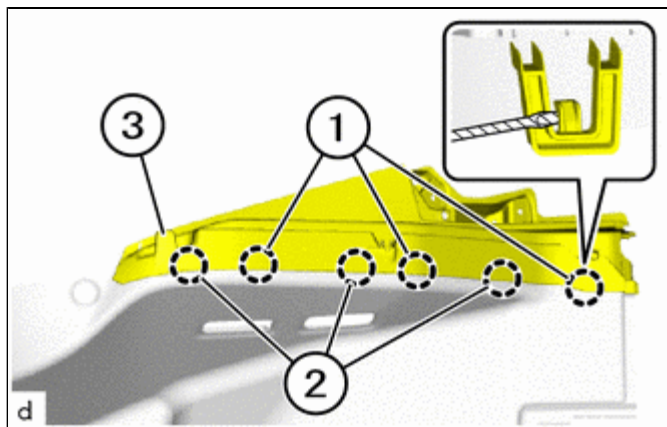
- Perform this procedure only when replacement of the rear speaker grille sub-assembly RH is necessary.
- Use the same procedure as for the LH side.

32. REMOVE DECK SIDE TRIM COVER LH

HINT:

Perform this procedure only when replacement of the deck side trim cover LH is necessary.

(a) Using a screwdriver with its tip wrapped in protective tape, detach the claws (1).



(b) Detach the guides (2) to remove the deck side trim cover LH (3) from the deck trim side board LH.

33. REMOVE DECK SIDE TRIM COVER RH

HINT:

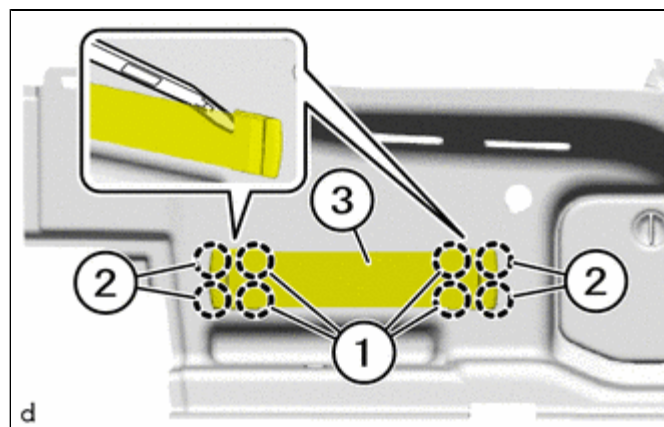
- Perform this procedure only when replacement of the deck side trim cover RH is necessary.
- Use the same procedure as for the LH side.

34. REMOVE ROOM PARTITION BAND ASSEMBLY (w / Courtesy Light)

HINT:

Perform this procedure only when replacement of the room partition band assembly is necessary.

(a) Using a molding remover A, detach the claws (1) and guides (2) to remove the room partition band assembly (3)

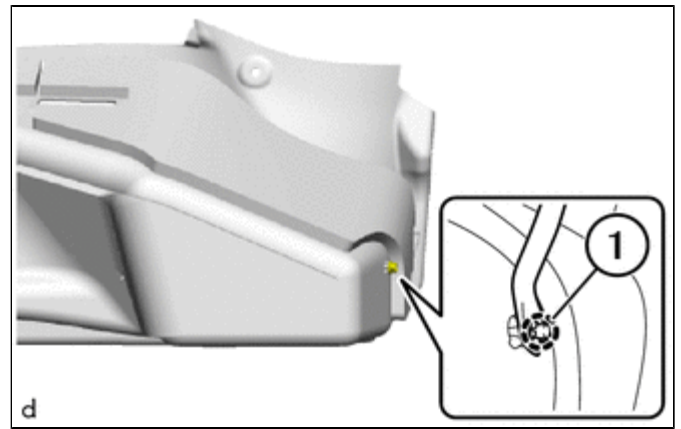


35. REMOVE ROOM PARTITION NET ASSEMBLY (w / Courtesy Light)

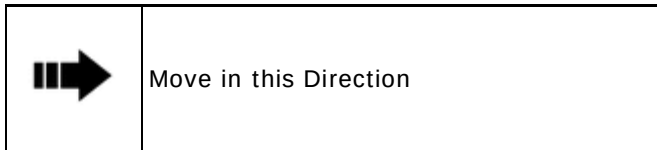
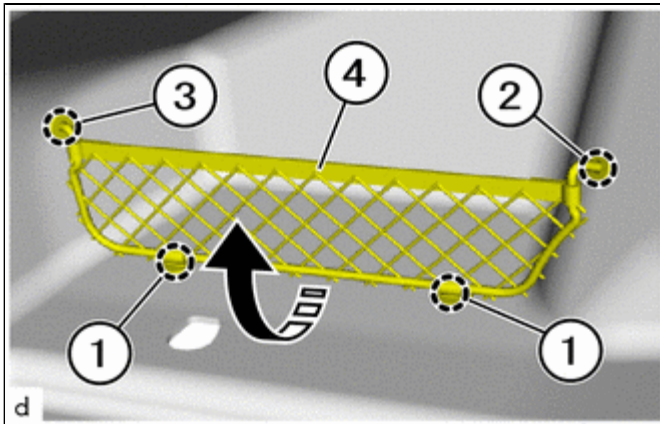
HINT:

Perform this procedure only when replacement of the room partition net assembly is necessary.

(a) Using a clip remover, detach the clip (1).



(b) Detach the guides (1) to move the room partition net assembly (4) in the direction of the arrow.



(c) Detach the guide (2).

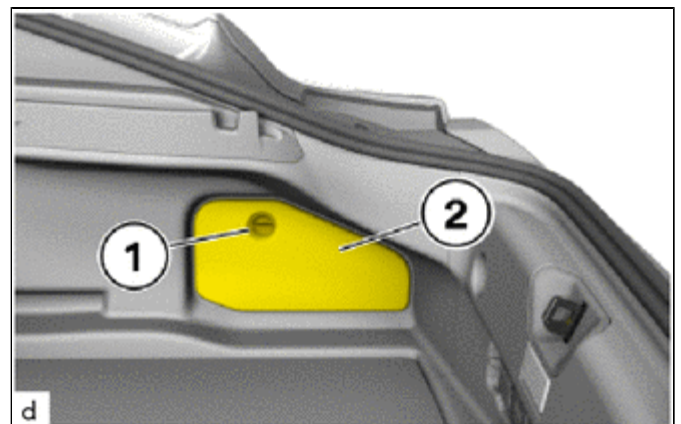
(d) Detach the guide (3) to remove the room partition net assembly (4).

36. REMOVE DECK TRIM SERVICE HOLE COVER

HINT:

Perform this procedure only when replacement of the deck trim service hole cover is necessary.

(a) Unlock the screw cap (1) clockwise to open the flap in the deck Trim service hole cover (2).



(b) Remove the deck Trim service hole cover (2).



Last Modified: 09-05-2019	6.9:8.0.49	Doc ID: RM100000001JCO5
Model Year Start: 2020	Model: Supra	Prod Date Range: [03/2019 -]
Title: AUDIO / VIDEO: LUGGAGE SPEAKER: INSTALLATION; 2020 MY Supra [03/2019 -]		

INSTALLATION

PROCEDURE

1. INSTALL DECK TRIM SERVICE HOLE COVER

HINT:

Perform this procedure only when replacement of the deck trim service hole cover is necessary.

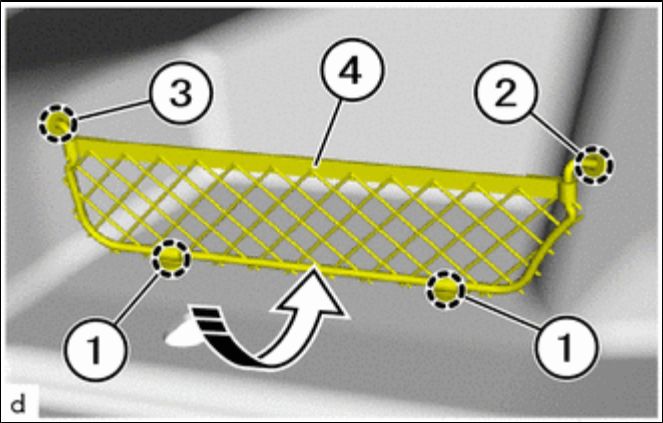
- (a) Position the deck Trim service hole cover and close.
- (b) Turn the screw cap counterclockwise and lock.

2. INSTALL ROOM PARTITION NET ASSEMBLY (w / Courtesy Light)

HINT:

Perform this procedure only when replacement of the room partition net assembly is necessary.

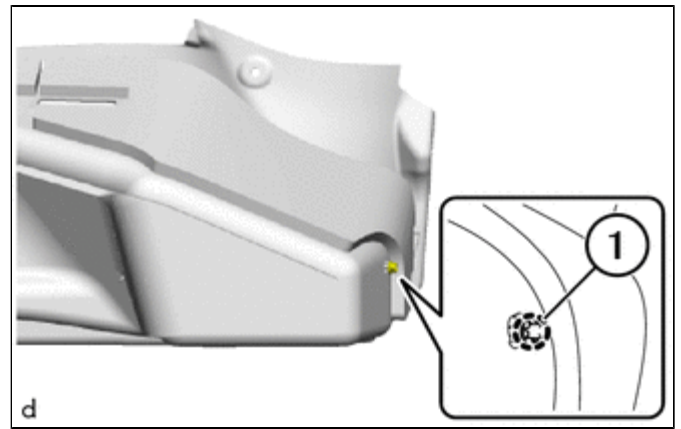
- (a) Attach the guide (3).



Install in this Direction

- (b) Attach the guide (2).
- (c) Attach the guides (1) to install the room partition net assembly (4) in the direction of the arrow.

- (d) Attach the clip (1).

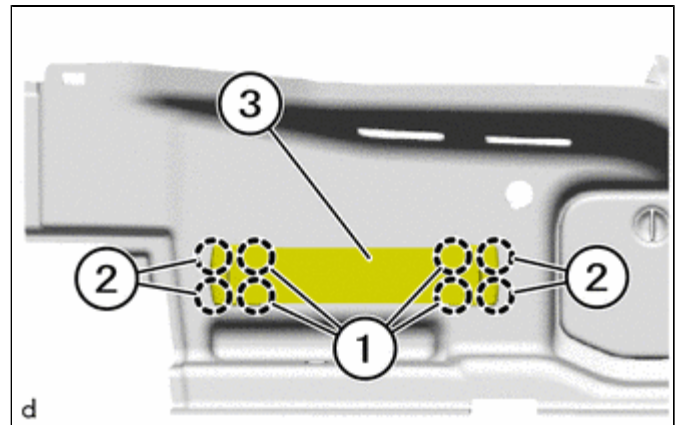


3. INSTALL ROOM PARTITION BAND ASSEMBLY (w/ Courtesy Light)

HINT:

Perform this procedure only when replacement of the room partition band assembly is necessary.

- (a) Attach the guides (2) and claws (1) to install the room partition band assembly (3).

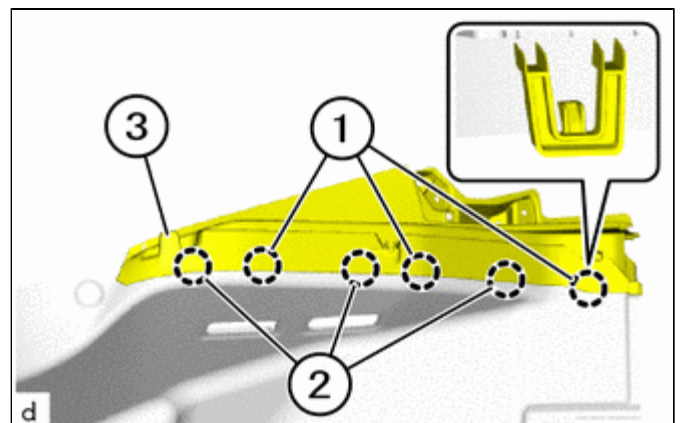


4. INSTALL DECK SIDE TRIM COVER LH

HINT:

Perform this procedure only when replacement of the deck side trim cover LH is necessary.

- (a) Attach the guides (2).



(b) Attach the claws (1) to install the deck side trim cover LH (3) in the deck trim side board LH.

5. INSTALL DECK SIDE TRIM COVER RH

HINT:

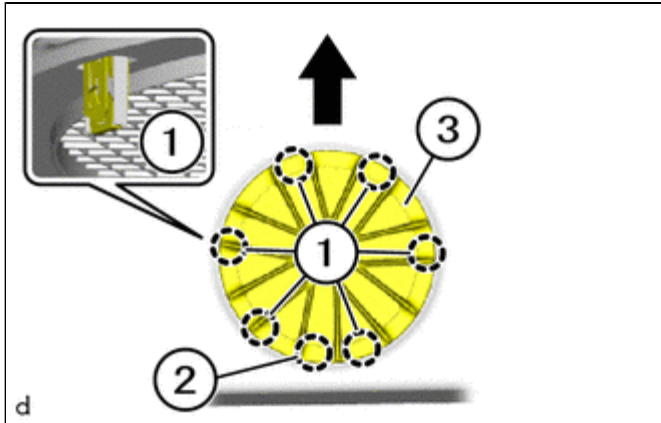
- Perform this procedure only when replacement of the deck side trim cover RH is necessary.
- Use the same procedure as for the LH side.

6. INSTALL REAR SPEAKER GRILLE SUB-ASSEMBLY LH

HINT:

Perform this procedure only when replacement of the rear speaker grille sub-assembly LH is necessary.

(a) Attach the guide (2) and clips (1) to install the rear speaker grille sub-assembly LH (2).



7. INSTALL REAR SPEAKER GRILLE SUB-ASSEMBLY RH

HINT:

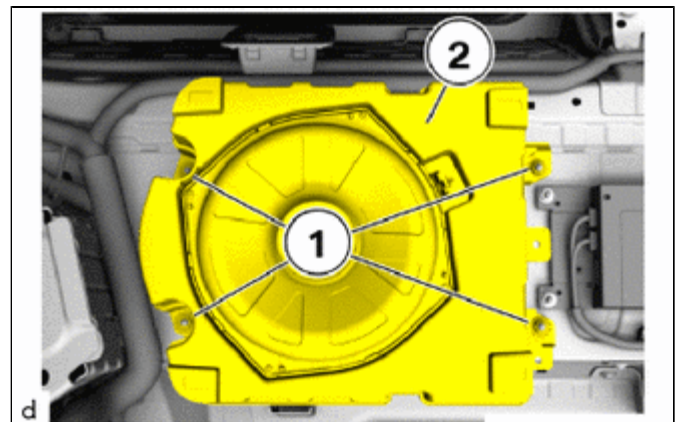
- Perform this procedure only when replacement of the rear speaker grille sub-assembly RH is necessary.
- Use the same procedure as for the LH side.

8. INSTALL REAR SPEAKER ASSEMBLY

HINT:

- Use the same procedure for the RH side and LH side.
- The following procedure is for the LH side.

(a) Position the rear speaker assembly LH (2).

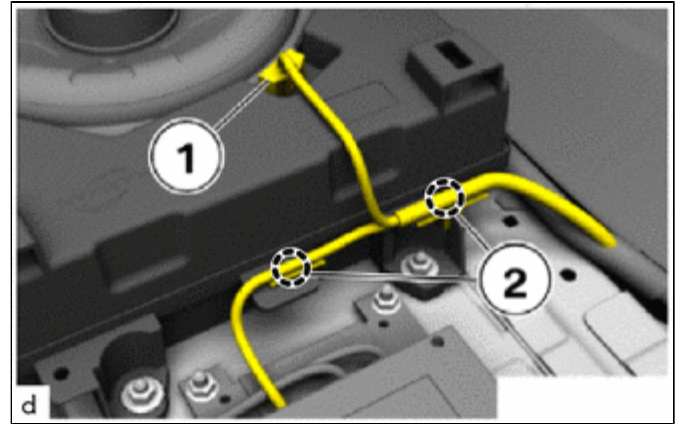


(b) Tighten nuts (1).

Torque:

4.0 N·m {41 kgf·cm, 35 in·lbf}

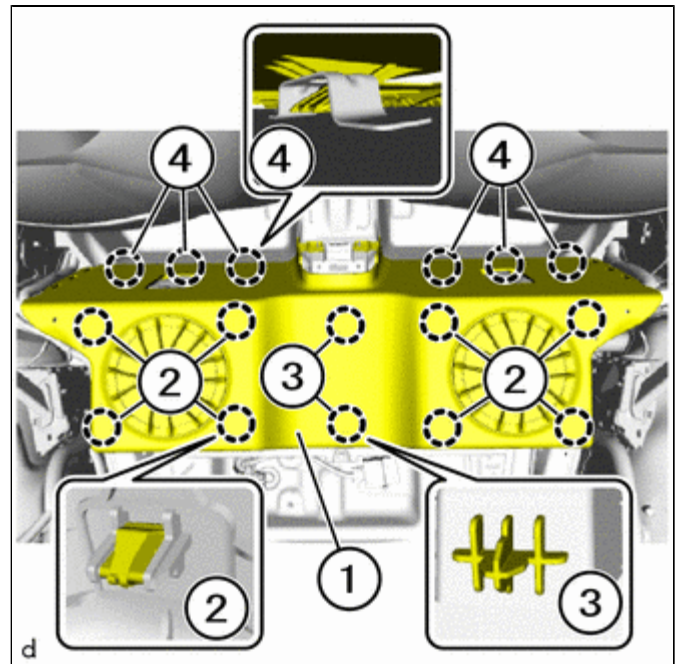
(c) Attach the clamps (2).



(d) Connect connector (1) and lock.

9. INSTALL LUGGAGE COMPARTMENT TRIM FRONT COVER

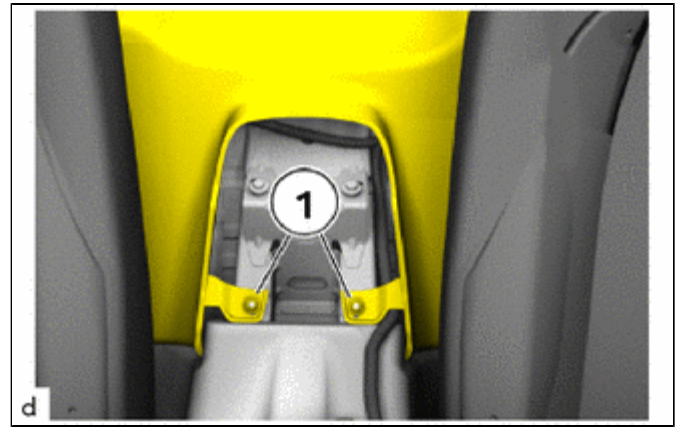
(a) Attach the guides (4), guides (3) and clips (2) to install the luggage compartment trim front cover (1).



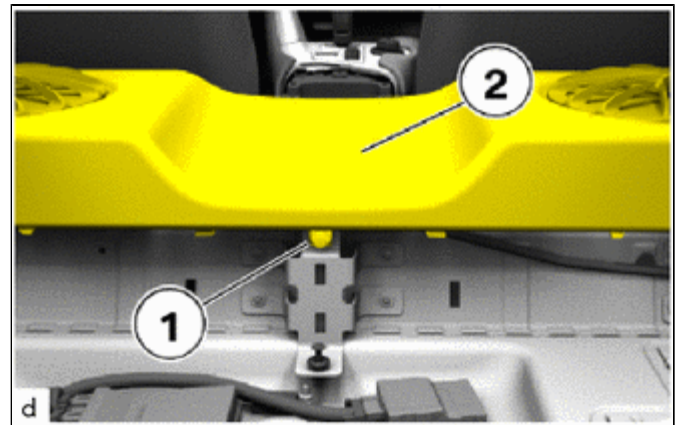
(b) Tighten nuts (1).

Torque:

3.0 N·m {31 kgf·cm, 27 in·lbf}



(c) Attach the clip (1) in the luggage compartment trim front cover (2).

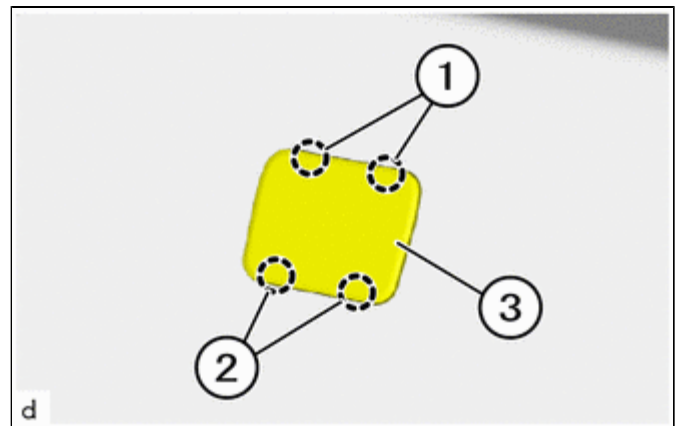


10. INSTALL CHILD RESTRAINT SEAT COVER

HINT:

Use the same procedures for the opposite side.

(a) Attach the guides (2) and claws (1) to install the child restraint seat cover (3).



11. INSTALL REAR NO. 3 SPEAKER ASSEMBLY (for 12 Speakers)

Click here [INFO](#)

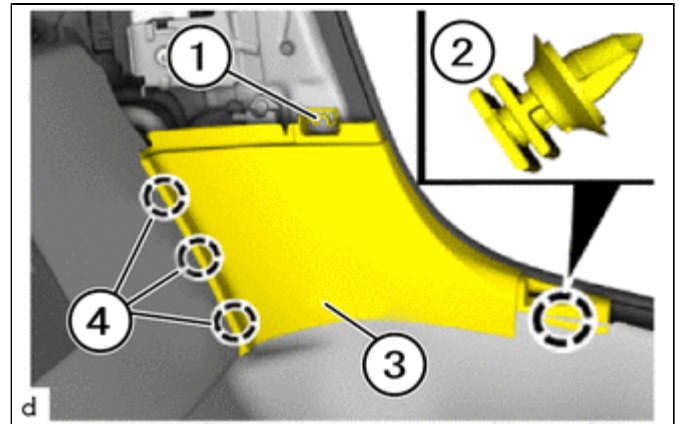
12. INSTALL REAR NO. 2 SPEAKER ASSEMBLY (for 10 Speakers)

HINT:

Use the same procedure as for the No. 3 speaker.

13. INSTALL QUARTER TRIM LOWER PANEL LH

- (a) Attach the guides (4) to install the quarter trim lower panel LH (3).



- (b) Attach the clip (2).

- (c) Tighten nut (1).

Torque:

3.0 N·m {31 kgf·cm, 27 in·lbf}

14. INSTALL QUARTER TRIM LOWER PANEL RH**HINT:**

Use the same procedure as for the LH side.

15. INSTALL FRONT DOOR SCUFF PLATE LH

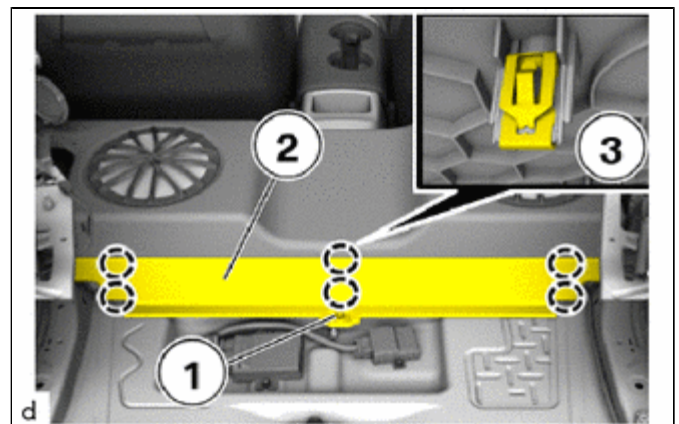
Click here [INFO](#)

16. INSTALL FRONT DOOR SCUFF PLATE RH**HINT:**

Use the same procedure as for the LH side.

17. INSTALL LUGGAGE COMPARTMENT TRIM REAR COVER

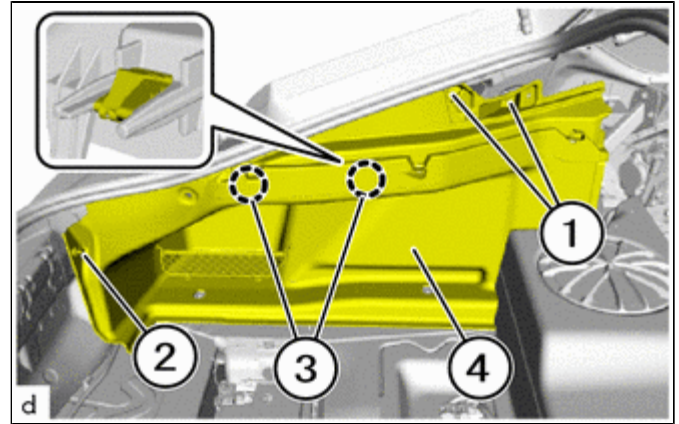
- (a) Attach the clips (3) to install the luggage compartment trim rear cover (2).



(b) Attach the clip (1).

18. INSTALL DECK TRIM SIDE BOARD AND DECK SIDE TRIM COVER LH

(a) Insert the deck trim side board and deck side trim cover LH (4).



(b) Guide the deck trim side board and deck side trim cover LH (4) into the upper rear area under the back door weatherstrip.

(c) Attach the clips (3).

(d) Attach the clip (2).

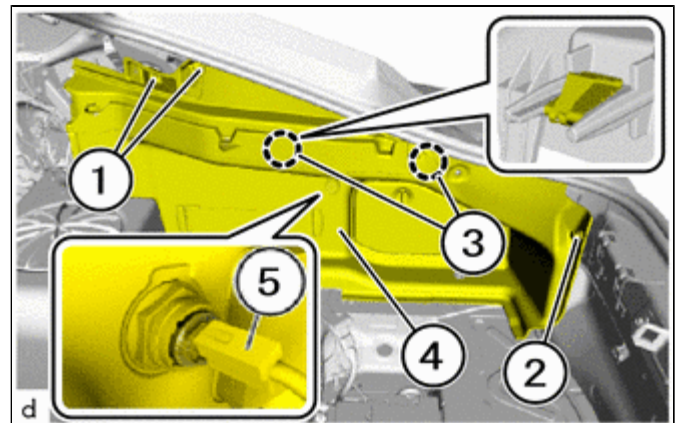
(e) Tighten the T20 screws (1).

Torque:

2.0 N·m {20 kgf·cm, 18 in·lbf}

19. INSTALL DECK TRIM SIDE BOARD AND DECK SIDE TRIM COVER RH

(a) Insert the deck trim side board and deck side trim cover RH (4).



(b) w/ Courtesy Light:

(1) Connect connector (5) and lock.

(c) Guide the deck trim side board and deck side trim cover RH (4) into the upper rear area under the back door weatherstrip.

(d) Attach the clips (3).

(e) Attach the clip (2).

(f) Tighten the T20 screws (1).

Torque:

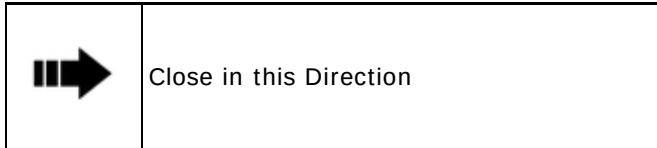
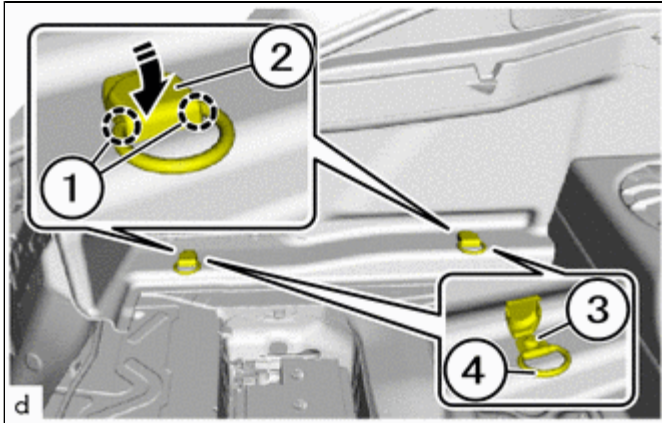
2.0 N·m {20 kgf·cm, 18 in·lbf}

20. INSTALL ROPE HOOK (w / Courtesy Light)

HINT:

Use the same procedures for the opposite side.

(a) Replace rope hooks (4).



(b) Install the rope hooks (4) with the T40 bolts (3).

Torque:

19 N·m {194 kgf·cm, 14 ft·lbf}

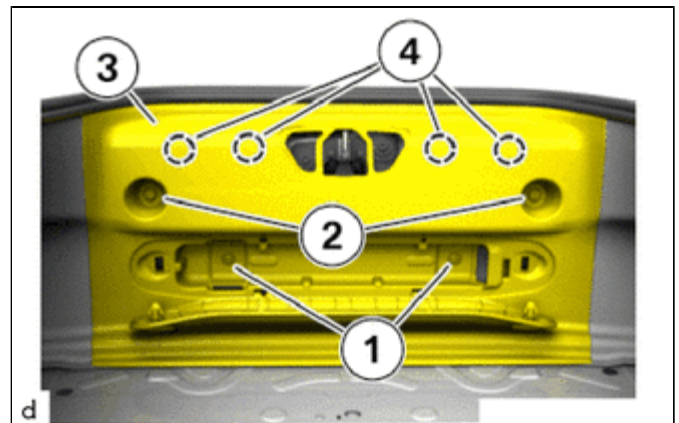
(c) Attach the claws (1) to close the covers (2) in the direction of the arrow.

21. INSTALL NO. 1 LUGGAGE COMPARTMENT LIGHT ASSEMBLY

Click here [INFO](#)

22. INSTALL DECK TRIM REAR COVER

(a) Guide in the deck trim rear cover (3) under the back door weatherstrip to attach the clips (4).

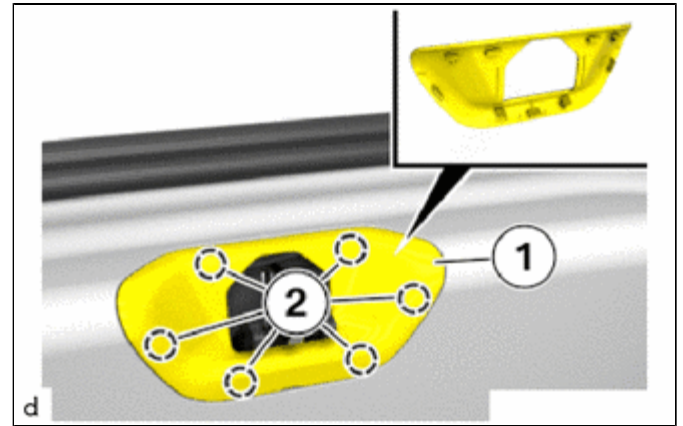


- (b) Attach the clips (2).
- (c) Tighten the T30 screws.

Torque:

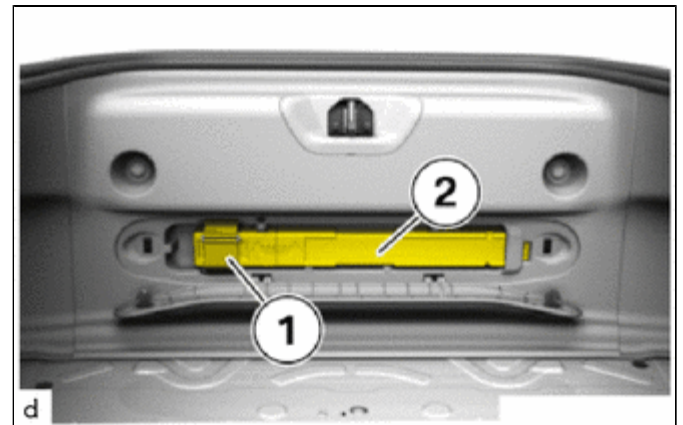
6.0 N·m { 61 kgf·cm, 53 in·lbf }

- (d) Attach the claws (2) to install the back door striker cover (1).



23. INSTALL TRIANGLE REFLECTOR SET

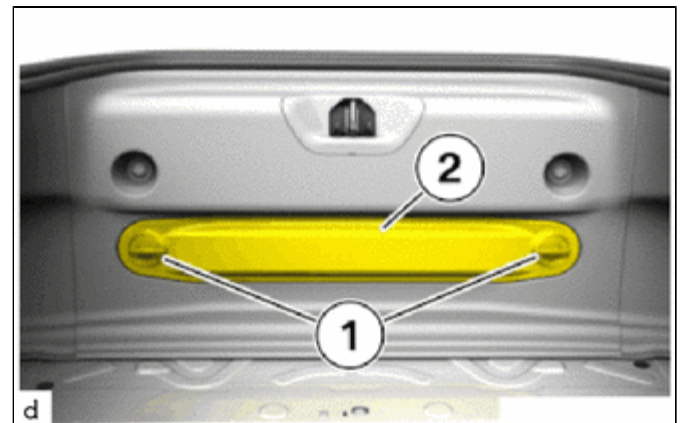
- (a) Install the triangle reflector set (2) and secure it with hook and loop fastener (1).



- (b) Close the lid of the triangle reflector set (2) and lock the screw caps (1).

HINT:

Perform this procedure only when the lid has been opened.



24. INSTALL QUARTER TRIM UPPER PANEL LH

Click here [INFO](#)

25. INSTALL QUARTER TRIM UPPER PANEL RH

HINT:

Use the same procedure as for the LH side.

26. INSTALL CENTER PILLAR GARNISH ASSEMBLY LH

Click here [INFO](#)

27. INSTALL CENTER PILLAR GARNISH ASSEMBLY RH

HINT:

Use the same procedure as for the LH side.

28. INSTALL TRANSVERSE PIPE

Click here [INFO](#)

29. INSTALL SEAT BELT HOLE COVER SUB-ASSEMBLY LH

Click here [INFO](#)

30. REMOVE SEAT BELT HOLE COVER SUB-ASSEMBLY RH

HINT:

Use the same procedure as for the LH side.

31. INSTALL TRANSVERSE PIPE TRIM

Click here [INFO](#)

32. INSTALL ROOF SIDE INNER GARNISH ASSEMBLY LH

Click here [INFO](#)

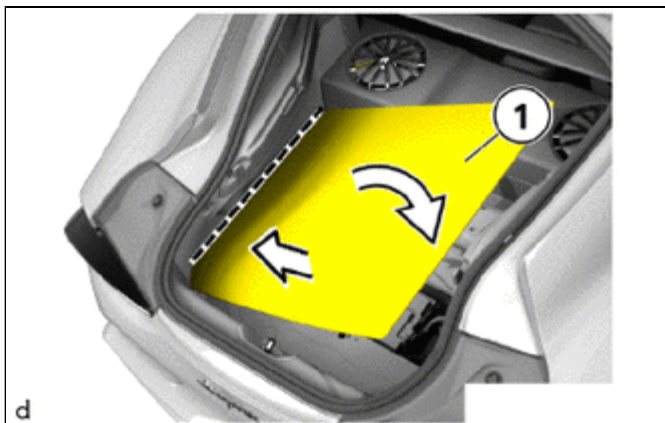
33. INSTALL ROOF SIDE INNER GARNISH ASSEMBLY RH

HINT:

Use the same procedure as for the LH side.

34. INSTALL DECK BOARD ASSEMBLY

- (a) Slide the left edge of the deck board assembly (1) into the recess in the direction of the arrow of the deck board assembly.



	Install in this Direction
--	---------------------------

(b) Pivot deck board assembly (1) in the direction of the arrow and position centered in the vehicle.

35. INSTALL PACKAGE TRAY TRIM PANEL ASSEMBLY

Click here [INFO](#)

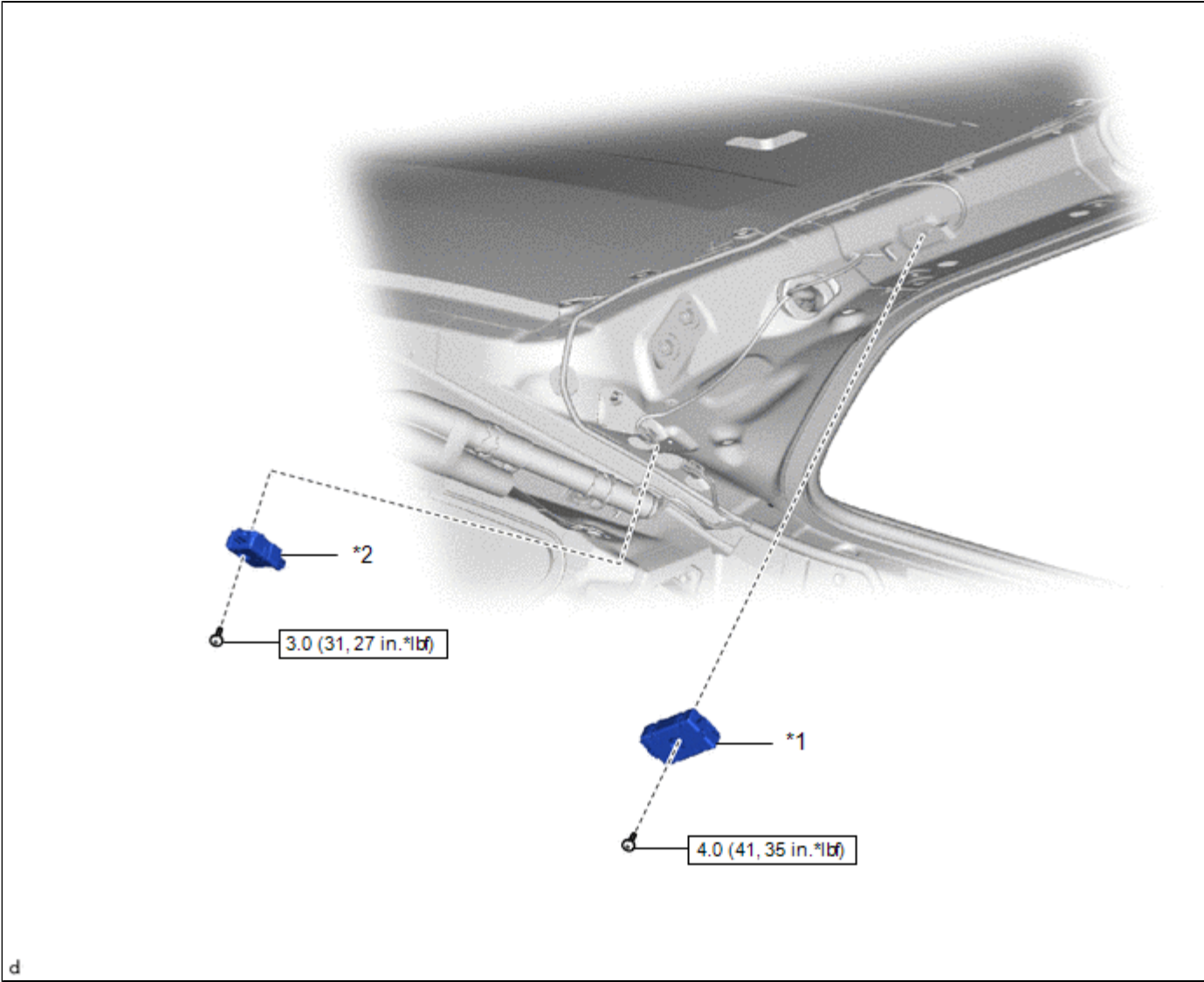
36. INSTALL CONSOLE BOX ASSEMBLY

Click here [INFO](#)

Last Modified: 09-05-2019	6.9:8.0.49	Doc ID: RM100000001JCO9
Model Year Start: 2020	Model: Supra	Prod Date Range: [03/2019 -]
Title: AUDIO / VIDEO: NOISE FILTER: COMPONENTS; 2020 MY Supra [03/2019 -]		

COMPONENTS

ILLUSTRATION



*1	NOISE FILTER	*2	TRAP CIRCUIT
	N*m (kgf*cm, ft.*lbf): Specified torque	-	-

Last Modified: 09-05-2019	6.9:8.0.49	Doc ID: RM100000001JCOA
Model Year Start: 2020	Model: Supra	Prod Date Range: [03/2019 -]
Title: AUDIO / VIDEO: NOISE FILTER: REMOVAL; 2020 MY Supra [03/2019 -]		

REMOVAL

CAUTION / NOTICE / HINT

CAUTION:

- Working on 12 V vehicle electrical system.

Risk of short circuits! Risk of fire!

- Detach battery earth lead from battery.

- Pyrotechnic components.

Danger! Life-threatening injuries!



- All work on pyrotechnic parts may be carried out by technically experienced and appropriately trained personnel only.
- Some of these service operations affect the SRS airbag system. Read the precautionary notices concerning the SRS airbag system before servicing.
- Replace any damaged part or ones that have been dropped.
- For additional information see:

Click here [INFO](#)

NOTICE:

- Before performing work on electronic components, disconnect the cable from the negative (-) battery terminal to prevent damage to the electrical system or components.
- When disconnecting the cable, turn the START-STOP button (engine switch) and headlight switch off and loosen the cable nut completely. Perform these operations without twisting or prying on the cable. Then disconnect the cable.
- Clock settings, radio settings, audio system memory, DTCs and other data will be cleared when the cable is disconnected from the negative (-) battery terminal. Write down any necessary data before disconnecting the cable.

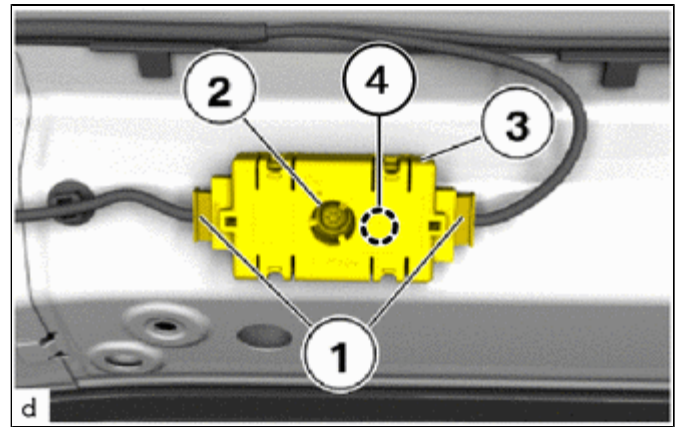
PROCEDURE

1. REMOVE ROOF HEADLINING ASSEMBLY

Click here [INFO](#)

2. REMOVE NOISE FILTER

(a) Unlock plug connections (1) and disconnect.

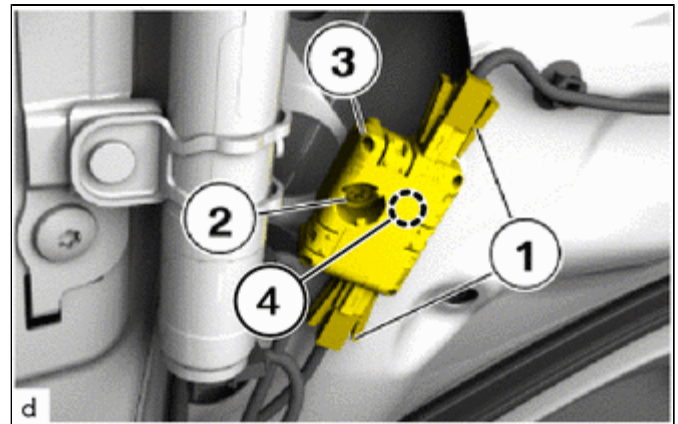


(b) Loosen T25 bolt (2).

(c) Detach the guide (4) to remove the noise filter (3).

3. REMOVE TRAP CIRCUIT

(a) Unlock plug connections (1) and disconnect.



(b) Loosen T25 bolt (2).

(c) Detach the guide (4) to remove the trap circuit (3).

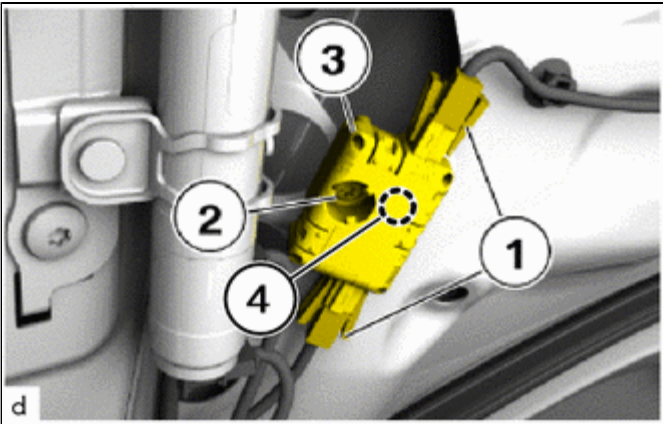
Last Modified: 09-05-2019	6.9:8.0.49	Doc ID: RM100000001JCOB
Model Year Start: 2020	Model: Supra	Prod Date Range: [03/2019 -]
Title: AUDIO / VIDEO: NOISE FILTER: INSTALLATION; 2020 MY Supra [03/2019 -]		

INSTALLATION

PROCEDURE

1. INSTALL TRAP CIRCUIT

(a) Attach the guide (4).



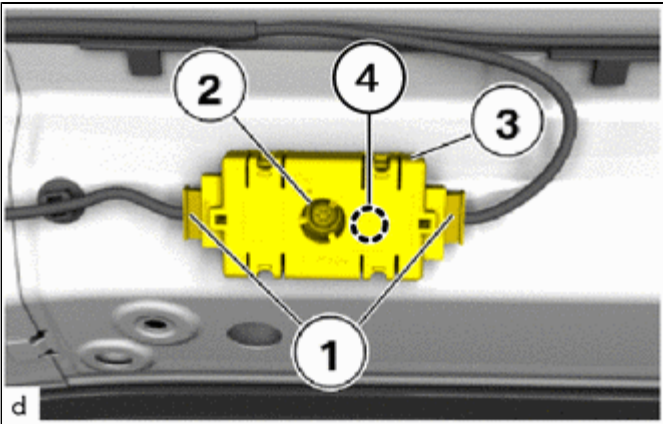
(b) Install the trap circuit (3) with the T25 bolt (2).

Torque:
3.0 N·m { 31 kgf·cm, 27 in·lbf }

(c) Connect connectors (1) and lock.

2. INSTALL NOISE FILTER

(a) Attach the guide (4).



(b) Install the noise filter (3) with the T25 bolt (2).

Torque:
4.0 N·m { 41 kgf·cm, 35 in·lbf }

(c) Connect connectors (1) and lock.

3. INSTALL ROOF HEADLINING ASSEMBLY

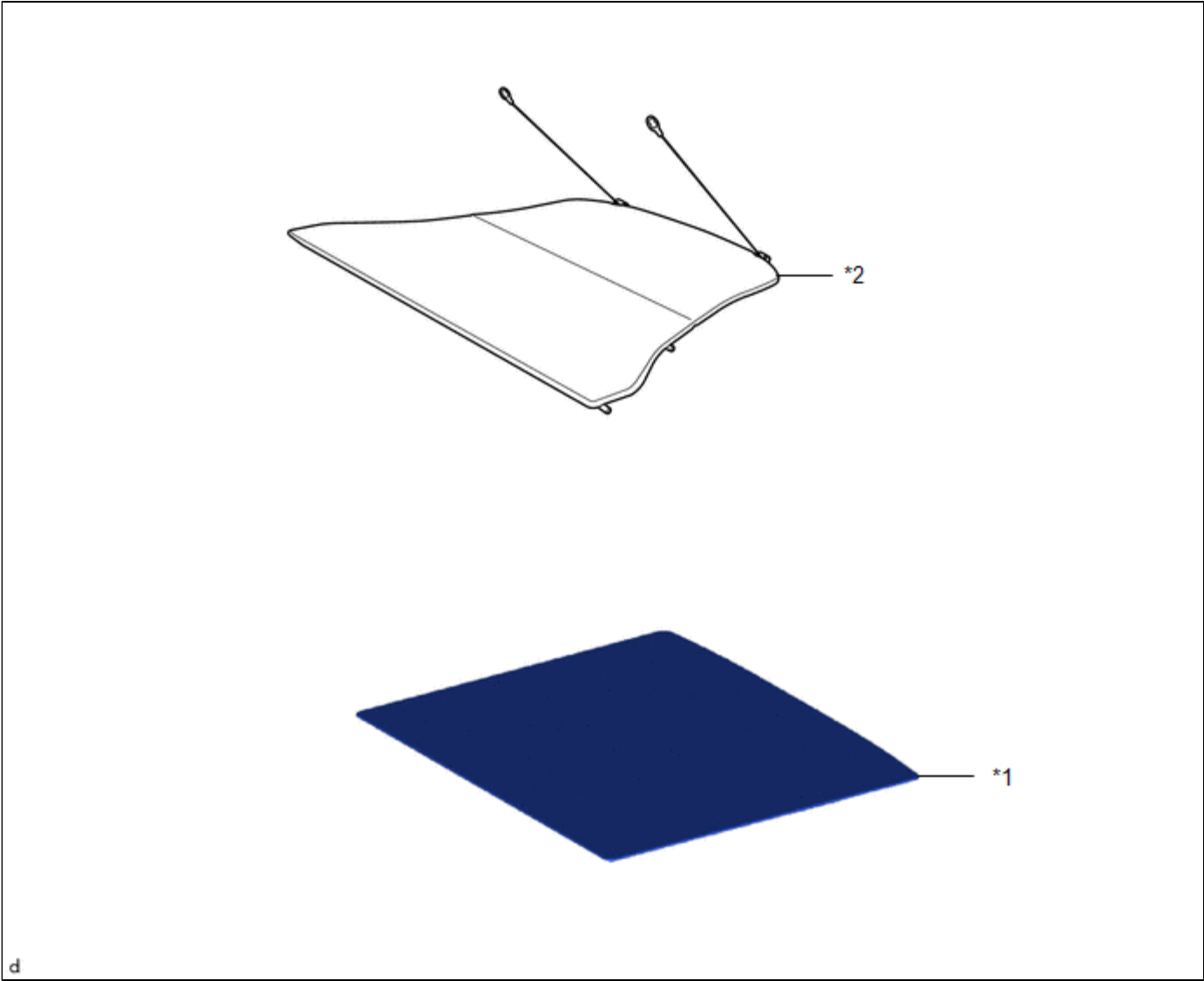
Click here [INFO](#)



Last Modified: 09-05-2019	6.9:8.0.49	Doc ID: RM100000001JCNX
Model Year Start: 2020	Model: Supra	Prod Date Range: [03/2019 -]
Title: AUDIO / VIDEO: QUARTER TRIM SPEAKER: COMPONENTS; 2020 MY Supra [03/2019 -]		

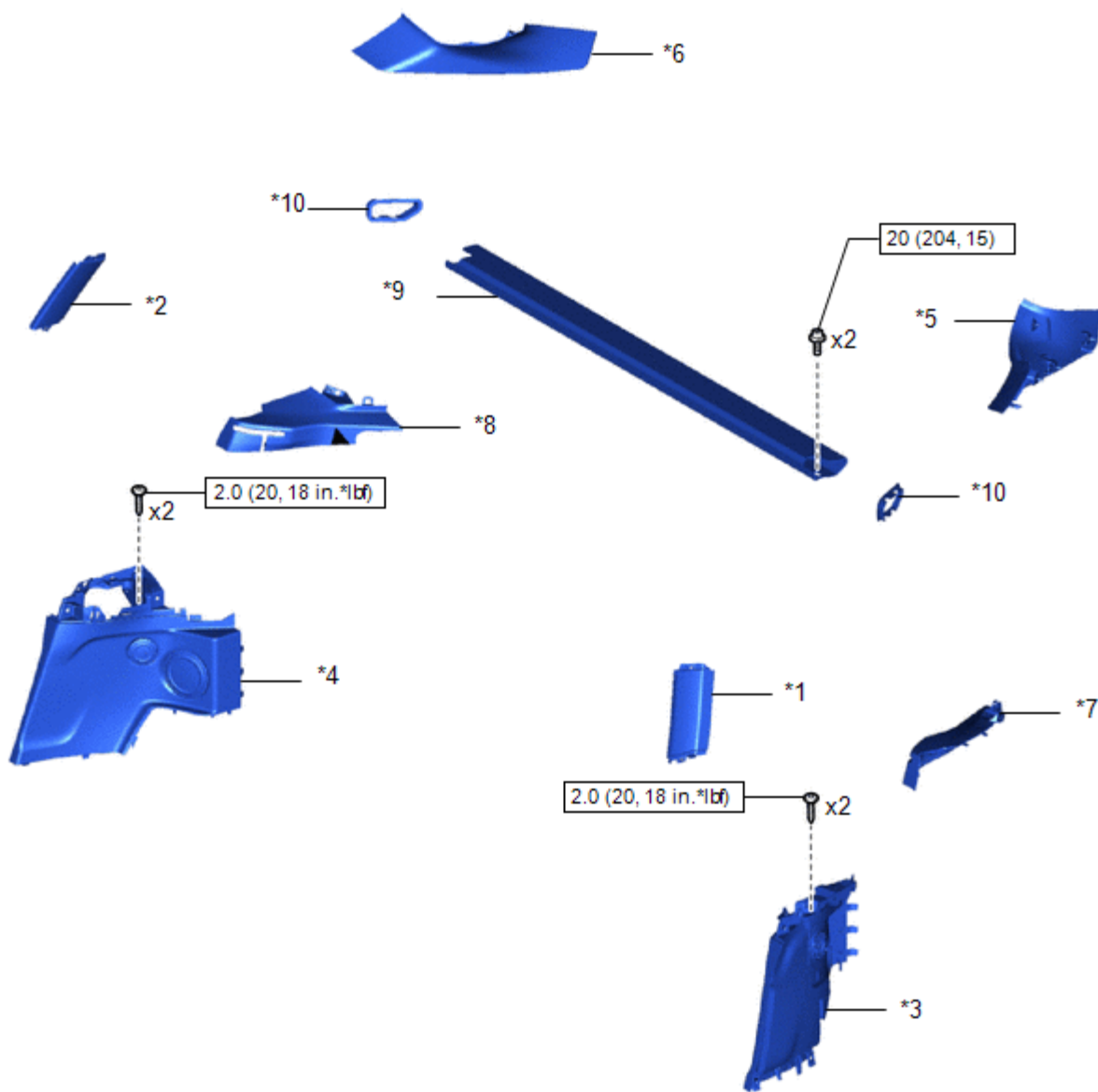
COMPONENTS

ILLUSTRATION



*1	DECK BOARD ASSEMBLY	*2	PACKAGE TRAY TRIM PANEL ASSEMBLY
----	---------------------	----	----------------------------------

ILLUSTRATION

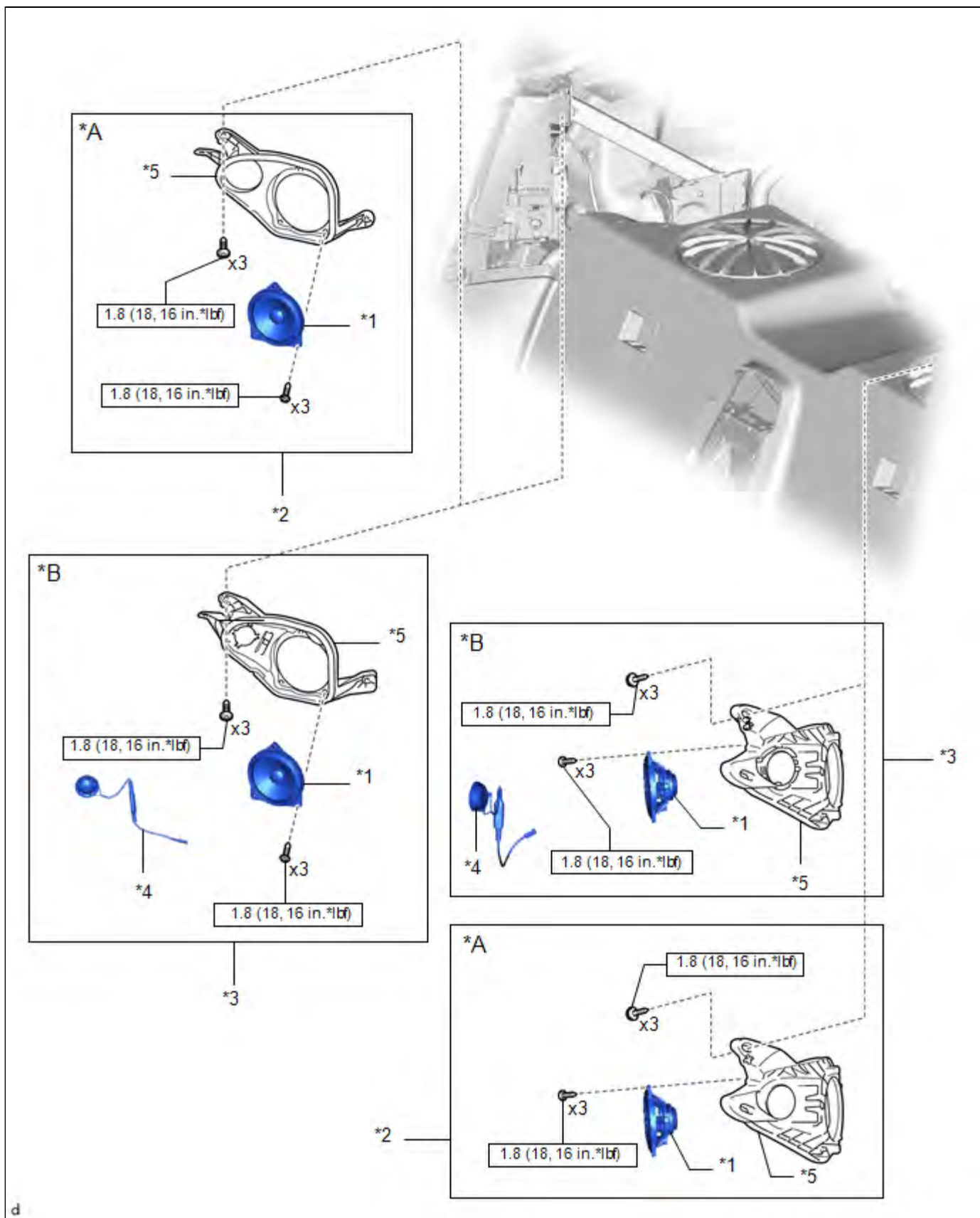


d

*1	CENTER PILLAR GARNISH ASSEMBLY LH	*2	CENTER PILLAR GARNISH ASSEMBLY RH
*3	QUARTER TRIM UPPER PANEL LH	*4	QUARTER TRIM UPPER PANEL RH
*5	ROOF SIDE INNER GARNISH ASSEMBLY LH	*6	ROOF SIDE INNER GARNISH ASSEMBLY RH
*7	SEAT BELT HOLE COVER SUB-ASSEMBLY LH	*8	SEAT BELT HOLE COVER SUB-ASSEMBLY RH
*9	TRANSVERSE PIPE	*10	TRANSVERSE PIPE TRIM

*7	BACK DOOR STRIKER COVER	-	-
	N*m (kgf*cm, ft.*lbf): Specified torque	•	Non-reusable part

ILLUSTRATION



*A	for 10 Speakers	*B	for 12 Speakers
*1	MID-RANGE SPEAKER IN THE REAR SIDE TRIM PANEL	*2	REAR NO. 2 SPEAKER ASSEMBLY

*3	REAR NO. 3 SPEAKER ASSEMBLY	*4	TWEETER IN THE REAR SIDE PANEL
*5	SPEAKER HOLDER	-	-
	N*m (kgf*cm, ft.*lbf): Specified torque	-	-

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Model Year Start: 2020	Model: Supra	Prod Date Range: [03/2019 -]
Title: AUDIO / VIDEO: QUARTER TRIM SPEAKER: REMOVAL; 2020 MY Supra [03/2019 -]		

REMOVAL

PROCEDURE

1. REMOVE PACKAGE TRAY TRIM PANEL ASSEMBLY

Click here [INFO](#)

2. REMOVE DECK BOARD ASSEMBLY

Click here [INFO](#)

3. REMOVE ROOF SIDE INNER GARNISH ASSEMBLY LH

Click here [INFO](#)

4. REMOVE ROOF SIDE INNER GARNISH ASSEMBLY RH

HINT:

Use the same procedure as for the LH side.

5. SEPARATE TRANSVERSE PIPE TRIM

Click here [INFO](#)

6. REMOVE SEAT BELT HOLE COVER SUB-ASSEMBLY LH

Click here [INFO](#)

7. REMOVE SEAT BELT HOLE COVER SUB-ASSEMBLY RH

HINT:

Use the same procedure as for the LH side.

8. REMOVE TRANSVERSE PIPE

Click here [INFO](#)

9. REMOVE CENTER PILLAR GARNISH ASSEMBLY LH

Click here [INFO](#)

10. REMOVE CENTER PILLAR GARNISH ASSEMBLY RH

HINT:

Use the same procedure as for the LH side.

11. REMOVE QUARTER TRIM UPPER PANEL LH

Click here [INFO](#)

12. REMOVE QUARTER TRIM UPPER PANEL RH

HINT:

Use the same procedure as for the LH side.

13. REMOVE TRIANGLE REFLECTOR SET

Click here [INFO](#)

14. REMOVE DECK TRIM REAR COVER

Click here [INFO](#)

15. REMOVE NO. 1 LUGGAGE COMPARTMENT LIGHT ASSEMBLY

Click here [INFO](#)

16. REMOVE ROPE HOOK (w / Courtesy Light)

Click here [INFO](#)

17. REMOVE DECK TRIM SIDE BOARD AND DECK SIDE TRIM COVER LH

Click here [INFO](#)

18. REMOVE DECK TRIM SIDE BOARD AND DECK SIDE TRIM COVER RH

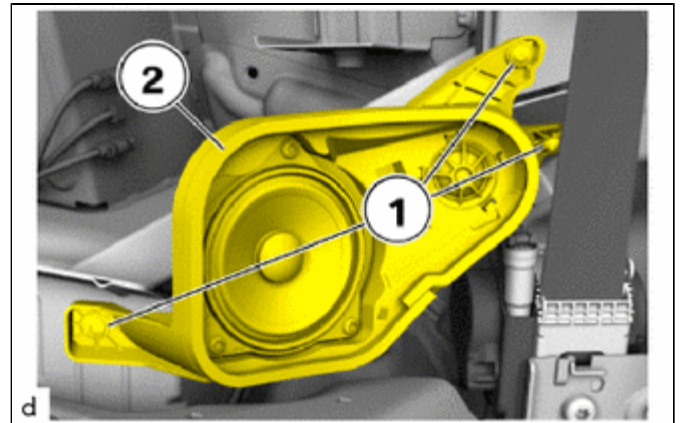
Click here [INFO](#)

19. REMOVE REAR NO. 3 SPEAKER ASSEMBLY (for 12 Speakers)

HINT:

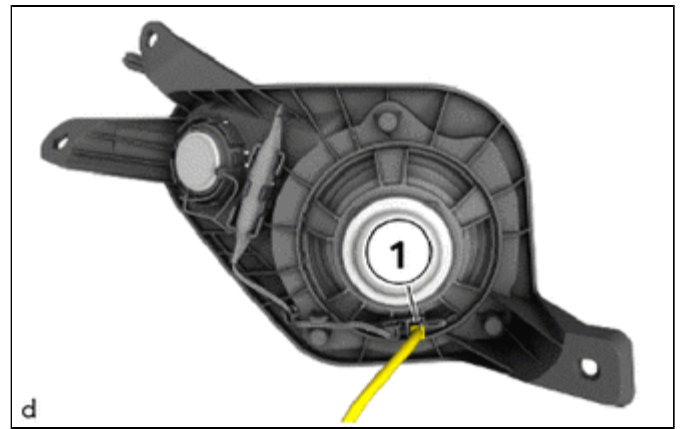
- Use the same procedure for the RH side and LH side.
- The following procedure is for the LH side.

(a) Loosen T20 screws (1).



(b) Lift the rear No. 3 speaker assembly (2) slightly forward.

(c) Unlock plug connection (1) and disconnect.



(d) Remove the rear No. 3 speaker assembly.

20. REMOVE REAR NO. 2 SPEAKER ASSEMBLY (for 10 Speakers)

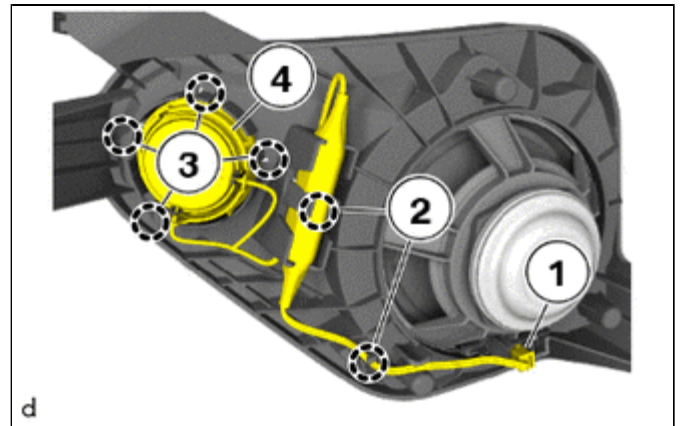
HINT:

Use the same procedure as for the No. 3 speaker.

21. REMOVE TWEETER IN THE REAR SIDE PANEL (for 12 Speakers)

HINT:

- Use the same procedure for the RH side and LH side.
- The following procedure is for the LH side.



(a) Unlock plug connection (1) and disconnect.

(b) Detach the clamps (2).

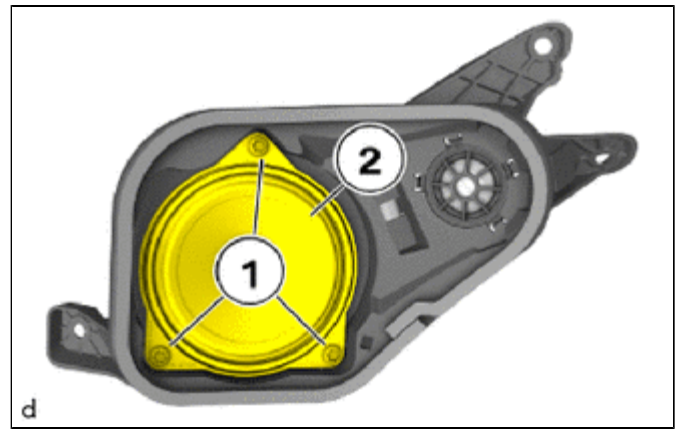
(c) Detach the claws (3) to remove the tweeter in the rear side panel (4) from the speaker holder.

22. REMOVE MID-RANGE SPEAKER IN THE REAR SIDE TRIM PANEL

HINT:

- Use the same procedure for the RH side and LH side.
- The following procedure is for the LH side.

(a) Loosen T20 screws (1).



(b) Remove the mid-range speaker in the rear side trim panel (2) from the speaker holder.



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Title: AUDIO / VIDEO: QUARTER TRIM SPEAKER: INSTALLATION; 2020 MY Supra [03/2019 -]		

INSTALLATION

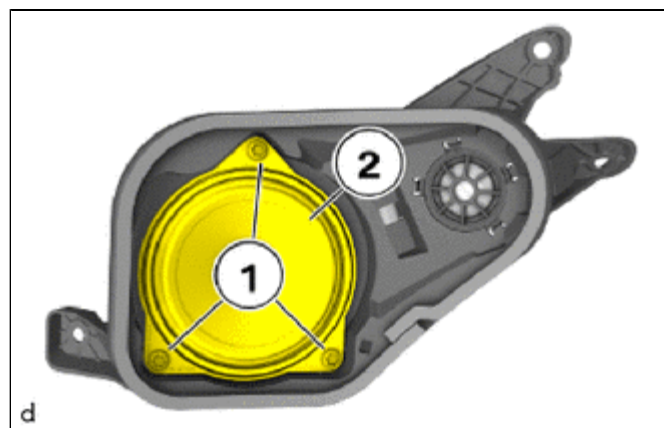
PROCEDURE

1. INSTALL MID-RANGE SPEAKER IN THE REAR SIDE TRIM PANEL

HINT:

- Use the same procedure for the RH side and LH side.
- The following procedure is for the LH side.

- (a) Position the mid-range speaker in the rear side trim panel (2) to the speaker holder.



- (b) Tighten the T20 screws (1).

Torque:

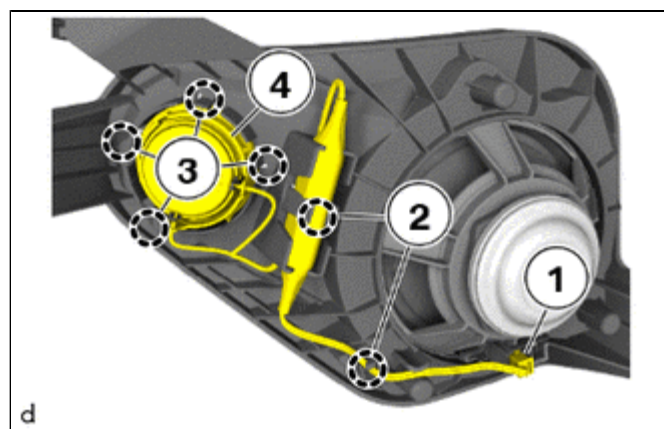
1.8 N·m {18 kgf·cm, 16 in·lbf}

2. INSTALL TWEETER IN THE REAR SIDE PANEL (for 12 Speakers)

HINT:

- Use the same procedure for the RH side and LH side.
- The following procedure is for the LH side.

- (a) Attach the claws (3) to install the tweeter in the rear side panel (4) to the speaker holder.



(b) Attach the clamps (2).

(c) Connect connector (1) and lock.

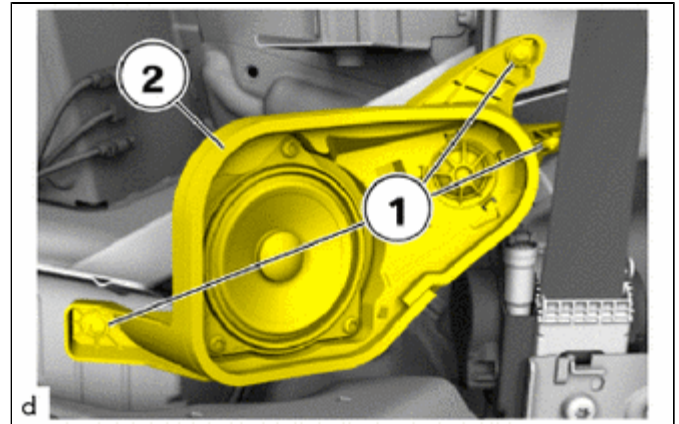
3. INSTALL REAR NO. 3 SPEAKER ASSEMBLY (for 12 Speakers)

HINT:

- Use the same procedure for the RH side and LH side.
- The following procedure is for the LH side.

(a) Connect connector and lock.

(b) Install the rear No. 3 speaker assembly (2).



(c) Tighten the T20 screws (1).

Torque:

1.8 N·m {18 kgf·cm, 16 in·lbf}

4. INSTALL REAR NO. 2 SPEAKER ASSEMBLY (for 10 Speakers)

HINT:

Use the same procedure as for the No. 3 speaker.

5. INSTALL DECK TRIM SIDE BOARD AND DECK SIDE TRIM COVER LH

Click here [INFO](#)

6. INSTALL DECK TRIM SIDE BOARD AND DECK SIDE TRIM COVER RH

Click here [INFO](#)

7. INSTALL ROPE HOOK (w / Courtesy Light)

Click here [INFO](#)

8. INSTALL NO. 1 LUGGAGE COMPARTMENT LIGHT ASSEMBLY

Click here [INFO](#)

9. INSTALL DECK TRIM REAR COVER

Click here [INFO](#)

10. INSTALL TRIANGLE REFLECTOR SET

Click here [INFO](#)

11. INSTALL QUARTER TRIM UPPER PANEL LH

Click here [INFO](#)

12. INSTALL QUARTER TRIM UPPER PANEL RH

HINT:

Use the same procedure as for the LH side.

13. INSTALL CENTER PILLAR GARNISH ASSEMBLY LH

Click here [INFO](#)

14. INSTALL CENTER PILLAR GARNISH ASSEMBLY RH

HINT:

Use the same procedure as for the LH side.

15. INSTALL TRANSVERSE PIPE

Click here [INFO](#)

16. INSTALL SEAT BELT HOLE COVER SUB-ASSEMBLY LH

Click here [INFO](#)

17. INSTALL SEAT BELT HOLE COVER SUB-ASSEMBLY RH

HINT:

Use the same procedure as for the LH side.

18. INSTALL TRANSVERSE PIPE TRIM

Click here [INFO](#)

19. INSTALL ROOF SIDE INNER GARNISH ASSEMBLY LH

Click here [INFO](#)

20. INSTALL ROOF SIDE INNER GARNISH ASSEMBLY RH

HINT:

Use the same procedure as for the LH side.

21. REMOVE DECK BOARD ASSEMBLY

Click here [INFO](#)

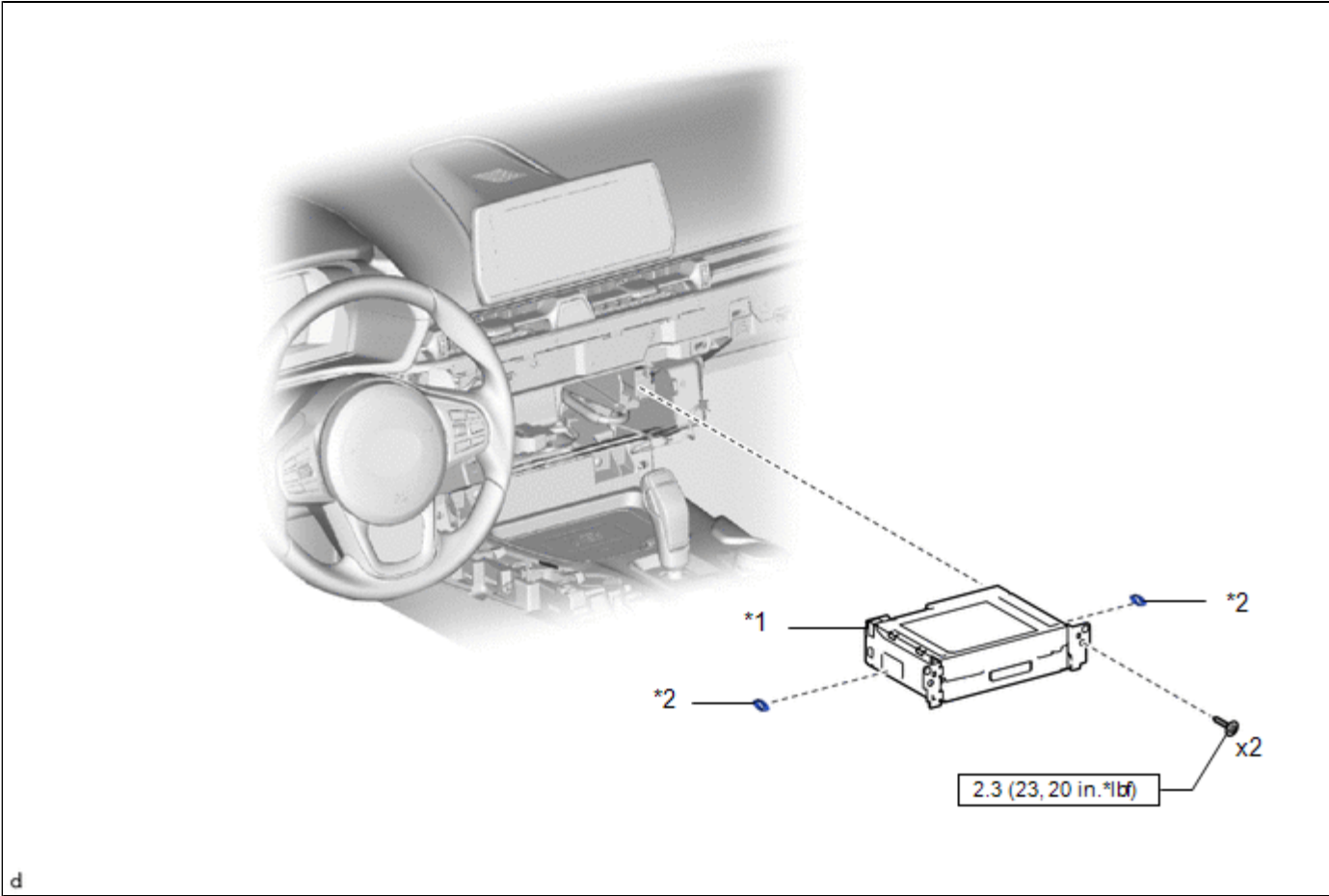
22. INSTALL PACKAGE TRAY TRIM PANEL ASSEMBLY

Click here [INFO](#)

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Model Year Start: 2020	Model: Supra	Prod Date Range: [03/2019 -]
Title: AUDIO / VIDEO: RADIO RECEIVER: COMPONENTS; 2020 MY Supra [03/2019 -]		

COMPONENTS

ILLUSTRATION



*1	RADIO RECEIVER ASSEMBLY	*2	PLUG
	N*m (kgf*cm, ft.*lbf): Specified torque	-	-

Last Modified: 09-05-2019	6.9:8.0.49	Doc ID: RM100000001JCNM
Model Year Start: 2020	Model: Supra	Prod Date Range: [03/2019 -]
Title: AUDIO / VIDEO: RADIO RECEIVER: REMOVAL; 2020 MY Supra [03/2019 -]		

REMOVAL

CAUTION / NOTICE / HINT

CAUTION:

- Working on 12 V vehicle electrical system.

Risk of short circuits! Risk of fire!

- Detach battery earth lead from battery.

NOTICE:

- Electrostatic discharge.

Damage to or destruction of electrical components.

- Leave electrical components in original packaging until just before they are installed. Use the original packaging only for any return shipments. Always package removed components straight away.
- Only touch the housings of electrical components. Do not touch pins or multi-pin connectors directly.
- Wear electrically conductive clothing and antistatic shoes (with ESD symbol).
- For additional information see:

Click here [INFO](#)

- Before performing work on electronic components, disconnect the cable from the negative (-) battery terminal to prevent damage to the electrical system or components.
- When disconnecting the cable, turn the START-STOP button (engine switch) and headlight switch off and loosen the cable nut completely. Perform these operations without twisting or prying on the cable. Then disconnect the cable.
- Clock settings, radio settings, audio system memory, DTCs and other data will be cleared when the cable is disconnected from the negative (-) battery terminal. Write down any necessary data before disconnecting the cable.

PROCEDURE

1. REMOVE NO. 1 INSTRUMENT PANEL GARNISH SUB-ASSEMBLY

Click here [INFO](#)

2. REMOVE RADIO RECEIVER ASSEMBLY

NOTICE:

- Electrostatic discharge.

Damage to or destruction of electrical components.

- Leave electrical components in original packaging until just before they are installed. Use the original packaging only for any return shipments. Always package removed components straight away.
- Only touch the housings of electrical components. Do not touch pins or multi-pin connectors directly.
- Wear electrically conductive clothing and antistatic shoes (with ESD symbol).
- For additional information see:

Click here [INFO](#)

- Sensitive optical fibers.

Damaged optical fibers can result in operating failure of the LED.

- Do not bend optical fibers too much and do not kink, as well. The minimum permissible bending radius is 25 mm.
- Avoid pressure and tensile loads and heat influences on the optical fiber.

- Damage to the head unit.

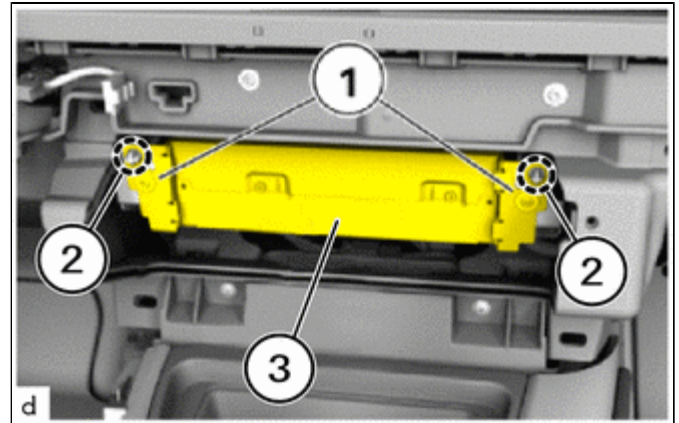
The plug connections of the head unit must not be disconnected if the battery is still connected.

- Disconnect all batteries.

The hard disk of the head unit can be damaged by vibration.

- Carry out mechanical work on the head unit and adjacent components with care.

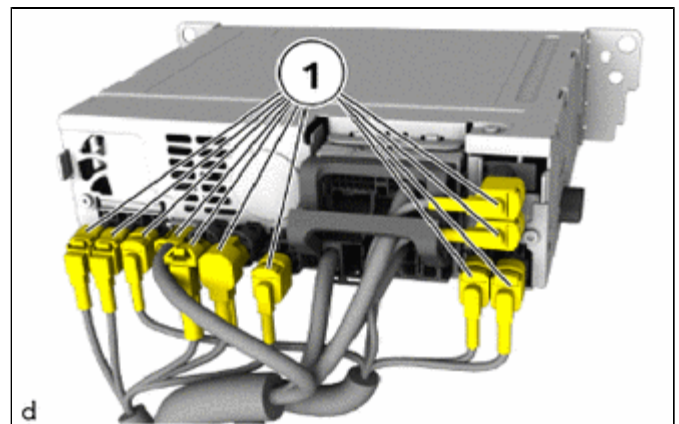
(a) Loosen T20 screws (1).



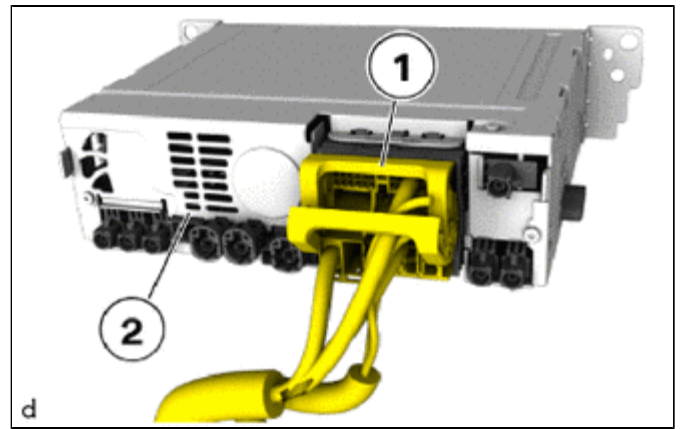
(b) Detach the guides (2).

(c) Pull the radio receiver assembly (3).

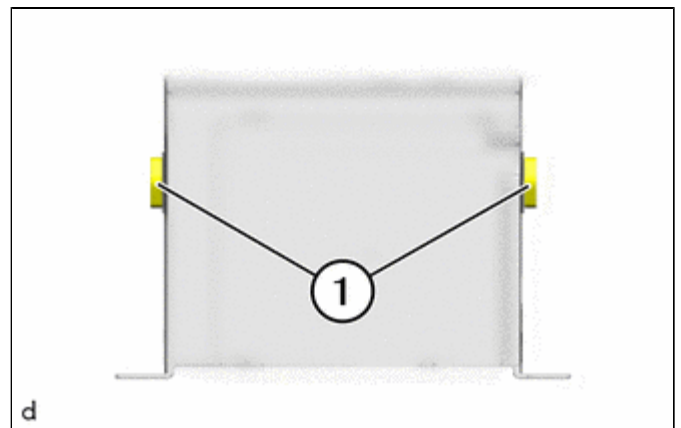
(d) Unlock plug connections (1) and disconnect.



(e) Unlock plug connection (1) and disconnect.



(f) Remove the radio receiver assembly (2).



(g) Remove the plug (1).

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Model Year Start: 2020	Model: Supra	Prod Date Range: [03/2019 -]
Title: AUDIO / VIDEO: RADIO RECEIVER: INSTALLATION; 2020 MY Supra [03/2019 -]		

INSTALLATION

PROCEDURE

1. INSTALL RADIO RECEIVER ASSEMBLY

NOTICE:

- Damage to the head unit.

The hard disk of the head unit can be damaged by vibration.

- Carry out mechanical work on the head unit and adjacent components with care.

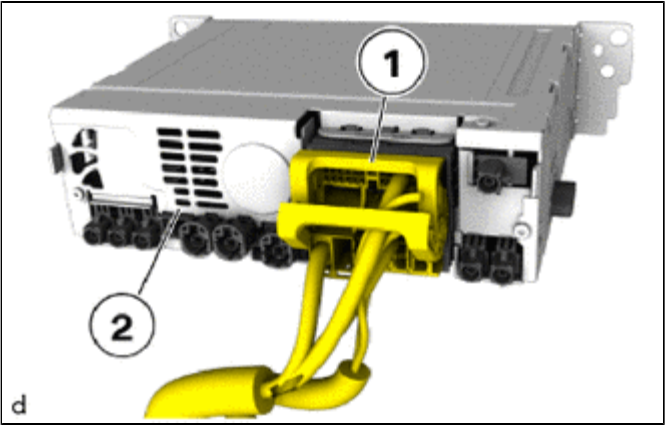
- Sensitive optical fibers.

Damaged optical fibers can result in operating failure of the LED.

- Do not bend optical fibers too much and do not kink, as well. The minimum permissible bending radius is 25 mm.
- Avoid pressure and tensile loads and heat influences on the optical fiber.

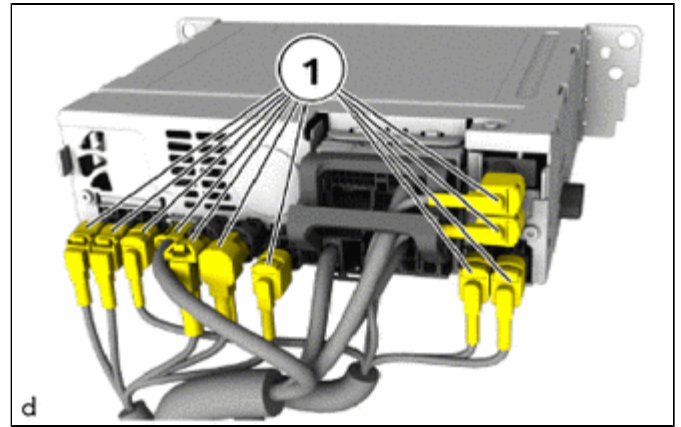
(a) Install the plug.

(b) Position the radio receiver assembly (2).

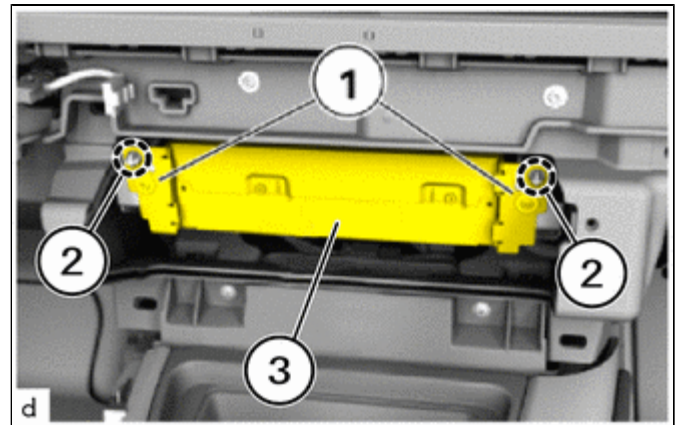


(c) Connect connector (1) and lock.

(d) Connect connectors (1) and lock.



(e) Attach the guides (2) to install the radio receiver assembly (3).



(f) Tighten the T20 screws (1).

Torque:

2.3 N·m {23 kgf·cm, 20 in·lbf}

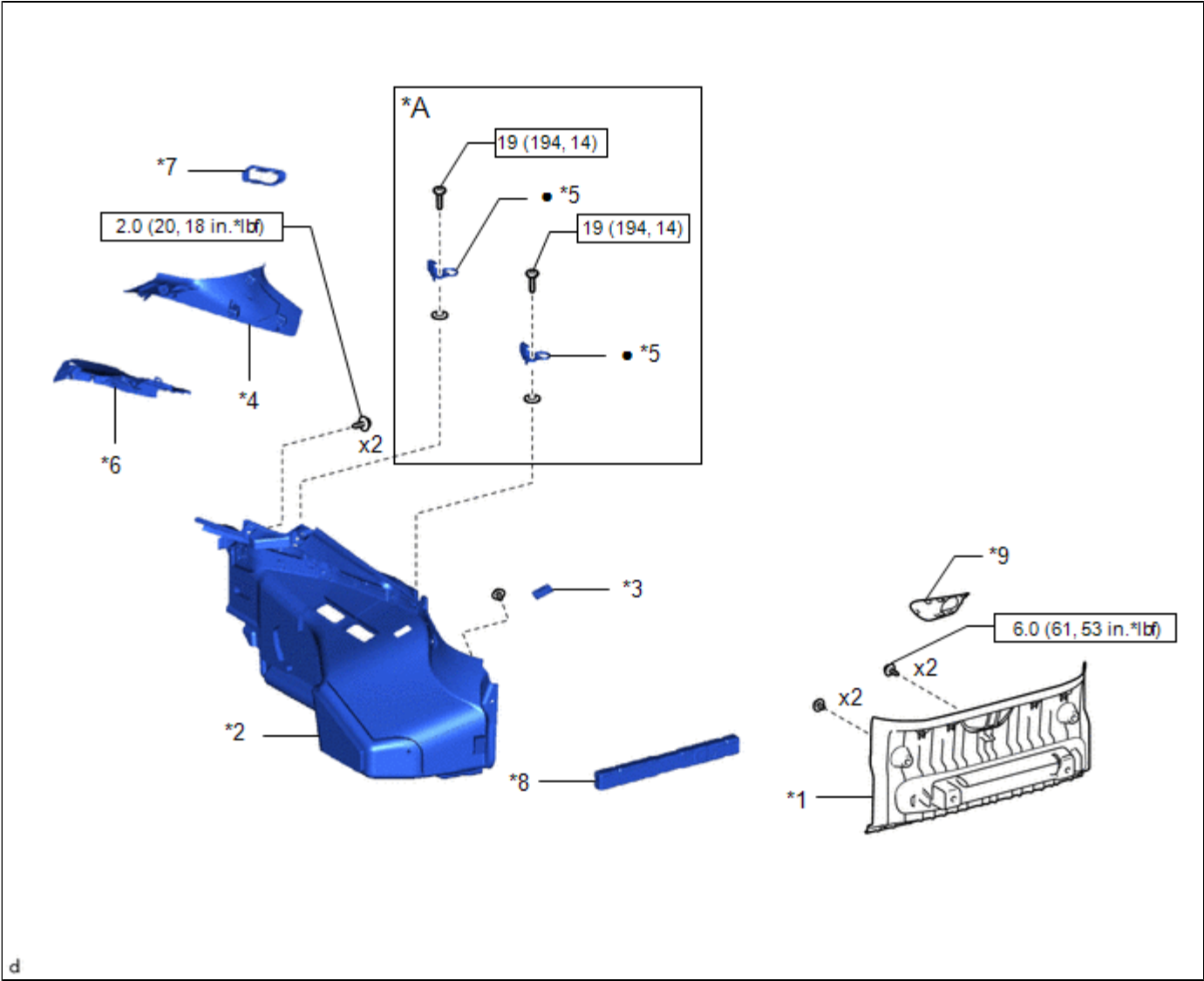
2. INSTALL NO. 1 INSTRUMENT PANEL GARNISH SUB-ASSEMBLY

Click here [INFO](#)

Last Modified: 09-05-2019	6.9:8.0.49	Doc ID: RM100000001JCNR
Model Year Start: 2020	Model: Supra	Prod Date Range: [03/2019 -]
Title: AUDIO / VIDEO: STEREO COMPONENT AMPLIFIER: COMPONENTS; 2020 MY Supra [03/2019 -]		

COMPONENTS

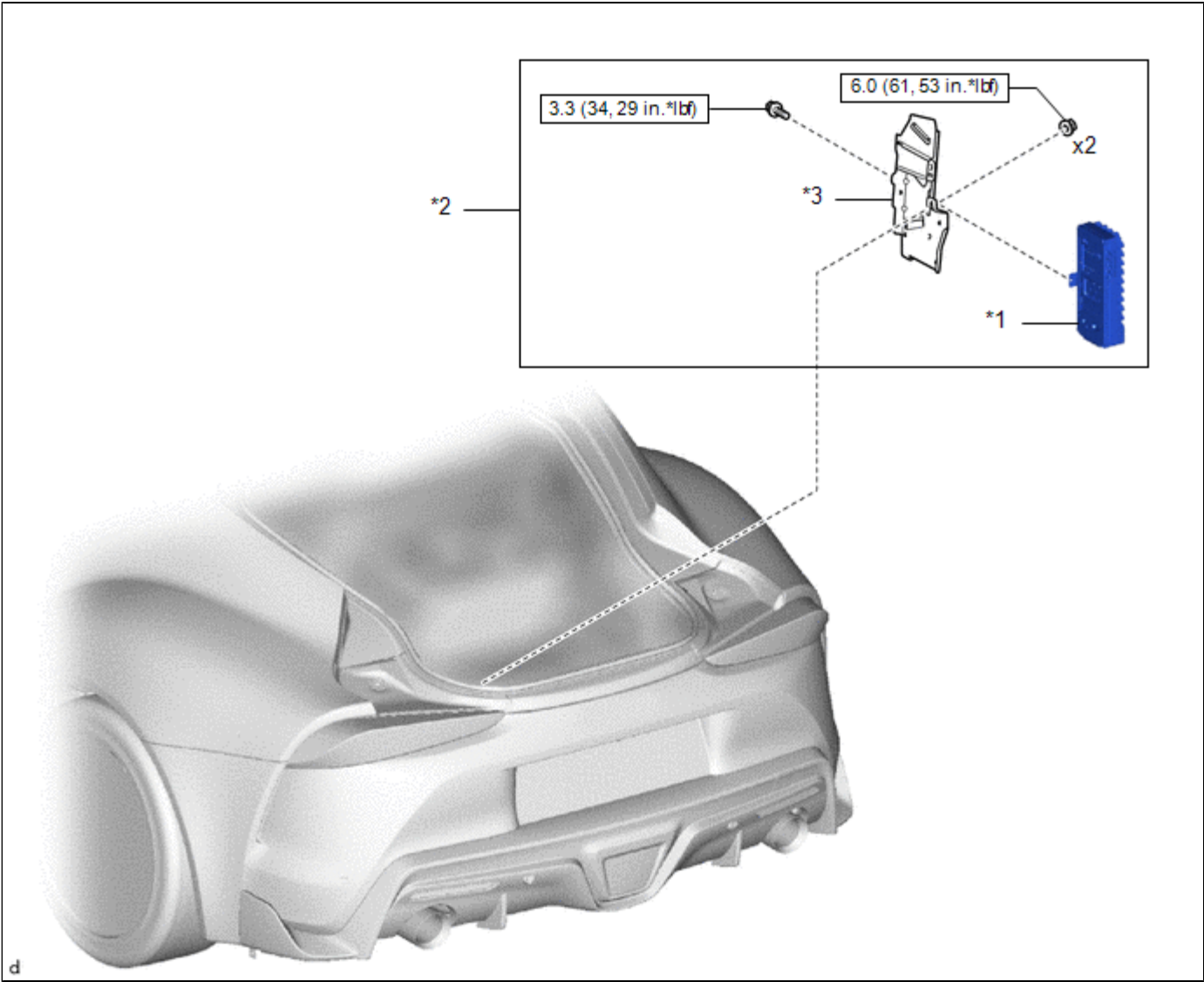
ILLUSTRATION



*A	w/ Courtesy Light	-	-
*1	DECK TRIM REAR COVER	*2	DECK TRIM SIDE BOARD AND DECK SIDE TRIM COVER LH
*3	NO. 1 LUGGAGE COMPARTMENT LIGHT ASSEMBLY	*4	ROOF SIDE INNER GARNISH ASSEMBLY LH
*5	ROPE HOOK	*6	SEAT BELT HOLE COVER SUB-ASSEMBLY LH

*7	TRANSVERSE PIPE TRIM	*8	TRIANGLE REFLECTOR SET
*9	BACK DOOR STRIKER COVER	-	-
	N*m (kgf*cm, ft.*lbf): Specified torque	•	Non-reusable part

ILLUSTRATION



*1	STEREO COMPONENT AMPLIFIER ASSEMBLY	*2	STEREO COMPONENT AMPLIFIER ASSEMBLY WITH BRACKET
*3	NO. 1 AMPLIFIER BRACKET	-	-
	N*m (kgf*cm, ft.*lbf): Specified torque	-	-

Last Modified: 09-05-2019	6.9:8.0.49	Doc ID: RM100000001JCNS
Model Year Start: 2020	Model: Supra	Prod Date Range: [03/2019 -]
Title: AUDIO / VIDEO: STEREO COMPONENT AMPLIFIER: REMOVAL; 2020 MY Supra [03/2019 -]		

REMOVAL

CAUTION / NOTICE / HINT

CAUTION:

- Working on 12 V vehicle electrical system.

Risk of short circuits! Risk of fire!

- Detach battery earth lead from battery.

NOTICE:

- Electrostatic discharge.

Damage to or destruction of electrical components.

- Leave electrical components in original packaging until just before they are installed. Use the original packaging only for any return shipments. Always package removed components straight away.
- Only touch the housings of electrical components. Do not touch pins or multi-pin connectors directly.
- Wear electrically conductive clothing and antistatic shoes (with ESD symbol).
- For additional information see:

Click here [INFO](#)

- Before performing work on electronic components, disconnect the cable from the negative (-) battery terminal to prevent damage to the electrical system or components.
- When disconnecting the cable, turn the START-STOP button (engine switch) and headlight switch off and loosen the cable nut completely. Perform these operations without twisting or prying on the cable. Then disconnect the cable.
- Clock settings, radio settings, audio system memory, DTCs and other data will be cleared when the cable is disconnected from the negative (-) battery terminal. Write down any necessary data before disconnecting the cable.

PROCEDURE

1. DISCONNECT CABLE FROM NEGATIVE BATTERY TERMINAL

Click here [INFO](#)

2. REMOVE ROOF SIDE INNER GARNISH ASSEMBLY LH

Click here [INFO](#)

3. SEPARATE TRANSVERSE PIPE TRIM

Click here [INFO](#)

4. REMOVE SEAT BELT HOLE COVER SUB-ASSEMBLY LH

Click here [INFO](#)

5. REMOVE TRIANGLE REFLECTOR SET

Click here [INFO](#)

6. REMOVE DECK TRIM REAR COVER

Click here [INFO](#)

7. REMOVE NO. 1 LUGGAGE COMPARTMENT LIGHT ASSEMBLY

Click here [INFO](#)

8. REMOVE ROPE HOOK (w / Courtesy Light)

Click here [INFO](#)

9. REMOVE DECK TRIM SIDE BOARD AND DECK SIDE TRIM COVER LH

Click here [INFO](#)

10. REMOVE STEREO COMPONENT AMPLIFIER ASSEMBLY WITH BRACKET

NOTICE:

- Electrostatic discharge.

Damage to or destruction of electrical components.

- Leave electrical components in original packaging until just before they are installed. Use the original packaging only for any return shipments. Always package removed components straight away.
- Only touch the housings of electrical components. Do not touch pins or multi-pin connectors directly.
- Wear electrically conductive clothing and antistatic shoes (with ESD symbol).
- For additional information see:

Click here [INFO](#)

- Damage to wires when disconnecting connectors and plug connections.

Sheared wires can cause a short circuit.

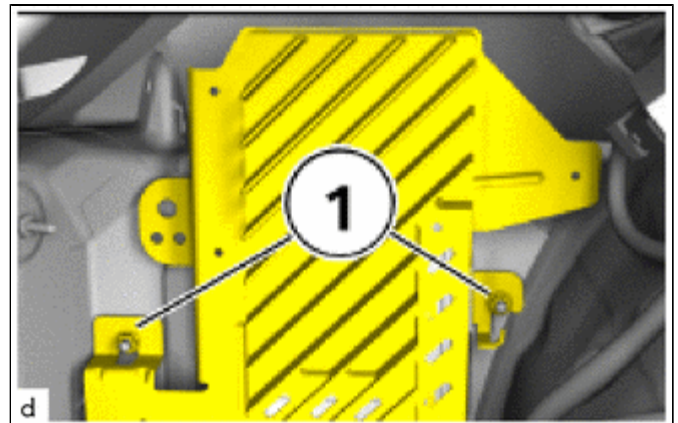
- Do not pull on the wires when disconnecting connectors and plug connections.

- Sensitive optical fibers.

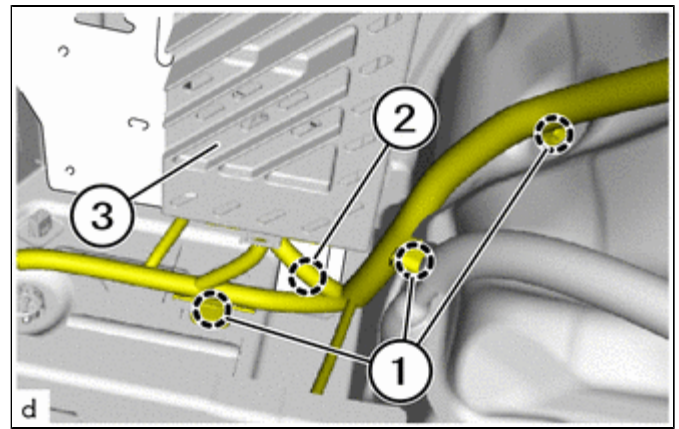
Damaged optical fibers can result in operating failure of the LED.

- Do not bend optical fibers too much and do not kink, as well. The minimum permissible bending radius is 25 mm.
- Avoid pressure and tensile loads and heat influences on the optical fiber.

(a) Loosen nuts (1).

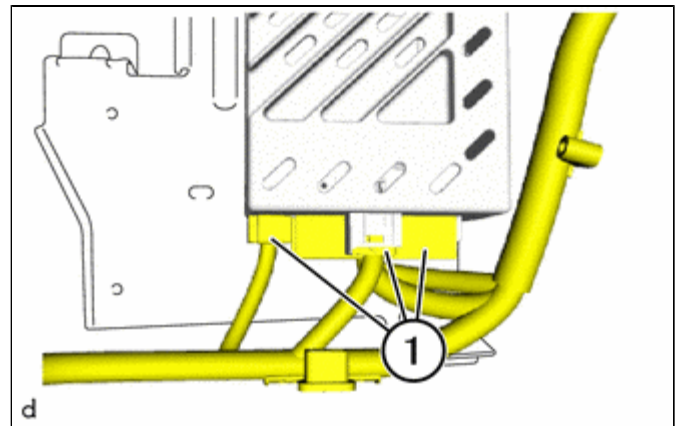


(b) Detach the clamps (1).



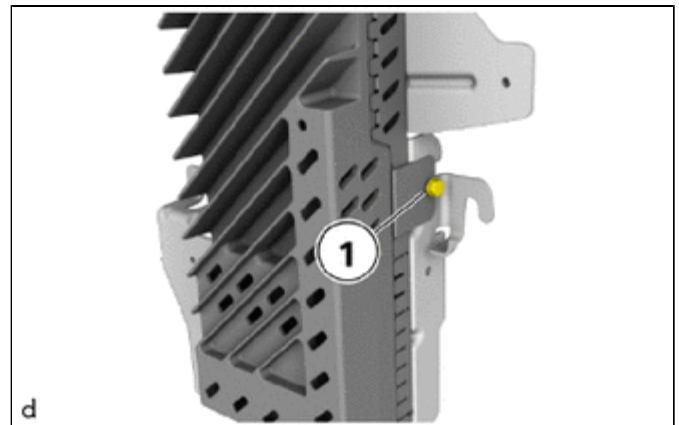
(c) Detach the clamp (2) to remove the stereo component amplifier assembly with bracket (3).

(d) Unlock plug connections (1) and disconnect.

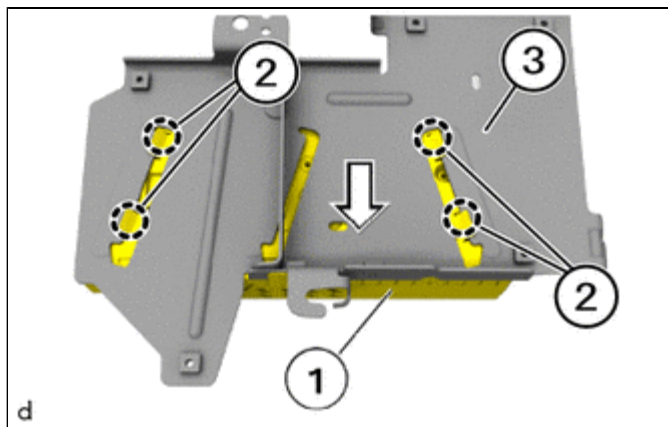


11. REMOVE STEREO COMPONENT AMPLIFIER ASSEMBLY

(a) Loosen bolt (1).



(b) Detach the guides (2) to remove the stereo component amplifier assembly (1) from the No. 1 amplifier bracket (3) in the direction of the arrow.



Remove in this Direction



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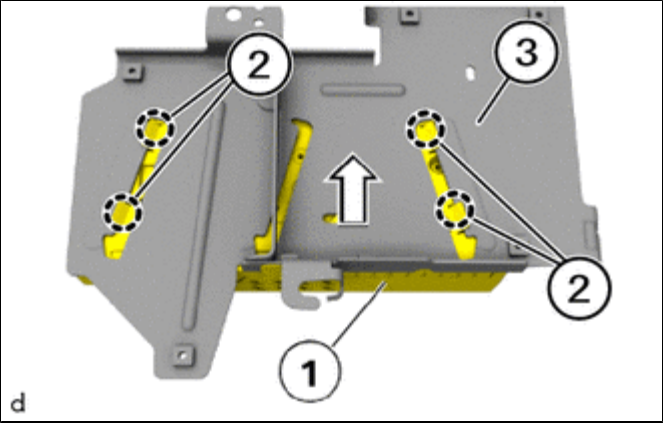
Last Modified: 09-05-2019	6.9:8.0.49	Doc ID: RM100000001JCNT
Model Year Start: 2020	Model: Supra	Prod Date Range: [03/2019 -]
Title: AUDIO / VIDEO: STEREO COMPONENT AMPLIFIER: INSTALLATION; 2020 MY Supra [03/2019 -]		

INSTALLATION

PROCEDURE

1. INSTALL STEREO COMPONENT AMPLIFIER ASSEMBLY

(a) Attach the guides (2) to install the stereo component amplifier assembly (1) to the No. 1 amplifier bracket (3) in the direction of the arrow.



Install in this Direction

(b) Tighten bolt.

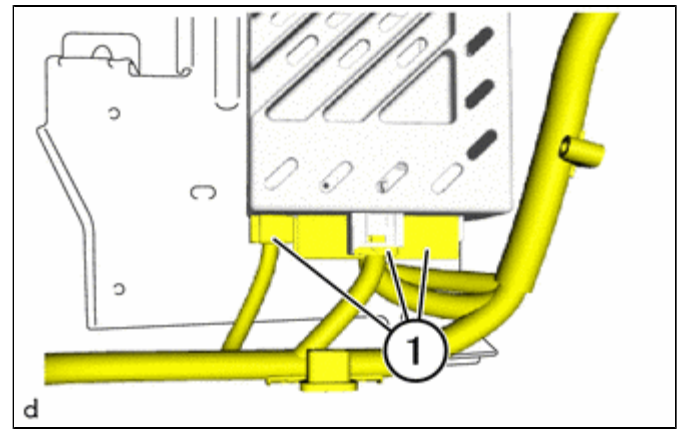
Torque:
3.3 N·m {34 kgf·cm, 29 in·lbf}

2. INSTALL STEREO COMPONENT AMPLIFIER ASSEMBLY WITH BRACKET

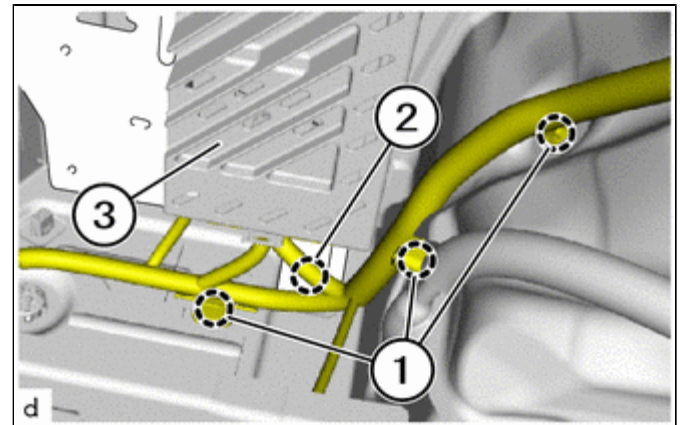
NOTICE:

- Damage to wires when disconnecting connectors and plug connections.
 - Sheared wires can cause a short circuit.
 - Do not pull on the wires when disconnecting connectors and plug connections.
- Sensitive optical fibers.
 - Damaged optical fibers can result in operating failure of the LED.
 - Do not bend optical fibers too much and do not kink, as well. The minimum permissible bending radius is 25 mm.
 - Avoid pressure and tensile loads and heat influences on the optical fiber.

(a) Connect connectors (1) and lock.



(b) Attach the clamp (2) to install the stereo component amplifier assembly with bracket (3).

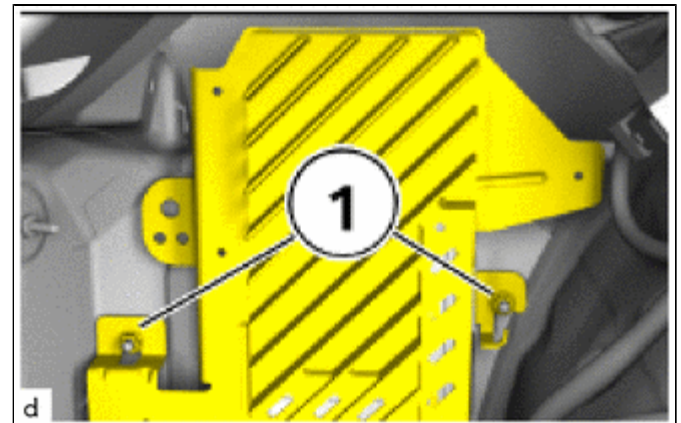


(c) Attach the clamps (1).

(d) Tighten nuts (1).

Torque:

6.0 N·m {61 kgf·cm, 53 in·lbf}



3. INSTALL DECK TRIM SIDE BOARD AND DECK SIDE TRIM COVER LH

Click here [INFO](#)

4. INSTALL ROPE HOOK (w / Courtesy Light)

Click here [INFO](#)

5. INSTALL NO. 1 LUGGAGE COMPARTMENT LIGHT ASSEMBLY

Click here [INFO](#)

6. INSTALL DECK TRIM REAR COVER

Click here [INFO](#)

7. INSTALL TRIANGLE REFLECTOR SET

Click here [INFO](#)

8. INSTALL SEAT BELT HOLE COVER SUB-ASSEMBLY LH

Click here [INFO](#)

9. INSTALL TRANSVERSE PIPE TRIM

Click here [INFO](#)

10. INSTALL ROOF SIDE INNER GARNISH ASSEMBLY LH

Click here [INFO](#)

11. CONNECT CABLE TO NEGATIVE BATTERY TERMINAL

Click here [INFO](#)

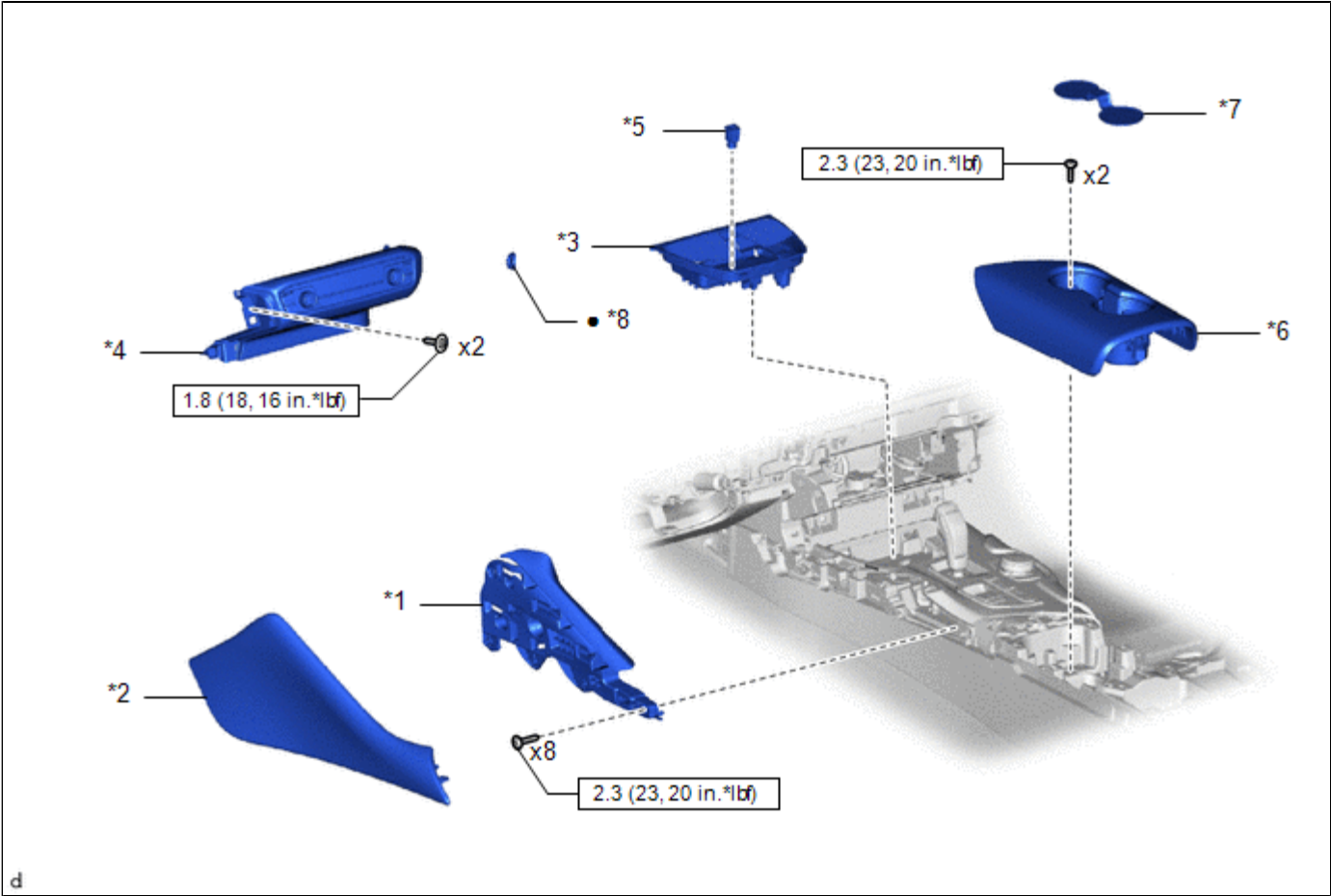


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Last Modified: 09-05-2019	6.9:8.0.49	Doc ID: RM100000001JCOC
Model Year Start: 2020	Model: Supra	Prod Date Range: [03/2019 -]
Title: AUDIO / VIDEO: STEREO JACK ADAPTER ASSEMBLY: COMPONENTS; 2020 MY Supra [03/2019 -]		

COMPONENTS

ILLUSTRATION



*1	CONSOLE PANEL AND CONSOLE PANEL RETAINER	*2	CONSOLE SIDE PANEL
*3	FRONT CONSOLE BOX COVER	*4	INSTRUMENT PANEL FINISH LOWER PANEL
*5	NO. 1 STEREO JACK ADAPTER ASSEMBLY	*6	FRONT CONSOLE ARMREST ASSEMBLY
*7	NO. 1 CONSOLE BOX SILENCER PAD	*8	RUBBER PLUG
	N*m (kgf*cm, ft.*lbf): Specified torque	●	Non-reusable part

Last Modified: 09-05-2019	6.9:8.0.49	Doc ID: RM100000001JCOD
Model Year Start: 2020	Model: Supra	Prod Date Range: [03/2019 -]
Title: AUDIO / VIDEO: STEREO JACK ADAPTER ASSEMBLY: REMOVAL; 2020 MY Supra [03/2019 -]		

REMOVAL

PROCEDURE

1. REMOVE FRONT CONSOLE ARMREST ASSEMBLY

Click here [INFO](#)

2. REMOVE CONSOLE SIDE PANEL

Click here [INFO](#)

3. REMOVE CONSOLE PANEL AND CONSOLE PANEL RETAINER

Click here [INFO](#)

4. REMOVE INSTRUMENT PANEL FINISH LOWER PANEL

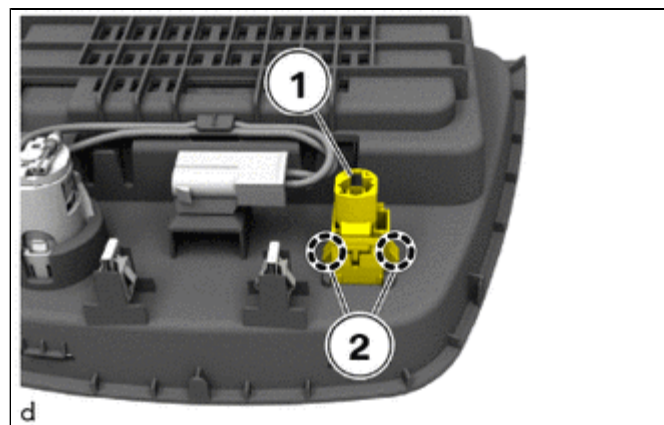
Click here [INFO](#)

5. REMOVE FRONT CONSOLE BOX COVER

Click here [INFO](#)

6. REMOVE NO. 1 STEREO JACK ADAPTER ASSEMBLY

(a) Detach the claws (2) to remove the No. 1 stereo jack adapter assembly (1).



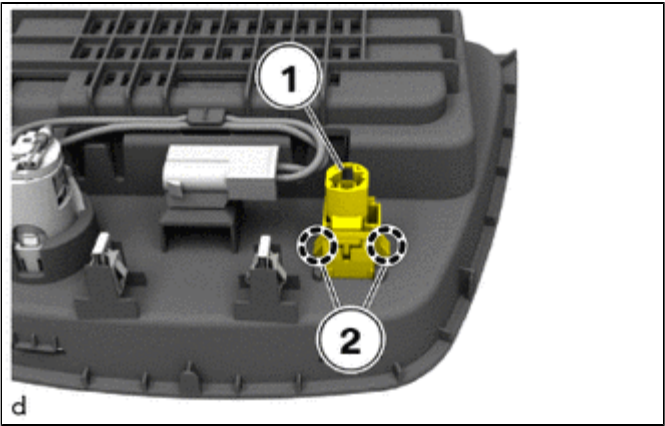
Last Modified: 09-05-2019	6.9:8.0.49	Doc ID: RM100000001JCOE
Model Year Start: 2020	Model: Supra	Prod Date Range: [03/2019 -]
Title: AUDIO / VIDEO: STEREO JACK ADAPTER ASSEMBLY: INSTALLATION; 2020 MY Supra [03/2019 -]		

INSTALLATION

PROCEDURE

1. INSTALL NO. 1 STEREO JACK ADAPTER ASSEMBLY

(a) Attach the claws (2) to install the No. 1 stereo jack adapter assembly (1).



2. INSTALL FRONT CONSOLE BOX COVER

Click here [INFO](#)

3. INSTALL INSTRUMENT PANEL FINISH LOWER PANEL

Click here [INFO](#)

4. INSTALL CONSOLE PANEL AND CONSOLE PANEL RETAINER

Click here [INFO](#)

5. INSTALL CONSOLE SIDE PANEL

Click here [INFO](#)

6. INSTALL FRONT CONSOLE ARMREST ASSEMBLY

Click here [INFO](#)