2009 Toyota Highlander Limited

2009 ACCESSORIES & EQUIPMENT Interior - Highlander

2009 ACCESSORIES & EQUIPMENT

Interior - Highlander

ROOF HEADLINING

COMPONENTS

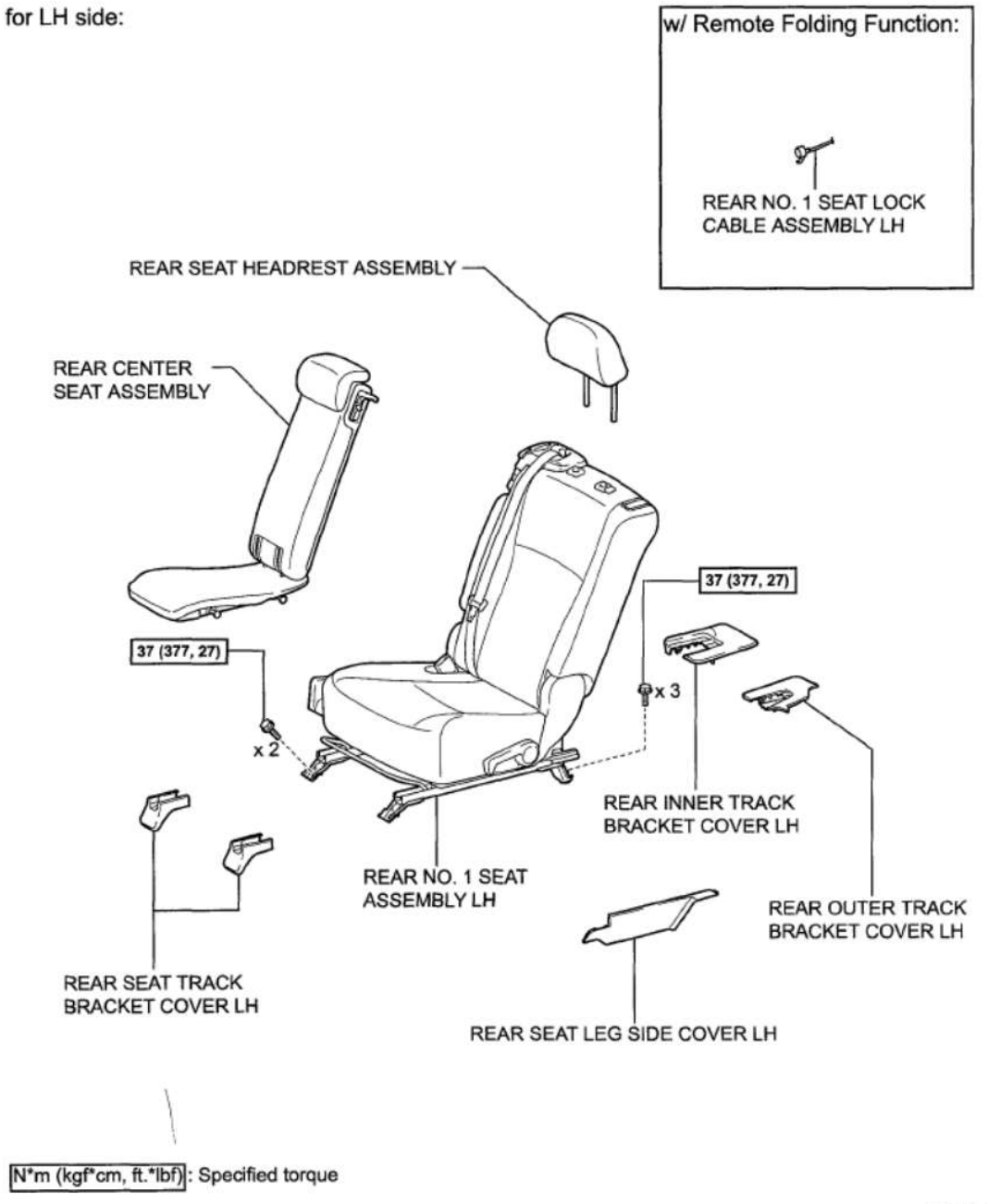


Fig. 1: Identifying Roof Headlining Components (1 Of 21)

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2009 ACCESSORIES & EQUIPMENT Interior - Highlander

Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

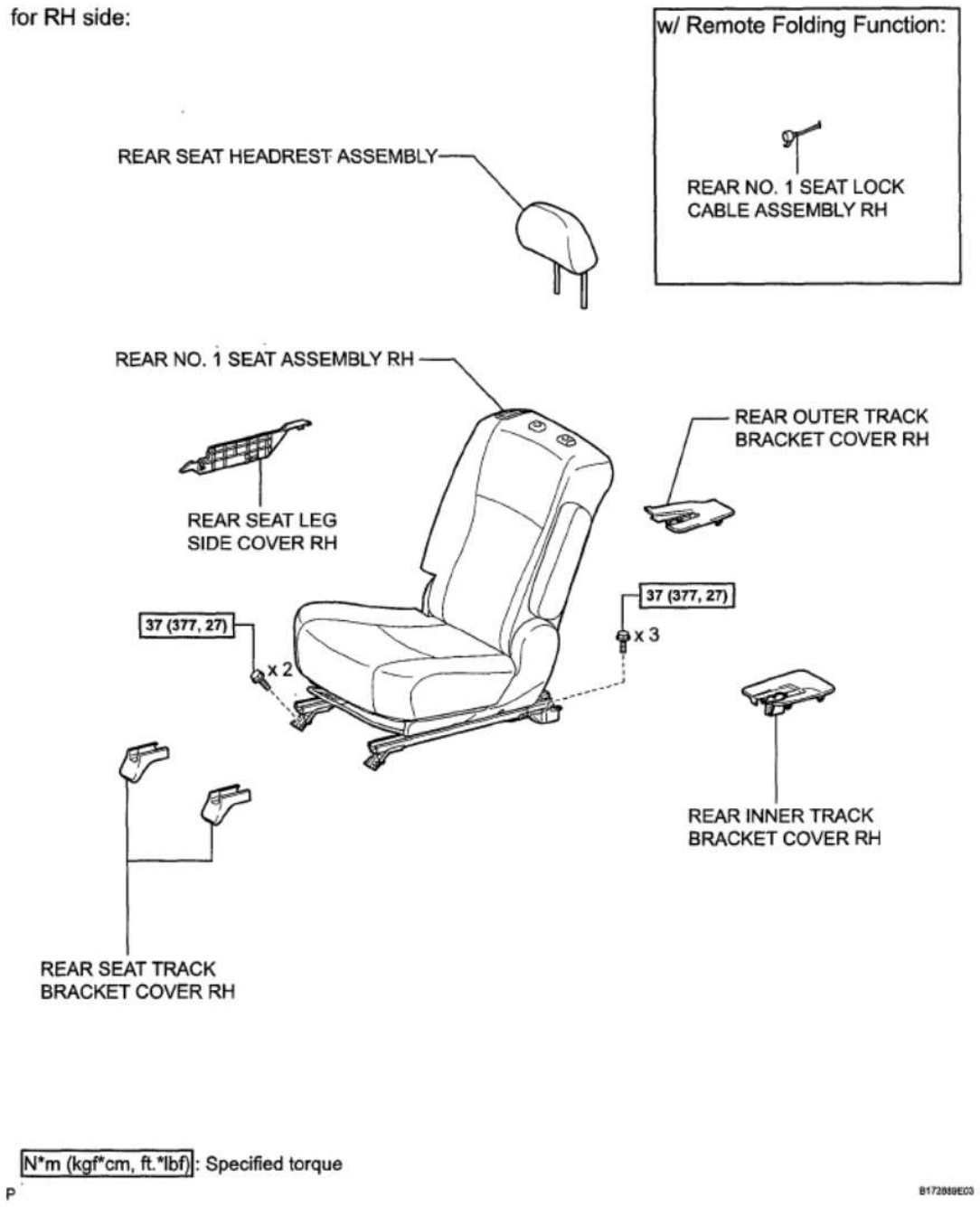


Fig. 2: Identifying Roof Headlining Components (2 Of 21)
Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

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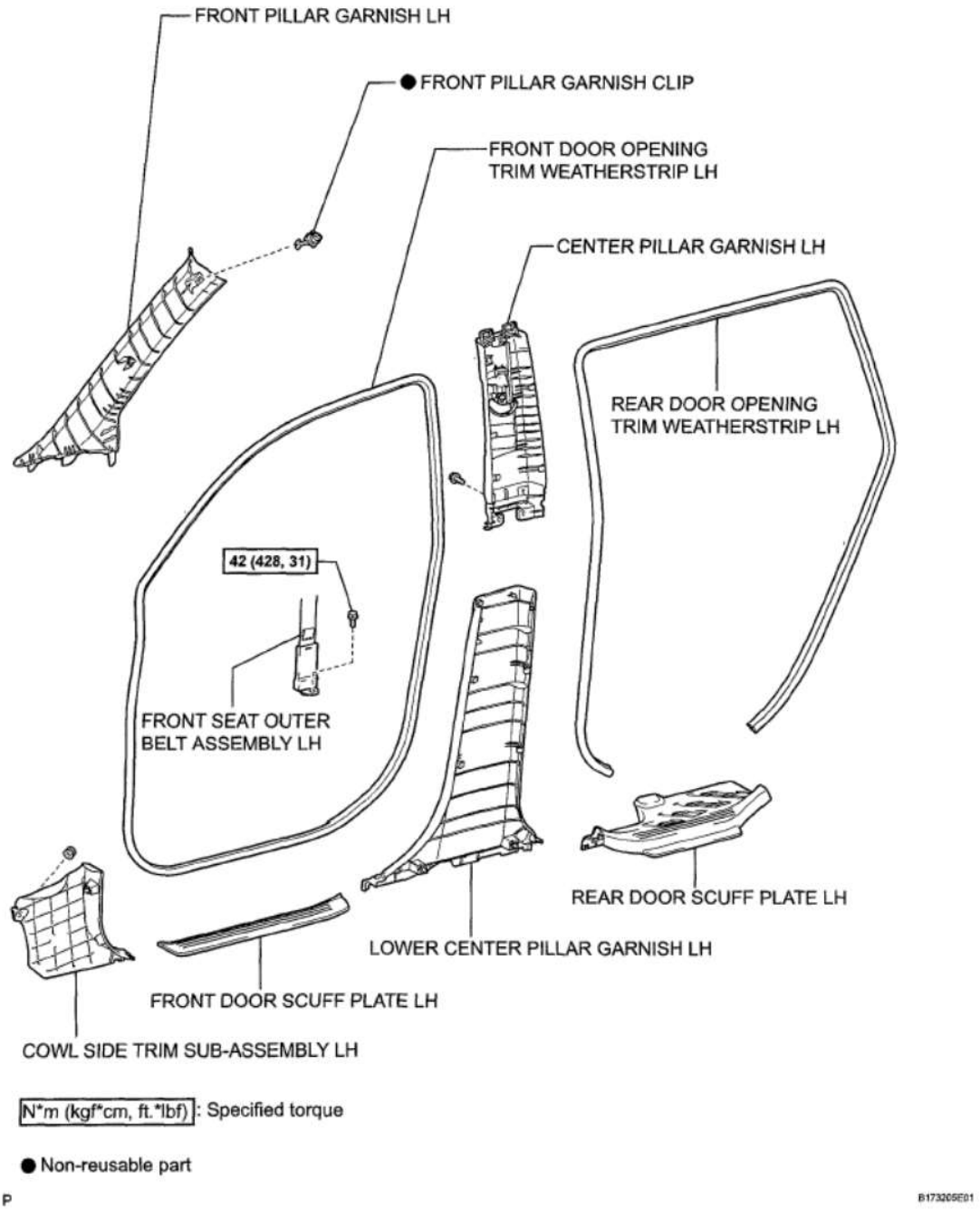


Fig. 3: Identifying Roof Headlining Components (3 Of 21)
Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

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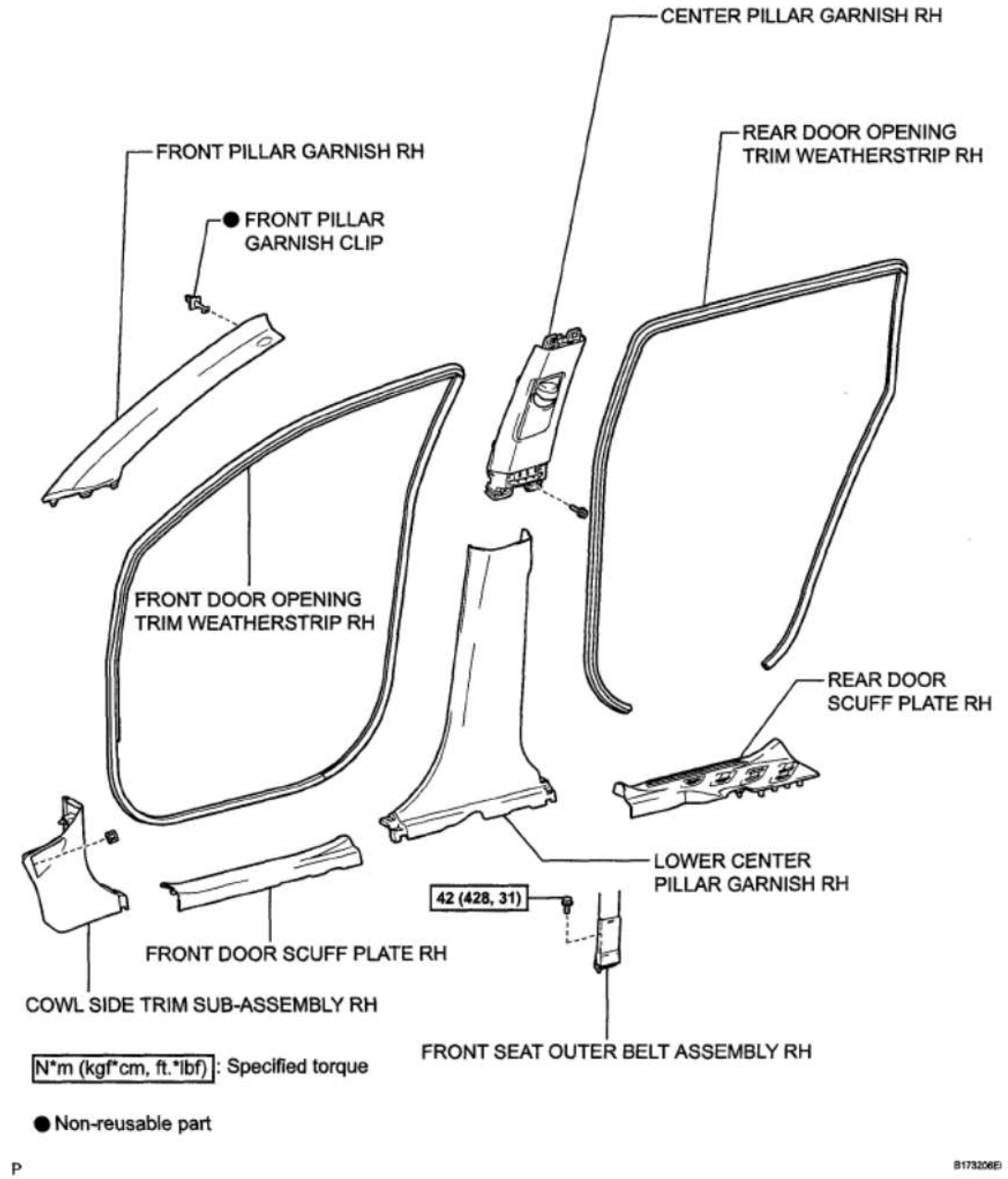


Fig. 4: Identifying Roof Headlining Components (4 Of 21)
Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

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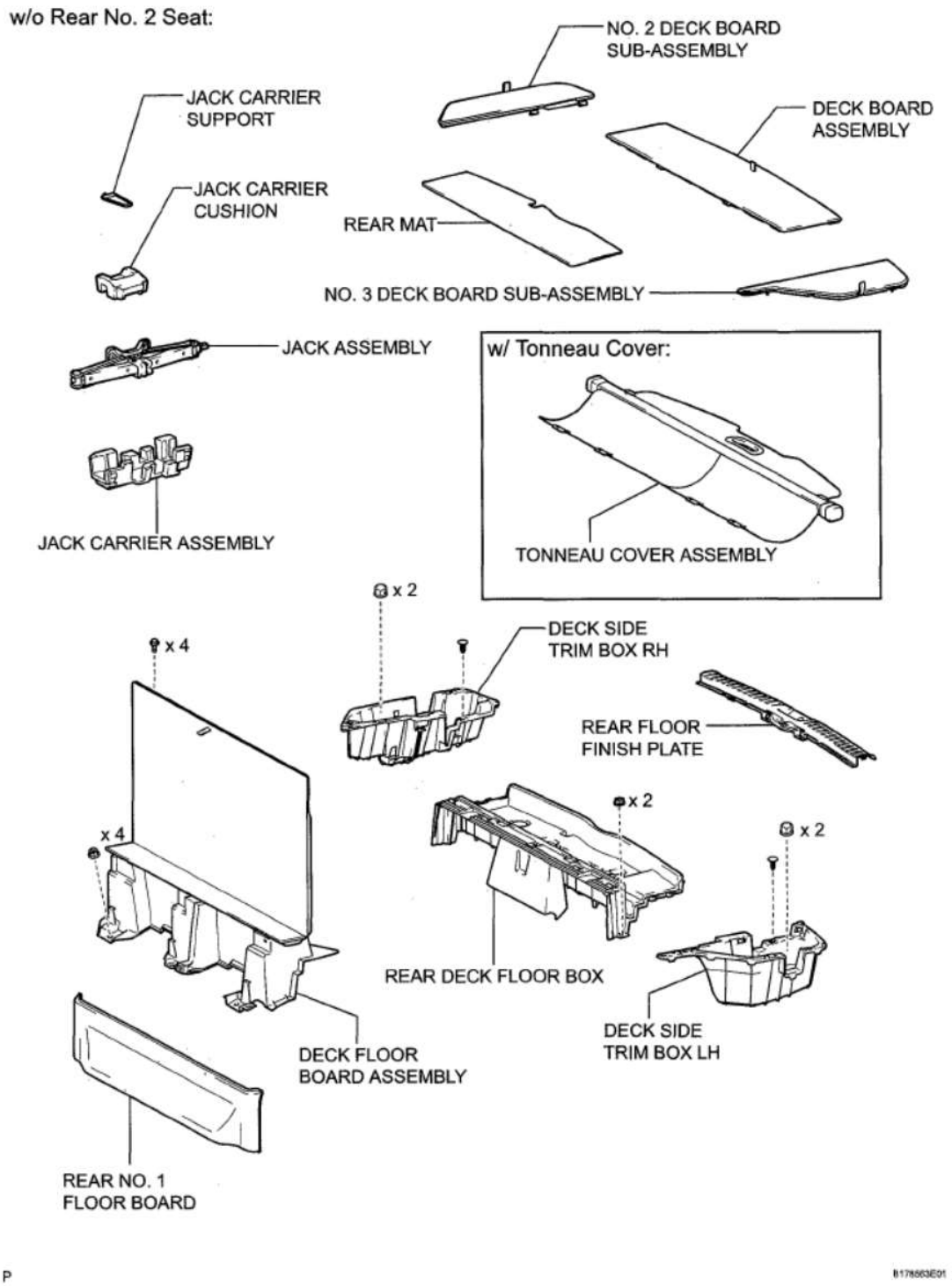


Fig. 5: Identifying Roof Headlining Components (5 Of 21)
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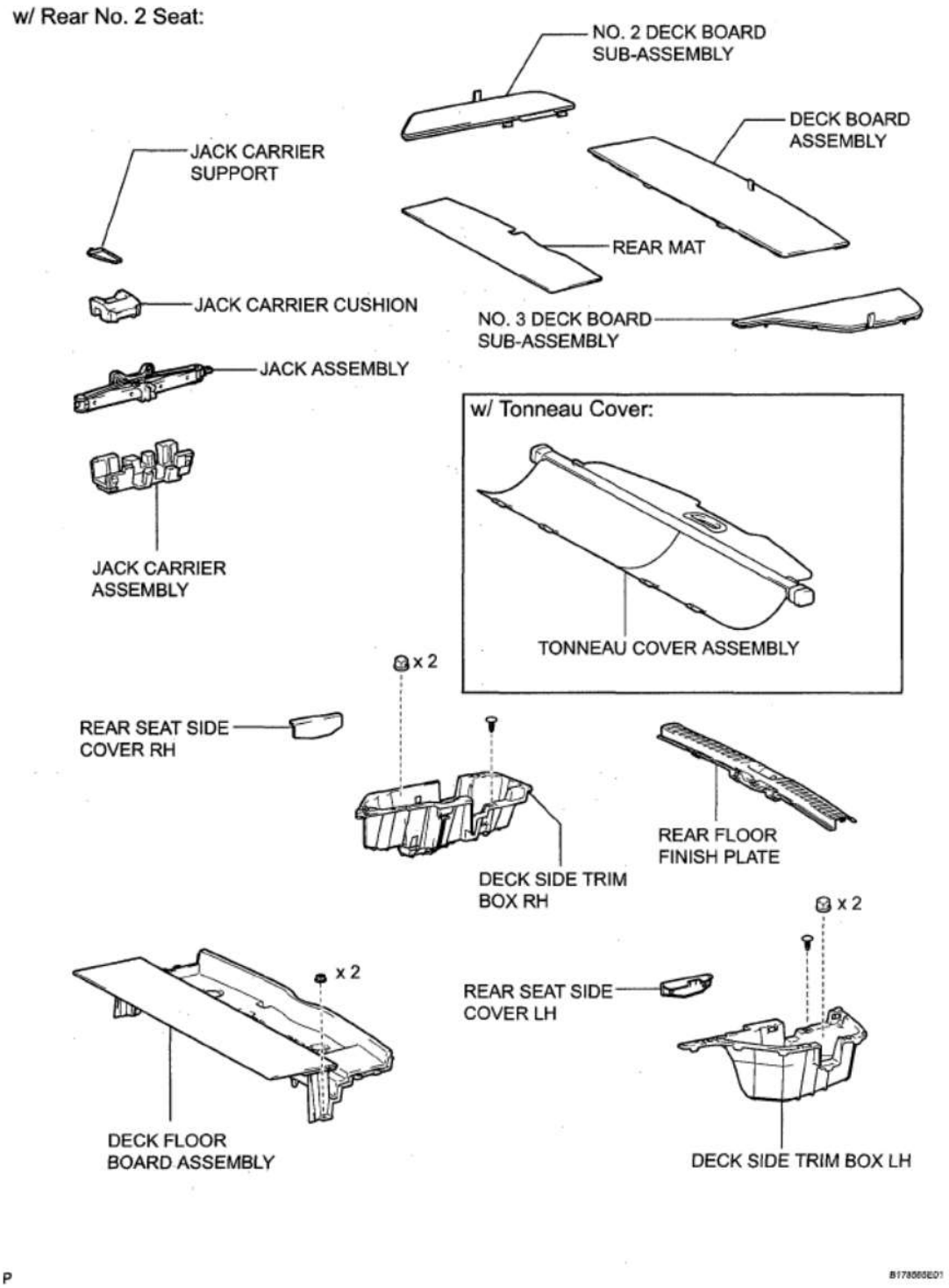


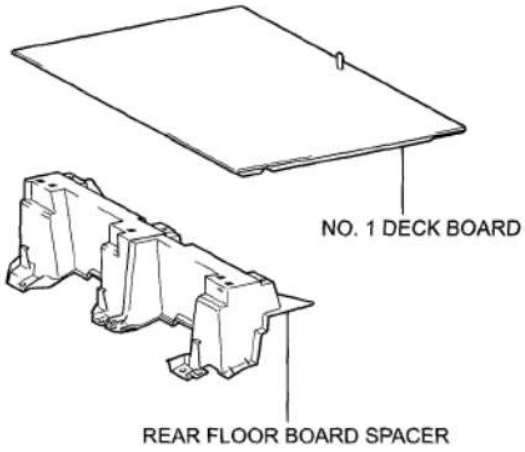
Fig. 6: Identifying Roof Headlining Components (6 Of 21)
Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

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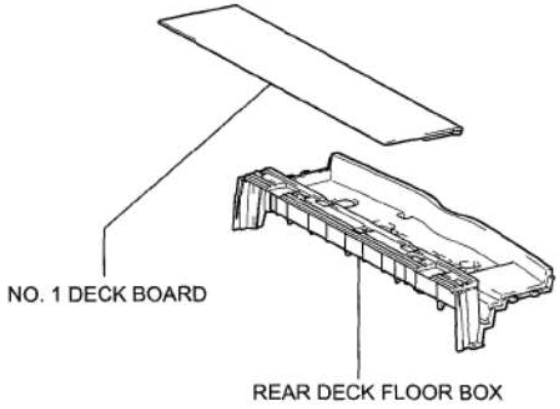
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2009 ACCESSORIES & EQUIPMENT Interior - Highlander

w/o Rear No. 2 Seat:



w/ Rear No. 2 Seat:



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Fig. 7: Identifying Roof Headlining Components (7 Of 21)
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w/ Rear No. 2 Seat:

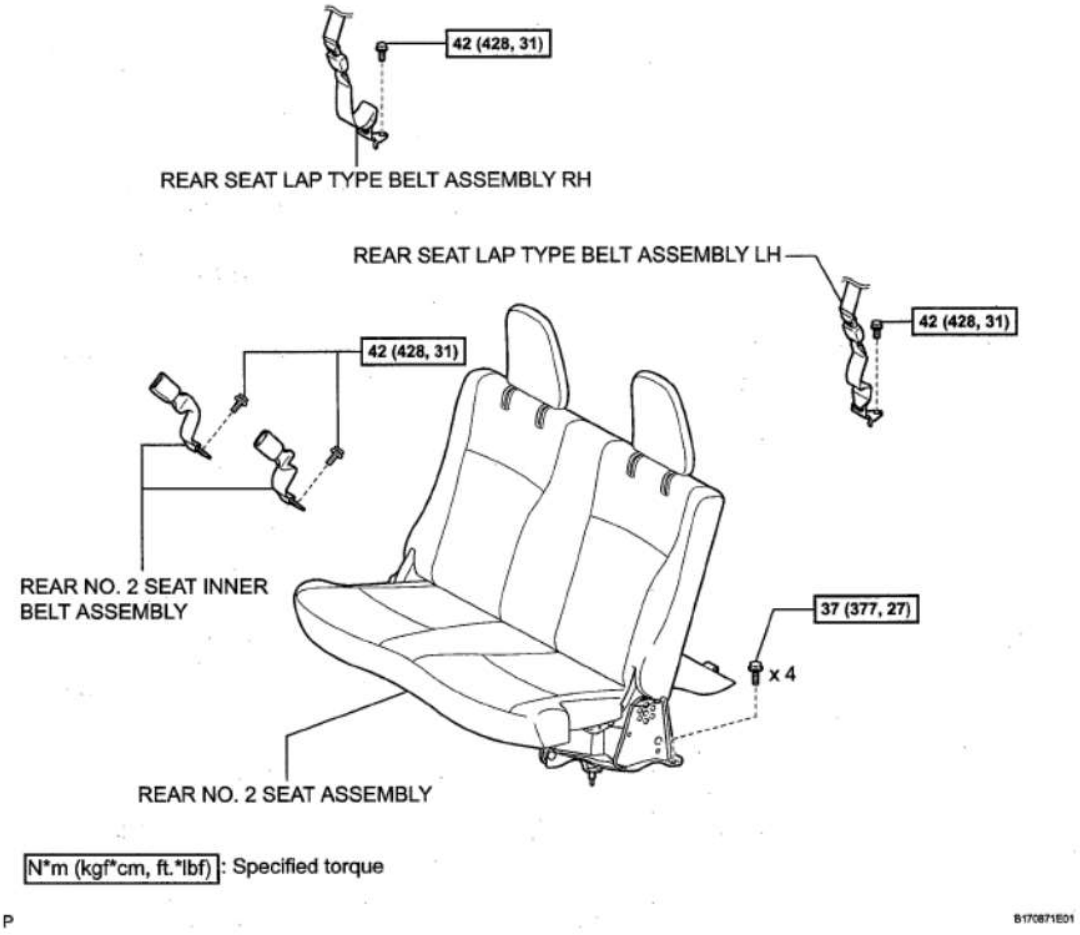


Fig. 8: Identifying Roof Headlining Components (8 Of 21)
Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

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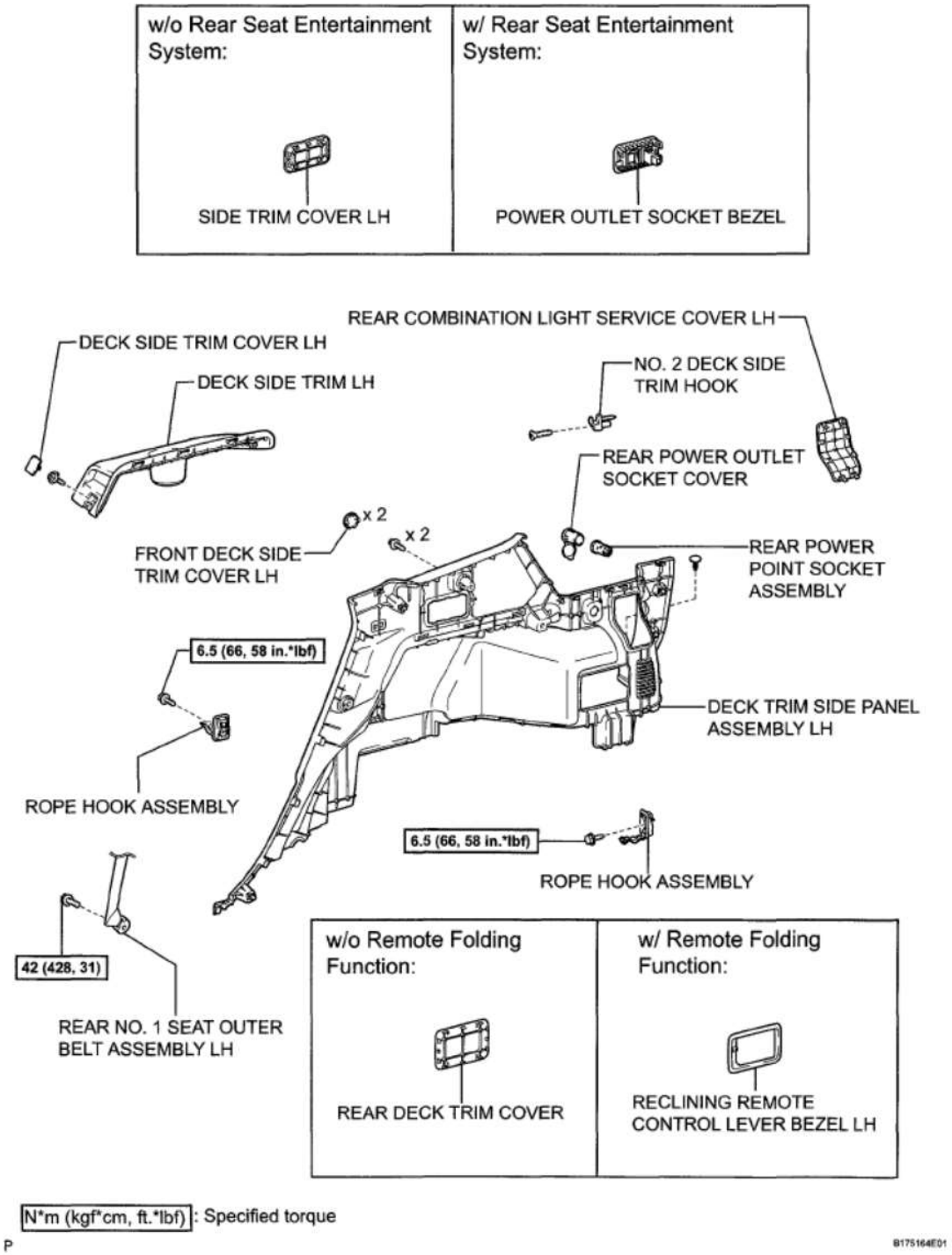


Fig. 9: Identifying Roof Headlining Components (9 Of 21)
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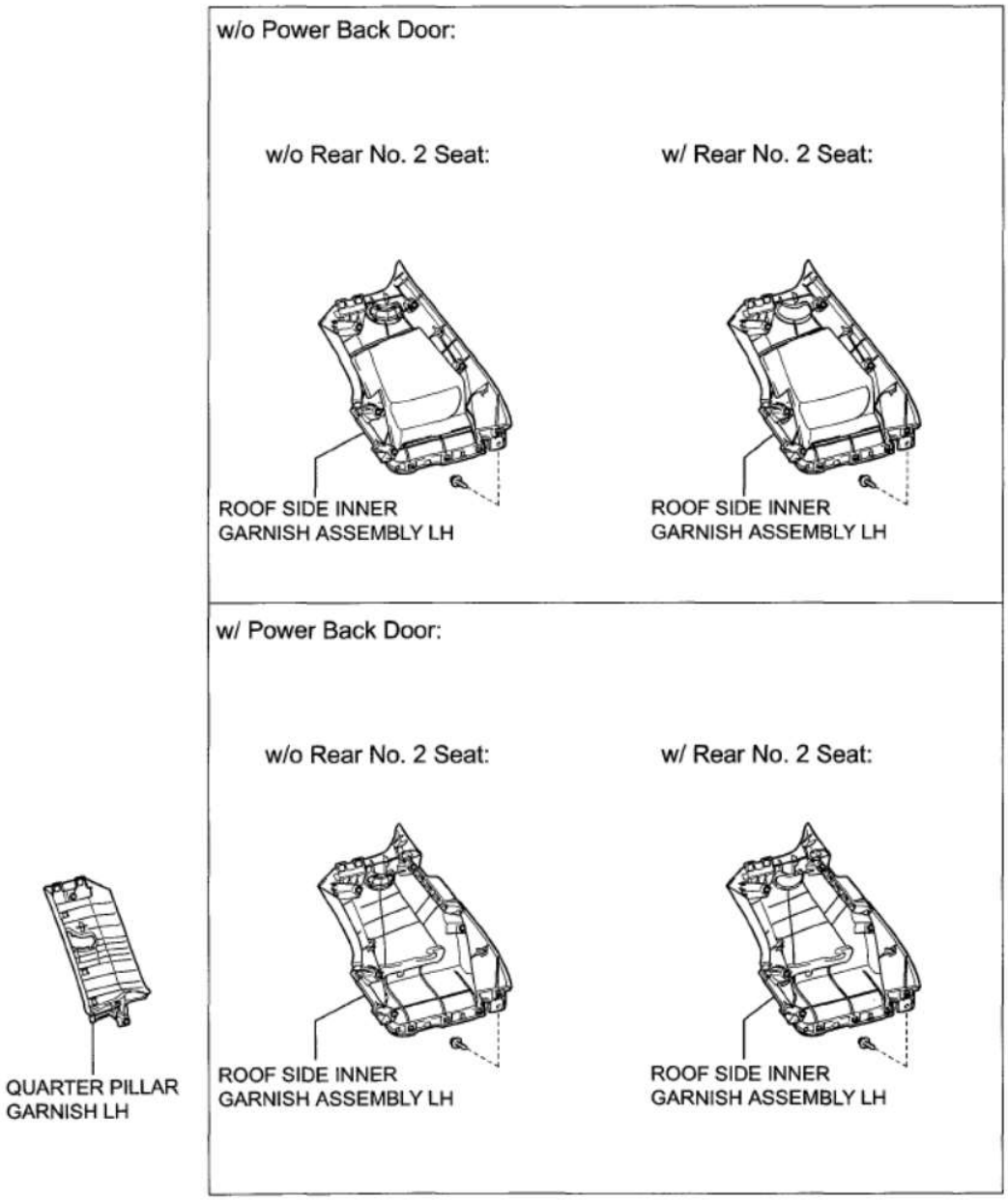


Fig. 10: Identifying Roof Headlining Components (10 Of 21)
Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

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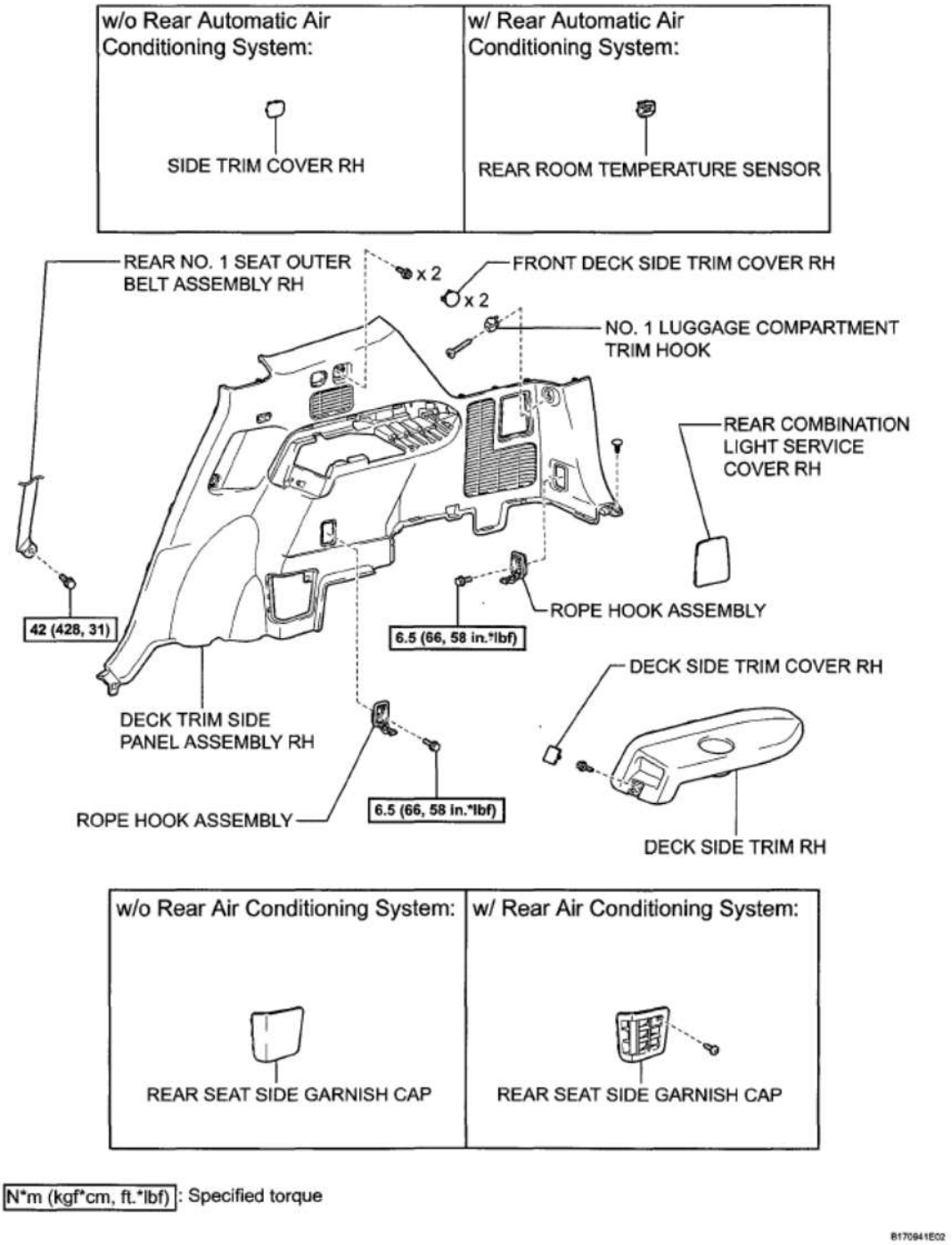


Fig. 11: Identifying Roof Headlining Components (11 Of 21)
Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

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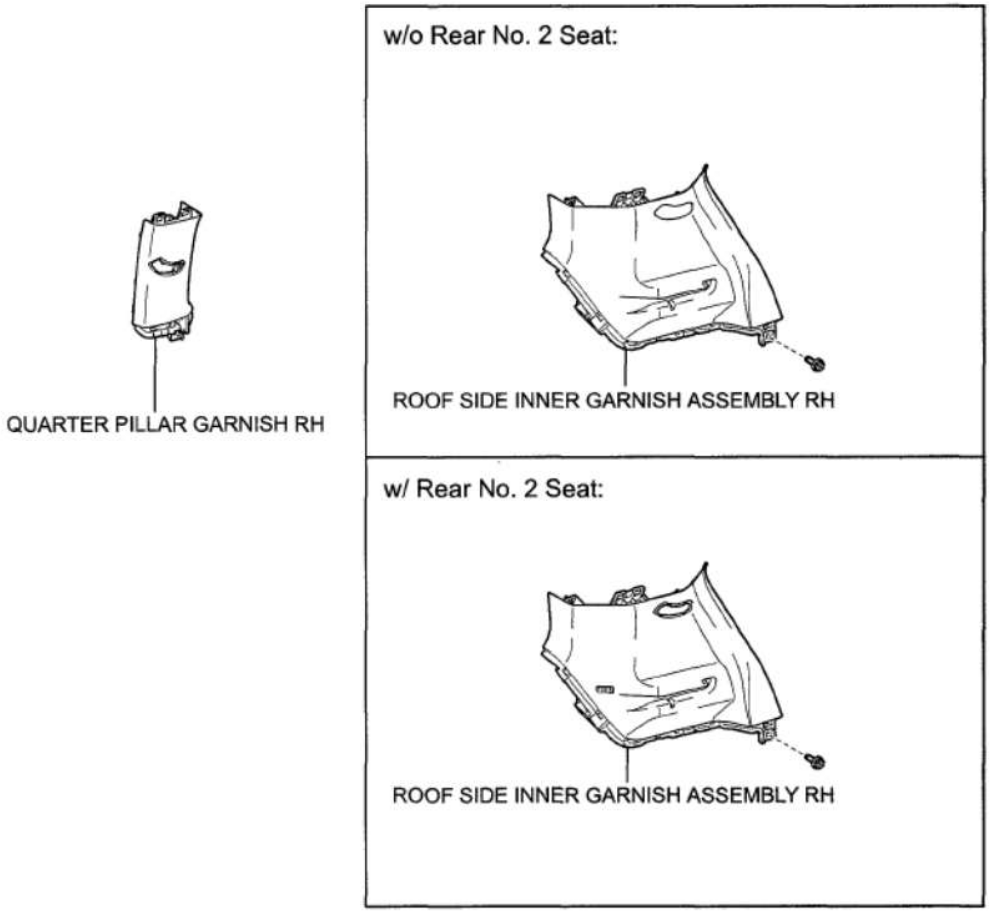


Fig. 12: Identifying Roof Headlining Components (12 Of 21)
Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

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w/o Sliding Roof:

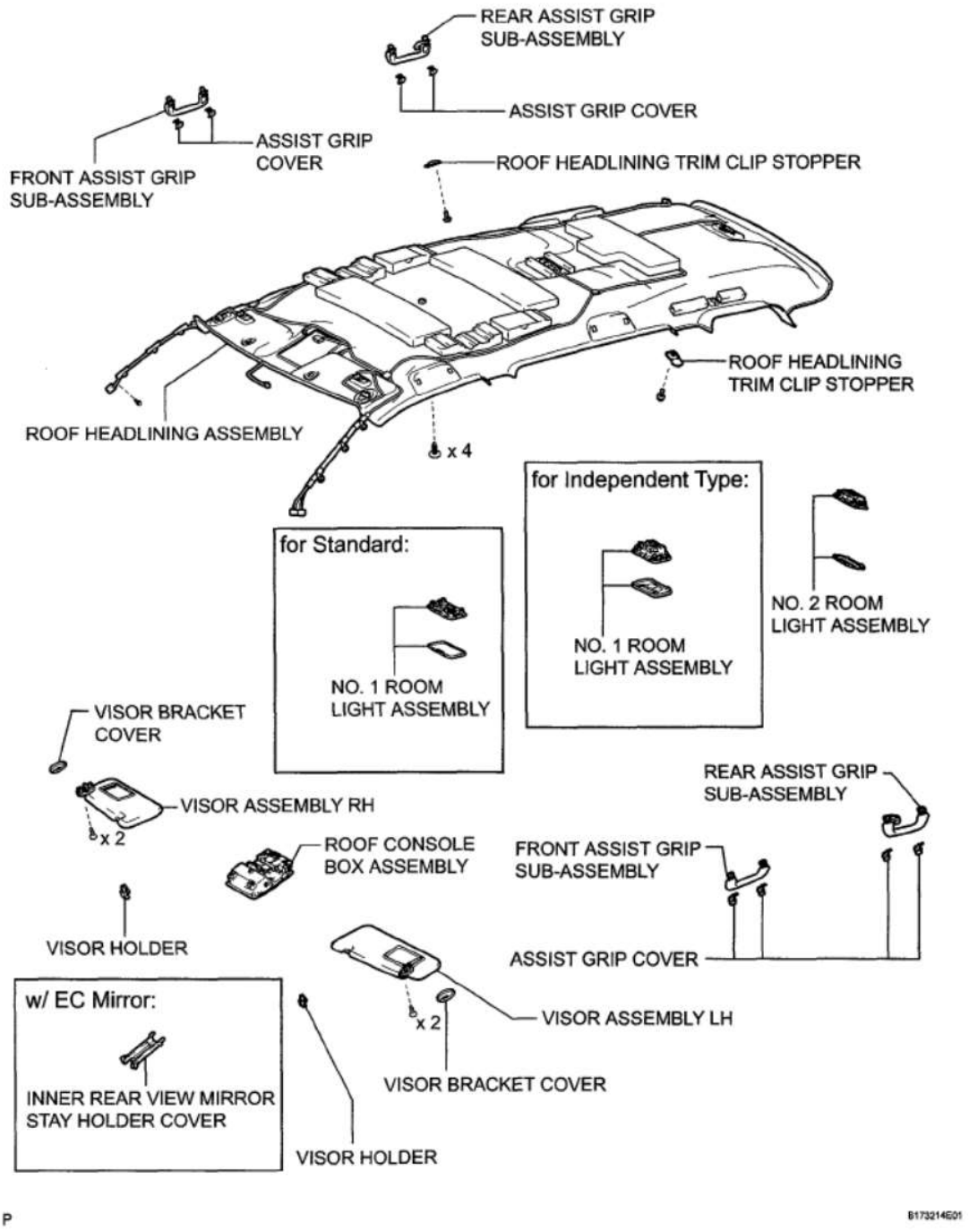


Fig. 13: Identifying Roof Headlining Components (13 Of 21)
Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

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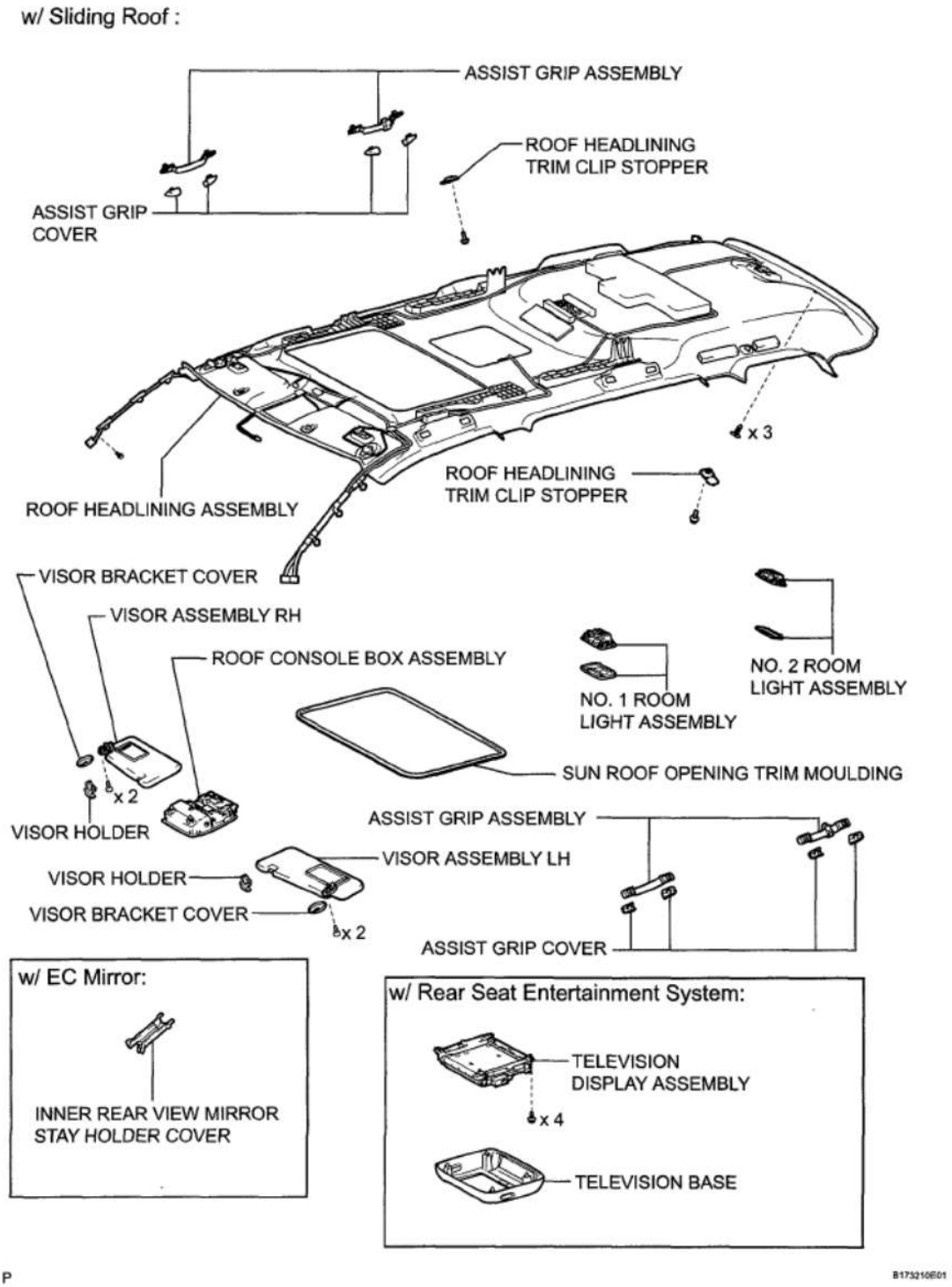


Fig. 14: Identifying Roof Headlining Components (14 Of 21)
Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

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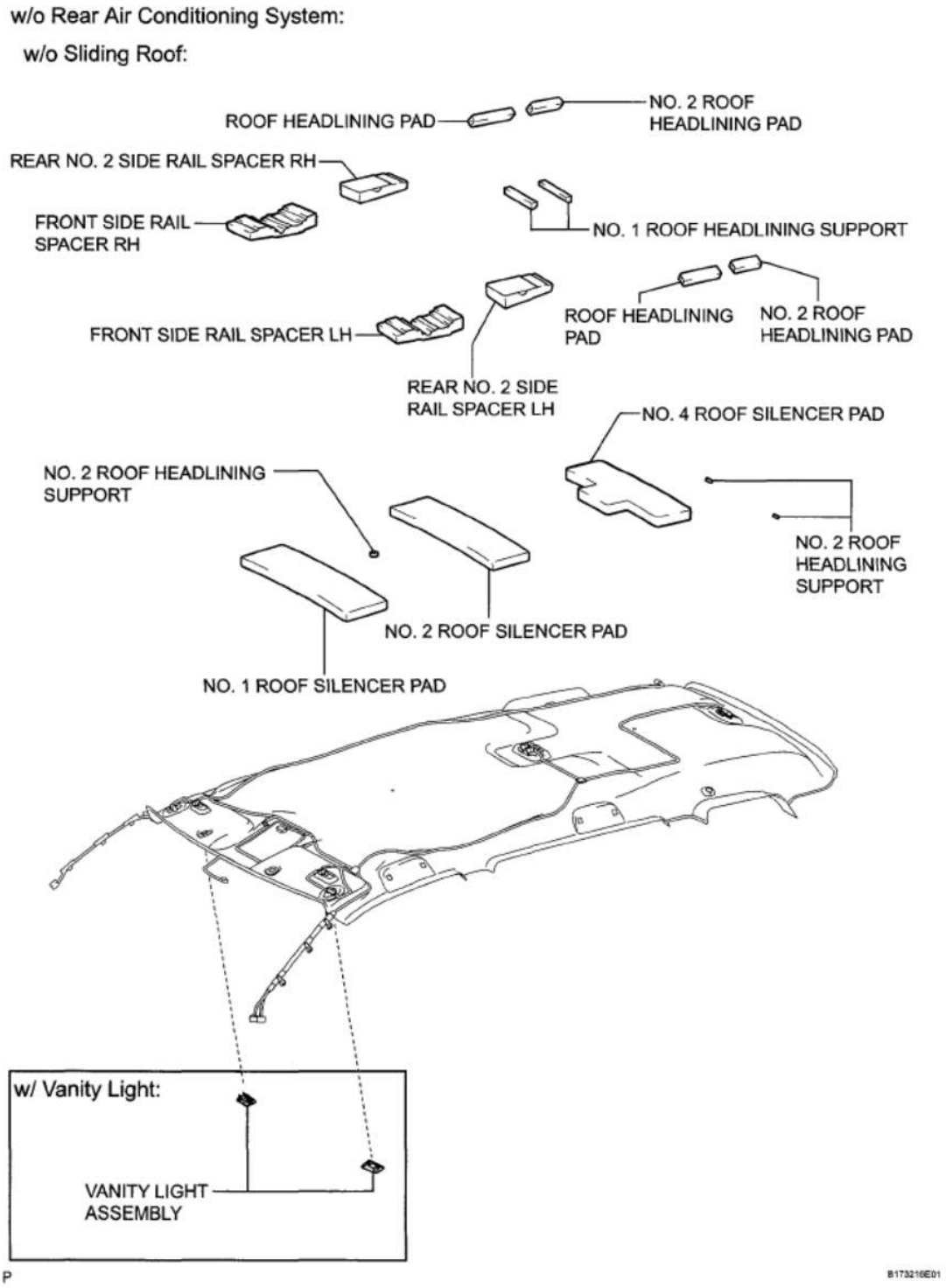


Fig. 15: Identifying Roof Headlining Components (15 Of 21)
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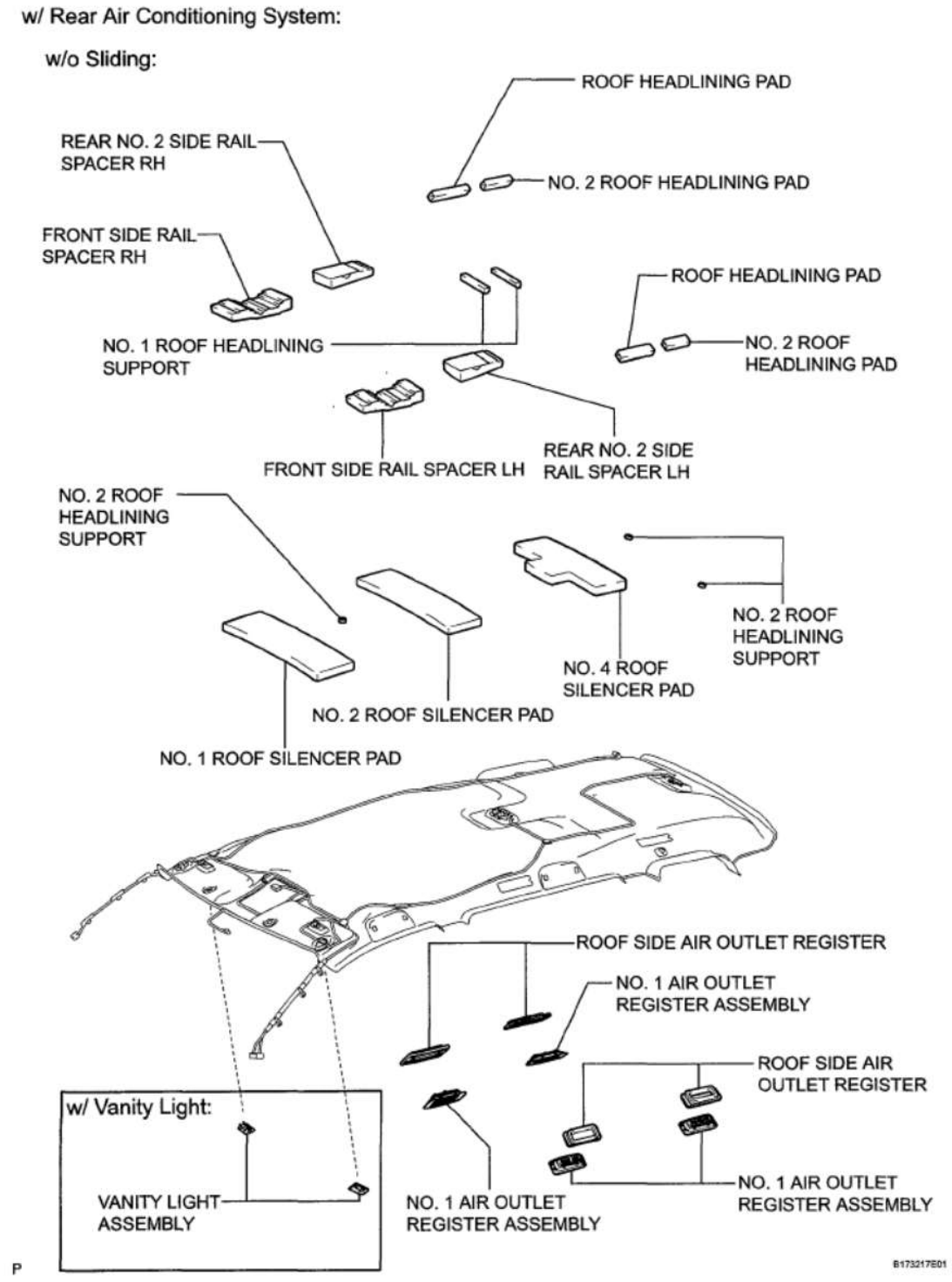


Fig. 16: Identifying Roof Headlining Components (16 Of 21)
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w/o Rear Air Conditioning System:

w/ Sliding Roof:

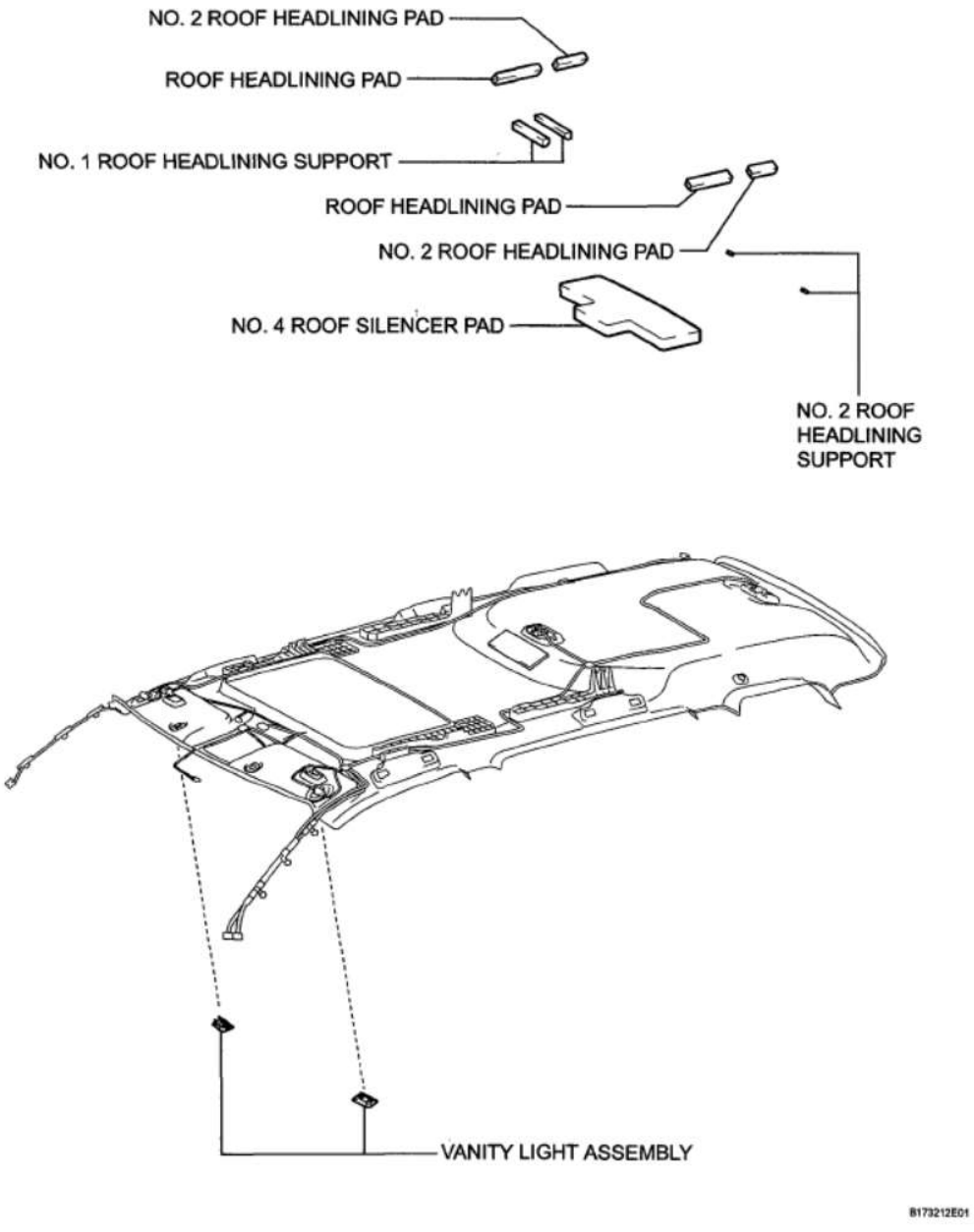


Fig. 17: Identifying Roof Headlining Components (17 Of 21)
Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

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w/ Rear Air Conditioning System:

w/ Sliding Roof:

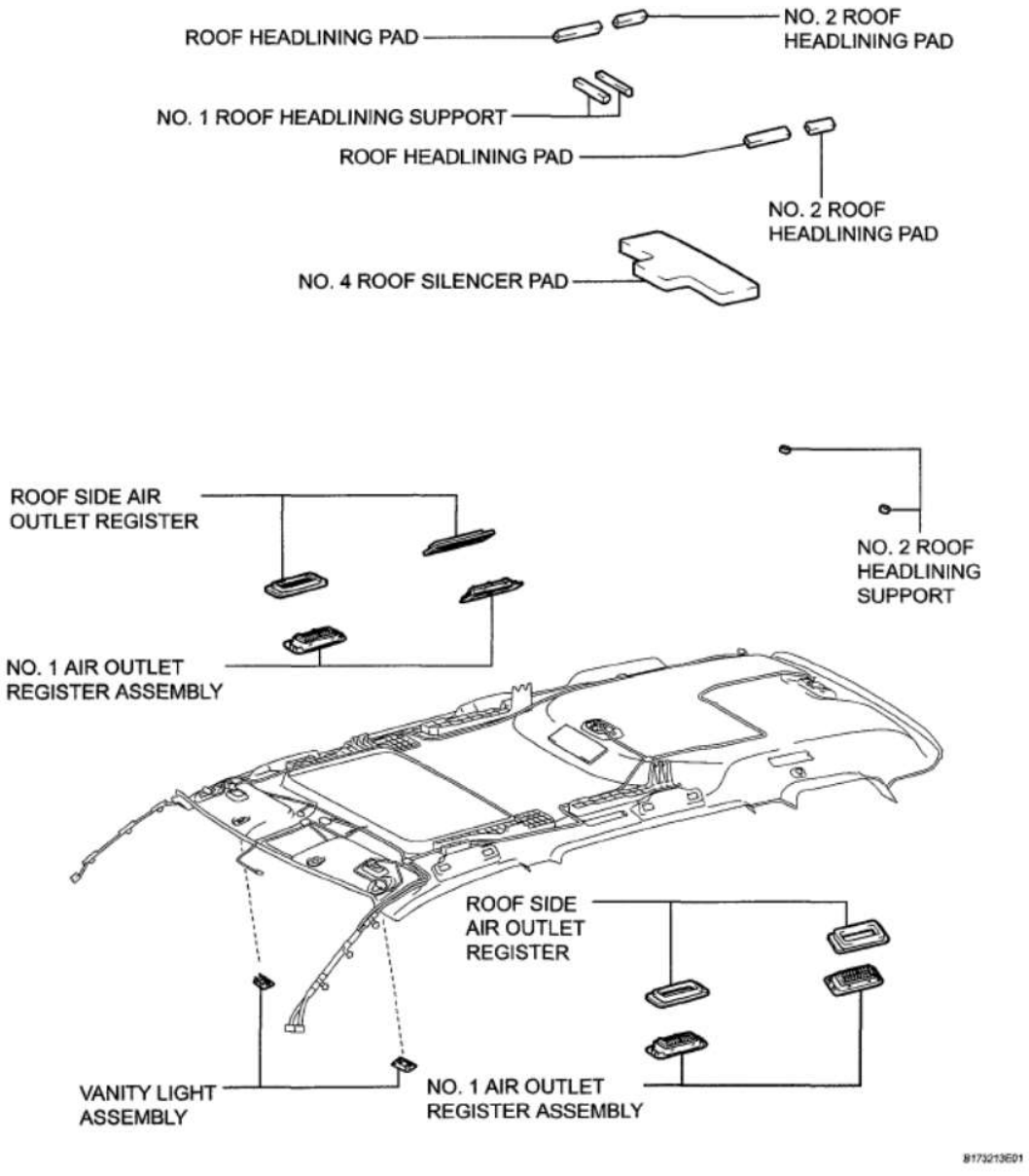


Fig. 18: Identifying Roof Headlining Components (18 Of 21)
Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

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w/o Sliding Roof:

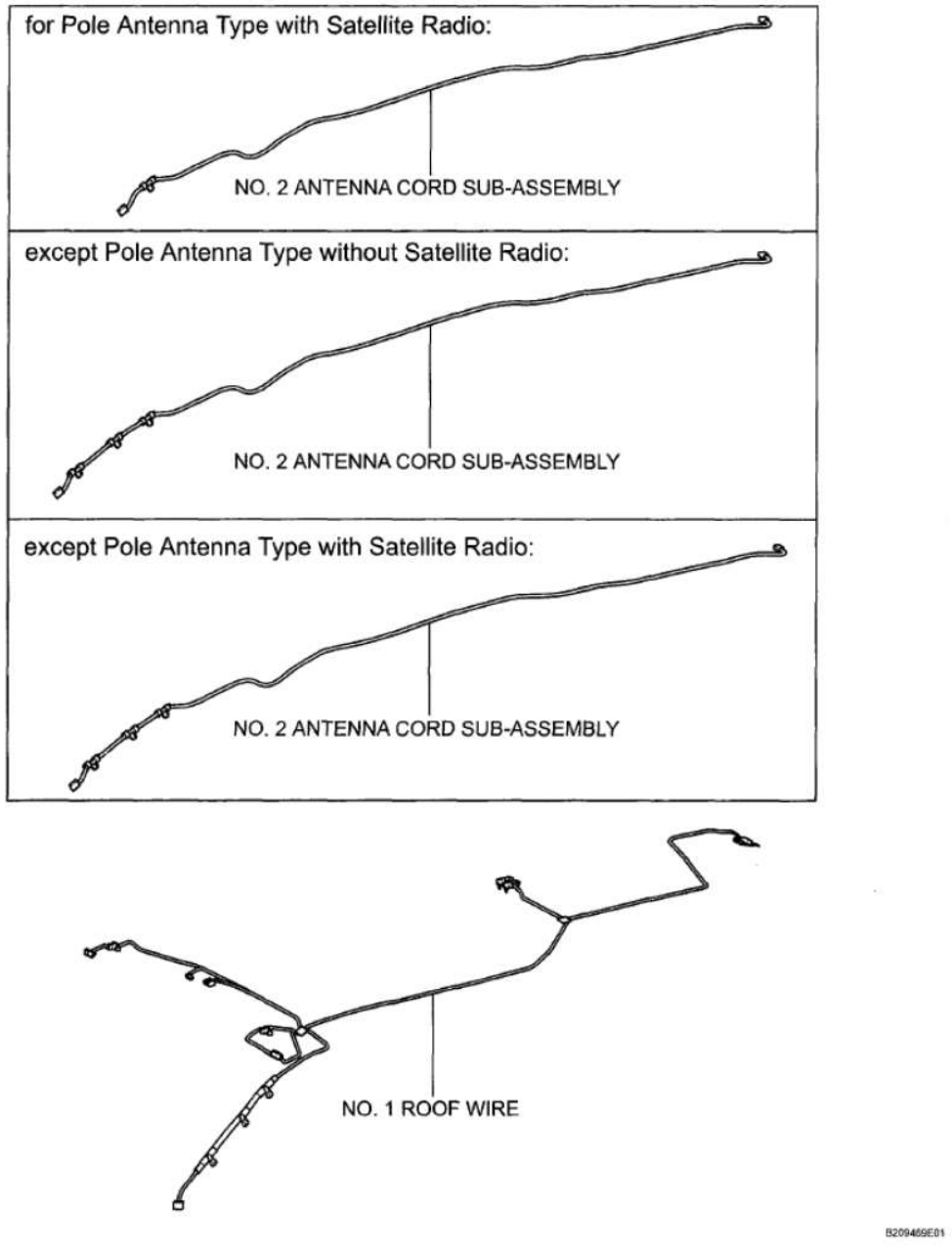


Fig. 19: Identifying Roof Headlining Components (19 Of 21)
Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

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w/ Sliding Roof:

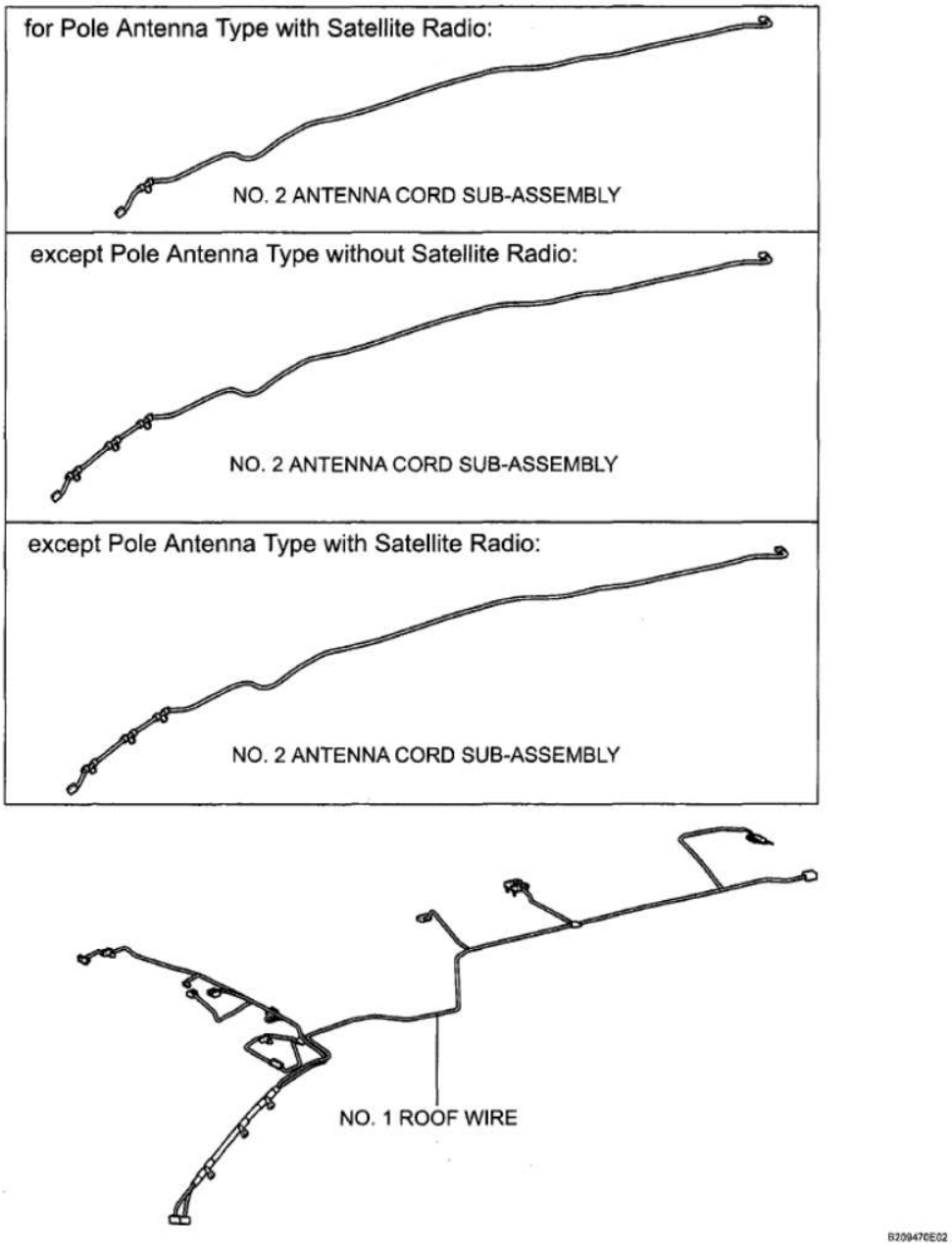


Fig. 20: Identifying Roof Headlining Components (20 Of 21)
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w/ Sliding Roof:

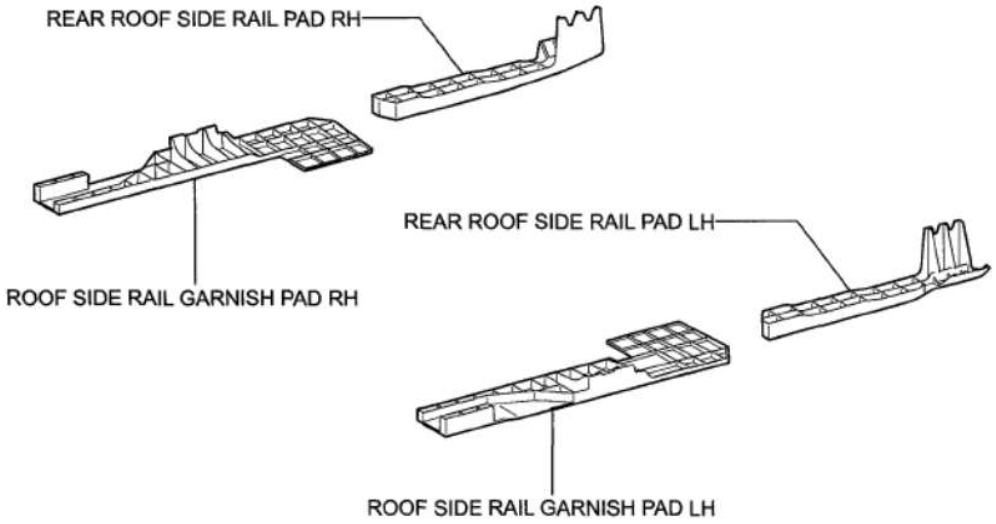


Fig. 21: Identifying Roof Headlining Components (21 Of 21)
Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

REMOVAL

1. **REMOVE REAR CENTER SEAT ASSEMBLY**
2. **REMOVE REAR SEAT HEADREST ASSEMBLY (for LH Side)** (See **REMOVAL**)
3. **REMOVE REAR SEAT TRACK BRACKET COVER LH** (See **REMOVAL**)
4. **REMOVE REAR OUTER TRACK BRACKET COVER LH** (See **REMOVAL**)
5. **REMOVE REAR INNER TRACK BRACKET COVER LH** (See **REMOVAL**)
6. **REMOVE REAR SEAT LEG SIDE COVER LH** (See **REMOVAL**)
7. **DISCONNECT REAR NO. 1 SEAT LOCK CABLE ASSEMBLY LH (w/ Remote Folding Function)** (See **REMOVAL**)
8. **REMOVE REAR NO. 1 SEAT ASSEMBLY LH** (See **DISASSEMBLY**)
9. **REMOVE REAR SEAT HEADREST ASSEMBLY (for RH Side)** (See **REMOVAL**)
10. **REMOVE REAR SEAT TRACK BRACKET COVER RH** (See **REMOVAL**)
11. **REMOVE REAR OUTER TRACK BRACKET COVER RH** (See **REMOVAL**)
12. **REMOVE REAR INNER TRACK BRACKET COVER RH** (See **REMOVAL**)
13. **REMOVE REAR SEAT LEG SIDE COVER RH** (See **REMOVAL**)

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14. **DISCONNECT REAR NO. 1 SEAT LOCK CABLE ASSEMBLY RH (w/ Remote Folding Function)**

    HINT:

    Use the same procedure for the RH side and the LH side.

15. **REMOVE REAR NO. 1 SEAT ASSEMBLY RH** (See **DISASSEMBLY**)
16. **REMOVE FRONT DOOR SCUFF PLATE LH**
    a. Disengage the 8 claws and guide, and remove the front door scuff plate LH.

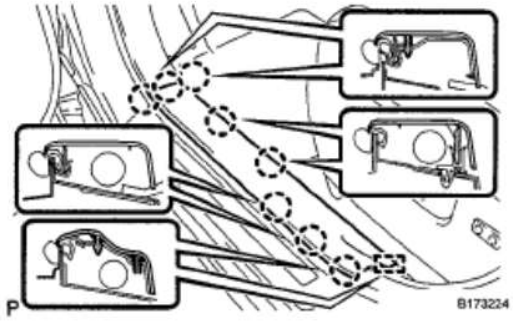


Fig. 22: Identifying Front Door Scuff Plate LH, Claws And Guide
Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

17. **REMOVE COWL SIDE TRIM SUB-ASSEMBLY LH**
    a. Remove the clip.
    b. Disengage the clip and claw, and remove the cowl side trim sub-assembly LH.

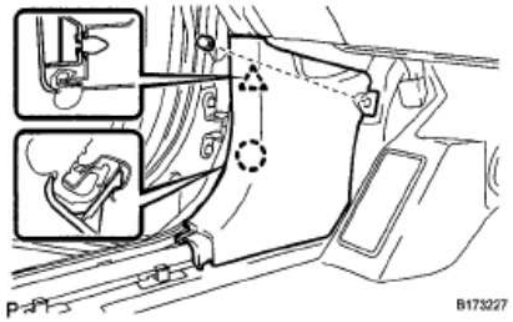


Fig. 23: Identifying Cowl Side Trim Sub-Assembly LH, Clip And Claw
Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

18. **REMOVE FRONT DOOR OPENING TRIM WEATHERSTRIP LH**
    a. Remove the front door opening trim weatherstrip LH.

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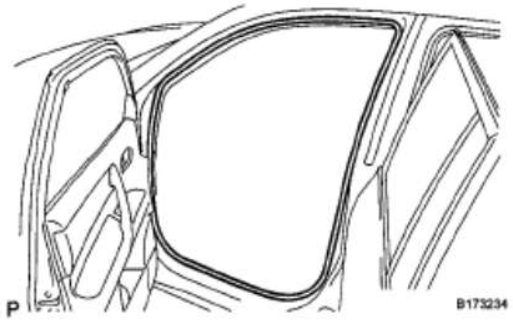


Fig. 24: Identifying Front Door Opening Trim Weatherstrip LH
Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

19. **REMOVE FRONT PILLAR GARNISH LH**
    a. Pull the upper part of the garnish toward the inside of the cabin and disengage the 2 clips.
    b. Cut off the clip < A >.
    c. Disengage the 3 guides and remove the front pillar garnish LH.
    d. Remove the clip < A >.

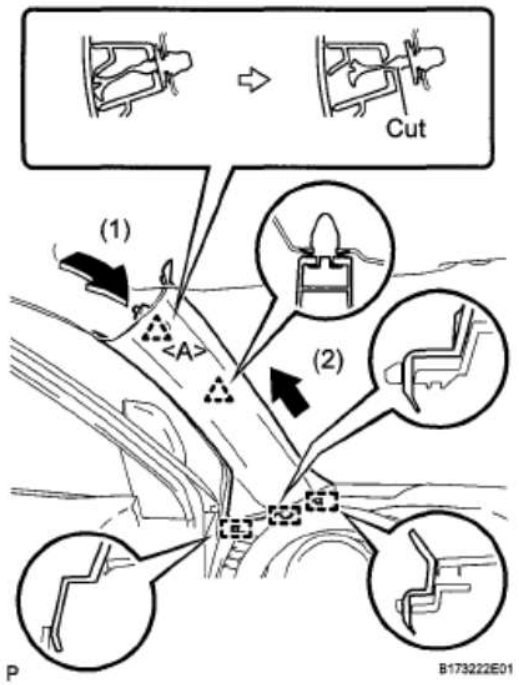


Fig. 25: Identifying Front Pillar Garnish LH And Clip
Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

    e. Protect the curtain shield airbag assembly.
        1. Cover the airbag with a 700 mm (27.56 in.) x 120 mm (4.72 in.) cloth or piece of nylon and fix the ends of the cover with tape, as shown in the illustration.

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NOTE: **Cover the curtain shield airbag with a protective cover as soon as the front pillar garnish is removed.**

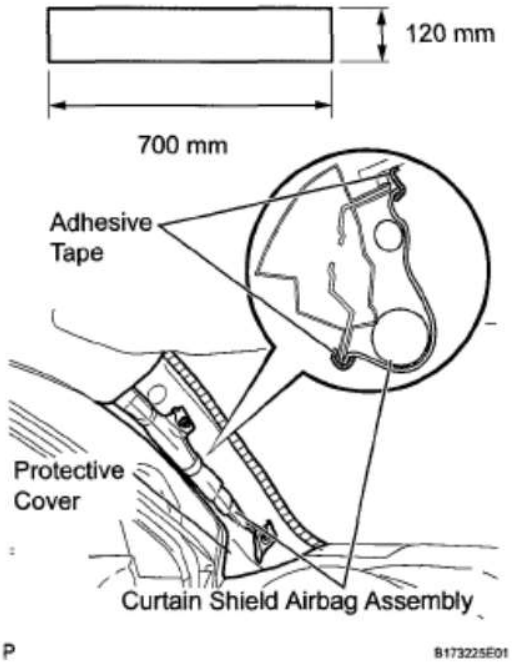


Fig. 26: Identifying Curtain Shield Airbag Assembly
Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

20. **REMOVE REAR DOOR SCUFF PLATE LH**
    a. Disengage the 5 claws, 3 clips and guide, and remove the rear door scuff plate LH.

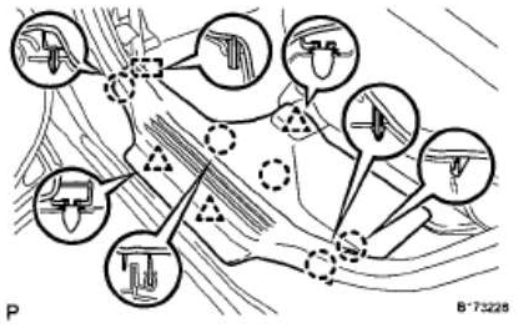


Fig. 27: Identifying Rear Door Scuff Plate LH And Claws
Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

21. **REMOVE REAR DOOR OPENING TRIM WEATHERSTRIP LH**
    a. Remove the rear door opening trim weatherstrip LH.

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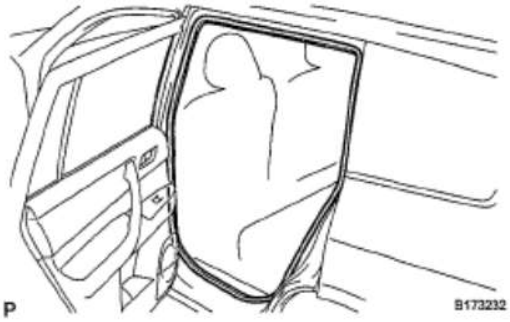


Fig. 28: Identifying Rear Door Opening Trim Weatherstrip LH
Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

22. **REMOVE LOWER CENTER PILLAR GARNISH LH**
    a. Disengage the 2 claws and 2 clips, and remove the lower center pillar garnish LH.
23. **DISCONNECT FRONT SEAT OUTER BELT ASSEMBLY LH** (See **REMOVAL**)

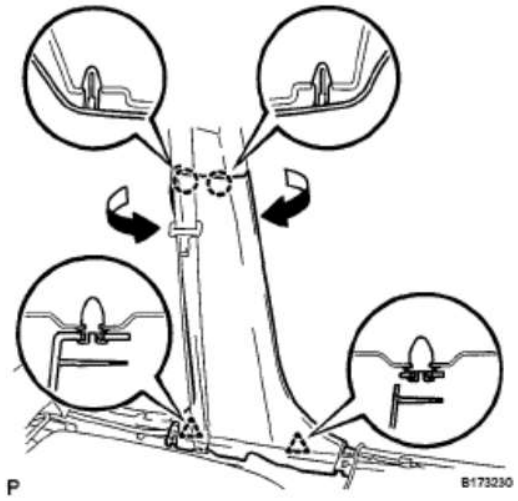


Fig. 29: Removing Lower Center Pillar Garnish LH, Claws And Clips
Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

24. **REMOVE CENTER PILLAR GARNISH LH**
    a. Remove the screw and clip.
    b. Disengage the 2 guides and clip, and remove the center pillar garnish LH.
25. **REMOVE FRONT DOOR SCUFF PLATE RH**

HINT:

Use the same procedure for the RH side and the LH side.

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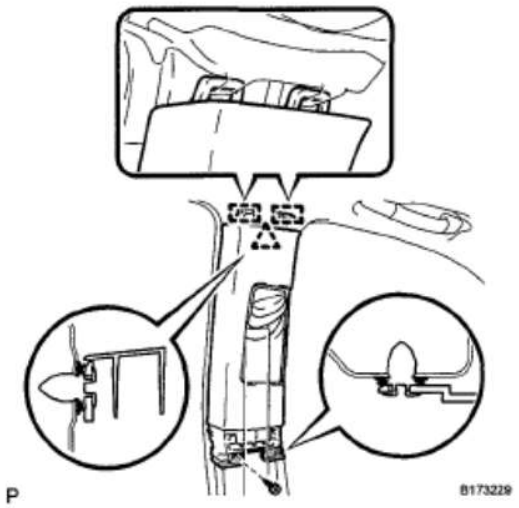


Fig. 30: Identifying Center Pillar Garnish LH, Clip And Guide
Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

26. **REMOVE COWL SIDE TRIM SUB-ASSEMBLY RH**

HINT:

Use the same procedure for the RH side and the LH side.

27. **REMOVE FRONT DOOR OPENING TRIM WEATHERSTRIP RH**

HINT:

Use the same procedure for the RH side and the LH side.

28. **REMOVE FRONT PILLAR GARNISH RH**
    a. Pull the upper part of the garnish toward the inside of the cabin and disengage the 2 clips.
    b. Cut off the clip < A >.
    c. Disengage the 3 guides and remove the front pillar garnish RH.
    d. Remove the clip < A >.

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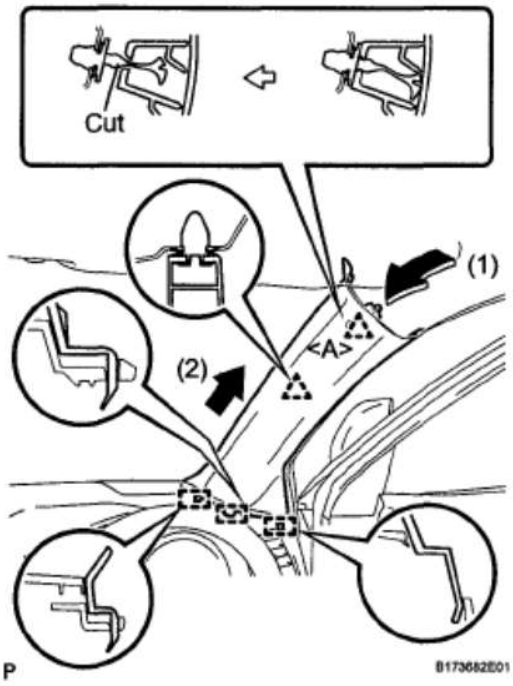


Fig. 31: Removing Front Pillar Garnish RH Clips, Claws And Guide
Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

e. Protect the curtain shield airbag assembly.
   1. Cover the airbag with a 700 mm (27.56 in.) x 120 mm (4.72 in.) cloth or piece of nylon and fix the ends of the cover with tape, as shown in the illustration.

NOTE: Cover the curtain shield airbag with a protective cover as soon as the front pillar garnish is removed.

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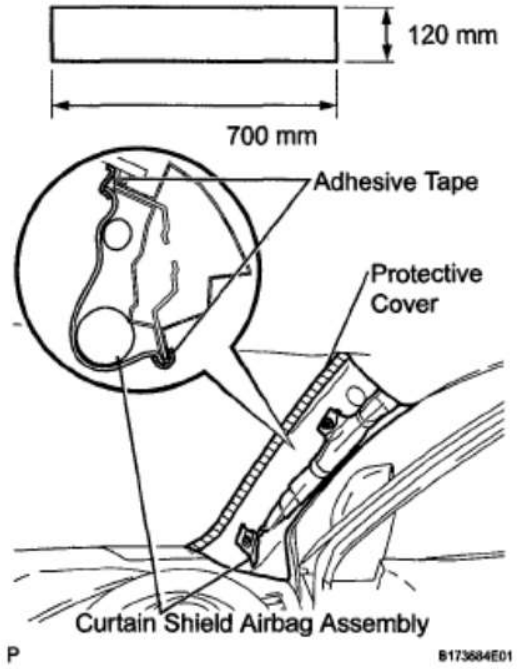


Fig. 32: Identifying Curtain Shield Airbag Assembly
Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

29. **REMOVE REAR DOOR SCUFF PLATE RH**

HINT:

Use the same procedure for the RH side and the LH side.

30. **REMOVE REAR DOOR OPENING TRIM WEATHERSTRIP RH**

HINT:

Use the same procedure for the RH side and the LH side.

31. **REMOVE LOWER CENTER PILLAR GARNISH RH**

HINT:

Use the same procedure for the RH side and the LH side.

32. **DISCONNECT FRONT SEAT OUTER BELT ASSEMBLY RH**

HINT:

Use the same procedure for the RH side and the LH side.

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33. **REMOVE CENTER PILLAR GARNISH RH**

HINT:

Use the same procedure for the RH side and the LH side.

34. **REMOVE DECK BOARD ASSEMBLY**
    a. Remove the deck board assembly.

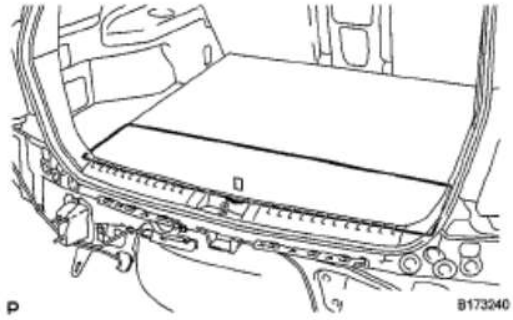


Fig. 33: Identifying Deck Board Assembly
Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

35. **REMOVE NO. 3 DECK BOARD SUB-ASSEMBLY**
    a. Disengage the 2 guides and remove the No. 3 deck board sub-assembly.

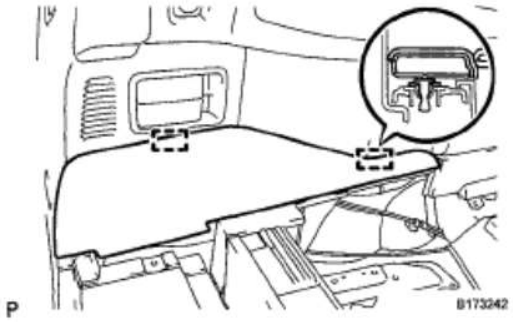


Fig. 34: Identifying No. 3 Deck Board Sub-Assembly And Guides
Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

36. **REMOVE NO. 2 DECK BOARD SUB-ASSEMBLY**
    a. Disengage the 2 guides and remove the No. 2 deck board sub-assembly.
37. **REMOVE TONNEAU COVER ASSEMBLY (w/ Tonneau Cover)**
    a. Remove the tonneau cover assembly.

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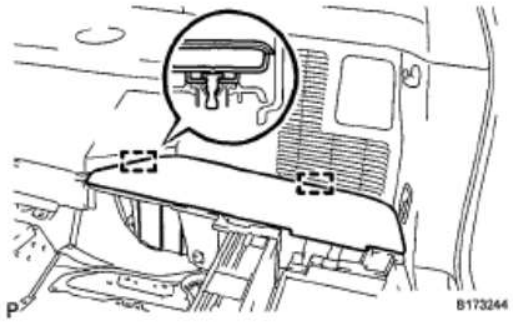


Fig. 35: Identifying No. 2 Deck Board Sub-Assembly And Guides
Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

38. **REMOVE REAR NO. 1 FLOOR BOARD (w/o Rear No. 2 Seat)**
    a. Disengage the 3 clips and the 3 guides, and remove the rear No. 1 floor board.

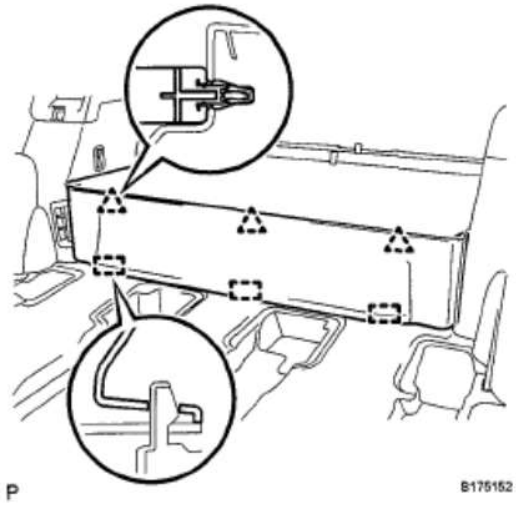
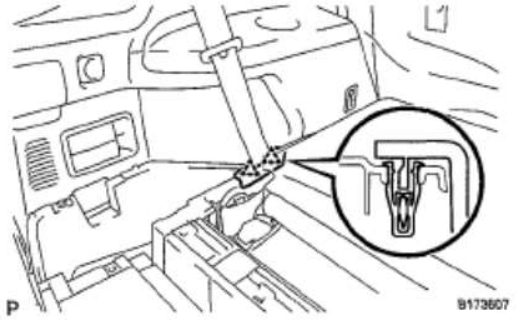


Fig. 36: Identifying Rear No. 1 Floor Board, Clips And Guide
Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

39. **REMOVE REAR SEAT SIDE COVER LH (w/ Rear No. 2 Seat)**
    a. Disengage the 2 clips and remove the rear seat side cover LH.



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Fig. 37: Identifying Rear Seat Side Cover LH And Clips
Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

40. **REMOVE DECK SIDE TRIM BOX LH**
    a. Remove the 2 deck side trim clips and clip.
    b. Remove the deck side trim box LH as shown in the illustration.

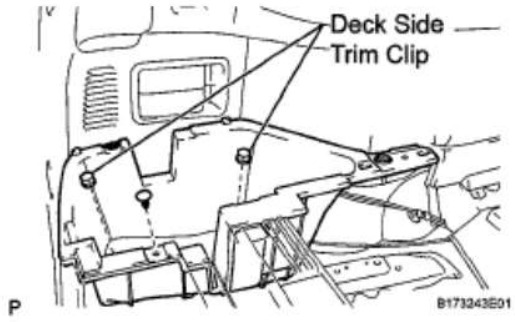


Fig. 38: Identifying Deck Side Trim Clips
Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

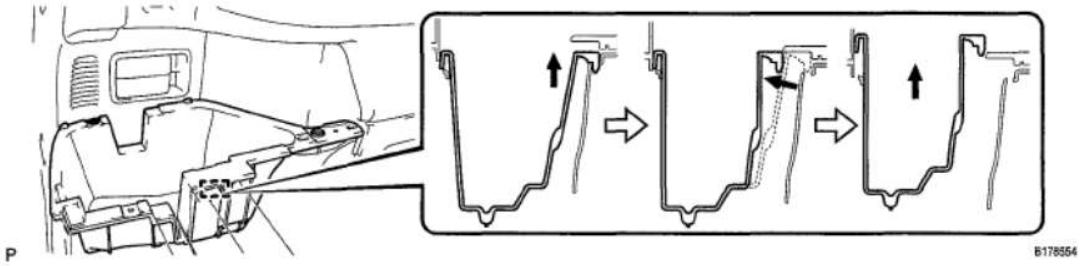


Fig. 39: Identifying Deck Side Trim Box LH
Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

41. **REMOVE REAR SEAT SIDE COVER RH (w/ Rear No. 2 Seat)**
    a. Disengage the 2 clips and remove the rear seat side cover RH.
42. **REMOVE JACK CARRIER SUPPORT**

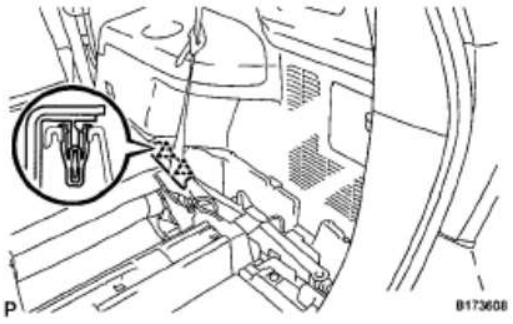


Fig. 40: Identifying Rear Seat Side Cover RH And Clips

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Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

43. **REMOVE JACK CARRIER CUSHION**
    a. Remove the jack carrier cushion.

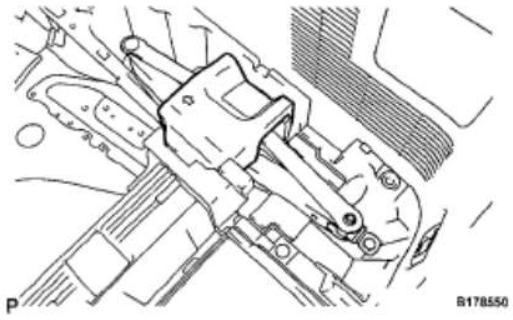


Fig. 41: Identifying Jack Carrier Cushion
Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

44. **REMOVE JACK ASSEMBLY**
    a. Remove the jack assembly.

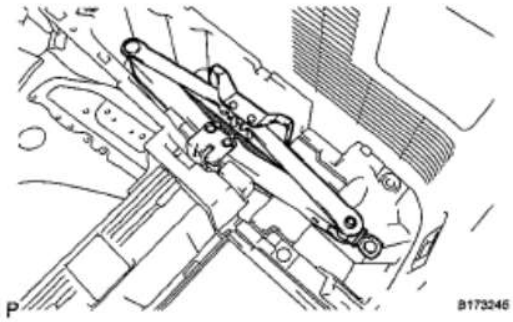


Fig. 42: Identifying Jack Assembly
Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

45. **REMOVE JACK CARRIER ASSEMBLY**
    a. Using a screwdriver, disengage the 3 claws and remove the jack carrier assembly.

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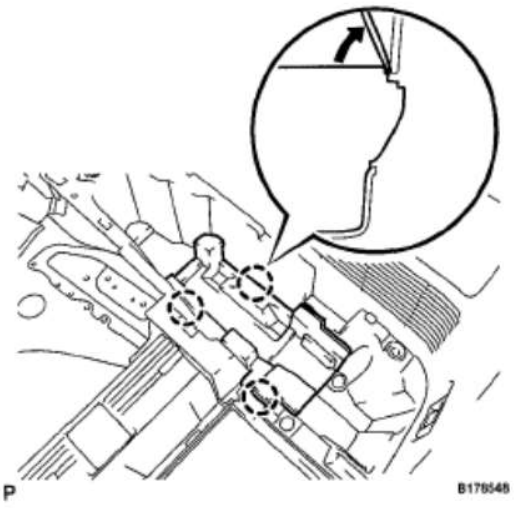


Fig. 43: Identifying Jack Carrier Assembly And Claw
Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

46. **REMOVE DECK SIDE TRIM BOX RH**
    a. Remove the 2 deck side trim clips and clip.
    b. Remove the deck side trim box RH as shown in the illustration.

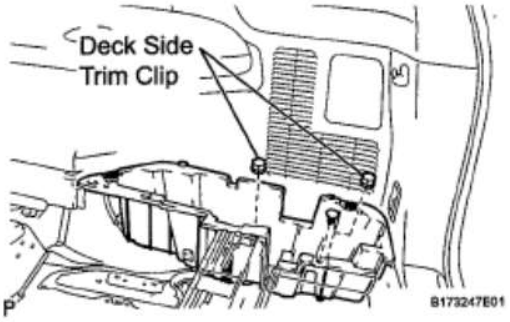


Fig. 44: Identifying Deck Side Trim Clip
Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

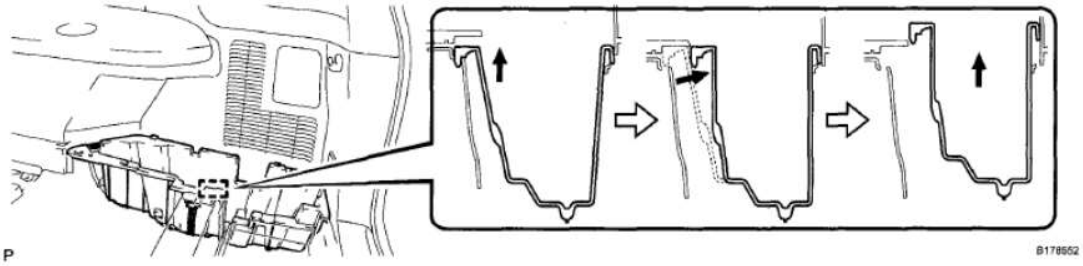


Fig. 45: Identifying Deck Side Trim Clip Location
Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

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47. **REMOVE DECK FLOOR BOARD ASSEMBLY (w/o Rear No. 2 Seat)**
    a. Remove the 4 bolts and 4 nuts.
    b. Remove the deck floor board assembly.

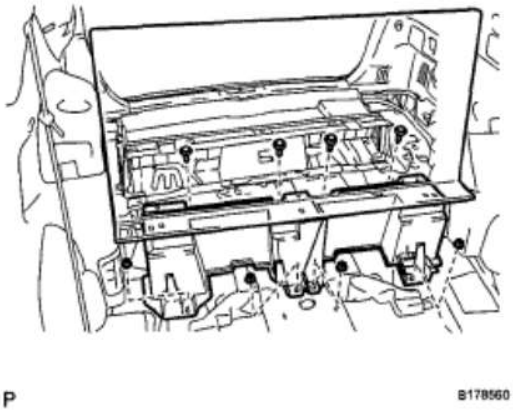


Fig. 46: Identifying Deck Floor Board Assembly, Bolts And Nuts
Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

48. **REMOVE REAR MAT**
    a. Remove the rear mat.

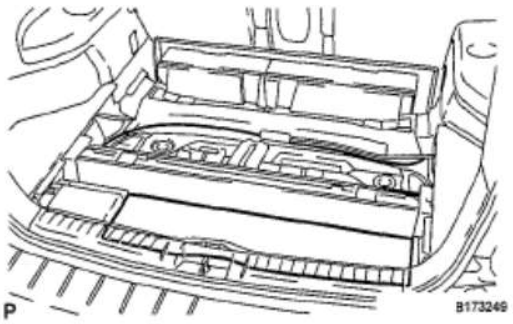


Fig. 47: Identifying Rear Mat
Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

49. **REMOVE DECK FLOOR BOARD ASSEMBLY (w/ Rear No. 2 Seat)**
    a. Disengage the 3 claws.
    b. Remove the 2 nuts and the deck floor board assembly.

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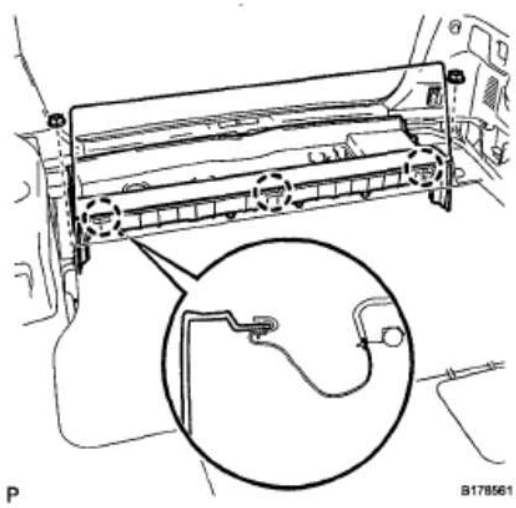


Fig. 48: Identifying Deck Floor Board Assembly, Claw And Nut
Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

50. **REMOVE REAR DECK FLOOR BOX (w/o Rear No. 2 Seat)**
    a. Remove the 2 nuts and the deck floor box.

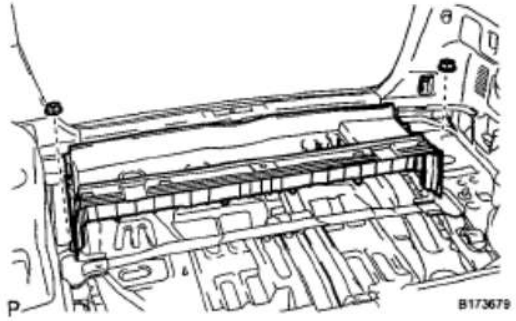


Fig. 49: Identifying Deck Floor Box And Nuts
Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

51. **REMOVE NO. 1 DECK BOARD (w/o Rear No. 2 Seat)**
    a. Disengage the 3 clips and remove the No. 1 deck board from the rear floor board spacer.

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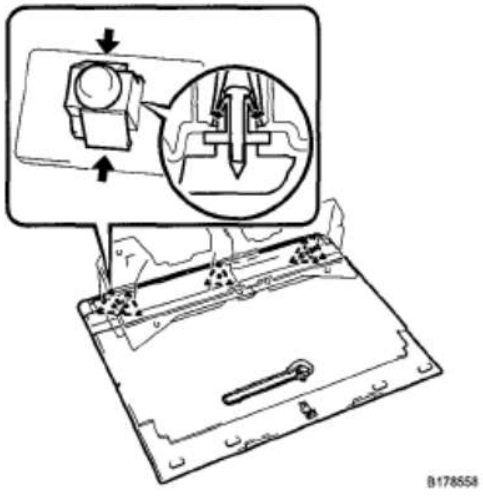


Fig. 50: Identifying Rear Floor Board Spacer And Clips
Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

52. **REMOVE NO. 1 DECK BOARD (w/ Rear No. 2 Seat)**
    a. Disengage the 5 clips and remove the No. 1 deck board from the rear deck floor box.
53. **REMOVE REAR NO. 2 SEAT INNER BELT ASSEMBLY (w/ Rear No. 2 Seat)** (See **INSTALLATION**)
54. **DISCONNECT REAR SEAT LAP TYPE BELT ASSEMBLY LH (w/ Rear No. 2 Seat)** (See **REMOVAL**)
55. **DISCONNECT REAR SEAT LAP TYPE BELT ASSEMBLY RH (w/ Rear No. 2 Seat)** (See **REMOVAL**)
56. **REMOVE REAR NO. 2 SEAT ASSEMBLY (w/ Rear No. 2 Seat)** (See **DISASSEMBLY**)

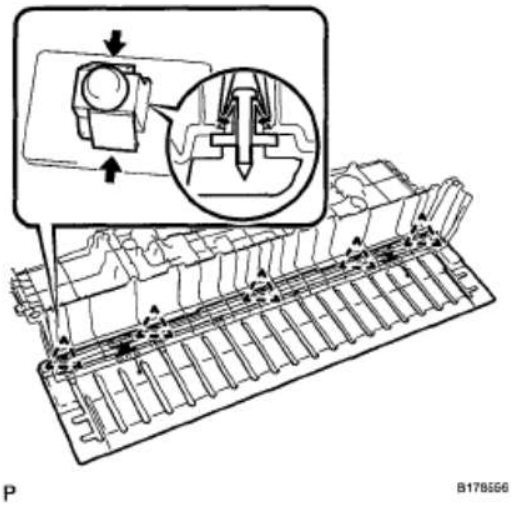


Fig. 51: Identifying Rear Deck Floor Box And Clips
Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

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57. **REMOVE REAR FLOOR FINISH PLATE**
    a. Disengage the 4 clips and the 4 claws, and remove the rear floor finish plate.

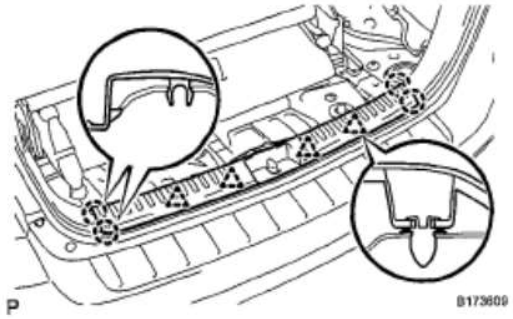


Fig. 52: Identifying Rear Floor Finish Plate, Clips And Claws
Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

58. **REMOVE DECK SIDE TRIM COVER LH**
    a. Using a screwdriver, disengage the 2 claws and remove the deck side trim cover LH.

    HINT:

    Tape the screwdriver tip before use.

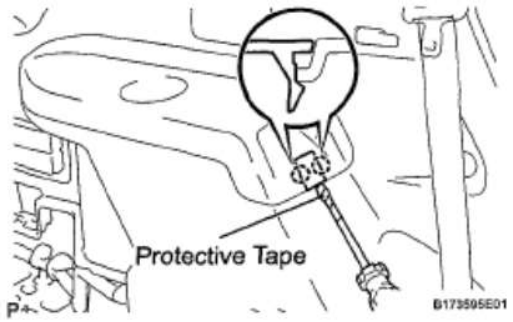


Fig. 53: Removing Deck Side Trim Cover LH
Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

59. **REMOVE DECK SIDE TRIM LH**
    a. Remove the bolt.

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Fig. 54: Identifying Deck Side Trim LH And Bolt
Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

b. Disengage the 4 claws and the 3 guides, and remove the deck side trim LH as shown in the illustration.

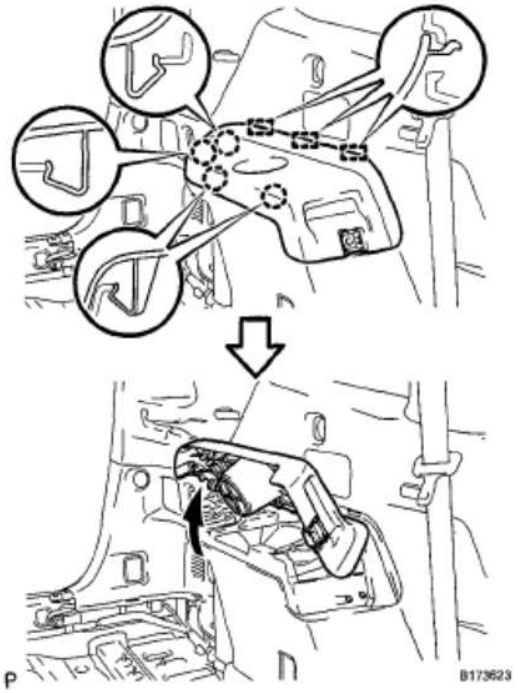


Fig. 55: Identifying Deck Side Trim LH, Claw And Guide
Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

60. **REMOVE SIDE TRIM COVER LH (w/o Rear Seat Entertainment System)**

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a. Disengage the 10 claws and remove the side trim cover LH.

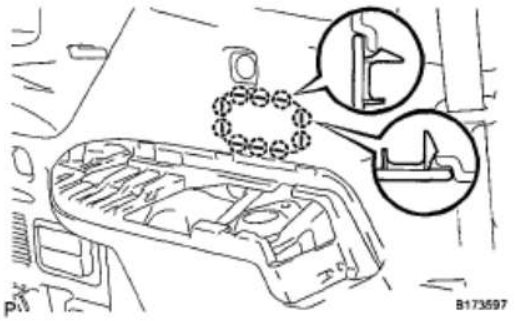


Fig. 56: Identifying Side Trim Cover LH And Clips
Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

61. **REMOVE POWER OUTLET SOCKET BEZEL (w/ Rear Seat Entertainment System)**

a. Disengage the 4 claws.



Fig. 57: Identifying Power Outlet Socket Bezel And Claw
Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

b. Disconnect each connector and remove the power outlet socket bezel.



Fig. 58: Identifying Power Outlet Socket Bezel
Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

62. **REMOVE REAR COMBINATION LIGHT SERVICE COVER LH**

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a. Using a screwdriver, disengage the 6 claws and 2 guides, and remove the rear combination light service cover LH.

HINT:

Tape the screwdriver tip before use.

63. **REMOVE REAR POWER POINT SOCKET ASSEMBLY** (See **REAR POWER OUTLET SOCKET**)
64. **REMOVE REAR POWER OUTLET SOCKET COVER** (See **INSTALLATION**)

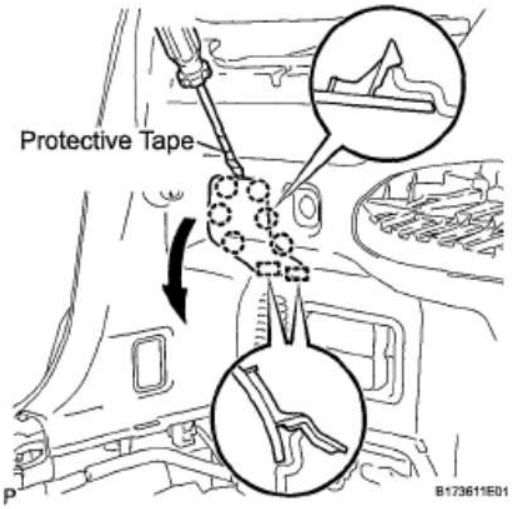


Fig. 59: Removing Rear Combination Light Service Cover LH, Claws And Guide
Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

65. **REMOVE REAR DECK TRIM COVER (w/o Remote Folding Function)**
    a. Disengage the 10 claws and remove the rear deck trim cover.

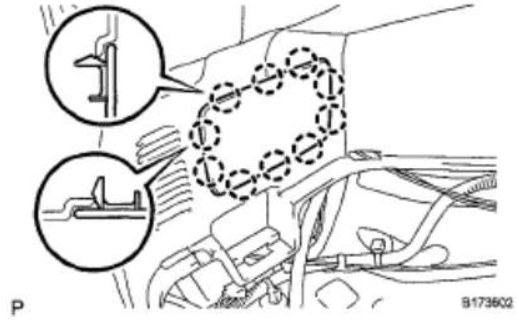


Fig. 60: Identifying Rear Deck Trim Cover And Clips
Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

66. **REMOVE RECLINING REMOTE CONTROL LEVER BEZEL LH (w/ Remote Folding**

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Function)

a. Disengage the 5 claws and remove the reclining remote control bezel LH.

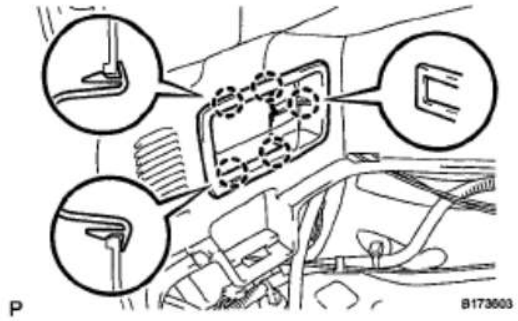


Fig. 61: Identifying Reclining Remote Control Bezel LH And Claws
Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

67. **REMOVE ROPE HOOK ASSEMBLY (for LH Side)**

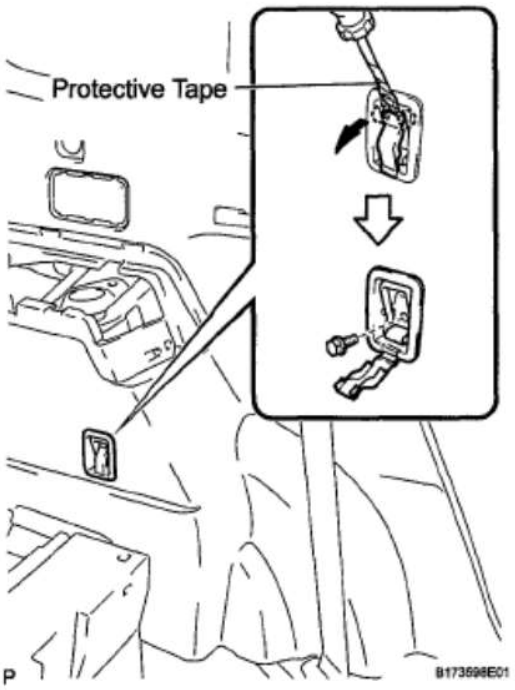
a. for Front Side:

1. Using a screwdriver, disengage the 2 claws.

   HINT:

   Tape the screwdriver tip before use.

2. Remove the bolt and the rope hook assembly.



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Fig. 62: Removing Rope Hook Assembly (For Front Side)
Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

b. for Rear Side:

1. Using a screwdriver, disengage the 2 claws.

   HINT:

   Tape the screwdriver tip before use.

2. Remove the bolt and rope hook assembly.

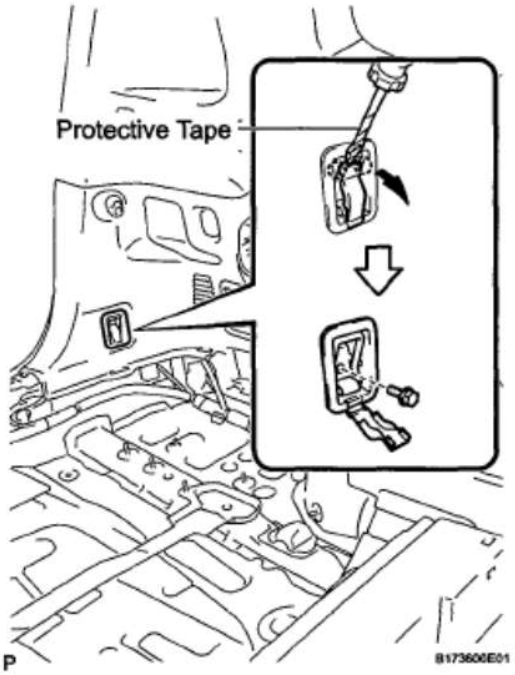


Fig. 63: Removing Rope Hook Assembly (For Rear Side)
Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

68. **REMOVE NO. 2 DECK SIDE TRIM HOOK**

a. Remove the screw and the No. 2 deck side trim hook.

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Fig. 64: Identifying No. 2 Deck Side Trim Hook And Screw
Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

69. **REMOVE FRONT DECK SIDE TRIM COVER LH**
    a. Using a screwdriver, disengage the 4 claws and remove the 2 front deck side trim covers LH.

    HINT:

    Tape the screwdriver tip before use.

70. **DISCONNECT REAR NO. 1 SEAT OUTER BELT ASSEMBLY LH** (See **REMOVAL**)
71. **REMOVE DECK TRIM SIDE PANEL ASSEMBLY LH**
    a. Remove the 2 bolts.
    b. Remove the 2 clips.

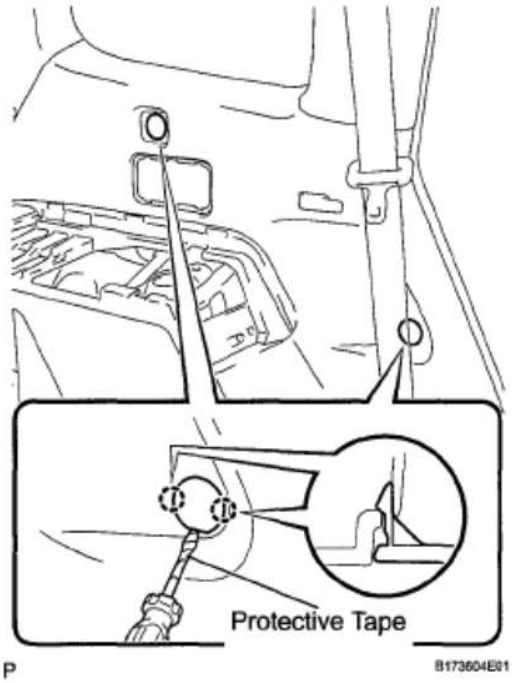


Fig. 65: Removing Front Deck Side Trim Cover LH And Claws

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Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

c. Disengage the 7 claws and 4 clips, and remove the deck trim side panel assembly LH.

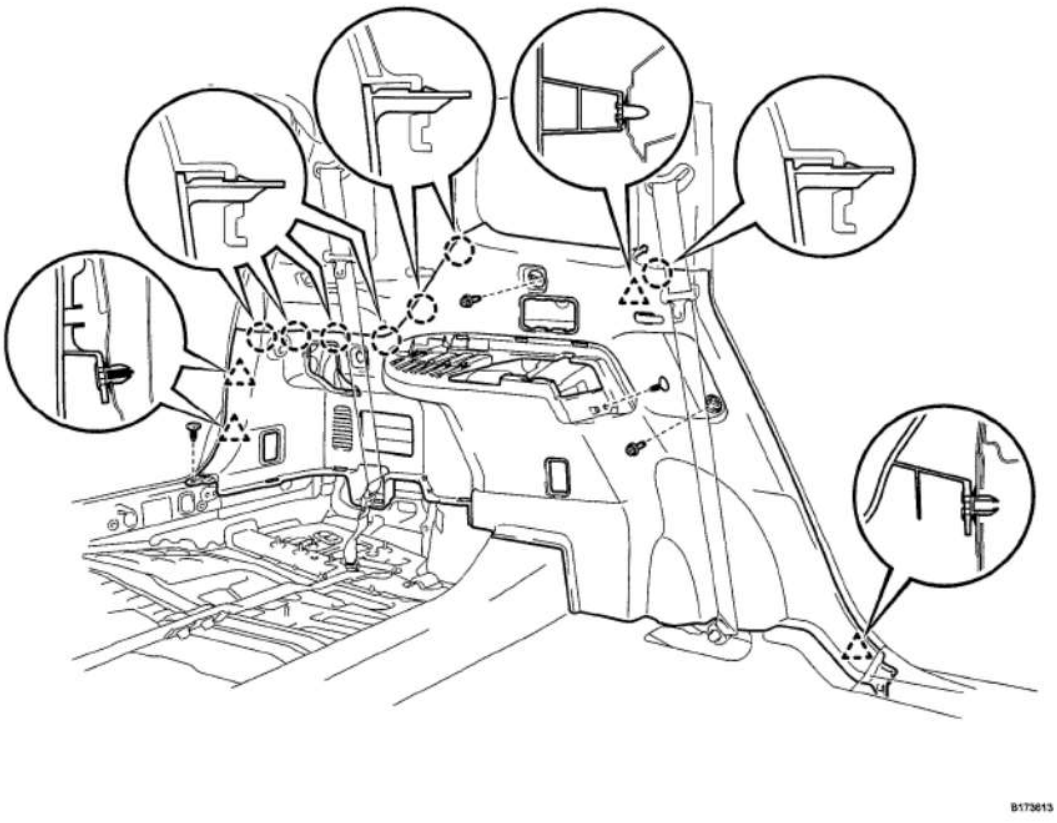


Fig. 66: Identifying Deck Trim Side Panel Assembly LH, Clips And Claws
Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

72. **REMOVE QUARTER PILLAR GARNISH LH**

a. Disengage the 2 claws and 2 guides, and remove the No. 1 seat outer belt guide.

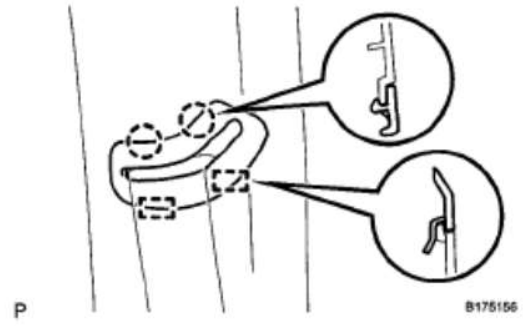


Fig. 67: Identifying No. 1 Seat Outer Belt Guide And Claws
Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

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b. Disengage the 2 clips and the 2 guides, and remove the quarter pillar garnish LH.

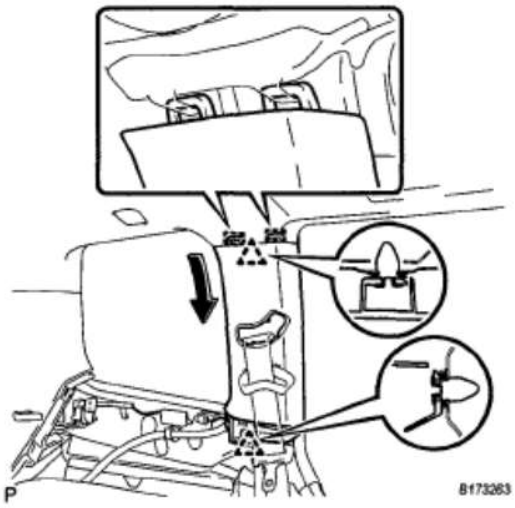
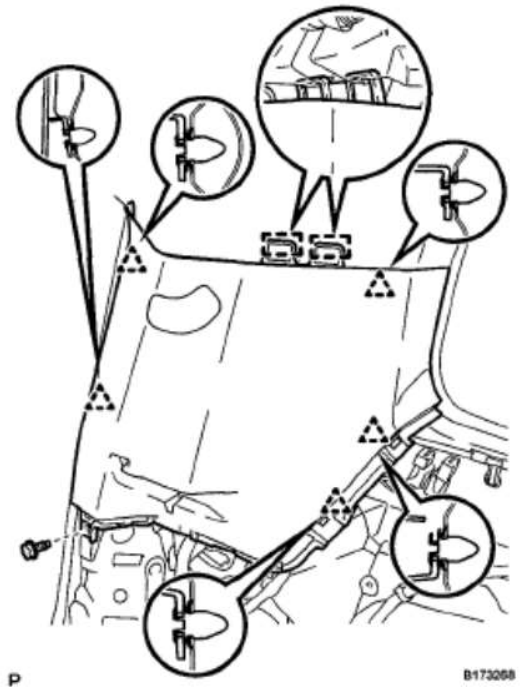


Fig. 68: Identifying Quarter Pillar Garnish LH, Clip And Guide
Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

73. **REMOVE ROOF SIDE INNER GARNISH ASSEMBLY LH (w/o Power Back Door)**
    a. w/o Rear No. 2 Seat:
        1. Remove the bolt.
        2. Disengage the 5 clips and 2 guides, and remove the roof side inner garnish assembly LH.



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Fig. 69: Identifying Roof Side Inner Garnish Assembly LH, Clip And Guide
Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

b. w/ Rear No. 2 Seat:

1. Disengage the 2 claws and 2 guides, and remove the rear No. 2 seat outer belt guide.

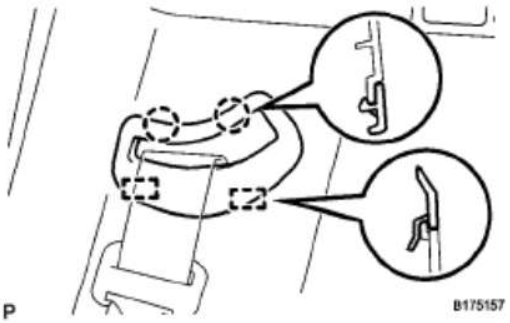


Fig. 70: Identifying Rear No. 2 Seat Outer Belt Guide And Claws
Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

2. Remove the bolt.
3. Disengage the 5 clips and 2 guides, and remove the roof side inner garnish assembly LH.

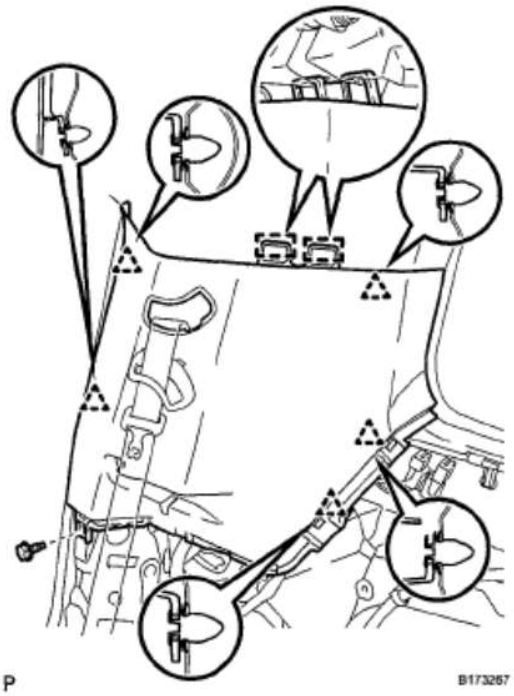


Fig. 71: Identifying Roof Side Inner Garnish Assembly LH, Clips And Guide
Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

74. **REMOVE ROOF SIDE INNER GARNISH ASSEMBLY LH (w/ Power Back Door)**

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a. w/o Rear No. 2 Seat:
   1. Remove the bolt.
   2. Disengage the 5 clips and 2 guides, and remove the roof side inner garnish assembly LH.

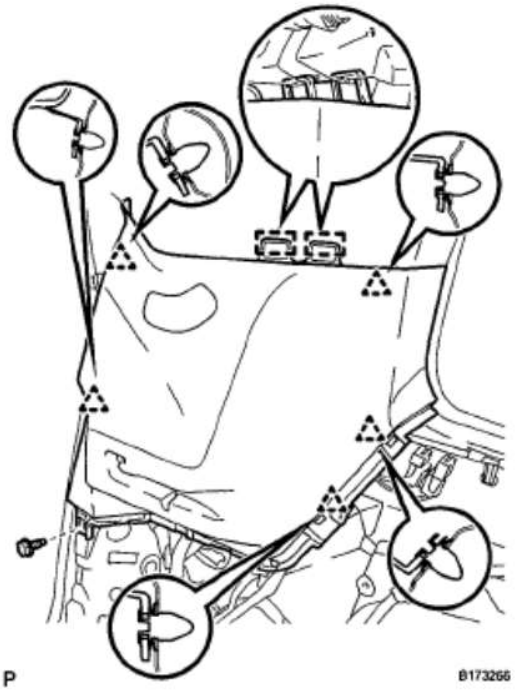


Fig. 72: Identifying Roof Side Inner Garnish Assembly LH, Clips And Guide
Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

b. w/ Rear No. 2 Seat:
   1. Disengage the 2 claws and 2 guides, and remove the rear No. 2 seat outer belt guide.

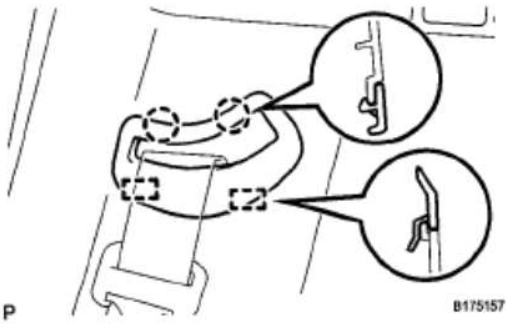


Fig. 73: Identifying Rear No. 2 Seat Outer Belt Guide And Claws
Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

   2. Remove the bolt.
   3. Disengage the 5 clips and 2 guides, and remove the roof side inner garnish assembly LH.

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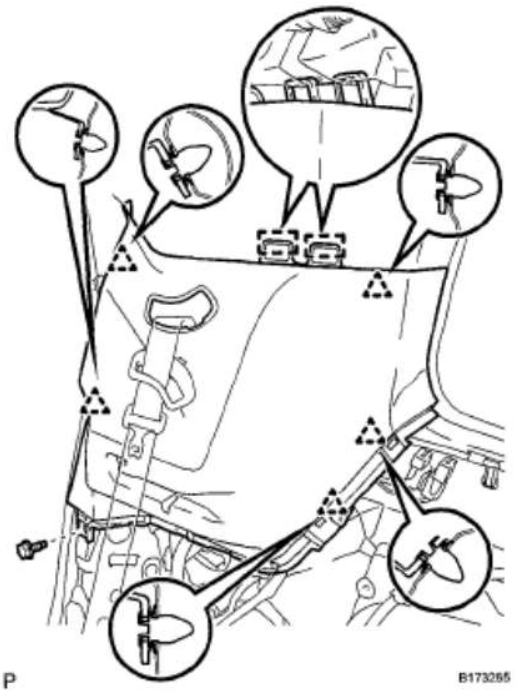


Fig. 74: Identifying Roof Side Inner Garnish Assembly LH, Clips And Guide
Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

75. **REMOVE REAR SEAT SIDE GARNISH CAP (w/o Rear Air Conditioning System)**
    a. Disengage the 8 claws and guide, and remove the rear seat side garnish cap.

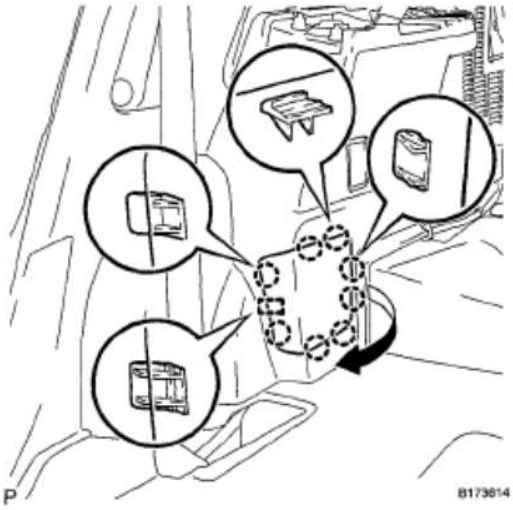


Fig. 75: Identifying Rear Seat Side Garnish Cap, Claws And Guide
Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

76. **REMOVE REAR SEAT SIDE GARNISH CAP (w/ Rear Air Conditioning System)**
    a. Remove the screw.

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b. Disengage the 6 claws and the guide, and remove the rear seat side garnish cap.

77. **REMOVE DECK SIDE TRIM COVER RH**

HINT:

Use the same procedure for the RH side and the LH side.

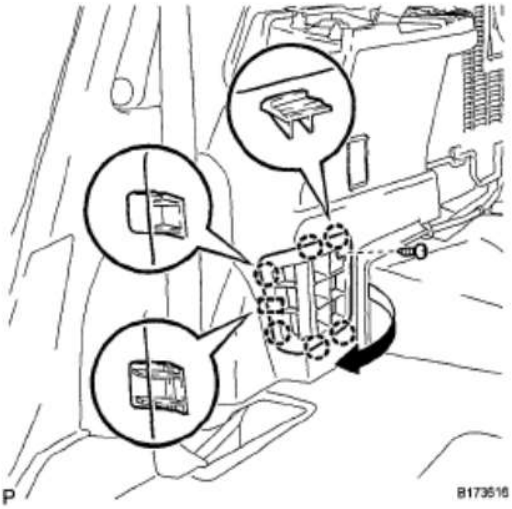


Fig. 76: Removing Rear Seat Side Garnish Cap, Claw And Guide
Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

78. **REMOVE DECK SIDE TRIM RH**

HINT:

Use the same procedure for the RH side and the LH side.

79. **REMOVE SIDE TRIM COVER RH (w/o Rear Automatic Air Conditioning System)**
    a. Disengage the 4 claws and remove the side trim cover RH.
80. **REMOVE REAR ROOM TEMPERATURE SENSOR (w/ Rear Automatic Air Conditioning System)** (See **ROOM TEMPERATURE SENSOR (FOR REAR)**)

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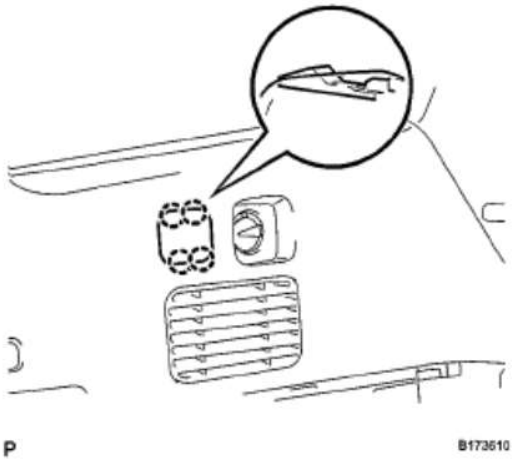


Fig. 77: Identifying Side Trim Cover RH And Claws
Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

81. **REMOVE REAR COMBINATION LIGHT SERVICE COVER RH**

a. Using a screwdriver, disengage the 6 claws and the 2 guides, and remove the rear combination light service cover RH.

HINT:

Tape the screwdriver tip before use.

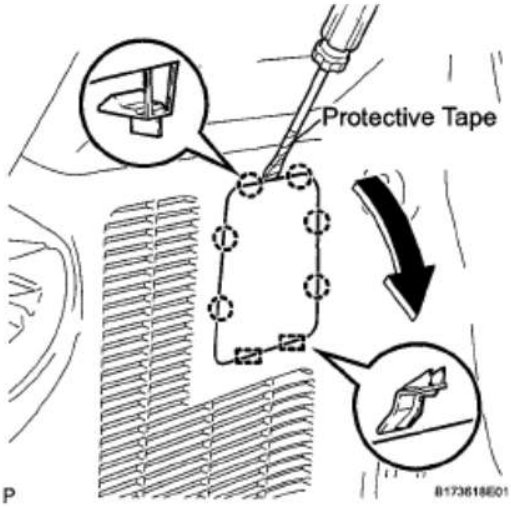


Fig. 78: Removing Rear Combination Light Service Cover RH
Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

82. **REMOVE ROPE HOOK ASSEMBLY (for RH Side)**

HINT:

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Use the same procedure for the RH side and the LH side.

83. **REMOVE NO. 1 LUGGAGE COMPARTMENT TRIM HOOK**

HINT:

Use the same procedure for the No. 1 luggage compartment trim hook and the No. 2 deck side trim hook.

84. **REMOVE FRONT DECK SIDE TRIM COVER RH**

HINT:

Use the same procedure for the RH side and the LH side.

85. **DISCONNECT REAR NO. 1 SEAT OUTER BELT ASSEMBLY RH**

HINT:

Use the same procedure for the RH side and the LH side.

86. **REMOVE DECK TRIM SIDE PANEL ASSEMBLY RH**

a. Remove the 3 bolts.
b. Remove the 2 clips.
c. Disengage the 7 claws and 4 clips, and remove the deck trim side panel assembly RH.

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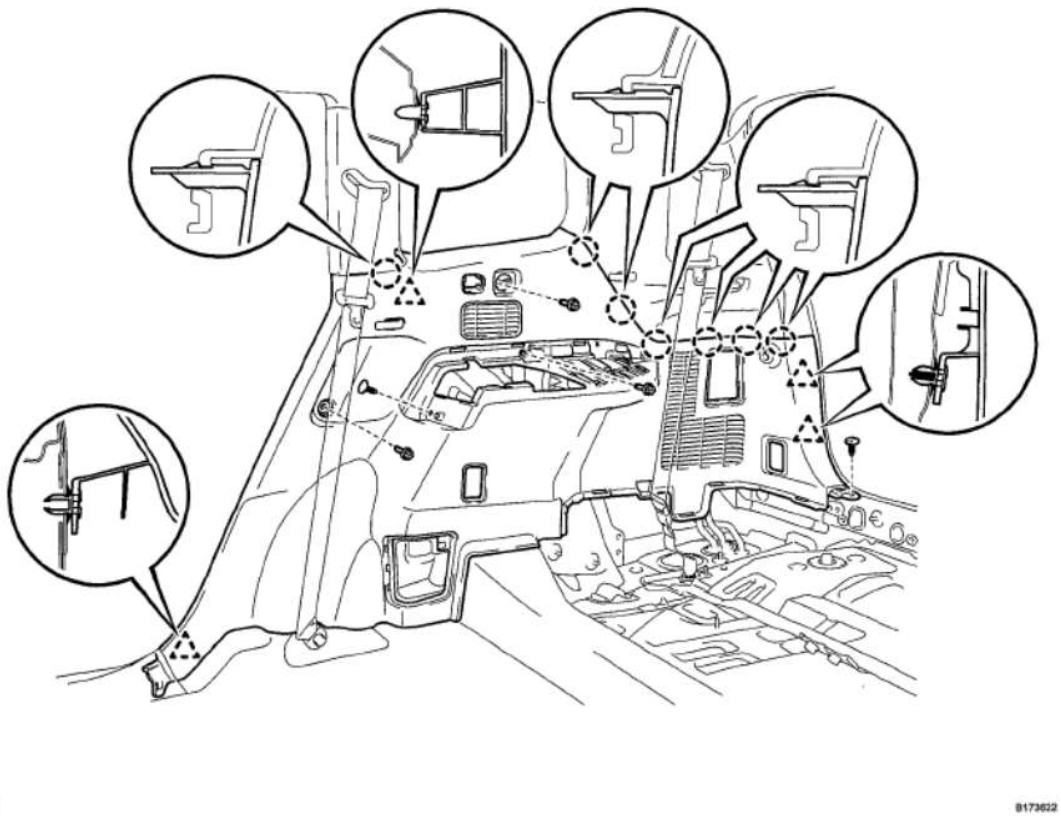


Fig. 79: Identifying Deck Trim Side Panel Assembly RH, Clips And Claws
Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

87. **REMOVE QUARTER PILLAR GARNISH RH**

HINT:

Use the same procedure for the RH side and the LH side.

88. **REMOVE ROOF SIDE INNER GARNISH ASSEMBLY RH (w/o Rear No. 2 Seat)**

HINT:

Use the same procedure for the RH side and the LH side.

89. **REMOVE ROOF SIDE INNER GARNISH ASSEMBLY RH (w/ Rear No. 2 Seat)**

HINT:

Use the same procedure for the RH side and the LH side.

90. **REMOVE ROOF CONSOLE BOX ASSEMBLY**

a. Using a moulding remover, disengage the 2 clips, 3 guides and fastener.

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b. Disconnect the connector and remove the roof console box assembly.

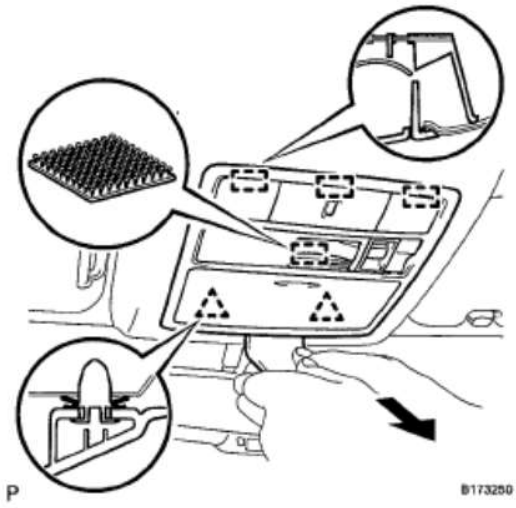


Fig. 80: Removing Roof Console Box Assembly
Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

91. **REMOVE VISOR BRACKET COVER (for LH Side)**
    a. Using a moulding remover, disengage the 4 claws and remove the visor bracket cover.

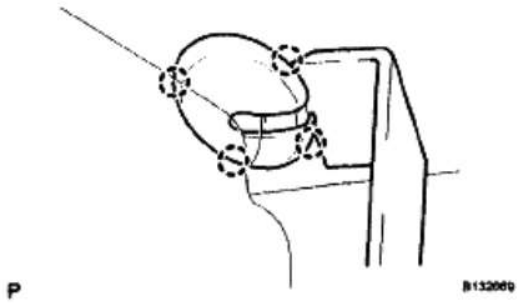


Fig. 81: Identifying Visor Bracket Cover (For LH Side)
Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

92. **REMOVE VISOR ASSEMBLY LH**
    a. Remove the 2 screws and remove the visor assembly LH.
93. **REMOVE VISOR BRACKET COVER (for RH Side)**

HINT:

Use the same procedure for the RH side and the LH side.

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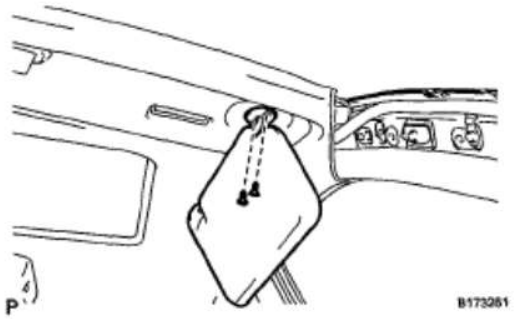


Fig. 82: Identifying Visor Bracket Cover (For RH Side)
Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

94. **REMOVE VISOR ASSEMBLY RH**

HINT:

Use the same procedure for the RH side and the LH side.

95. **REMOVE INNER REAR VIEW MIRROR STAY HOLDER COVER (w/ EC Mirror)** (See **REMOVAL**)
96. **REMOVE NO. 1 ROOM LIGHT ASSEMBLY (for Standard)**
    a. Using a screwdriver, disengage the 4 claws and remove the lens cover.

    HINT:

    Tape the screwdriver tip before use.



Fig. 83: Identifying Lens Cover And Claws
Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

    b. Using a screwdriver, disengage the 2 claws < A > as shown in the illustration.

    HINT:

    Tape the screwdriver tip before use.

    c. Disengage the 2 claws < B >.

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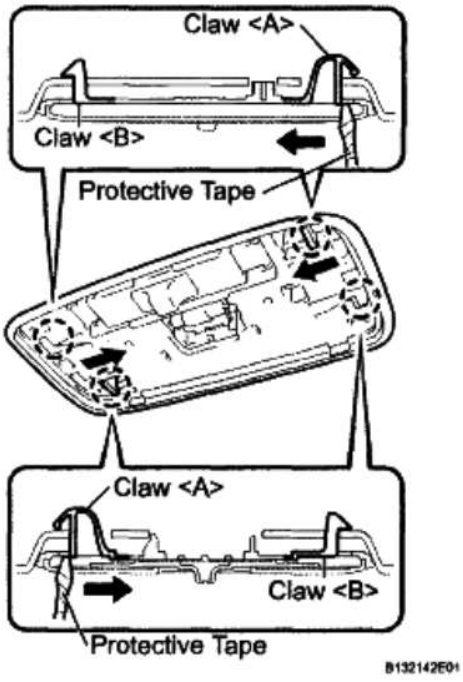


Fig. 84: Disengaging Claws
Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

d. Using a screwdriver, disengage the 4 claws and remove the No. 1 room light assembly.

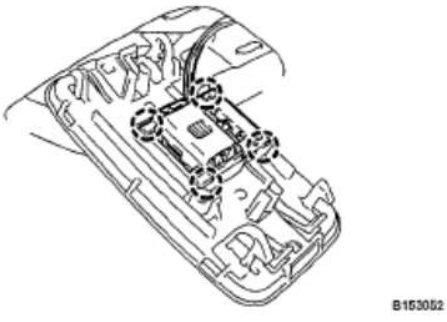


Fig. 85: Identifying No. 1 Room Light Assembly And Claws
Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

97. **REMOVE NO. 1 ROOM LIGHT ASSEMBLY (for Independent Type)**

a. Using a screwdriver, disengage the 4 claws and remove the lens cover.

HINT:

Tape the screwdriver tip before use.

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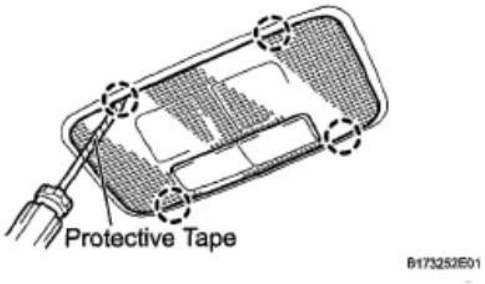


Fig. 86: Identifying Lens Cover And Claws
Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

b. Using a screwdriver, disengage the 2 claws < A > as shown in the illustration.

HINT:

Tape the screwdriver tip before use.

c. Disengage the 2 claws < B >.

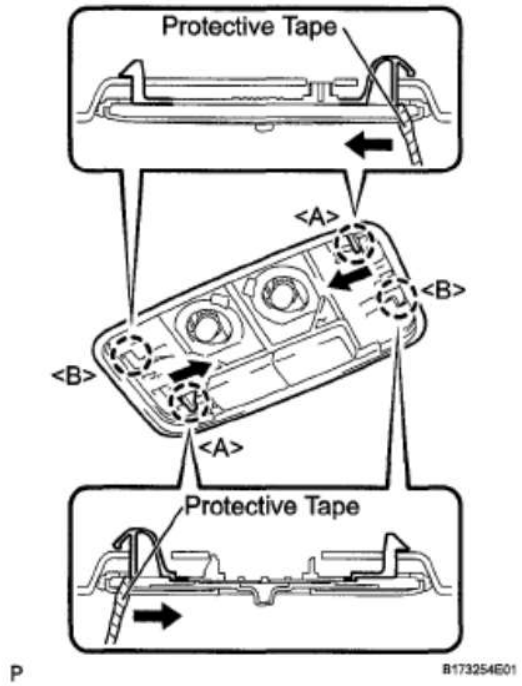


Fig. 87: Disengaging Claws
Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

d. Using a screwdriver, disengage the 8 claws and remove the No. 1 room light assembly.

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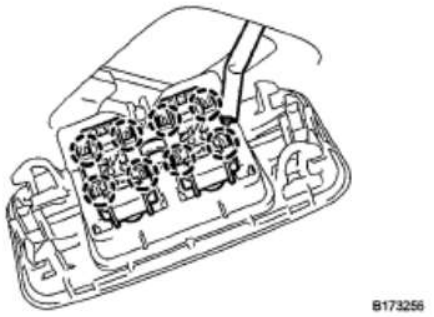


Fig. 88: Identifying No. 1 Room Light Assembly And Claws
Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

98. **REMOVE NO. 2 ROOM LIGHT ASSEMBLY**

a. Using a screwdriver, disengage the 4 claws and remove the lens cover.

HINT:

Tape the screwdriver tip before use.



Fig. 89: Identifying Lens Cover And Claws
Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

b. Using a screwdriver, disengage the 2 claws < A > as shown in the illustration.

HINT:

Tape the screwdriver tip before use.

c. Disengage the 2 claws < B >.

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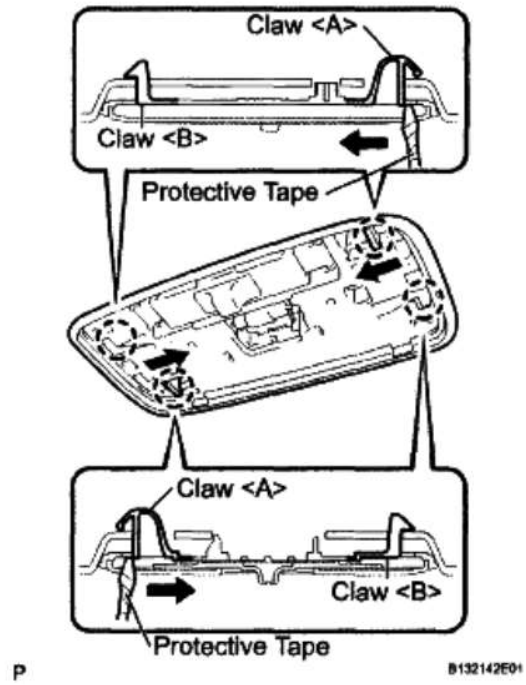


Fig. 90: Disengaging Claws
Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

d. Using a screwdriver, disengage the 4 claws and remove the No. 2 room light assembly.

99. **REMOVE TELEVISION BASE (w/ Rear Seat Entertainment System)** (See **TELEVISION DISPLAY**)

100. **REMOVE TELEVISION DISPLAY ASSEMBLY (w/ Rear Seat Entertainment System)** (See **TELEVISION DISPLAY**)

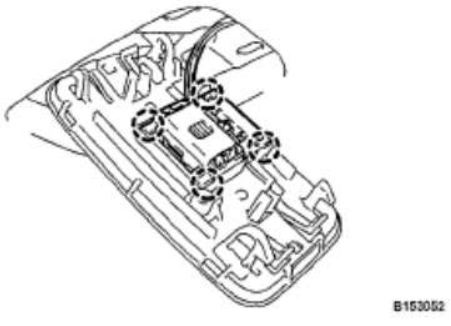


Fig. 91: Identifying No. 2 Room Light Assembly And Claws
Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

101. **REMOVE FRONT ASSIST GRIP SUB-ASSEMBLY (w/o Sliding Roof)**

a. Using a clip remover, disengage the 4 claws.

NOTE: Do not forcibly pry the assist grip covers to prevent them from being

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deformed.

HINT:

- Gently pry on the assist grip covers as shown in the illustration to remove them.
- Tape the clip remover tip before use.



Fig. 92: Removing Front Assist Grip Sub-Assembly (W/O Sliding Roof)
Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

b. Pull off the 2 assist grip covers by hand.
c. Disengage the 2 clips and remove the front assist grip sub-assembly.
d. Remove the 2 clips from the vehicle body.

HINT:

Use the same procedure for the RH side and the LH side.

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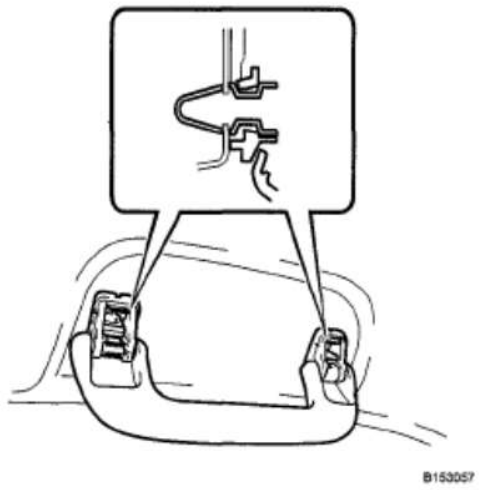


Fig. 93: Identifying Front Assist Grip Sub-Assembly
Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

102. **REMOVE REAR ASSIST GRIP SUB-ASSEMBLY (w/o Sliding Roof)**

a. Using a clip remover, disengage the 4 claws.

NOTE: Do not forcibly pry the assist grip covers to prevent them from being deformed.

HINT:

- Gently pry on the assist grip covers as shown in the illustration to remove them.
- Tape the clip remover tip before use.

b. Pull off the 2 assist grip covers by hand.

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Fig. 94: Removing Rear Assist Grip Sub-Assembly (w/o Sliding Roof)
Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

c. Disengage the 2 clips and remove the rear assist grip sub-assembly.
d. Remove the 2 clips from the vehicle body.

HINT:

Use the same procedure for the RH side and the LH side.

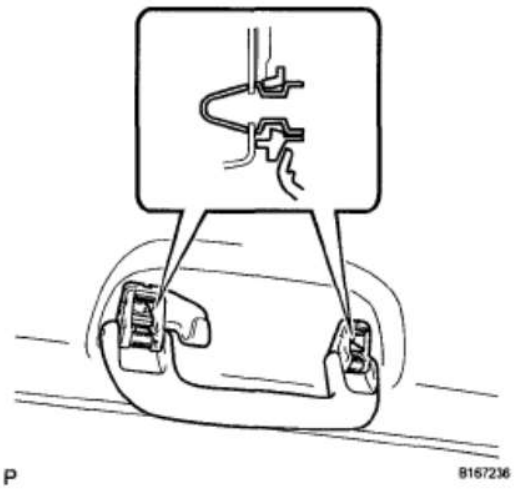


Fig. 95: Identifying Rear Assist Grip Sub-Assembly And Clip
Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

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103. **REMOVE ASSIST GRIP ASSEMBLY (w/ Sliding Roof)**

a. Using a screwdriver, disengage the 6 claws and remove the 2 assist grip covers.

NOTE: Do not forcibly pry the assist grip covers to prevent them from being deformed.

HINT:

Tape the screwdriver tip before use.

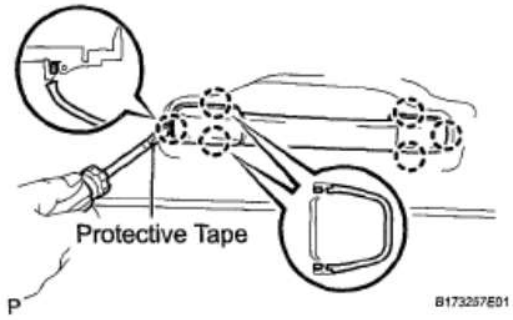


Fig. 96: Removing Assist Grip Covers And Claws
Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

b. Disengage the 4 clips and remove the assist grip assembly.
c. Remove the 4 clips from the vehicle body.

HINT:

Use the same procedure for the other 4 assist grips.

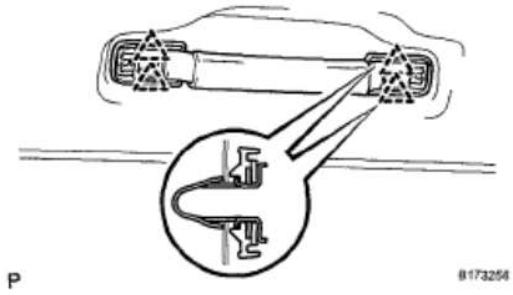


Fig. 97: Identifying Assist Grip Assembly And Clips
Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

104. **REMOVE ROOF HEADLINING TRIM CLIP STOPPER**

a. Using a screwdriver, disengage the 3 claws.

HINT:

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Tape the screwdriver tip before use.

b. Remove the bolt and the roof headlining trim clip stopper.

HINT:

Use the same procedure for the RH side and the LH side.

105. **REMOVE SUN ROOF OPENING TRIM MOULDING (w/ Sliding Roof)**

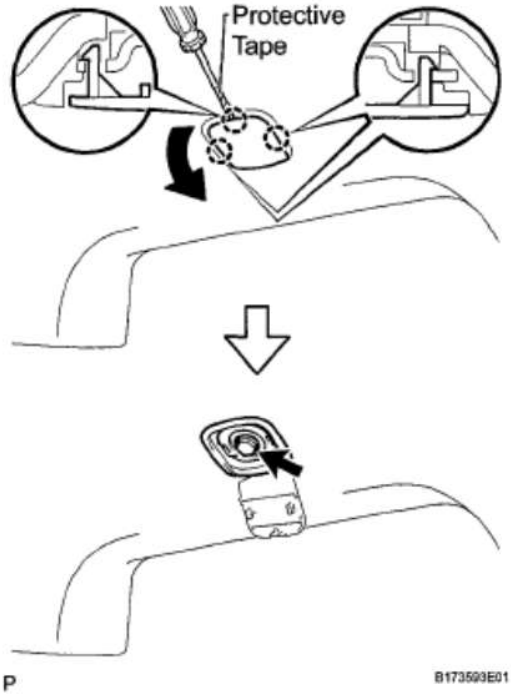


Fig. 98: Removing Roof Headlining Trim Clip Stopper And Claws
Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

106. **REMOVE VISOR HOLDER**

a. Turn the visor holder approximately 45° and pull it out as shown in the illustration.
b. Disengage the 2 claws and remove the visor holder.

HINT:

Use the same procedure for the RH side and the LH side.

107. **REMOVE ROOF HEADLINING ASSEMBLY (w/o Sliding Roof)**

a. Disconnect the No. 1 roof wire connector and disengage the 3 clamps from the front pillar LH.
b. for Pole Antenna Type with Satellite Radio:
    1. Disconnect the No. 2 antenna cord sub-assembly connector and disengage the 2 clamps from

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the front pillar RH.

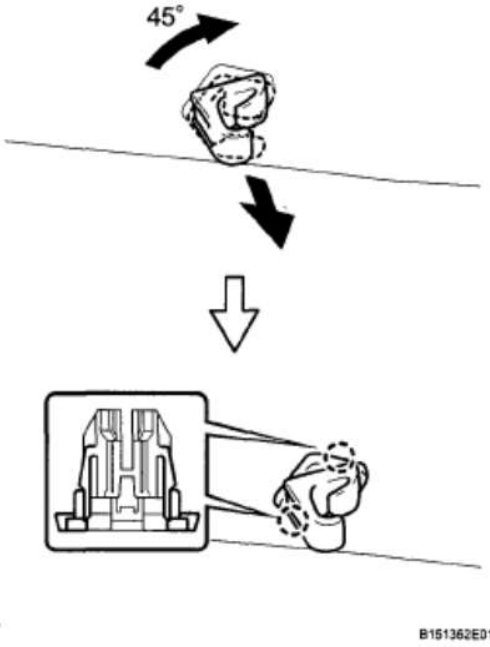


Fig. 99: Turning Visor Holder
Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

c. except Pole Antenna Type without Satellite Radio:
    1. Disconnect the No. 2 antenna cord sub-assembly connector, disengage the 3 clamps and remove the bolt from the front pillar RH.
d. for Pole Antenna Type with Satellite Radio:
    1. Disconnect the No. 2 antenna cord sub-assembly connector and disengage the clamp from the rear pillar RH.
e. except Pole Antenna Type without Satellite Radio:
    1. Disconnect the No. 2 antenna cord sub-assembly connector from the rear pillar RH.
f. except Pole Antenna Type with Satellite Radio:
    1. Disconnect the No. 2 antenna cord sub-assembly each connector and disengage the clamp from the rear pillar RH.
g. Remove the 4 clips.

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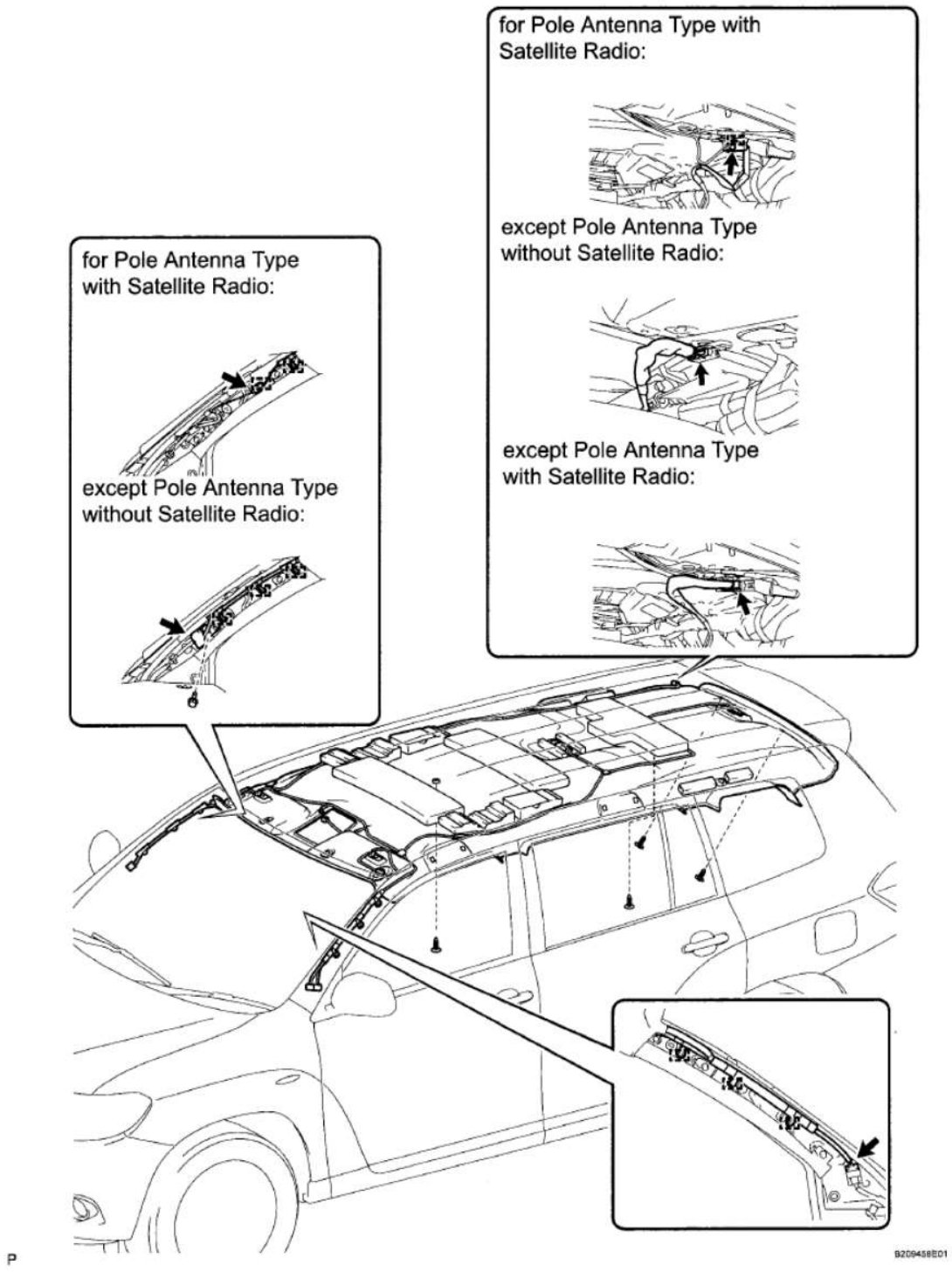


Fig. 100: Identifying Roof Handling Clips Location
Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

h. Remove the roof headlining assembly from the vehicle through the back door.

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NOTE: Do not damage the roof headlining assembly or body interior.

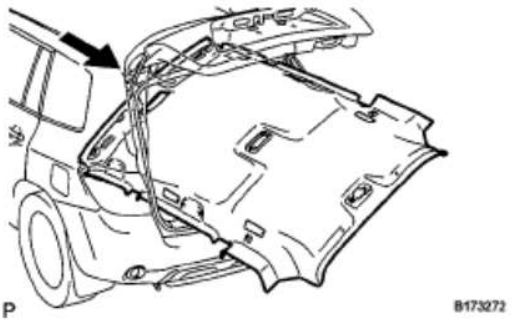


Fig. 101: Removing Roof Headlining Assembly
Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

108. **REMOVE ROOF HEADLINING ASSEMBLY (w/ Sliding Roof)**

a. Disconnect the No. 1 roof wire connectors and disengage the 3 clamps from the front pillar LH.
b. w/ Rear Seat Entertainment System:
    1. Disconnect the No. 1 roof wire connector from the rear pillar LH.
c. for Pole Antenna Type with Satellite Radio:
    1. Disconnect the No. 2 antenna cord sub-assembly connector and disengage the 2 clamps from the front pillar RH.
d. except Pole Antenna Type with Satellite Radio:
    1. Disconnect the No. 2 antenna cord sub-assembly connector and disengage the 3 clamps, and remove the bolt from the front pillar RH.
e. for Pole Antenna Type with Satellite Radio:
    1. Disconnect the No. 2 antenna cord sub-assembly connector and disengage the clamp from the rear pillar RH.
f. except Pole Antenna Type with Satellite Radio:
    1. Disconnect the No. 2 antenna cord sub-assembly connector from the rear pillar RH.
g. except Pole Antenna Type with Satellite Radio:
    1. Disconnect the No. 2 antenna cord sub-assembly each connector and disengage the clamp from the rear pillar RH.
h. Disconnect the sliding roof drive gear connector.
i. Remove the 3 clips.

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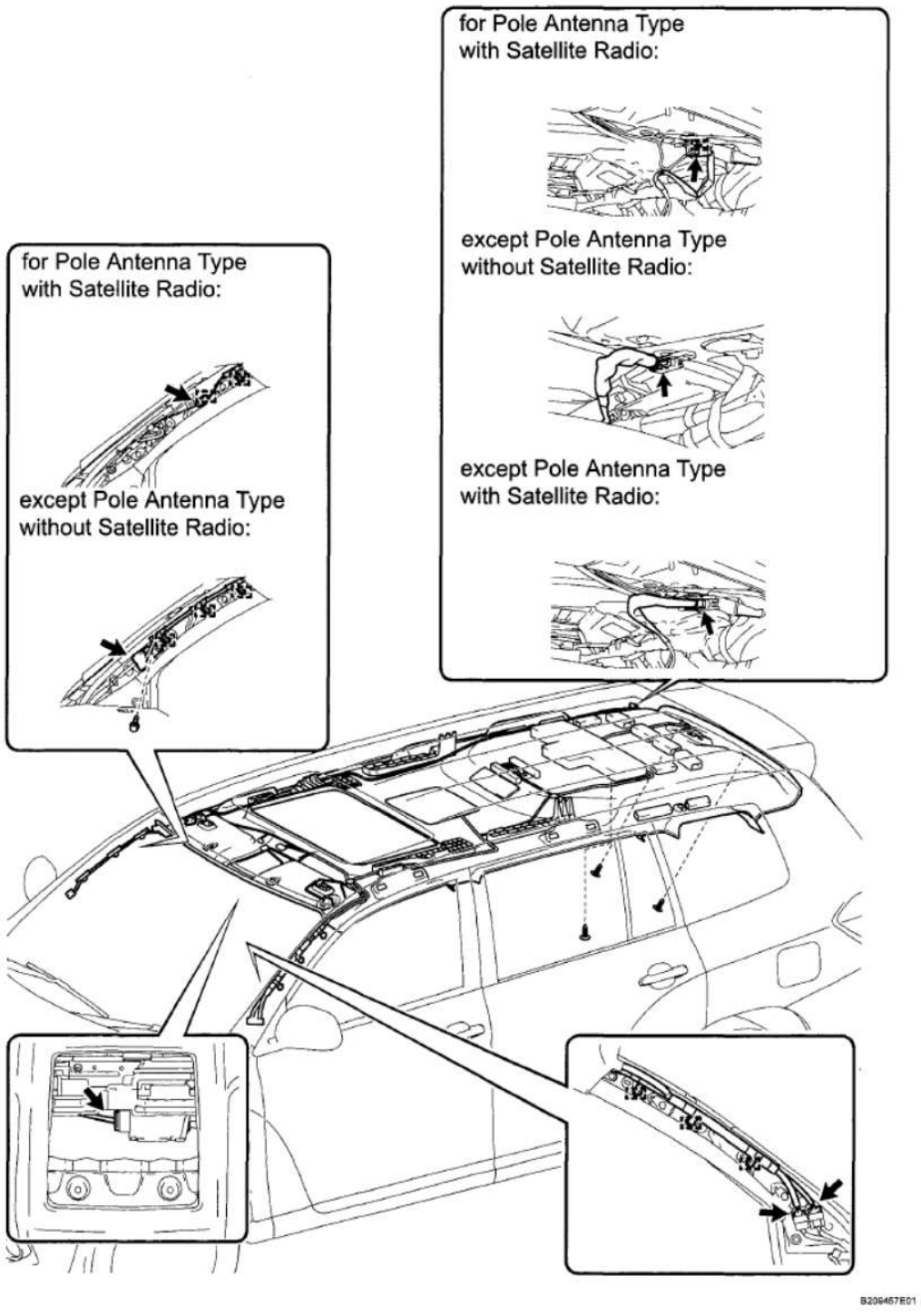


Fig. 102: Identifying Roof Handling Clip Location
Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

j. Remove the roof headlining assembly from the vehicle through the back door.

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NOTE: Do not damage the roof headlining assembly or body interior.

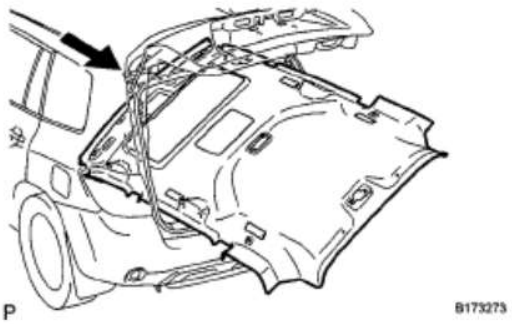


Fig. 103: Removing Roof Headlining Assembly
Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

109. **REMOVE VANITY LIGHT ASSEMBLY (w/ Vanity Light)**
   a. Disengage the 2 claws < A > and separate the bulb holder from the vanity light assembly as shown in the illustration.
   b. Disengage the claw < B > and remove the vanity light assembly.

   HINT:

   Use the same procedure to remove the light on the other side.

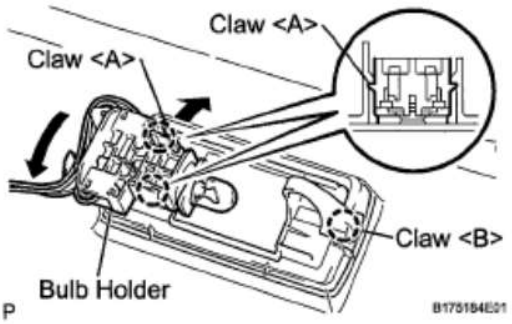


Fig. 104: Removing Vanity Light Assembly, Clip And Claws
Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

110. **REMOVE FRONT SIDE RAIL SPACER LH (w/o Sliding Roof)**
   a. Remove the front side rail spacer LH.

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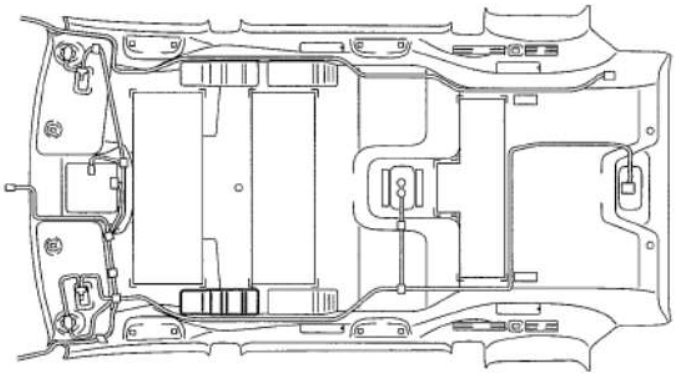


Fig. 105: Identifying Front Side Rail Spacer LH
Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

111. **REMOVE FRONT SIDE RAIL SPACER RH (w/o Sliding Roof)**

HINT:

Use the same procedure for the RH side and the LH side.

112. **REMOVE REAR NO. 2 SIDE RAIL SPACER LH (w/o Sliding Roof)**
   a. Remove the rear No. 2 side rail spacer LH.

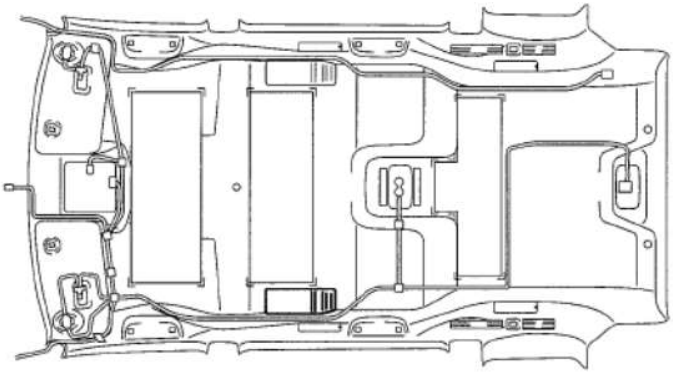


Fig. 106: Identifying Rear No. 2 Side Rail Spacer LH
Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

113. **REMOVE REAR NO. 2 SIDE RAIL SPACER RH (w/o Sliding Roof)**

HINT:

Use the same procedure for the RH side and the LH side.

114. **REMOVE NO. 1 ROOF SILENCER PAD (w/o Sliding Roof)**
   a. Remove the No. 1 roof silencer pad.

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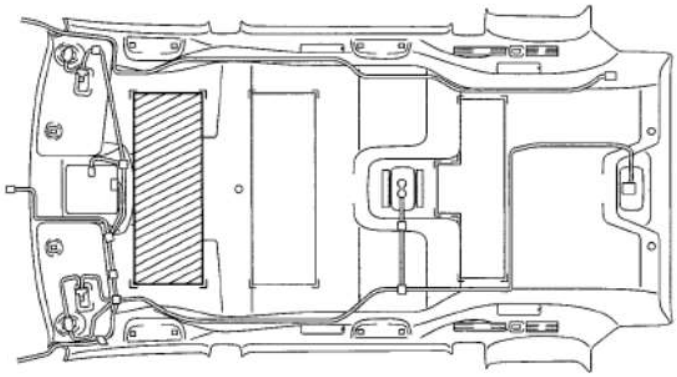


Fig. 107: Identifying No. 1 Roof Silencer Pad (w/o Sliding Roof)
Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

115. **REMOVE NO. 2 ROOF SILENCER PAD (w/o Sliding Roof)**
    a. Remove the No. 2 roof silencer pad.

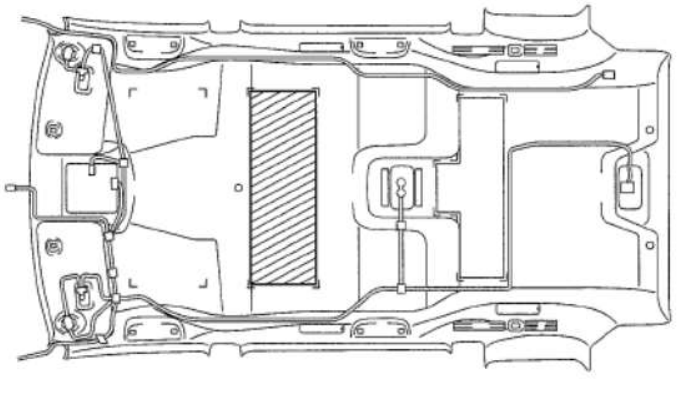
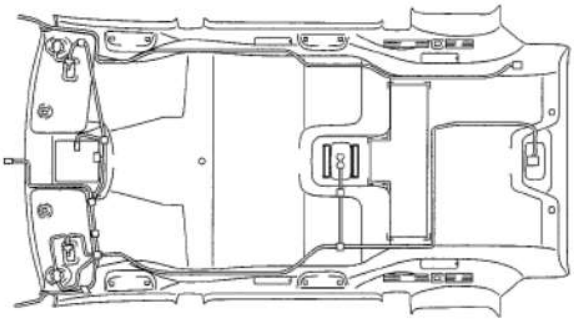


Fig. 108: Identifying No. 2 Roof Silencer Pad (w/o Sliding Roof)
Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

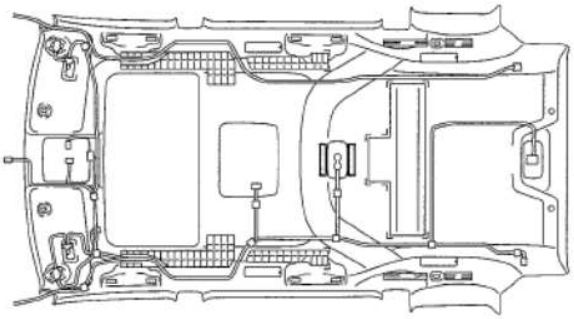
116. **REMOVE NO. 1 ROOF HEADLINING SUPPORT**
    a. Remove the 2 No. 1 roof headlining supports.

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w/o Sliding Roof:



w/ Sliding Roof:



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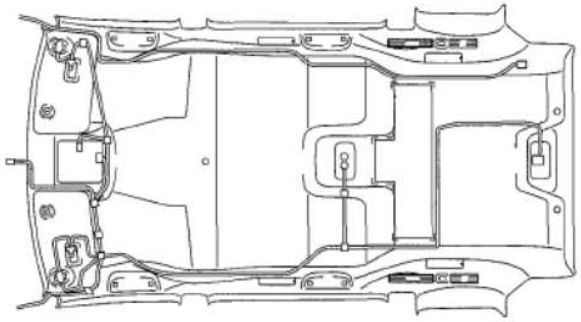
Fig. 109: Identifying No. 1 Roof Headlining Supports
Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

117. **REMOVE ROOF HEADLINING PAD**

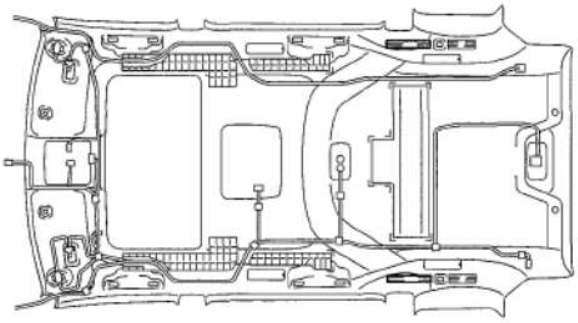
a. Remove the 2 roof headlining pads.

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w/o Sliding Roof:



w/ Sliding Roof:



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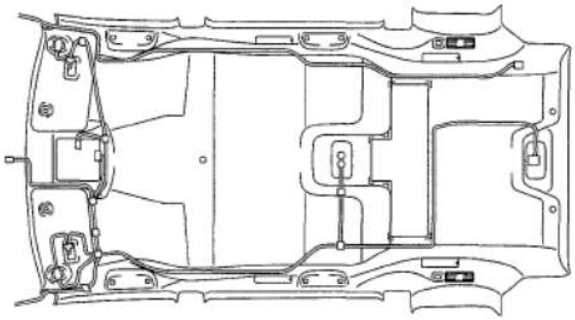
Fig. 110: Identifying Roof Headlining Pads
Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

118. **REMOVE NO. 2 ROOF HEADLINING PAD**

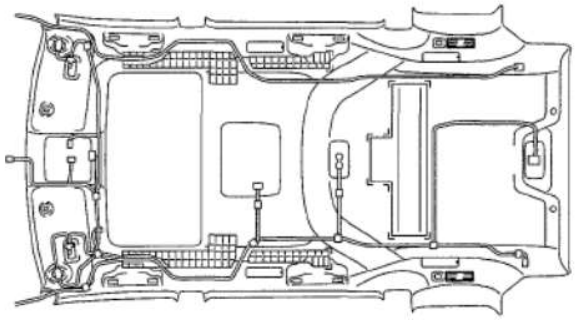
a. Remove the 2 No. 2 roof headlining pads.

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w/o Sliding Roof:



w/ Sliding Roof:



P B175173E01

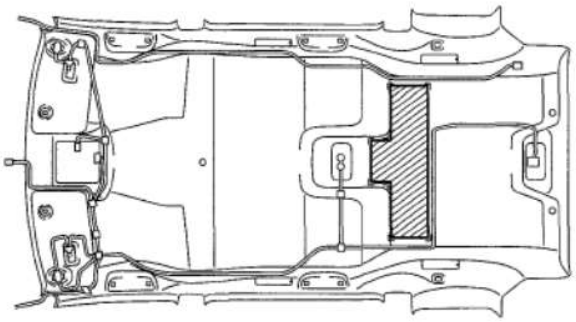
Fig. 111: Identifying No. 2 Roof Headlining Pads
Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

119. **REMOVE NO. 4 ROOF SILENCER PAD**

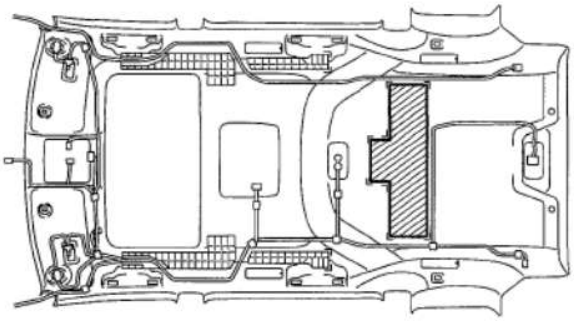
a. Remove the No. 4 roof silencer pad.

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w/o Sliding Roof:



w/ Sliding Roof:



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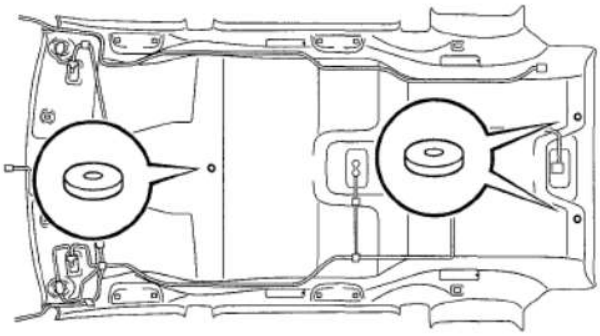
Fig. 112: Identifying No. 4 Roof Silencer Pad
Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

120. **REMOVE NO. 2 ROOF HEADLINING SUPPORT**

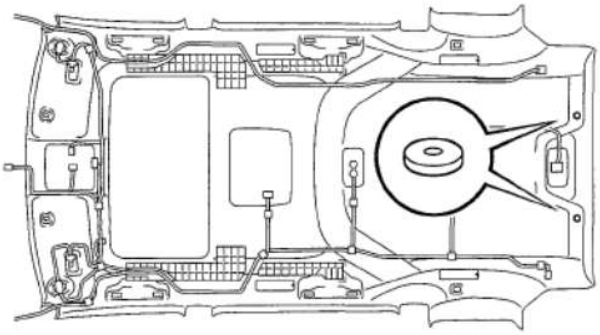
a. Remove each No. 2 roof headlining support.

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w/o Sliding Roof:



w/ Sliding Roof:



P B173286E01

Fig. 113: Identifying No. 2 Roof Headlining Support
Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

121. **REMOVE NO. 1 AIR OUTLET REGISTER ASSEMBLY (w/ Rear Air Conditioning System)**
    a. Disengage the 10 claws, and remove the No. 1 air outlet register assembly from the roof side outlet register.
122. **REMOVE NO. 1 ROOF WIRE**
    a. w/ Vanity Light:
        1. Turn the visor connectors counterclockwise approximately 90° and disconnect the connectors from the roof headlining assembly.

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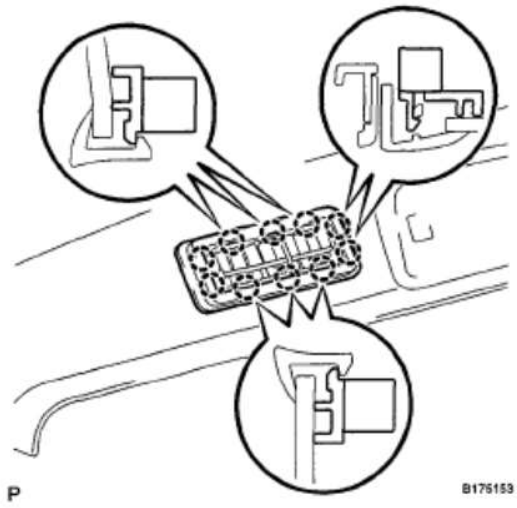
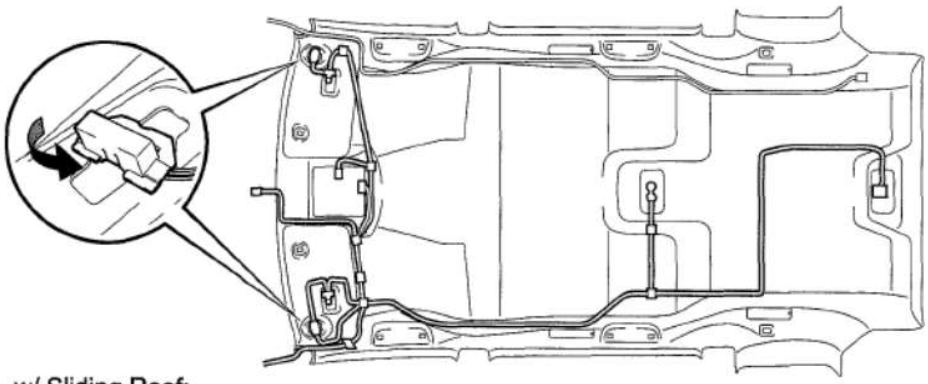


Fig. 114: Identifying No. 1 Air Outlet Register Assembly And Claw
Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

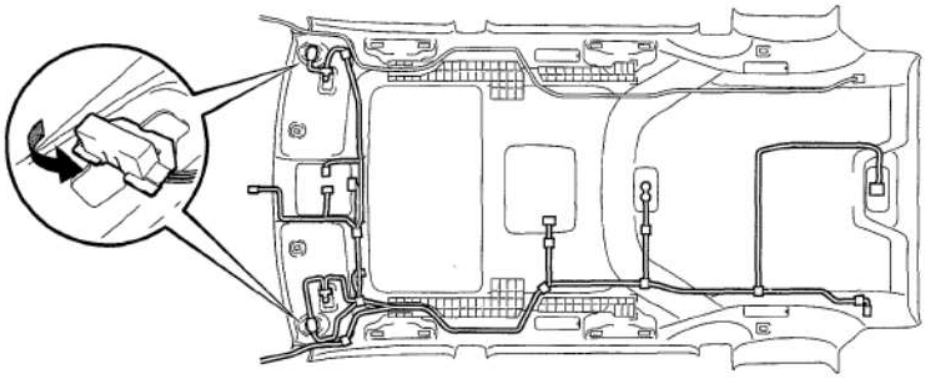
b. Remove the No. 1 roof wire from the roof headlining assembly.

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w/o Sliding Roof:



w/ Sliding Roof:



P B173301E01

Fig. 115: Identifying No. 1 Roof Wire And Roof Headlining Assembly
Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

c. Remove the double-sided tape from the roof headlining assembly.

123. **REMOVE NO. 2 ANTENNA CORD SUB-ASSEMBLY** (See **REMOVAL**)

124. **REMOVE ROOF SIDE RAIL GARNISH PAD RH (w/ Sliding Roof)**

a. Remove the roof side rail garnish pad RH.

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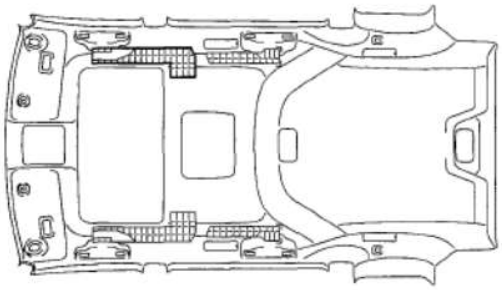


Fig. 116: Identifying Roof Side Rail Garnish Pad RH (w/ Sliding Roof)
Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

125. **REMOVE ROOF SIDE RAIL GARNISH PAD LH (w/ Sliding Roof)**
   a. Remove the roof side rail garnish pad LH.

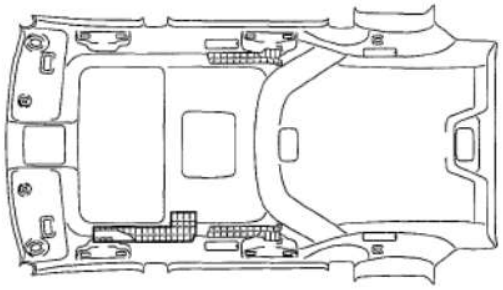


Fig. 117: Identifying Roof Side Rail Garnish Pad LH (w/ Sliding Roof)
Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

126. **REMOVE REAR ROOF SIDE RAIL PAD RH (w/ Sliding Roof)**
   a. Remove the rear roof side rail pad RH.

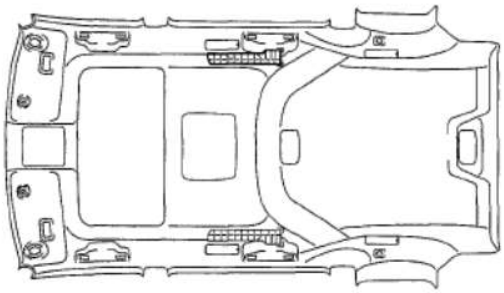


Fig. 118: Identifying Rear Roof Side Rail Pad RH (w/ Sliding Roof)
Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

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127. **REMOVE REAR ROOF SIDE RAIL PAD LH (w/ Sliding Roof)**
   a. Remove the rear roof side rail pad LH.

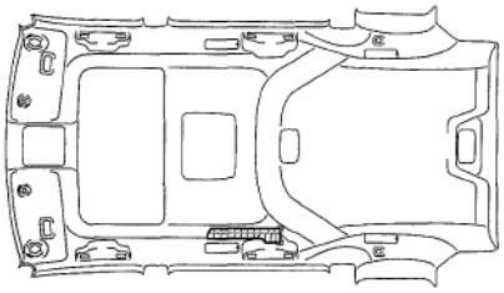


Fig. 119: Identifying Rear Roof Side Rail Pad LH (w/ Sliding Roof)
Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

INSTALLATION

1. **INSTALL REAR ROOF SIDE RAIL PAD LH (w/ Sliding Roof)**
   a. Align the markings on the roof headlining assembly with the rear roof side rail pad LH and install the pad using hot melt glue as shown in the illustration.

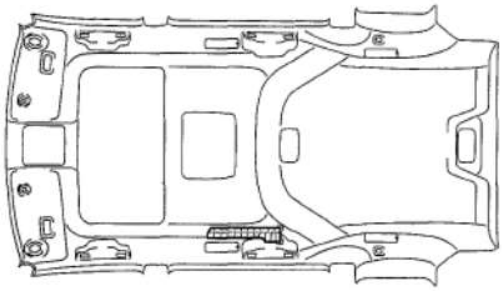


Fig. 120: Identifying Rear Roof Side Rail Pad LH (w/ Sliding Roof)
Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

2. **INSTALL REAR ROOF SIDE RAIL PAD RH (w/ Sliding Roof)**
   a. Align the markings on the roof headlining assembly with the rear roof side rail pad RH and install the pad using hot melt glue as shown in the illustration.

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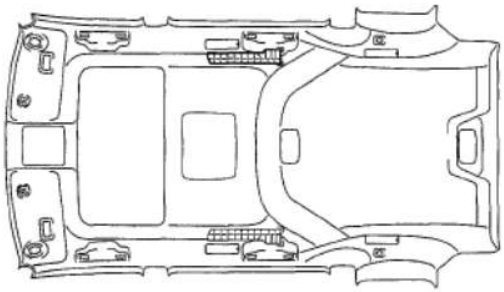


Fig. 121: Identifying Rear Roof Side Rail Pad RH (w/ Sliding Roof)
Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

3. **INSTALL ROOF SIDE RAIL GARNISH PAD LH (w/ Sliding Roof)**
   a. Align the markings on the roof headlining assembly with the roof side rail garnish pad LH and install the pad using hot melt glue as shown in the illustration.

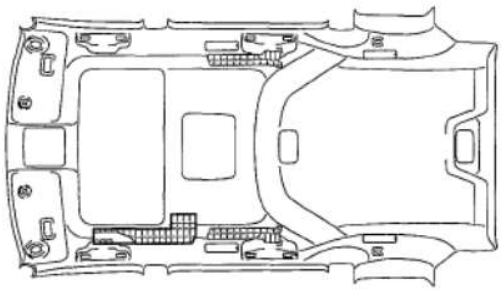
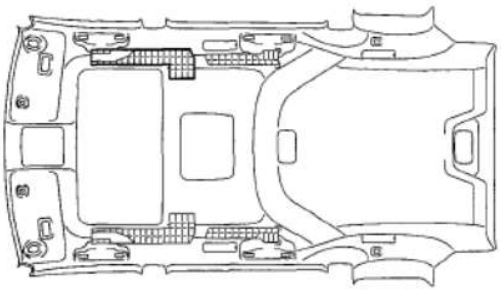


Fig. 122: Identifying Roof Side Rail Garnish Pad LH (w/ Sliding Roof)
Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

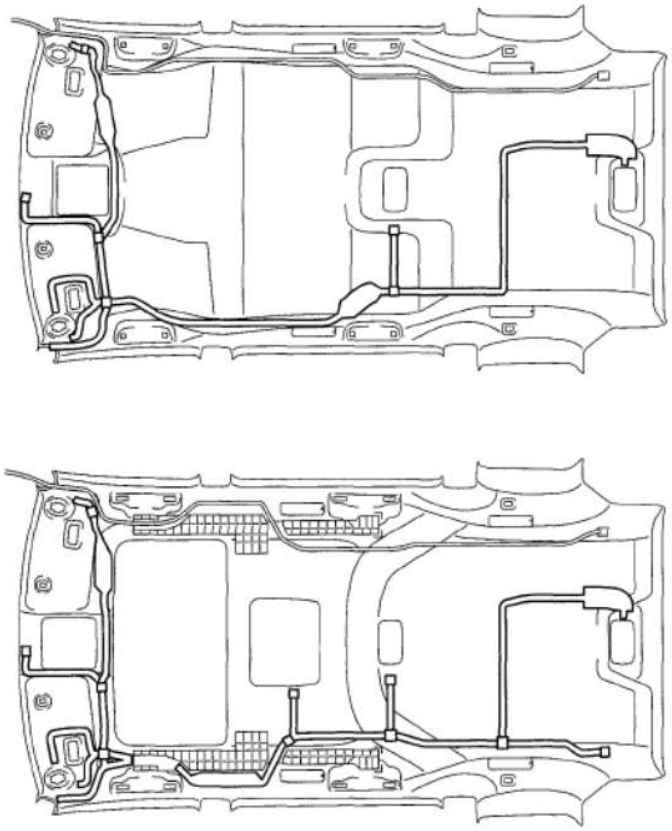
4. **INSTALL ROOF SIDE RAIL GARNISH PAD RH (w/ Sliding Roof)**
   a. Align the markings on the roof headlining assembly with the roof side rail garnish pad RH and install the pad using hot melt glue as shown in the illustration.



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Fig. 123: Identifying Roof Side Rail Garnish Pad RH (w/ Sliding Roof)
Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

5. **INSTALL NO. 2 ANTENNA CORD SUB-ASSEMBLY** (See **INSTALLATION**)
6. **INSTALL NO. 1 ROOF WIRE**
   a. Peel off the release paper from the double-sided tape.



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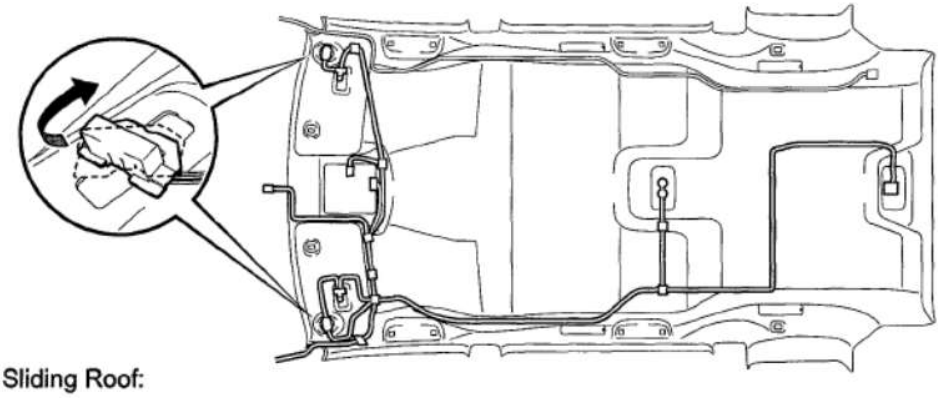
Fig. 124: Identifying No. 1 Roof Wire
Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

   b. w/ Vanity Light:
      1. Turn the visor connectors clockwise approximately 90° to install the connectors to the roof headlining.
   c. Attach the No. 1 roof wire along the double-sided tape so that the marking surface of the wire harness faces downward.

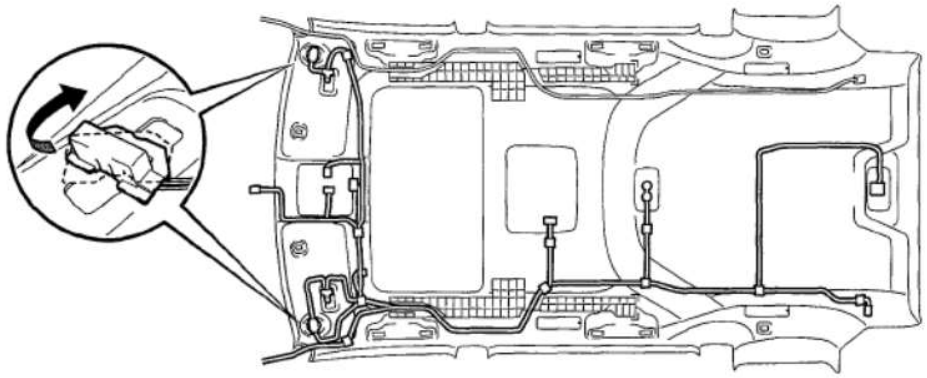
NOTE: Securely attach the No. 1 roof wire. Failure to do so may cause abnormal noise.

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w/o Sliding Roof:



w/ Sliding Roof:



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Fig. 125: Attaching No. 1 Roof Wire Marking Surface Of Wire Harness
Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

7. **INSTALL NO. 1 AIR OUTLET REGISTER ASSEMBLY (w/ Rear Air Conditioning System)**
   a. Engage the 10 claws and install the No. 1 air outlet register assembly into the roof side air outlet register.
8. **INSTALL NO. 2 ROOF HEADLINING SUPPORT**
   a. Align the markings on the roof headlining assembly with the No. 2 roof headlining supports and install the headlining supports using hot melt glue as shown in the illustration.

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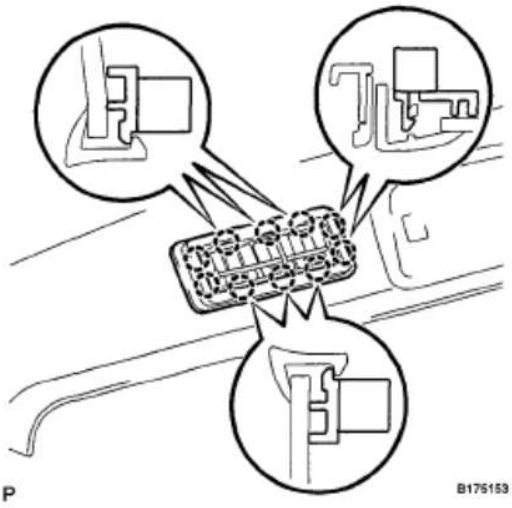
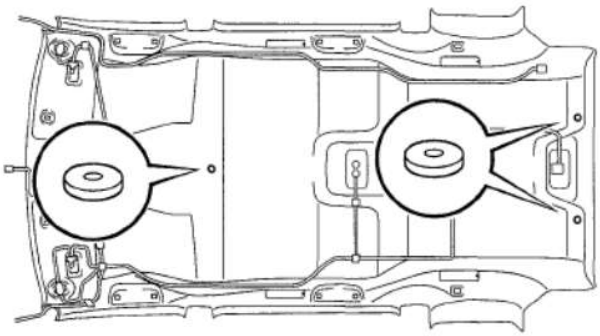


Fig. 126: Identifying No. 1 Air Outlet Register Assembly And Claws
Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

w/o Sliding Roof:



w/ Sliding Roof:

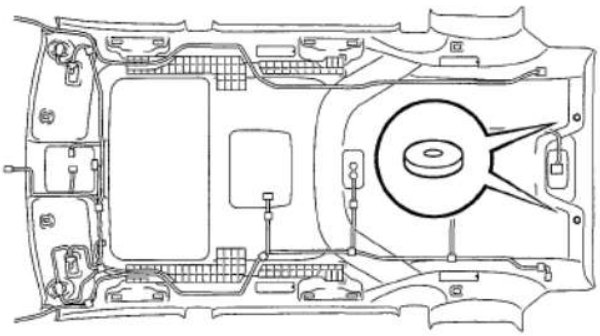


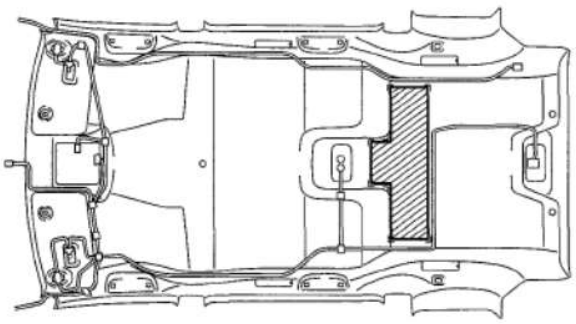
Fig. 127: Identifying No. 2 Roof Headlining Supports
Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

9. **INSTALL NO. 4 ROOF SILENCER PAD**

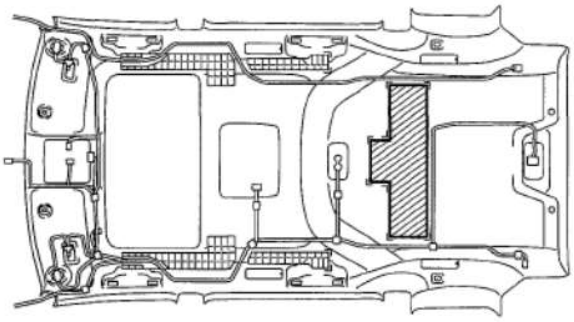
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a. Align the markings on the roof headlining assembly with the No. 4 roof silencer pad and install the silencer pad using hot melt glue as shown in the illustration.

w/o Sliding Roof:



w/ Sliding Roof:



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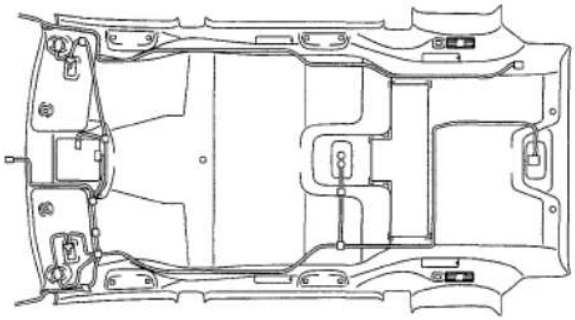
Fig. 128: Identifying Markings On Roof Headlining Assembly
Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

10. **INSTALL NO. 2 ROOF HEADLINING PAD**

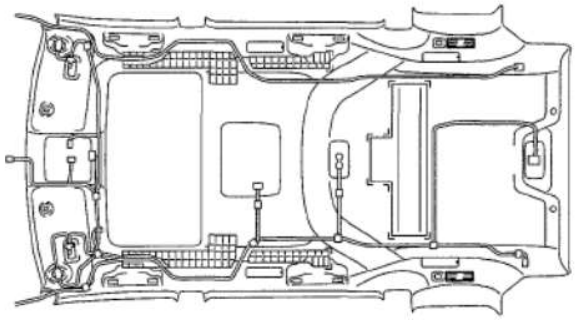
a. Align the markings on the roof headlining assembly with the 2 No. 2 roof headlining pads and install the pads using hot melt glue as shown in the illustration.

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w/o Sliding Roof:



w/ Sliding Roof:



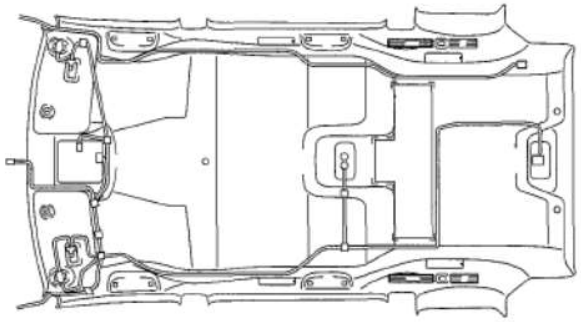
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Fig. 129: Identifying No. 2 Roof Headlining Pads
Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

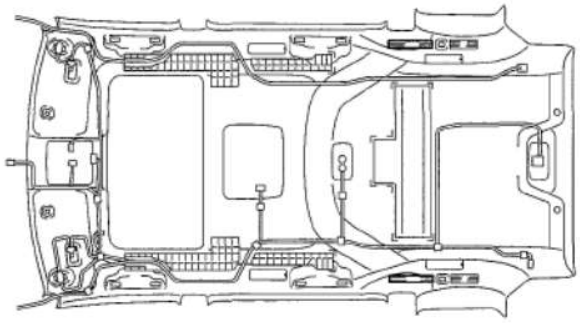
11. **INSTALL ROOF HEADLINING PAD**
    a. Align the markings on the roof headlining assembly with the 2 roof headlining pads and install the pads using hot melt glue as shown in the illustration.

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w/o Sliding Roof:



w/ Sliding Roof:



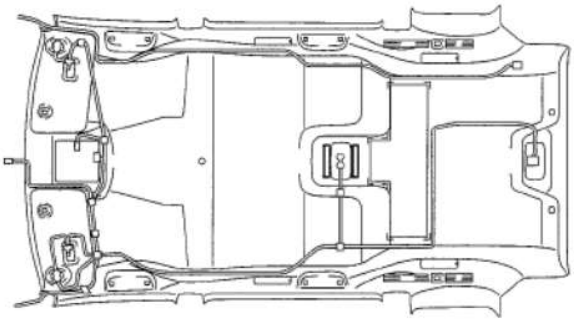
P B175176E01

Fig. 130: Identifying Roof Headlining Pads
Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

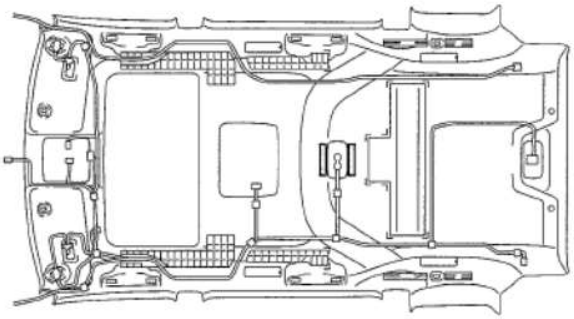
12. **INSTALL NO. 1 ROOF HEADLINING SUPPORT**
    a. Align the markings on the roof headlining assembly with the 2 No. 1 roof headlining supports and install the headlining supports using hot melt glue as shown in the illustration.

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w/o Sliding Roof:



w/ Sliding Roof:



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Fig. 131: Identifying No. 1 Roof Headlining Supports
Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

13. **INSTALL NO. 2 ROOF SILENCER PAD (w/o Sliding Roof)**
    a. Align the markings on the roof headlining assembly with the No. 2 roof silencer pad and install the silencer pad using hot melt glue as shown in the illustration.

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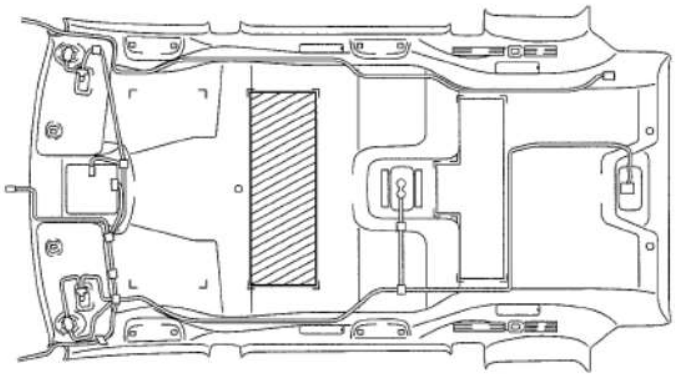


Fig. 132: Identifying No. 2 Roof Silencer Pad (w/o Sliding Roof)
Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

14. **INSTALL NO. 1 ROOF SILENCER PAD (w/o Sliding Roof)**
    a. Align the markings on the roof headlining assembly with the No. 1 roof silencer pad and install the silencer pad using hot melt glue as shown in the illustration.

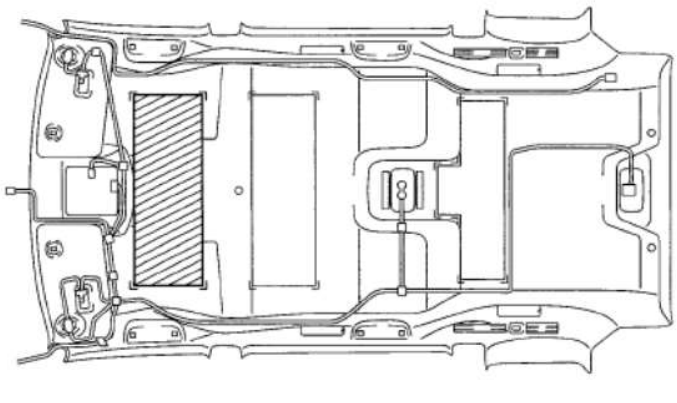


Fig. 133: Identifying No. 1 Roof Silencer Pad (w/o Sliding Roof)
Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

15. **INSTALL REAR NO. 2 SIDE RAIL SPACER LH (w/o Sliding Roof)**
    a. Align the markings on the roof headlining assembly with the rear No. 2 side rail spacer LH and install the spacer using hot melt glue as shown in the illustration.

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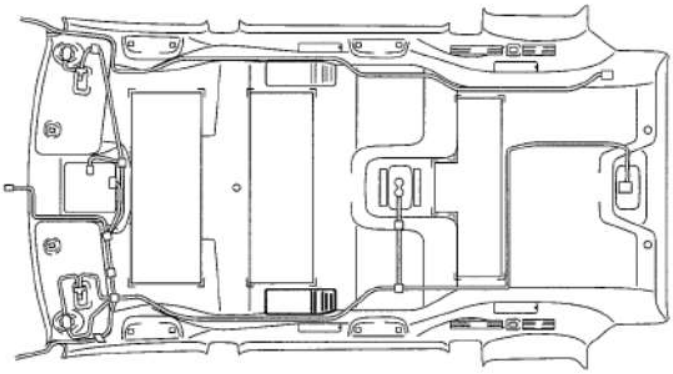


Fig. 134: Identifying Rear No. 2 Side Rail Spacer LH
Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

16. **INSTALL REAR NO. 2 SIDE RAIL SPACER RH (w/o Sliding Roof)**

HINT:

Use the same procedure for the RH side and the LH side.

17. **INSTALL FRONT SIDE RAIL SPACER LH (w/o Sliding Roof)**
    a. Align the markings on the roof headlining assembly with the front side rail spacer LH and install the spacer using hot melt glue as shown in the illustration.

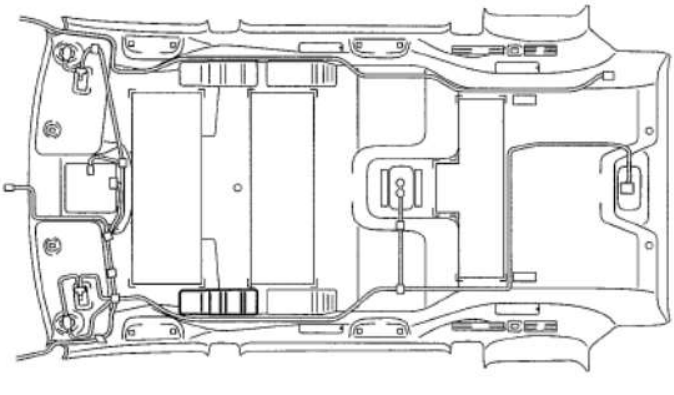


Fig. 135: Identifying Front Side Rail Spacer LH
Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

18. **INSTALL FRONT SIDE RAIL SPACER RH (w/o Sliding Roof)**

HINT:

Use the same procedure for the RH side and the LH side.

19. **INSTALL VANITY LIGHT ASSEMBLY (w/ Vanity Light)**

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a. Engage the 3 claws and install the vanity light assembly.

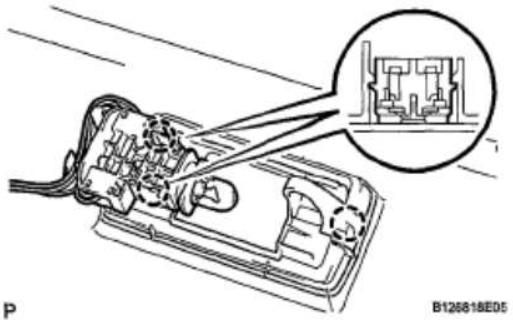


Fig. 136: Identifying Vanity Light Assembly And Claws
Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

20. **INSTALL ROOF HEADLINING ASSEMBLY (w/o Sliding Roof)**
    a. Pull the roof headlining assembly into the vehicle through the back door.

NOTE: Do not damage the roof headlining assembly or body interior.

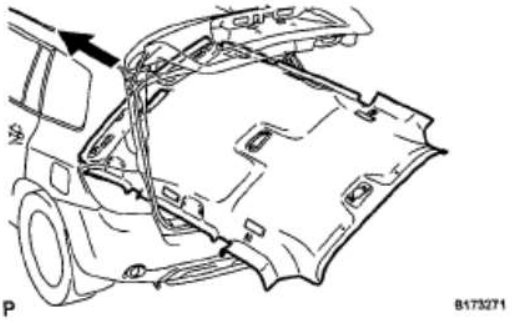


Fig. 137: Pulling Roof Headlining Assembly Into Back Door
Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

    b. Install the 4 clips.
    c. for Pole Antenna Type with Satellite Radio:
        1. Connect the No. 2 antenna cord sub-assembly connector and engage the clamp to the rear pillar RH.
    d. except Pole Antenna Type without Satellite Radio:
        1. Connect the No. 2 antenna cord sub-assembly connector to the rear pillar RH.
    e. except Pole Antenna Type with Satellite Radio:
        1. Connect the No. 2 antenna cord sub-assembly connectors and engage the clamp to the rear pillar RH.
    f. for Pole Antenna Type with Satellite Radio:
        1. Connect the No. 2 antenna cord sub-assembly connector and engage the 2 clamps to the front

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pillar RH.

g. except Pole Antenna without Satellite Radio:
   1. Connect the No. 2 antenna cord sub-assembly connector and engage the 3 clamps to the front pillar RH.
   2. Install the No. 2 antenna cord sub-assembly to the front pillar RH with the bolt.

h. Connect the No. 1 roof wire connector and engage the 3 clamps to the front pillar LH.

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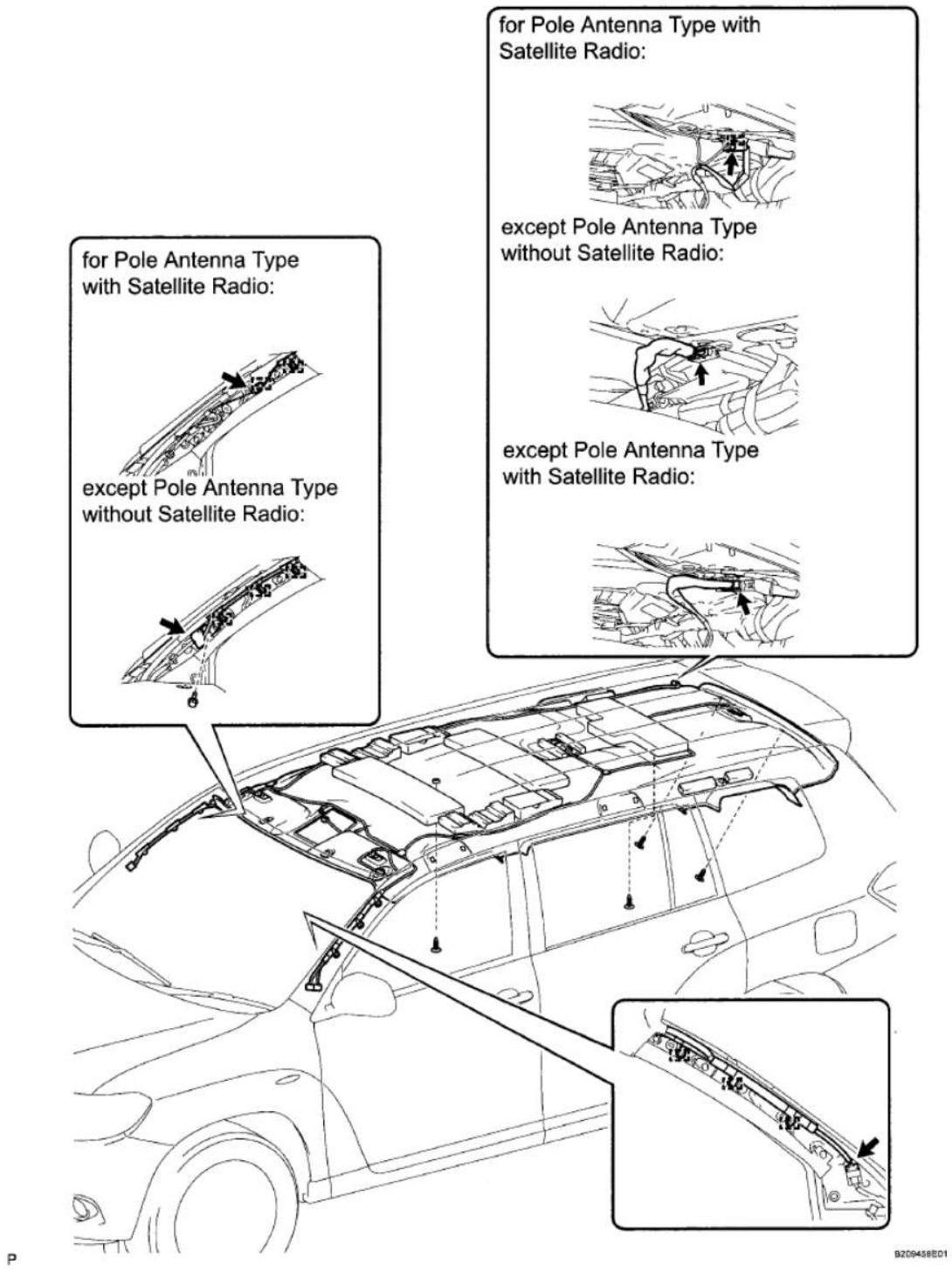


Fig. 138: Identifying Roof Handling Clips Location
Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

NOTE: **After installation, make sure that the back door weatherstrip does not interfere with the roof headlining assembly.**

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21. **INSTALL ROOF HEADLINING ASSEMBLY (w/ Sliding Roof)**
    a. Pull the roof headlining assembly into the vehicle through the back door.

NOTE: Do not damage the roof headlining assembly or body interior.

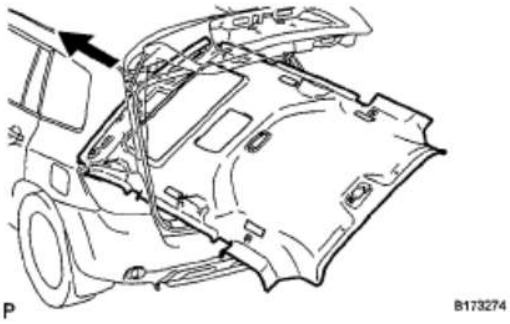


Fig. 139: Pulling Roof Headlining Assembly Into Back Door
Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

    b. Install the 3 clips.
    c. for Pole Antenna Type with Satellite Radio:
        1. Connect the No. 2 antenna cord sub-assembly connector and engage the clamp to the rear pillar RH.
    d. except Pole Antenna Type without Satellite Radio:
        1. Connect the No. 2 antenna cord sub-assembly connector to the rear pillar RH.
    e. except Pole Antenna Type with Satellite Radio:
        1. Connect the No. 2 antenna cord sub-assembly connectors and engage the clamp to the rear pillar RH.
    f. for Pole Antenna Type with Satellite Radio:
        1. Connect the No. 2 antenna cord sub-assembly connector and engage the 2 clamps to the front pillar RH.
    g. except Pole Antenna without Satellite Radio:
        1. Connect the No. 2 antenna cord sub-assembly connector and engage the 3 clamps to the front pillar RH.
        2. Install the No. 2 antenna cord sub-assembly to the front pillar RH with the bolt.
    h. w/ Rear Seat Entertainment System:
        1. Connect the No. 1 roof wire connector to the rear pillar LH.
    i. Connect the No. 1 roof wire connectors and engage the 3 clamps to the front pillar LH.

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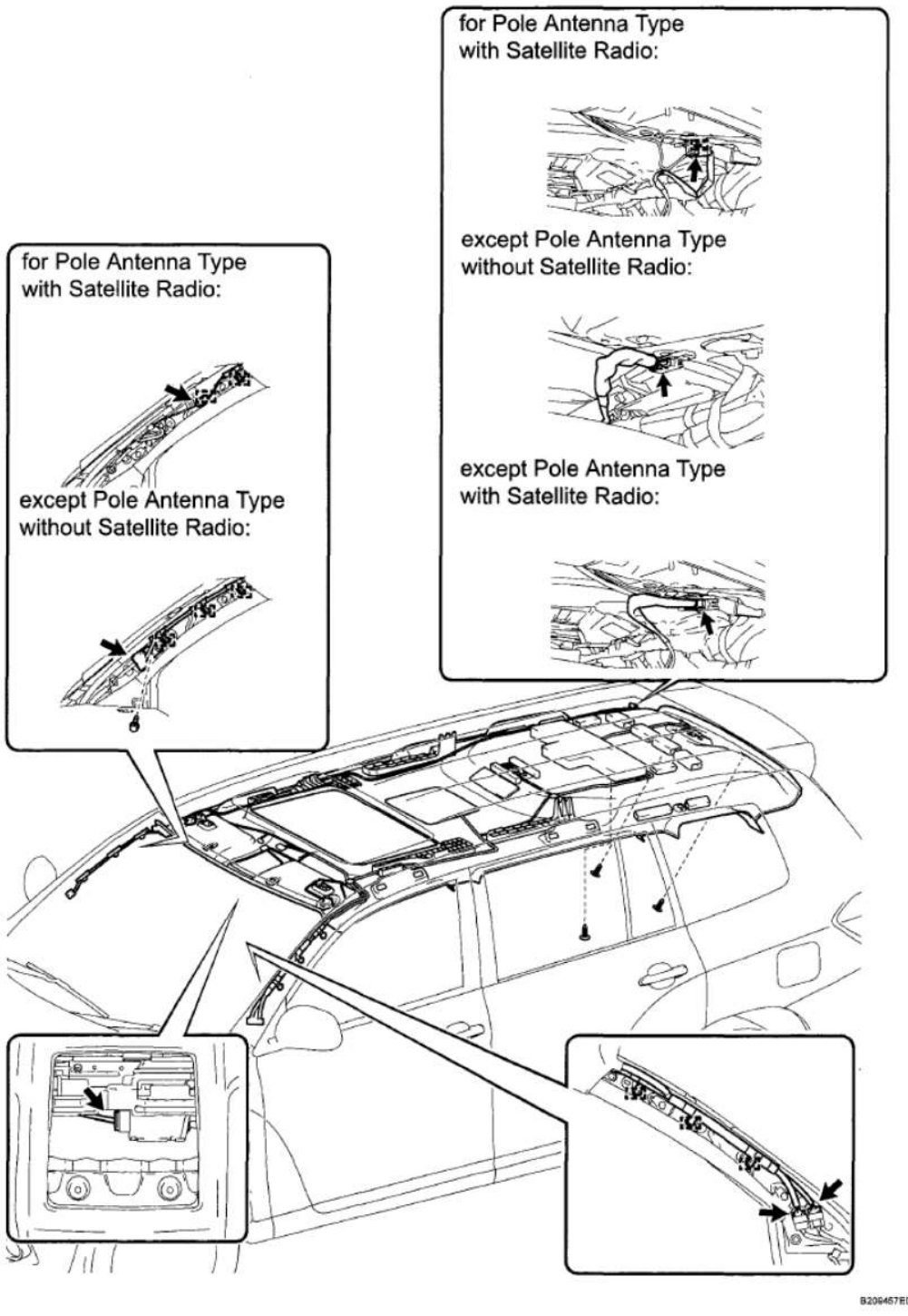


Fig. 140: Identifying Roof Handling Clip Location
Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

NOTE: **After installation, make sure that the back door weatherstrip does not interfere with the roof headlining assembly.**

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22. **INSTALL VISOR HOLDER**
    a. Engage the 2 claws.
    b. Push in the visor holder as shown in the illustration.

    HINT:

    Use the same procedure for the RH side and the LH side.

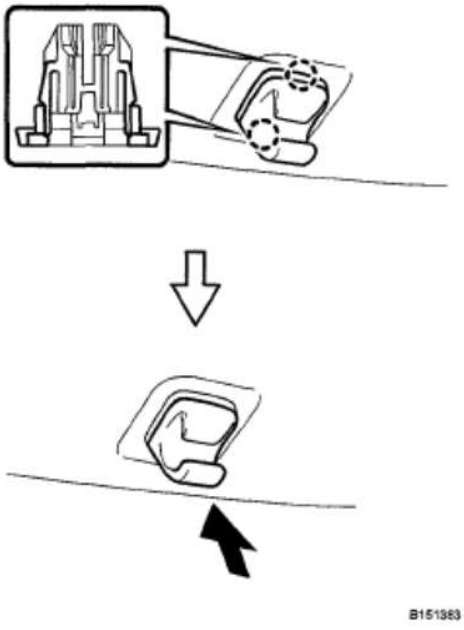


Fig. 141: Pushing Visor Holder
Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

23. **INSTALL SUN ROOF OPENING TRIM MOULDING (w/ Sliding Roof)**
    a. Align the joining point of the moulding with the notch of the roof headlining assembly, and install the sun roof opening trim moulding.

    NOTE: After installation, check that the corners fit correctly.

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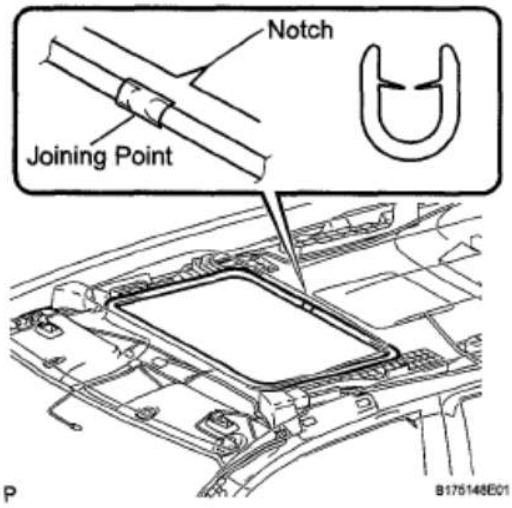
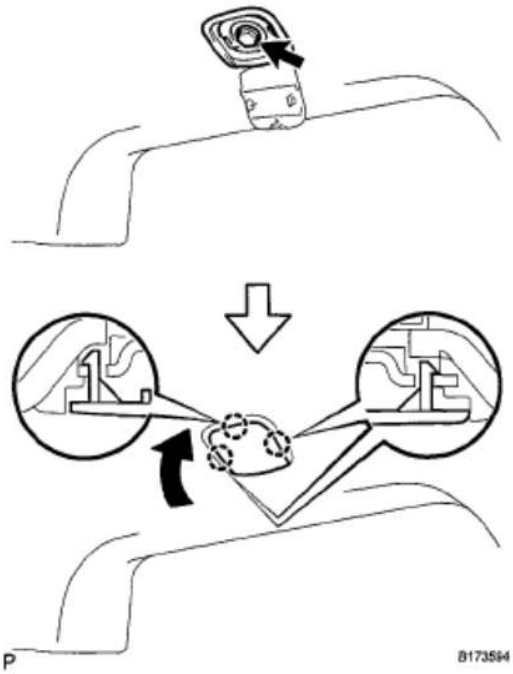


Fig. 142: Aligning Joining Point Of Moulding
Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

24. **INSTALL ROOF HEADLINING TRIM CLIP STOPPER**
    a. Install the roof headlining trim clip stopper with the bolt.
    b. Engage the 3 claws.

    HINT:

    Use the same procedure for the RH side and the LH side.



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Fig. 143: Installing Roof Headlining Trim Clip Stopper With Bolt
Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

25. **INSTALL ASSIST GRIP ASSEMBLY (w/ Sliding Roof)**
    a. Assemble the assist grip assembly as shown in the illustration.

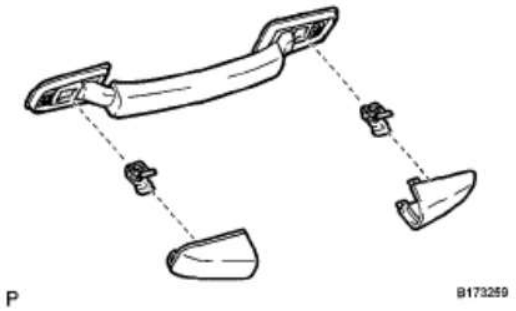


Fig. 144: Identifying Assist Grip Assembly (w/ Sliding Roof)
Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

    b. Install the assist grip assembly.

    HINT:

    Use the same procedure for the other 4 assist grips.

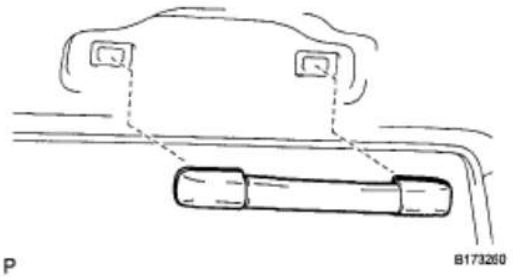


Fig. 145: Identifying Assist Grip Assembly
Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

26. **INSTALL REAR ASSIST GRIP SUB-ASSEMBLY (w/o Sliding Roof)**
    a. Assemble the rear assist grip sub-assembly as shown in the illustration.

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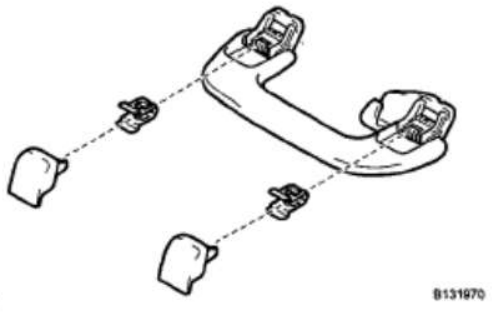


Fig. 146: Identifying Assist Grip Assembly (w/o Sliding Roof)
Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

b. Install the rear assist grip sub-assembly.

HINT:

Use the same procedure for the RH side and the LH side.

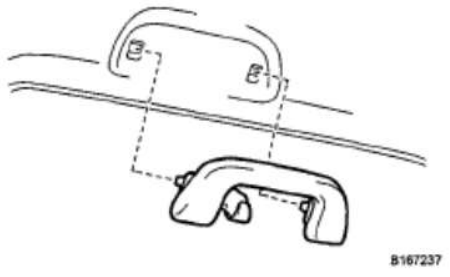


Fig. 147: Identifying Rear Assist Grip Sub-Assembly
Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

27. **INSTALL FRONT ASSIST GRIP SUB-ASSEMBLY (w/o Sliding Roof)**

a. Assemble the front assist grip sub-assembly as shown in the illustration.

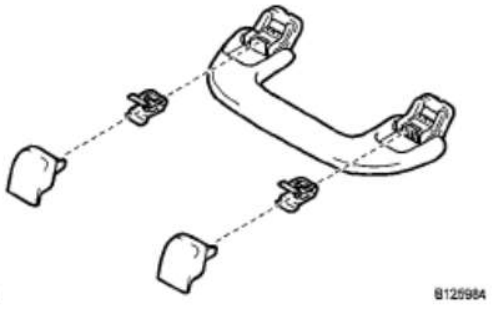


Fig. 148: Identifying Front Assist Grip Sub-Assembly (w/o Sliding Roof)
Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

b. Install the front assist grip sub-assembly.

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HINT:

Use the same procedure for the RH side and the LH side.

28. **INSTALL TELEVISION DISPLAY ASSEMBLY (w/ Rear Seat Entertainment System)** (See **INSTALLATION**)
29. **INSTALL TELEVISION BASE (w/ Rear Seat Entertainment System)** (See **INSTALLATION**)

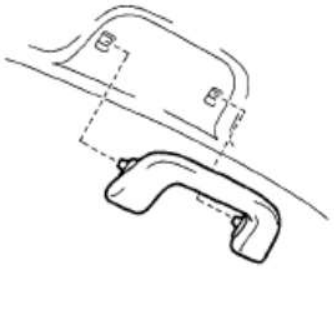


Fig. 149: Identifying Front Assist Grip Sub-Assembly
Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

30. **INSTALL NO. 2 ROOM LIGHT ASSEMBLY**
    a. Engage the 4 claws and install the lens cover.



Fig. 150: Identifying Lens Cover And Claws
Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

    b. Engage the 4 claws and install the room light switch base to the No. 2 room light assembly.

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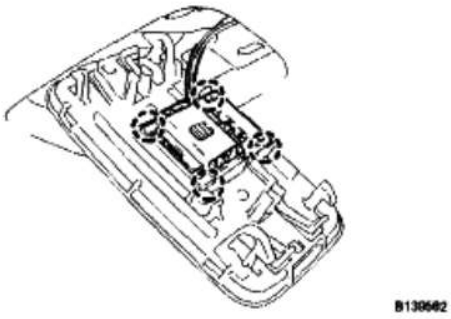


Fig. 151: Identifying Room Light Switch Assembly And Claw
Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

c. Engage the 4 claws and install the No. 2 room light assembly.

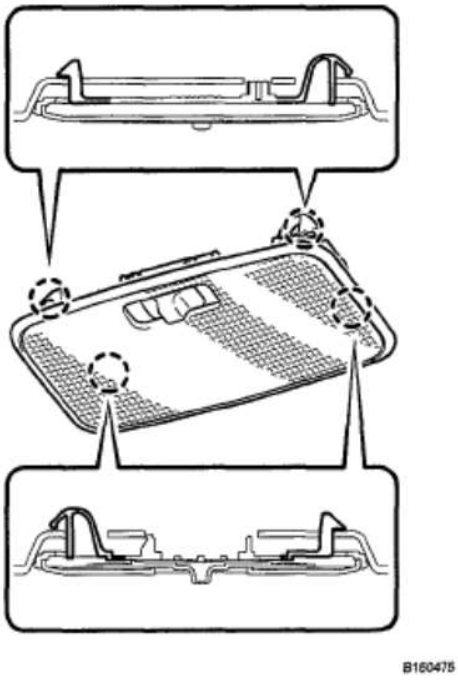


Fig. 152: Identifying No. 2 Room Light Assembly And Claws
Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

31. **INSTALL NO. 1 ROOM LIGHT ASSEMBLY (for Standard)**
    a. Engage the 4 claws and install the lens cover.

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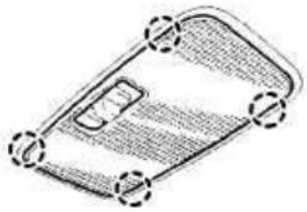


Fig. 153: Identifying Lens Cover And Claws
Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

b. Engage the 4 claws and install the room light switch base to the No. 1 room light assembly.

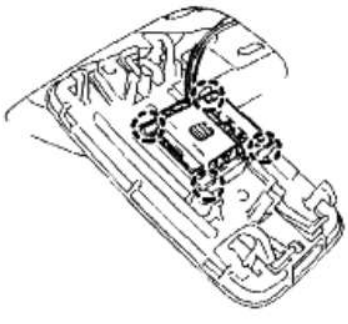


Fig. 154: Identifying Room Light Switch Assembly And Claw
Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

c. Engage the 4 claws and install the No. 1 room light assembly.

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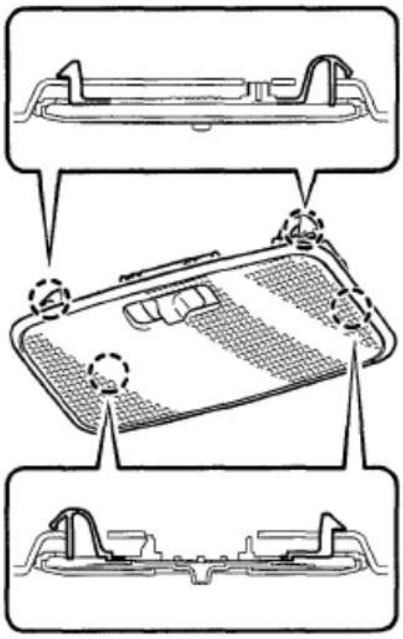


Fig. 155: Identifying No. 1 Room Light Assembly And Claws
Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

32. **INSTALL NO. 1 ROOM LIGHT ASSEMBLY (for Independent Type)**
    a. Engage the 4 claws and install the lens cover.

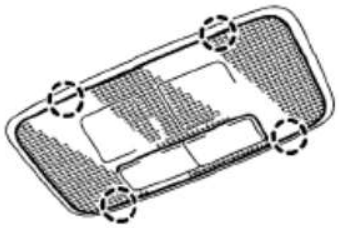


Fig. 156: Identifying No. 1 Room Light Assembly And Claws (For Independent Type)
Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

    b. Engage the 8 claws and install the room light switch base to the No. 1 room light assembly.

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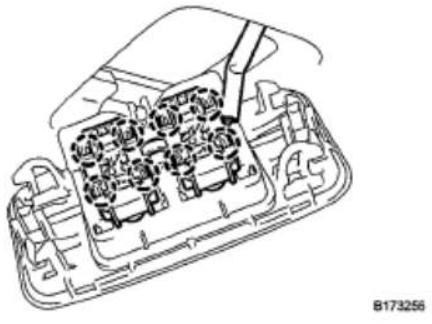


Fig. 157: Identifying No. 1 Room Light Assembly And Claws
Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

c. Engage the 4 claws and install the No. 1 room light assembly.

33. **INSTALL INNER REAR VIEW MIRROR STAY HOLDER COVER (w/ EC Mirror)** (See **INSTALLATION**)

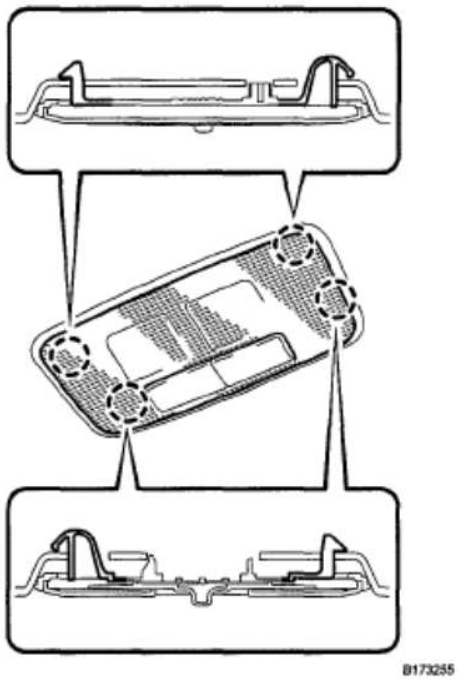


Fig. 158: Identifying No. 1 Room Light Assembly And Claws
Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

34. **INSTALL VISOR ASSEMBLY LH**

a. Install the visor assembly LH with the 2 screws.

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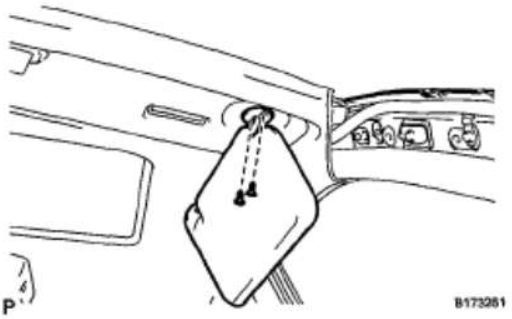


Fig. 159: Identifying Visor Bracket Cover (For LH Side)
Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

35. **INSTALL VISOR BRACKET COVER (for LH Side)**
    a. Engage the 4 claws and install the visor bracket cover.
36. **INSTALL VISOR ASSEMBLY RH**

    HINT:

    Use the same procedure for the RH side and the LH side.

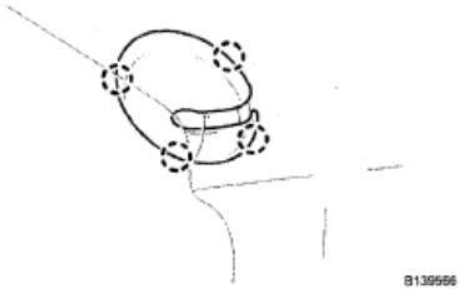


Fig. 160: Identifying Visor Bracket Cover And Claws
Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

37. **INSTALL VISOR BRACKET COVER (for RH Side)**

    HINT:

    Use the same procedure for the RH side and the LH side.

38. **INSTALL ROOF CONSOLE BOX ASSEMBLY**
    a. Connect the connector.
    b. Engage the 3 guides, 2 clips, fastener, and install the roof console box assembly.

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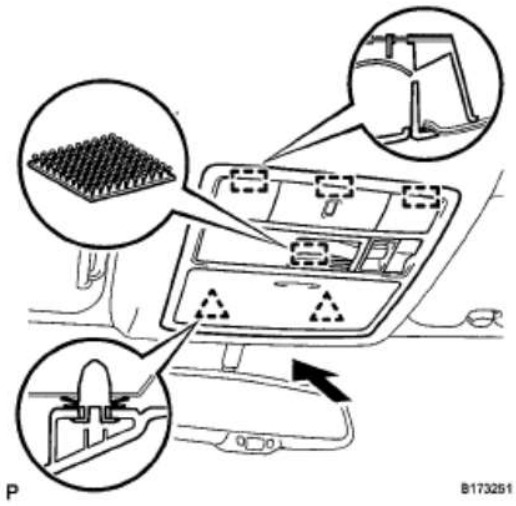


Fig. 161: Installing Roof Console Box Assembly, Clips, Guide And Fastener
Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

39. **INSTALL ROOF SIDE INNER GARNISH ASSEMBLY LH (w/o Power Back Door)**
    a. w/ Rear No. 2 Seat:
        1. Engage the 2 guides and 5 clips.
        2. Install the roof side inner garnish assembly LH with the bolt.

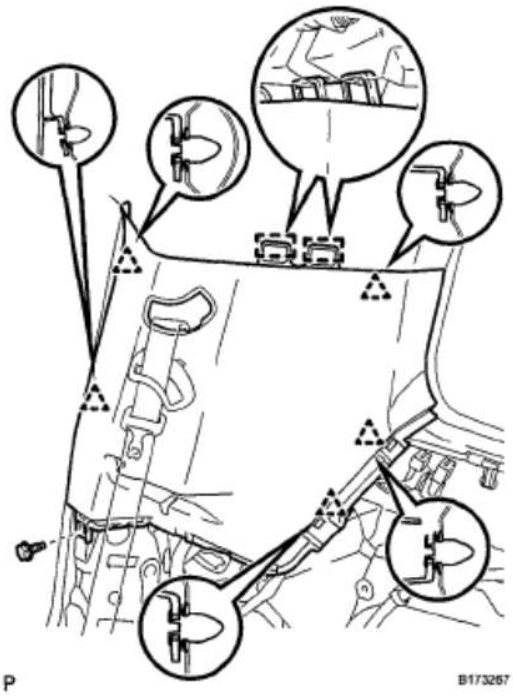


Fig. 162: Identifying Roof Side Inner Garnish Assembly LH, Clips And Guide
Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

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3. Engage the 2 guides and the 2 claws, and install the No. 2 seat outer belt guide.

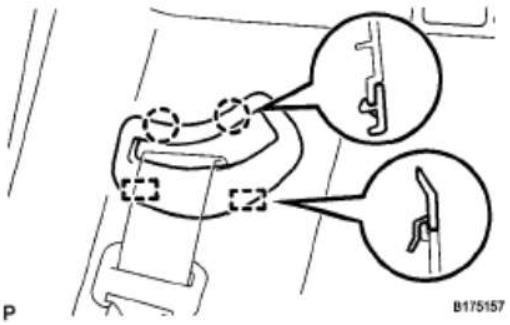


Fig. 163: Identifying No. 2 Seat Outer Belt Guide And Claws
Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

b. w/o Rear No. 2 Seat:
   1. Engage the 2 guides and 5 clips.
   2. Install the roof side inner garnish assembly LH with the bolt.

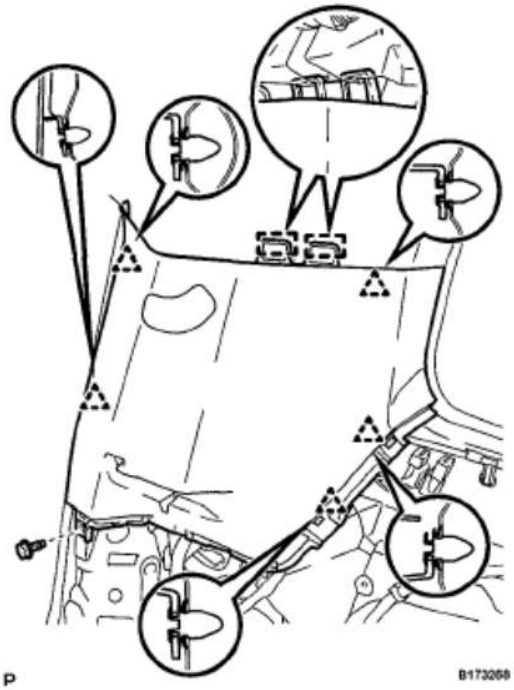


Fig. 164: Identifying Roof Side Inner Garnish Assembly LH, Clip And Guide
Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

40. **INSTALL ROOF SIDE INNER GARNISH ASSEMBLY LH (w/ Power Back Door)**
   a. w/ Rear No. 2 Seat:
      1. Engage the 2 guides and 5 clips.

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2. Install the roof side inner garnish assembly LH with the bolt.

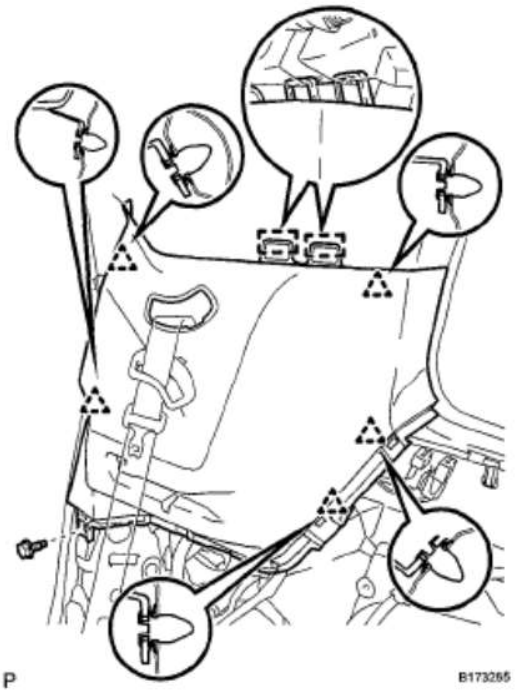


Fig. 165: Identifying Roof Side Inner Garnish Assembly LH, Clips And Guide
Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

3. Engage the 2 guides and the 2 claws, and install the No. 2 seat outer belt guide.

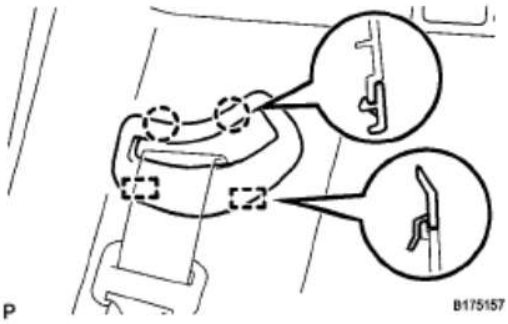


Fig. 166: Identifying No. 2 Seat Outer Belt Guide And Claws
Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

b. w/o Rear No. 2 Seat:
   1. Engage the 2 guides and 5 clips.
   2. Install the roof side inner garnish assembly LH with the bolt.

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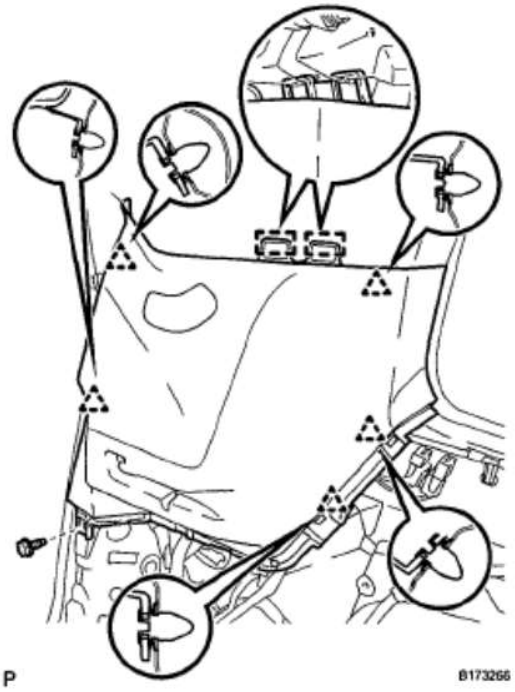


Fig. 167: Identifying Roof Side Inner Garnish Assembly LH, Clips And Guide
Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

41. **INSTALL QUARTER PILLAR GARNISH LH**

a. Engage the 2 guides and the 2 clips, and install the quarter pillar garnish LH as shown in the illustration.

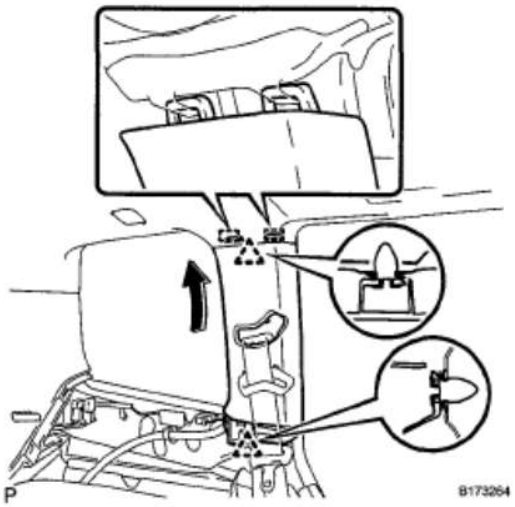


Fig. 168: Identifying Quarter Pillar Garnish LH, Guides And Clips
Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

b. Engage the 2 guides and the 2 claws, and install the No. 1 seat outer belt guide.

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42. **INSTALL DECK TRIM SIDE PANEL ASSEMBLY LH**

a. Engage the 4 clips and the 7 claws.

b. Install the 2 clips.

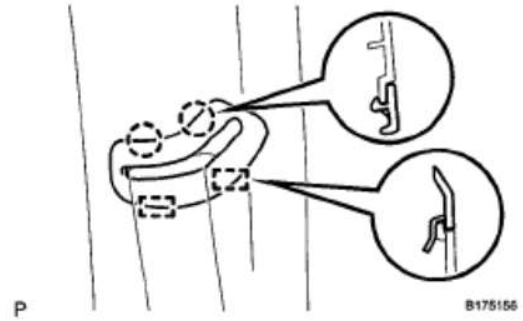


Fig. 169: Identifying No. 1 Seat Outer Belt Guide And Claws
Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

c. Install the deck trim side panel assembly LH with the 2 bolts.

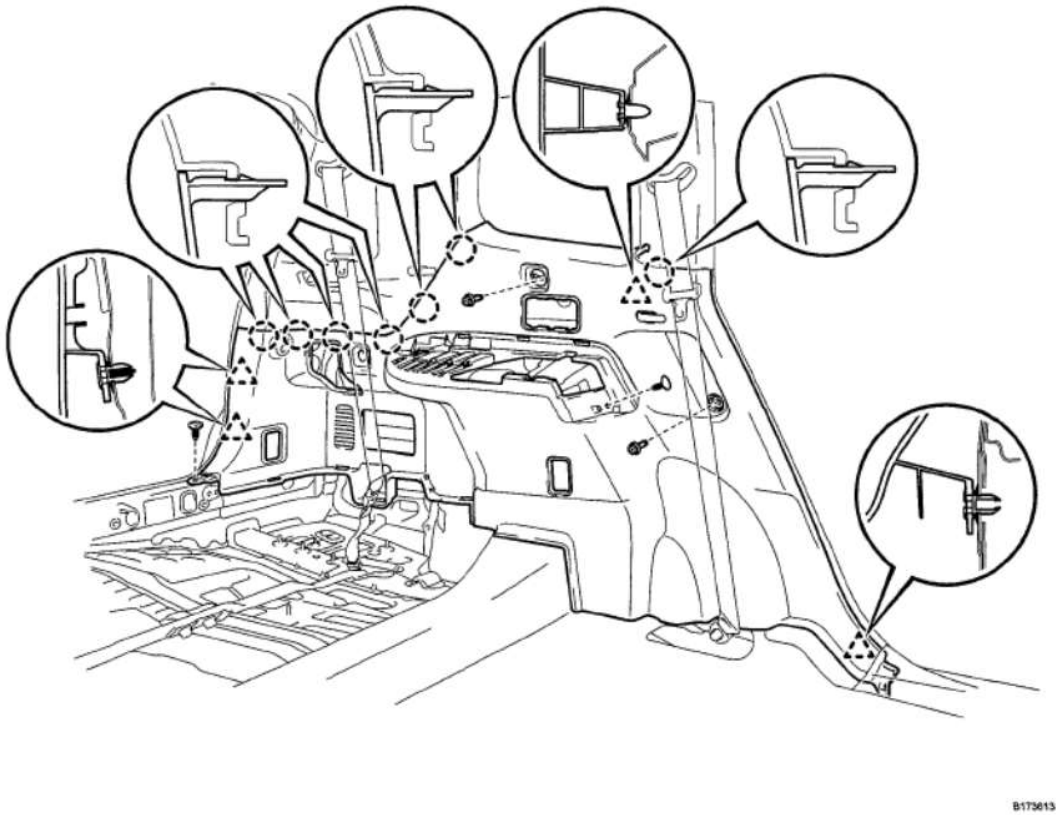


Fig. 170: Identifying Deck Trim Side Panel Assembly LH, Clips And Claws
Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

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43. **CONNECT REAR NO. 1 SEAT OUTER BELT ASSEMBLY LH** (See **INSTALLATION**)
44. **INSTALL FRONT DECK SIDE TRIM COVER LH**
    a. Engage the 4 claws and install the 2 front deck side trim covers LH.

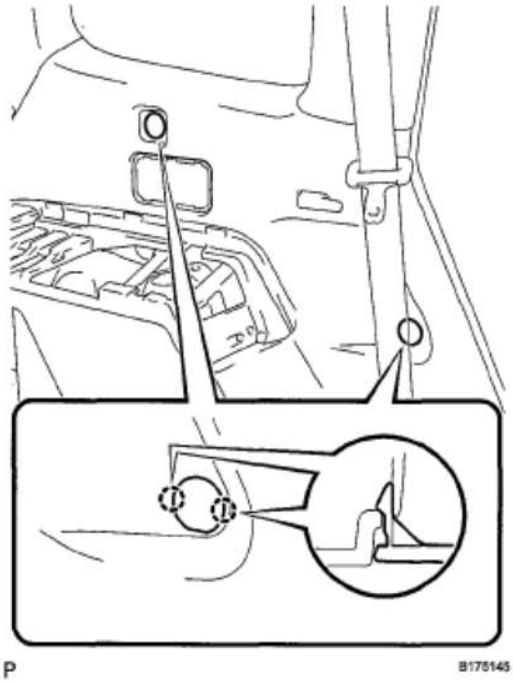


Fig. 171: Identifying Front Deck Side Trim Covers LH And Claws
Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

45. **INSTALL NO. 2 DECK SIDE TRIM HOOK**
    a. Install the No. 2 deck side trim hook with the screw.



Fig. 172: Identifying No. 2 Deck Side Trim Hook And Screw
Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

46. **INSTALL ROPE HOOK ASSEMBLY (for LH Side)**
    a. for Front Side:

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1. Install the rope hook assembly with the bolt.

   Torque: 6.5 N*m (66 kgf*cm, 58 in.*lbf)

2. Engage the 2 claws.

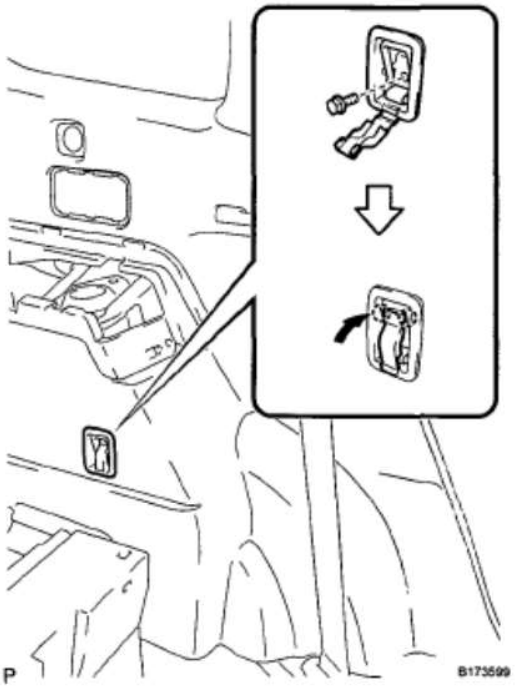


Fig. 173: Identifying Rope Hook Assembly And Bolt
Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

b. for Rear Side:
   1. Install the rope hook assembly with the bolt.

      Torque: 6.5 N*m (66 kgf*cm, 58 in.*lbf)

   2. Engage the 2 claws.

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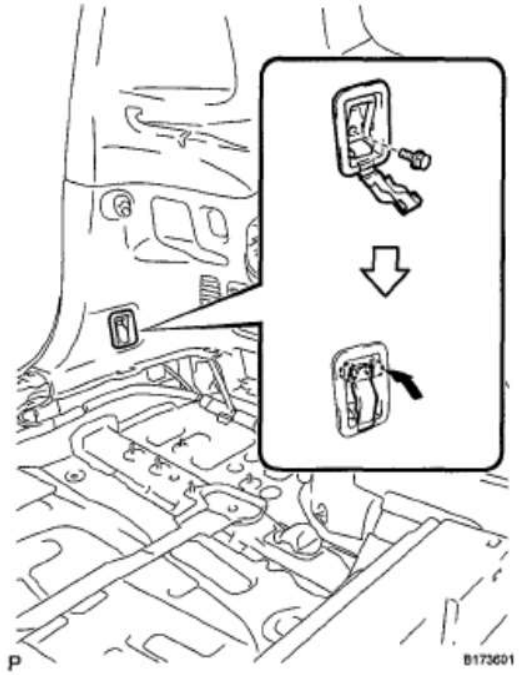


Fig. 174: Identifying Rope Hook Assembly And Bolt
Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

47. **INSTALL REAR DECK TRIM COVER (w/o Remote Folding Function)**
    a. Engage the 10 claws and install the rear deck trim cover.

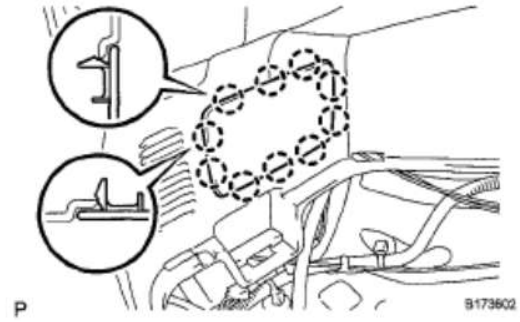


Fig. 175: Identifying Rear Deck Trim Cover And Clips
Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

48. **INSTALL RECLINING REMOTE CONTROL LEVER BEZEL LH (w/ Remote Folding Function)**
    a. Engage the 5 claws and install the reclining remote control bezel LH.
49. **INSTALL REAR POWER OUTLET SOCKET COVER** (See **INSTALLATION**)
50. **INSTALL REAR POWER POINT SOCKET ASSEMBLY** (See **INSTALLATION**)

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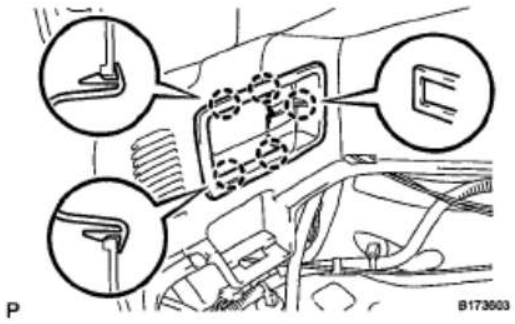


Fig. 176: Identifying Reclining Remote Control Bezel LH And Claws
Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

51. **INSTALL REAR COMBINATION LIGHT SERVICE COVER LH**
    a. Engage the 2 guides and 6 claws, and install the rear combination light service cover LH.



Fig. 177: Identifying Rear Combination Light Service Cover LH, Guides And Claws
Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

52. **INSTALL SIDE TRIM COVER LH (w/o Rear Seat Entertainment System)**
    a. Engage the 10 claws and install the side trim cover LH.

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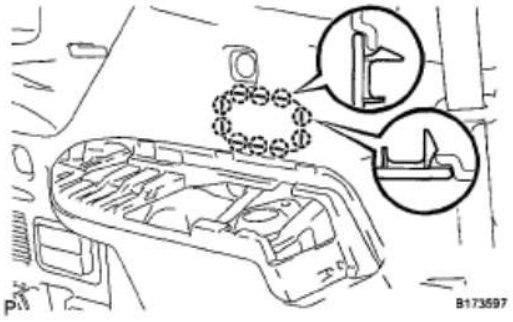


Fig. 178: Identifying Side Trim Cover LH And Clips
Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

53. **INSTALL POWER OUTLET SOCKET BEZEL (w/ Rear Seat Entertainment System)**
    a. Connect each connector.



Fig. 179: Identifying Power Outlet Socket Bezel (w/ Rear Seat Entertainment System)
Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

    b. Engage the 4 claws and install the power outlet socket bezel.

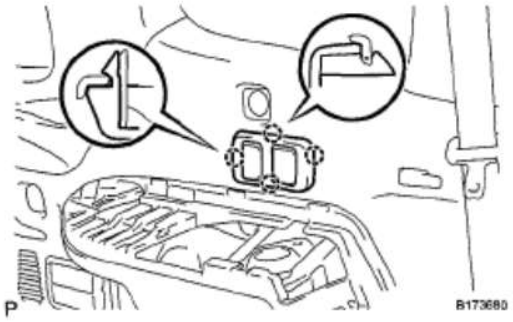


Fig. 180: Identifying Power Outlet Socket Bezel And Claws
Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

54. **INSTALL DECK SIDE TRIM LH**
    a. Engage the 3 guides and 4 claws as shown in the illustration.

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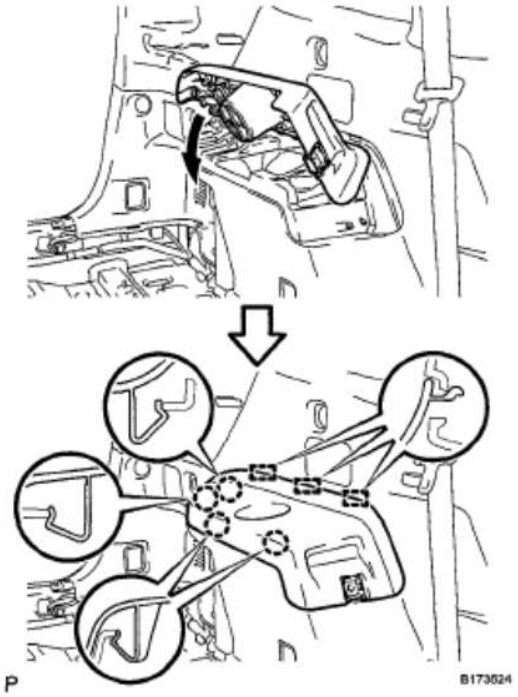


Fig. 181: Identifying Deck Side Trim LH, Guide And Claws
Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

b. Install the deck side trim LH with the bolt.



Fig. 182: Identifying Deck Side Trim LH And Bolt
Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

55. **INSTALL DECK SIDE TRIM COVER LH**
    a. Engage the 2 claws and install the deck side trim cover LH.
56. **INSTALL ROOF SIDE INNER GARNISH ASSEMBLY RH (w/o Rear No. 2 Seat)**

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HINT:

Use the same procedure for the RH side and the LH side.



Fig. 183: Identifying Deck Side Trim Cover LH And Claws
Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

57. **INSTALL ROOF SIDE INNER GARNISH ASSEMBLY RH (w/ Rear No. 2 Seat)**

HINT:

Use the same procedure for the RH side and the LH side.

58. **INSTALL QUARTER PILLAR GARNISH RH**

HINT:

Use the same procedure for the RH side and the LH side.

59. **INSTALL DECK TRIM SIDE PANEL ASSEMBLY RH**
    a. Engage the 4 clips and the 7 claws.
    b. Install the 2 clips.
    c. Install the deck trim side panel assembly RH with the 3 bolts.

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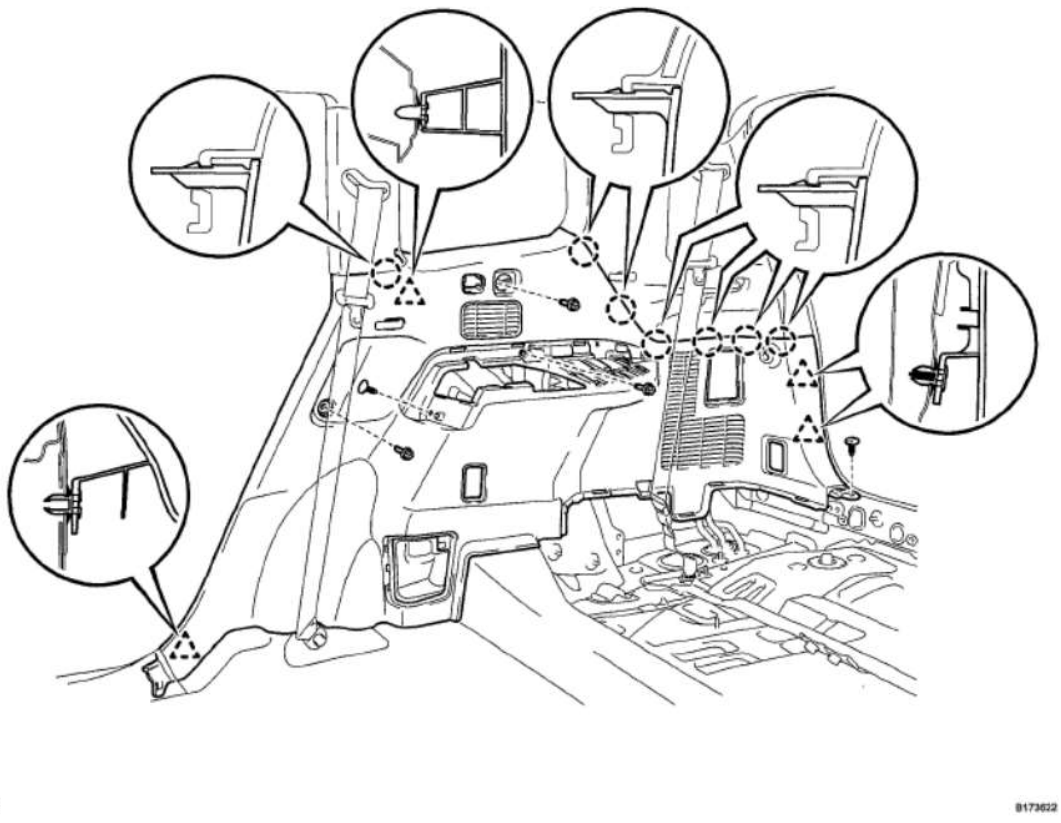


Fig. 184: Identifying Deck Trim Side Panel Assembly RH, Clips And Claws
Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

60. **CONNECT REAR NO. 1 SEAT OUTER BELT ASSEMBLY RH**

HINT:

Use the same procedure for the RH side and the LH side.

61. **INSTALL FRONT DECK SIDE TRIM COVER RH**

HINT:

Use the same procedure for the RH side and the LH side.

62. **INSTALL NO. 1 LUGGAGE COMPARTMENT TRIM HOOK**

HINT:

Use the same procedure for the No. 1 luggage compartment trim hook and the No. 2 deck side trim hook.

63. **INSTALL ROPE HOOK ASSEMBLY (for RH Side)**

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HINT:

Use the same procedure for the RH side and the LH side.

64. **INSTALL REAR COMBINATION LIGHT SERVICE COVER RH**
    a. Engage the 2 guides and 6 claws, and install the rear combination light service cover RH.
65. **INSTALL REAR ROOM TEMPERATURE SENSOR (w/ Rear Automatic Air Conditioning System)** (See **INSPECTION**)

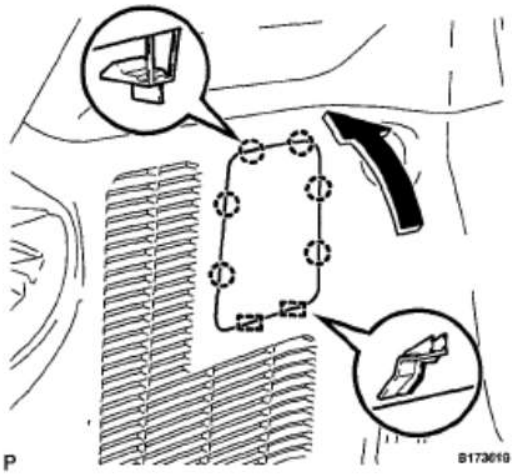


Fig. 185: Identifying Rear Combination Light Service Cover RH, Claw And Guides
Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

66. **INSTALL SIDE TRIM COVER RH (w/o Rear Automatic Air Conditioning System)**
    a. Engage the 4 claws, and install the side trim cover RH.
67. **INSTALL DECK SIDE TRIM RH**

HINT:

Use the same procedure for the RH side and the LH side.

68. **INSTALL DECK SIDE TRIM COVER RH**

HINT:

Use the same procedure for the RH side and the LH side.

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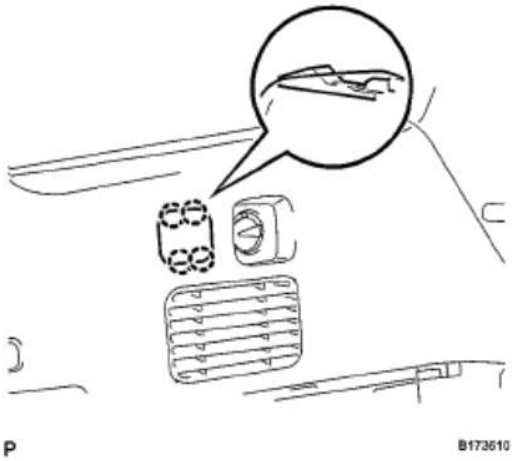


Fig. 186: Identifying Side Trim Cover RH And Claws
Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

69. **INSTALL REAR SEAT SIDE GARNISH CAP (w/o Rear Air Conditioning System)**
    a. Engage the guide and the 8 claws, and install the rear seat side garnish cap.

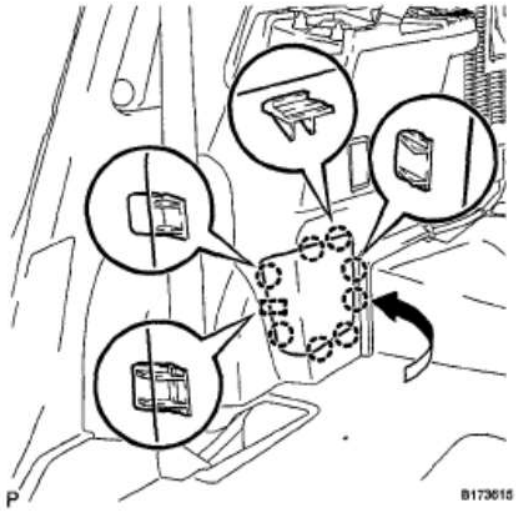


Fig. 187: Identifying Rear Seat Side Garnish Cap, Claws And Guide
Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

70. **INSTALL REAR SEAT SIDE GARNISH CAP (w/ Rear Air Conditioning System)**
    a. Engage the guide and the 6 claws.
    b. Install the rear seat side garnish cap with the screw.

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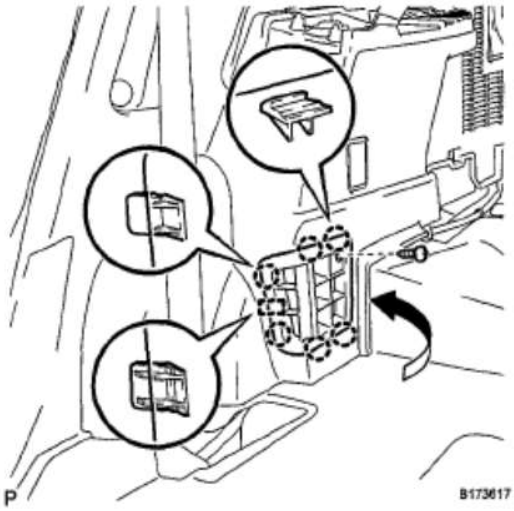


Fig. 188: Identifying Rear Seat Side Garnish Cap, Screw And Claws
Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

71. **INSTALL REAR FLOOR FINISH PLATE**
    a. Engage the 4 clips and the 4 claws, and install the rear floor finish plate.

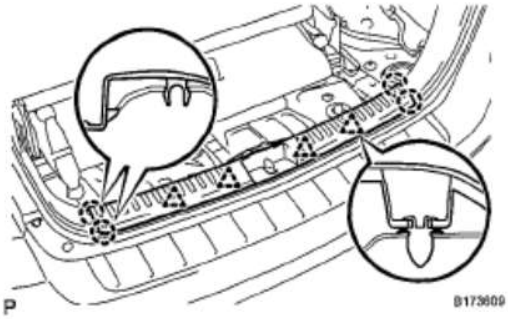


Fig. 189: Identifying Rear Floor Finish Plate, Clips And Claws
Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

72. **INSTALL REAR NO. 2 SEAT ASSEMBLY (w/ Rear No. 2 Seat)** (See **INSTALLATION**)
73. **CONNECT REAR SEAT LAP TYPE BELT ASSEMBLY LH (w/ Rear No. 2 Seat)** (See **INSTALLATION**)
74. **CONNECT REAR SEAT LAP TYPE BELT ASSEMBLY RH (w/ Rear No. 2 Seat)** (See **INSTALLATION**)
75. **INSTALL REAR NO. 2 SEAT INNER BELT ASSEMBLY (w/ Rear No. 2 Seat)** (See **INSTALLATION**)
76. **INSTALL NO. 1 DECK BOARD (w/o Rear No. 2 Seat)**
    a. Engage the 3 clips and install the rear floor board spacer to the No. 1 deck board.

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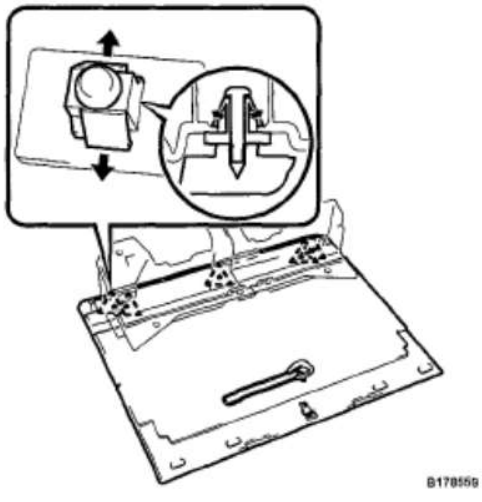


Fig. 190: Identifying No. 1 Deck Board And Clips (w/o Rear No. 2 Seat)
Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

77. **INSTALL NO. 1 DECK BOARD (w/ Rear No. 2 Seat)**
    a. Engage the 5 clips and install the deck floor box to the No. 1 deck board.

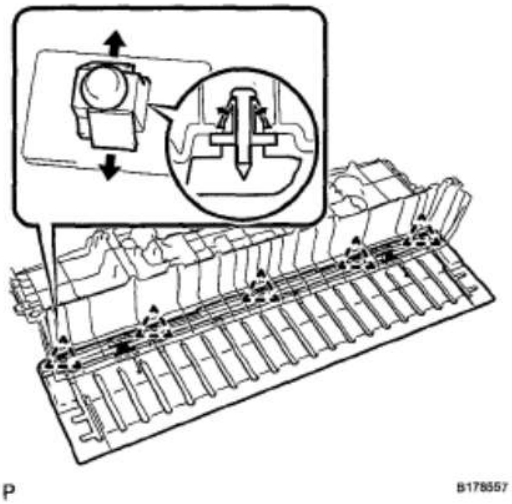


Fig. 191: Identifying No. 1 Deck Board And Clips (w/ Rear No. 2 Seat)
Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

78. **INSTALL REAR DECK FLOOR BOX (w/o Rear No. 2 Seat)**
    a. Install the rear deck floor box with the 2 nuts.

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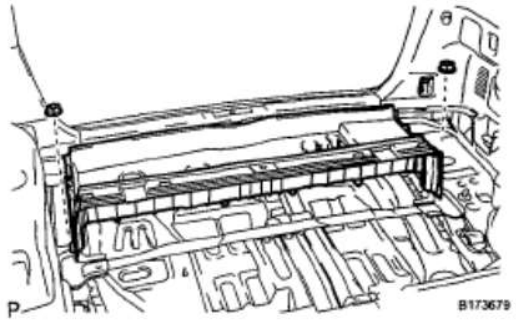


Fig. 192: Identifying Deck Floor Box And Nuts
Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

79. **INSTALL DECK FLOOR BOARD ASSEMBLY (w/o Rear No. 2 Seat)**
    a. Install the rear deck floor board assembly with the 4 nuts and 4 bolts.

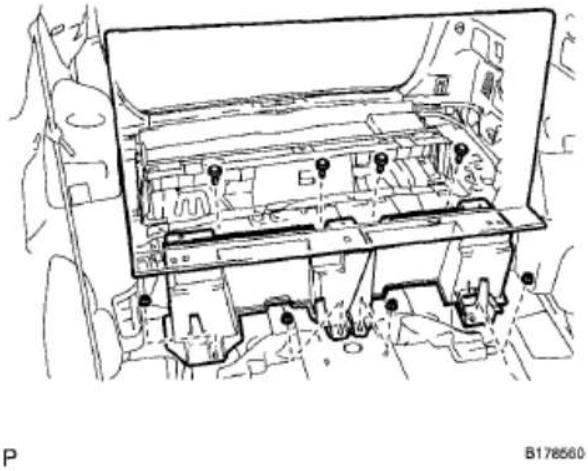
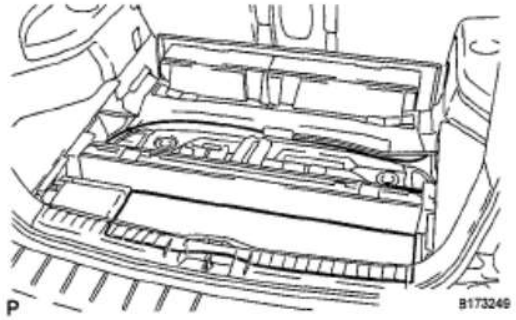


Fig. 193: Identifying Deck Floor Board Assembly And Nuts (w/o Rear No.2 Seat)
Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

80. **INSTALL REAR MAT**
    a. Install the rear mat.



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Fig. 194: Identifying Rear Mat
Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

81. **INSTALL DECK FLOOR BOARD ASSEMBLY (w/ Rear No. 2 Seat)**
    a. Install the 2 nuts and the deck floor board assembly.
    b. Engage the 3 claws.
82. **INSTALL DECK SIDE TRIM BOX LH**
    a. Install the deck side trim box LH as shown in the illustration.

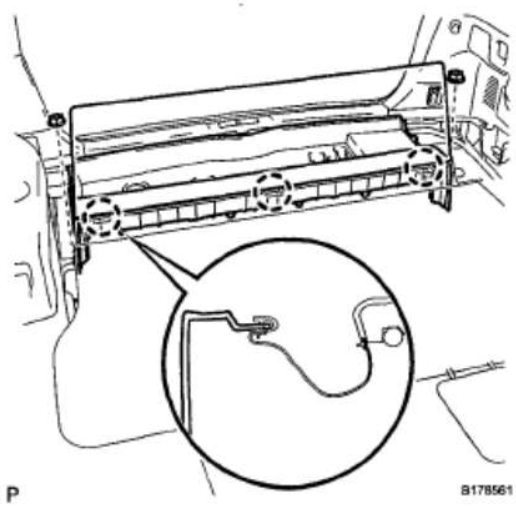


Fig. 195: Identifying Deck Floor Board Assembly And Nuts (w/ Rear No.2 Seat)
Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

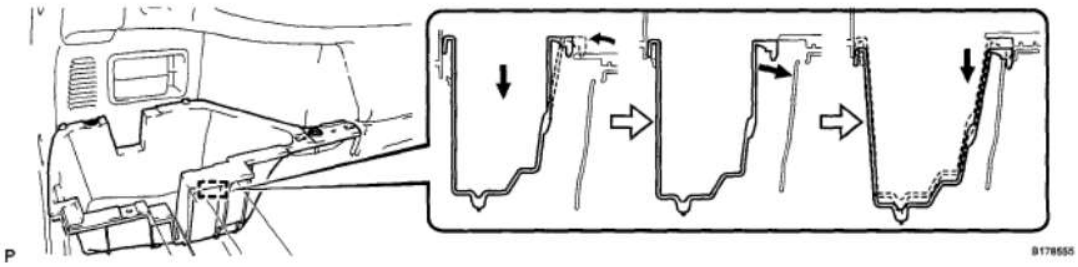


Fig. 196: Identifying Deck Side Trim Box LH
Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

    b. Install the 2 deck side trim clip and the clips.

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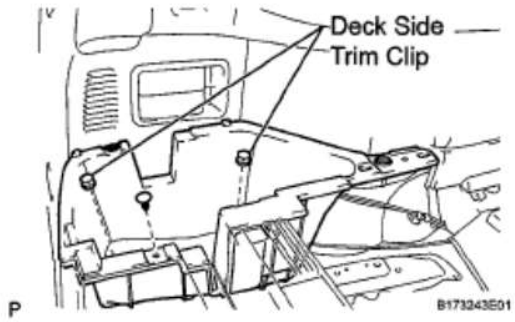


Fig. 197: Identifying Deck Side Trim Clip
Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

83. **INSTALL REAR SEAT SIDE COVER LH (w/ Rear No. 2 Seat)**
    a. Engage the 2 clips and install the rear seat side cover LH.
84. **INSTALL DECK SIDE TRIM BOX RH**
    a. Install the deck side trim box RH as shown in the illustration.

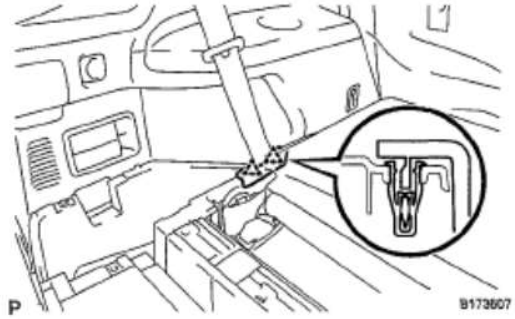


Fig. 198: Identifying Rear Seat Side Cover LH And Clips (w/ Rear No. 2 Seat)
Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

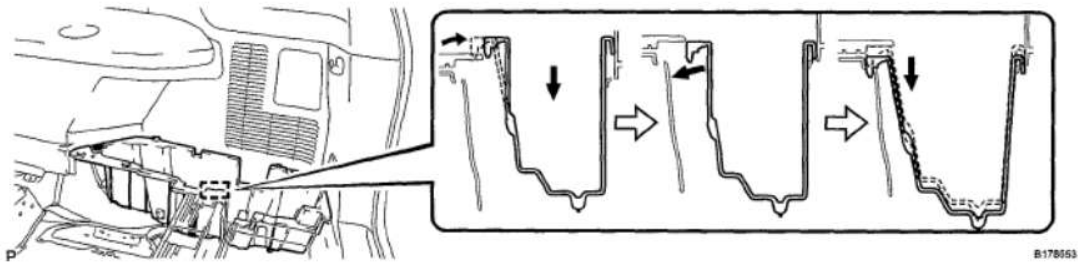


Fig. 199: Identifying Deck Side Trim Box RH
Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

b. Install the 2 deck side trim clip and the clip.

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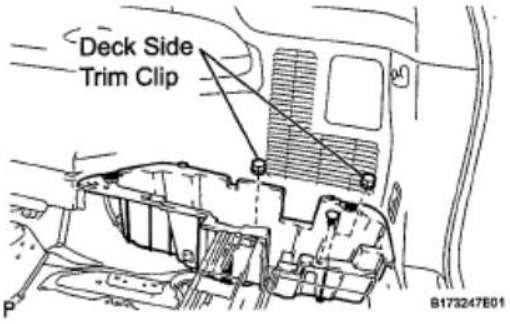


Fig. 200: Identifying Deck Side Trim Clip
Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

85. **INSTALL JACK CARRIER ASSEMBLY**
    a. Engage the 3 claws, and install the jack carrier assembly.

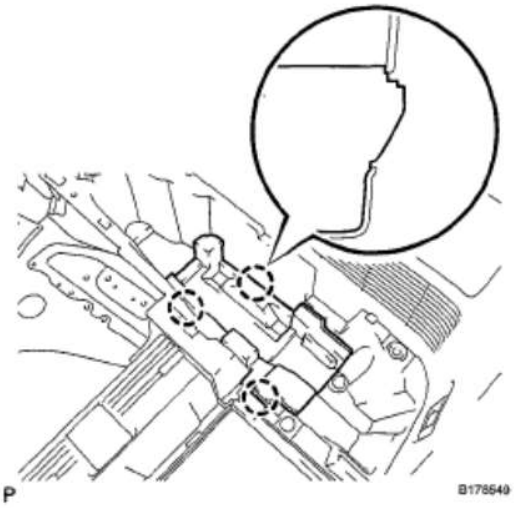


Fig. 201: Identifying Jack Carrier Assembly And Claws
Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

86. **INSTALL JACK ASSEMBLY**
    a. Install the jack assembly.

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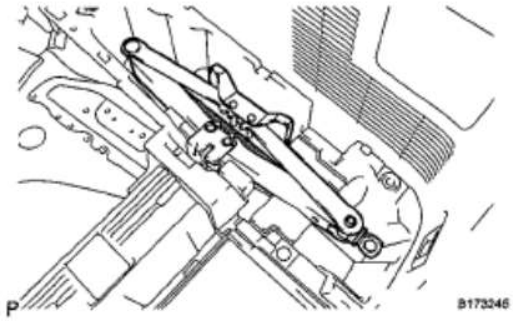


Fig. 202: Identifying Jack Assembly
Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

87. **INSTALL JACK CARRIER CUSHION**
    a. Install the jack carrier cushion.
88. **INSTALL JACK CARRIER SUPPORT**

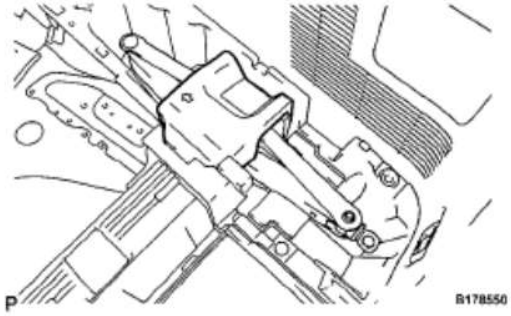


Fig. 203: Identifying Jack Carrier Cushion
Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

89. **INSTALL REAR SEAT SIDE COVER RH (w/ Rear No. 2 Seat)**
    a. Engage the 2 clips and install the rear seat side cover RH.

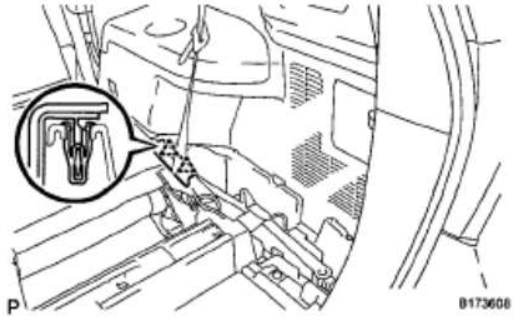


Fig. 204: Identifying Rear Seat Side Cover RH And Clips
Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

90. **INSTALL REAR NO. 1 FLOOR BOARD (w/o Rear No. 2 Seat)**

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a. Engage the 3 guides and 3 clips and install the rear No. 1 floor board.

91. **INSTALL TONNEAU COVER ASSEMBLY (w/ Tonneau Cover)**
    a. Install the tonneau cover assembly.

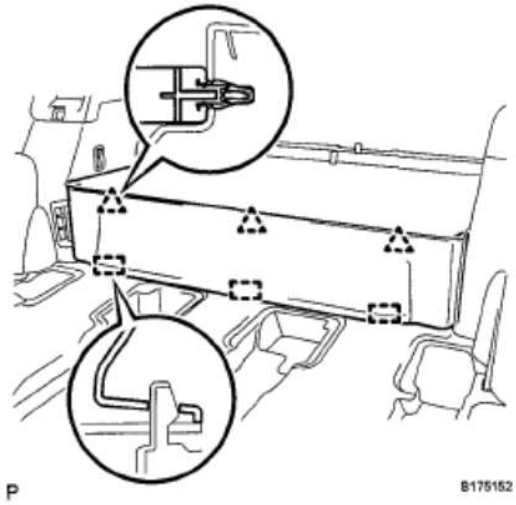


Fig. 205: Identifying Rear No. 1 Floor Board, Clips And Guide
Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

92. **INSTALL NO. 2 DECK BOARD SUB-ASSEMBLY**
    a. Engage the 2 guides and install the No. 2 deck board sub-assembly.

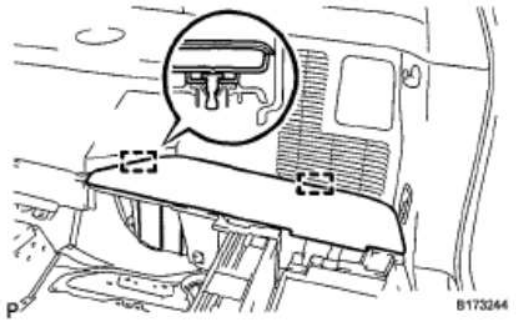


Fig. 206: Identifying No. 2 Deck Board Sub-Assembly And Guides
Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

93. **INSTALL NO. 3 DECK BOARD SUB-ASSEMBLY**
    a. Engage the 2 guides and install the No. 3 deck board sub-assembly.

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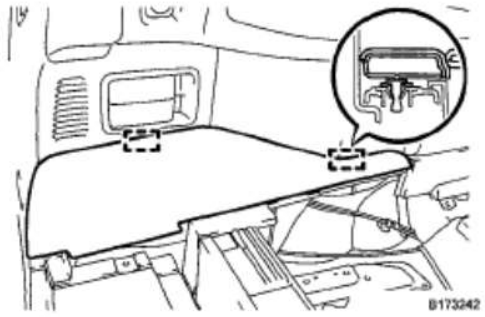


Fig. 207: Identifying No. 3 Deck Board Sub-Assembly And Guides
Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

94. **INSTALL DECK BOARD ASSEMBLY**
    a. Install the deck board sub-assembly.

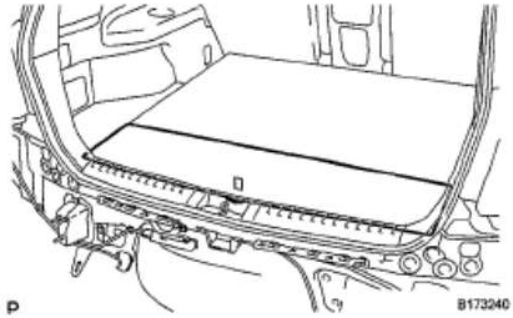


Fig. 208: Identifying Deck Board Assembly
Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

95. **INSTALL CENTER PILLAR GARNISH LH**
    a. Engage the 2 guides and the clip.
    b. Install the center pillar garnish LH with the clip and screw.
96. **CONNECT FRONT SEAT OUTER BELT ASSEMBLY LH** (See **INSTALLATION**)

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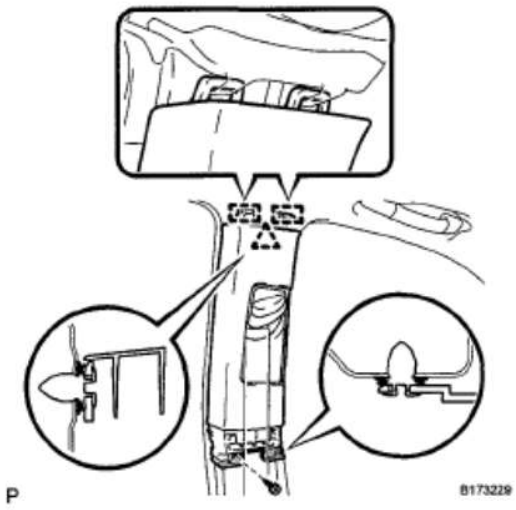


Fig. 209: Identifying Center Pillar Garnish LH, Clip And Guide
Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

97. **INSTALL LOWER CENTER PILLAR GARNISH LH**
    a. Engage the 2 claws and the 2 clips, and install the lower center pillar garnish LH.

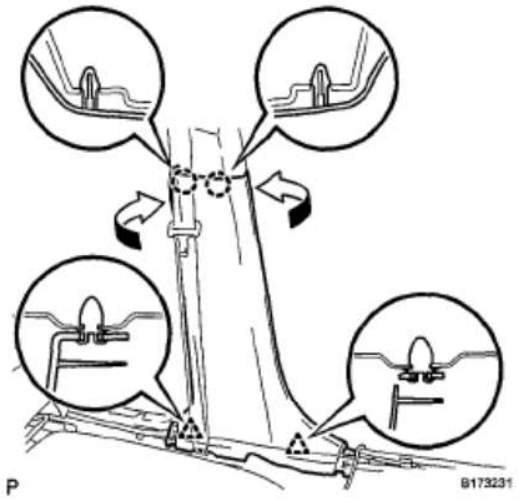


Fig. 210: Identifying Lower Center Pillar Garnish LH, Claws And Clips
Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

98. **INSTALL REAR DOOR OPENING TRIM WEATHERSTRIP LH**
    a. Align the alignment mark (red) on the weatherstrip with the protruding portion on the body indicated by the arrow in the illustration, and install the rear door opening trim weatherstrip LH.

NOTE: After installation, check that the corners fit correctly.

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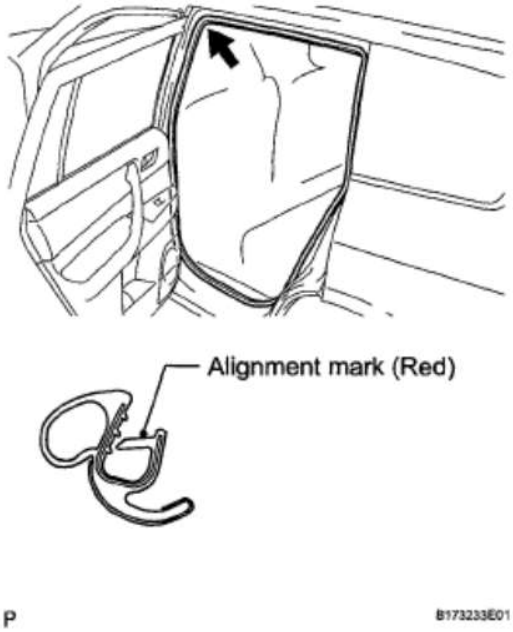


Fig. 211: Identifying Alignment Mark On Weatherstrip
Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

99. **INSTALL REAR DOOR SCUFF PLATE LH**
    a. Engage the guide, 3 clips and 5 claws, and install the rear door scuff plate LH.

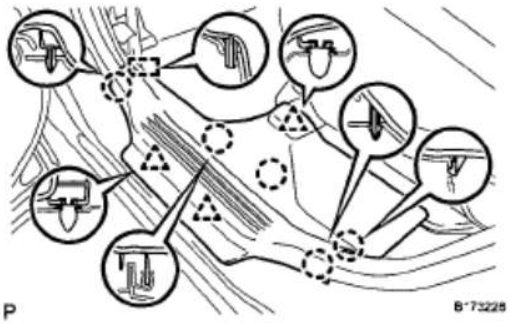


Fig. 212: Identifying Rear Door Scuff Plate LH And Claws
Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

100. **INSTALL FRONT PILLAR GARNISH LH**
    a. Remove the protective cover.

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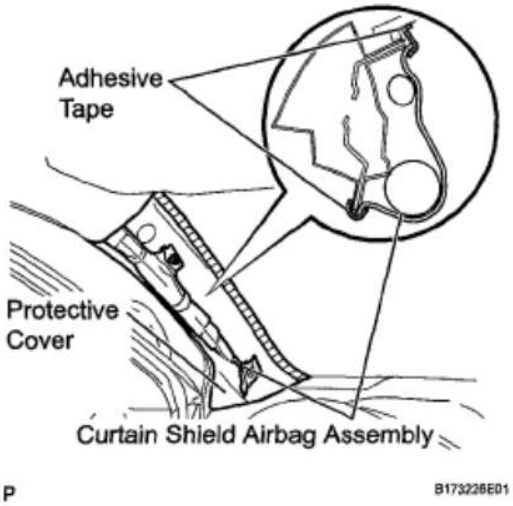


Fig. 213: Identifying Curtain Shield Airbag Assembly
Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

b. Install a new clip < A > on the front pillar garnish LH.
c. Engage the 3 guides and 2 clips, then install the front pillar garnish LH.

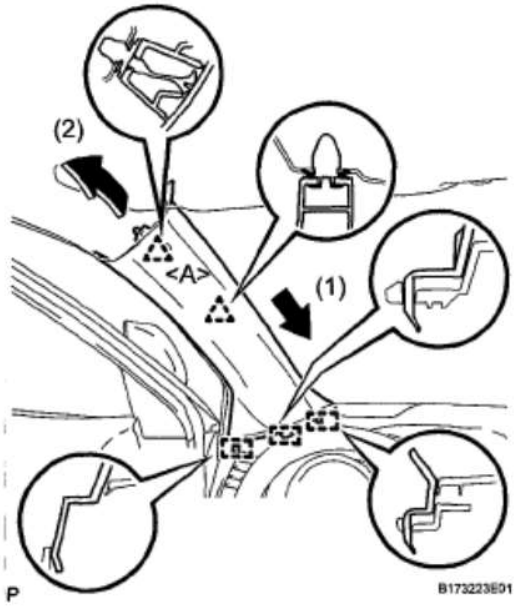


Fig. 214: Identifying Front Pillar Garnish LH, Clip And Guides
Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

101. **INSTALL FRONT DOOR OPENING TRIM WEATHERSTRIP LH**

a. Align the alignment mark (blue) on the weatherstrip with the protruding portion on the body indicated by the arrow in the illustration, and install the front door opening trim weatherstrip LH.

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NOTE: After installation, check that the corners fit correctly.

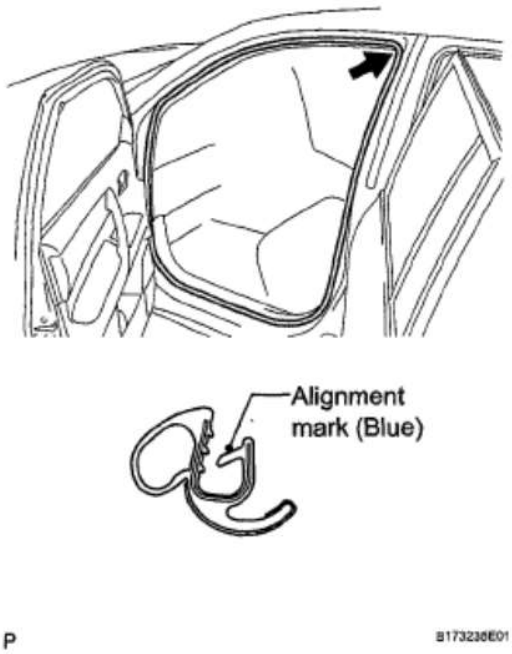


Fig. 215: Identifying Alignment Mark On Weatherstrip
Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

102. **INSTALL COWL SIDE TRIM SUB-ASSEMBLY LH**
   a. Engage the claw and clip, install the cowl side trim sub-assembly LH.
   b. Install the clip.

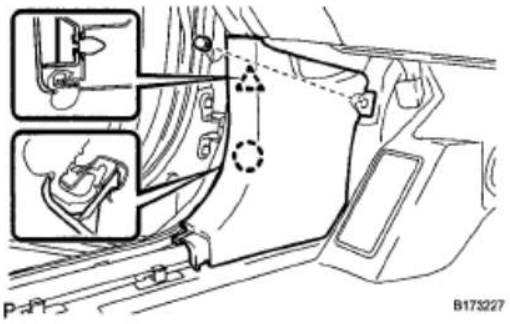


Fig. 216: Identifying Cowl Side Trim Sub-Assembly LH, Clip And Claw
Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

103. **INSTALL FRONT DOOR SCUFF PLATE LH**
   a. Engage the guide and the 8 claws, and install the front door scuff plate LH.
104. **INSTALL CENTER PILLAR GARNISH RH**

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HINT:

Use the same procedure for the RH side and the LH side.

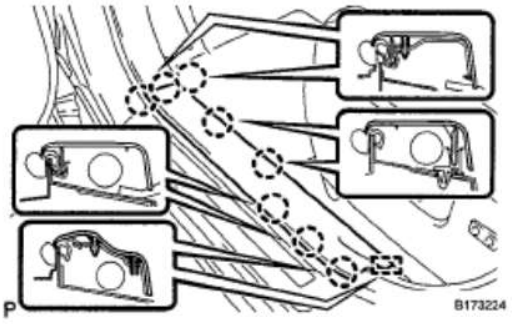


Fig. 217: Identifying Front Door Scuff Plate LH, Claws And Guide
Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

105. **CONNECT FRONT SEAT OUTER BELT ASSEMBLY RH**

HINT:

Use the same procedure for the RH side and the LH side.

106. **INSTALL LOWER CENTER PILLAR GARNISH RH**

HINT:

Use the same procedure for the RH side and the LH side.

107. **INSTALL REAR DOOR OPENING TRIM WEATHERSTRIP RH**

a. Align the alignment mark (green) on the weatherstrip with the protruding portion on the body indicated by the arrow in the illustration, and install the rear door opening trim weatherstrip RH.

NOTE: After installation, check that the corners fit correctly.

108. **INSTALL REAR DOOR SCUFF PLATE RH**

HINT:

Use the same procedure for the RH side and the LH side.

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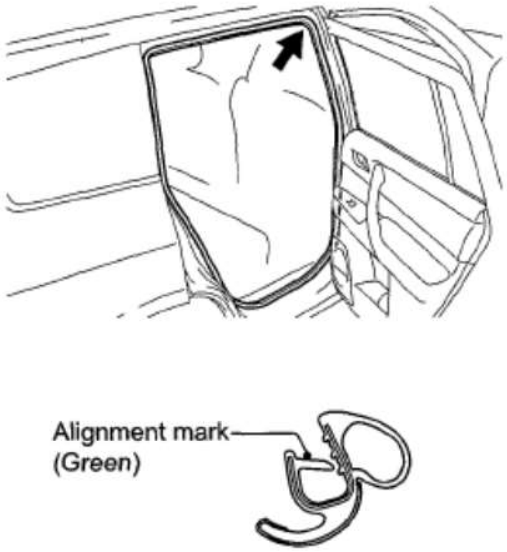


Fig. 218: Identifying Rear Door Scuff Plate RH
Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

109. **INSTALL FRONT PILLAR GARNISH RH**
   a. Remove the protective cover.

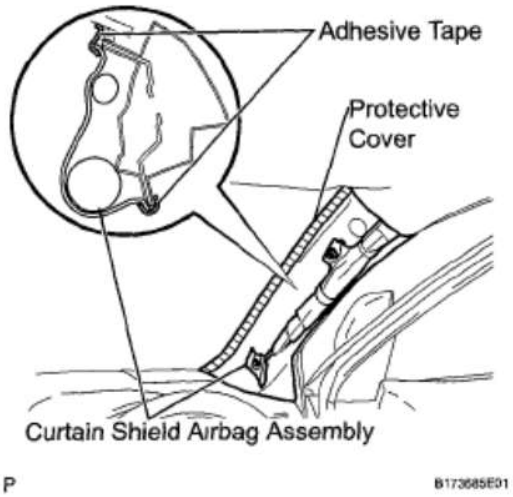


Fig. 219: Identifying Curtain Shield Airbag Assembly
Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

   b. Install a new clip < A > on the front pillar garnish RH.
   c. Engage the 3 guides and 2 clips, then install the front pillar garnish RH.

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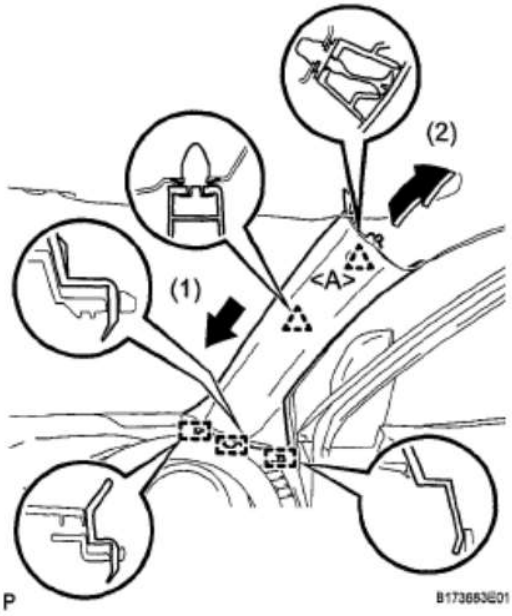


Fig. 220: Identifying Front Pillar Garnish RH, Clip And Guides
Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

110. **INSTALL FRONT DOOR OPENING TRIM WEATHERSTRIP RH**

a. Align the alignment mark (pink) on the weatherstrip with the protruding portion on the body indicated by the arrow in the illustration, and install the front door opening trim weatherstrip RH.

NOTE: After installation, check that the corners fit correctly.

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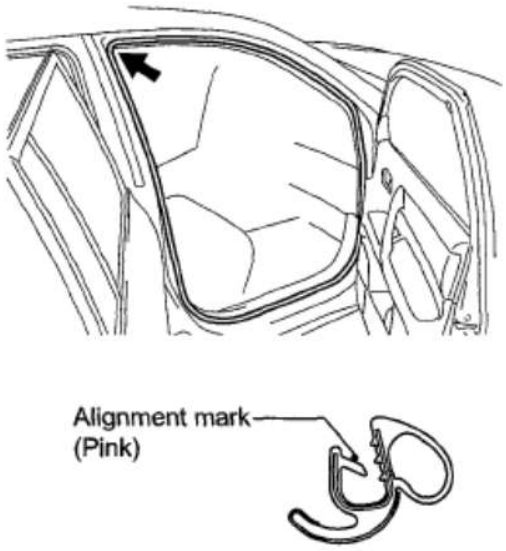


Fig. 221: Identifying Alignment Mark On Weatherstrip
Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

111. **INSTALL COWL SIDE TRIM SUB-ASSEMBLY RH**

HINT:

Use the same procedure for the RH side and the LH side.

112. **INSTALL FRONT DOOR SCUFF PLATE RH**

HINT:

Use the same procedure for the RH side and the LH side.

113. **INSTALL REAR NO. 1 SEAT ASSEMBLY LH** (See **INSTALLATION**)
114. **CONNECT REAR NO. 1 SEAT LOCK CABLE ASSEMBLY LH (w/ Remote Folding Function)** (See **INSTALLATION**)
115. **INSPECT REAR SEAT SLIDE ADJUSTER LOCK (for LH Side)** (See **INSTALLATION**)
116. **INSTALL REAR SEAT LEG SIDE COVER LH** (See **INSTALLATION**)
117. **INSTALL REAR INNER TRACK BRACKET COVER LH** (See **INSTALLATION**)
118. **INSTALL REAR OUTER TRACK BRACKET COVER LH** (See **INSTALLATION**)
119. **INSTALL REAR SEAT TRACK BRACKET COVER LH** (See **INSTALLATION**)
120. **INSTALL REAR SEAT HEADREST ASSEMBLY (for LH Side)** (See **INSTALLATION**)
121. **INSTALL REAR CENTER SEAT ASSEMBLY**

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122. **INSTALL REAR NO. 1 SEAT ASSEMBLY RH** (See **INSTALLATION**)
123. **CONNECT REAR NO. 1 SEAT LOCK CABLE ASSEMBLY RH (w/ Remote Folding Function)**

HINT:

Use the same procedure for the RH side and the LH side.

124. **INSPECT REAR SEAT SLIDE ADJUSTER LOCK (for RH Side)** (See **INSTALLATION**)
125. **INSTALL REAR SEAT LEG SIDE COVER RH** (See **INSTALLATION**)
126. **INSTALL REAR INNER TRACK BRACKET COVER RH** (See **INSTALLATION**)
127. **INSTALL REAR OUTER TRACK BRACKET COVER RH** (See **INSTALLATION**)
128. **INSTALL REAR SEAT TRACK BRACKET COVER RH** (See **INSTALLATION**)
129. **INSTALL REAR SEAT HEADREST ASSEMBLY (for RH Side)** (See **INSTALLATION**)

FUEL LID LOCK CONTROL

COMPONENTS

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for Manual Seat:

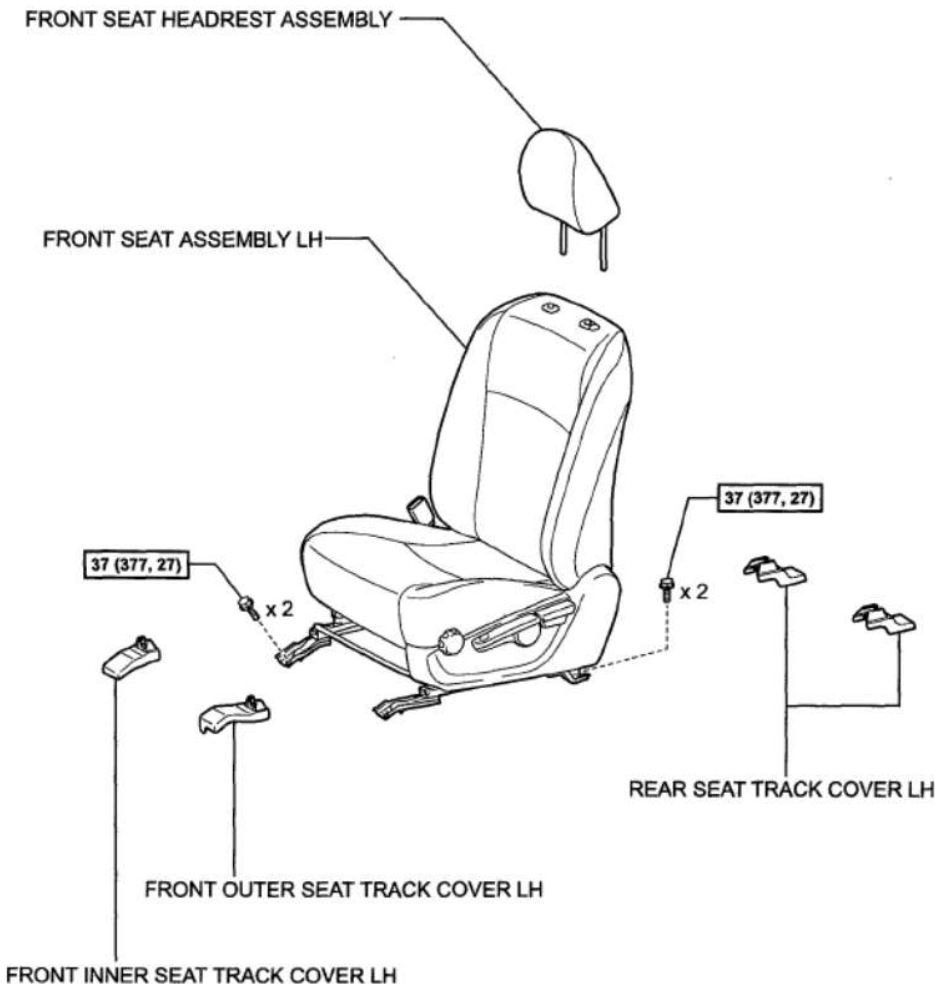


Fig. 222: Identifying Fuel Lid Lock Control Components With Torque Specification (1 Of 10)
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for Power Seat:

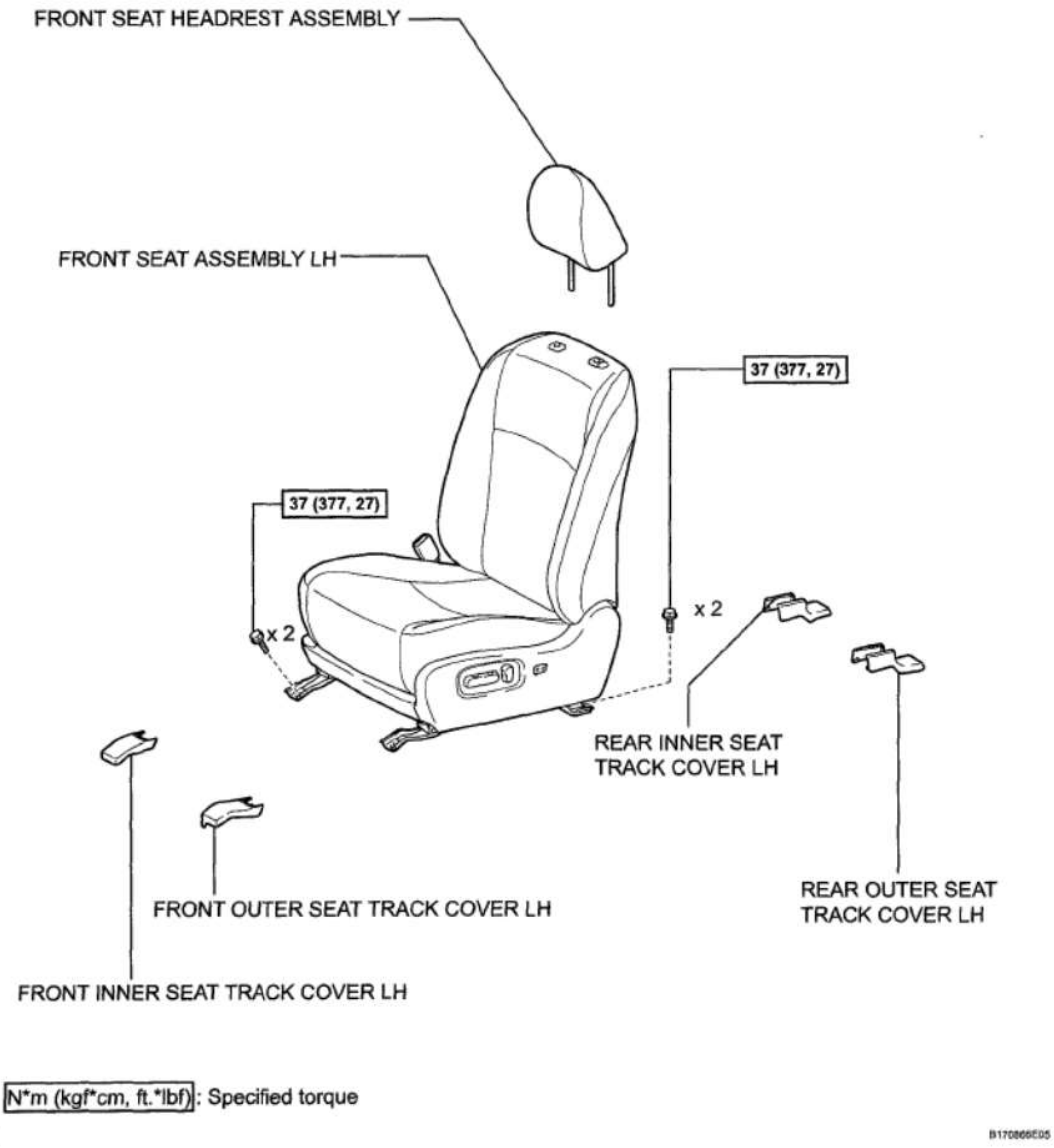


Fig. 223: Identifying Fuel Lid Lock Control Components With Torque Specification (2 Of 10)
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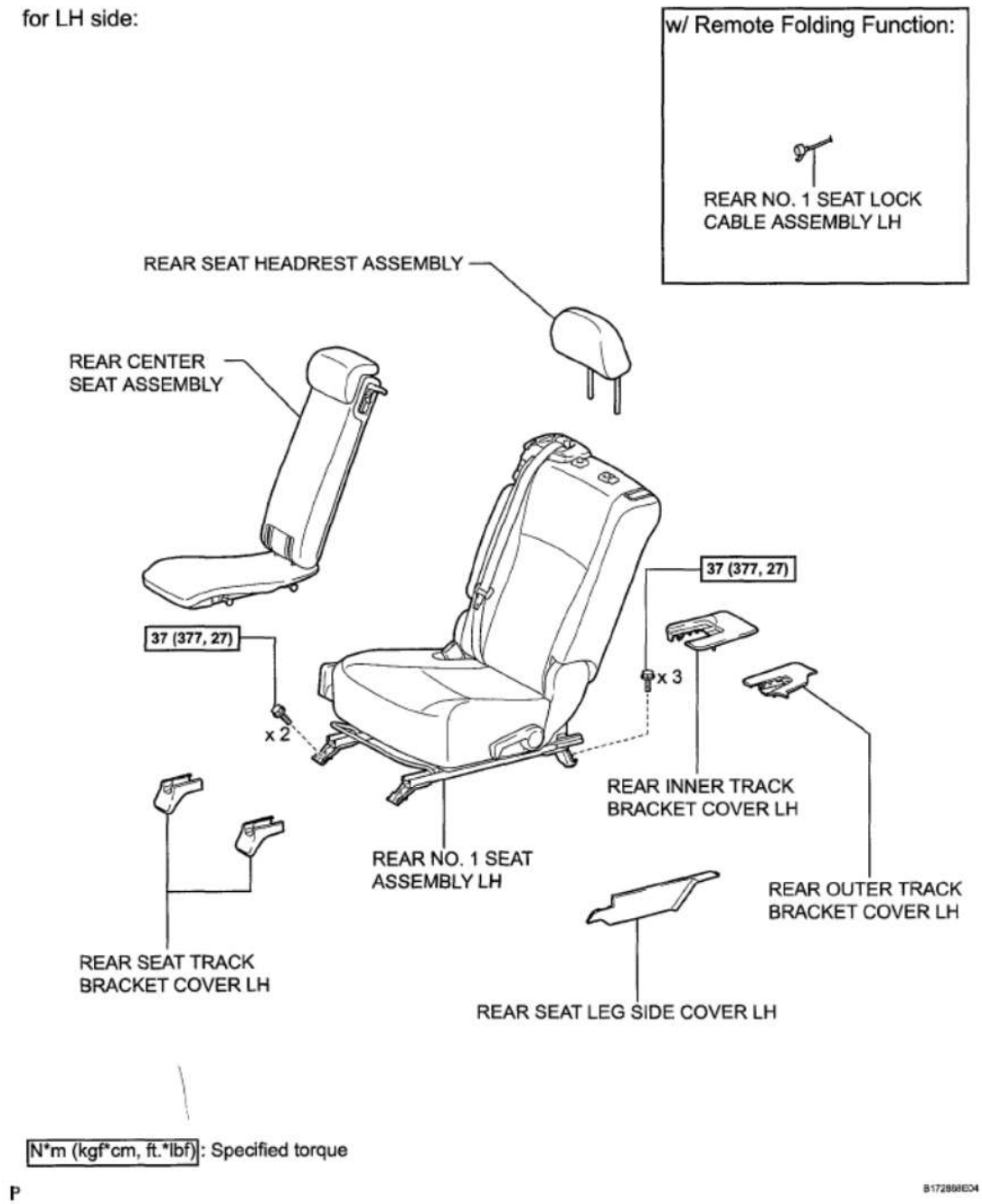


Fig. 224: Identifying Fuel Lid Lock Control Components With Torque Specification (3 Of 10)
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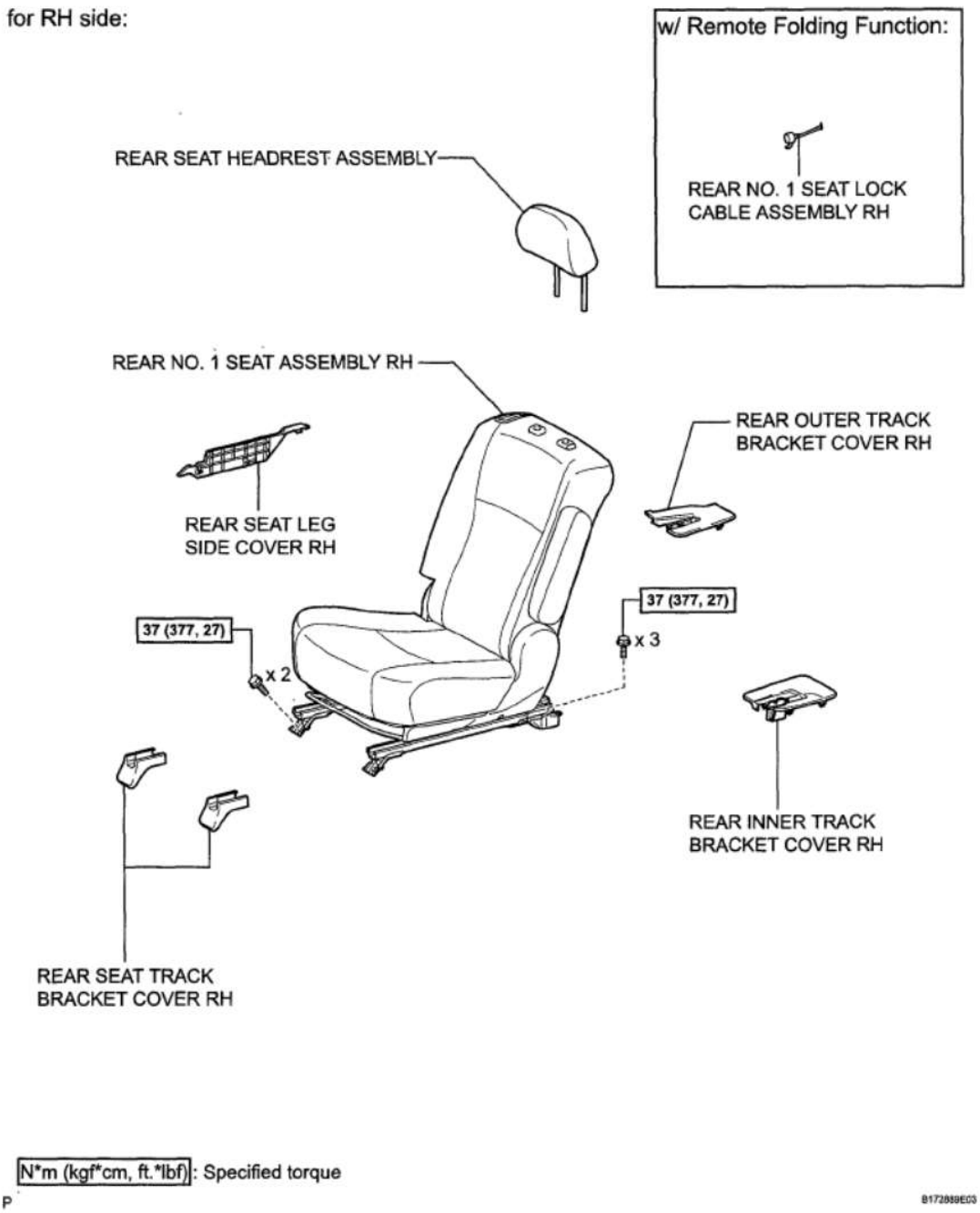


Fig. 225: Identifying Fuel Lid Lock Control Components With Torque Specification (4 Of 10)
Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

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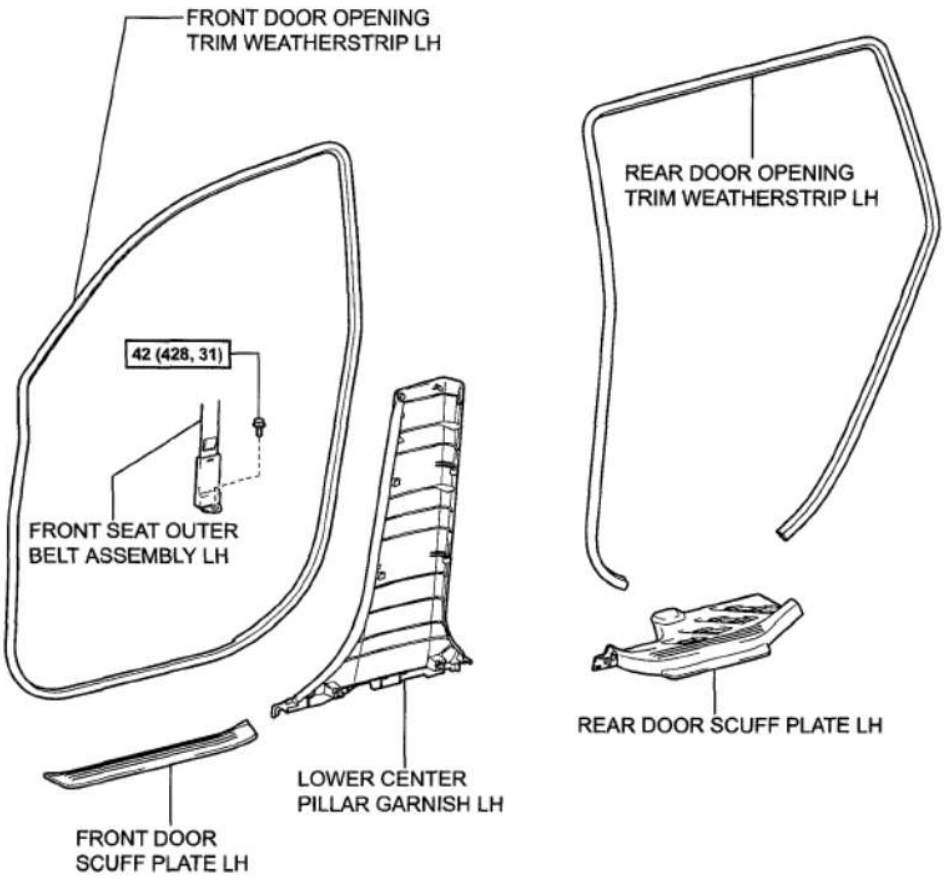


Fig. 226: Identifying Fuel Lid Lock Control Components With Torque Specification (5 Of 10)
Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

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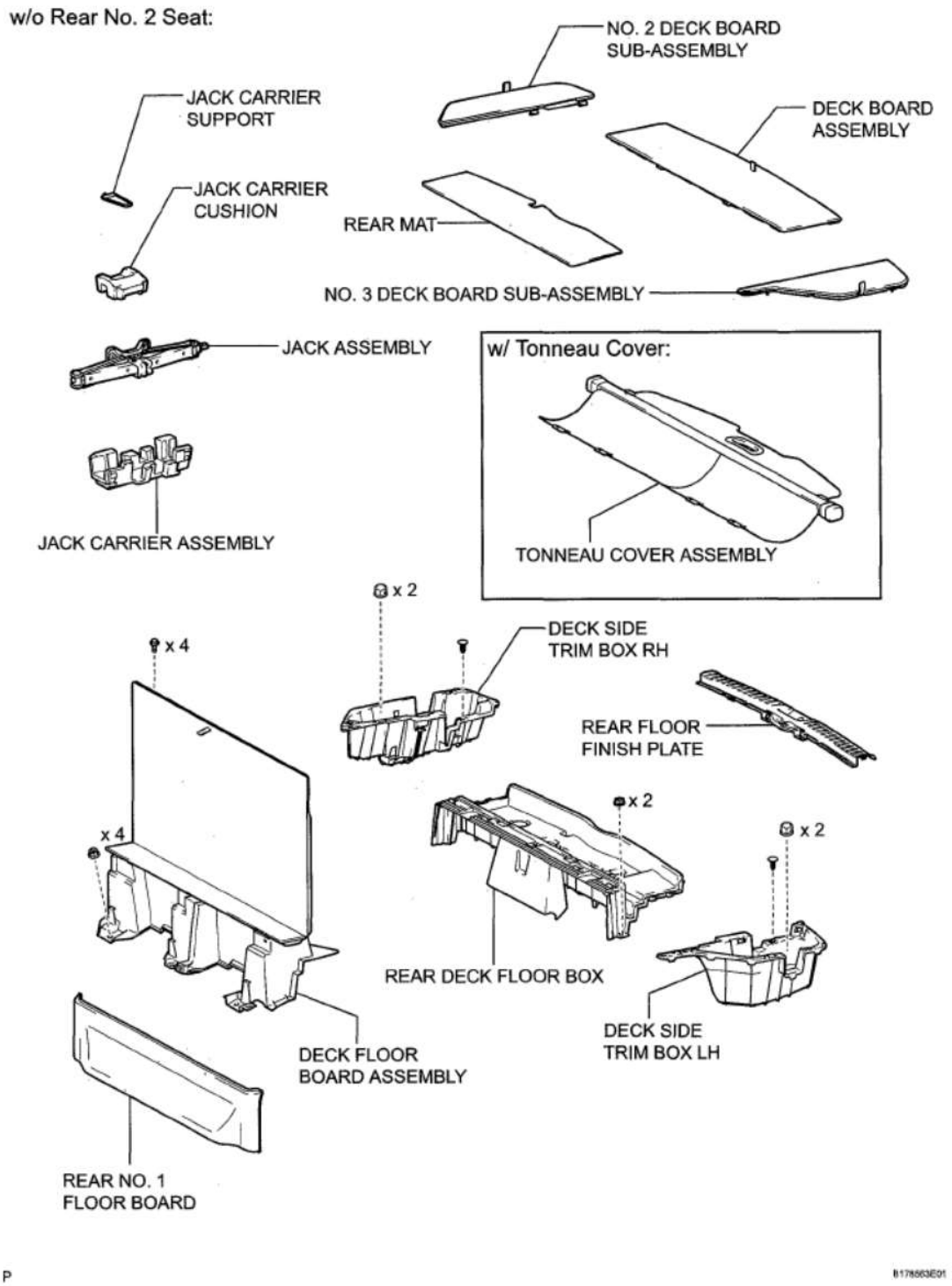


Fig. 227: Identifying Fuel Lid Lock Control Components With Torque Specification (6 Of 10)
Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

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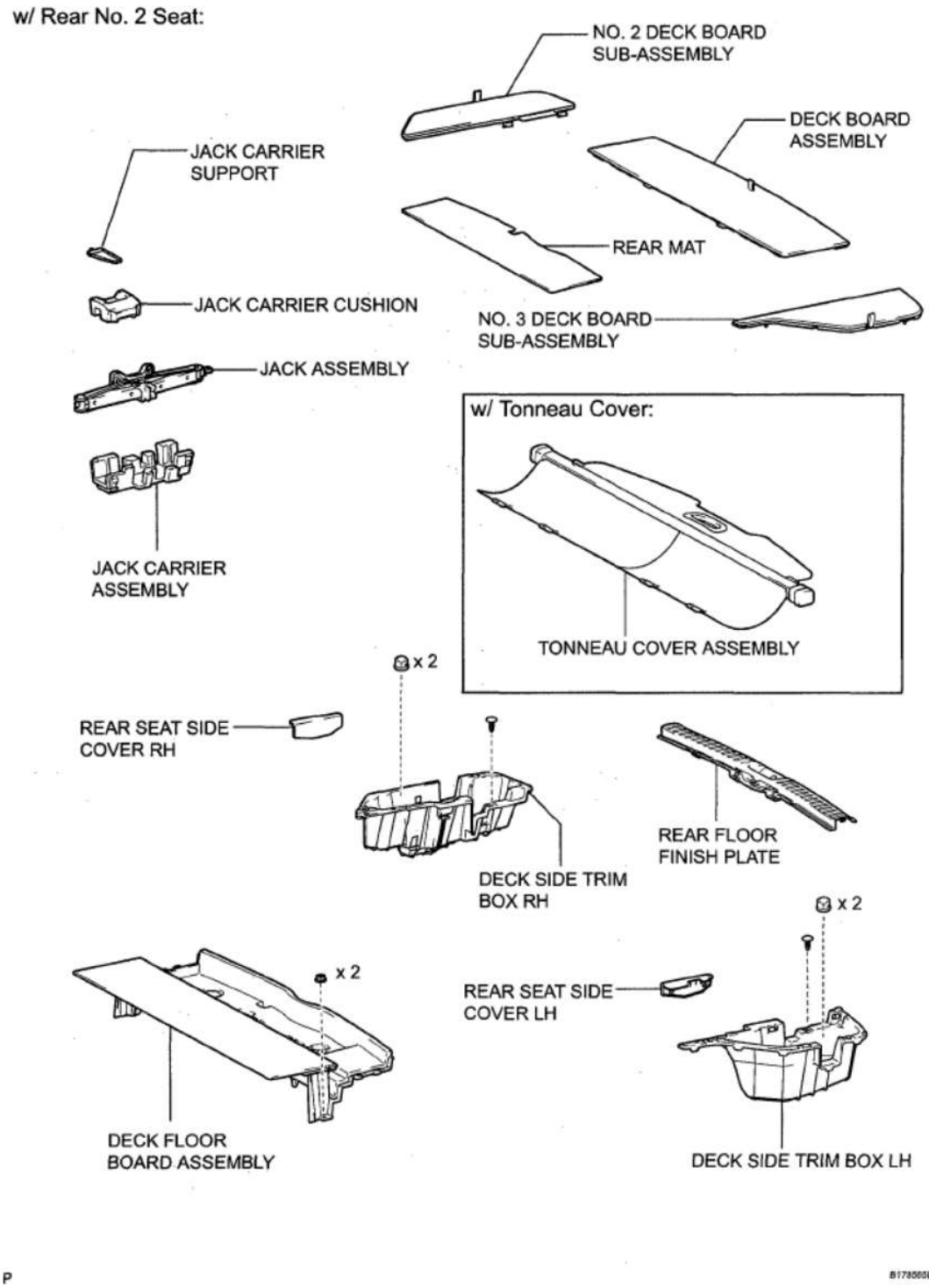


Fig. 228: Identifying Fuel Lid Lock Control Components With Torque Specification (7 Of 10)
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w/ Rear No. 2 Seat:

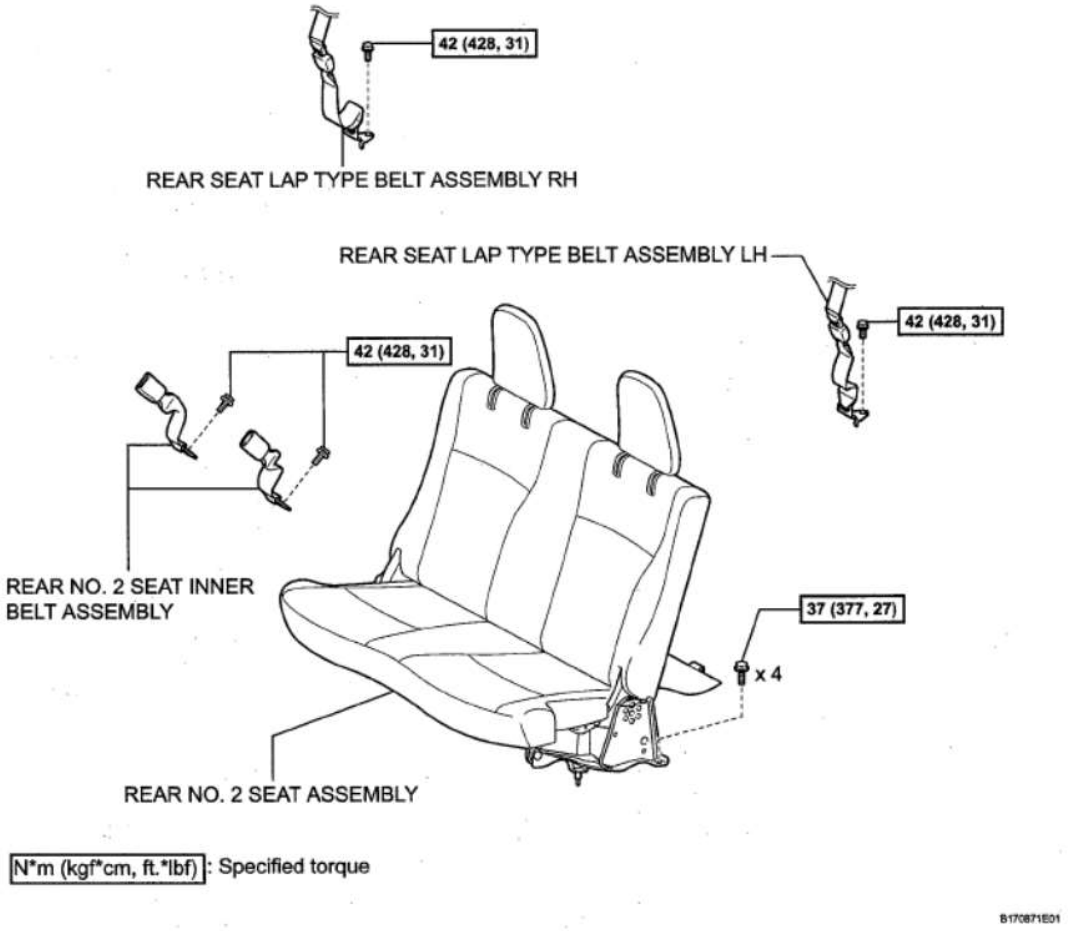


Fig. 229: Identifying Fuel Lid Lock Control Components With Torque Specification (8 Of 10)
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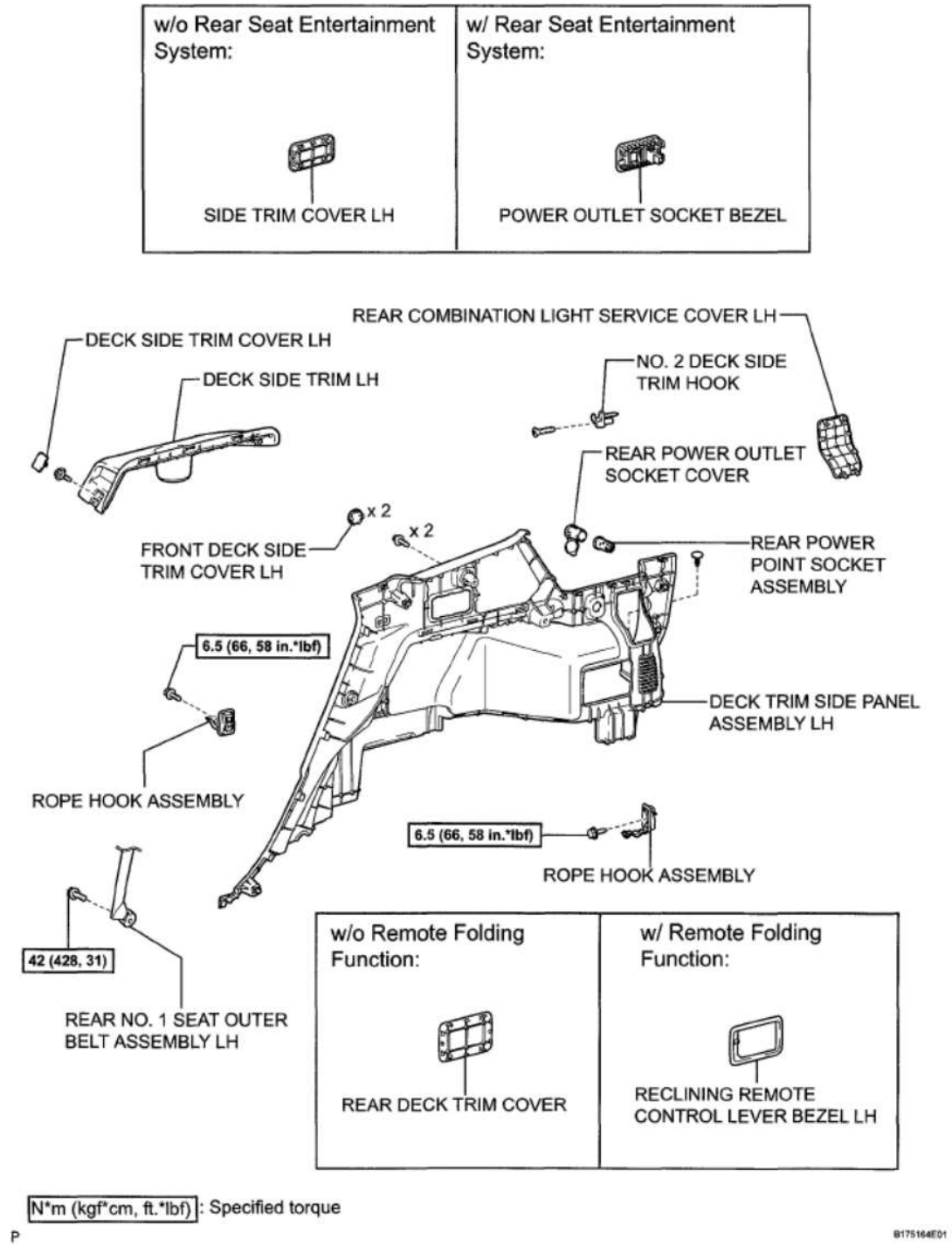
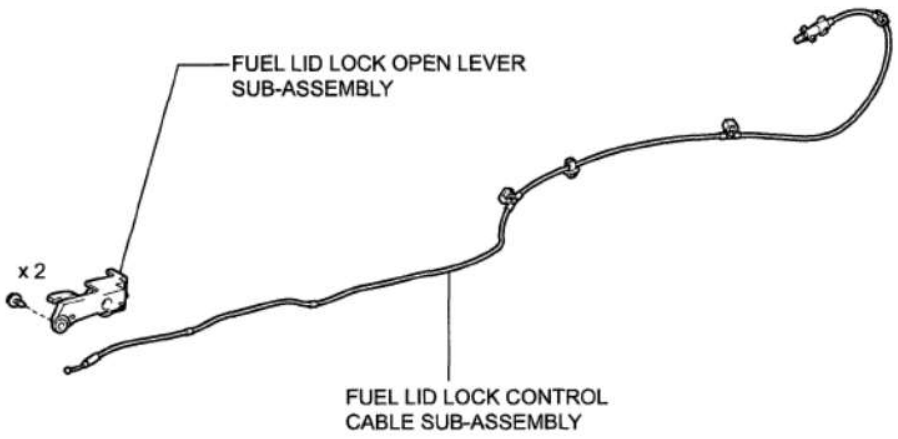


Fig. 230: Identifying Fuel Lid Lock Control Components With Torque Specification (9 Of 10)
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P

Fig. 231: Identifying Fuel Lid Lock Control Components With Torque Specification (10 Of 10)
Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

REMOVAL

1. **DISCONNECT CABLE FROM NEGATIVE BATTERY TERMINAL (w/ Front Seat Side Airbag)**

CAUTION: Wait for 90 seconds after disconnecting the cable to prevent airbag deployment (See AIRBAG SYSTEM).

NOTE: When disconnecting the cable, some systems need to be initialized after the cable is reconnected (See INITIALIZATION).

2. **REMOVE FRONT SEAT HEADREST ASSEMBLY (for Manual Seat)** (See **REMOVAL**)
3. **REMOVE FRONT OUTER SEAT TRACK COVER LH (for Manual Seat)** (See **REMOVAL**)
4. **REMOVE FRONT INNER SEAT TRACK COVER LH (for Manual Seat)** (See **REMOVAL**)
5. **REMOVE REAR SEAT TRACK COVER LH (for Manual Seat)** (See **REMOVAL**)
6. **REMOVE FRONT SEAT ASSEMBLY LH (for Manual Seat)** (See **REMOVAL**)
7. **REMOVE FRONT SEAT HEADREST ASSEMBLY (for Power Seat)** (See **REMOVAL**)
8. **REMOVE FRONT OUTER SEAT TRACK COVER LH (for Power Seat)** (See **REMOVAL**)
9. **REMOVE FRONT INNER SEAT TRACK COVER LH (for Power Seat)** (See **REMOVAL**)
10. **REMOVE REAR OUTER SEAT TRACK COVER LH (for Power Seat)** (See **REMOVAL**)
11. **REMOVE REAR INNER SEAT TRACK COVER LH (for Power Seat)** (See **REMOVAL**)

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12. **REMOVE FRONT SEAT ASSEMBLY LH (for Power Seat)** (See **REMOVAL**)
13. **REMOVE REAR CENTER SEAT ASSEMBLY**
14. **REMOVE REAR SEAT HEADREST ASSEMBLY (for LH Side)** (See **REMOVAL**)
15. **REMOVE REAR SEAT TRACK BRACKET COVER LH** (See **REMOVAL**)
16. **REMOVE REAR OUTER TRACK BRACKET COVER LH** (See **REMOVAL**)
17. **REMOVE REAR INNER TRACK BRACKET COVER LH** (See **REMOVAL**)
18. **REMOVE REAR SEAT LEG SIDE COVER LH** (See **REMOVAL**)
19. **DISCONNECT REAR NO. 1 SEAT LOCK CABLE ASSEMBLY LH (w/ Remote Folding Function)** (See **REMOVAL**)
20. **REMOVE REAR NO. 1 SEAT ASSEMBLY LH** (See **DISASSEMBLY**)
21. **REMOVE REAR SEAT HEADREST ASSEMBLY (for RH Side)** (See **REMOVAL**)
22. **REMOVE REAR SEAT TRACK BRACKET COVER RH** (See **REMOVAL**)
23. **REMOVE REAR OUTER TRACK BRACKET COVER RH** (See **REMOVAL**)
24. **REMOVE REAR INNER TRACK BRACKET COVER RH** (See **REMOVAL**)
25. **REMOVE REAR SEAT LEG SIDE COVER RH** (See **REMOVAL**)
26. **DISCONNECT REAR NO. 1 SEAT LOCK CABLE ASSEMBLY RH (w/ Remote Folding Function)**

    HINT:

    Use the same procedure for the RH side and the LH side.

27. **REMOVE REAR NO. 1 SEAT ASSEMBLY RH** (See **DISASSEMBLY**)
28. **REMOVE FRONT DOOR SCUFF PLATE LH** (See **REMOVAL**)
29. **REMOVE FRONT DOOR OPENING TRIM WEATHERSTRIP LH** (See **REMOVAL**)
30. **REMOVE REAR DOOR SCUFF PLATE LH** (See **REMOVAL**)
31. **REMOVE REAR DOOR OPENING TRIM WEATHERSTRIP LH** (See **REMOVAL**)
32. **REMOVE LOWER CENTER PILLAR GARNISH LH** (See **REMOVAL**)
33. **DISCONNECT FRONT SEAT OUTER BELT ASSEMBLY LH** (See **REMOVAL**)
34. **REMOVE DECK BOARD ASSEMBLY** (See **REMOVAL**)
35. **REMOVE NO. 3 DECK BOARD SUB-ASSEMBLY** (See **REMOVAL**)
36. **REMOVE NO. 2 DECK BOARD SUB-ASSEMBLY** (See **REMOVAL**)
37. **REMOVE TONNEAU COVER ASSEMBLY (w/ Tonneau Cover)** (See **REMOVAL**)
38. **REMOVE REAR NO. 1 FLOOR BOARD (w/o Rear No. 2 Seat)** (See **REMOVAL**)
39. **REMOVE REAR SEAT SIDE COVER LH (w/ Rear No. 2 Seat)** (See **REMOVAL**)
40. **REMOVE DECK SIDE TRIM BOX LH** (See **REMOVAL**)
41. **REMOVE REAR SEAT SIDE COVER RH (w/ Rear No. 2 Seat)** (See **REMOVAL**)
42. **REMOVE JACK CARRIER SUPPORT**
43. **REMOVE JACK CARRIER CUSHION** (See **REMOVAL**)

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44. **REMOVE JACK ASSEMBLY** (See **REMOVAL**)
45. **REMOVE JACK CARRIER ASSEMBLY** (See **REMOVAL**)
46. **REMOVE DECK SIDE TRIM BOX RH** (See **REMOVAL**)
47. **REMOVE DECK FLOOR BOARD ASSEMBLY (w/o Rear No. 2 Seat)** (See **REMOVAL**)
48. **REMOVE REAR MAT**
49. **REMOVE DECK FLOOR BOARD ASSEMBLY (w/ Rear No. 2 Seat)** (See **REMOVAL**)
50. **REMOVE REAR DECK FLOOR BOX (w/o Rear No. 2 Seat)** (See **REMOVAL**)
51. **REMOVE REAR NO. 2 SEAT INNER BELT ASSEMBLY (w/ Rear No. 2 Seat)** (See **INSTALLATION**)
52. **DISCONNECT REAR SEAT LAP TYPE BELT ASSEMBLY LH (w/ Rear No. 2 Seat)** (See **REMOVAL**)
53. **DISCONNECT REAR SEAT LAP TYPE BELT ASSEMBLY RH (w/ Rear No. 2 Seat)** (See **REMOVAL**)
54. **REMOVE REAR NO. 2 SEAT ASSEMBLY (w/ Rear No. 2 Seat)** (See **DISASSEMBLY**)
55. **REMOVE REAR FLOOR FINISH PLATE** (See **REMOVAL**)
56. **REMOVE DECK SIDE TRIM COVER LH** (See **REMOVAL**)
57. **REMOVE DECK SIDE TRIM LH** (See **REMOVAL**)
58. **REMOVE SIDE TRIM COVER LH (w/o Rear Seat Entertainment System)** (See **REMOVAL**)
59. **REMOVE POWER OUTLET SOCKET BEZEL (w/ Rear Seat Entertainment System)** (See **REMOVAL**)
60. **REMOVE REAR COMBINATION LIGHT SERVICE COVER LH** (See **REMOVAL**)
61. **REMOVE REAR POWER POINT SOCKET ASSEMBLY** (See **REAR POWER OUTLET SOCKET**)
62. **REMOVE REAR POWER OUTLET SOCKET COVER** (See **INSTALLATION**)
63. **REMOVE REAR DECK TRIM COVER (w/o Remote Folding Function)** (See **REMOVAL**)
64. **REMOVE RECLINING REMOTE CONTROL LEVER BEZEL LH (w/ Remote Folding Function)** (See **REMOVAL**)
65. **REMOVE ROPE HOOK ASSEMBLY (for LH Side)** (See **REMOVAL**)
66. **REMOVE NO. 2 DECK SIDE TRIM HOOK** (See **REMOVAL**)
67. **REMOVE FRONT DECK SIDE TRIM COVER LH** (See **REMOVAL**)
68. **DISCONNECT REAR NO. 1 SEAT OUTER BELT ASSEMBLY LH** (See **REMOVAL**)
69. **REMOVE DECK TRIM SIDE PANEL ASSEMBLY LH** (See **REMOVAL**)
70. **REMOVE FUEL LID LOCK OPEN LEVER SUB-ASSEMBLY**
    a. Remove the 2 screws.
    b. Remove the fuel lid lock open lever sub-assembly as shown in the illustration.

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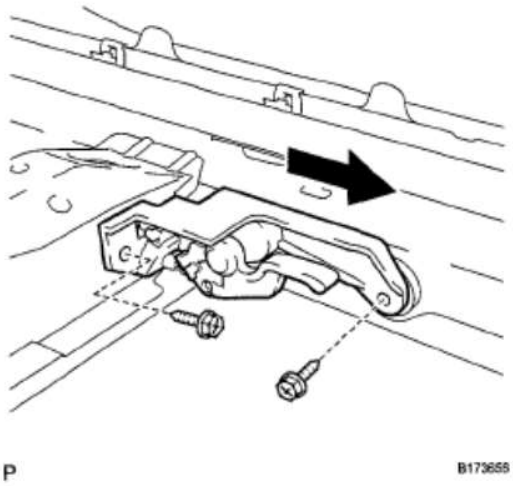


Fig. 232: Removing Fuel Lid Lock Open Lever Sub-Assembly
Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

71. **REMOVE FUEL LID LOCK CONTROL CABLE SUB-ASSEMBLY**
    a. Disconnect the fuel lid lock control cable sub-assembly.

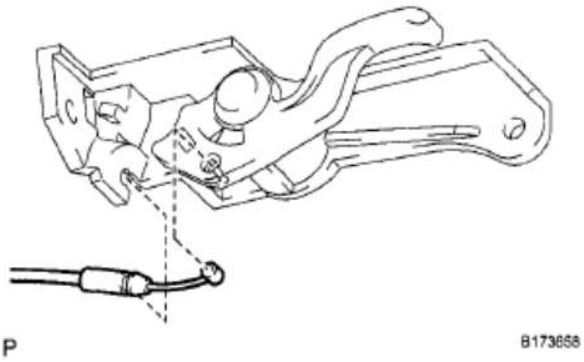
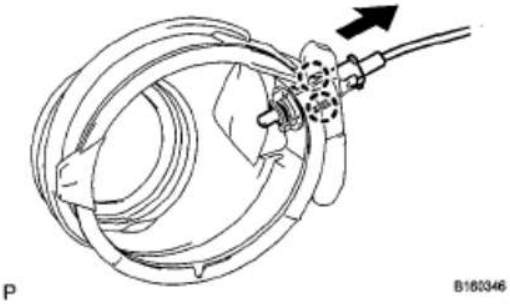


Fig. 233: Identifying Fuel Lid Lock Control Cable Sub-Assembly
Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

    b. Disengage the 2 claws and disconnect the fuel lid lock control cable sub-assembly.



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Fig. 234: Disconnecting Fuel Lid Lock Control Cable Sub-Assembly
Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

c. Disengage the 9 clamps and remove the fuel lid lock control cable sub-assembly.

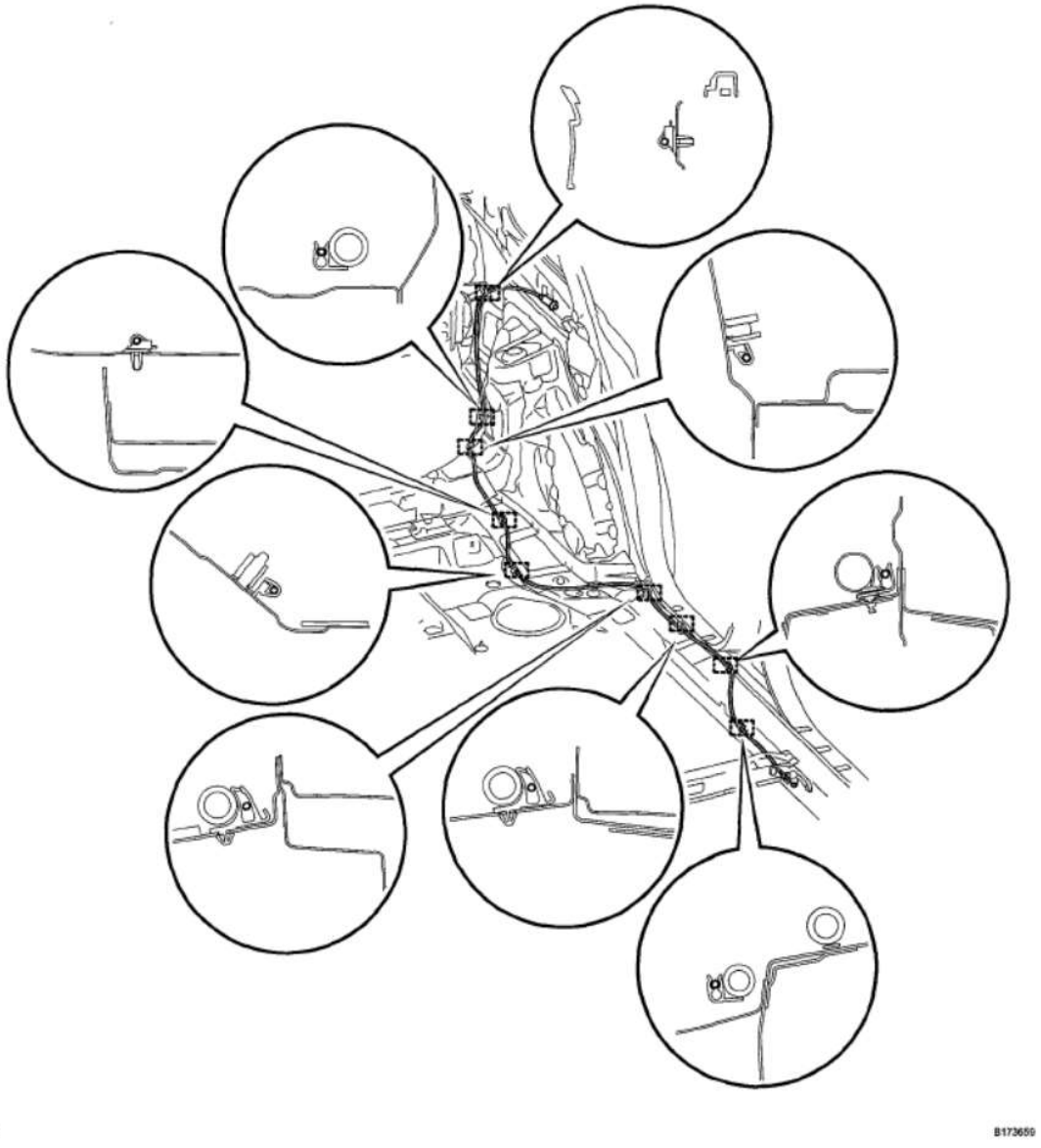


Fig. 235: Identifying Fuel Lid Lock Control Cable Sub-Assembly And Clamps
Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

INSTALLATION

1. **INSTALL FUEL LID LOCK CONTROL CABLE SUB-ASSEMBLY**
   a. Engage the 9 clamps and install the fuel lid lock control cable sub-assembly.

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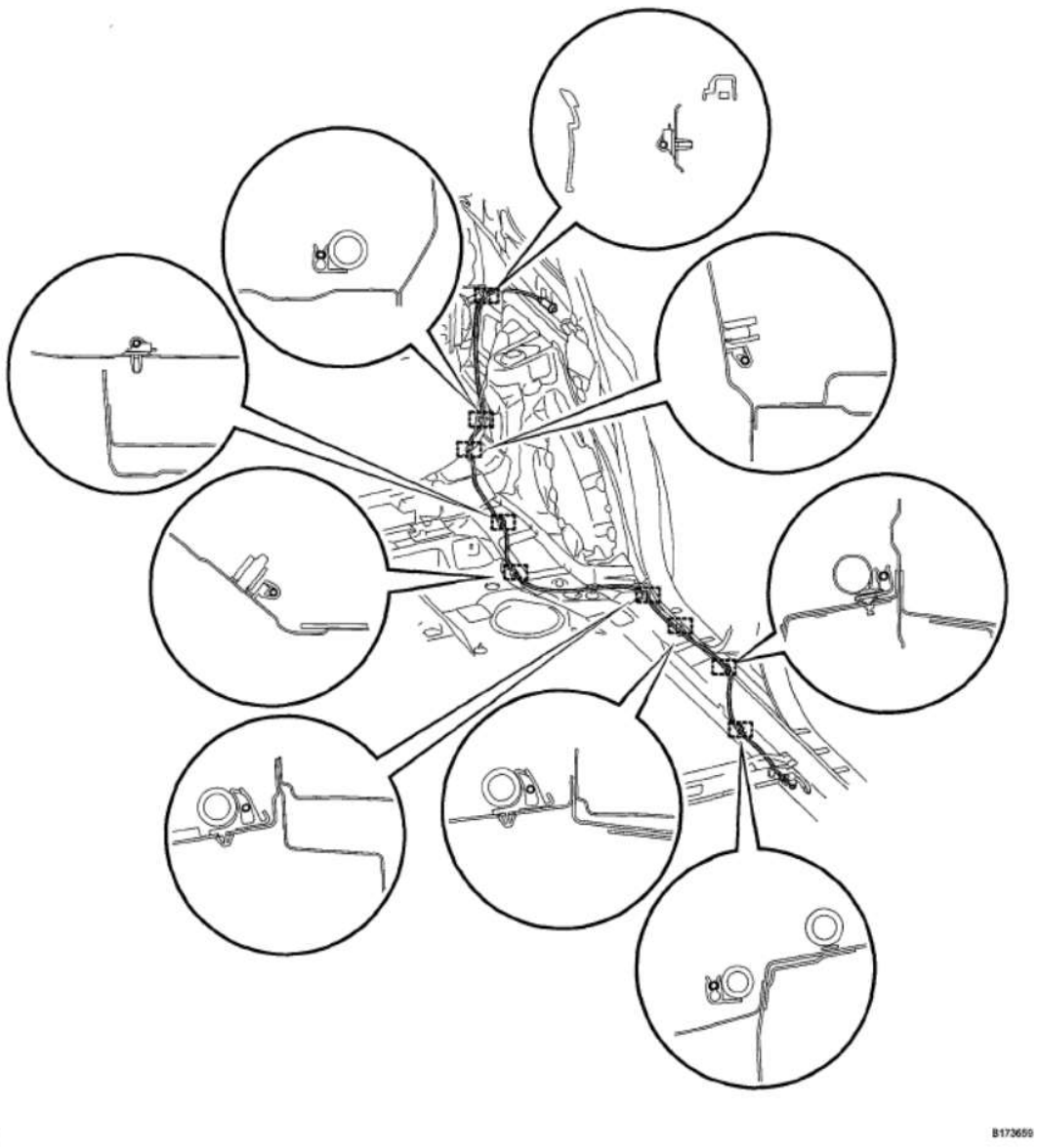


Fig. 236: Identifying Fuel Lid Lock Control Cable Sub-Assembly And Clamps
Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

b. Engage the 2 claws and connect the fuel lid lock control cable sub-assembly.

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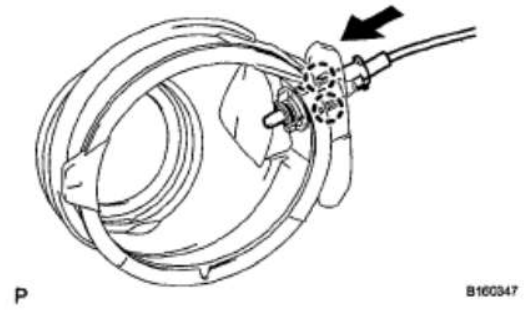


Fig. 237: Identifying Fuel Lid Lock Control Cable Sub-Assembly And Claws
Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

c. Connect the fuel lid lock control cable sub-assembly.

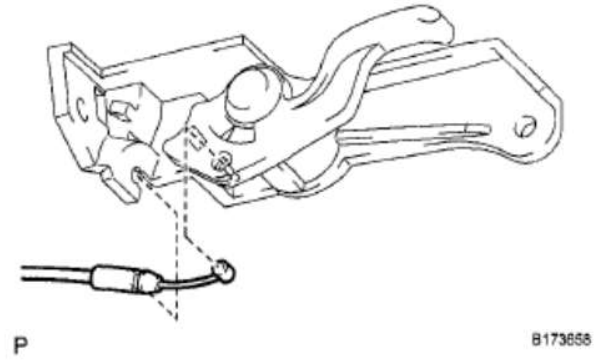
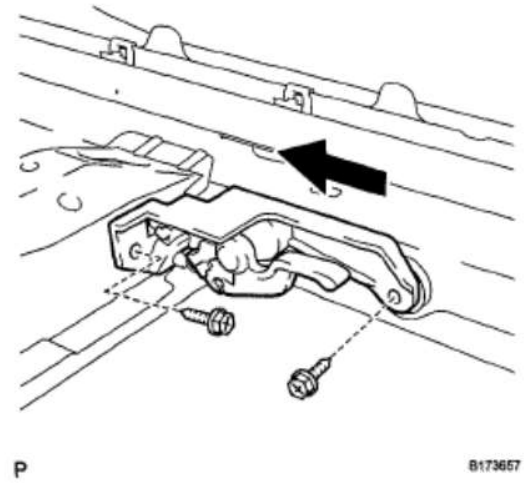


Fig. 238: Connecting Fuel Lid Lock Control Cable Sub-Assembly
Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

2. **INSTALL FUEL LID LOCK OPEN LEVER SUB-ASSEMBLY**

a. Install the fuel lid lock open lever sub-assembly with the 2 screws.



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Fig. 239: Installing Fuel Lid Lock Open Lever Sub-Assembly And Screws
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3. **INSTALL DECK TRIM SIDE PANEL ASSEMBLY LH** (See **INSTALLATION**)
4. **CONNECT REAR NO. 1 SEAT OUTER BELT ASSEMBLY LH** (See **INSTALLATION**)
5. **INSTALL FRONT DECK SIDE TRIM COVER LH** (See **INSTALLATION**)
6. **INSTALL NO. 2 DECK SIDE TRIM HOOK** (See **INSTALLATION**)
7. **INSTALL ROPE HOOK ASSEMBLY (for LH Side)** (See **INSTALLATION**)
8. **INSTALL REAR DECK TRIM COVER (w/o Remote Folding Function)** (See **INSTALLATION**)
9. **INSTALL RECLINING REMOTE CONTROL LEVER BEZEL LH (w/ Remote Folding Function)** (See **INSTALLATION**)
10. **INSTALL REAR POWER OUTLET SOCKET COVER** (See **INSTALLATION**)
11. **INSTALL REAR POWER POINT SOCKET ASSEMBLY** (See **INSTALLATION**)
12. **INSTALL REAR COMBINATION LIGHT SERVICE COVER LH** (See **INSTALLATION**)
13. **INSTALL SIDE TRIM COVER LH (w/o Rear Seat Entertainment System)** (See **INSTALLATION**)
14. **INSTALL POWER OUTLET SOCKET BEZEL (w/ Rear Seat Entertainment System)** (See **INSTALLATION**)
15. **INSTALL DECK SIDE TRIM LH** (See **INSTALLATION**)
16. **INSTALL DECK SIDE TRIM COVER LH** (See **INSTALLATION**)
17. **INSTALL REAR FLOOR FINISH PLATE** (See **INSTALLATION**)
18. **INSTALL REAR NO. 2 SEAT ASSEMBLY (w/ Rear No. 2 Seat)** (See **INSTALLATION**)
19. **CONNECT REAR SEAT LAP TYPE BELT ASSEMBLY LH (w/ Rear No. 2 Seat)** (See **INSTALLATION**)
20. **CONNECT REAR SEAT LAP TYPE BELT ASSEMBLY RH (w/ Rear No. 2 Seat)** (See **INSTALLATION**)
21. **INSTALL REAR NO. 2 SEAT INNER BELT ASSEMBLY (w/ Rear No. 2 Seat)** (See **INSTALLATION**)
22. **INSTALL REAR DECK FLOOR BOX (w/o Rear No. 2 Seat)** (See **INSTALLATION**)
23. **INSTALL DECK FLOOR BOARD ASSEMBLY (w/o Rear No. 2 Seat)** (See **INSTALLATION**)
24. **INSTALL REAR MAT**
25. **INSTALL DECK FLOOR BOARD ASSEMBLY (w/ Rear No. 2 Seat)** (See **INSTALLATION**)
26. **INSTALL DECK SIDE TRIM BOX LH** (See **INSTALLATION**)
27. **INSTALL REAR SEAT SIDE COVER LH (w/ Rear No. 2 Seat)** (See **INSTALLATION**)
28. **INSTALL DECK SIDE TRIM BOX RH** (See **INSTALLATION**)
29. **INSTALL JACK CARRIER ASSEMBLY** (See **INSTALLATION**)
30. **INSTALL JACK ASSEMBLY** (See **INSTALLATION**)
31. **INSTALL JACK CARRIER CUSHION** (See **INSTALLATION**)
32. **INSTALL JACK CARRIER SUPPORT**
33. **INSTALL REAR SEAT SIDE COVER RH (w/ Rear No. 2 Seat)** (See **INSTALLATION**)

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34. **INSTALL REAR NO. 1 FLOOR BOARD (w/o Rear No. 2 Seat)** (See **INSTALLATION**)
35. **INSTALL TONNEAU COVER ASSEMBLY (w/ Tonneau Cover)** (See **INSTALLATION**)
36. **INSTALL NO. 2 DECK BOARD SUB-ASSEMBLY** (See **INSTALLATION**)
37. **INSTALL NO. 3 DECK BOARD SUB-ASSEMBLY** (See **INSTALLATION**)
38. **INSTALL DECK BOARD ASSEMBLY** (See **INSTALLATION**)
39. **INSTALL LOWER CENTER PILLAR GARNISH LH** (See **INSTALLATION**)
40. **CONNECT FRONT SEAT OUTER BELT ASSEMBLY LH** (See **INSTALLATION**)
41. **INSTALL REAR DOOR OPENING TRIM WEATHERSTRIP LH** (See **INSTALLATION**)
42. **INSTALL REAR DOOR SCUFF PLATE LH** (See **INSTALLATION**)
43. **INSTALL FRONT DOOR OPENING TRIM WEATHERSTRIP LH** (See **INSTALLATION**)
44. **INSTALL FRONT DOOR SCUFF PLATE LH** (See **INSTALLATION**)
45. **INSTALL REAR NO. 1 SEAT ASSEMBLY LH** (See **INSTALLATION**)
46. **CONNECT REAR NO. 1 SEAT LOCK CABLE ASSEMBLY LH (w/ Remote Folding Function)** (See **INSTALLATION**)
47. **INSPECT REAR SEAT SLIDE ADJUSTER LOCK (for LH Side)** (See **INSTALLATION**)
48. **INSTALL REAR SEAT LEG SIDE COVER LH** (See **INSTALLATION**)
49. **INSTALL REAR INNER TRACK BRACKET COVER LH** (See **INSTALLATION**)
50. **INSTALL REAR OUTER TRACK BRACKET COVER LH** (See **INSTALLATION**)
51. **INSTALL REAR SEAT TRACK BRACKET COVER LH** (See **INSTALLATION**)
52. **INSTALL REAR SEAT HEADREST ASSEMBLY (for LH Side)** (See **INSTALLATION**)
53. **INSTALL REAR CENTER SEAT ASSEMBLY**
54. **INSTALL REAR NO. 1 SEAT ASSEMBLY RH** (See **INSTALLATION**)
55. **CONNECT REAR NO. 1 SEAT LOCK CABLE ASSEMBLY RH (w/ Remote Folding Function)**

    HINT:

    Use the same procedure for the RH side and the LH side.

56. **INSPECT REAR SEAT SLIDE ADJUSTER LOCK (for RH Side)** (See **INSTALLATION**)
57. **INSTALL REAR SEAT LEG SIDE COVER RH** (See **INSTALLATION**)
58. **INSTALL REAR INNER TRACK BRACKET COVER RH** (See **INSTALLATION**)
59. **INSTALL REAR OUTER TRACK BRACKET COVER RH** (See **INSTALLATION**)
60. **INSTALL REAR SEAT TRACK BRACKET COVER RH** (See **INSTALLATION**)
61. **INSTALL REAR SEAT HEADREST ASSEMBLY (for RH Side)** (See **INSTALLATION**)
62. **INSTALL FRONT SEAT ASSEMBLY LH (for Manual Seat)** (See **INSTALLATION**)
63. **INSPECT FRONT SEAT SLIDE ADJUSTER LOCK (for Manual Seat)** (See **INSTALLATION**)
64. **INSTALL REAR SEAT TRACK COVER LH (for Manual Seat)** (See **INSTALLATION**)
65. **INSTALL FRONT INNER SEAT TRACK COVER LH (for Manual Seat)** (See **INSTALLATION**)
66. **INSTALL FRONT OUTER SEAT TRACK COVER LH (for Manual Seat)** (See

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INSTALLATION)

67. **INSTALL FRONT SEAT HEADREST ASSEMBLY (for Manual Seat)** (See **INSTALLATION**)
68. **INSTALL FRONT SEAT ASSEMBLY LH (for Power Seat)** (See **INSTALLATION**)
69. **INSTALL REAR INNER SEAT TRACK COVER LH (for Power Seat)** (See **INSTALLATION**)
70. **INSTALL REAR OUTER SEAT TRACK COVER LH (for Power Seat)** (See **INSTALLATION**)
71. **INSTALL FRONT INNER SEAT TRACK COVER LH (for Power Seat)** (See **INSTALLATION**)
72. **INSTALL FRONT OUTER SEAT TRACK COVER LH (for Power Seat)** (See **INSTALLATION**)
73. **INSTALL FRONT SEAT HEADREST ASSEMBLY (for Power Seat)** (See **INSTALLATION**)
74. **CONNECT CABLE TO NEGATIVE BATTERY TERMINAL (for Manual Seat)**

NOTE: **When disconnecting the cable, some systems need to be initialized after the cable is reconnected (See INITIALIZATION).**

75. **INSPECT FRONT SEAT ASSEMBLY (for Power Seat)** (See **INSTALLATION**)
76. **INSPECT SRS WARNING LIGHT**

(See **DIAGNOSIS SYSTEM**)

REAR CONSOLE BOX

COMPONENTS

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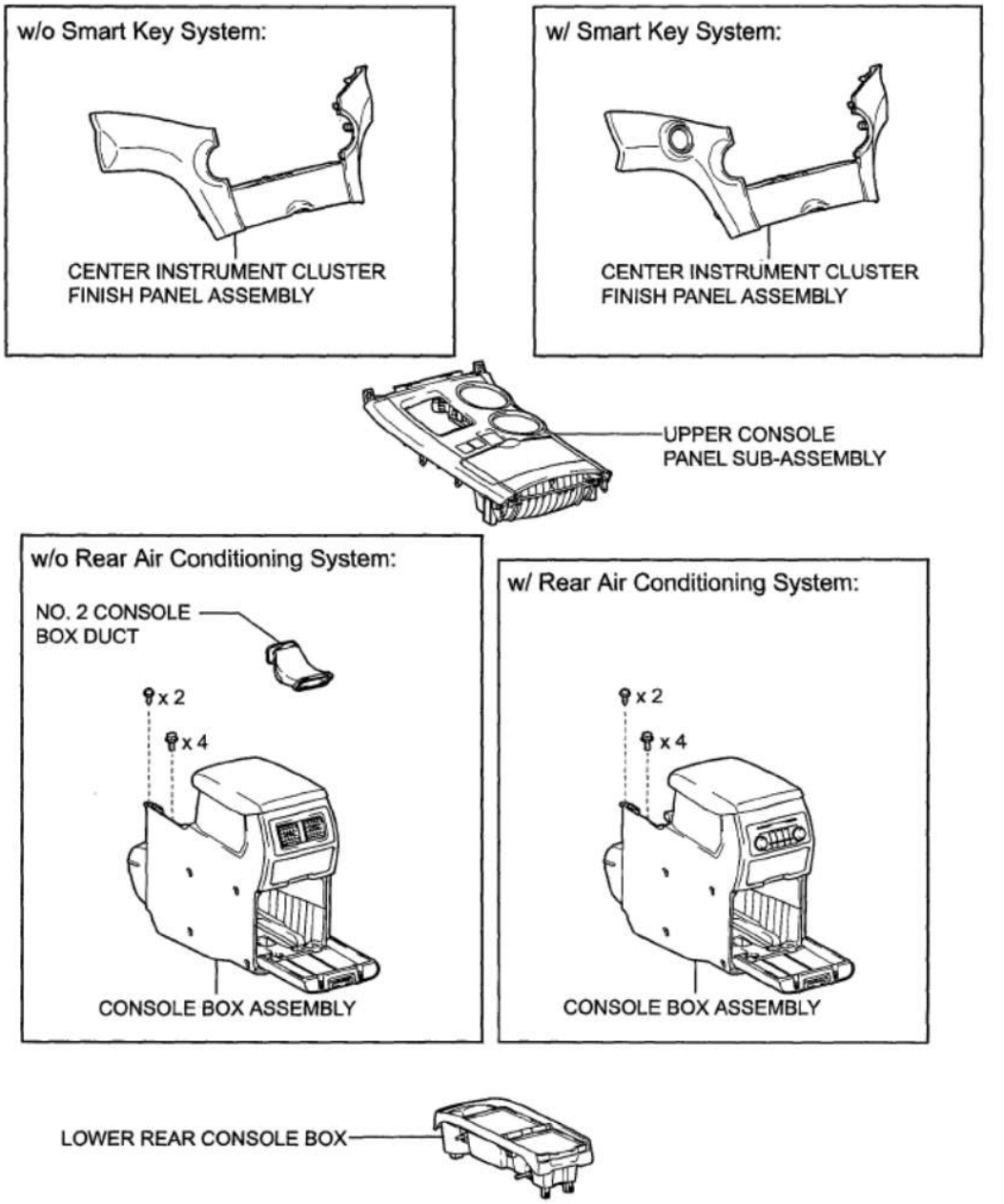


Fig. 240: Identifying Rear Console Box Components (1 Of 4)
Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

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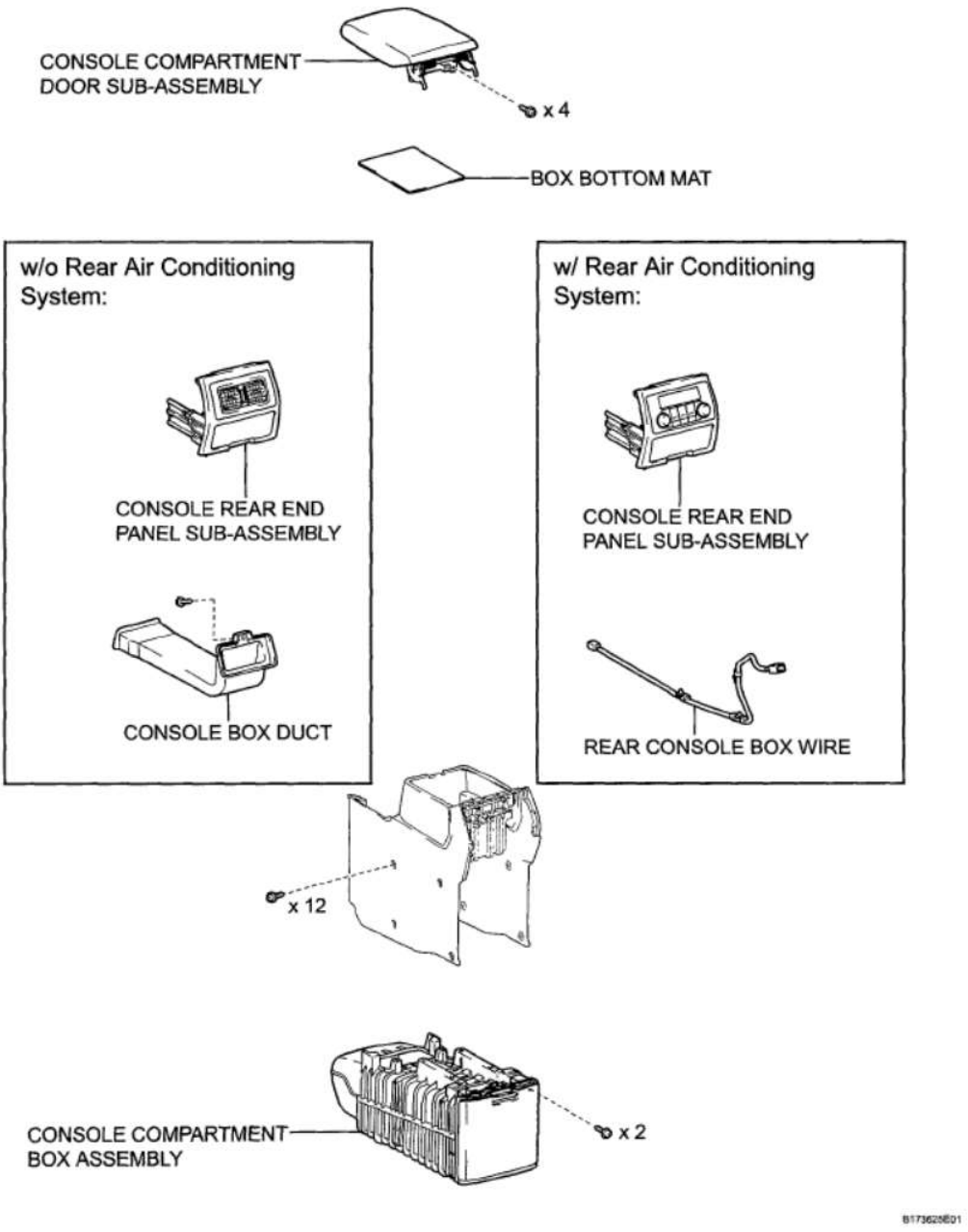


Fig. 241: Identifying Rear Console Box Components (2 Of 4)
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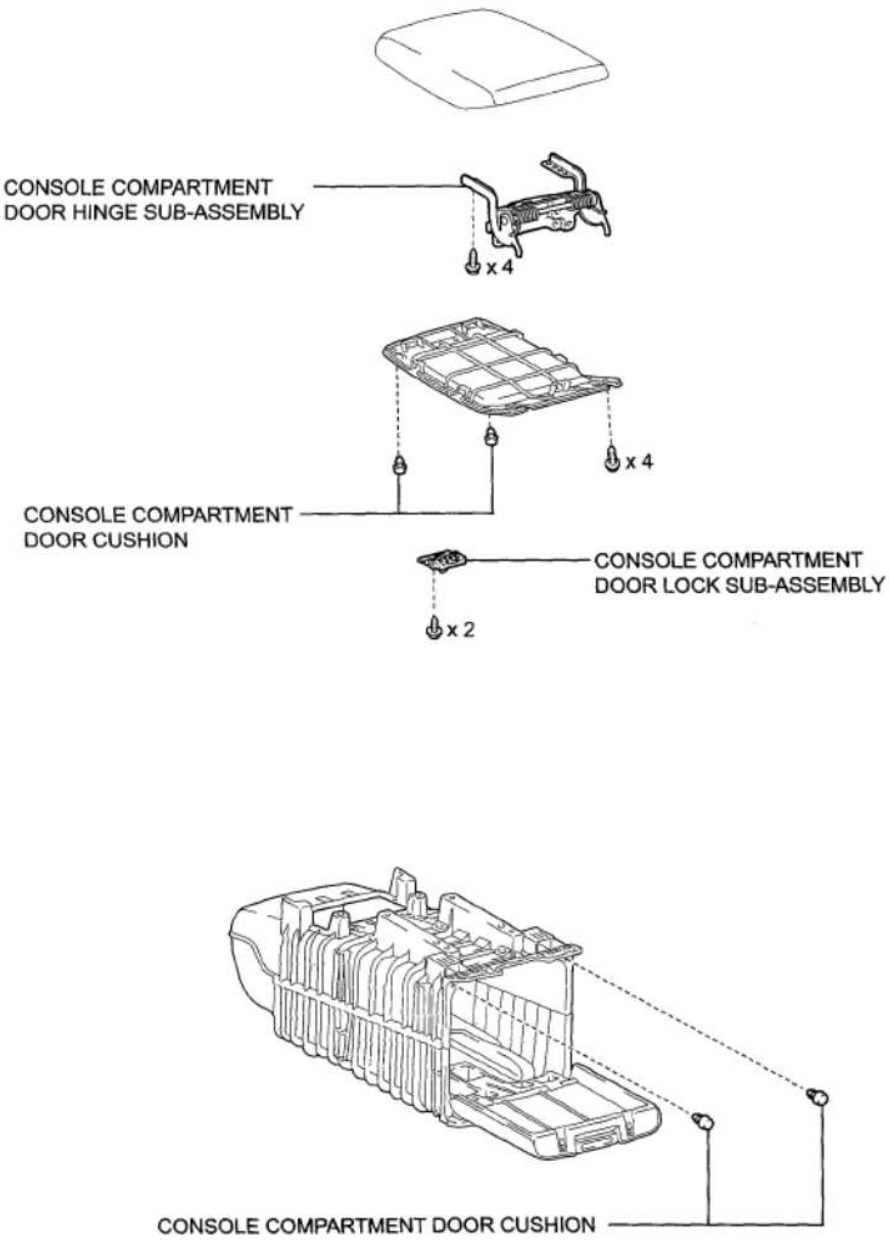


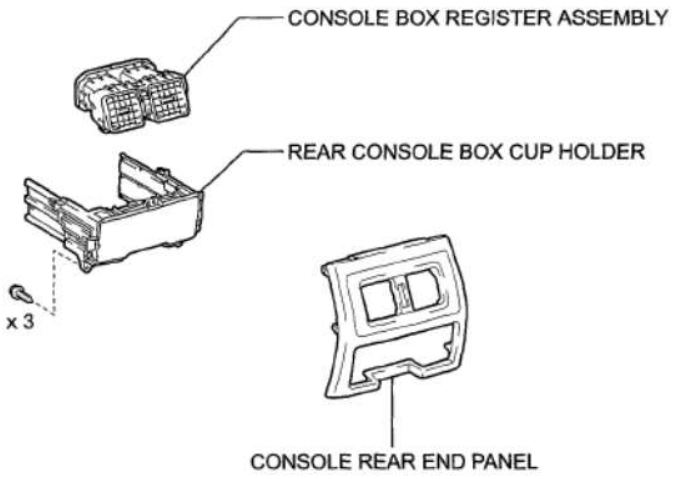
Fig. 242: Identifying Rear Console Box Components (3 Of 4)
Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

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w/o Rear Air Conditioning System:



w/ Rear Air Conditioning System:

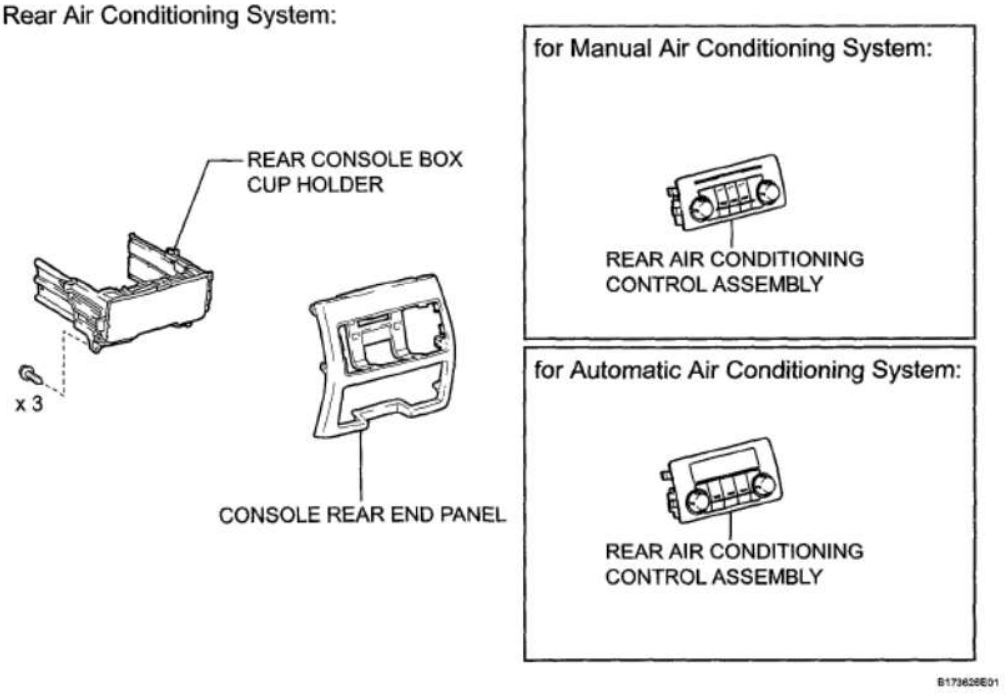


Fig. 243: Identifying Rear Console Box Components (4 Of 4)
Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

REMOVAL

1. **REMOVE CENTER INSTRUMENT CLUSTER FINISH PANEL ASSEMBLY (w/ Smart Key**

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System) (See **REMOVAL**)

2. **REMOVE CENTER INSTRUMENT CLUSTER FINISH PANEL ASSEMBLY (w/o Smart Key System)** (See **REMOVAL**)
3. **REMOVE UPPER CONSOLE PANEL SUB-ASSEMBLY** (See **REMOVAL**)
4. **REMOVE NO. 2 CONSOLE BOX DUCT (w/o Rear Air Conditioning System)** (See **REMOVAL**)
5. **REMOVE LOWER REAR CONSOLE BOX**
   a. Remove the lower rear console box.
6. **REMOVE CONSOLE BOX ASSEMBLY (w/o Rear Air Conditioning System)**
   a. Remove the 4 bolts and 2 screws.

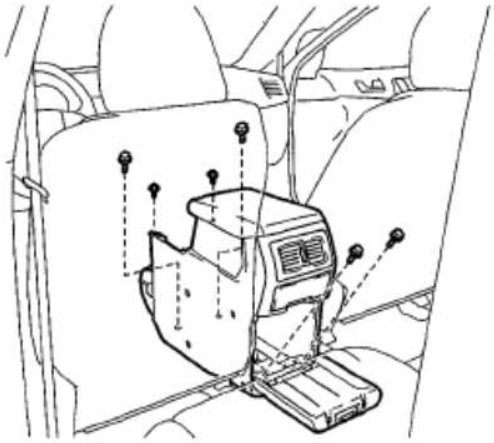
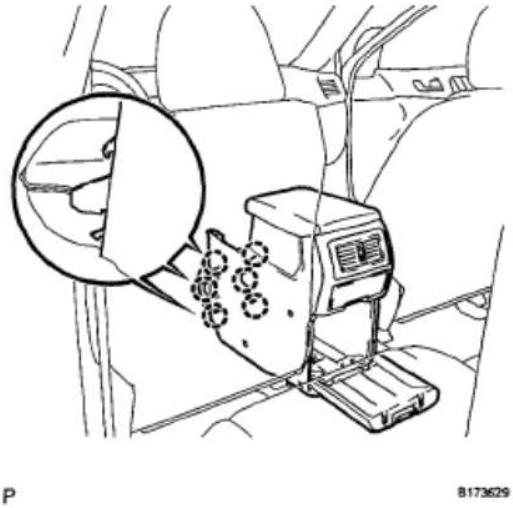


Fig. 244: Identifying Console Box Assembly, Bolts And Screws
Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

   b. Disengage the 6 claws and remove the console box assembly.



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Fig. 245: Identifying Console Box Assembly And Claws
Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

7. **REMOVE CONSOLE BOX ASSEMBLY (w/ Rear Air Conditioning System)**
   a. Remove the 4 bolts and 2 screws.

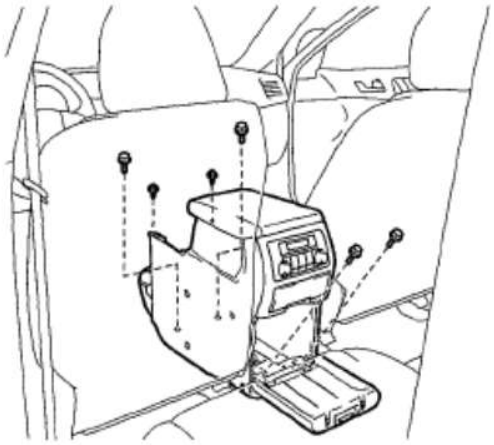


Fig. 246: Identifying Console Box Assembly, Bolts And Screws
Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

   b. Disconnect the connector.
   c. Disengage the 6 claws, and remove the console box assembly.

DISASSEMBLY

1. **REMOVE BOX BOTTOM MAT**
   a. Remove the box bottom mat.

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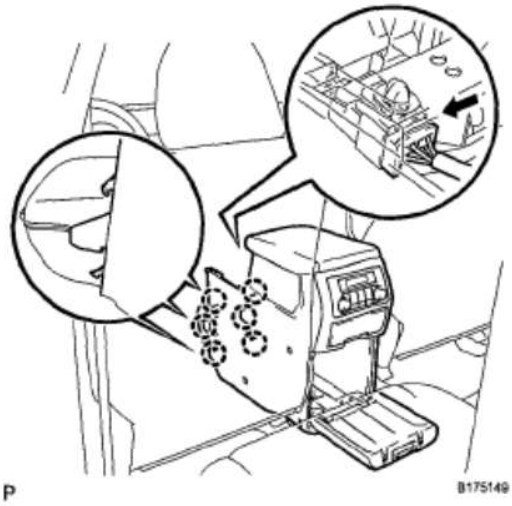


Fig. 247: Identifying Box Bottom Mat
Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

2. **REMOVE CONSOLE COMPARTMENT DOOR CUSHION**
   a. for Console Compartment Door:
      1. Remove the 2 console compartment door cushions from the console compartment door.

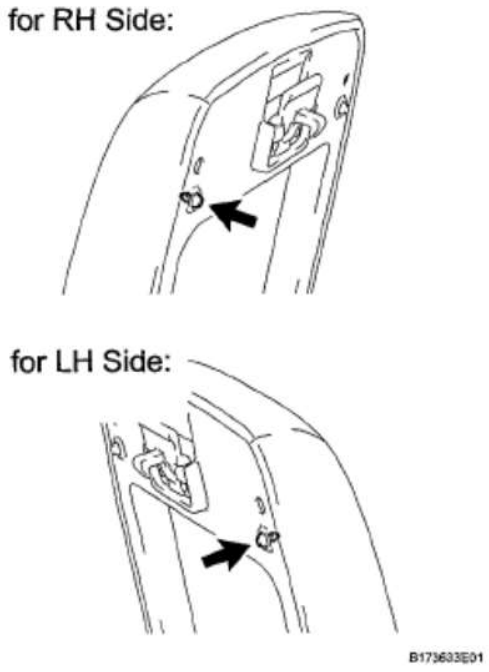


Fig. 248: Locating Console Compartment Door
Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

   b. for Rear Console Box Assembly:

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1. Remove the 2 console compartment door cushions from the rear console box assembly.

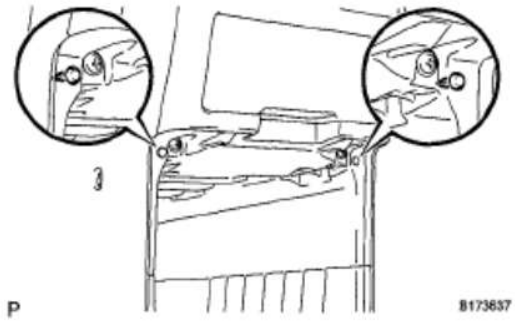


Fig. 249: Identifying Console Compartment Door Cushions And Rear Console Box Assembly
Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

3. **REMOVE CONSOLE COMPARTMENT BOX ASSEMBLY (w/o Rear Air Conditioning System)**
   a. Remove the 14 screws and the console compartment box assembly.

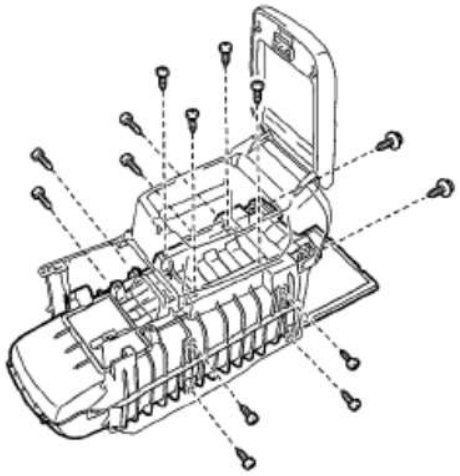


Fig. 250: Identifying Console Compartment Box Assembly And Screws
Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

4. **REMOVE CONSOLE COMPARTMENT BOX ASSEMBLY (w/ Rear Air Conditioning System)**
   a. Remove the 14 screws.
   b. Disengage the clamp and remove the console compartment box assembly.

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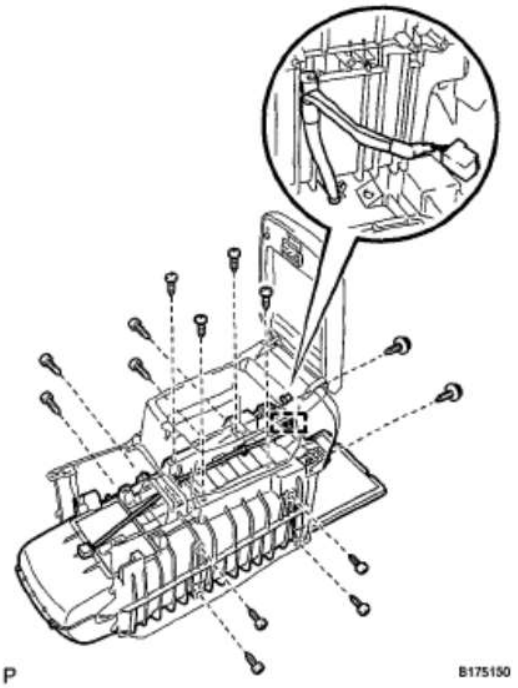


Fig. 251: Identifying Console Compartment Box Assembly And Clamp
Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

5. **REMOVE REAR CONSOLE BOX WIRE (w/ Rear Air Conditioning System)**
   a. Disengage the 2 clamps and remove the rear console box wire.

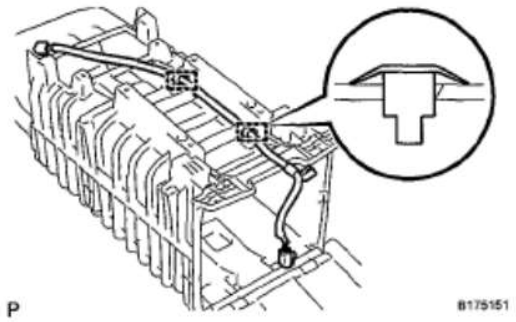


Fig. 252: Identifying Rear Console Box Wire And Clamps
Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

6. **REMOVE CONSOLE REAR END PANEL SUB-ASSEMBLY (w/o Rear Air Conditioning System)**
   a. Disengage the 6 clips and remove the console rear end panel sub-assembly.

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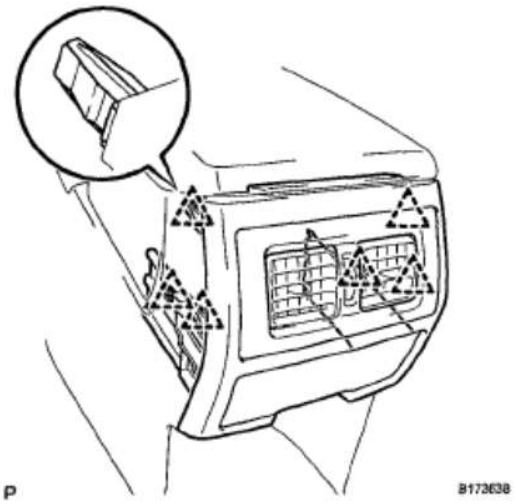


Fig. 253: Identifying Console Rear End Panel Sub-Assembly And Clips
Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

7. **REMOVE CONSOLE REAR END PANEL SUB-ASSEMBLY (w/ Rear Air Conditioning System)**
   a. Disengage the 6 clips and remove the console rear end panel sub-assembly.
8. **REMOVE REAR AIR CONDITIONING CONTROL ASSEMBLY (for Manual Air Conditioning System)** (See **REAR AIR CONDITIONING PANEL**)
9. **REMOVE REAR AIR CONDITIONING CONTROL ASSEMBLY (for Automatic Air Conditioning System)** (See **INSTALLATION**)

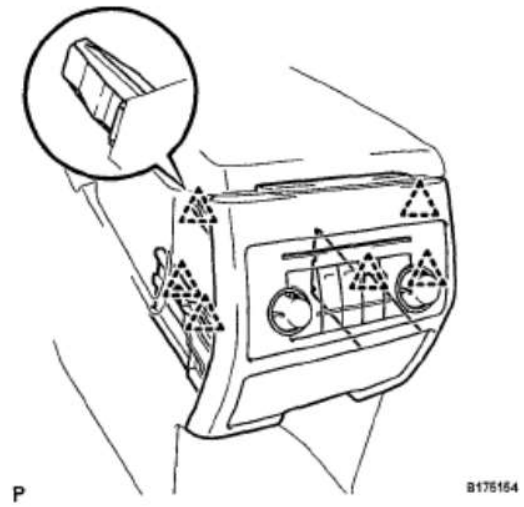


Fig. 254: Identifying Console Rear End Panel Sub-Assembly And Clips
Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

10. **REMOVE CONSOLE COMPARTMENT DOOR SUB-ASSEMBLY**
    a. Remove the 4 screws and the console compartment door sub-assembly.

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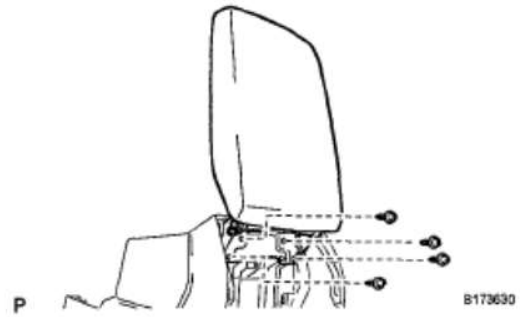


Fig. 255: Identifying Console Compartment Door Sub-Assembly And Screws
Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

11. **REMOVE CONSOLE COMPARTMENT DOOR LOCK SUB-ASSEMBLY**
    a. Remove the 2 screws and the console compartment door lock sub-assembly.

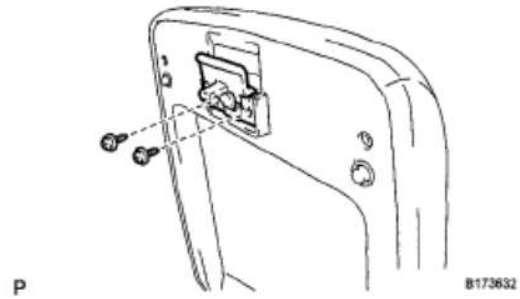


Fig. 256: Identifying Console Compartment Door Lock Sub-Assembly And Screws
Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

12. **REMOVE CONSOLE COMPARTMENT DOOR HINGE SUB-ASSEMBLY**
    a. Remove the 4 screws.
    b. Disengage the 3 claws and remove the outer console compartment door.

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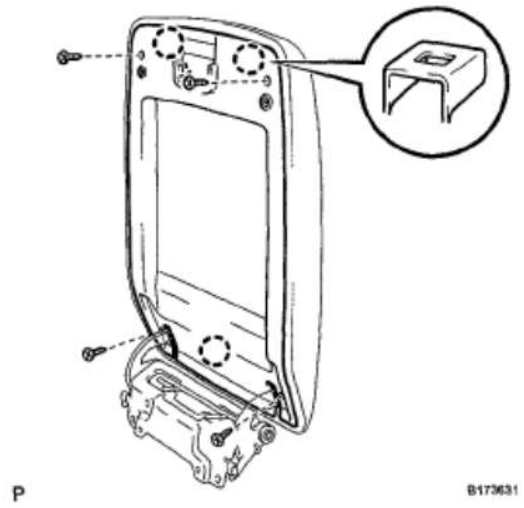


Fig. 257: Identifying Outer Console Compartment Door And Claws
Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

c. Remove the 4 screws and console compartment door hinge sub-assembly.

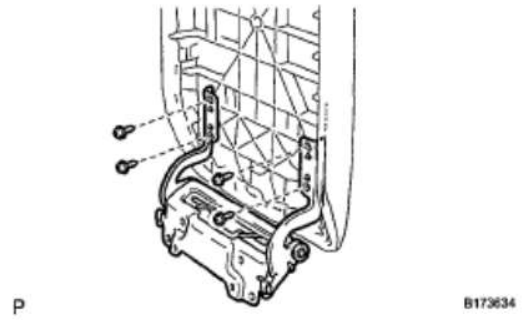


Fig. 258: Identifying Console Compartment Door Hinge Sub-Assembly And Screws
Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

13. **REMOVE REAR CONSOLE BOX CUP HOLDER**
    a. Remove the 3 screws.

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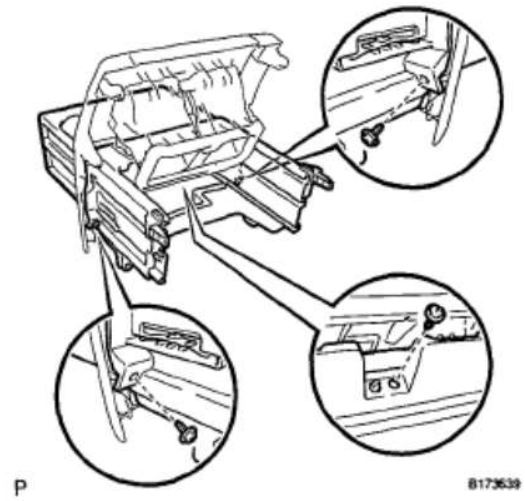


Fig. 259: Identifying Rear Console Box Cup Holder And Screws
Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

b. Remove the console box cup holder from the console rear end panel as shown in the illustration.

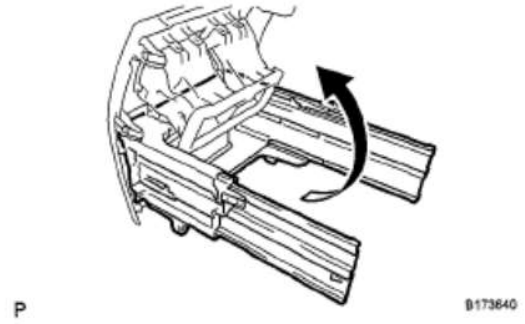


Fig. 260: Removing Console Box Cup Holder
Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

14. **REMOVE CONSOLE BOX REGISTER ASSEMBLY (w/ o Rear Air Conditioning System)**
    a. Using a screwdriver, disengage the 8 claws and remove the console box register assembly from the console rear end panel as shown in the illustration.

    HINT:

    Tape the screwdriver tip before use.

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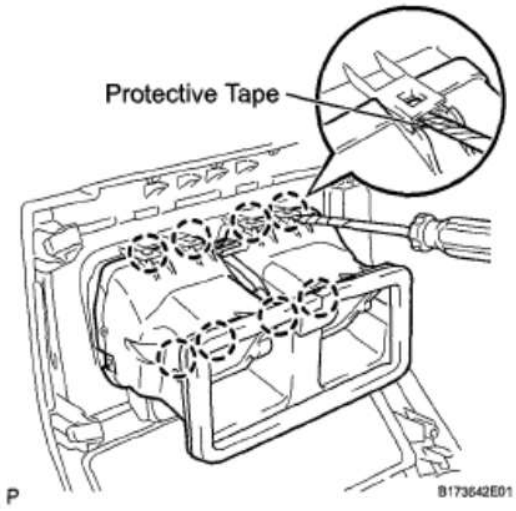


Fig. 261: Removing Console Box Register Assembly And Claws (w/ o Rear Air Conditioning System)
Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

REASSEMBLY

1. **INSTALL CONSOLE BOX REGISTER ASSEMBLY (w/ o Rear Air Conditioning System)**
   a. Engage the 8 claws and install the console box register assembly to the console rear end panel.

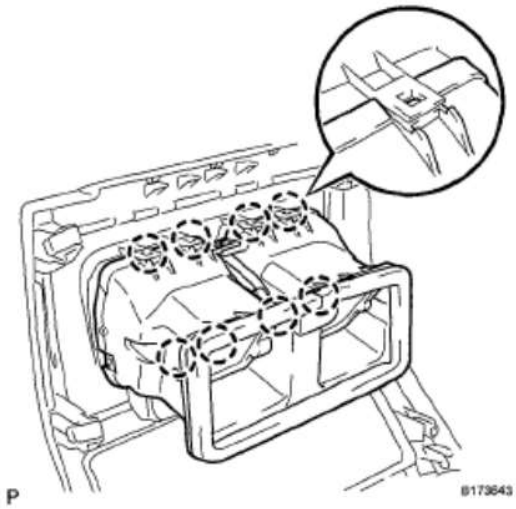


Fig. 262: Identifying Console Box Register Assembly And Claws (w/ o Rear Air Conditioning System)
Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

2. **INSTALL REAR CONSOLE BOX CUP HOLDER**
   a. Temporarily install the console box cup holder to the console rear end panel as shown in the illustration.

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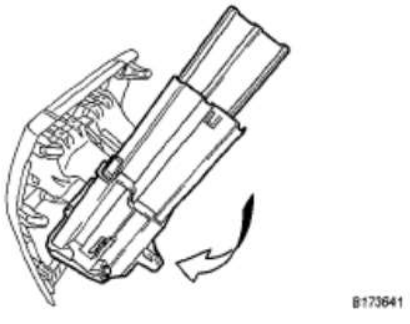


Fig. 263: Installing Rear Console Box Cup Holder
Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

b. Install the rear console box cup holder with the 3 screws.



Fig. 264: Installing Rear Console Box Cup Holder And Screws
Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

3. **INSTALL CONSOLE COMPARTMENT DOOR HINGE SUB-ASSEMBLY**
   a. Install the console compartment door hinge sub-assembly with the 4 screws.

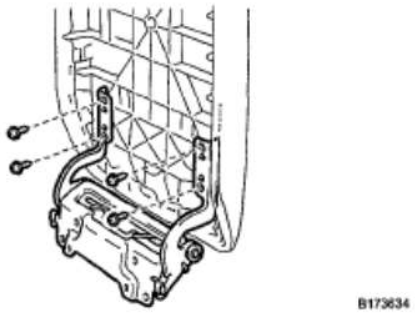


Fig. 265: Identifying Console Compartment Door Hinge Sub-Assembly And Screws

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Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

b. Engage the 3 claws.
c. Install the outer console compartment door with the 4 screws.

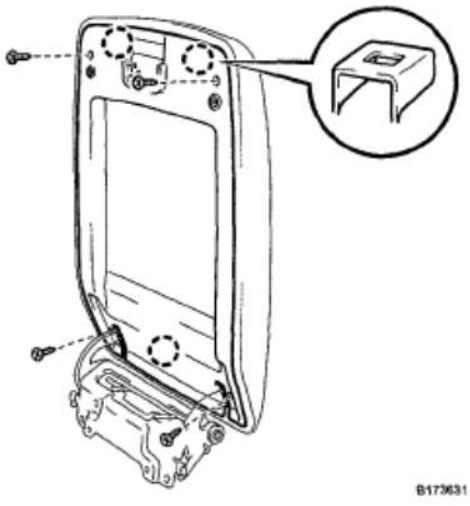


Fig. 266: Identifying Outer Console Compartment Door And Claws
Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

4. **INSTALL CONSOLE COMPARTMENT DOOR LOCK SUB-ASSEMBLY**
   a. Install the console compartment door lock sub-assembly with the 2 screws.

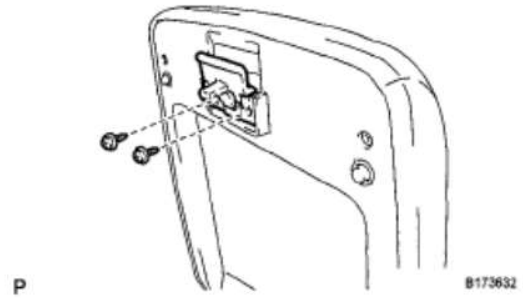


Fig. 267: Identifying Console Compartment Door Lock Sub-Assembly And Screws
Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

5. **INSTALL CONSOLE COMPARTMENT DOOR SUB-ASSEMBLY**
   a. Install the console compartment door sub-assembly with the 4 screws.
6. **INSTALL REAR AIR CONDITIONING CONTROL ASSEMBLY (for Manual Air Conditioning System)** (See **INSTALLATION**)

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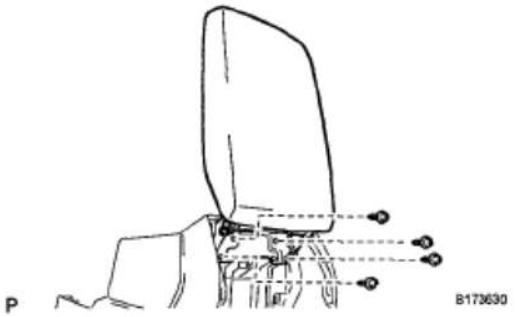


Fig. 268: Identifying Console Compartment Door Sub-Assembly And Screws
Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

7. **INSTALL REAR AIR CONDITIONING CONTROL ASSEMBLY (for Automatic Air Conditioning System)** (See **INSTALLATION**)
8. **INSTALL CONSOLE REAR END PANEL SUB-ASSEMBLY (w/ Rear Air Conditioning System)**
   a. Engage the 6 clips and install the console rear end panel sub-assembly.

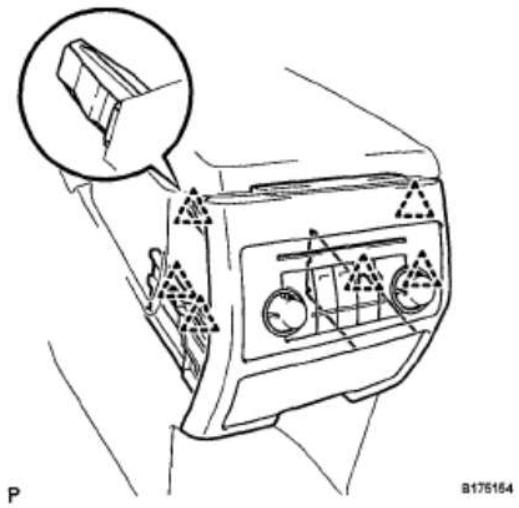


Fig. 269: Identifying Console Rear End Panel Sub-Assembly And Clips
Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

9. **INSTALL CONSOLE REAR END PANEL SUB-ASSEMBLY (w/o Rear Air Conditioning System)**
   a. Engage the 6 clips and install the console rear end panel sub-assembly.

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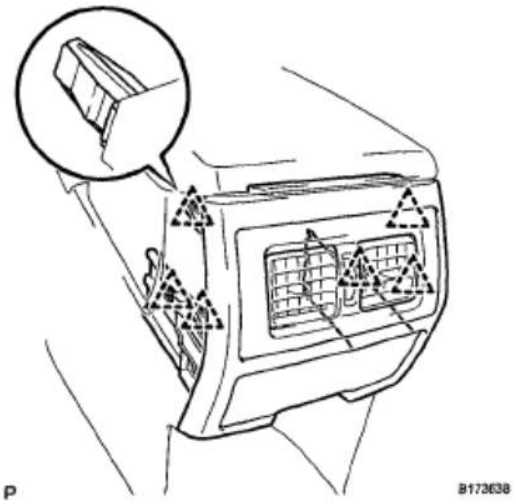


Fig. 270: Identifying Console Rear End Panel Sub-Assembly And Clips
Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

10. **INSTALL REAR CONSOLE BOX WIRE (w/ Rear Air Conditioning System)**
    a. Engage the 2 clamps and install the rear console box wire.

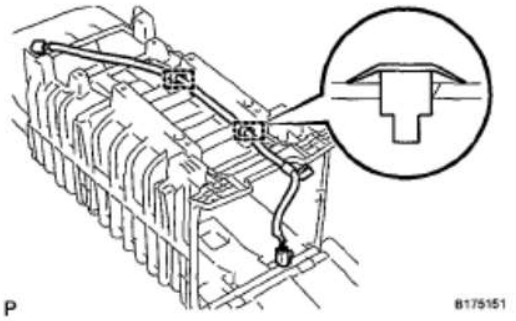


Fig. 271: Identifying Rear Console Box Wire And Clamps
Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

11. **INSTALL CONSOLE COMPARTMENT BOX ASSEMBLY (w/ Rear Air Conditioning System)**
    a. Install the console compartment box assembly with the 14 screws.
    b. Engage the clamp.

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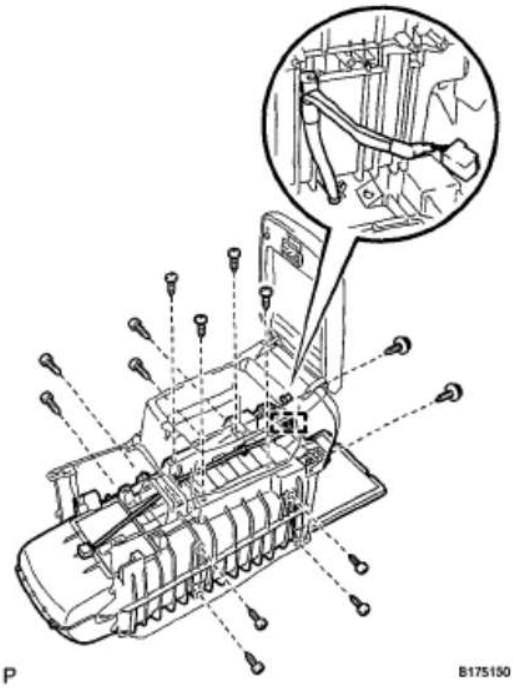


Fig. 272: Identifying Console Compartment Box Assembly And Clamp
Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

12. **INSTALL CONSOLE COMPARTMENT BOX ASSEMBLY (w/o Rear Air Conditioning System)**
    a. Install the console compartment box assembly with the 14 screws.

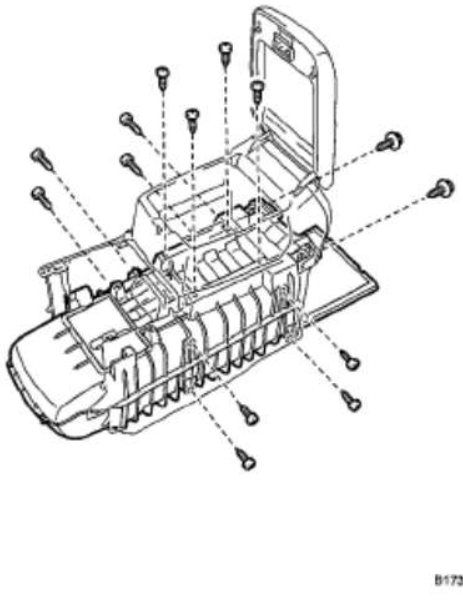


Fig. 273: Identifying Console Compartment Box Assembly And Screws
Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

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13. **INSTALL CONSOLE COMPARTMENT DOOR CUSHION**
    a. for Console Compartment Door:
        1. Install the 2 console compartment door cushions to the console compartment door.

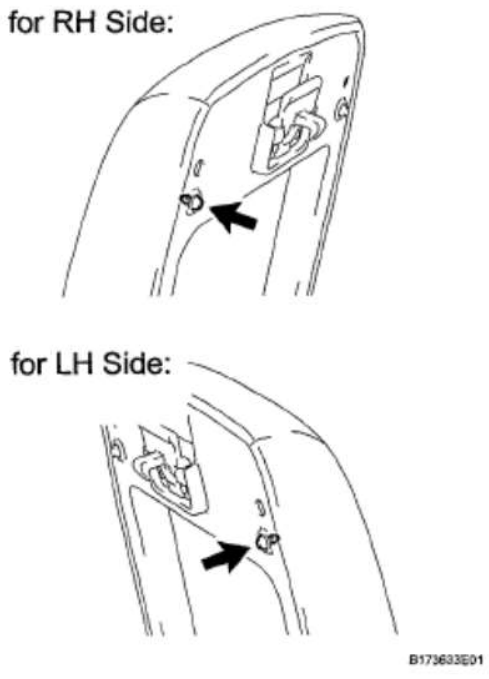


Fig. 274: Locating Console Compartment Door
Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

    b. for Rear Console Box Assembly:
        1. Install the 2 console compartment door cushions to the rear console box assembly.

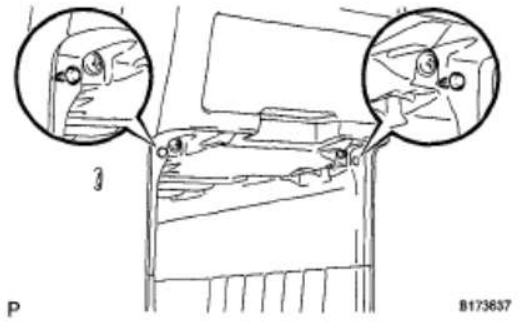


Fig. 275: Identifying Console Compartment Door Cushions And Rear Console Box Assembly
Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

INSTALLATION

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1. **INSTALL CONSOLE BOX ASSEMBLY (w/ Rear Air Conditioning System)**
   a. Engage the 6 claws.
   b. Connect the connector.

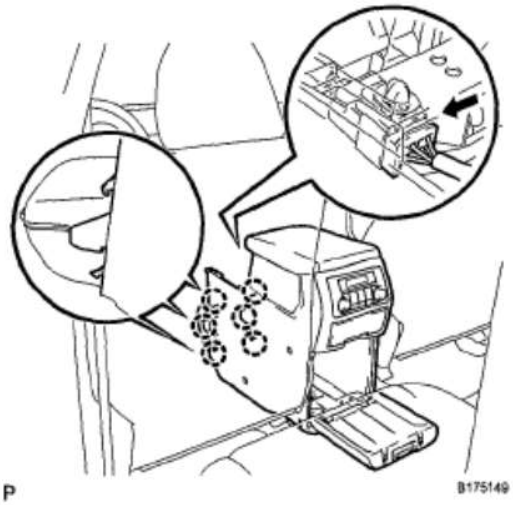


Fig. 276: Identifying Box Bottom Mat
Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

   c. Install the console box assembly with the 4 bolts and 2 screws.

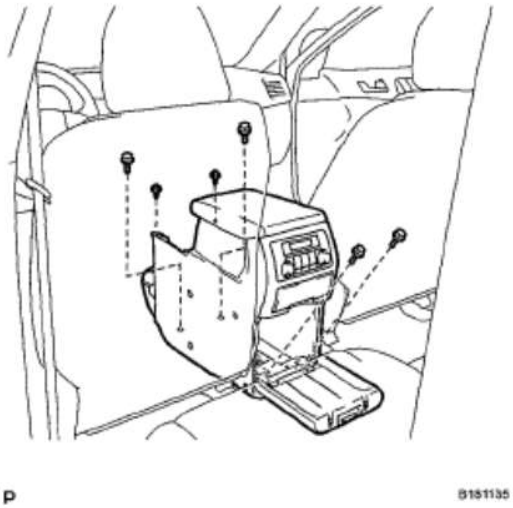


Fig. 277: Identifying Console Box Assembly, Bolts And Screws
Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

2. **INSTALL CONSOLE BOX ASSEMBLY (w/o Rear Air Conditioning System)**
   a. Engage the 6 claws.

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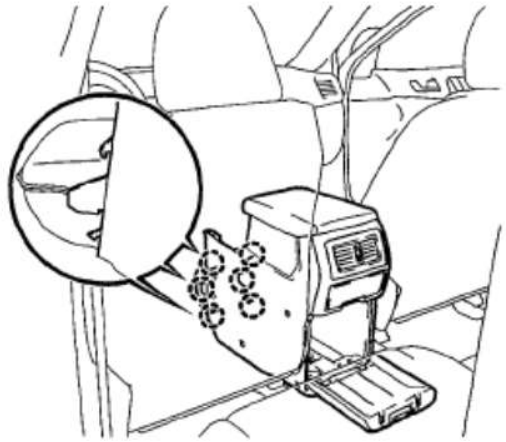


Fig. 278: Identifying Console Box Assembly And Claws
Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

b. Install the console box assembly with the 4 bolts and 2 screws.

3. **INSTALL LOWER REAR CONSOLE BOX**
   a. Install the lower rear console box.

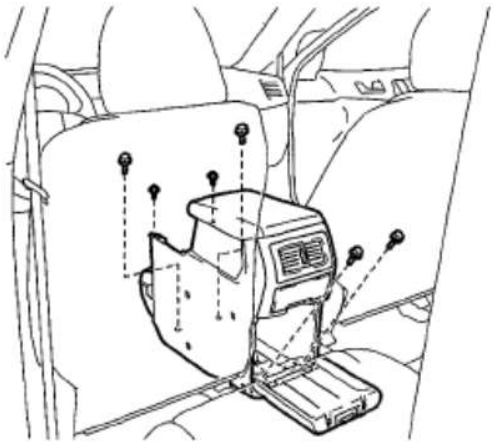


Fig. 279: Identifying Console Box Assembly, Bolts And Screws
Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

4. **INSTALL NO. 2 CONSOLE BOX DUCT (w/o Rear Air Conditioning System)** (See **INSTALLATION**)
5. **INSTALL UPPER CONSOLE PANEL SUB-ASSEMBLY** (See **INSTALLATION**)
6. **INSTALL CENTER INSTRUMENT CLUSTER FINISH PANEL ASSEMBLY (w/o Smart Key System)** (See **INSTALLATION**)

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7. **INSTALL CENTER INSTRUMENT CLUSTER FINISH PANEL ASSEMBLY (w/ Smart Key System)** (See **INSTALLATION**)

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