

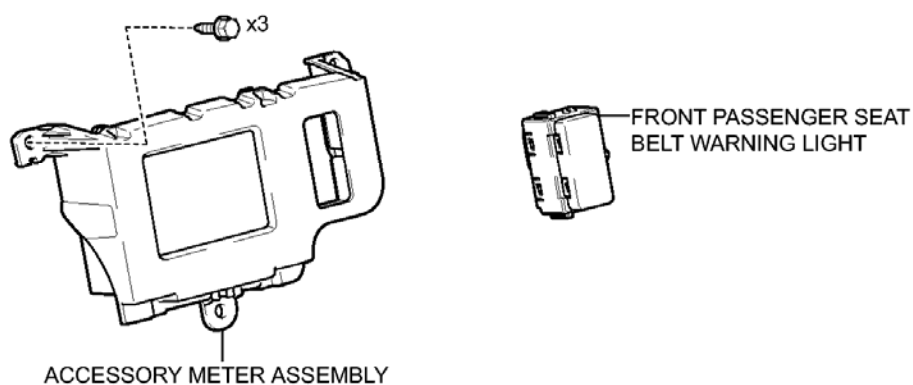
RESTRAINTS

Seat Belts (Service Information) - Sienna

FRONT PASSENGER SEAT BELT WARNING LIGHT

COMPONENTS

ILLUSTRATION

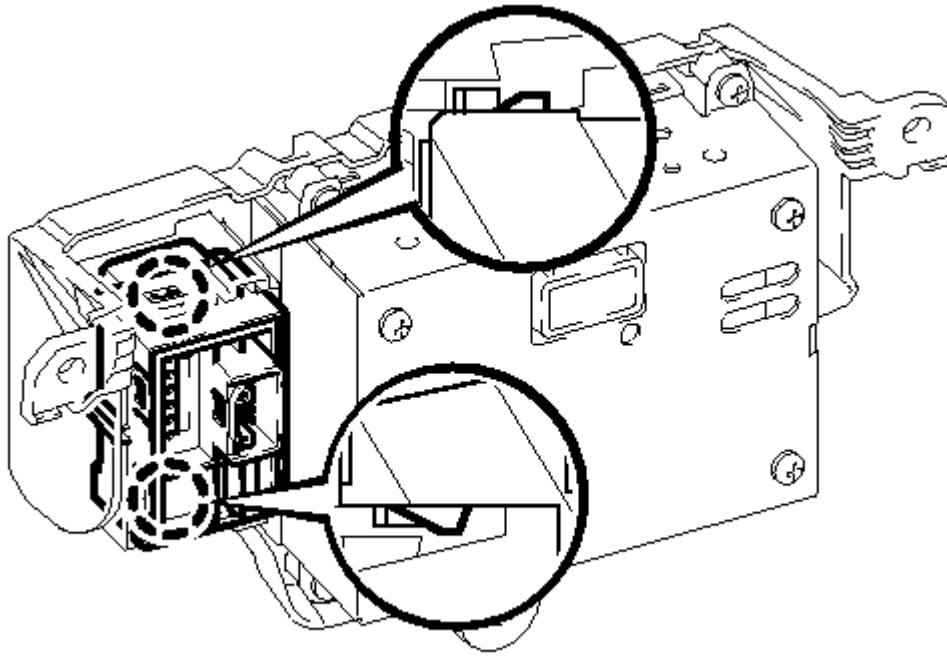


P
Fig. 1: Front Passenger Seat Belt Warning Light Replacement Components
Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

REMOVAL

REMOVAL

1. **REMOVE ACCESSORY METER ASSEMBLY**
 - a. Remove the accessory meter assembly. Refer to **REMOVAL** .
2. **REMOVE FRONT PASSENGER SEAT BELT WARNING LIGHT**



P

Fig. 2: Identifying Front Passenger Seat Belt Warning Light & Claws
Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

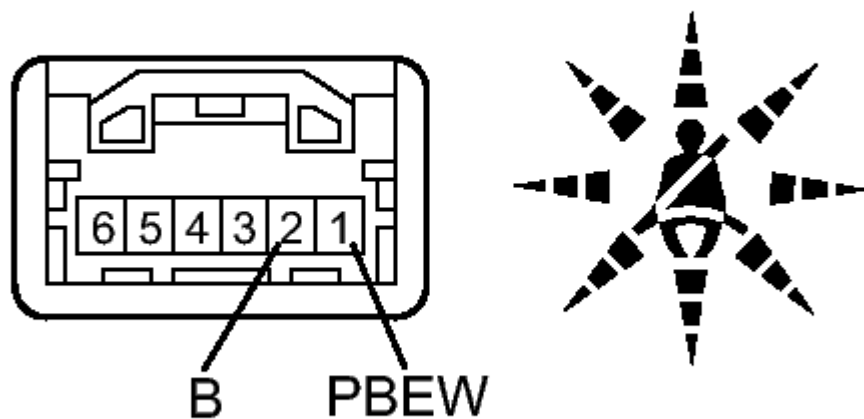
- a. Disengage the 2 claws and remove the front passenger seat belt warning light.

INSPECTION

INSPECTION

1. **INSPECT FRONT PASSENGER SEAT BELT WARNING LIGHT ASSEMBLY**

*a



P

Fig. 3: Inspecting Front Passenger Seat Belt Warning Light Assembly Operation
Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

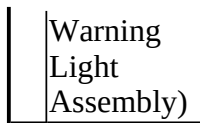
- a. Apply battery voltage from the wire harness back side between the terminals of the indicator, and check the lighting condition of the front passenger side seat belt warning light.

OK

Measurement Condition	Specified Condition
Battery positive (+) -- > Terminal 2 (B)	Front passenger side seat belt warning light comes on
Battery negative (-) -- > Terminal 1 (PBEW)	

TEXT IN ILLUSTRATION

*a	Component without harness connected (Front Passenger Seat Belt
----	--



If the result is not as specified, replace the front passenger seat belt warning light assembly.

INSTALLATION

INSTALLATION

1. INSTALL FRONT PASSENGER SEAT BELT WARNING LIGHT

- a. Engage the 2 claws and install the front passenger seat belt warning light.

2. INSTALL ACCESSORY METER ASSEMBLY

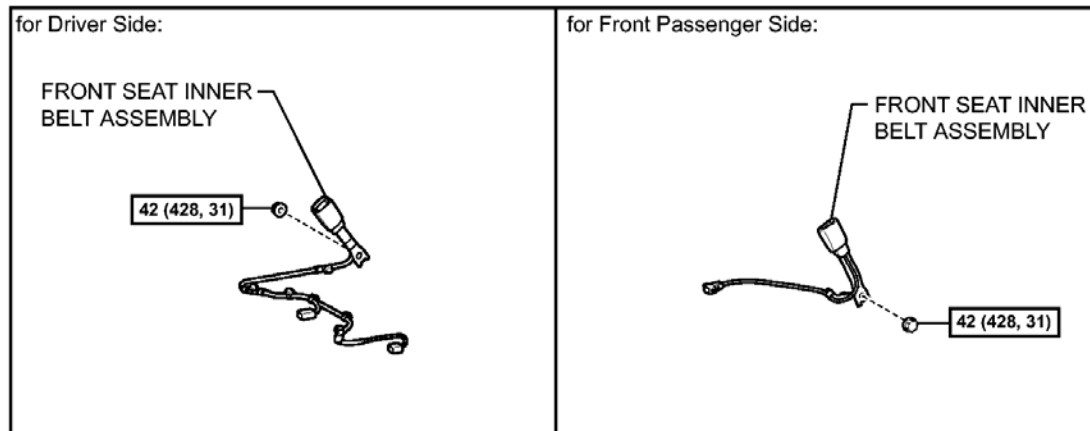
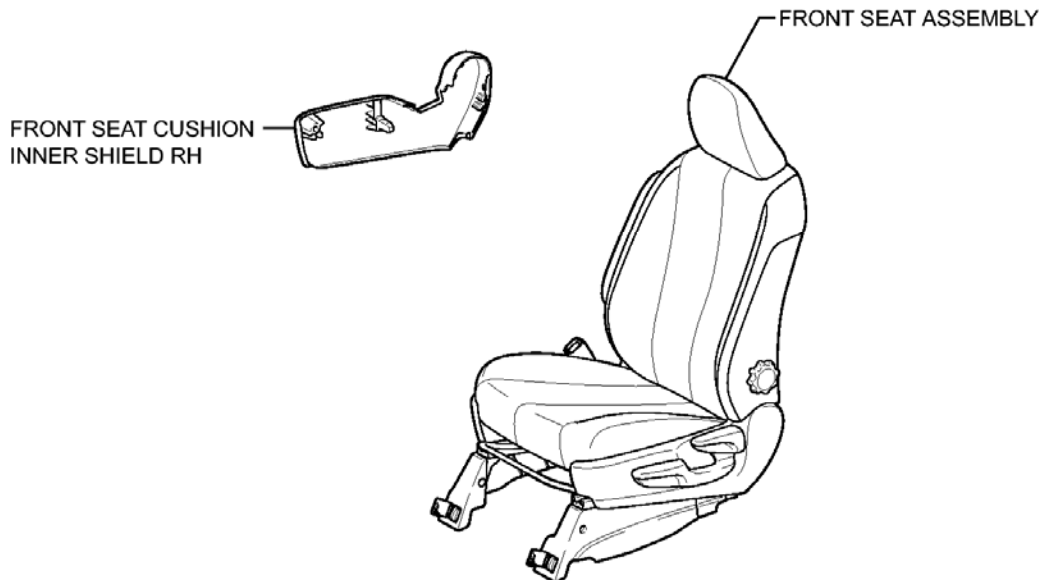
- a. Install the accessory meter assembly. Refer to **INSTALLATION** .

FRONT SEAT INNER BELT ASSEMBLY

COMPONENTS

ILLUSTRATION

for Manual Seat:



$\boxed{N \cdot m \text{ (kgf} \cdot \text{cm, ft.} \cdot \text{lbf)}}$: Specified torque

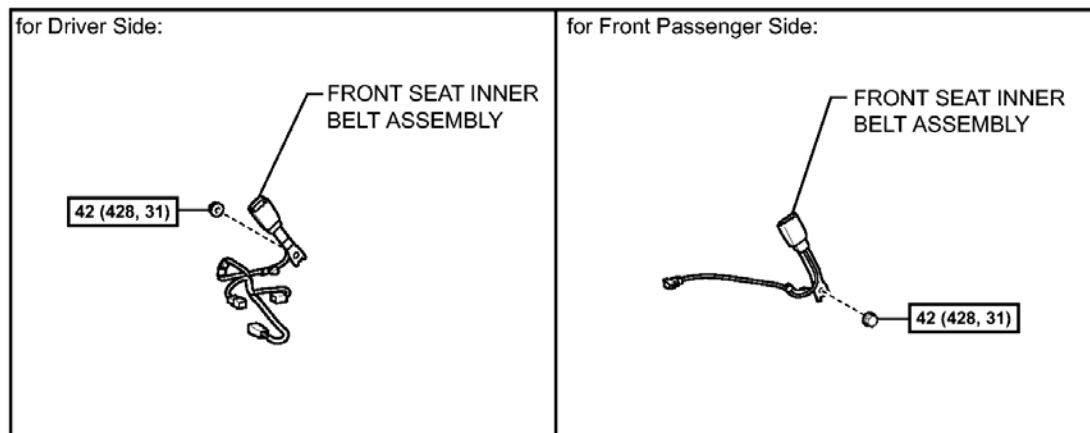
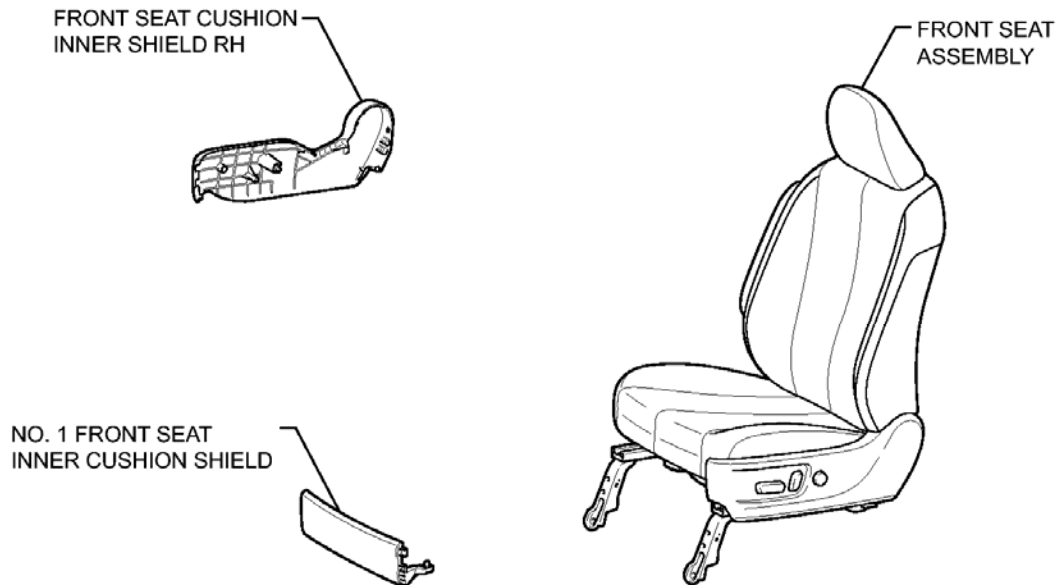
P

Fig. 4: Front Seat Inner Belt Assembly Replacement Components With Torque Specifications (Manual Seat) (1 Of 2)

Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

ILLUSTRATION

for Power Seat:



N*m (kgf*cm, ft.*lbf): Specified torque

P

Fig. 5: Front Seat Inner Belt Assembly Replacement Components With Torque Specifications (Power Seat) (2 Of 2)

Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

REMOVAL

REMOVAL

WARNING: Wait at least 90 seconds after disconnecting the cable from the negative (-) battery terminal to prevent airbag and seat belt pretensioner activation.

HINT:

- Use the same procedures for the RH side and LH side.
- The procedures listed below are for the LH side.

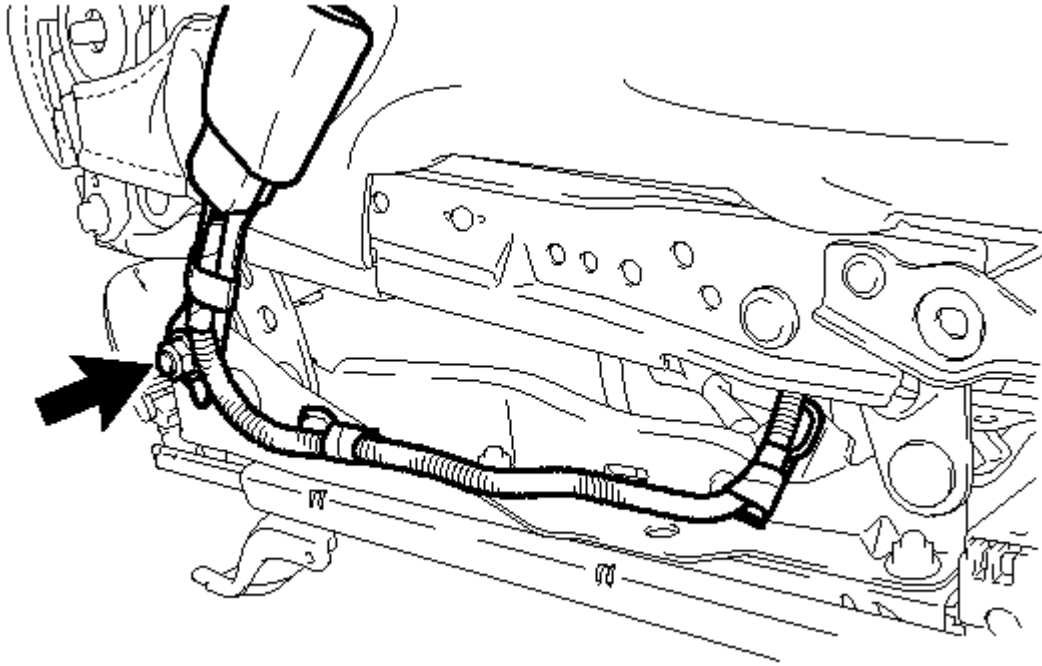
REMOVAL

1. DISCONNECT CABLE FROM NEGATIVE BATTERY TERMINAL

WARNING: Wait at least 90 seconds after disconnecting the cable from the negative (-) battery terminal to disable the SRS system.

NOTE: When disconnecting the cable, some systems need to be initialized after the cable is reconnected. Refer to INITIALIZATION .

- 2. REMOVE FRONT SEAT ASSEMBLY (for Manual Seat)**
 - Remove the front seat assembly. Refer to REMOVAL .
- 3. REMOVE FRONT SEAT ASSEMBLY (for Power Seat)**
 - Remove the front seat assembly. Refer to REMOVAL .
- 4. REMOVE NO. 1 FRONT SEAT INNER CUSHION SHIELD (for Power Seat)** . Refer to DISASSEMBLY - Step 6
- 5. REMOVE FRONT SEAT CUSHION INNER SHIELD RH (for Manual Seat)** . Refer to DISASSEMBLY - Step 6
- 6. REMOVE FRONT SEAT CUSHION INNER SHIELD RH (for Power Seat)** . Refer to DISASSEMBLY - Step 7
- 7. REMOVE FRONT SEAT INNER BELT ASSEMBLY**
 - Disengage the clips and disconnect the connectors.
 - Remove the nut and front seat inner belt.



P

Fig. 6: Identifying Front Seat Inner Belt Assembly & Fastener
Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

INSPECTION

INSPECTION

1. **INSPECT FRONT SEAT INNER BELT ASSEMBLY LH (for Driver Side)**

*d

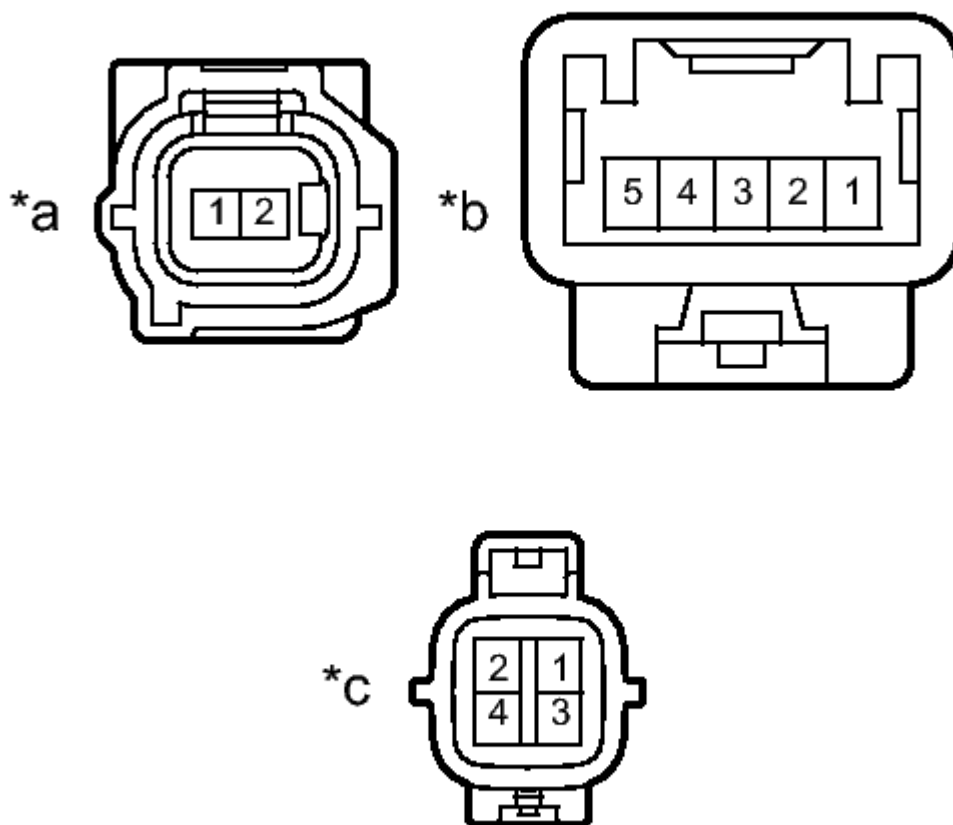


Fig. 7: Inspecting Front Seat Inner Belt Assembly Operation LH (For Driver Side)
Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

- a. for Power with Memory:
 - 1. Check the buckle switch.

TEXT IN ILLUSTRATION

*a	Connector A
*b	Connector B
*c	Connector C
	Component without

*d	harness connected (Front Seat Inner Belt Assembly LH)
----	--

- a. Measure the resistance according to the value(s) in the table below.

Standard Resistance

Tester Connection	Condition	Specified Condition
B1 - B2	Seat belt is fastened (Buckle switch is on)	Below 1 ohms
	Seat belt is unfastened (Buckle switch is off)	10 kohms or higher
A1 - C3	Always	Below 1 ohms
A2 - C4	Always	Below 1 ohms

If the result is not as specified, replace the seat inner belt assembly.

- b. for Power without Memory and Manual:
1. Check the buckle switch.

*c

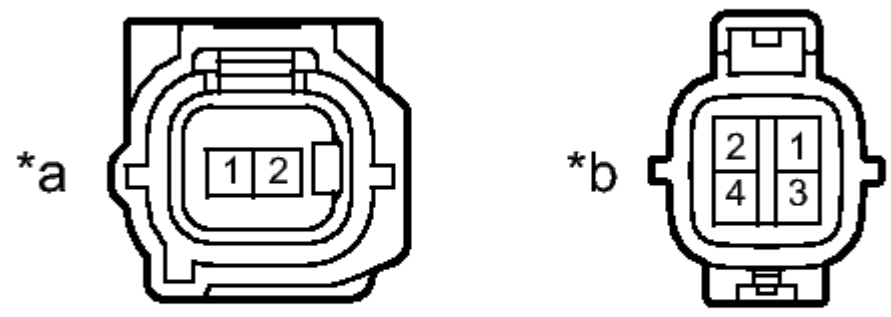


Fig. 8: Measuring Buckle Switch Resistance
Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

TEXT IN ILLUSTRATION

*a	Connector A
*b	Connector B
*c	Component without harness connected (Front Seat Inner Belt Assembly LH)

- a. Measure the resistance according to the value(s) in the table below.

Standard Resistance

Tester Connection	Condition	Specified Condition
	Seat belt is fastened (Buckle	Below 1 ohms

	switch is on)	
B1 - B2	Seat belt is unfastened (Buckle switch is off)	10 kohms or higher
A1 - B3	Always	Below 1 ohms
A2 - B4	Always	Below 1 ohms

If the result is not as specified, replace the seat inner belt assembly.

2. INSPECT FRONT SEAT INNER BELT ASSEMBLY RH (for Front Passenger Side)

*a

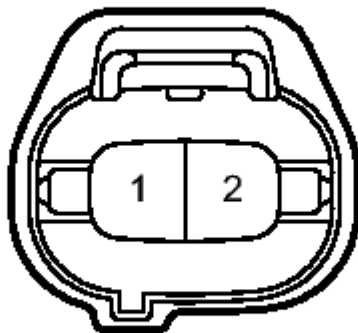


Fig. 9: Front Seat Inner Belt Buckle Switch Connector End View
 Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

- a. Check the buckle switch.

TEXT IN ILLUSTRATION

Component without harness

*a	connected (Front Seat Inner Belt Assembly RH)
----	---

1. Measure the resistance according to the value(s) in the table below.

Standard Resistance

Tester Connection	Condition	Specified Condition
1 - 2	Seat belt is fastened (Buckle switch is on)	Below 1 ohms
	Seat belt is unfastened (Buckle switch is off)	10 kohms or higher

If the result is not as specified, replace the seat inner belt assembly.

INSTALLATION

INSTALLATION

WARNING: Wait at least 90 seconds after disconnecting the cable from the negative (-) battery terminal to prevent airbag and seat belt pretensioner activation.

1. INSTALL FRONT SEAT INNER BELT ASSEMBLY

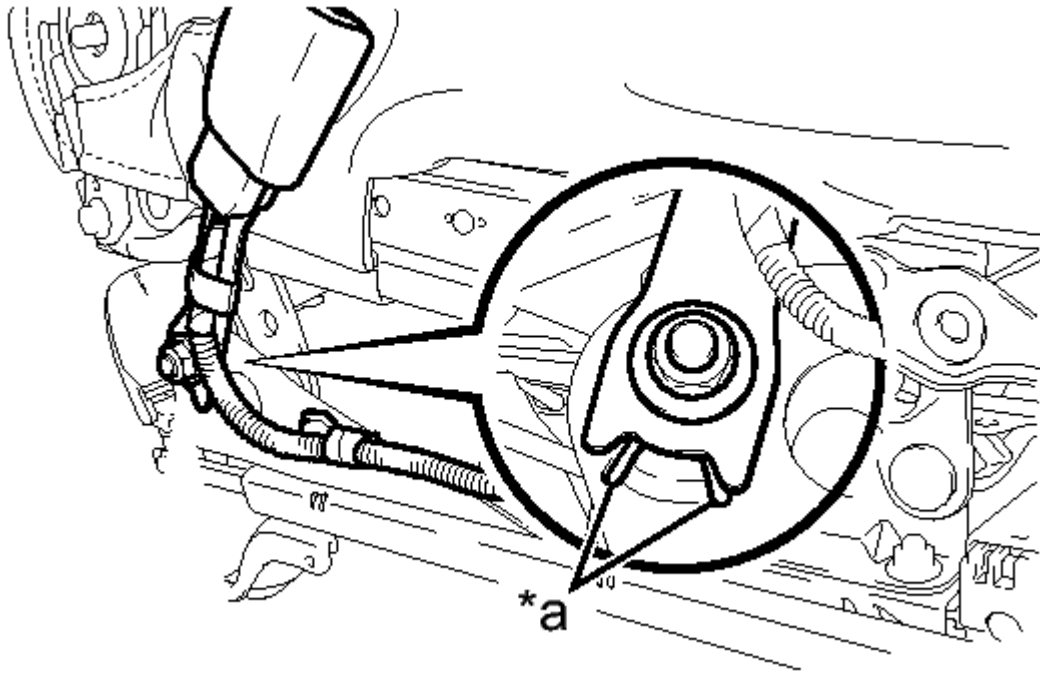


Fig. 10: Identifying Front Seat Inner Belt Assembly & Fasteners
 Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

- a. Install the front seat inner belt with the nut.

TEXT IN ILLUSTRATION

*a	Convex
----	--------

Torque: 42 N*m (428 kgf*cm, 31 ft.*lbf)

NOTE: **The anchor part of the seat belt must not overlap the convex.**

- b. Engage the clamps and connect the connectors.
2. **INSTALL FRONT SEAT CUSHION INNER SHIELD RH (for Manual Seat)** . Refer to **REASSEMBLY - Step 30**
3. **INSTALL FRONT SEAT CUSHION INNER SHIELD RH (for Power Seat)** . Refer to **REASSEMBLY - Step 30**
4. **INSTALL NO. 1 FRONT SEAT INNER CUSHION SHIELD (for Power Seat)** . Refer to **REASSEMBLY - Step 31**
5. **INSTALL FRONT SEAT ASSEMBLY (for Manual Seat)**
 - a. Install the front seat assembly. Refer to **INSTALLATION** .
6. **INSTALL FRONT SEAT ASSEMBLY (for Power Seat)**
 - a. Install the front seat assembly. Refer to **INSTALLATION** .
7. **CONNECT CABLE TO NEGATIVE BATTERY TERMINAL**

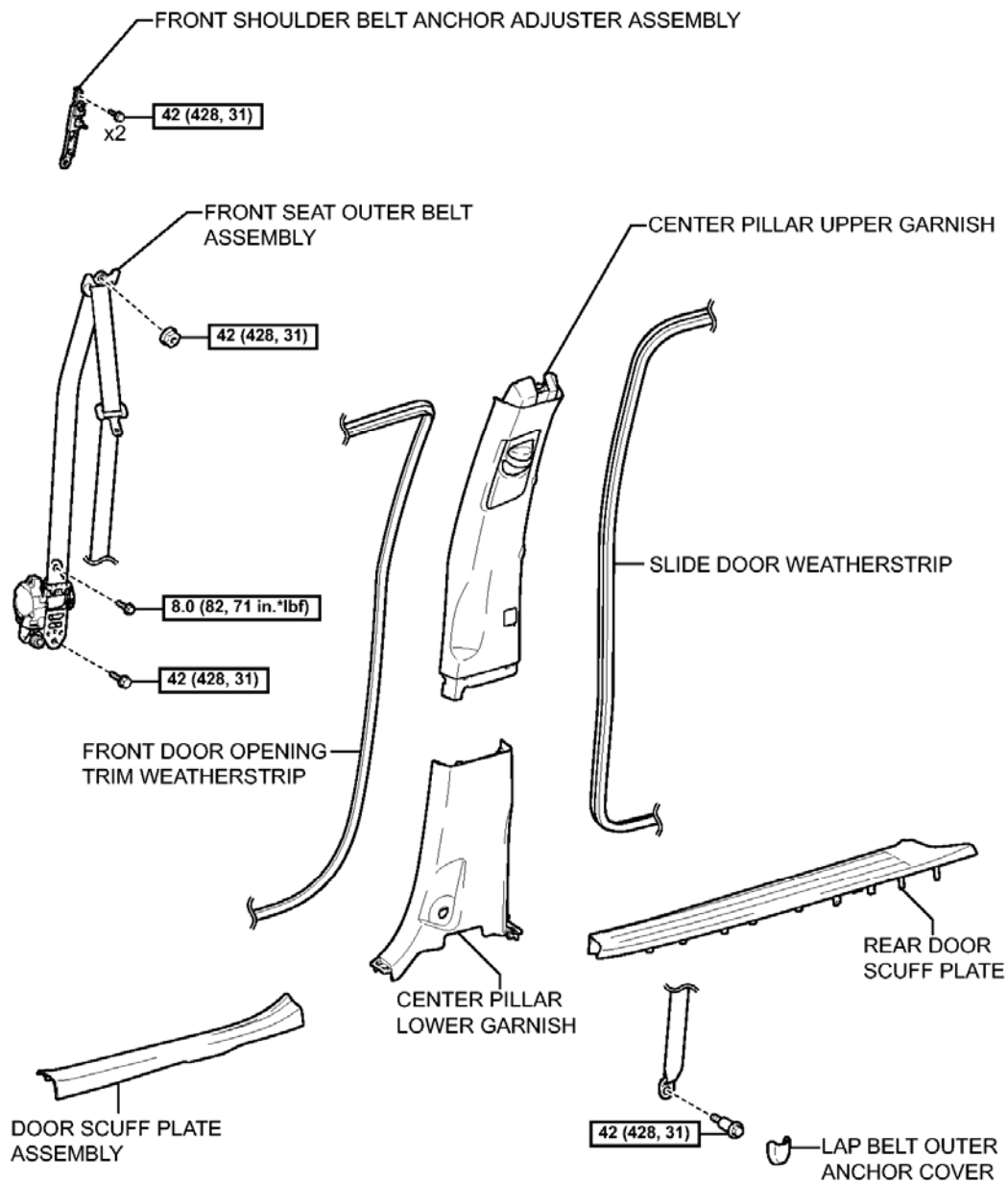
Torque: 5.4 N*m (55 kgf*cm, 48 in.*lbf)

NOTE: When disconnecting the cable, some systems need to be initialized after the cable is reconnected. Refer to INITIALIZATION .

FRONT SEAT OUTER BELT ASSEMBLY WITH PRETENSIONER

COMPONENTS

ILLUSTRATION



N*m (kgf*cm, ft*lbf) : Specified torque

P

Fig. 11: Front Seat Outer Belt Assembly Replacement Components With Torque Specifications
 Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

REMOVAL

REMOVAL

WARNING: Some of these service operations affect the SRS airbag system. Read the

precautionary notices concerning the SRS airbag system before servicing. Refer to PRECAUTION .

HINT:

- Use the same procedures for the LH side and RH side.
- The procedures listed below are for the RH side.

REMOVAL

1. DISCONNECT CABLE FROM NEGATIVE BATTERY TERMINAL

WARNING: Wait at least 90 seconds after disconnecting the cable from the negative (-) battery terminal to prevent airbag and seat belt pretensioner activation.

NOTE: When disconnecting the cable, some systems need to be initialized after the cable is reconnected. Refer to INITIALIZATION .

2. **REMOVE DOOR SCUFF PLATE ASSEMBLY** . Refer to REMOVAL - Step 3
3. **REMOVE REAR DOOR SCUFF PLATE** . Refer to REMOVAL - Step 13
4. **REMOVE FRONT DOOR OPENING TRIM WEATHERSTRIP**
5. **REMOVE SLIDE DOOR WEATHERSTRIP**
6. **REMOVE LAP BELT OUTER ANCHOR COVER**

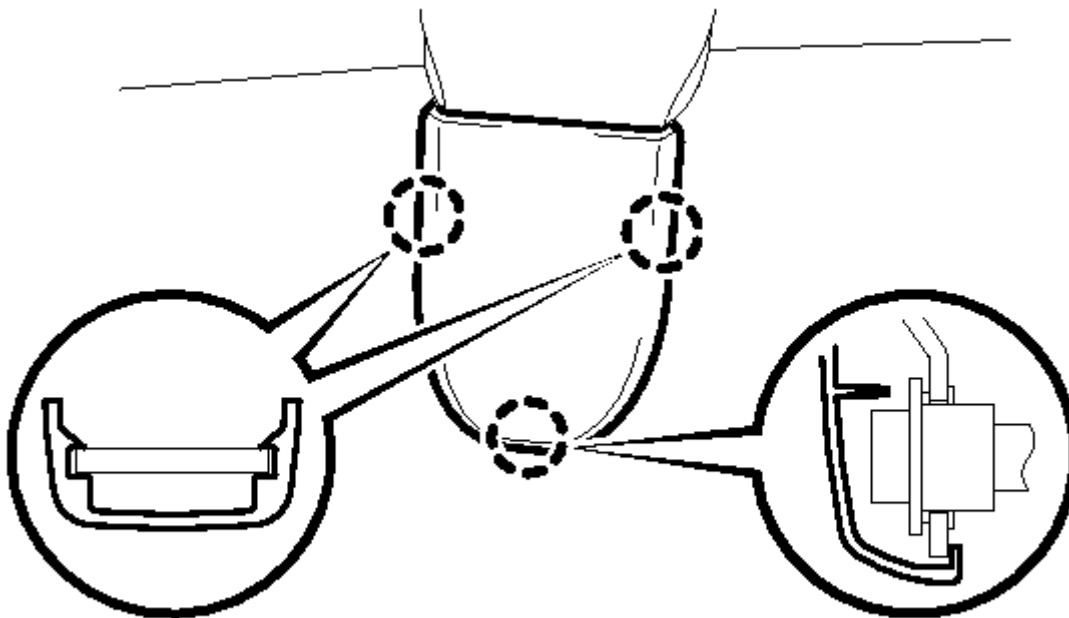


Fig. 12: Identifying Lap Belt Outer Anchor Cover Claws

Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

- a. Disengage the 3 claws remove the lap belt outer anchor cover.
7. **REMOVE CENTER PILLAR LOWER GARNISH** . Refer to **REMOVAL - Step 20**
8. **REMOVE CENTER PILLAR UPPER GARNISH** . Refer to **REMOVAL - Step 22**
9. **REMOVE FRONT SEAT OUTER BELT ASSEMBLY**

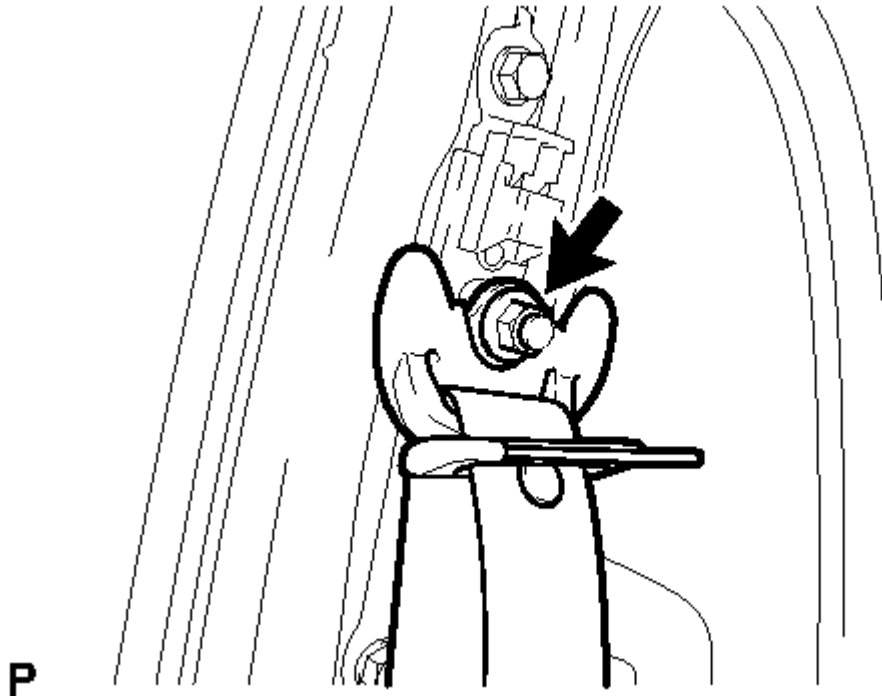
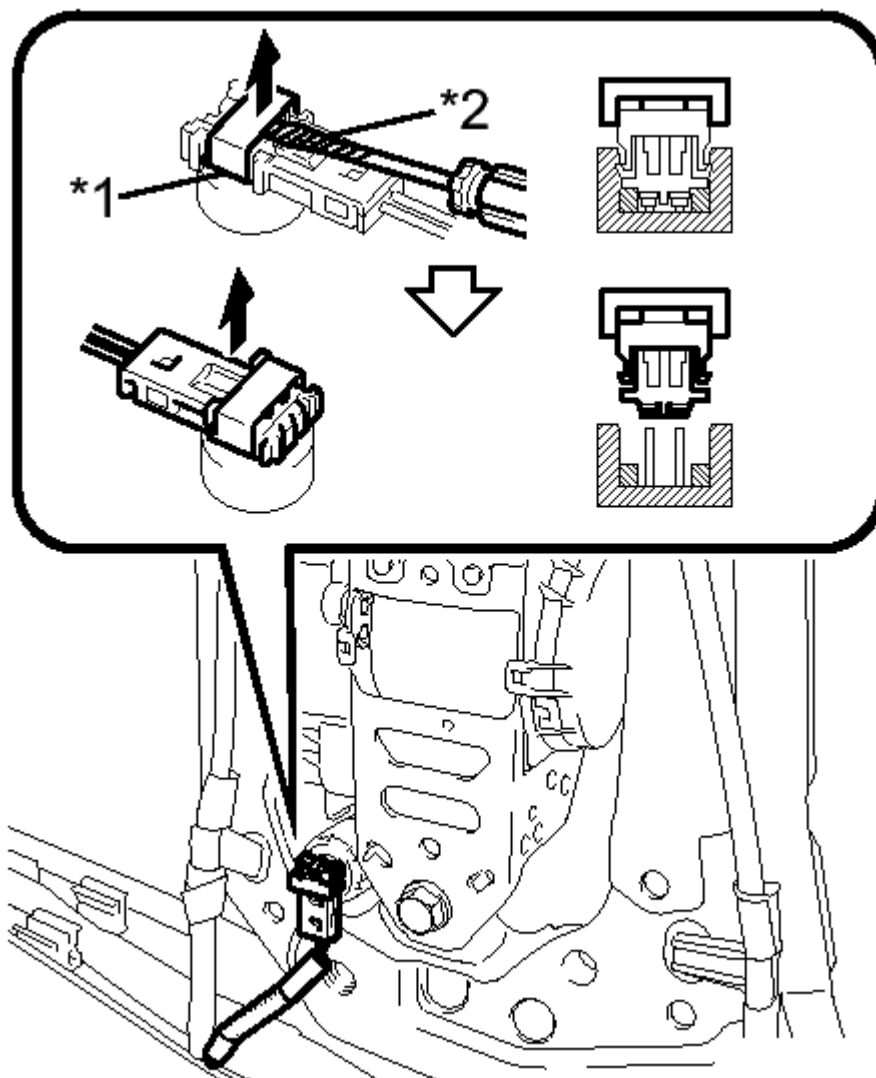


Fig. 13: Identifying Front Seat Outer Belt Assembly Shoulder Anchor & Fastener

Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

- a. Remove the nut and the shoulder anchor.
- b. Disconnect the pretensioner connector.



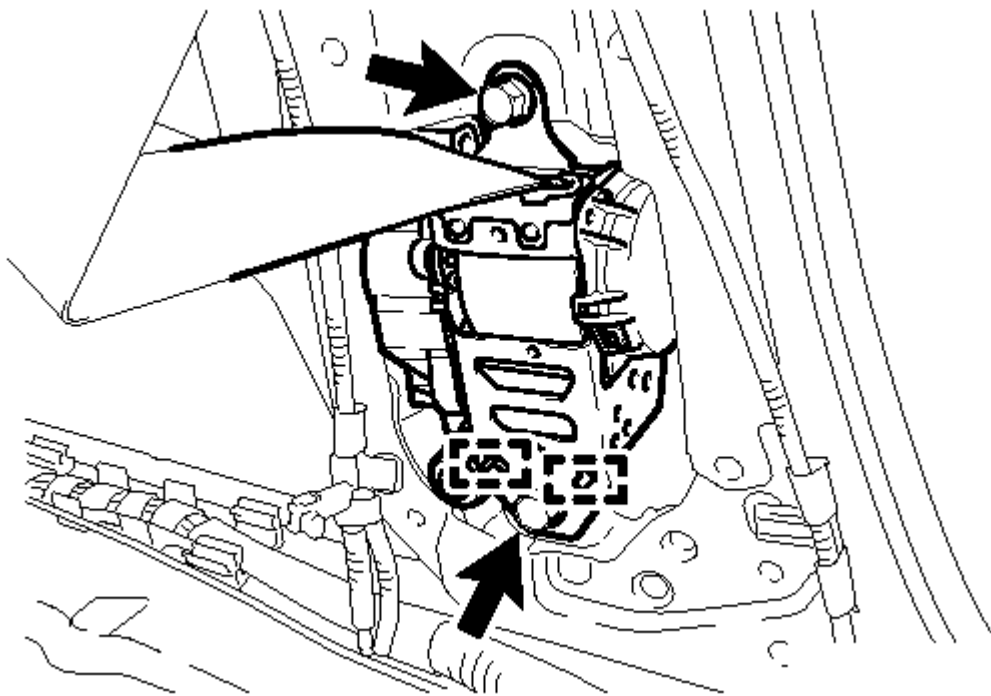
P

Fig. 14: Removing Pretensioner Connector Using Screwdriver
 Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

TEXT IN ILLUSTRATION

*1	Locking Button
*2	Protective Tape

1. Using a screwdriver with its tip wrapped in protective, release the locking button.
 2. Disconnect the pretensioner connector.
- c. w/ Pre-crash safety system:
- Disconnect the pre-crash seat belt connector.

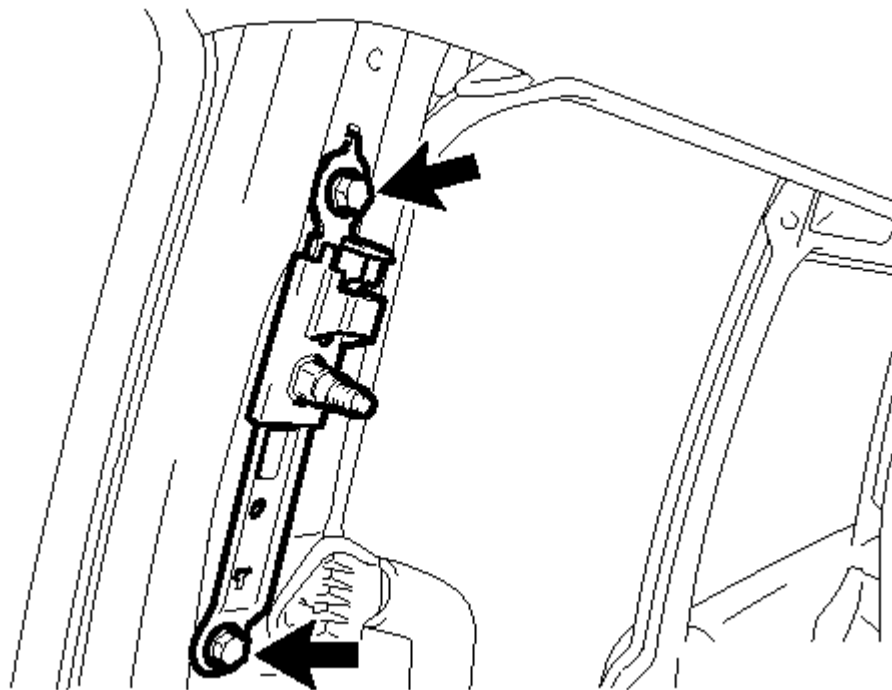


P

Fig. 15: Identifying Front Seat Outer Belt Assembly Retractor & Fasteners
 Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

- d. Remove the 2 bolts, the 2 hooks and the retractor.

10. REMOVE FRONT SHOULDER BELT ANCHOR ADJUSTER ASSEMBLY



P

Fig. 16: Identifying Front Shoulder Belt Anchor Adjuster Assembly & Fasteners

Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

- a. Remove the 2 bolts and front shoulder belt anchor adjuster assembly.

INSTALLATION

INSTALLATION

WARNING: Some of these service operations affect the SRS airbag system. Read the precautionary notices concerning the SRS airbag system before servicing. Refer to PRECAUTION .

HINT:

The procedure described below is for the RH side. Use the same procedure for both the RH and LH sides, unless otherwise specified.

INSTALLATION

1. INSTALL FRONT SHOULDER BELT ANCHOR ADJUSTER ASSEMBLY

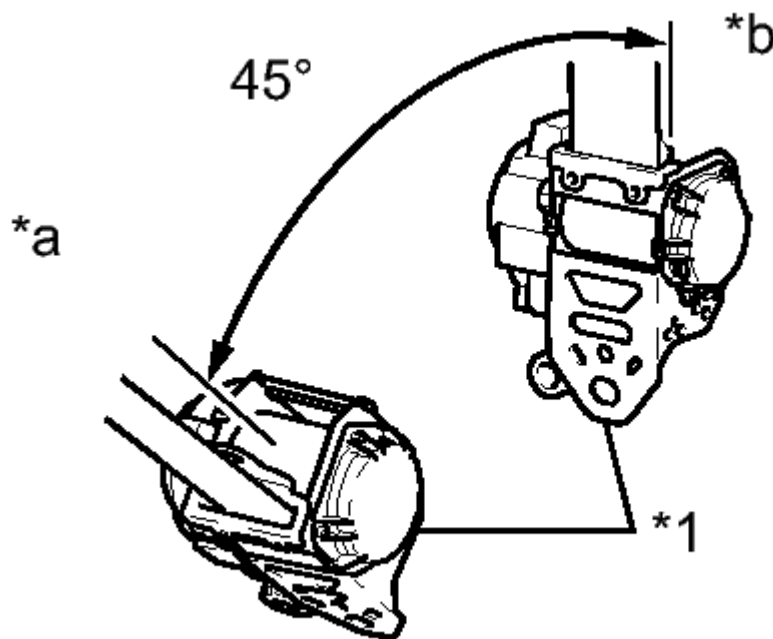
- a. Insert the hook into the body hole and install the shoulder belt anchor adjuster with the 2 bolts.

Torque: 42 N*m (428 kgf*cm, 31 ft.*lbf)

2. INSTALL FRONT SEAT OUTER BELT ASSEMBLY

NOTE: Do not disassemble the retractor.

- a. Before installing the outer belt, check the ELR.



P

Fig. 17: Installing Front Seat Outer Belt Assembly
 Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

TEXT IN ILLUSTRATION

*1	Retractor
*a	Lock
*b	Unlock

1. When the inclination of the retractor is 15° or less, check that the belt can be pulled from the retractor. When the inclination of the retractor is over 45°, check that the belt locks. If the result is not as specified, replace the outer belt assembly.
- b. Hook the lower stay of the retractor onto the 2 body hooks and provisionally install the retractor with the 2 bolts.
- c. Tighten upper bolt and then lower bolt.

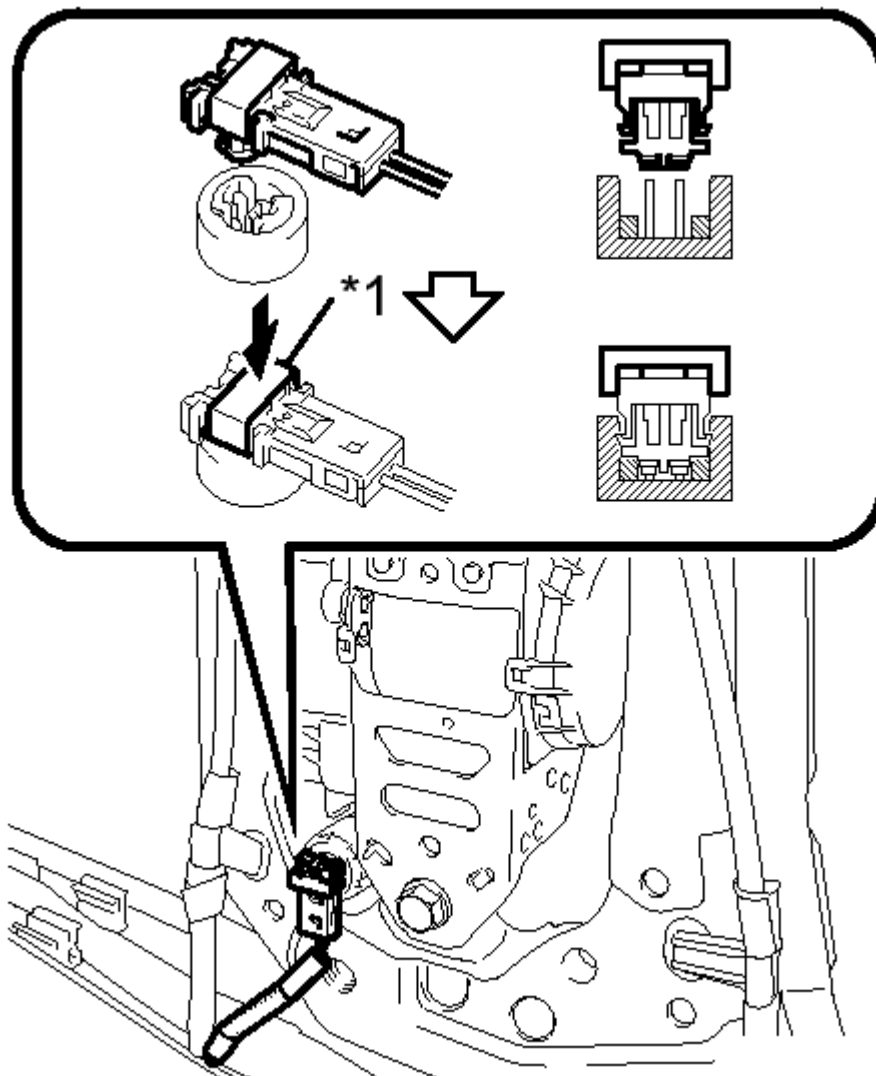
Torque: 8.0 N*m (82 kgf*cm, 71 in.*lbf)

for upper bolt

Torque: 42 N*m (428 kgf*cm, 31 ft.*lbf)

for lower bolt

- d. Connect the pretensioner connector.



P

Fig. 18: Installing Front Seat Outer Belt Assembly Pretensioner Connector
 Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

TEXT IN ILLUSTRATION

*1	Locking Button
----	-------------------

- e. Lock the locking button.

NOTE: **Securely lock the locking button.**

- f. w/ Pre-crash safety system:

Connect the pre-crash seat belt connector.

- g. Install the shoulder anchor with the bolt.

Torque: 42 N*m (428 kgf*cm, 31 ft.*lbf)

3. **INSTALL CENTER PILLAR UPPER GARNISH** . Refer to **INSTALLATION - Step 18**
4. **INSTALL CENTER PILLAR LOWER GARNISH** . Refer to **INSTALLATION - Step 20**
5. **INSTALL LAP BELT OUTER ANCHOR COVER**
 - a. Engage the 3 claws and install the cover.
6. **INSTALL SLIDE DOOR WEATHERSTRIP**
7. **INSTALL FRONT DOOR OPENING TRIM WEATHERSTRIP**
8. **INSTALL REAR DOOR SCUFF PLATE** . Refer to **INSTALLATION - Step 27**
9. **INSTALL DOOR SCUFF PLATE ASSEMBLY** . Refer to **INSTALLATION - Step 37**
10. **CONNECT CABLE TO NEGATIVE BATTERY TERMINAL**

Torque: 5.4 N*m (55 kgf*cm, 48 in.*lbf)

NOTE: When disconnecting the cable, some systems need to be initialized after the cable is reconnected. Refer to **INITIALIZATION** .

11. **INSPECT SRS WARNING LIGHT**

Refer to **DIAGNOSIS SYSTEM**

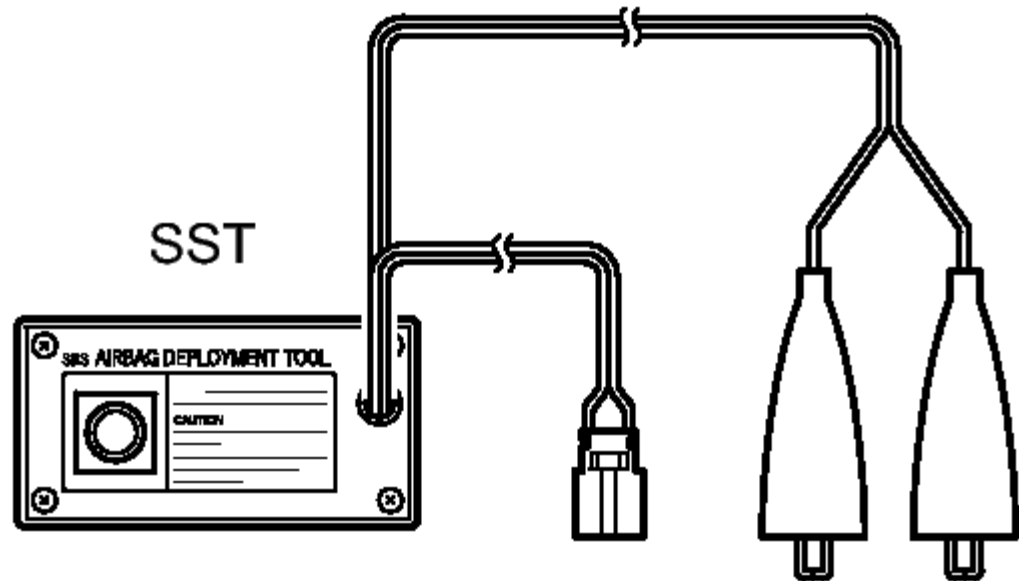
DISPOSAL WITH PRETENSIONER

DISPOSAL

HINT:

When scrapping vehicles equipped with a seat belt pretensioner or disposing of a front seat outer belt (with seat belt pretensioner), always first activate the seat belt pretensioner in accordance with the procedures described below. If any abnormality occurs during activation of the seat belt pretensioner, contact the SERVICE DEPARTMENT of the DISTRIBUTOR.

WARNING:



0

Fig. 19: Identifying Airbag Deployment SST
Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

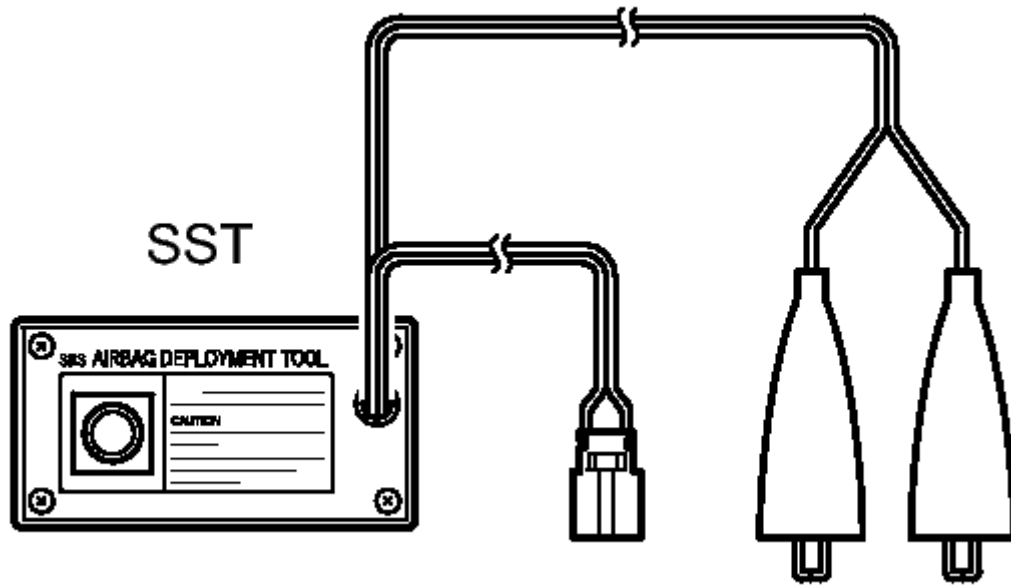
- Never dispose of a front seat outer belt that has a non-activated pretensioner.
- The seat belt pretensioner produces a loud, exploding sound when it activates. Perform the operation where it will not be a nuisance to nearby people.
- When activating a front seat outer belt (with seat belt pretensioner), stand at least 10 m (33 ft.) away from the front seat outer belt.
- Use gloves and safety glasses when handling a front seat outer belt with an activated pretensioner.
- Always wash your hands with water after completing the disposal.
- Do not apply water to a front seat outer belt that has an activated pretensioner.
- Perform procedures in a place away from electrical interference.
- When activating the seat belt pretensioner, always use the specified SST (SRS airbag deployment tool).

DISPOSAL

1. **DISPOSE OF FRONT SEAT OUTER BELT ASSEMBLY RH (WHEN INSTALLED IN VEHICLE)**

HINT:

Prepare a battery to activate the seat belt pretensioner.



0

Fig. 20: Identifying Airbag Deployment SST

Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

WARNING: When activating the seat belt pretensioner, always use the specified SST.

- a. Check if SST is functioning properly.
 - **SST: 09082-00700**
 - 1. Connect SST's red clip to the battery's positive (+) terminal and the black clip to the battery's negative (-) terminal.

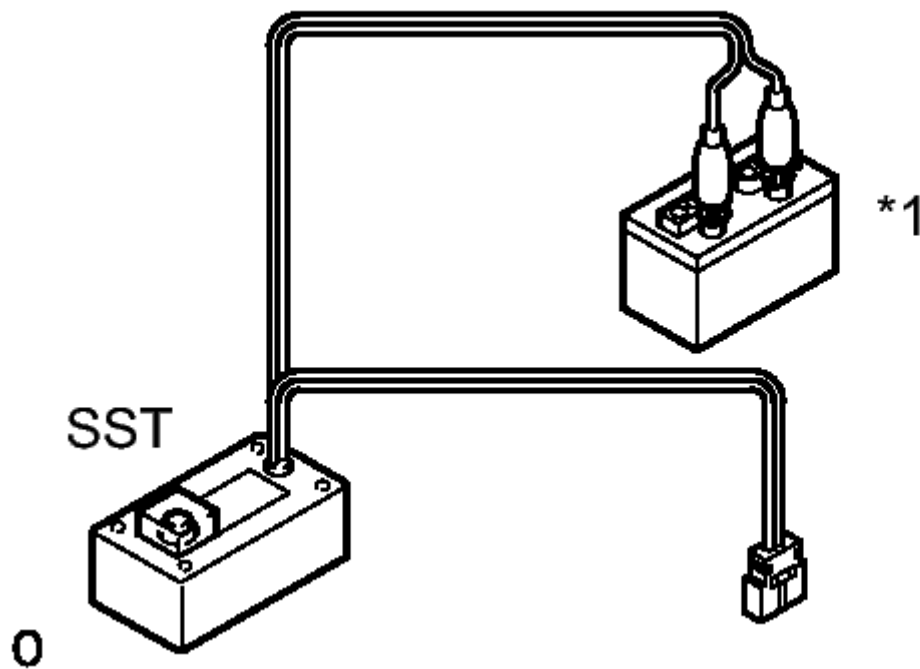


Fig. 21: Identifying Airbag Deployment SST & Battery
Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

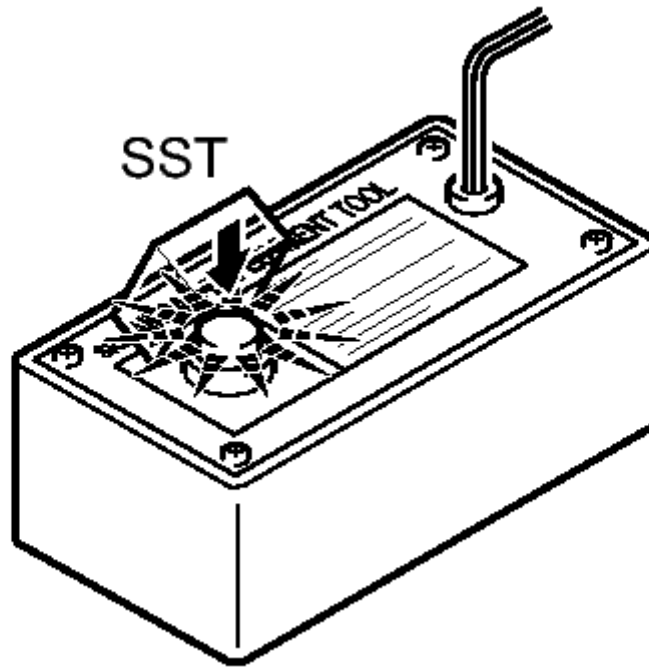
TEXT IN ILLUSTRATION

*1 Battery

HINT:

Do not connect the yellow connector. The yellow connector is used to connect to the seat belt pretensioner.

2. Press the SST activation switch and check that the LED of the SST activation switch illuminates.



0

Fig. 22: Pressing SST Activation Switch
Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

WARNING: If the LED illuminates when the activation switch is not being pressed, SST may be malfunctioning. Replace SST with a new one.

- b. Disconnect SST from the battery.
- c. Disconnect the pretensioner connector.
 - 1. Disconnect the cable from the negative (-) battery terminal.
 - 2. Remove the front door scuff plate See step 2.
 - 3. Remove the rear door scuff plate See step 3.
 - 4. Separate the front door opening trim weatherstrip.
 - 5. Separate the rear door opening trim weatherstrip.
 - 6. Remove lap belt outer anchor cover See step 6.
 - 7. Remove the center pillar garnish lower See step 7.
 - 8. Disconnect the pretensioner connector.

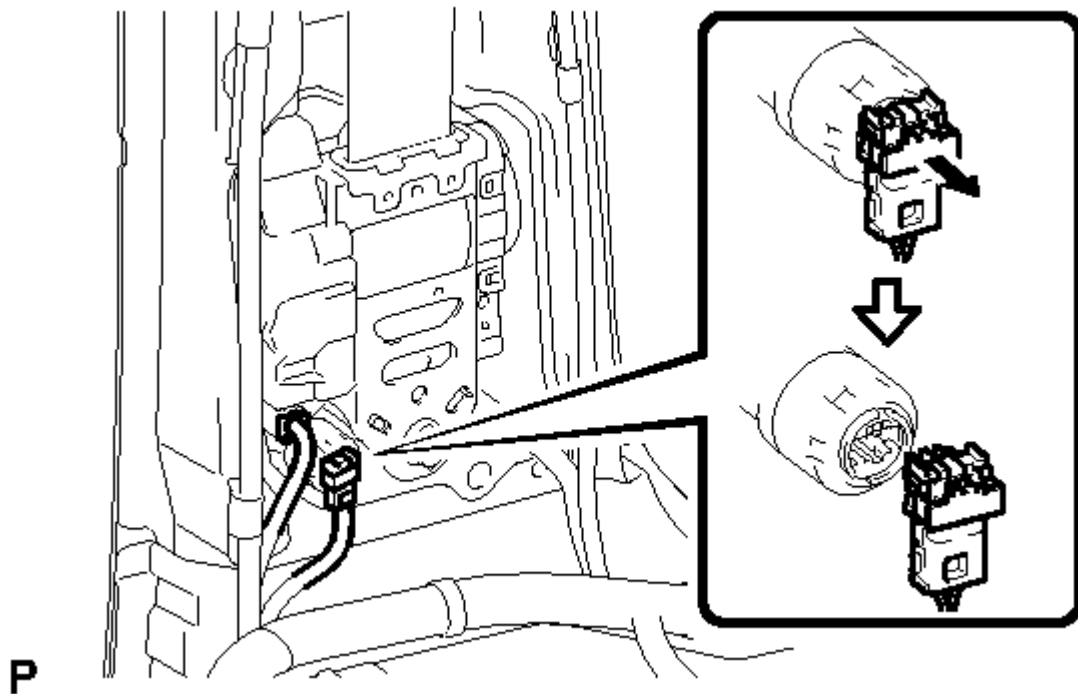


Fig. 23: Identifying Pretensioner Connector And Locking Button
Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

- a. Using a screwdriver with its tip wrapped in protective, release the locking button.
- b. Disconnect the pretensioner connector.
9. Remove the pre-crash seat belt connector.
- d. Prepare SST for activation of the seat belt pretensioner.
 1. Install the floor anchor of the seat belt.
 2. Connect SST (A) to SST (B). Then connect the SST (B) connector to the seat belt pretensioner.

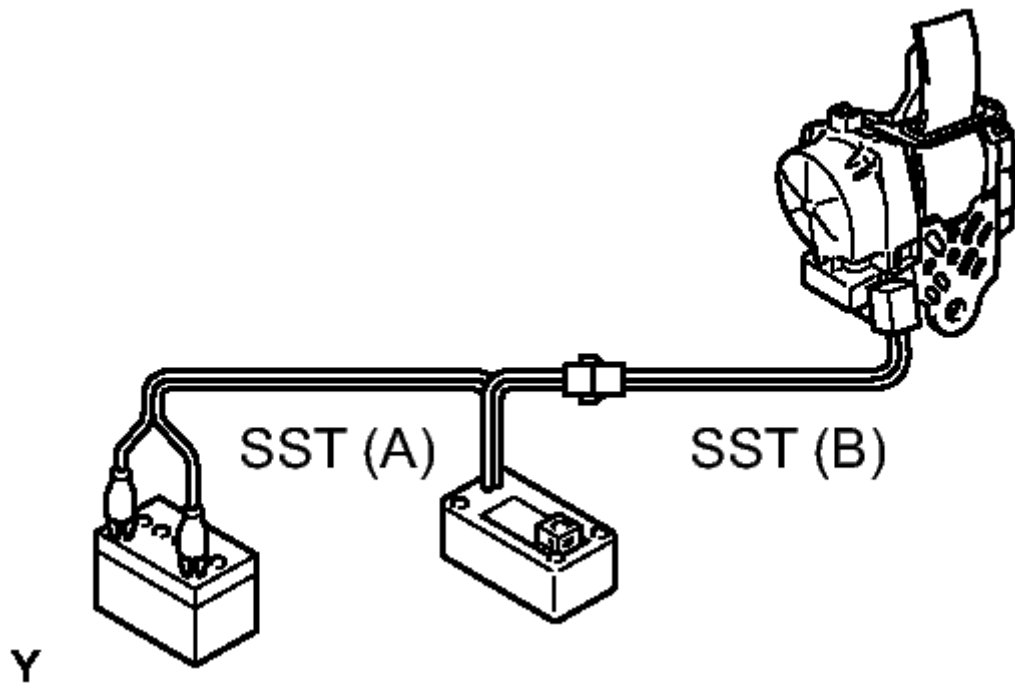


Fig. 24: Connecting SST (A) To SST (B)

Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

- SST: 09082-00700
- SST: 09082-00770

NOTE: To avoid damaging the SST connector and wire harness, do not lock the secondary lock of the twin lock.

3. Move SST at least 10 m (33 ft.) away from the front of the vehicle.

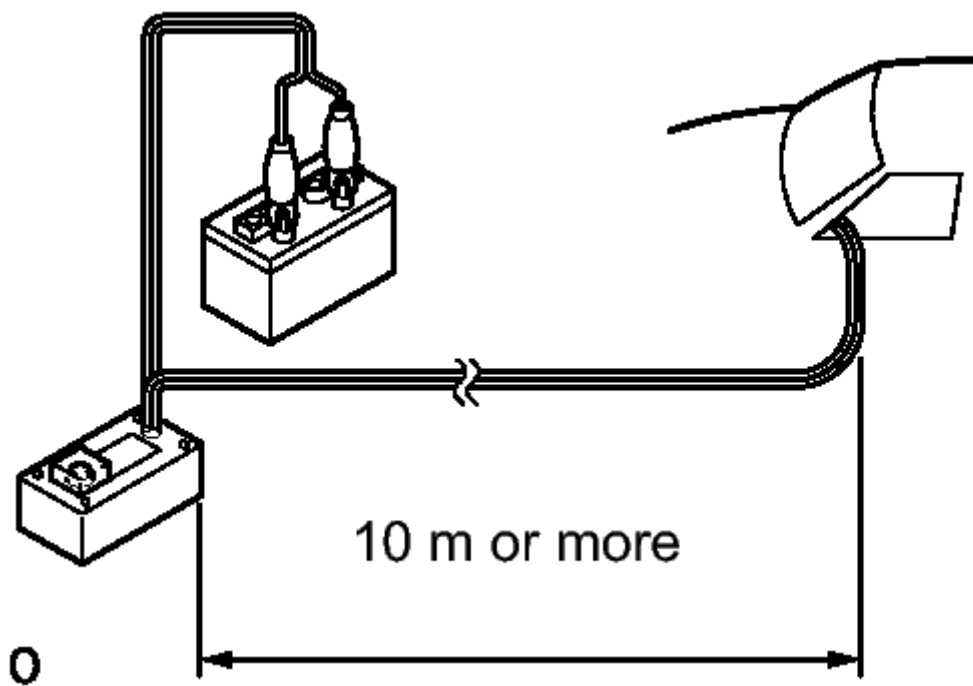


Fig. 25: Identifying Distance Between SST And Vehicle
 Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

4. Close all the doors and windows of the vehicle.

HINT:

Leave a gap in one of the windows for inserting SST wire harness.

NOTE: Take care not to damage the SST wire harness.

5. Connect SST's red clip to the battery's positive (+) terminal and the black clip to the negative (-) terminal.
- e. Activate the seat belt pretensioner.
 1. Confirm that no one is inside the vehicle or within 10 m (33 ft.) of the vehicle.
 2. Press the SST activation switch to activate the seat belt pretensioner.

HINT:

The seat belt pretensioner operates at the same time the SST activation switch's LED illuminates.

- f. Dispose of the front seat outer belt (with the seat belt pretensioner).

WARNING:

- Do not touch the front seat outer belt for at least 30 minutes after the seat belt pretensioner has been

activated. It is very hot.

- Use gloves and safety glasses when handling a front seat outer belt whose pretensioner has been activated.
- Always wash your hands with water after completing the disposal.
- Do not apply water to a front seat outer belt that has an activated pretensioner.

HINT:

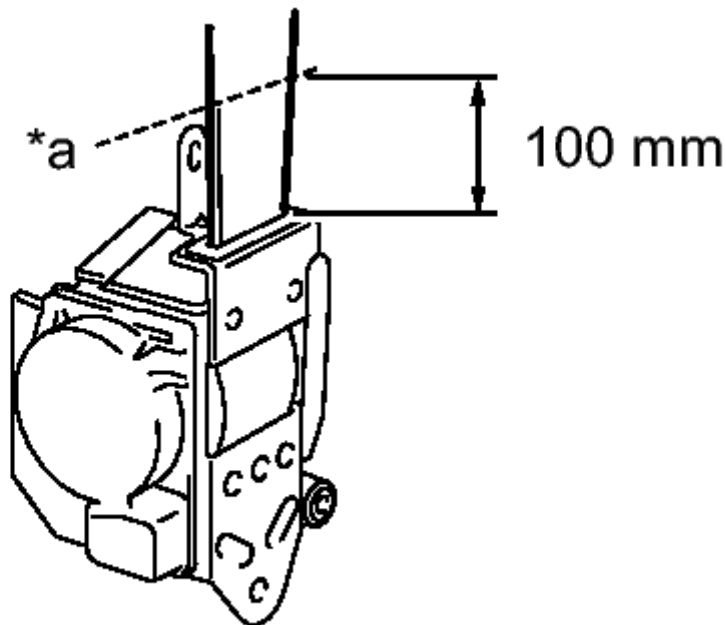
When scrapping a vehicle, activate the seat belt pretensioner, and then scrap the vehicle with the activated front seat outer belt installed.

2. DISPOSE OF FRONT SEAT OUTER BELT ASSEMBLY (WHEN NOT INSTALLED IN VEHICLE)

NOTE:

- When only disposing of the front seat outer belt (with the seat belt pretensioner), never use the customer's vehicle to activate the seat belt pretensioner.
- Be sure to follow the procedures listed below when activating the seat belt pretensioner.

- a. Remove the front seat outer belt.



0

Fig. 26: Identifying Front Seat Outer Belt Assembly Cutting Length
Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

TEXT IN ILLUSTRATION

*a Cut

1. Wind the seat belt with the retractor.
2. When the seat belt is sufficiently wound, cut the seat belt approximately 100 mm (0.39 in.) from the retractor, as shown in the illustration.

HINT:

The seat belt is designed so that winding the seat belt before pretensioner activation will decrease the pulling power of the seat belt during pretensioner activation.

- b. Check if SST is functioning properly.

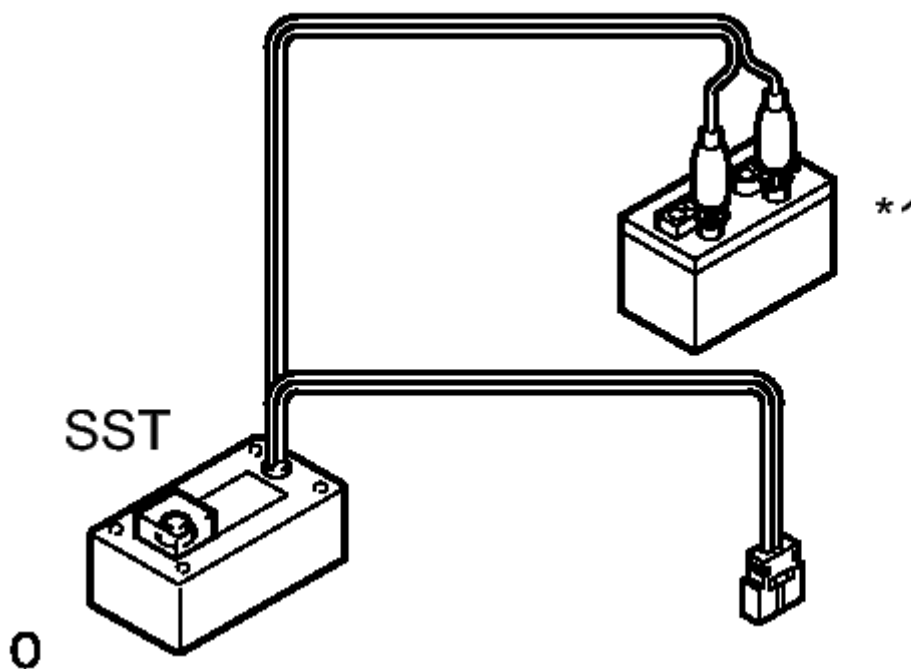


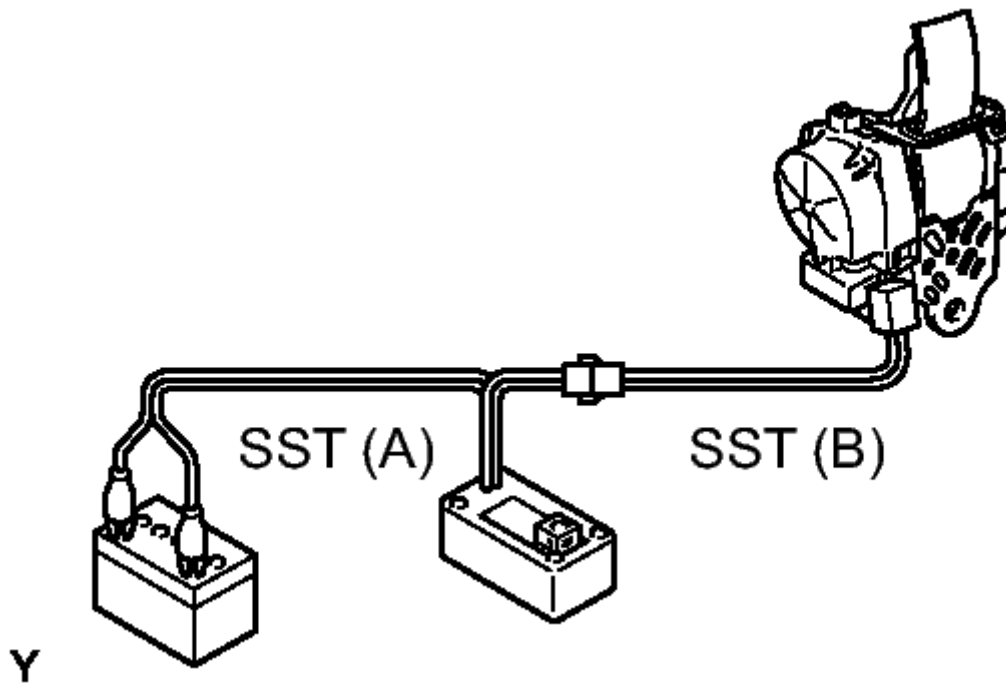
Fig. 27: Identifying Airbag Deployment SST & Battery
Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

TEXT IN ILLUSTRATION

*1 Battery

- SST: 09082-00700
- SST: 09082-00770

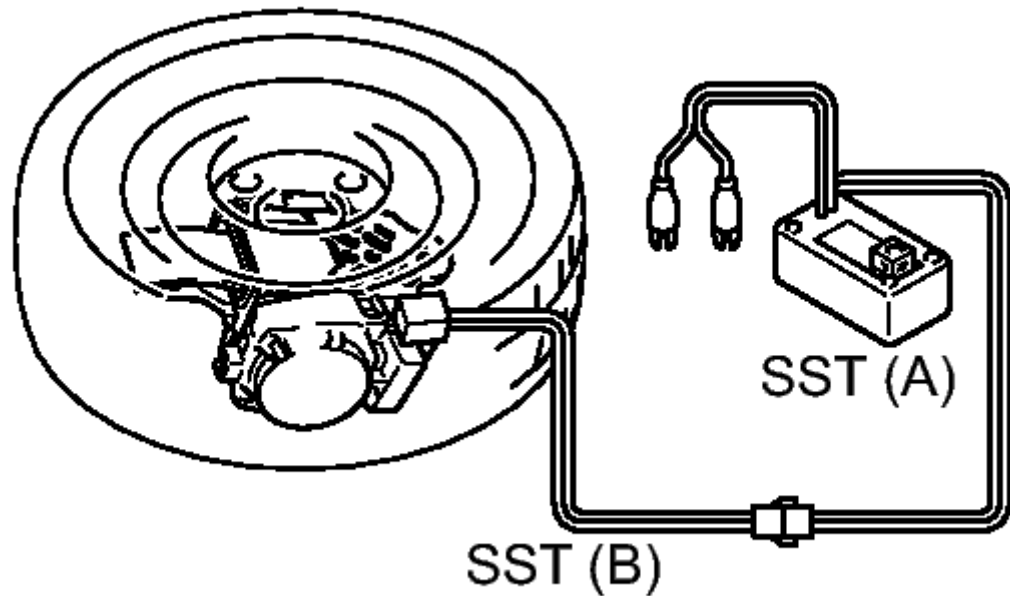
WARNING: When activating a seat belt pretensioner, always use the specified SST.



Y
Fig. 28: Connecting SST (A) To SST (B)
Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

- c. Prepare SST for activation of the seat belt pretensioner.
 - 1. Connect SST (A) to SST (B). Then connect the SST (B) connector to the seat belt pretensioner.

NOTE: To avoid damaging the SST connector and wire harness, do not lock the secondary lock of the twin lock.



Y

Fig. 29: Covering Front Seat Outer Belt With Tire (With Wheel)
 Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

NOTE: Set up the front seat outer belt as shown in the illustration.

2. Place the front seat outer belt on the ground and cover it with a tire (with wheel).

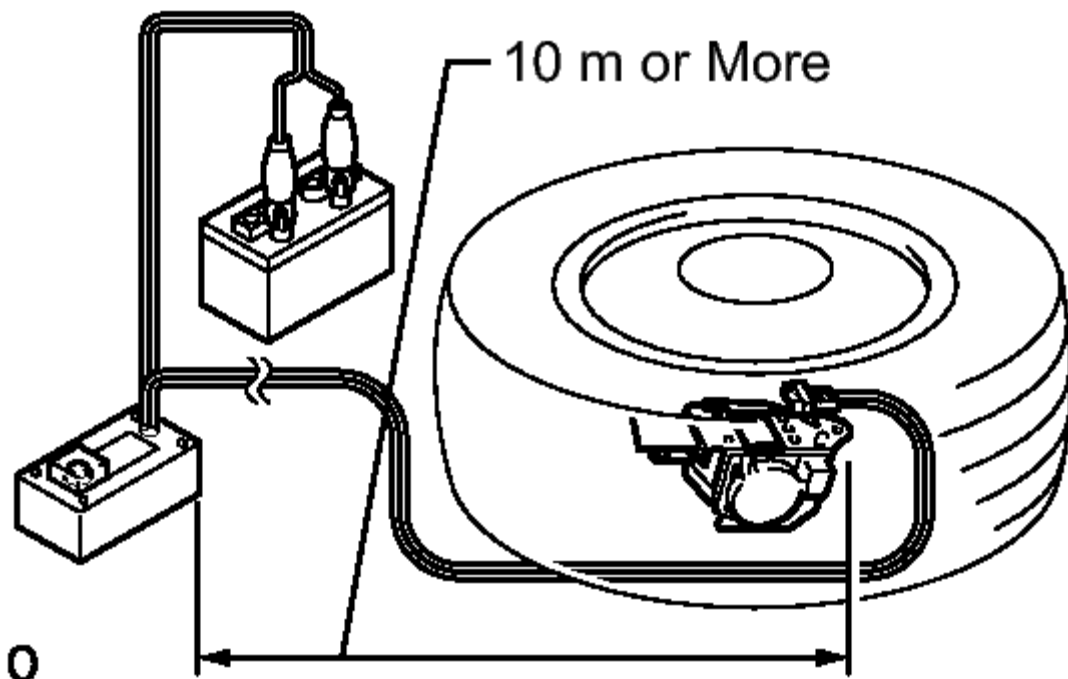


Fig. 30: Identifying Distance Between SST And Wheel
Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

NOTE: Take care not to damage the SST wire harness.

3. Move SST at least 10 m (33 ft.) away from the wheel.
- d. Activate the seat belt pretensioner.
 1. Connect SST's red clip to the battery's positive (+) terminal and the black clip to the battery's negative (-) terminal.
 2. Check that no one is within 10 m (33 ft) of the wheel.
 3. Press the SST activation switch to activate the seat belt pretensioner.

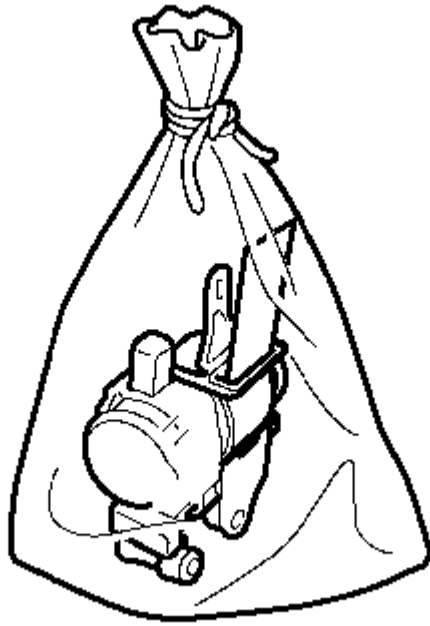
HINT:

The seat belt pretensioner operates at the same time the SST activation switch's LED illuminates.

- e. Dispose of the front seat outer belt (with the seat belt pretensioner).

WARNING:

- Do not touch the front seat outer belt for at least 30 minutes after the seat belt pretensioner has been activated. It is very hot.
 - Use gloves and safety glasses when handling a front seat outer belt whose pretensioner has been activated.
 - Always wash your hands with water after completing the disposal.
 - Do not apply water to a front seat outer belt that has an activated pretensioner.
1. Remove the tire (with wheel) and SST.
 2. Place the front seat outer belt in a plastic bag, tie the end tightly and dispose of it in accordance with local regulations.



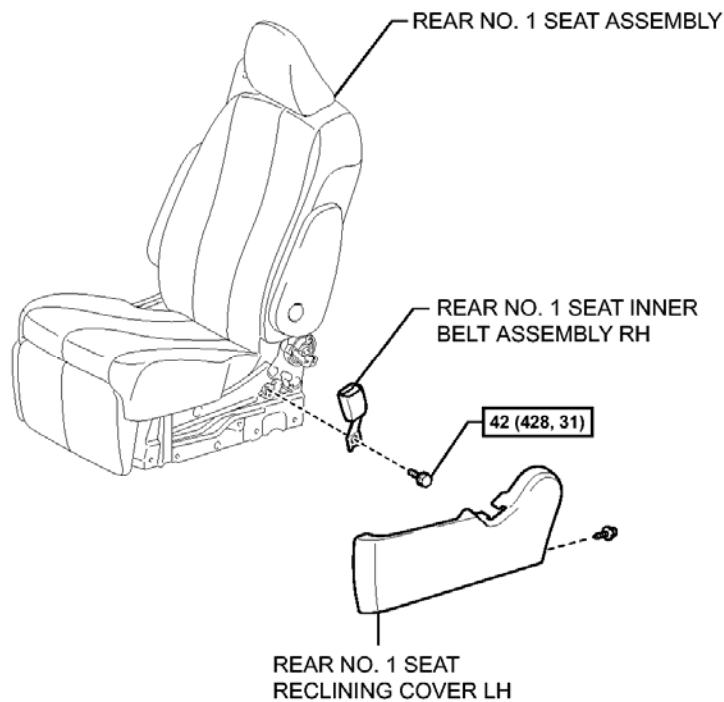
0

Fig. 31: Disposing Of Front Seat Outer Belt (With Seat Belt Pretensioner)
Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

REAR NO. 1 SEAT INNER BELT ASSEMBLY (FOR OTTOMAN)

COMPONENTS

ILLUSTRATION



N*m (kgf*cm, ft.*lbf): Specified torque

Fig. 32: Rear No. 1 Seat Inner Belt Assembly Replacement Components With Torque Specifications (For Ottoman)

Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

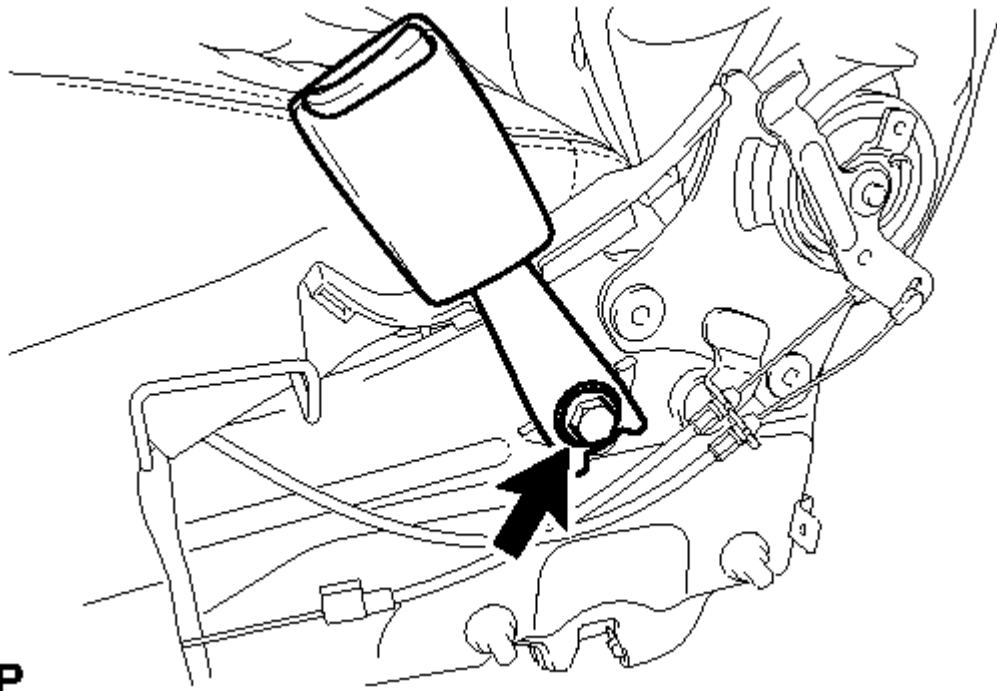
REMOVAL

REMOVAL

HINT:

- Use the same procedures for the LH side and RH side.
- The procedures listed below are for the RH side.

1. **REMOVE REAR NO. 1 SEAT ASSEMBLY (for Ottoman)**
 - a. Remove the rear No. 1 seat assembly. Refer to **REMOVAL** .
2. **REMOVE REAR NO. 1 SEAT RECLINING COVER LH** . Refer to **DISASSEMBLY - Step 8**
3. **REMOVE REAR NO. 1 SEAT INNER BELT ASSEMBLY RH**



P

Fig. 33: Identifying Rear No. 1 Seat Inner Belt Assembly & Fastener RH
Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

- a. Remove the bolt and rear No. 1 seat inner belt.

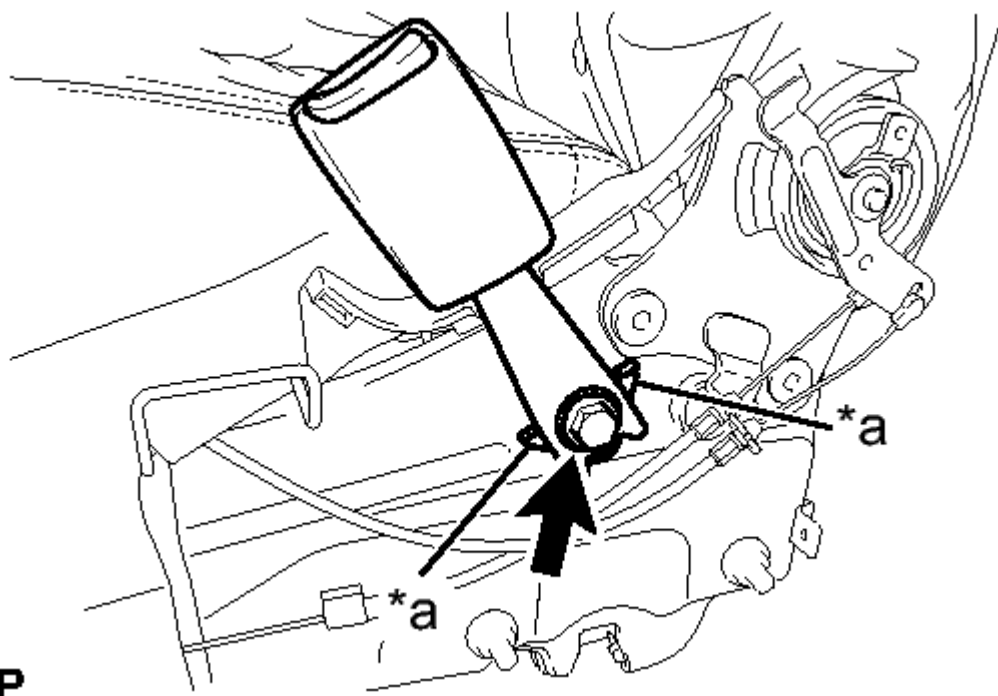
INSTALLATION

INSTALLATION

HINT:

- Use the same procedures for the LH side and RH side.
- The procedures listed below are for the RH side.

1. INSTALL REAR NO. 1 SEAT INNER BELT ASSEMBLY RH



P

Fig. 34: Identifying Rear No. 1 Seat Inner Belt Assembly, Fastener & Convex RH
 Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

- a. Install the rear No. 1 seat inner belt with the bolt.

TEXT IN ILLUSTRATION

*a	Convex
----	--------

Torque: 42 N*m (428 kgf*cm, 31 ft.*lbf)

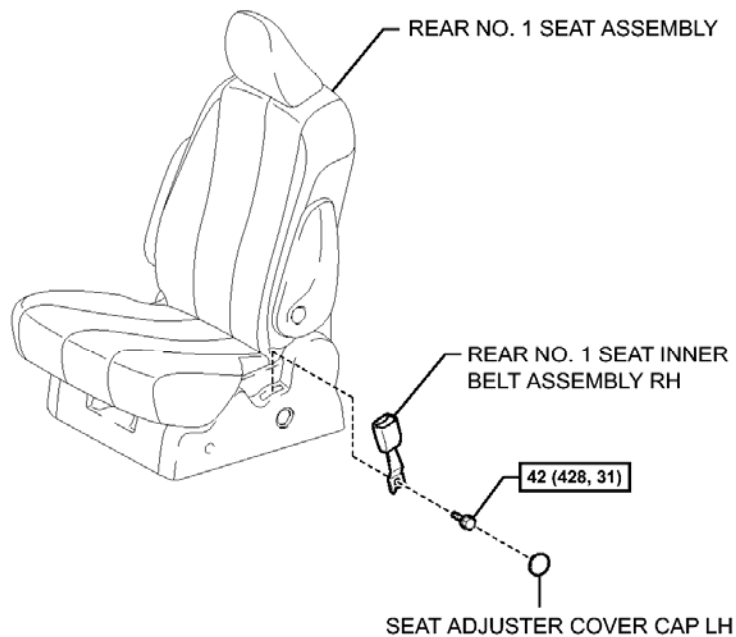
NOTE: The anchor part of the seat belt must not overlap the convex.

2. **INSTALL REAR NO. 1 SEAT RECLINING COVER LH** . Refer to **REASSEMBLY - Step 23**
3. **INSTALL REAR NO. 1 SEAT ASSEMBLY (for Ottoman)**
 - a. Install the rear No. 1 seat assembly. Refer to **INSTALLATION** .

REAR NO. 1 SEAT INNER BELT ASSEMBLY (FOR CAPTAIN SEAT TYPE)

COMPONENTS

ILLUSTRATION



[N*m (kgf*cm, ft.*lbf)]: Specified torque

P

Fig. 35: Rear No. 1 Seat Inner Belt Assembly Replacement Components With Torque Specifications (For Captain Seat Type)

Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

REMOVAL

REMOVAL

HINT:

- Use the same procedures for the RH side and LH side.
- The procedures listed below are for the RH side.

1. **REMOVE REAR NO. 1 SEAT ASSEMBLY (for Captain Seat Type)**
 - a. Remove the rear No. 1 seat assembly. Refer to **REMOVAL** .
2. **REMOVE SEAT ADJUSTER COVER CAP LH**

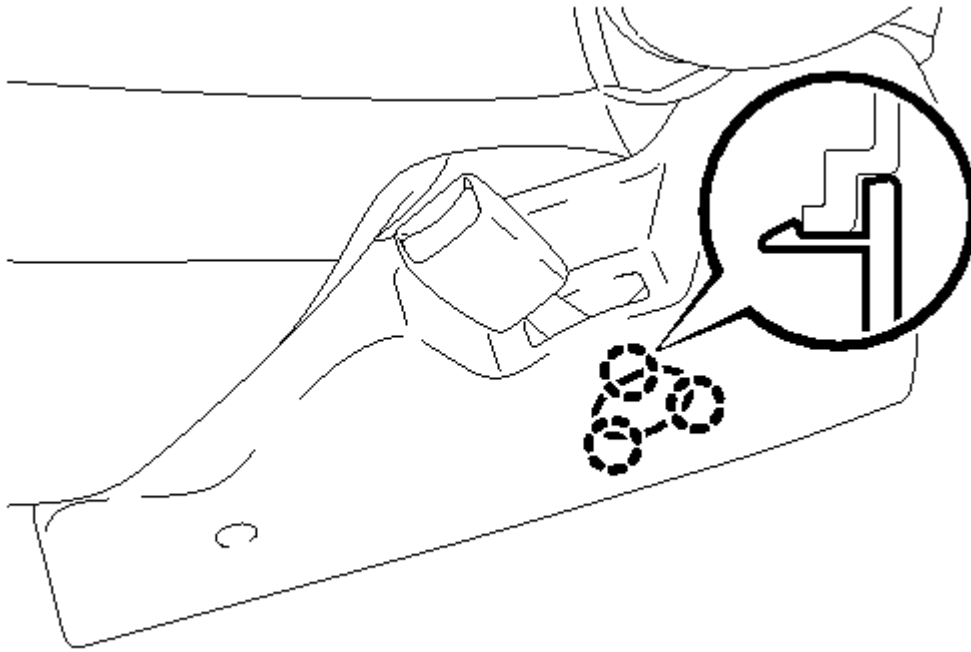
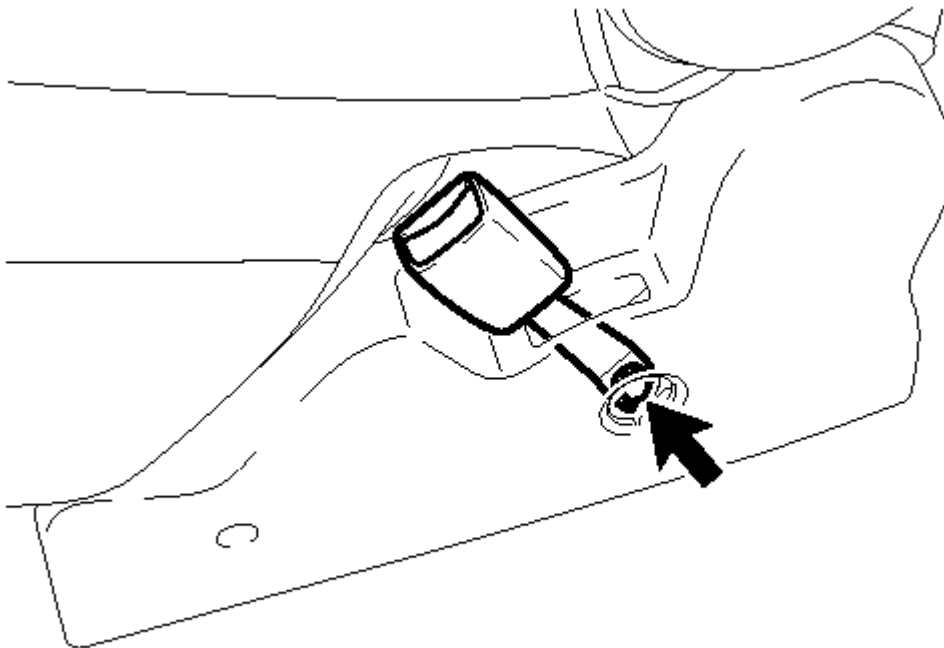


Fig. 36: Identifying Seat Adjuster Cover Cap LH & Claws
 Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

- a. Disengage the 3 claws and remove the seat adjuster cover cap.
3. **REMOVE REAR NO. 1 SEAT INNER BELT ASSEMBLY RH**



P

Fig. 37: Identifying Rear No. 1 Seat Inner Belt Assembly & Fastener RH

Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

- a. Remove the bolt and rear No. 1 seat inner belt.

INSTALLATION

INSTALLATION

HINT:

- Use the same procedures for the RH side and LH side.
- The procedures listed below are for the RH side.

1. INSTALL REAR NO. 1 SEAT INNER BELT ASSEMBLY RH

- a. Install the rear No. 1 seat inner belt with the bolt.

Torque: 42 N*m (428 kgf*cm, 31 ft.*lbf)

2. INSTALL SEAT ADJUSTER COVER CAP LH

- a. Engage the 3 claws and install the seat adjuster cover cap.

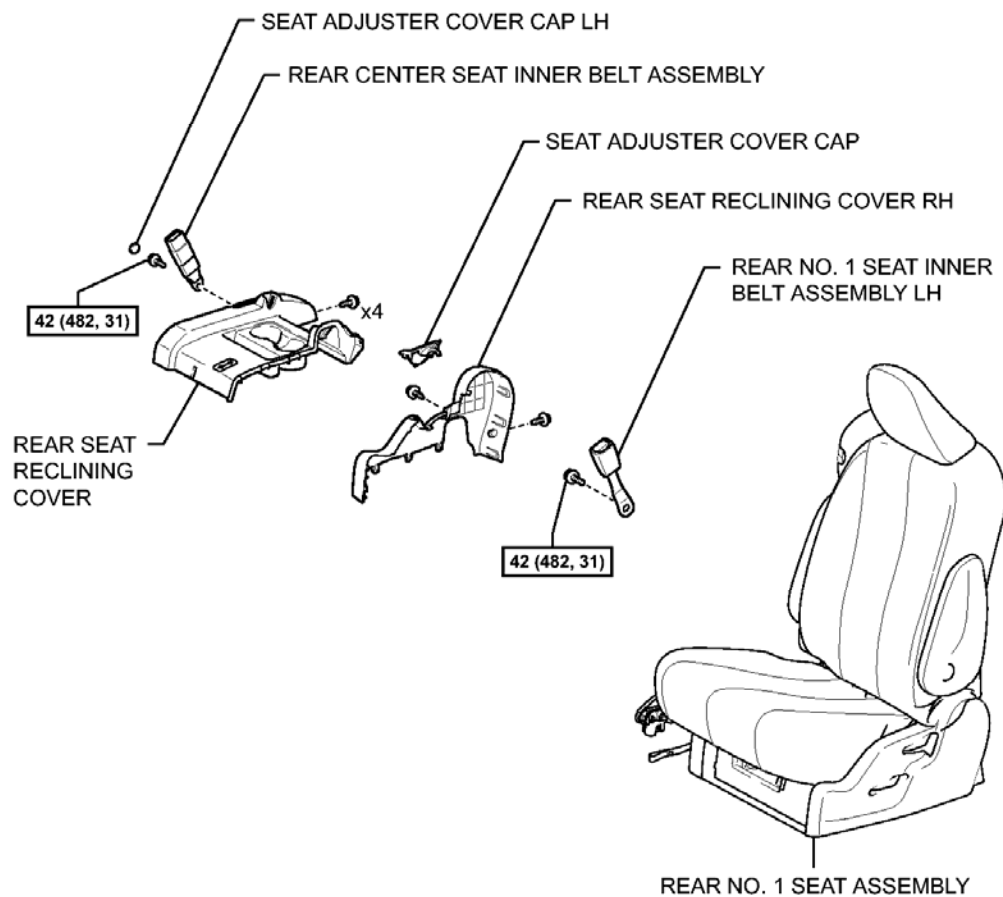
3. INSTALL REAR NO. 1 SEAT ASSEMBLY (for Captain Seat Type)

- a. Install the rear No. 1 seat assembly. Refer to **INSTALLATION** .

REAR NO. 1 SEAT INNER BELT ASSEMBLY (W/ CENTER SEAT)

COMPONENTS

ILLUSTRATION



N*m (kgf*cm, ft.*lbf): Specified torque

P

Fig. 38: Rear No. 1 Seat Inner Belt Assembly Replacement Components With Torque Specifications (w/ Center Seat)

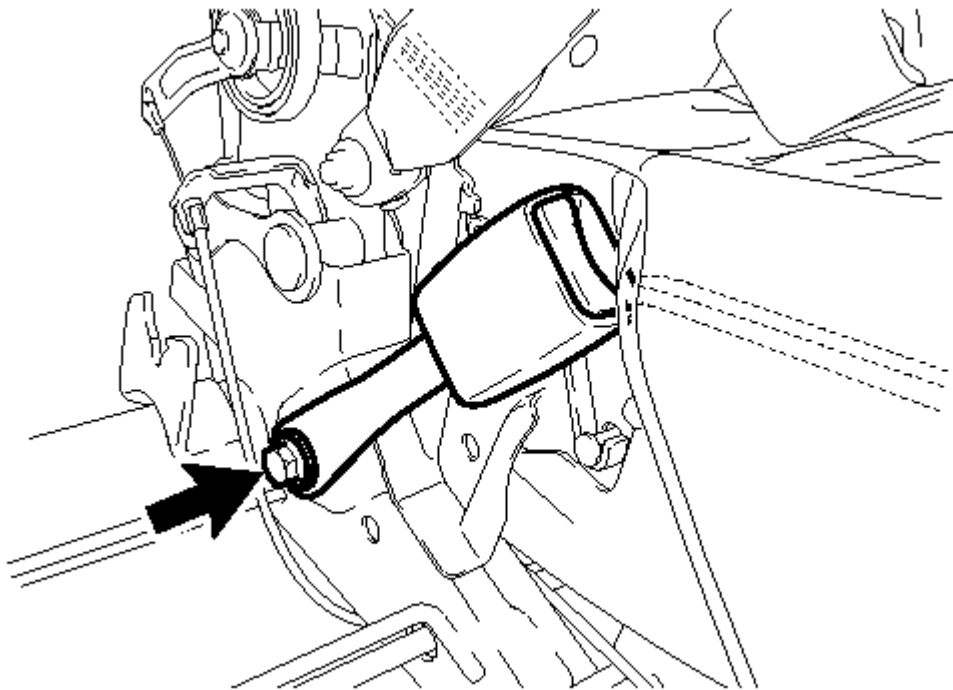
Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

REMOVAL

REMOVAL

1. REMOVE REAR NO. 1 SEAT ASSEMBLY (for Center Seat)

- a. Remove the rear No. 1 seat assembly. Refer to **REMOVAL** .
2. **REMOVE SEAT ADJUSTER COVER CAP** . Refer to **DISASSEMBLY - Step 4**
3. **REMOVE REAR SEAT RECLINING COVER RH** . Refer to **DISASSEMBLY - Step 5**
4. **REMOVE SEAT ADJUSTER COVER CAP LH** . Refer to **DISASSEMBLY - Step 4**
5. **REMOVE REAR CENTER SEAT INNER BELT ASSEMBLY** See step 3
6. **REMOVE REAR SEAT RECLINING COVER** . Refer to **DISASSEMBLY - Step 8**
7. **REMOVE REAR NO. 1 SEAT INNER BELT ASSEMBLY LH**



P

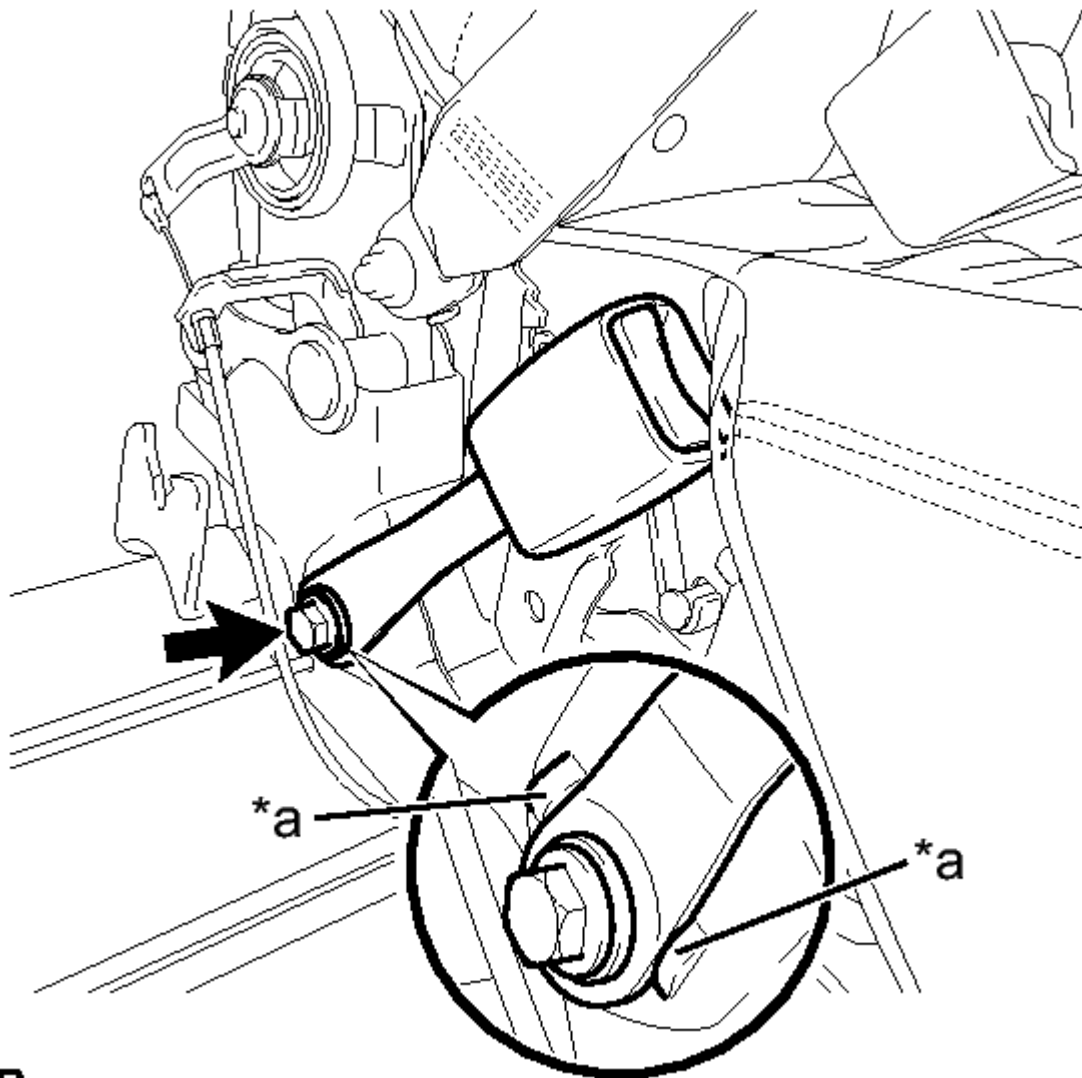
Fig. 39: Identifying Rear No. 1 Seat Inner Belt Assembly & Fastener LH
Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

- a. Remove the bolt and the rear No. 1 seat inner belt.

INSTALLATION

INSTALLATION

1. **INSTALL REAR NO. 1 SEAT INNER BELT ASSEMBLY LH**



P

Fig. 40: Identifying Rear No. 1 Seat Inner Belt Assembly, Fastener & Convex LH
Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

- a. Install the rear No. 1 seat inner belt with the bolt.

TEXT IN ILLUSTRATION

*a Convex

Torque: 42 N*m (428 kgf*cm, 31 ft.*lbf)

NOTE: The anchor part of the seat belt must not overlap the convex.

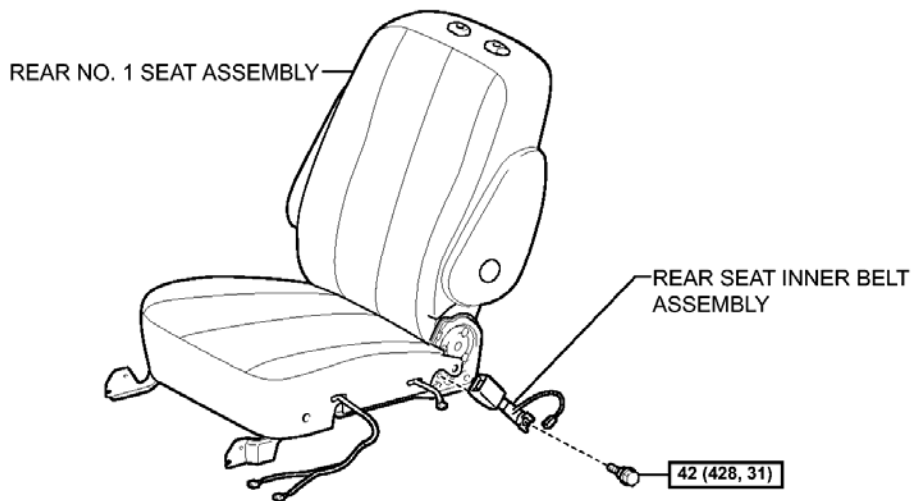
2. **INSTALL REAR SEAT RECLINING COVER** . Refer to **REASSEMBLY - Step 34**
3. **INSTALL REAR CENTER SEAT INNER BELT ASSEMBLY** See step 1
4. **INSTALL SEAT ADJUSTER COVER CAP LH** . Refer to **REASSEMBLY - Step 36**

5. **INSTALL REAR SEAT RECLINING COVER RH** . Refer to REASSEMBLY - Step 37
6. **INSTALL SEAT ADJUSTER COVER CAP** . Refer to REASSEMBLY - Step 38
7. **INSTALL REAR NO. 1 SEAT ASSEMBLY (for Center Seat)**
 - a. Install the rear No. 1 seat assembly. Refer to INSTALLATION .

REAR NO. 1 SEAT INNER BELT ASSEMBLY (FOR AUTO ACCESS SEAT TYPE)

COMPONENTS

ILLUSTRATION



N*m (kgf*cm, ft*lb) : Specified torque

Fig. 41: Rear No. 1 Seat Inner Belt Assembly Replacement Components With Torque Specifications (For Auto Access Seat Type)
Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

REMOVAL

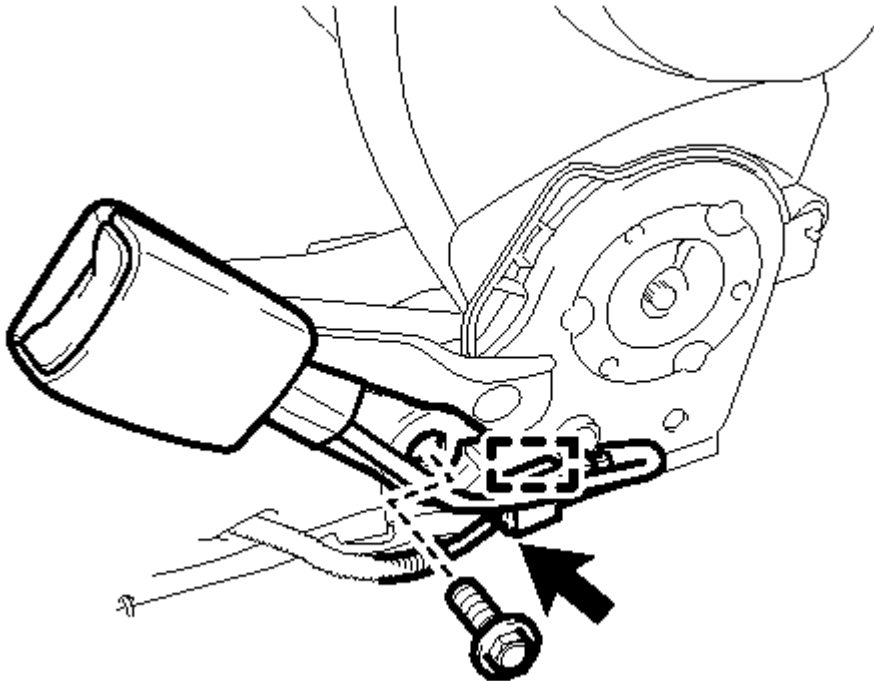
REMOVAL

1. REMOVE REAR NO. 1 SEAT ASSEMBLY

- a. Remove the rear No. 1 seat assembly. Refer to **REMOVAL** .

2. REMOVE REAR SEAT INNER BELT ASSEMBLY

- a. Disconnect the rear seat inner belt connector.



P

Fig. 42: Identifying Rear Seat Inner Belt Assembly, Fastener & Connector
Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

- b. Disengage the wiring harness clamp.
- c. Remove the bolt and the rear seat inner belt.

INSPECTION

INSPECTION

1. INSPECT REAR NO. 1 SEAT INNER BELT ASSEMBLY

- a. Check the resistance.

*a



Fig. 43: Rear No. 1 Seat Inner Belt Switch Connector End View
Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

1. Measure the resistance according to the value(s) in the table below.

Standard Resistance

Tester Connection	Condition	Specified Condition
1 - 4	Tongue plate unfastened	10 kohms or higher
	Tongue plate fastened	Below 1 ohms
2 - 4	Tongue plate unfastened	Below 1 ohms
	Tongue plate fastened	10 kohms or higher

If the result is not as specified, replace the rear No. 1 seat inner belt.

TEXT IN ILLUSTRATION

	Component
--	-----------

	without harness connected
*a	(Rear No. 1 Seat Inner Belt Assembly)

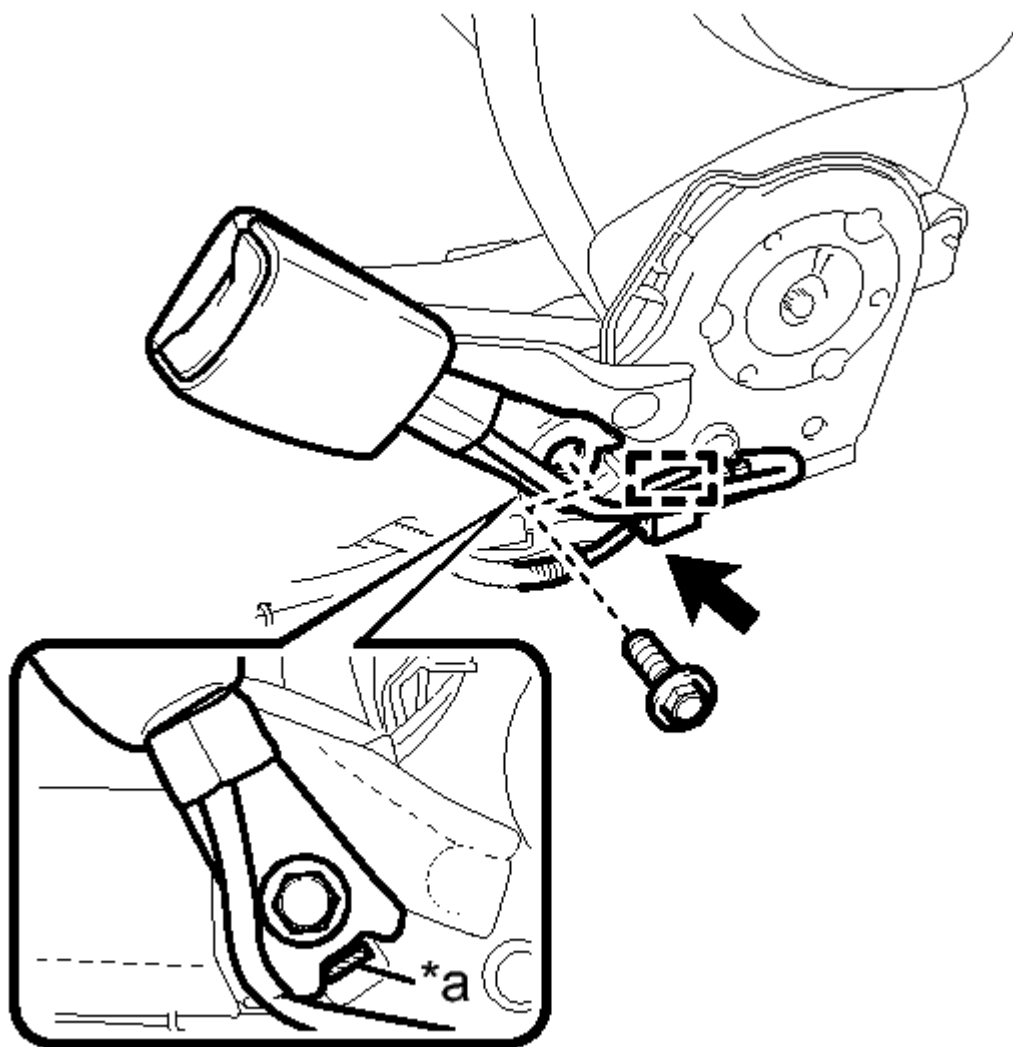
INSTALLATION

INSTALLATION

1. INSTALL REAR SEAT INNER BELT ASSEMBLY

- a. Install the rear seat inner belt with the bolt.

NOTE: **Do not place the front seat inner belt over the convex areas of the seat cushion spring.**



P

Fig. 44: Installing Rear Seat Inner Belt Assembly & Fasteners
 Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

TEXT IN ILLUSTRATION

***a** Convex

Torque: 42 N*m (428 kgf*cm, 31 ft.*lbf)

- b. Engage the wiring harness clamp.
- c. Connect the rear seat inner belt connector.

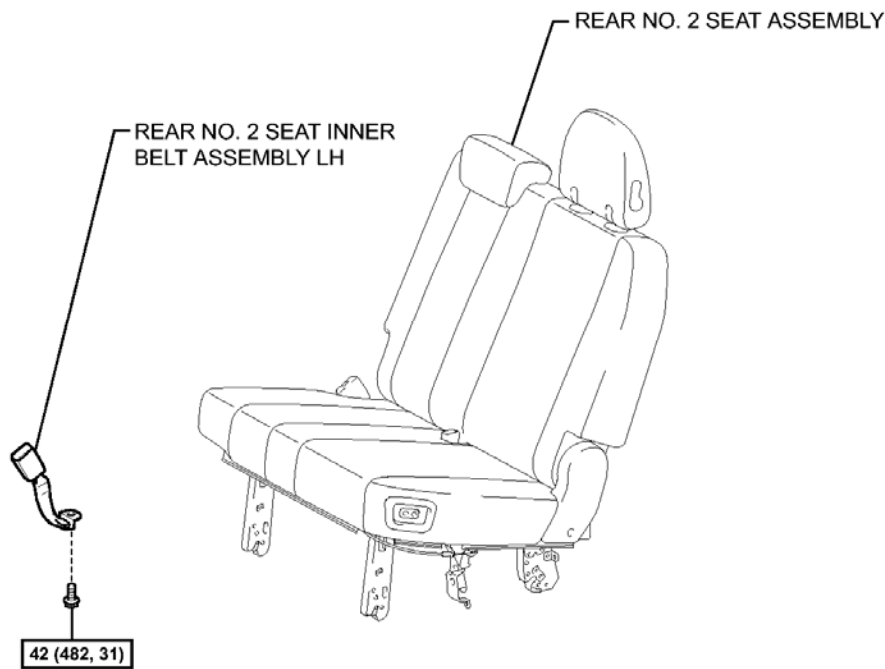
2. INSTALL REAR NO. 1 SEAT ASSEMBLY

- a. Install the rear No. 1 seat assembly. Refer to INSTALLATION .

REAR NO. 2 SEAT INNER BELT ASSEMBLY (FOR LH SIDE)

COMPONENTS

ILLUSTRATION



N*m (kgf*cm, ft.*lbf): Specified torque

Fig. 45: Rear No. 2 Seat Inner Belt Assembly Replacement Components With Torque Specifications (For LH Side)

Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

REMOVAL

REMOVAL

1. **REMOVE REAR NO. 2 SEAT ASSEMBLY (for Manual Seat)**
 - a. Remove the rear No. 2 seat assembly. Refer to **REMOVAL** .
2. **REMOVE REAR NO. 2 SEAT ASSEMBLY (for Power Seat)**
 - a. Remove the rear No. 2 seat assembly. Refer to **REMOVAL** .
3. **REMOVE REAR NO. 2 SEAT INNER BELT ASSEMBLY LH**

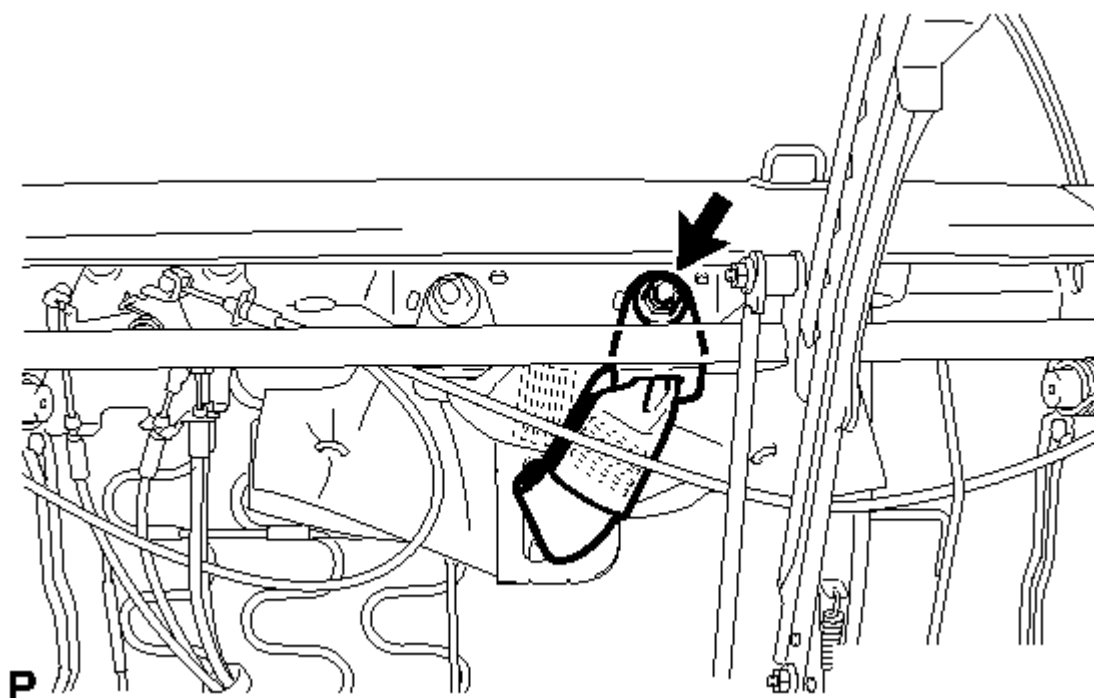


Fig. 46: Identifying Rear No. 2 Seat Inner Belt Assembly & Fastener LH
Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

- a. Remove the bolt and rear No. 2 seat inner belt.

INSTALLATION

INSTALLATION

1. INSTALL REAR NO. 2 SEAT INNER BELT ASSEMBLY LH

- a. Install the rear No. 2 seat inner belt with the bolt.

Torque: 42 N*m (428 kgf*cm, 31 ft.*lbf)

2. INSTALL REAR NO. 2 SEAT ASSEMBLY (for Manual Seat)

- a. Install the rear No. 2 seat assembly. Refer to **REMOVAL** .

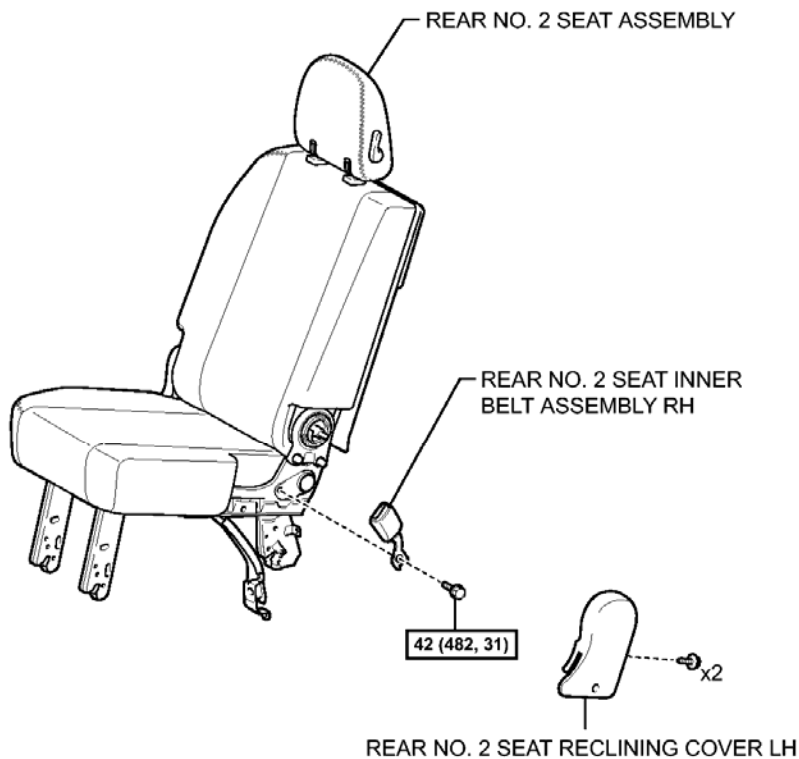
3. INSTALL REAR NO. 2 SEAT ASSEMBLY (for Power Seat)

- a. Install the rear No. 2 seat assembly. Refer to **INSTALLATION** .

REAR NO. 2 SEAT INNER BELT ASSEMBLY (FOR RH SIDE)

COMPONENTS

ILLUSTRATION



N*m (kgf*cm, ft.*lbf): Specified torque

P

Fig. 47: Rear No. 2 Seat Inner Belt Assembly Replacement Components With Torque Specifications (For RH Side)

Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

REMOVAL

REMOVAL

1. **REMOVE REAR NO. 2 SEAT ASSEMBLY (for Manual Seat)**
 - a. Remove the rear No. 2 seat assembly. Refer to **REMOVAL** .
2. **REMOVE REAR NO. 2 SEAT ASSEMBLY (for Power Seat)**
 - a. Remove the rear No. 2 seat assembly. Refer to **REMOVAL** .
3. **REMOVE REAR NO. 2 SEAT RECLINING COVER LH** . Refer to **DISASSEMBLY - Step 5**
4. **REMOVE REAR NO. 2 SEAT INNER BELT ASSEMBLY RH**

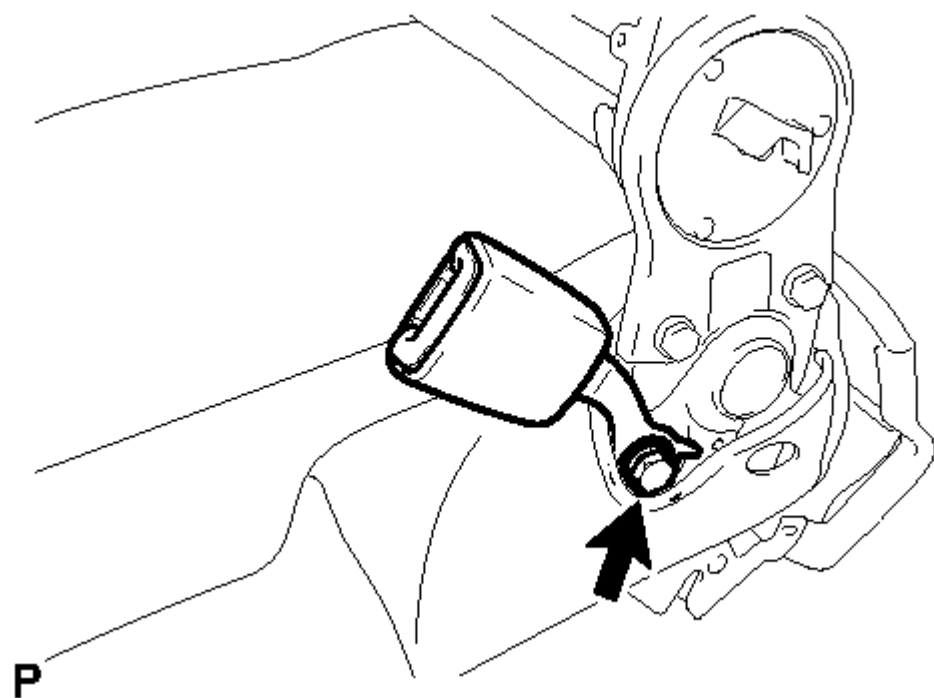


Fig. 48: Identifying No. 2 Seat Inner Belt Assembly & Fastener RH
Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

- a. Remove the bolt and rear No. 2 seat inner belt.

INSTALLATION

INSTALLATION

1. INSTALL REAR NO. 2 SEAT INNER BELT ASSEMBLY RH

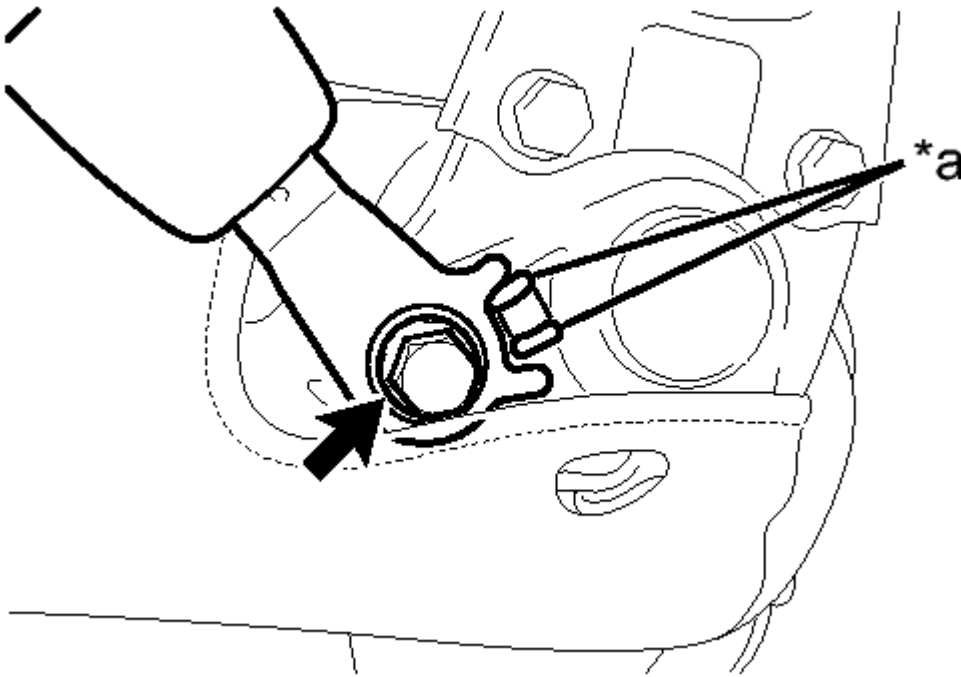


Fig. 49: Identifying Rear No. 2 Seat Inner Belt Assembly & Fasteners RH
 Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

- a. Install the rear No. 2 seat inner belt with the bolt.

TEXT IN ILLUSTRATION

*a	Convex
----	--------

Torque: 42 N*m (428 kgf*cm, 31 ft.*lbf)

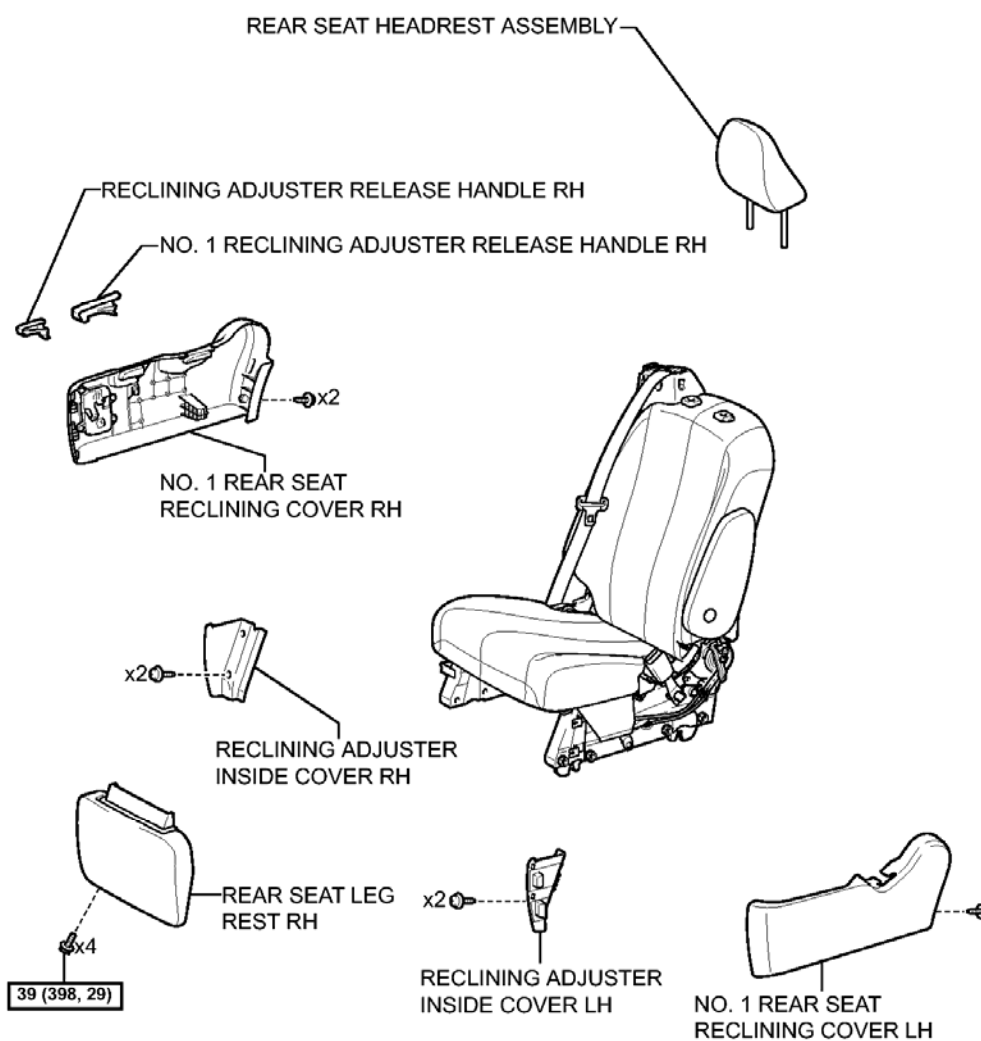
NOTE: The anchor part of the seat belt must not overlap the convex.

2. **INSTALL REAR NO. 2 SEAT RECLINING COVER LH** . Refer to **REASSEMBLY - Step 16**
3. **INSTALL REAR NO. 2 SEAT ASSEMBLY (for Manual Seat)**
 - a. Install the rear No. 2 seat assembly. Refer to **INSTALLATION** .
4. **INSTALL REAR NO. 2 SEAT ASSEMBLY (for Power Seat)**
 - a. Install the rear No. 2 seat assembly. Refer to **INSTALLATION** .

REAR NO. 1 SEAT OUTER BELT ASSEMBLY (FOR OTTOMAN)

COMPONENTS

ILLUSTRATION



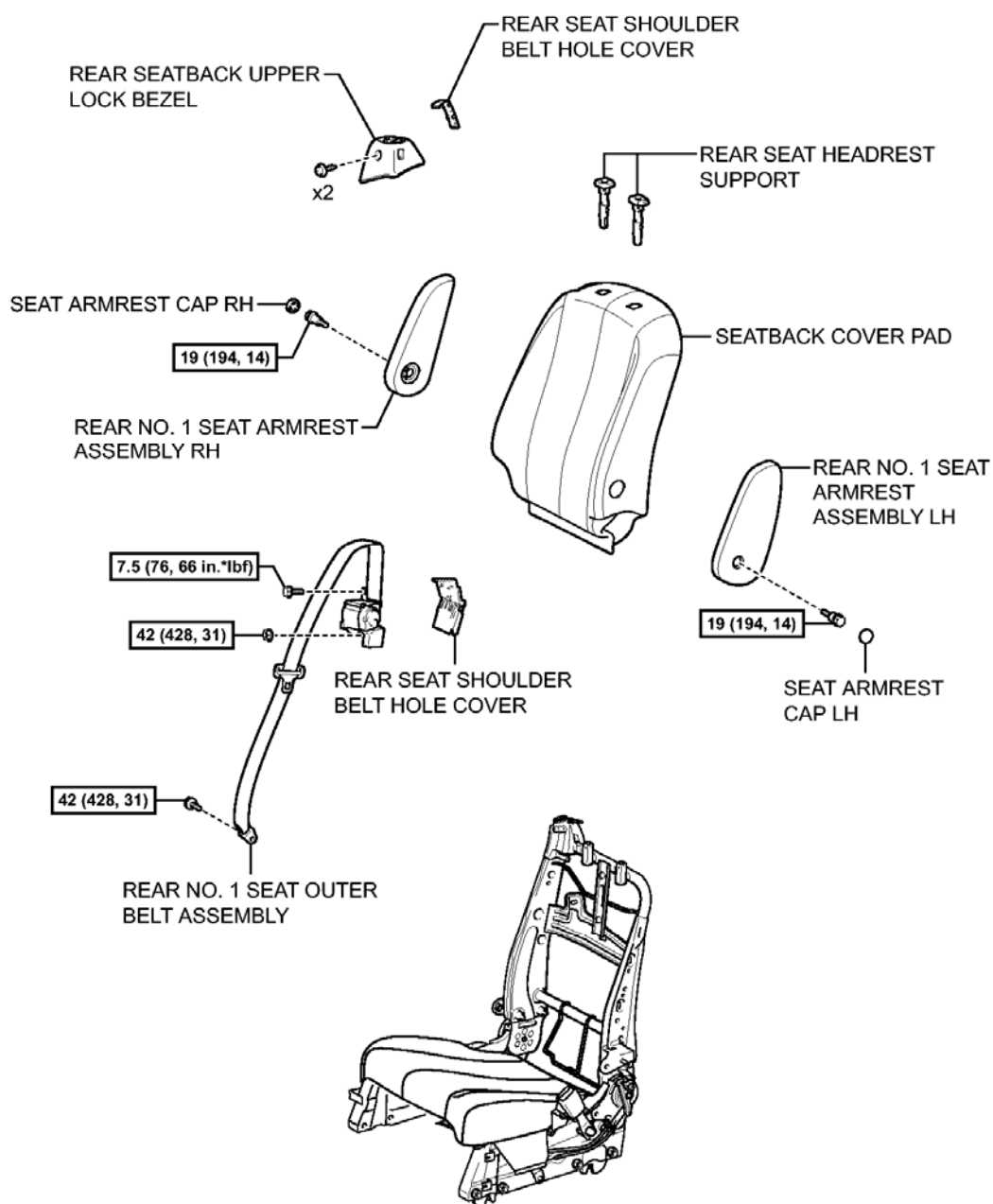
$\boxed{\text{N}\cdot\text{m (kgf}\cdot\text{cm, ft}\cdot\text{lbf)}}$: Specified torque

P

Fig. 50: Rear No. 1 Seat Outer Belt Assembly Replacement Components With Torque Specifications (For Ottoman) (1 Of 2)

Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

ILLUSTRATION



$\boxed{\text{N*m (kgf*cm, ft.*lbf)}}$: Specified torque

P

Fig. 51: Rear No. 1 Seat Outer Belt Assembly Replacement Components With Torque Specifications (For Ottoman) (2 Of 2)

Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

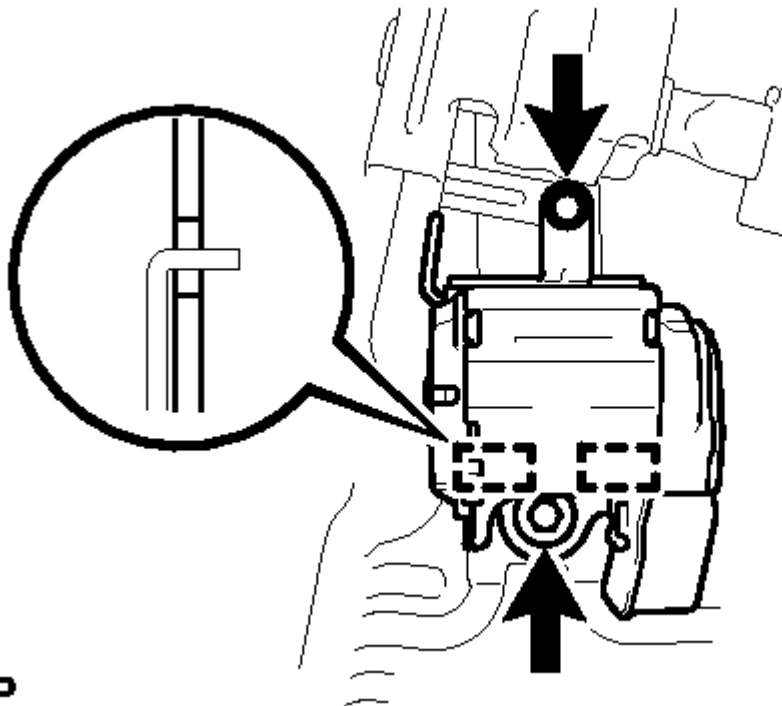
REMOVAL

REMOVAL

HINT:

The procedure described below is for the RH side. Use the same procedure for both the RH and LH sides, unless otherwise specified.

1. **REMOVE REAR NO. 1 SEAT ASSEMBLY**
 - a. Remove the rear No. 1 seat assembly. Refer to **REMOVAL** .
2. **REMOVE REAR SEAT HEADREST ASSEMBLY**
3. **REMOVE REAR SEAT LEG REST RH** . Refer to **DISASSEMBLY - Step 2**
4. **REMOVE NO. 1 RECLINING ADJUSTER RELEASE HANDLE RH** . Refer to **DISASSEMBLY - Step 3**
5. **REMOVE RECLINING ADJUSTER RELEASE HANDLE RH** . Refer to **DISASSEMBLY - Step 4**
6. **REMOVE RECLINING ADJUSTER INSIDE COVER LH** . Refer to **DISASSEMBLY - Step 5**
7. **REMOVE RECLINING ADJUSTER INSIDE COVER RH** . Refer to **DISASSEMBLY - Step 11**
8. **REMOVE NO. 1 REAR SEAT RECLINING COVER RH** . Refer to **DISASSEMBLY - Step 7**
9. **REMOVE NO. 1 REAR SEAT RECLINING COVER LH** . Refer to **DISASSEMBLY - Step 8**
10. **REMOVE SEAT ARMREST CAP RH** . Refer to **DISASSEMBLY - Step 16**
11. **REMOVE SEAT ARMREST CAP LH** . Refer to **DISASSEMBLY - Step 17**
12. **REMOVE REAR NO. 1 SEAT ARMREST ASSEMBLY RH** . Refer to **DISASSEMBLY - Step 18**
13. **REMOVE REAR NO. 1 SEAT ARMREST ASSEMBLY LH** . Refer to **DISASSEMBLY - Step 19**
14. **REMOVE REAR SEAT SHOULDER BELT HOLE COVER** . Refer to **DISASSEMBLY - Step 20**
15. **REMOVE REAR SEATBACK UPPER LOCK BEZEL** . Refer to **DISASSEMBLY - Step 21**
16. **REMOVE REAR SEAT HEADREST SUPPORT** . Refer to **DISASSEMBLY - Step 22**
17. **REMOVE SEATBACK COVER PAD ASSEMBLY RH** . Refer to **DISASSEMBLY - Step 23**
18. **REMOVE REAR SEAT SHOULDER BELT HOLE COVER** . Refer to **DISASSEMBLY - Step 24**
19. **REMOVE REAR NO. 1 SEAT OUTER BELT ASSEMBLY**
 - a. Remove the 2 bolts and the rear No. 1 seat outer belt assembly.



P

Fig. 52: Identifying Rear No. 1 Seat Outer Belt Assembly & Fasteners
Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

INSTALLATION

INSTALLATION

HINT:

The procedure described below is for the RH side. Use the same procedure for both the RH and LH sides, unless otherwise specified.

1. INSTALL REAR NO. 1 SEAT OUTER BELT ASSEMBLY

- a. Hook the lower stay of the retractor onto the 2 seat frame hooks and provisionally install the retractor with the bolt.

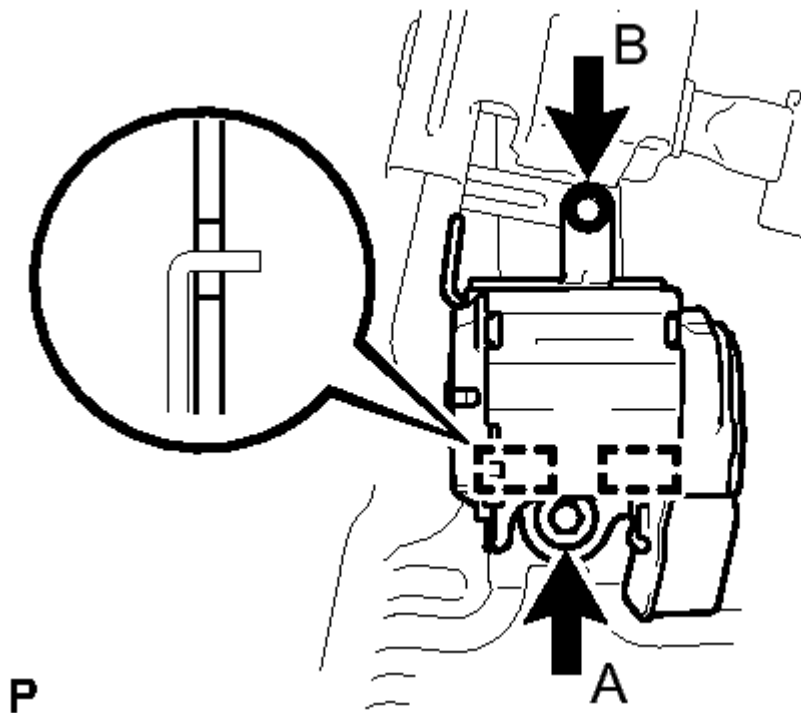


Fig. 53: Identifying Rear No. 1 Seat Outer Belt Assembly & Fasteners
 Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

b. Tighten bolt.

Torque: 42 N*m (428 kgf*cm, 31 ft.*lbf)

(Bolt A)

Torque: 7.5 N*m (76 kgf*cm, 66 in.*lbf)

(Bolt B)

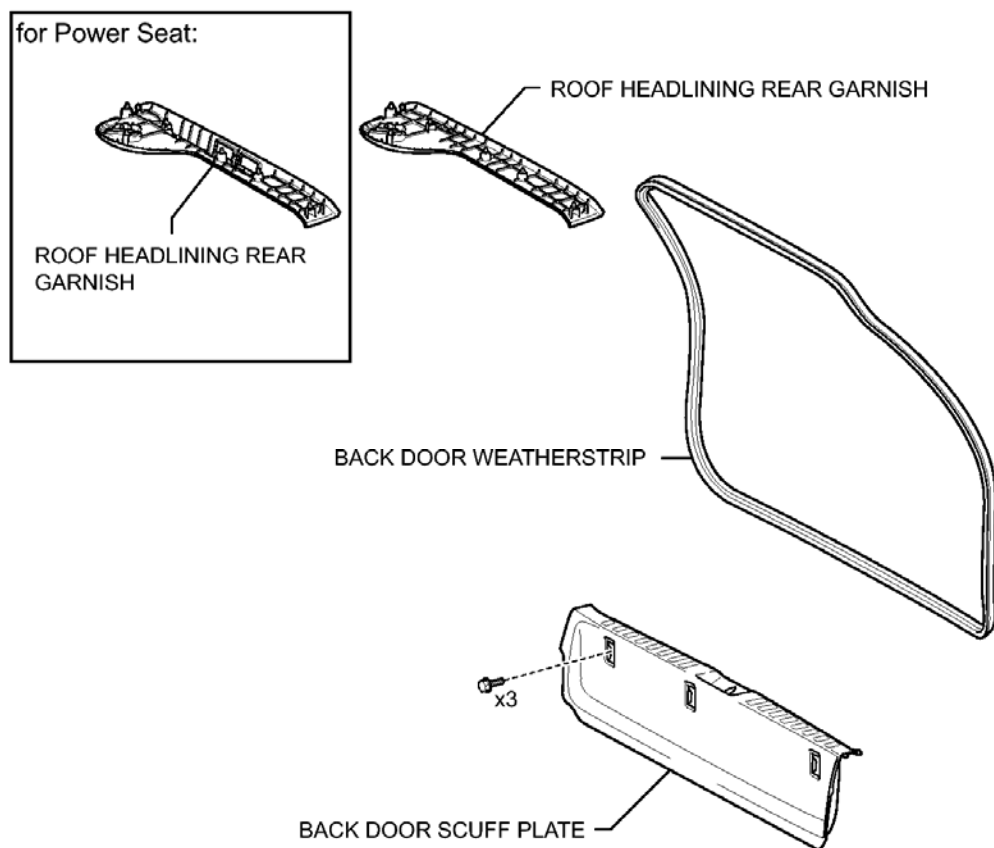
2. **INSTALL REAR SEAT SHOULDER BELT HOLE COVER** . Refer to **REASSEMBLY - Step 7**
3. **INSTALL NO. 1 SEATBACK COVER ASSEMBLY** . Refer to **REASSEMBLY - Step 8**
4. **INSTALL REAR SEAT HEADREST SUPPORT** . Refer to **REASSEMBLY - Step 9**
5. **INSTALL REAR SEATBACK UPPER LOCK BEZEL** . Refer to **REASSEMBLY - Step 10**
6. **INSTALL REAR SEAT SHOULDER BELT HOLE COVER** . Refer to **REASSEMBLY - Step 12**
7. **INSTALL REAR NO. 1 SEAT ARMREST ASSEMBLY RH** . Refer to **REASSEMBLY - Step 12**
8. **INSTALL REAR NO. 1 SEAT ARMREST ASSEMBLY LH** . Refer to **REASSEMBLY - Step 13**
9. **INSTALL SEAT ARMREST CAP RH** . Refer to **REASSEMBLY - Step 14**
10. **INSTALL SEAT ARMREST CAP LH** . Refer to **REASSEMBLY - Step 15**
11. **INSTALL REAR SEATBACK ASSEMBLY** . Refer to **REASSEMBLY - Step 16**
12. **INSTALL REAR SEAT LOCK CONTROL CABLE** . Refer to **REASSEMBLY - Step 17**

13. **INSTALL REAR SEAT LOCK CONTROL CABLE LH** . Refer to **REASSEMBLY - Step 18**
14. **INSTALL FOLD SEAT LOCK LEVER** . Refer to **REASSEMBLY - Step 19**
15. **INSTALL NO. 1 REAR SEAT RECLINING COVER LH** . Refer to **REASSEMBLY - Step 23**
16. **INSTALL NO. 1 REAR SEAT RECLINING COVER RH** . Refer to **REASSEMBLY - Step 24**
17. **INSTALL RECLINING ADJUSTER INSIDE COVER LH** . Refer to **REASSEMBLY - Step 25**
18. **INSTALL RECLINING ADJUSTER INSIDE COVER RH** . Refer to **REASSEMBLY - Step 26**
19. **INSTALL RECLINING ADJUSTER RELEASE HANDLE RH** . Refer to **REASSEMBLY - Step 27**
20. **INSTALL NO. 1 RECLINING ADJUSTER RELEASE HANDLE RH** . Refer to **REASSEMBLY - Step 28**
21. **INSTALL REAR SEAT LEG REST RH** . Refer to **REASSEMBLY - Step 29**
22. **INSTALL REAR SEAT HEADREST ASSEMBLY**
23. **INSTALL REAR NO. 1 SEAT ASSEMBLY**
 - a. Remove the rear No. 1 seat assembly. Refer to **INSTALLATION** .

REAR NO. 1 SEAT OUTER BELT ASSEMBLY (EXCEPT OTTOMAN)

COMPONENTS

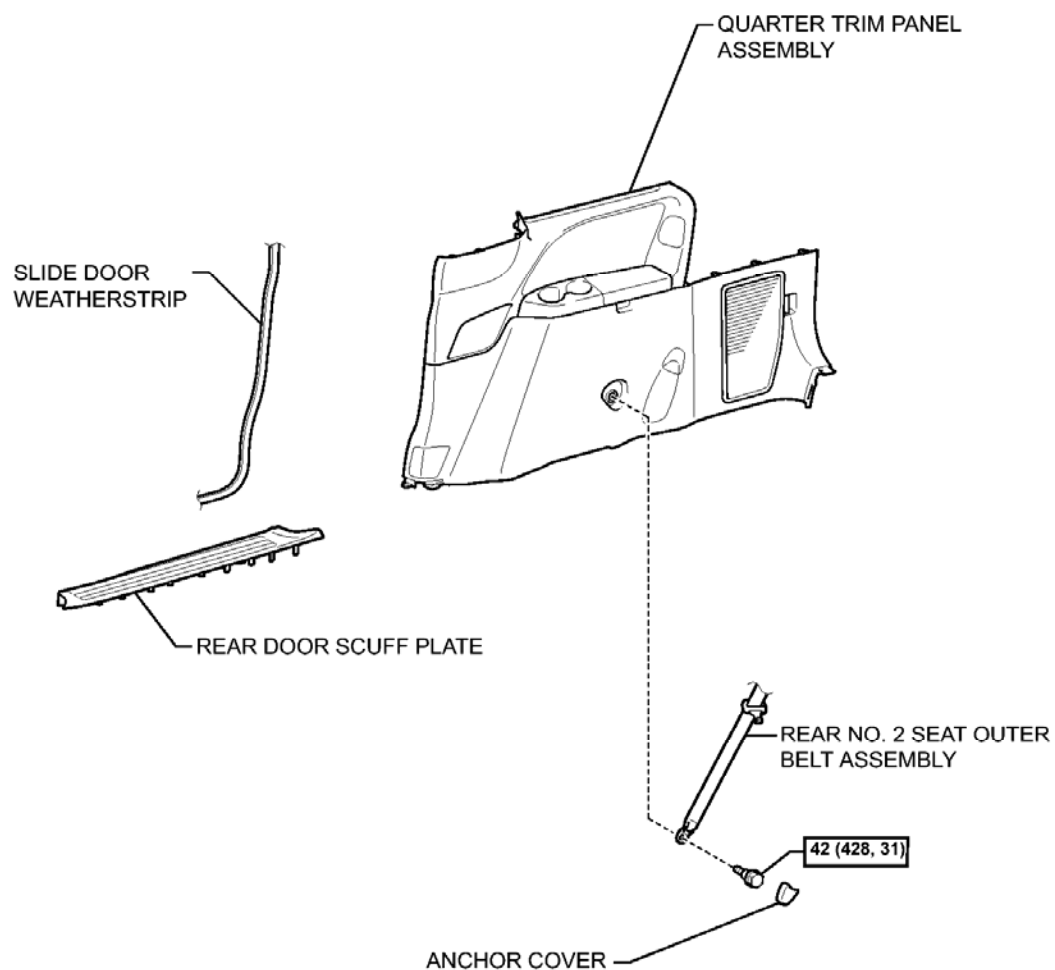
ILLUSTRATION



P

Fig. 54: Rear No. 1 Seat Outer Belt Assembly Replacement Components (Except Ottoman) (1 Of 3)
 Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

ILLUSTRATION

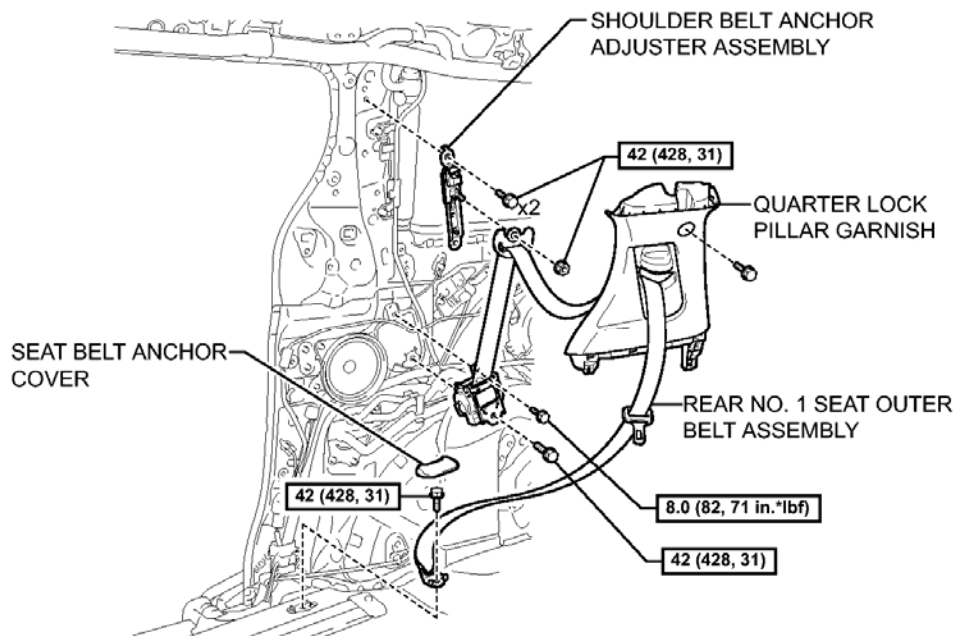


$\boxed{\text{N}\cdot\text{m (kgf}\cdot\text{cm, ft}\cdot\text{lbf)}}$: Specified torque

Fig. 55: Rear No. 1 Seat Outer Belt Assembly Replacement Components With Torque Specifications (Except Ottoman) (1 of 2)

Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

ILLUSTRATION



N·m (kgf·cm, ft·lbf) : Specified torque

P

Fig. 56: Rear No. 1 Seat Outer Belt Assembly Replacement Components With Torque Specifications (Except Ottoman) (2 of 2)

Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

REMOVAL

REMOVAL

HINT:

The procedure described below is for the RH side. Use the same procedure for both the RH and LH sides, unless otherwise specified.

1. **REMOVE REAR DOOR SCUFF PLATE** . Refer to **REMOVAL - Step 13**
2. **REMOVE SLIDE DOOR WEATHERSTRIP**
3. **REMOVE BACK DOOR WEATHERSTRIP**
4. **REMOVE BACK DOOR SCUFF PLATE** . Refer to **REMOVAL - Step 17**
5. **REMOVE ROOF HEADLINING REAR GARNISH** . Refer to **REMOVAL - Step 19**
6. **SEPARATE REAR NO. 2 SEAT OUTER BELT ASSEMBLY** . Refer to **REMOVAL - Step 24**
7. **REMOVE QUARTER TRIM PANEL ASSEMBLY** . Refer to **REMOVAL - Step 26**

8. **REMOVE QUARTER LOCK PILLAR GARNISH** . Refer to **REMOVAL - Step 30**
9. **REMOVE REAR NO. 1 SEAT OUTER BELT ASSEMBLY**
 - a. Remove the nut and disconnect the seat belt shoulder anchor.

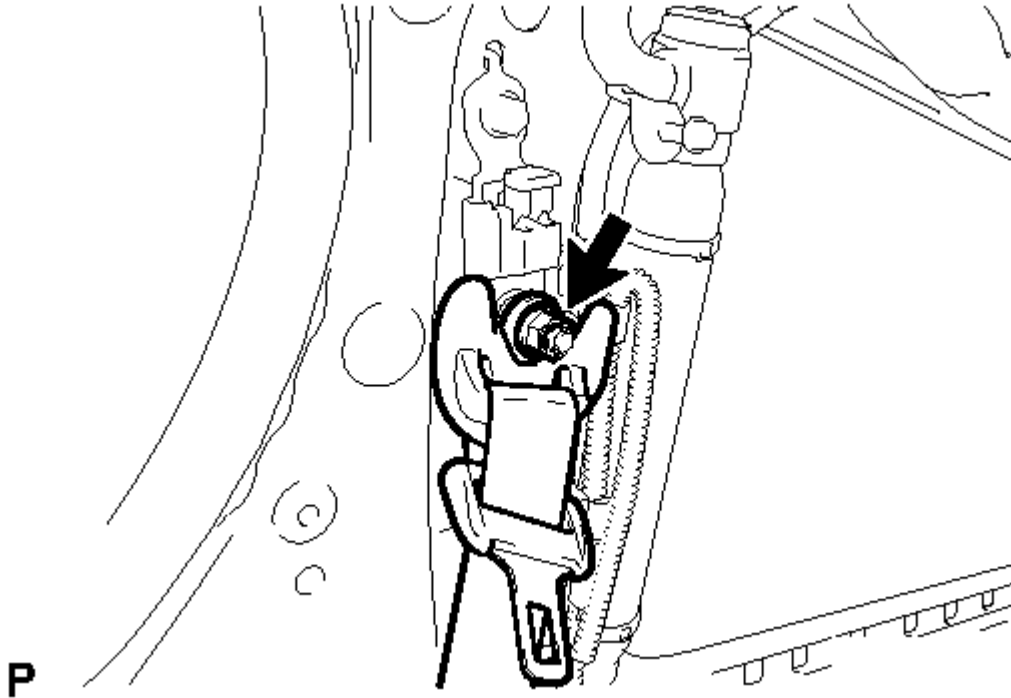
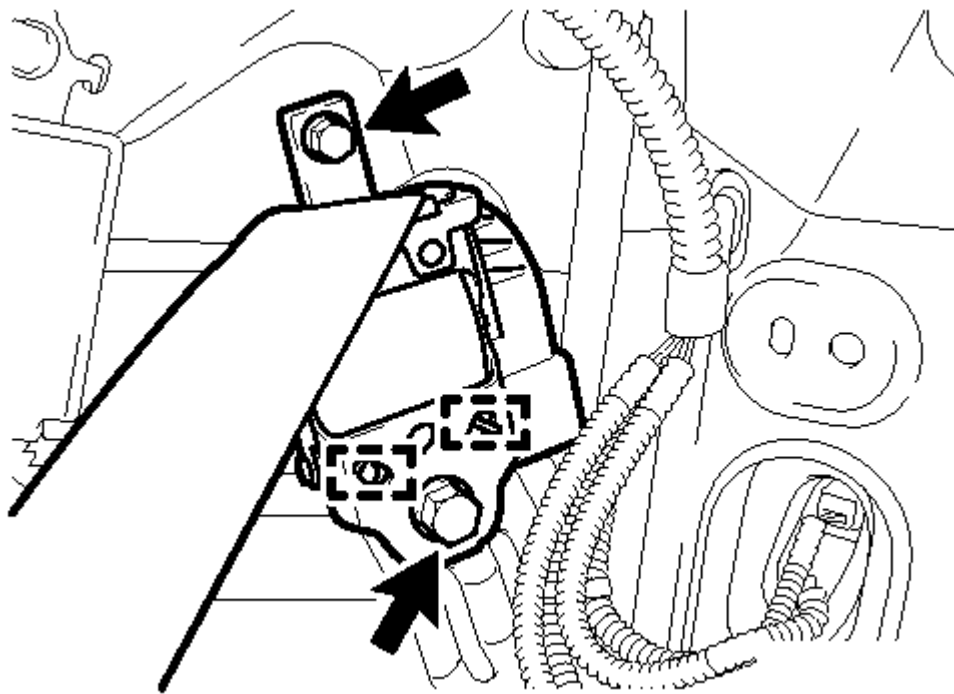


Fig. 57: Identifying Rear No. 1 Seat Outer Belt Assembly Shoulder Anchor & Fastener
Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

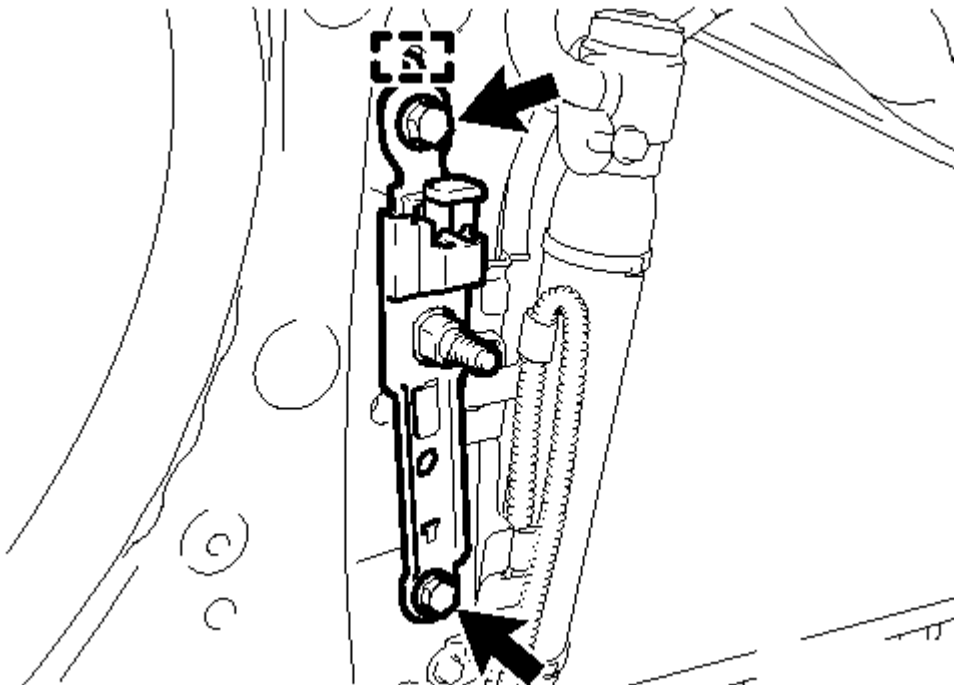
- b. Remove the 2 bolts.



P

Fig. 58: Identifying Rear No. 1 Seat Outer Belt Assembly & Fasteners
 Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

- c. Disengage the 2 hooks and remove the retractor.
- 10. **REMOVE SHOULDER BELT ANCHOR ADJUSTER ASSEMBLY**
 - a. Remove the 2 bolts, the hook and the shoulder belt anchor adjuster.



P

Fig. 59: Identifying Shoulder Belt Anchor Adjuster Assembly & Fasteners
Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

INSTALLATION

INSTALLATION

HINT:

The procedure described below is for the RH side. Use the same procedure for both the RH and LH sides, unless otherwise specified.

1. INSTALL SHOULDER BELT ANCHOR ADJUSTER ASSEMBLY

- a. Insert the hook into the body hole and install the shoulder belt anchor adjuster with the 2 bolts.

Torque: 42 N*m (428 kgf*cm, 31 ft.*lbf)

2. INSTALL REAR NO. 1 SEAT OUTER BELT ASSEMBLY

- a. Hook the lower stay of the retractor onto the 3 body hooks and provisionally install the retractor with the 2 bolts.
- b. Tighten upper bolt and then lower bolt.

Torque: 8.0 N*m (82 kgf*cm, 71 in.*lbf)

(for Upper bolt)

Torque: 42 N*m (428 kgf*cm, 31 ft.*lbf)

(for Lower bolt)

- c. Install the shoulder anchor with the nut.
- d. Install the shoulder belt anchor with the bolt.

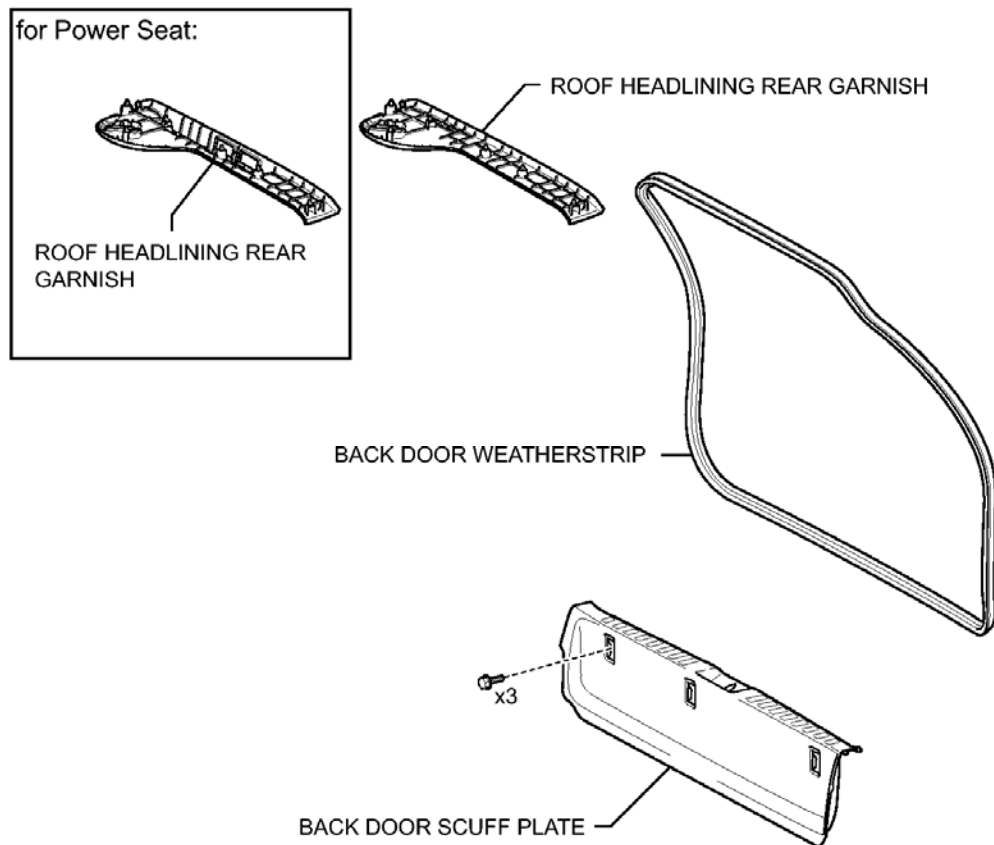
Torque: 42 N*m (428 kgf*cm, 31 ft.*lbf)

3. **INSTALL QUARTER LOCK PILLAR GARNISH** . Refer to **INSTALLATION - Step 10**
4. **INSTALL QUARTER TRIM PANEL ASSEMBLY** . Refer to **INSTALLATION - Step 14**
5. **INSTALL REAR NO. 2 SEAT OUTER BELT ASSEMBLY** . Refer to **INSTALLATION - Step 16**
6. **INSTALL ROOF HEADLINING REAR GARNISH** . Refer to **INSTALLATION - Step 22**
7. **INSTALL BACK DOOR SCUFF PLATE** . Refer to **INSTALLATION - Step 24**
8. **INSTALL BACK DOOR WEATHERSTRIP**
9. **INSTALL SLIDE DOOR WEATHERSTRIP**
10. **INSTALL REAR DOOR SCUFF PLATE** . Refer to **INSTALLATION - Step 27**

REAR NO. 2 SEAT OUTER BELT ASSEMBLY

COMPONENTS

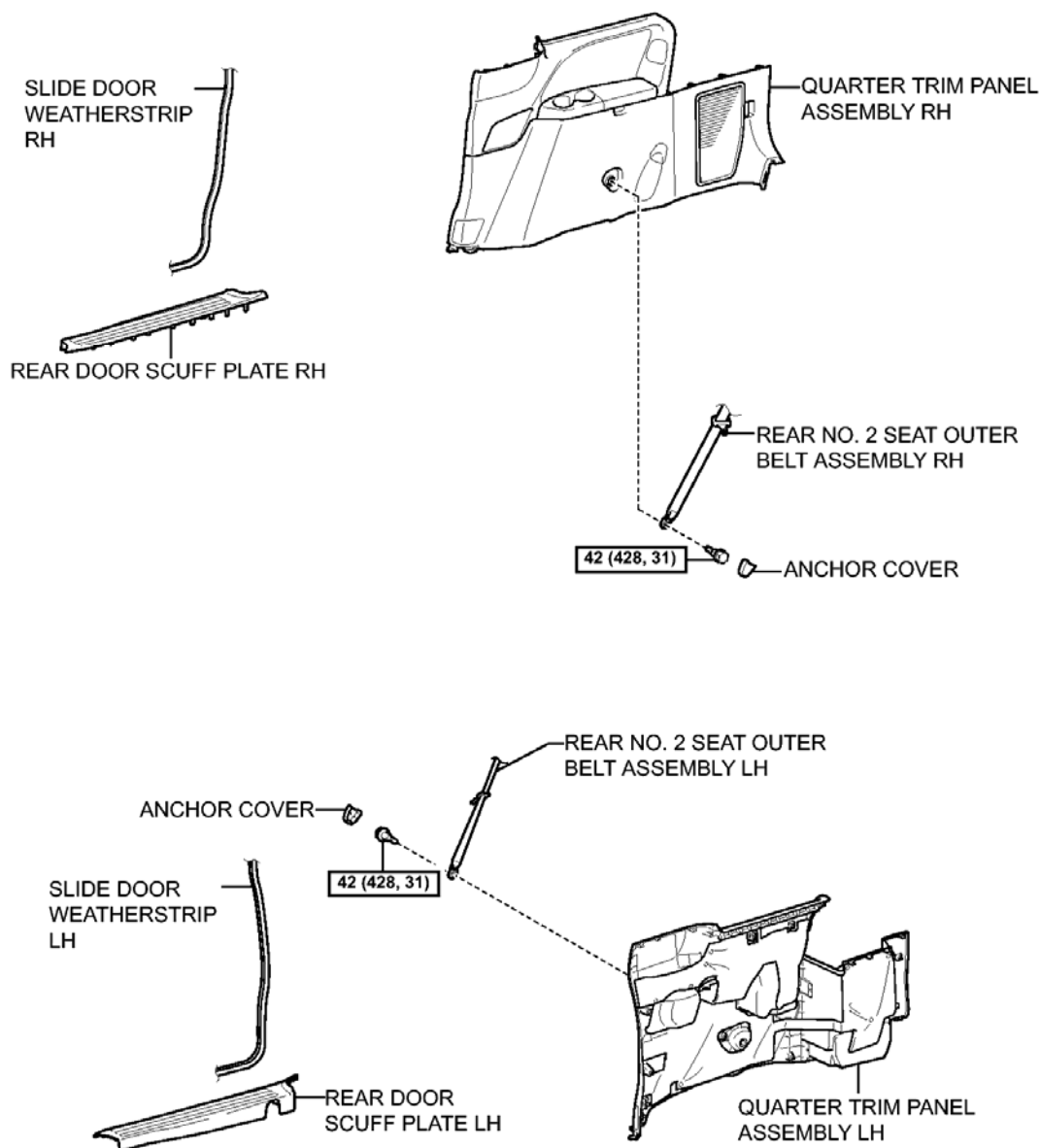
ILLUSTRATION



P

Fig. 60: Rear No. 2 Seat Outer Belt Assembly Replacement Components (1 Of 4)
Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

ILLUSTRATION



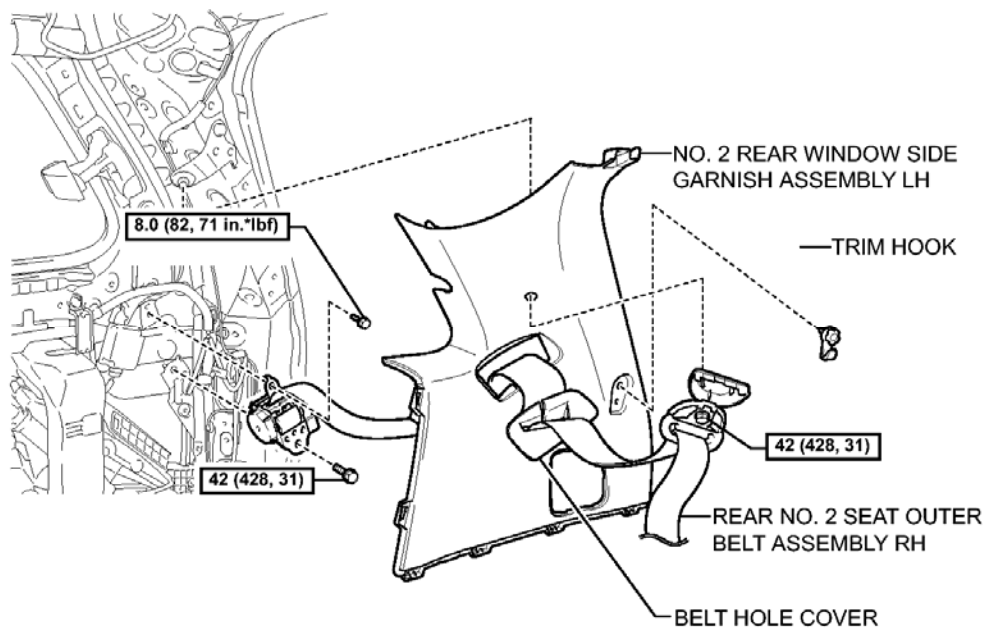
N*m (kgf*cm, ft*lb) : Specified torque

P

Fig. 61: Rear No. 2 Seat Outer Belt Assembly Replacement Components With Torque Specifications (2 of 4)

Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

ILLUSTRATION



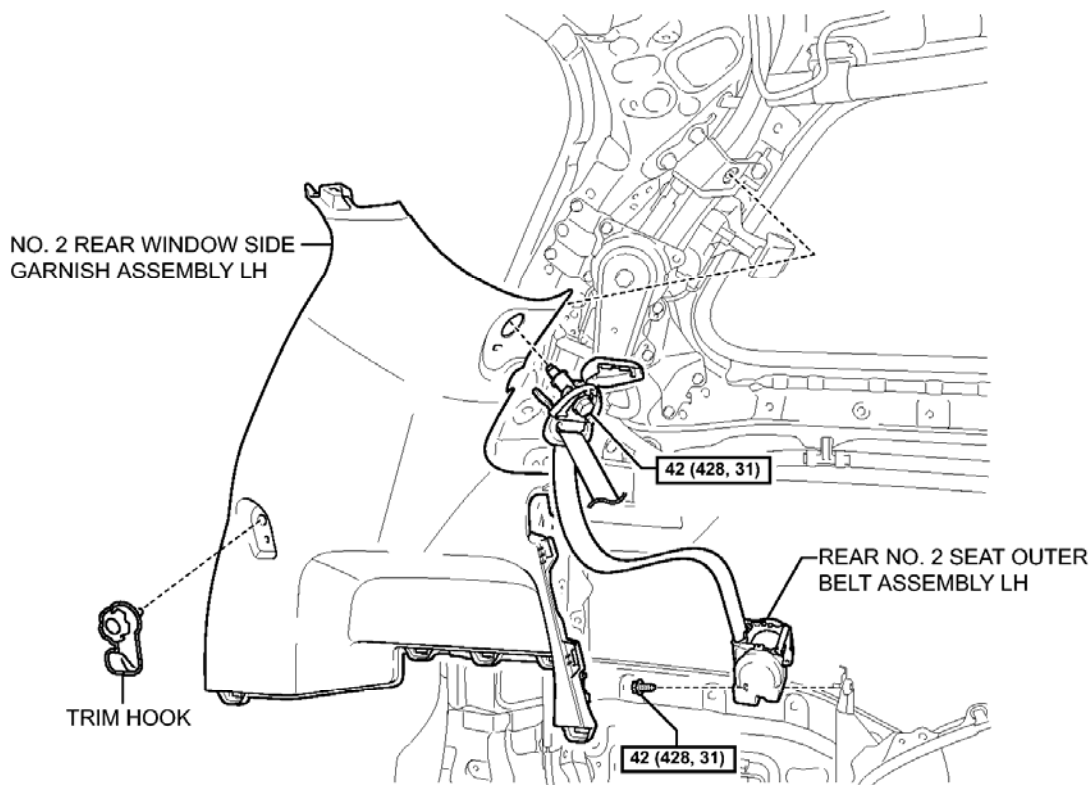
N*m (kgf*cm, ft*lbf) : Specified torque

P

Fig. 62: Rear No. 2 Seat Outer Belt Assembly Replacement Components With Torque Specifications (3 of 4)

Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

ILLUSTRATION



[N*m (kgf*cm, ft*lb)] : Specified torque

P

Fig. 63: Rear No. 2 Seat Outer Belt Assembly Replacement Components With Torque Specifications (4 of 4)

Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

REMOVAL

REMOVAL

1. REMOVE REAR DOOR SCUFF PLATE RH . Refer to **REMOVAL - Step 13**
2. REMOVE REAR DOOR SCUFF PLATE LH . Refer to **REMOVAL - Step 14**
3. REMOVE SLIDE DOOR WEATHERSTRIP RH
4. REMOVE SLIDE DOOR WEATHERSTRIP LH

5. **REMOVE BACK DOOR WEATHERSTRIP**
6. **REMOVE BACK DOOR SCUFF PLATE** . Refer to **REMOVAL - Step 17**
7. **REMOVE ROOF HEADLINING REAR GARNISH** . Refer to **REMOVAL - Step 19**
8. **SEPARATE REAR NO. 2 SEAT OUTER BELT ASSEMBLY RH** . Refer to **REMOVAL - Step 24**
9. **SEPARATE REAR NO. 2 SEAT OUTER BELT ASSEMBLY LH** . Refer to **REMOVAL - Step 25**
10. **REMOVE QUARTER TRIM PANEL ASSEMBLY RH** . Refer to **REMOVAL - Step 26**
11. **REMOVE QUARTER TRIM PANEL ASSEMBLY LH** . Refer to **REMOVAL - Step 27**
12. **REMOVE NO. 2 REAR WINDOW SIDE GARNISH ASSEMBLY RH** . Refer to **REMOVAL - Step 28**
13. **REMOVE NO. 2 REAR WINDOW SIDE GARNISH ASSEMBLY LH** . Refer to **REMOVAL - Step 29**
14. **REMOVE REAR NO. 2 SEAT OUTER BELT ASSEMBLY RH**
 - a. Remove the 2 bolts.

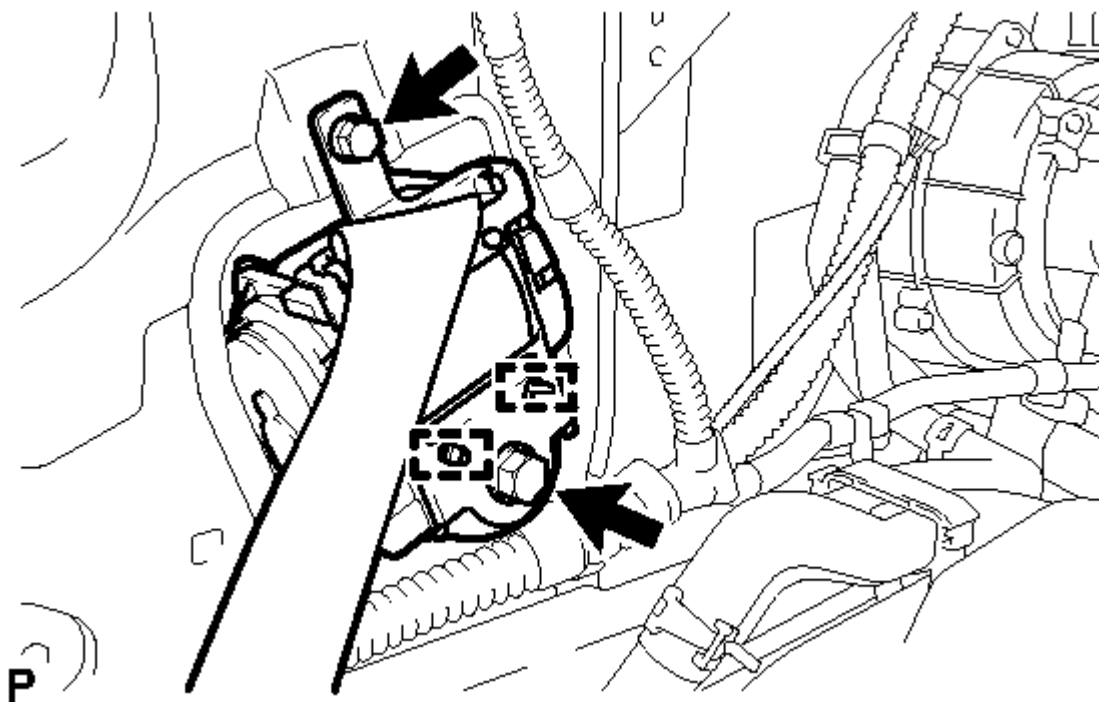


Fig. 64: Identifying Rear No. 2 Seat Outer Belt Assembly Retractor & Hooks RH
Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

- b. Disengage the 2 hooks and remove the retractor.
15. **REMOVE REAR NO. 2 SEAT OUTER BELT ASSEMBLY LH**
 - a. Remove the bolt.

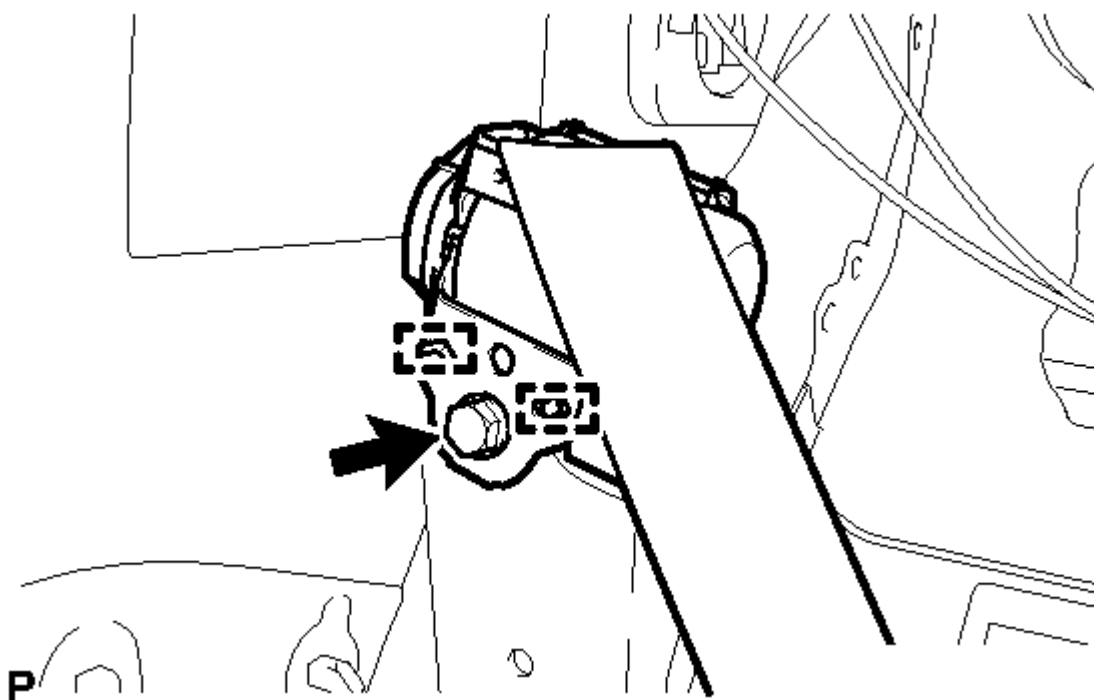


Fig. 65: Identifying Rear No. 2 Seat Outer Belt Assembly Retractor & Hooks LH
 Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

- b. Disengage the 2 hooks and remove the retractor.

INSTALLATION

INSTALLATION

1. INSTALL REAR NO. 2 SEAT OUTER BELT ASSEMBLY RH

- a. Hook the lower stay of the retractor onto the 2 body hooks and provisionally install the retractor with the 2 bolts.
- b. Tighten upper bolt and then lower bolt.

Torque: 8.0 N*m (82 kgf*cm, 71 in.*lbf)

for upper bolt

Torque: 42 N*m (428 kgf*cm, 31 ft.*lbf)

for lower bolt

2. INSTALL REAR NO. 2 SEAT OUTER BELT ASSEMBLY LH

- a. Hook the lower stay of the retractor onto the 2 body hooks and provisionally install the retractor with the bolts

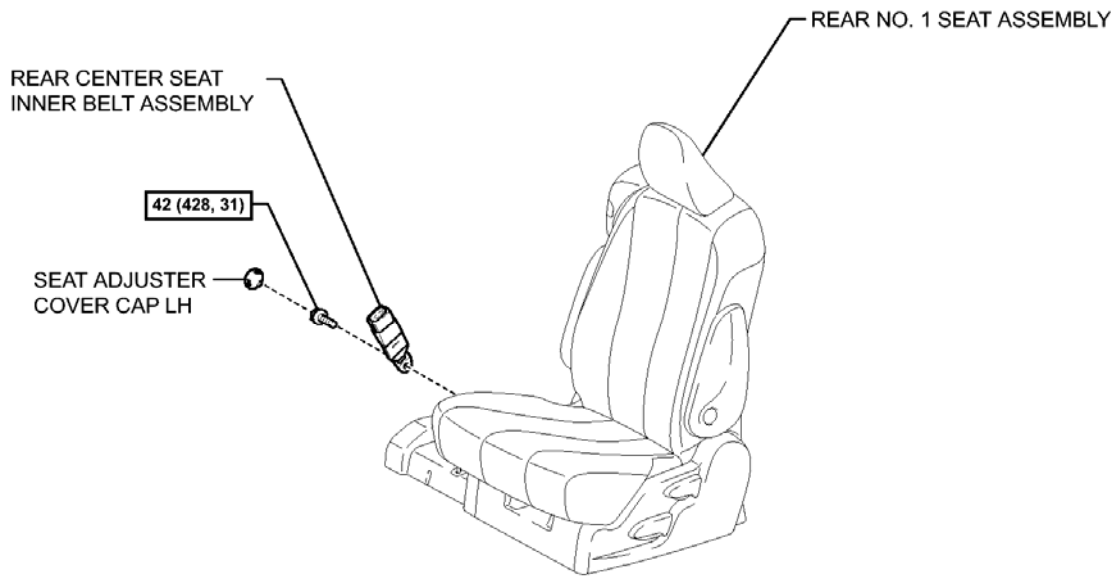
Torque: 42 N*m (428 kgf*cm, 31 ft.*lbf)

3. **INSTALL NO. 2 REAR WINDOW SIDE GARNISH ASSEMBLY RH . Refer to INSTALLATION - Step 12**
4. **INSTALL NO. 2 REAR WINDOW SIDE GARNISH ASSEMBLY LH . Refer to INSTALLATION - Step 13**
5. **INSTALL QUARTER TRIM PANEL ASSEMBLY RH . Refer to INSTALLATION - Step 14**
6. **INSTALL QUARTER TRIM PANEL ASSEMBLY LH . Refer to INSTALLATION - Step 15**
7. **INSTALL REAR NO. 2 SEAT OUTER BELT ASSEMBLY RH . Refer to INSTALLATION - Step 16**
8. **INSTALL REAR NO. 2 SEAT OUTER BELT ASSEMBLY LH . Refer to INSTALLATION - Step 17**
9. **INSTALL ROOF HEADLINING REAR GARNISH . Refer to INSTALLATION - Step 22**
10. **INSTALL BACK DOOR SCUFF PLATE . Refer to INSTALLATION - Step 24**
11. **INSTALL BACK DOOR WEATHERSTRIP**
12. **INSTALL SLIDE DOOR WEATHERSTRIP RH**
13. **INSTALL SLIDE DOOR WEATHERSTRIP LH**
14. **INSTALL REAR DOOR SCUFF PLATE RH . Refer to INSTALLATION - Step 27**
15. **INSTALL REAR DOOR SCUFF PLATE LH . Refer to INSTALLATION - Step 28**

REAR CENTER SEAT INNER BELT ASSEMBLY (FOR REAR NO. 1 SEAT)

COMPONENTS

ILLUSTRATION



$\boxed{\text{N}\cdot\text{m (kgf}\cdot\text{cm, ft.}\cdot\text{lbf)}}$: Specified torque

P

Fig. 66: Rear Center Seat Inner Belt Assembly Replacement Components With Torque Specifications (For Rear No. 1 Seat)

Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

REMOVAL

REMOVAL

1. **REMOVE REAR NO. 1 SEAT ASSEMBLY**
 - a. Remove the rear No. 1 seat assembly. Refer to **REMOVAL** .
2. **REMOVE SEAT ADJUSTER COVER CAP LH**

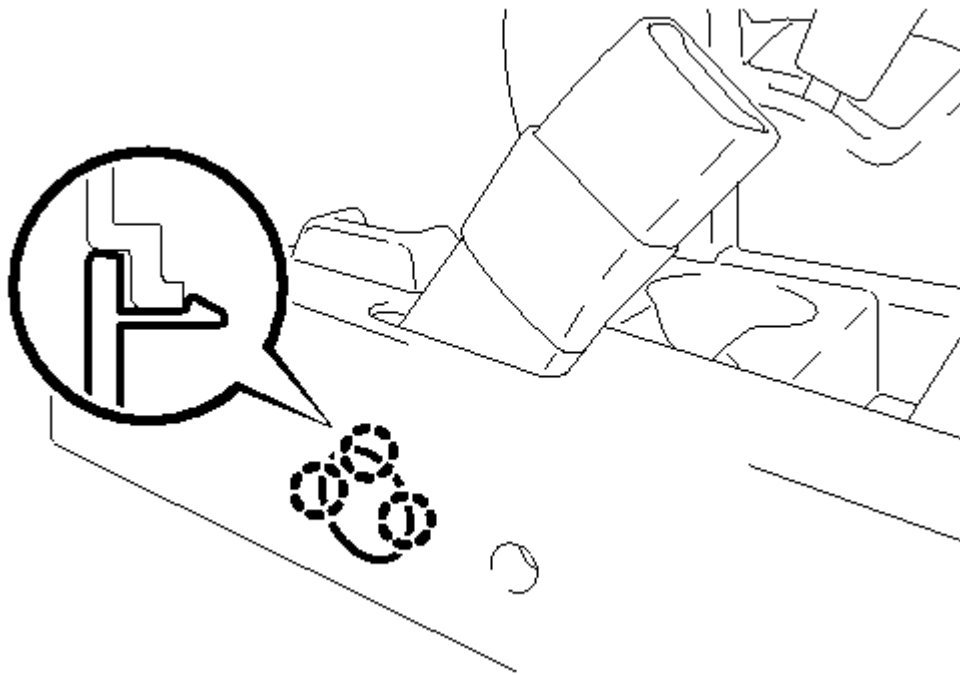
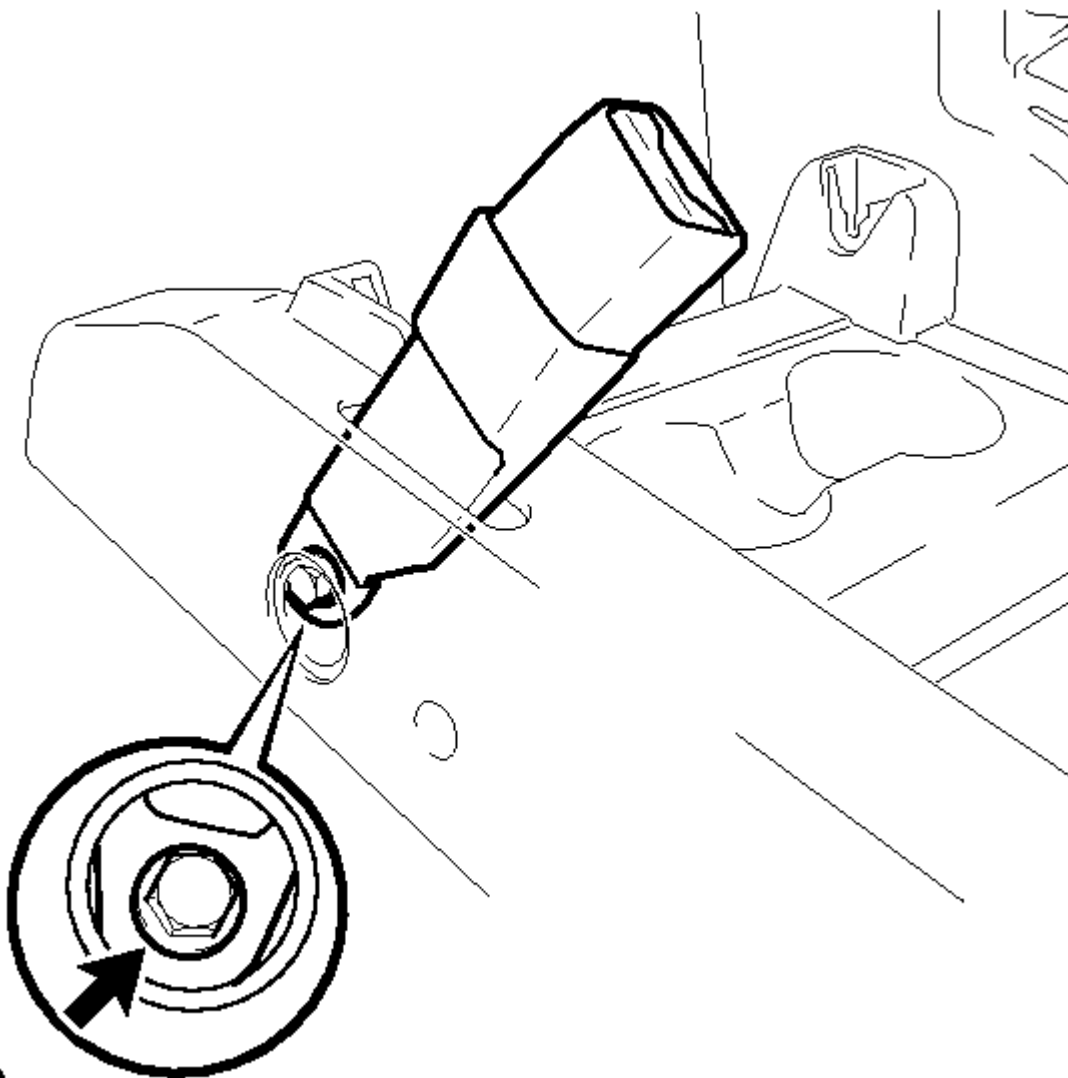


Fig. 67: Identifying Seat Adjuster Cover Cap & Claws LH
Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

- a. Disengage the 3 claws and remove the seat adjuster cover cap.
- 3. REMOVE REAR CENTER SEAT INNER BELT ASSEMBLY**



P

Fig. 68: Identifying Rear No. 1 Center Seat Inner Belt & Bolt
Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

- a. Remove the bolt and rear center seat inner belt.

INSTALLATION

INSTALLATION

1. INSTALL REAR CENTER SEAT INNER BELT ASSEMBLY

- a. Install the rear center seat inner belt with the bolt.

Torque: 42 N*m (428 kgf*cm, 31 ft.*lbf)

2. INSTALL SEAT ADJUSTER COVER CAP LH

- a. Engage the 3 claws and install the seat adjuster cover cap.

3. INSTALL REAR NO. 1 SEAT ASSEMBLY

- a. Install the rear No. 1 seat assembly. Refer to INSTALLATION .

REAR CENTER SEAT INNER BELT ASSEMBLY (FOR REAR NO. 2 SEAT)

COMPONENTS

ILLUSTRATION

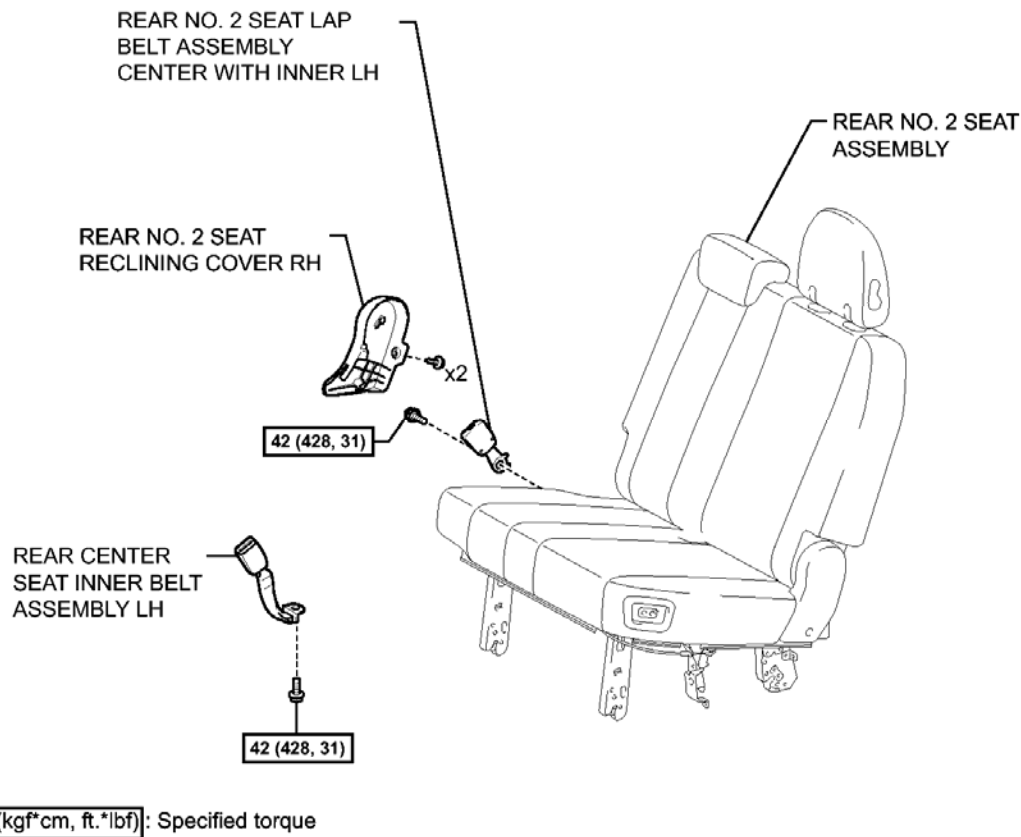


Fig. 69: Rear Center Seat Inner Belt Assembly Replacement Components With Torque Specifications (For Rear No. 2 Seat)

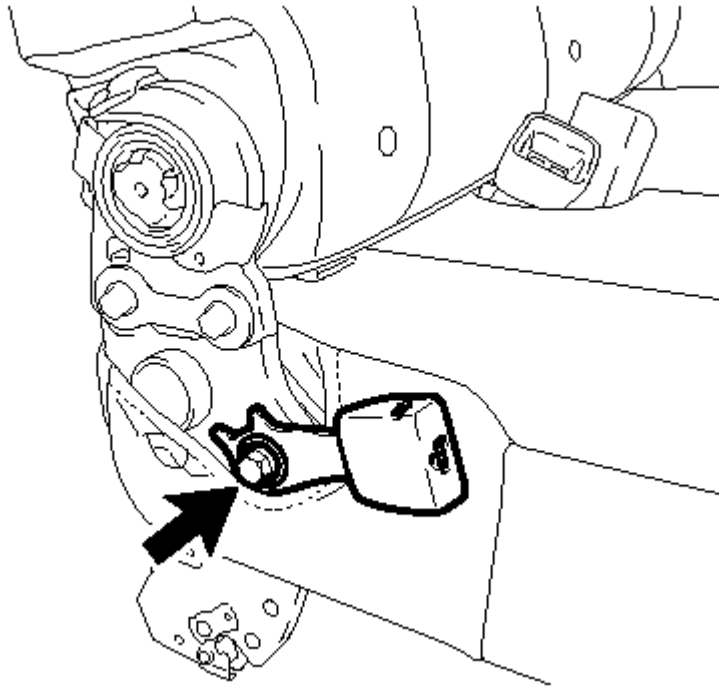
Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

REMOVAL

REMOVAL

1. REMOVE REAR NO. 2 SEAT ASSEMBLY (for Manual Seat)
 - a. Remove the rear No. 2 seat assembly. Refer to REMOVAL .
2. REMOVE REAR NO. 2 SEAT ASSEMBLY (for Power Seat)

- a. Remove the rear No. 2 seat assembly. Refer to **REMOVAL** .
3. **REMOVE REAR NO. 2 SEAT RECLINING COVER RH** . Refer to **DISASSEMBLY - Step 6**
4. **REMOVE REAR NO. 2 SEAT LAP BELT ASSEMBLY CENTER WITH INNER LH**



P

Fig. 70: Identifying Rear No. 2 Seat Lap Belt & Fastener LH
Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

- a. Remove the bolt and rear No. 2 seat lap belt.
5. **REMOVE REAR CENTER SEAT INNER BELT ASSEMBLY LH**

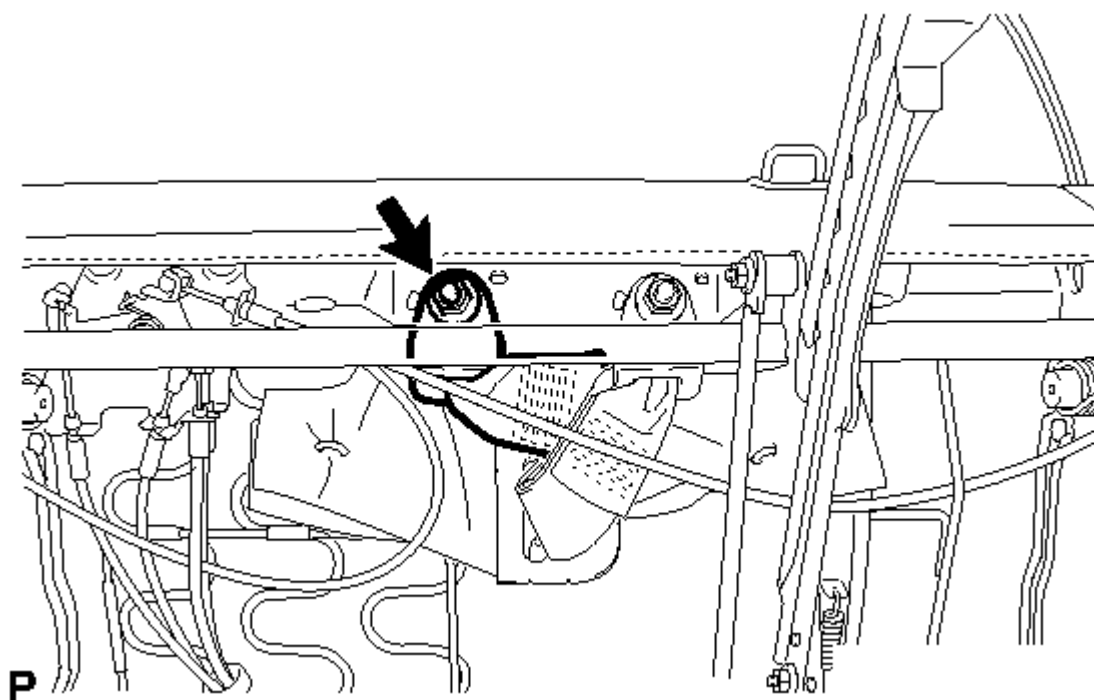


Fig. 71: Identifying Rear Center Seat Inner Belt Assembly & Fastener LH
 Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

- a. Remove the bolt and rear center seat inner belt.

INSTALLATION

INSTALLATION

1. INSTALL REAR CENTER SEAT INNER BELT ASSEMBLY LH

- a. Install the rear center seat inner belt with the bolt.

Torque: 42 N*m (428 kgf*cm, 31 ft.*lbf)

2. INSTALL REAR NO. 2 SEAT LAP BELT ASSEMBLY CENTER WITH INNER LH

- a. Install the rear No. 2 seat lap belt with the bolt.

Torque: 42 N*m (428 kgf*cm, 31 ft.*lbf)

3. INSTALL REAR NO. 2 SEAT RECLINING COVER RH . Refer to REASSEMBLY - Step 18

4. INSTALL REAR NO. 2 SEAT ASSEMBLY (for Manual Seat)

- a. Install the rear No. 2 seat assembly. Refer to INSTALLATION .

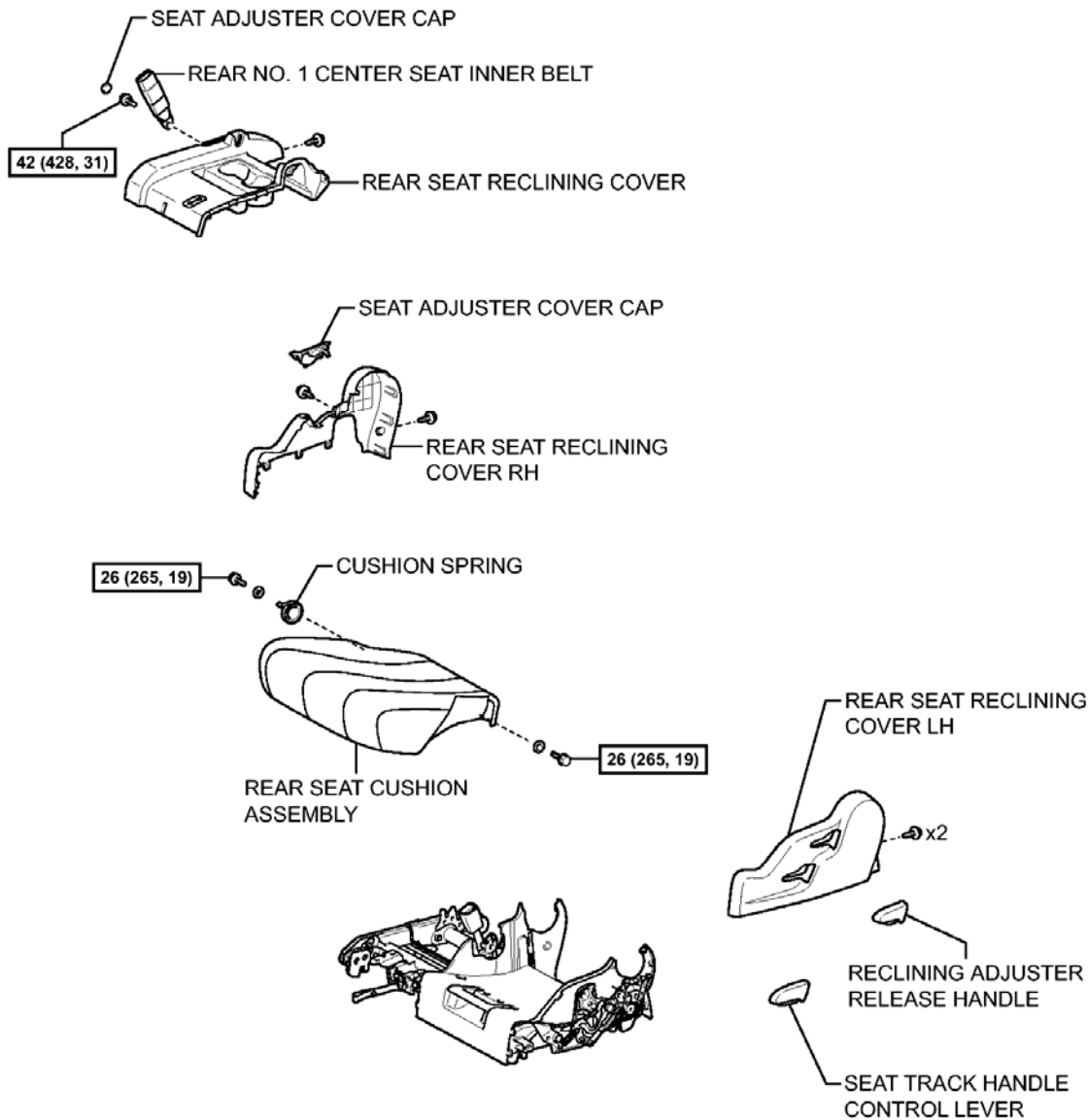
5. INSTALL REAR NO. 2 SEAT ASSEMBLY (for Power Seat)

- a. Install the rear No. 2 seat assembly. Refer to INSTALLATION .

REAR CENTER SEAT OUTER BELT ASSEMBLY (FOR REAR NO. 1 SEAT)

COMPONENTS

ILLUSTRATION



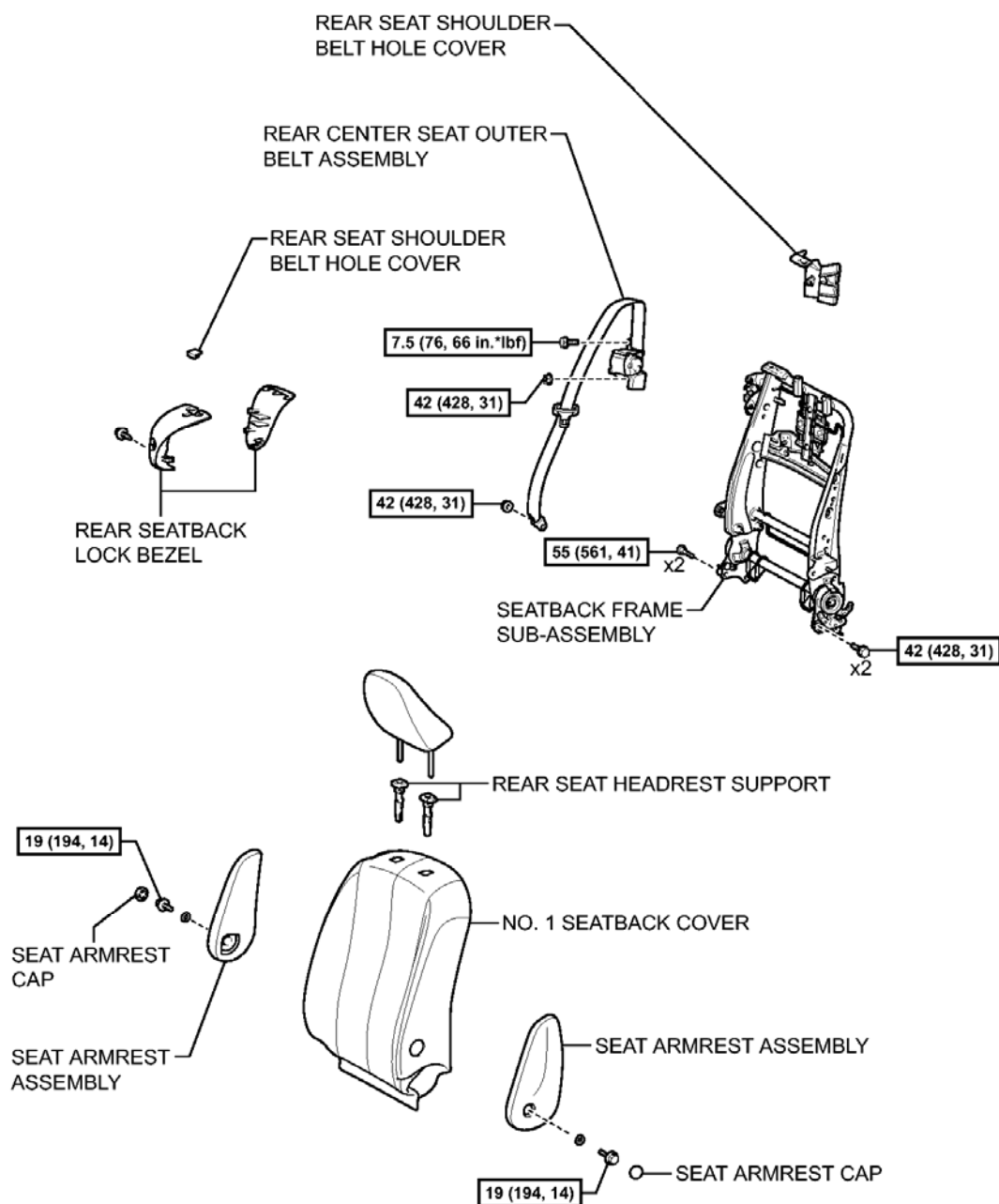
N*m (kgf*cm, ft.*lbf): Specified torque

P

Fig. 72: Rear Center Seat Outer Belt Assembly Replacement Components With Torque Specifications (For Rear No. 1 Seat) (1 of 2)

Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

ILLUSTRATION



[N*m (kgf*cm, ft.*lbf)]: Specified torque

P

Fig. 73: Rear Center Seat Outer Belt Assembly Replacement Components With Torque Specifications (For Rear No. 1 Seat) (2 of 2)

Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

REMOVAL

REMOVAL

REMOVAL

1. REMOVE REAR NO. 1 SEAT ASSEMBLY

- a. Remove the rear No. 1 seat assembly. Refer to **REMOVAL** .

2. REMOVE REAR SEAT HEADREST ASSEMBLY

3. REMOVE RECLINING ADJUSTER RELEASE HANDLE . Refer to **DISASSEMBLY - Step 1**

4. REMOVE SEAT TRACK HANDLE CONTROL LEVER . Refer to **DISASSEMBLY - Step 2**

5. REMOVE REAR SEAT RECLINING COVER LH . Refer to **DISASSEMBLY - Step 3**

6. REMOVE SEAT ADJUSTER COVER CAP . Refer to **DISASSEMBLY - Step 4**

7. REMOVE REAR SEAT RECLINING COVER RH . Refer to **DISASSEMBLY - Step 5**

8. REMOVE SEAT ADJUSTER COVER CAP . Refer to **DISASSEMBLY - Step 4**

9. REMOVE REAR NO. 1 CENTER SEAT INNER BELT . Refer to **DISASSEMBLY - Step 9**

10. REMOVE REAR SEAT RECLINING COVER . Refer to **DISASSEMBLY - Step 8**

11. REMOVE REAR SEAT CUSHION ASSEMBLY . Refer to **DISASSEMBLY - Step 12**

12. REMOVE SEATBACK FRAME SUB-ASSEMBLY . Refer to **DISASSEMBLY - Step 16**

13. REMOVE SEAT ARMREST CAP . Refer to **DISASSEMBLY - Step 17**

14. REMOVE SEAT ARMREST ASSEMBLY . Refer to **DISASSEMBLY - Step 18**

15. REMOVE REAR SEAT SHOULDER BELT HOLE COVER . Refer to **DISASSEMBLY - Step 19**

16. REMOVE REAR SEATBACK LOCK BEZEL . Refer to **DISASSEMBLY - Step 20**

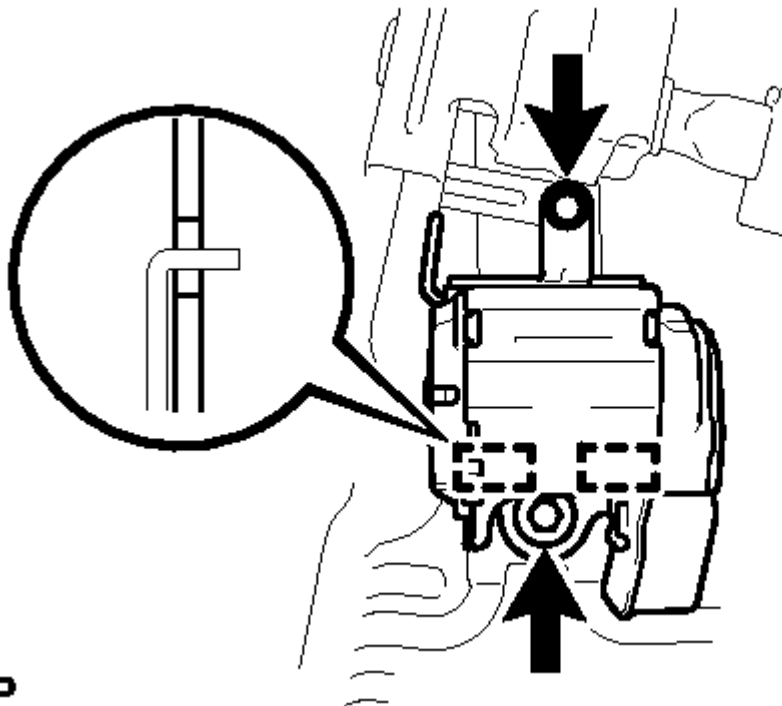
17. REMOVE REAR SEAT HEADREST SUPPORT . Refer to **DISASSEMBLY - Step 21**

18. REMOVE NO. 1 SEATBACK COVER . Refer to **DISASSEMBLY - Step 22**

19. REMOVE REAR SEAT SHOULDER BELT HOLE COVER . Refer to **DISASSEMBLY - Step 23**

20. REMOVE REAR CENTER SEAT OUTER BELT ASSEMBLY

- a. Remove the 2 bolts, the 2 hooks and the retractor.



P

Fig. 74: Identifying Rear No. 1 Seat Outer Belt Assembly & Fasteners
Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

INSTALLATION

INSTALLATION

HINT:

The procedure described below is for the RH side. Use the same procedure for both the RH and LH sides, unless otherwise specified.

1. INSTALL REAR CENTER SEAT OUTER BELT ASSEMBLY

- a. Hook the lower stay of the retractor onto the 2 seat frame hooks and provisionally install the retractor with the 2 bolts.
- b. Tighten 2 bolts.

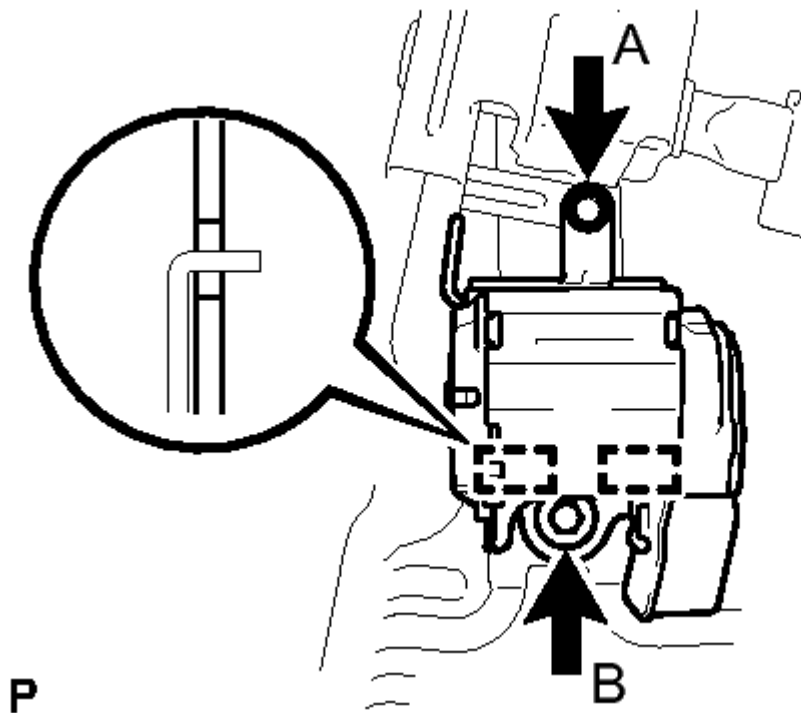


Fig. 75: Identifying Rear Center Seat Outer Belt Assembly Retractor & Fasteners
 Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

Torque: 7.5 N*m (76 kgf*cm, 66 in.*lbf)

for Bolt A

Torque: 42 N*m (428 kgf*cm, 31 ft.*lbf)

for Bolt B

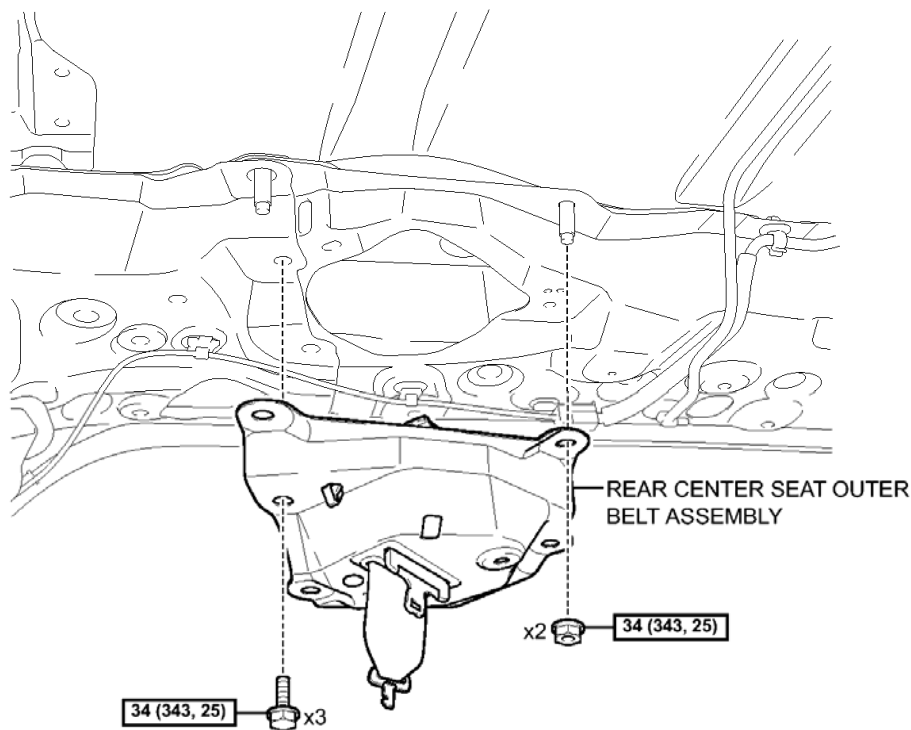
2. **INSTALL REAR SEAT SHOULDER BELT HOLE COVER** . Refer to **REASSEMBLY - Step 19**
3. **INSTALL NO. 1 SEATBACK COVER** . Refer to **REASSEMBLY - Step 20**
4. **INSTALL REAR SEAT HEADREST SUPPORT** . Refer to **REASSEMBLY - Step 21**
5. **INSTALL REAR SEATBACK LOCK BEZEL** . Refer to **REASSEMBLY - Step 22**
6. **INSTALL REAR SEAT SHOULDER BELT HOLE COVER** . Refer to **REASSEMBLY - Step 19**
7. **INSTALL ARMREST ASSEMBLY** . Refer to **REASSEMBLY - Step 24**
8. **INSTALL SEAT ARMREST CAP** . Refer to **REASSEMBLY - Step 25**
9. **INSTALL SEATBACK FRAME SUB-ASSEMBLY** . Refer to **REASSEMBLY - Step 26**
10. **INSTALL REAR SEAT CUSHION ASSEMBLY** . Refer to **REASSEMBLY - Step 30**
11. **INSTALL REAR SEAT RECLINING COVER** . Refer to **REASSEMBLY - Step 34**
12. **INSTALL REAR NO. 1 CENTER SEAT INNER BELT** . Refer to **REASSEMBLY - Step 33**
13. **INSTALL SEAT ADJUSTER COVER CAP** . Refer to **REASSEMBLY - Step 38**
14. **INSTALL REAR SEAT RECLINING COVER RH** . Refer to **REASSEMBLY - Step 37**

15. **INSTALL SEAT ADJUSTER COVER CAP** . Refer to REASSEMBLY - Step 36
16. **INSTALL REAR SEAT RECLINING COVER LH** . Refer to REASSEMBLY - Step 39
17. **INSTALL SEAT TRACK HANDLE CONTROL LEVER** . Refer to REASSEMBLY - Step 40
18. **INSTALL RECLINING ADJUSTER RELEASE HANDLE** . Refer to REASSEMBLY - Step 41
19. **INSTALL REAR SEAT HEADREST ASSEMBLY**
20. **INSTALL REAR NO. 1 SEAT ASSEMBLY**
 - a. Install the rear No. 1 seat assembly. Refer to INSTALLATION .

REAR CENTER SEAT OUTER BELT ASSEMBLY (FOR REAR NO. 2 SEAT)

COMPONENTS

ILLUSTRATION



N*m (kgf*cm, ft*lb) : Specified torque

P

Fig. 76: Rear Center Seat Outer Belt Assembly Replacement Components With Torque Specifications (For Rear No. 2 Seat)

Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

REMOVAL

REMOVAL

1. REMOVE ROOF HEADLINING ASSEMBLY

- Remove the roof headlining assembly. Refer to **REMOVAL** .

2. REMOVE REAR CENTER SEAT OUTER BELT ASSEMBLY

- Remove the 3 bolts, 2 nuts and remove the rear center seat outer belt assembly.

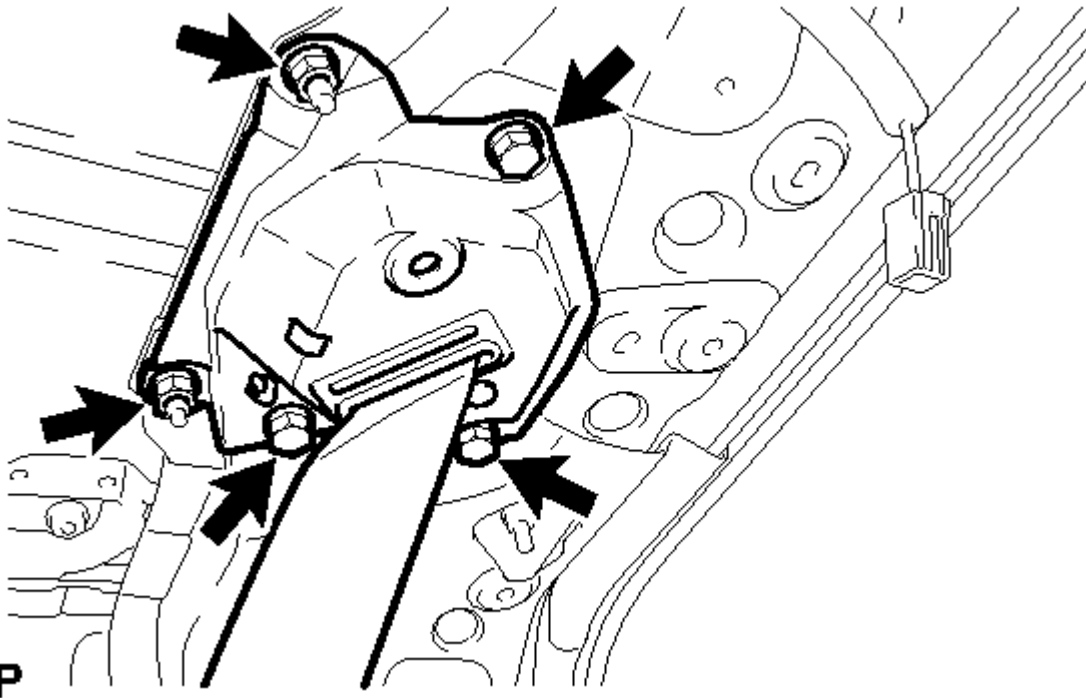


Fig. 77: Identifying Rear Center Seat Outer Belt Assembly & Fasteners
Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

INSTALLATION

INSTALLATION

1. INSTALL REAR CENTER SEAT OUTER BELT ASSEMBLY

- Install the rear center seat outer belt assembly with the 3 bolts and 2 nuts.

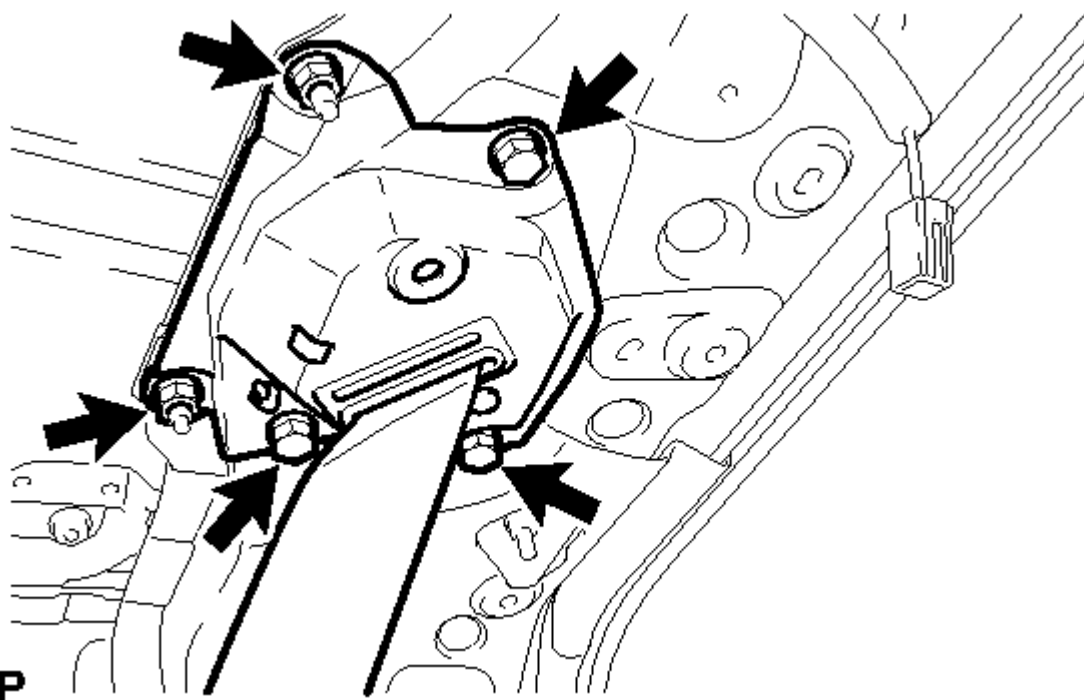


Fig. 78: Identifying Rear Center Seat Outer Belt Assembly & Fasteners
Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

Torque: 34 N*m (343 kgf*cm, 25 ft.*lbf)

2. INSTALL ROOF HEADLINING ASSEMBLY

- a. Install the roof headlining assembly. Refer to **INSTALLATION** .

RESTRAINTS

Seat Belts (Service Specifications) - Sienna

SEAT BELT

TORQUE SPECIFICATIONS

TORQUE SPECIFICATIONS

FRONT SEAT INNER BELT ASSEMBLY

Part Tightened	N*m	kgf*cm	ft.*lbf
Front seat inner belt assembly x Front seat	42	428	31
Negative battery terminal x Battery	5.4	55	48 in.*lbf

FRONT SEAT OUTER BELT ASSEMBLY

Part Tightened		N*m	kgf*cm	ft.*lbf
Front shoulder belt anchor adjuster assembly x Body		42	428	31
Front seat outer belt assembly x Body	for Upper bolt	8.0	82	71 in.*lbf
	for Lower bolt	42	428	31
Negative battery terminal x Battery		5.4	55	48 in.*lbf

REAR NO. 1 SEAT INNER BELT ASSEMBLY (FOR OTTOMAN)

Part Tightened	N*m	kgf*cm	ft.*lbf
Rear No. 1 seat inner belt assembly x Rear No. 1 seat	42	428	31

REAR NO. 1 SEAT INNER BELT ASSEMBLY (FOR CAPTAIN SEAT TYPE)

Part Tightened	N*m	kgf*cm	ft.*lbf
Rear No. 1 seat inner belt assembly x Rear No. 1 seat	42	428	31

REAR NO. 1 SEAT INNER BELT ASSEMBLY (W/ CENTER SEAT)

Part Tightened	N*m	kgf*cm	ft.*lbf
Rear No. 1 seat inner belt assembly x Rear No. 1 seat	42	428	31

REAR NO. 1 SEAT INNER BELT ASSEMBLY (FOR AUTO ACCESS SEAT TYPE)

Part Tightened	N*m	kgf*cm	ft.*lbf
Rear No. 1 seat inner belt assembly x Rear No. 1 seat	42	428	31

REAR NO. 2 SEAT INNER BELT ASSEMBLY (FOR LH SIDE)

Part Tightened	N*m	kgf*cm	ft.*lbf
Rear No. 2 seat inner belt assembly x Rear No. 2seat	42	428	31

REAR NO. 2 SEAT INNER BELT ASSEMBLY (FOR RH SIDE)

Part Tightened	N*m	kgf*cm	ft.*lbf
Rear No. 2 seat inner belt assembly x Rear No. 2seat	42	428	31

REAR NO. 1 SEAT OUTER BELT ASSEMBLY (FOR OTTOMAN)

Part Tightened		N*m	kgf*cm	ft.*lbf
Rear No. 1 seat outer belt assembly x Rear No. 1 seat frame	Bolt A	42	428	31
	Bolt B	7.5	76	66 in.*lbf

REAR NO. 1 SEAT OUTER BELT ASSEMBLY (EXCEPT OTTOMAN)

Part Tightened		N*m	kgf*cm	ft.*lbf
Shoulder belt anchor adjuster assembly x Body		42	428	31
Rear No. 1 seat outer belt assembly x Body	for Upper bolt	8.0	82	71 in.*lbf
	for Lower bolt	42	428	31
Shoulder belt anchor x Shoulder belt anchor adjuster assembly		42	428	31

REAR NO. 2 SEAT OUTER BELT ASSEMBLY

Part Tightened		N*m	kgf*cm	ft.*lbf
Rear No. 2 seat outer belt	for Upper bolt	8.0	82	71 in.*lbf

assembly RH x Body	for Lower bolt	42	428	31
Rear No. 2 seat outer belt assembly LH x Body		42	428	31

REAR CENTER SEAT INNER BELT ASSEMBLY (FOR REAR NO. 1 SEAT)

Part Tightened	N*m	kgf*cm	ft.*lbf
Rear center seat inner belt assembly x Rear No. 1 seat	42	428	31

REAR CENTER SEAT INNER BELT ASSEMBLY (FOR REAR NO. 2 SEAT)

Part Tightened	N*m	kgf*cm	ft.*lbf
Rear No. 2 seat lap belt assembly center with inner LH x Rear No. 2 seat	42	428	31
Rear center seat inner belt assembly LH x Rear No. 2 seat	42	428	31

REAR CENTER SEAT OUTER BELT ASSEMBLY (FOR REAR NO. 1 SEAT)

Part Tightened		N*m	kgf*cm	ft.*lbf
Rear center seat outer belt assembly x Rear No. 1 seat frame	for Bolt A	7.5	76	66 in.*lbf
	for Bolt B	42	428	31

REAR CENTER SEAT OUTER BELT ASSEMBLY (FOR REAR NO. 2 SEAT)

Part Tightened	N*m	kgf*cm	ft.*lbf
Rear center seat outer belt assembly x Body	34	343	25