

Enclosure 1 to SI 32 01 88 (828)

Concerns steering gear, steering column and steering shaft of:

Vehicle: _____ Vehicle identification number: _____

Accident repair of: _____ Customer: _____

Dealer: _____ Dealer no.: _____

According to the manufacturer's instructions, the steering gear must be replaced after incurring accident damage if one or more of the following points apply.

Damage, permanent deformation or fractures to:

- ☐ Wheel rims in the event of a negative result from the wheel alignment check
- ☐ Spring struts, steering stubs and wheel carriers
- ☐ Wishbones
- ☐ Struts or trailing links or anti-roll bar with this function
- ☐ Body-side screwing/attachment points for wheel guide/control components
- ☐ Front axle support
- ☐ Pitman arms
- ☐ Track rods
- ☐ Steering box fixtures
- ☐ Steering Column
- ☐ Visible or noticeable damage to the steering box
- ☐ Unacceptable torque increase and jamming when the steering box is turned from limit position to limit position (without hydraulic assistance)
- ☐ Permissible tolerances exceeded during wheel alignment check

The points marked with a cross have been identified as subsequent damage from the accident specified above.

According to the manufacturer's instructions, the steering column/steering shaft must be replaced after incurring accident damage if one or more of the following points apply:

- ☐ Visible or noticeable damage, deformation or breakage of the steering column or steering shaft
- ☐ Damage, permanent deformation or breakage of the track rod
- ☐ Unacceptable torque increase and jamming when the steering column is cranked from limit position to limit position (without hydraulic/electrical assistance)
- ☐ Permissible tolerances exceeded after wheel adjustment and wheel alignment (include alignment record with invoice/report if necessary)
- ☐ Positive check for activated crash system of the steering column

The points marked with a cross have been identified as subsequent damage from the accident specified above.

Important!

The vehicle's operating licence will be invalidated whenever the function of any of its safety components is compromised!

The customer or the insurance company, contrary to the manufacturer's instructions, refuses to have the steering gear replaced and thereby assumes responsibility for subsequent use of the steering gear/steering shaft/steering column in the vehicle specified above and for the technical and legal consequences arising from

such use.

Stamp/ Signature (Customer or Insurance Company)

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31 01 12 (833)

Visible corrosion on vehicle add-on parts

Situation: Since the market introduction of the E65/66 the engine compartment and underbody preservation has successively been dropped from all series for environmental protection reasons. This may result in visible corrosion of machined surfaces such as, for example, on chassis/suspension components, machined screwing/bolting points, screw connections, or on surfaces such as, for example, the joints and drive shafts!

To prevent or re-treat this surface corrosion, the dealer organisation should use the corrosion protection with BMW part number 83 19 2 317 997.

Vehicles concerned: All BMW, MINI series

Procedure: Apply a thin coating of corrosion inhibitor (using only a brush) to the affected areas.

Warning!

Risk of fire!

Do not apply any corrosion inhibitor to the engine or the exhaust system!