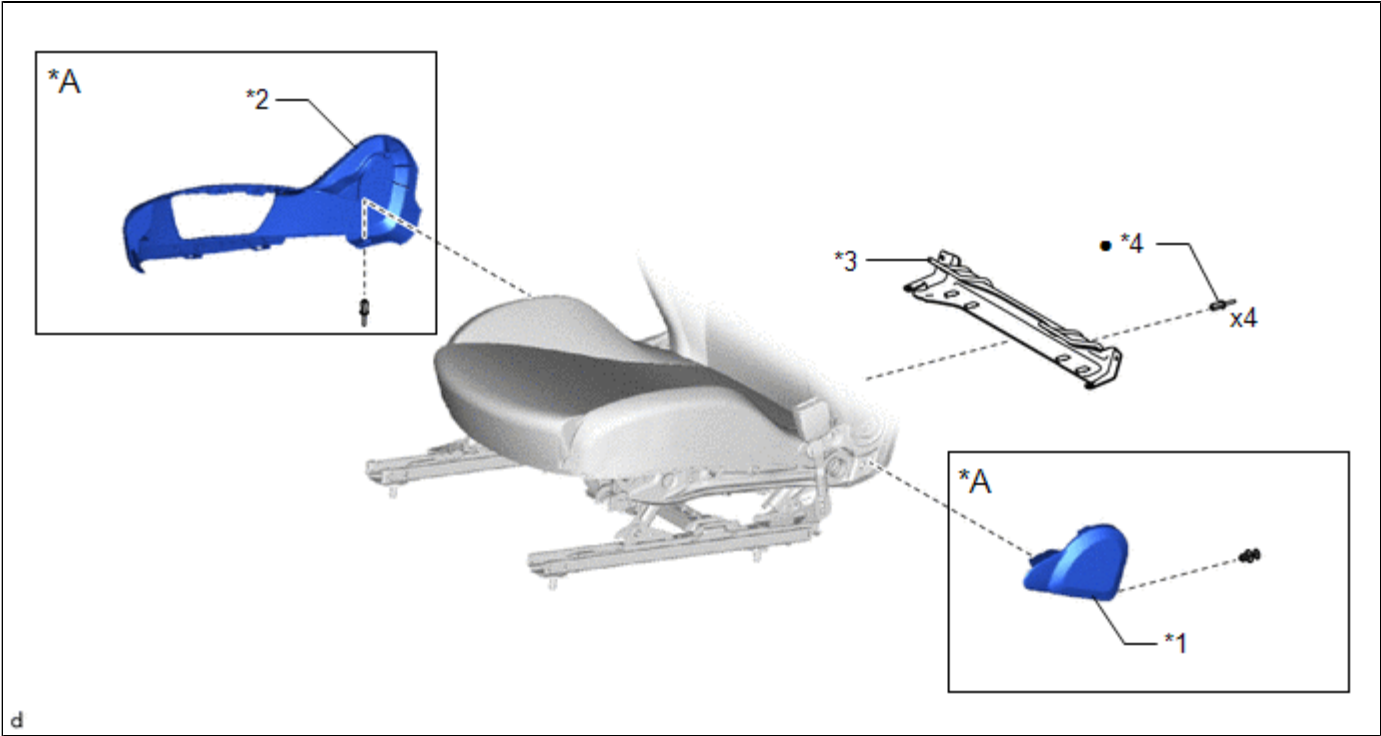


Last Modified: 09-05-2019	6.9:8.0.49	Doc ID: RM100000001JC10
Model Year Start: 2020	Model: Supra	Prod Date Range: [03/2019 -]
Title: SEAT BELT: CHILD RESTRAINT SEAT ANCHOR BRACKET: COMPONENTS; 2020 MY Supra [03/2019 -]		

COMPONENTS

ILLUSTRATION



*A	for Power Seat	-	-
*1	FRONT SEAT CUSHION INNER SHIELD	*2	FRONT SEAT CUSHION SHIELD
*3	CHILD RESTRAINT SEAT ANCHOR BRACKET	*4	RIVET
•	Non-reusable part	-	-

Last Modified: 09-05-2019	6.9:8.0.49	Doc ID: RM100000001JCI1
Model Year Start: 2020	Model: Supra	Prod Date Range: [03/2019 -]
Title: SEAT BELT: CHILD RESTRAINT SEAT ANCHOR BRACKET: REMOVAL; 2020 MY Supra [03/2019 -]		

REMOVAL

CAUTION / NOTICE / HINT

CAUTION:



- Airbag unit.

Danger! Life-threatening injuries!

- Before performing any work on the airbag, always disconnect the battery earth lead from the battery.
- Airbag unit may only be set down with the cushion (airbag itself) facing upwards.
- All work on pyrotechnic parts may be carried out by technically experienced and appropriately trained personnel only.
- Replace any damaged part or ones that have been dropped.
- For additional information see:

Click here [INFO](#)

- Wear protective gloves. Sharp areas on the parts may injure your hands.

NOTICE:

- Before performing work on electronic components, disconnect the cable from the negative (-) battery terminal to prevent damage to the electrical system or components.
- When disconnecting the cable, turn the START-STOP button (engine switch) and headlight switch off and loosen the cable nut completely. Perform these operations without twisting or prying on the cable. Then disconnect the cable.
- Clock settings, radio settings, audio system memory, DTCs and other data will be cleared when the cable is disconnected from the negative (-) battery terminal. Write down any necessary data before disconnecting the cable.

HINT:

- Child restraint seat anchor bracket is installed to the front passenger side.

PROCEDURE

1. REMOVE FRONT SEAT CUSHION SHIELD (for Manual Seat)

HINT:

Use the same procedure as for the driver side.

Click here [INFO](#)

2. REMOVE FRONT SEAT ASSEMBLY (for Power Seat)

HINT:

Use the same procedure as for the driver side.

Click here [INFO](#)

3. REMOVE FRONT SEAT CUSHION INNER SHIELD (for Power Seat)

HINT:

Use the same procedure as for the driver side.

Click here [INFO](#)

4. REMOVE FRONT SEAT CUSHION SHIELD (for Power Seat)

HINT:

Use the same procedure as for the driver side.

Click here [INFO](#)

5. REMOVE CHILD RESTRAINT SEAT ANCHOR BRACKET

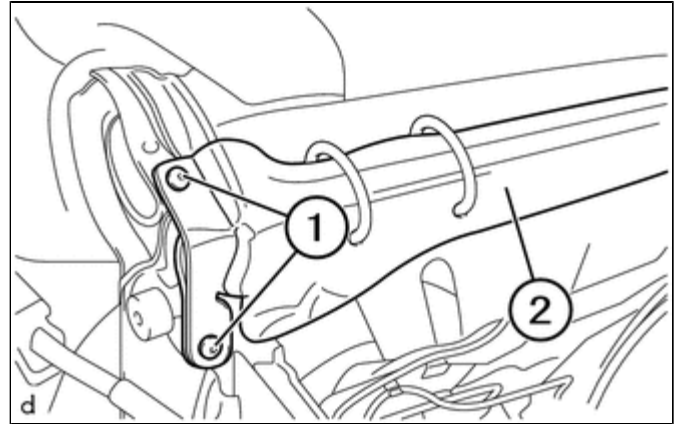
(a) Drill out the rivets (1).

NOTICE:

- Do not drill the rivet at an angle as this will cause damage to the drill and rivet installation hole. Line up the drill with the rivet, and carefully drill out the rivet head.
- Be careful as the drilled rivet will be very hot.

HINT:

Use the same procedure for the opposite side.



Last Modified: 09-05-2019	6.9:8.0.49	Doc ID: RM100000001JCI2
Model Year Start: 2020	Model: Supra	Prod Date Range: [03/2019 -]
Title: SEAT BELT: CHILD RESTRAINT SEAT ANCHOR BRACKET: INSTALLATION; 2020 MY Supra [03/2019 -]		

INSTALLATION

CAUTION / NOTICE / HINT

CAUTION:

Wear protective gloves. Sharp areas on the parts may injure your hands.

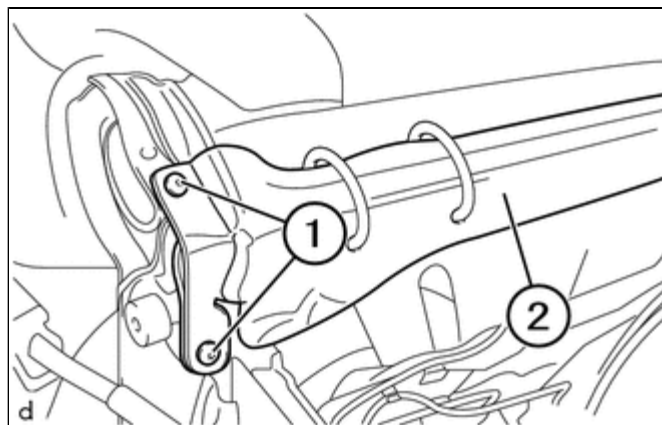
HINT:

- Child restraint seat anchor bracket is installed to the front passenger side.

PROCEDURE

1. INSTALL CHILD RESTRAINT SEAT ANCHOR BRACKET

(a) Position the child restraint seat anchor bracket (2).

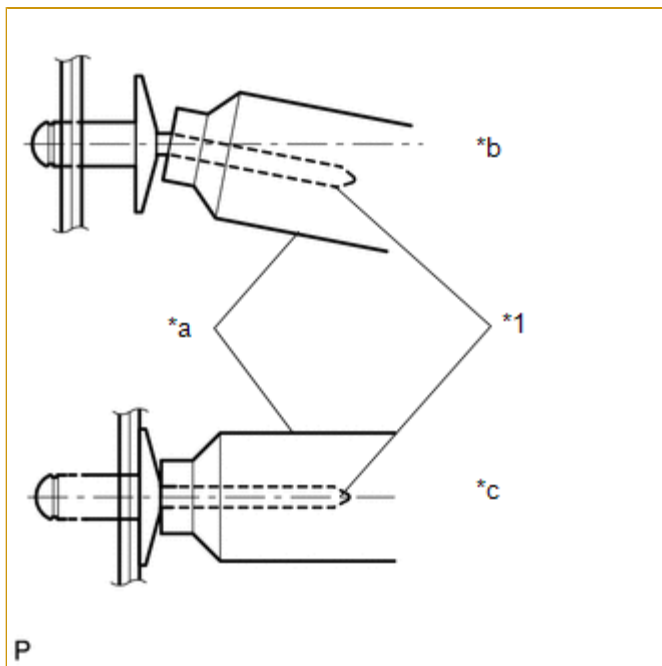


(b) Replace the rivets (1).

(c) Using an air riveter or hand riveter, attach the child restraint seat anchor bracket (2) with new rivets (1).

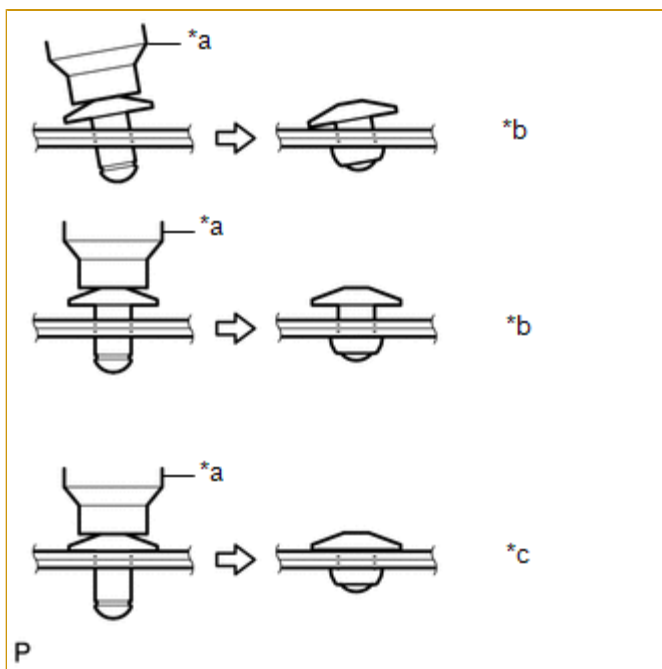
NOTICE:

- Do not pry on the rivets with the riveter, as this will cause damage to the riveter and mandrel.



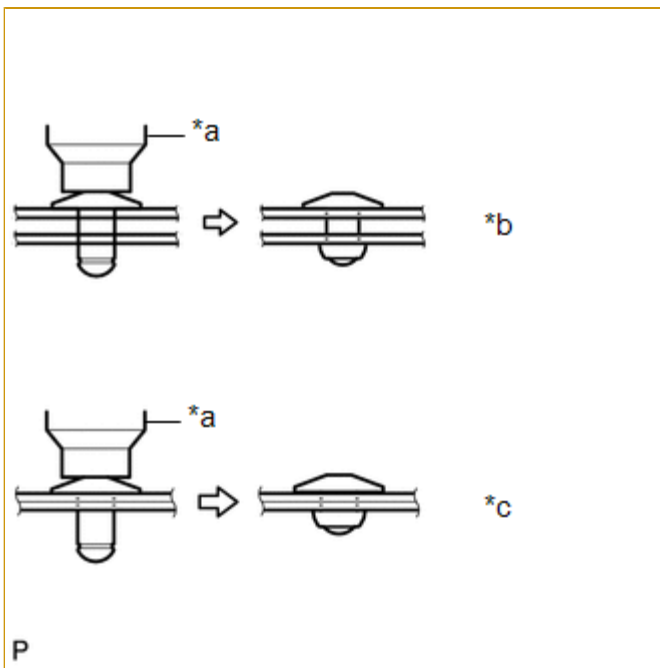
*1	Mandrel
*a	Riveter
*b	Incorrect
*c	Correct

- Confirm that the rivets are seated properly against the child restraint seat anchor bracket.



*a	Riveter
*b	Incorrect
*c	Correct

- Do not tilt the riveter when installing the child restraint seat anchor bracket with the rivet.
- Do not leave any space between the rivet heads and child restraint seat anchor bracket.
- Do not leave any space between the child restraint seat anchor bracket and front seat assembly. Firmly hold the child restraint seat anchor bracket and front seat assembly together while installing the rivet.



*a	Riveter
*b	Incorrect
*c	Correct

HINT:

- If the mandrel of the rivet does not come off on the first operation of the rivet gun, slide the rivet gun forward on the mandrel and operate it again.
- Use the same procedure for the opposite side.

2. INSTALL FRONT SEAT CUSHION SHIELD (for Manual Seat)

HINT:

Use the same procedure as for the driver side.

Click here [INFO](#)

3. INSTALL FRONT SEAT CUSHION SHIELD (for Power Seat)

HINT:

Use the same procedure as for the driver side.

Click here [INFO](#)

4. INSTALL FRONT SEAT CUSHION INNER SHIELD (for Power Seat)

HINT:

Use the same procedure as for the driver side.

Click here [INFO](#)

5. INSTALL FRONT SEAT ASSEMBLY (for Power Seat)

HINT:

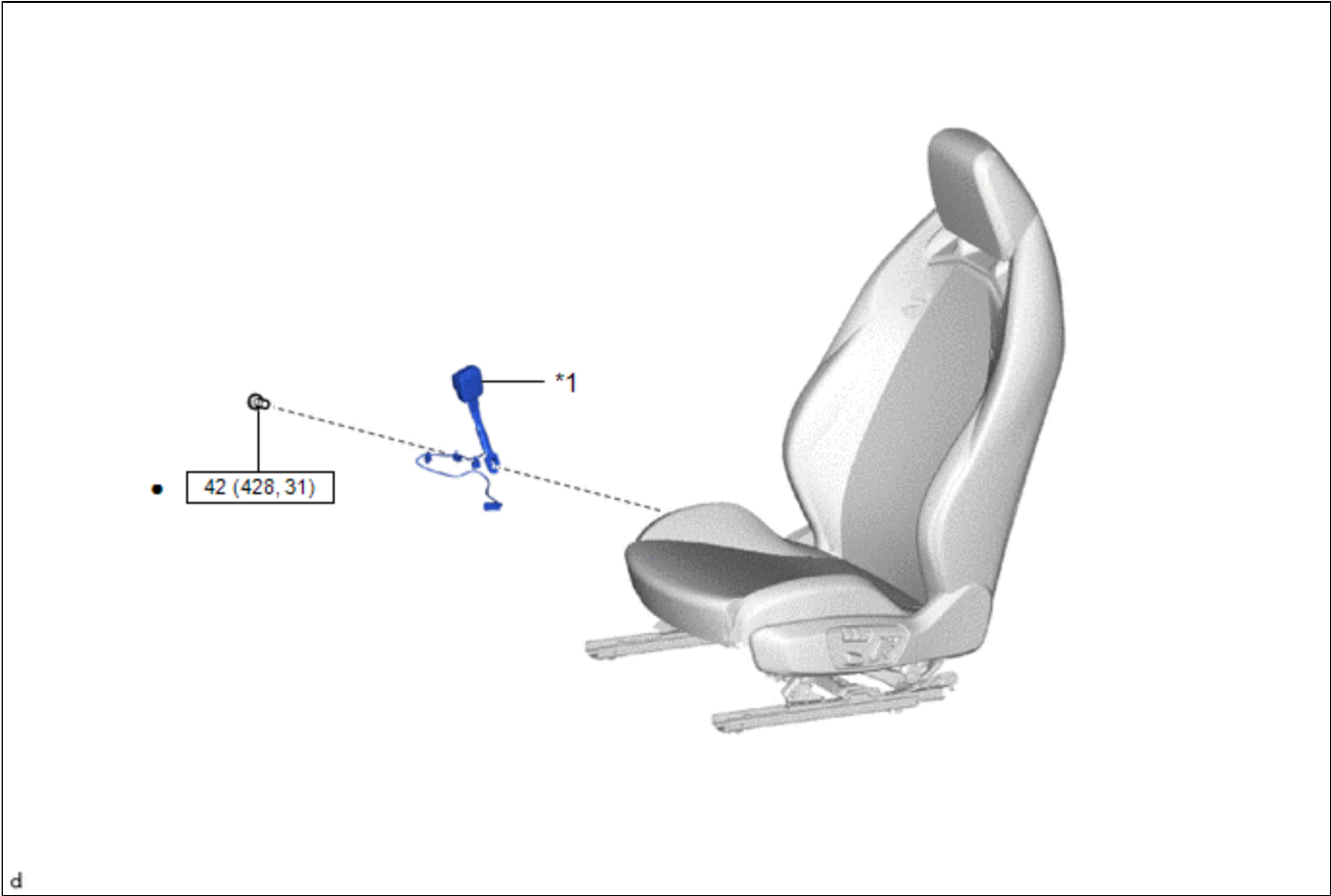
Use the same procedure as for the driver side.

Click here [INFO](#)

Last Modified: 09-05-2019	6.9:8.0.49	Doc ID: RM100000001JCHU
Model Year Start: 2020	Model: Supra	Prod Date Range: [03/2019 -]
Title: SEAT BELT: FRONT SEAT INNER BELT ASSEMBLY: COMPONENTS; 2020 MY Supra [03/2019 -]		

COMPONENTS

ILLUSTRATION



*1	FRONT SEAT INNER BELT ASSEMBLY	-	-
	N*m (kgf*cm, ft.*lbf): Specified torque	•	Non-reusable part

Last Modified: 09-05-2019	6.9:8.0.49	Doc ID: RM100000001JCHV
Model Year Start: 2020	Model: Supra	Prod Date Range: [03/2019 -]
Title: SEAT BELT: FRONT SEAT INNER BELT ASSEMBLY: REMOVAL; 2020 MY Supra [03/2019 -]		

REMOVAL

CAUTION / NOTICE / HINT

CAUTION:



- Airbag unit.

Danger! Life-threatening injuries!

- Before performing any work on the airbag, always disconnect the battery earth lead from the battery.
- Airbag unit may only be set down with the cushion (airbag itself) facing upwards.
- All work on pyrotechnic parts may be carried out by technically experienced and appropriately trained personnel only.
- Replace any damaged part or ones that have been dropped.
- For additional information see:

Click here [INFO](#)

- Wear protective gloves. Sharp areas on the parts may injure your hands.

NOTICE:

- Before performing work on electronic components, disconnect the cable from the negative (-) battery terminal to prevent damage to the electrical system or components.
- When disconnecting the cable, turn the START-STOP button (engine switch) and headlight switch off and loosen the cable nut completely. Perform these operations without twisting or prying on the cable. Then disconnect the cable.
- Clock settings, radio settings, audio system memory, DTCs and other data will be cleared when the cable is disconnected from the negative (-) battery terminal. Write down any necessary data before disconnecting the cable.

HINT:

- Use the same procedure for the driver side and front passenger side.
- The procedure listed below is for the driver side.

PROCEDURE

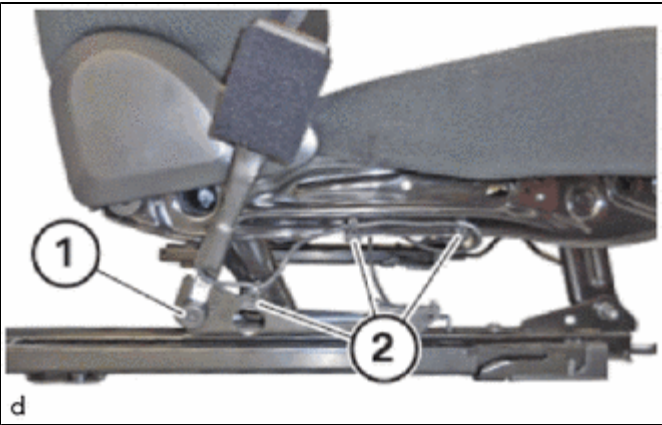
1. REMOVE FRONT SEAT ASSEMBLY (for Manual Seat)

Click here [INFO](#)

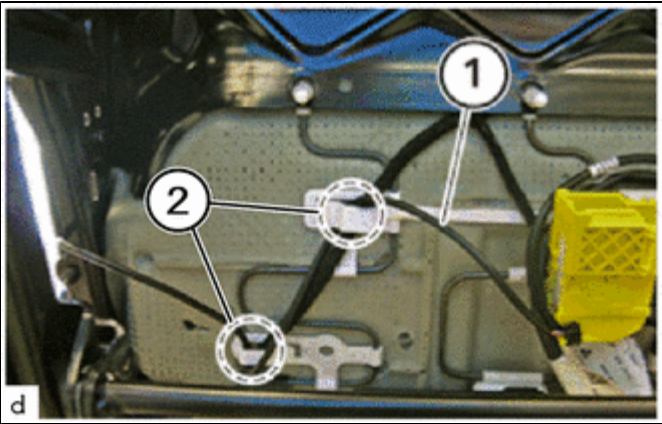
2. REMOVE FRONT SEAT ASSEMBLY (for Power Seat)

3. REMOVE FRONT SEAT INNER BELT ASSEMBLY

(a) Loosen the T50 bolt (1).

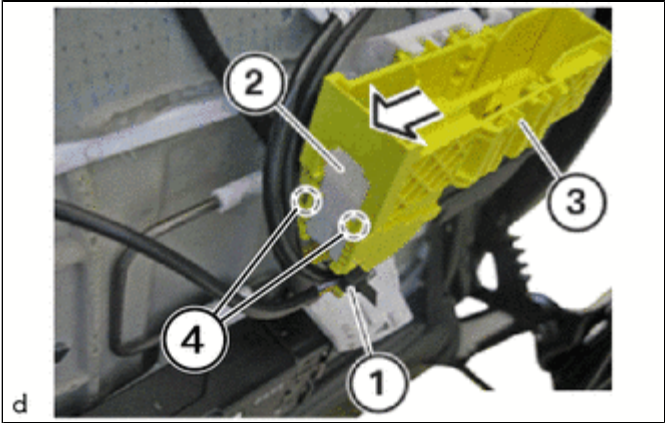


(b) Detach the clamps (2).



(c) Detach the cable (1) from the holder (2).

(d) Remove the tie band (1).



Remove in this Direction

(e) Detach the claws (4) carefully to remove the connector (2) from the connector housing (3) in the direction of the arrow.



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Model Year Start: 2020	Model: Supra	Prod Date Range: [03/2019 -]
Title: SEAT BELT: FRONT SEAT INNER BELT ASSEMBLY: INSTALLATION; 2020 MY Supra [03/2019 -]		

INSTALLATION

CAUTION / NOTICE / HINT

CAUTION:

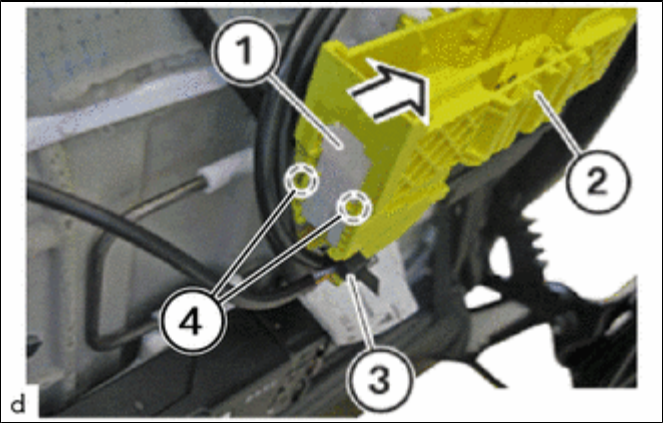
Wear protective gloves. Sharp areas on the parts may injure your hands.

HINT:

- Use the same procedure for the driver side and front passenger side.
- The procedure listed below is for the driver side.

PROCEDURE

1. INSTALL FRONT SEAT INNER BELT ASSEMBLY

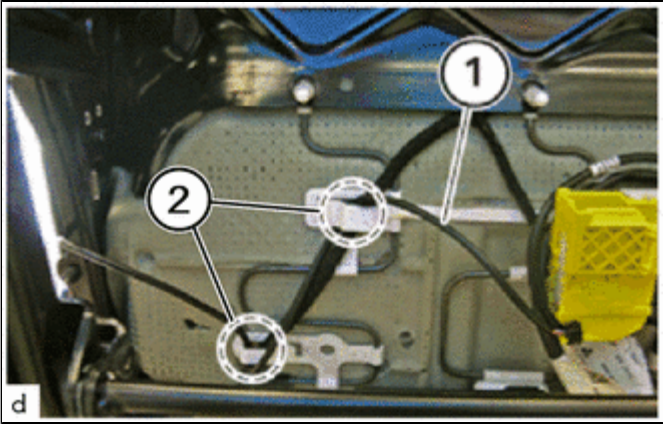




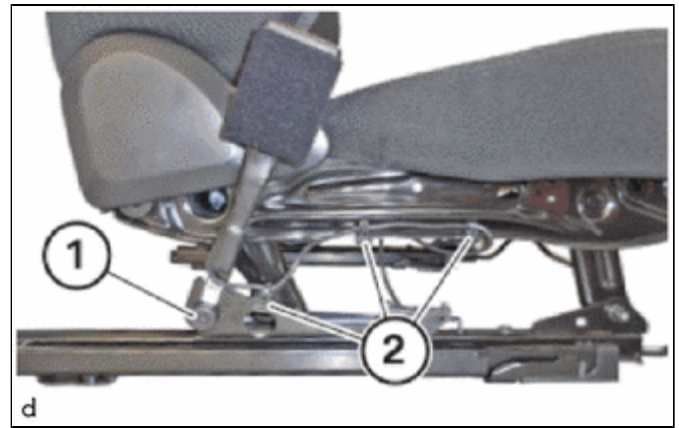
Install in this Direction

- (a) Attach the claws (4) to install the connector (1) to the connector housing (2) in the direction of the arrow.
- (b) Fasten the cables to the connector housing (2) with the tie band (3).

- (c) Attach the cable (1) in the holder (2).



(d) Replace the T50 bolt (1).



(e) Tighten the T50 bolt (1).

Torque:

42 N·m {428 kgf·cm, 31 ft·lbf}

(f) Attach the clamps (2).

2. INSTALL FRONT SEAT ASSEMBLY (for Manual Seat)

Click here [INFO](#)

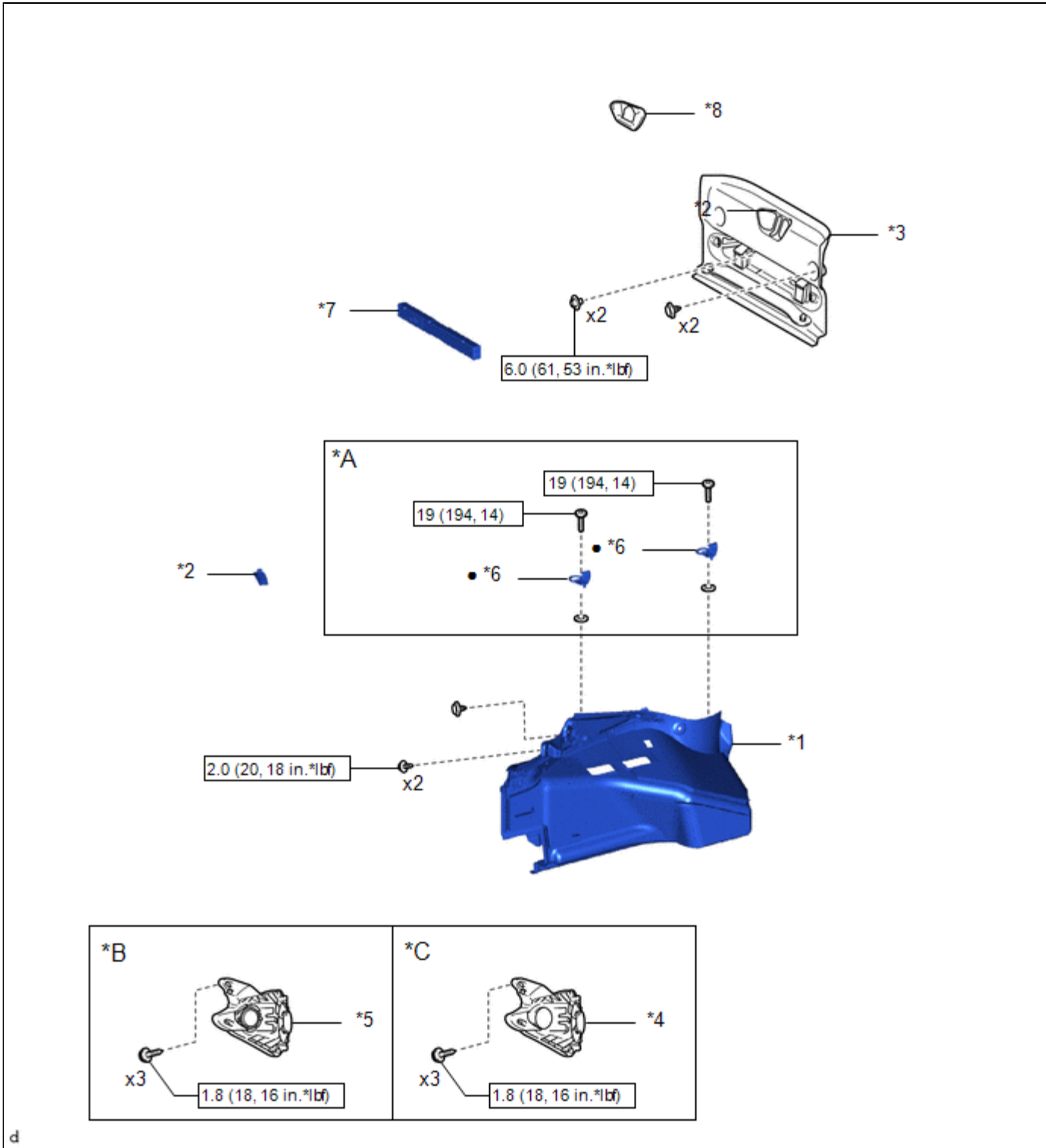
3. INSTALL FRONT SEAT ASSEMBLY (for Power Seat)

Click here [INFO](#)

Last Modified: 09-05-2019	6.9:8.0.49	Doc ID: RM100000001JCHX
Model Year Start: 2020	Model: Supra	Prod Date Range: [03/2019 -]
Title: SEAT BELT: FRONT SEAT OUTER BELT ASSEMBLY: COMPONENTS; 2020 MY Supra [03/2019 -]		

COMPONENTS

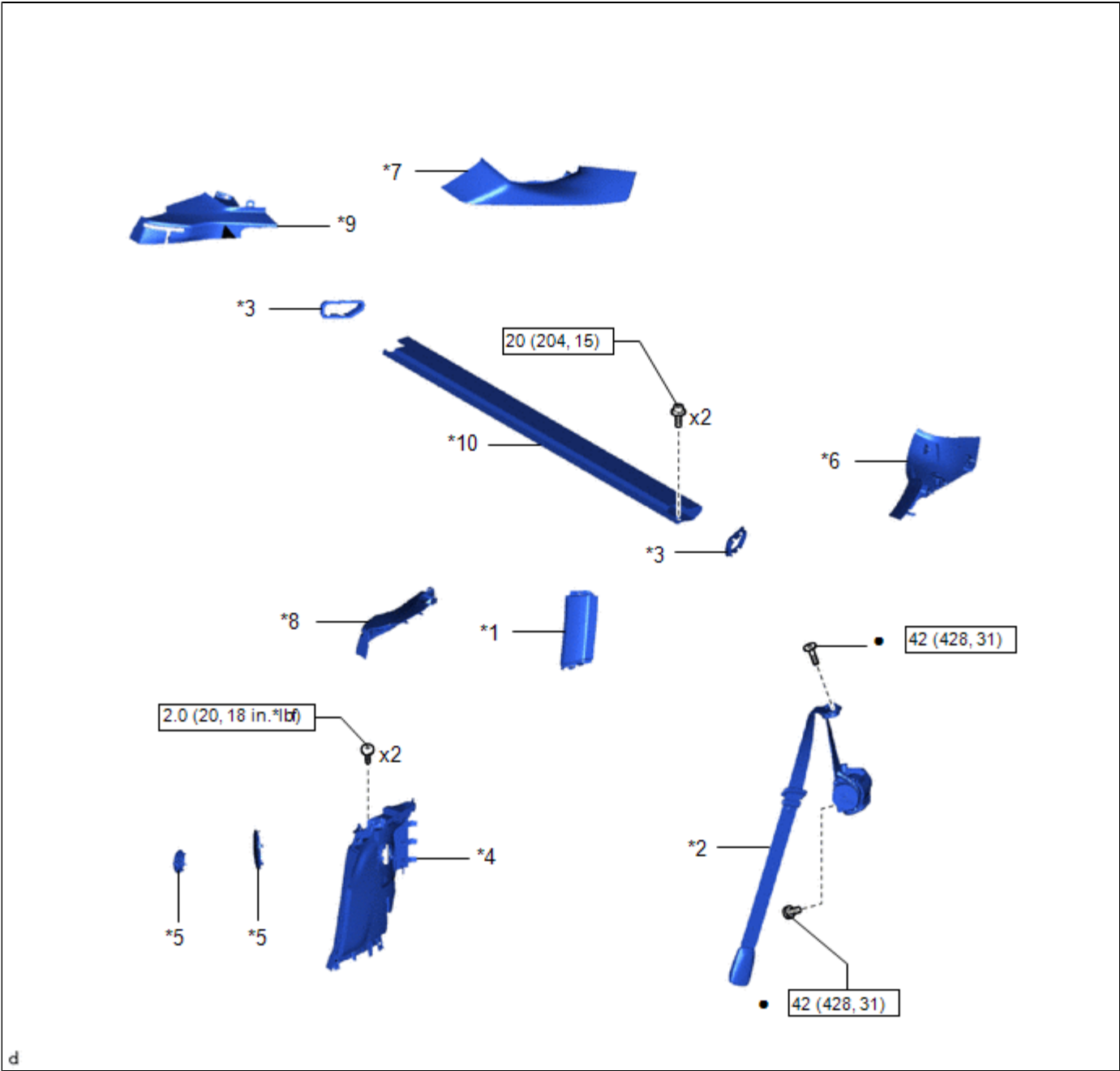
ILLUSTRATION



*A	w/ Courtesy Light	*B	for 12 Speakers
----	-------------------	----	-----------------

*C	for 10 Speakers	-	-
*1	DECK TRIM SIDE BOARD AND DECK SIDE TRIM COVER LH	*2	NO. 1 LUGGAGE COMPARTMENT LIGHT ASSEMBLY
*3	DECK TRIM REAR COVER	*4	REAR NO. 2 SPEAKER ASSEMBLY
*5	REAR NO. 3 SPEAKER ASSEMBLY	*6	ROPE HOOK
*7	TRIANGLE REFLECTOR SET	*8	BACK DOOR STRIKER COVER
	N*m (kgf*cm, ft.*lbf): Specified torque	•	Non-reusable part

ILLUSTRATION



*1	CENTER PILLAR GARNISH ASSEMBLY	*2	FRONT SEAT OUTER BELT ASSEMBLY
*3	TRANSVERSE PIPE TRIM	*4	QUARTER TRIM UPPER PANEL

*5	REAR SPEAKER GRILLE SUB-ASSEMBLY	*6	ROOF SIDE INNER GARNISH ASSEMBLY LH
*7	ROOF SIDE INNER GARNISH ASSEMBLY RH	*8	SEAT BELT HOLE COVER SUB-ASSEMBLY LH
*9	SEAT BELT HOLE COVER SUB-ASSEMBLY RH	*10	TRANSVERSE PIPE
	N*m (kgf*cm, ft.*lbf): Specified torque	•	Non-reusable part

Last Modified: 09-05-2019	6.9:8.0.49	Doc ID: RM100000001JCHY
Model Year Start: 2020	Model: Supra	Prod Date Range: [03/2019 -]
Title: SEAT BELT: FRONT SEAT OUTER BELT ASSEMBLY: REMOVAL; 2020 MY Supra [03/2019 -]		

REMOVAL

CAUTION / NOTICE / HINT

CAUTION:



- Pyrotechnic components.

Danger! Life-threatening injuries!

- All work on pyrotechnic parts may be carried out by technically experienced and appropriately trained personnel only.
- Replace any damaged part or ones that have been dropped.
- For additional information see:

Click here [INFO](#)

NOTICE:

- Before performing work on electronic components, disconnect the cable from the negative (-) battery terminal to prevent damage to the electrical system or components.
- When disconnecting the cable, turn the START-STOP button (engine switch) and headlight switch off and loosen the cable nut completely. Perform these operations without twisting or prying on the cable. Then disconnect the cable.
- Clock settings, radio settings, audio system memory, DTCs and other data will be cleared when the cable is disconnected from the negative (-) battery terminal. Write down any necessary data before disconnecting the cable.

HINT:

- Use the same procedure for the driver side and front passenger side.
- The procedure listed below is for the driver side.

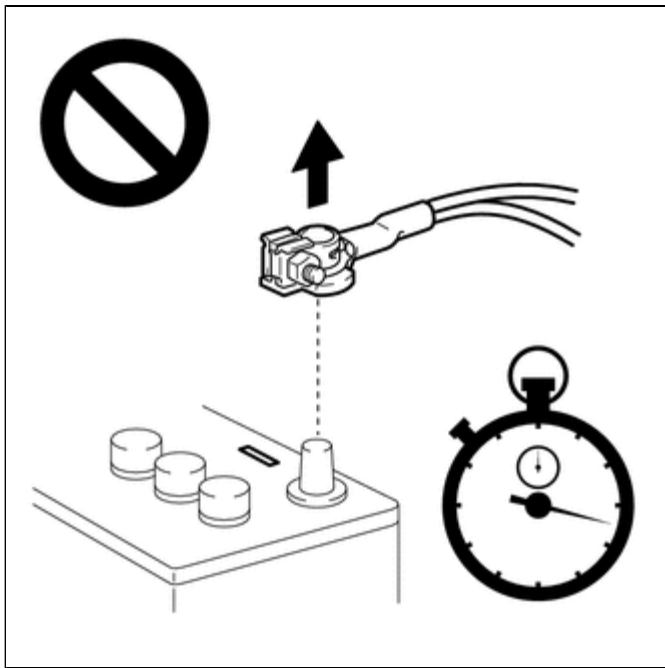
PROCEDURE

1. DISCONNECT CABLE FROM NEGATIVE BATTERY TERMINAL

Click here [INFO](#)

CAUTION:

- Wait at least 60 seconds after disconnecting the cable from the negative (-) battery terminal to disable the SRS system.
- If the airbag deploys for any reason, it may cause a serious accident.



2. REMOVE ROOF SIDE INNER GARNISH ASSEMBLY LH

Click here [INFO](#)

3. REMOVE ROOF SIDE INNER GARNISH ASSEMBLY RH

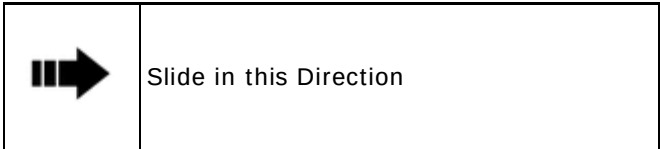
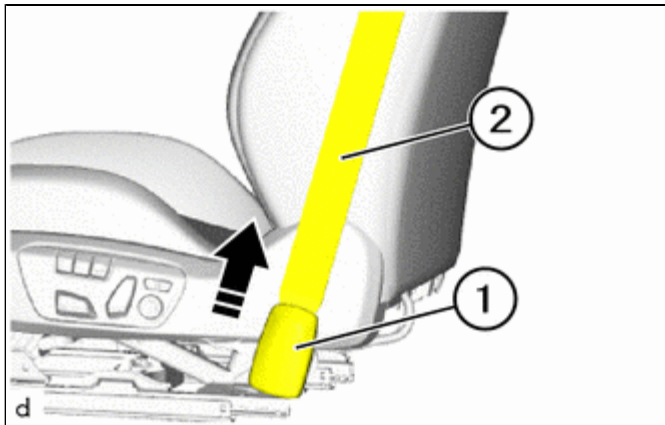
HINT:
Use the same procedure as for the LH side.

4. SEPARATE TRANSVERSE PIPE TRIM

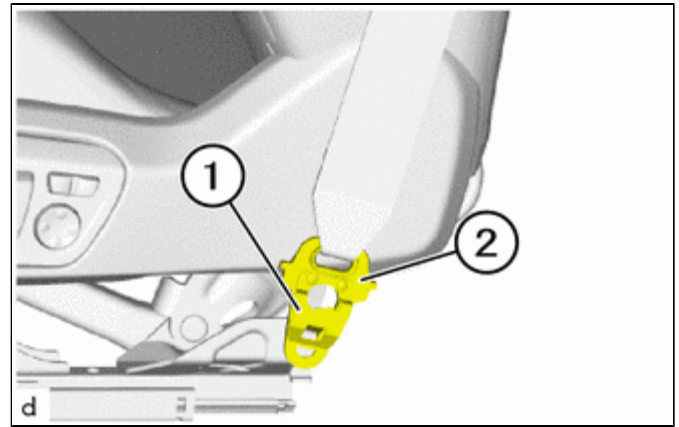
Click here [INFO](#)

5. DISCONNECT FRONT SEAT OUTER BELT ASSEMBLY

(a) Slide the cover (1) on the front seat outer belt assembly (2) in the upward direction.



(b) Turn the end fitting (2) to the rear.

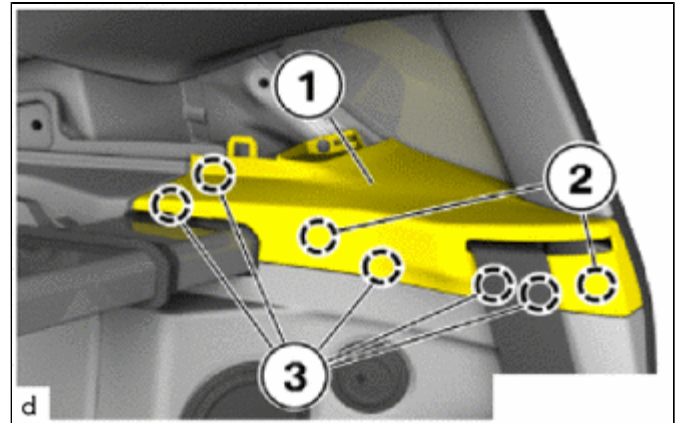


(c) Carefully pull the lock plate (1) outward to feed out the end fitting (2) to the front.

(d) Remove the end fitting (2) outward.

6. REMOVE SEAT BELT HOLE COVER SUB-ASSEMBLY LH

(a) Detach the clips (2) and the claws (3) to remove the seat belt hole cover sub-assembly LH (1).



(b) Slide the seat belt hole cover sub-assembly LH (1) out under the front door opening trim weatherstrip to remove it.

(c) Slide the front seat outer belt assembly out through the slot of the seat belt hole cover sub-assembly LH (1).

7. REMOVE SEAT BELT HOLE COVER SUB-ASSEMBLY RH

HINT:

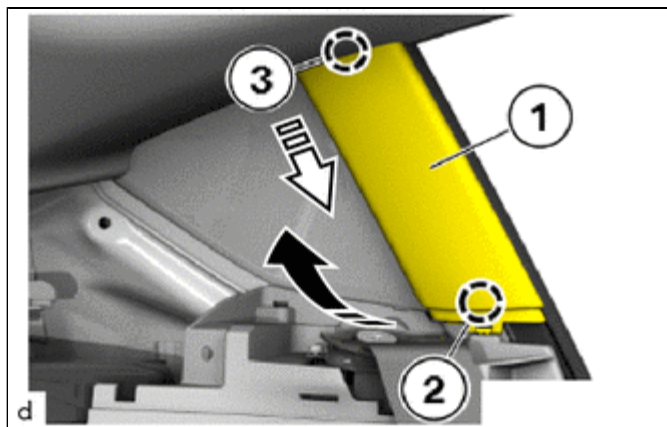
Use the same procedure as for the LH side.

8. REMOVE TRANSVERSE PIPE

Click here [INFO](#)

9. REMOVE CENTER PILLAR GARNISH ASSEMBLY

(a) Detach the clamp (2).



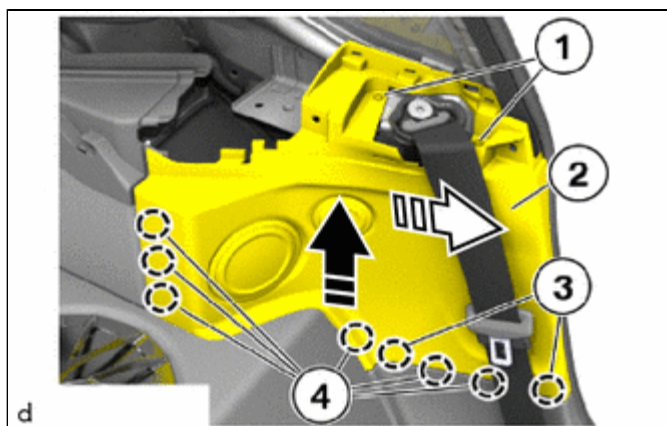
	Remove in this Direction (1)
	Remove in this Direction (2)

(b) Thread out the center pillar garnish assembly (1) under the front door opening trim weatherstrip.

(c) Detach the guide (3) to remove the center pillar garnish assembly (1).

10. REMOVE QUARTER TRIM UPPER PANEL

(a) Loosen the T20 screws (1).



	Remove in this Direction (1)
	Remove in this Direction (2)

(b) Thread out the quarter trim upper panel (2) under the front door opening trim weatherstrip.

(c) Detach the claws (3) and guides (4) to remove the quarter trim upper panel (2) as shown in the illustration.

(d) Take off the quarter trim upper panel (2) from the front seat outer belt assembly to remove.

11. REMOVE NO. 1 LUGGAGE COMPARTMENT LIGHT ASSEMBLY

Click here [INFO](#)

12. REMOVE TRIANGLE REFLECTOR SET

Click here [INFO](#)

13. REMOVE DECK TRIM REAR COVER

Click here [INFO](#)

14. REMOVE ROPE HOOK (w / Courtesy Light)

Click here [INFO](#)

15. REMOVE DECK TRIM SIDE BOARD AND DECK SIDE TRIM COVER LH

Click here [INFO](#)

16. REMOVE REAR NO. 3 SPEAKER ASSEMBLY (for 12 Speakers)

Click here [INFO](#)

17. REMOVE REAR NO. 2 SPEAKER ASSEMBLY (for 10 Speakers)

HINT:

Use the same procedure as for the rear No. 3 speaker assembly.

18. REMOVE FRONT SEAT OUTER BELT ASSEMBLY

CAUTION:

- Pyrotechnic components.

Danger! Life-threatening injuries!

- All work on pyrotechnic parts may be carried out by technically experienced and appropriately trained personnel only.
- Replace any damaged part or ones that have been dropped.
- For additional information see:

Click here [INFO](#)

NOTICE:

- Electrostatic discharge.

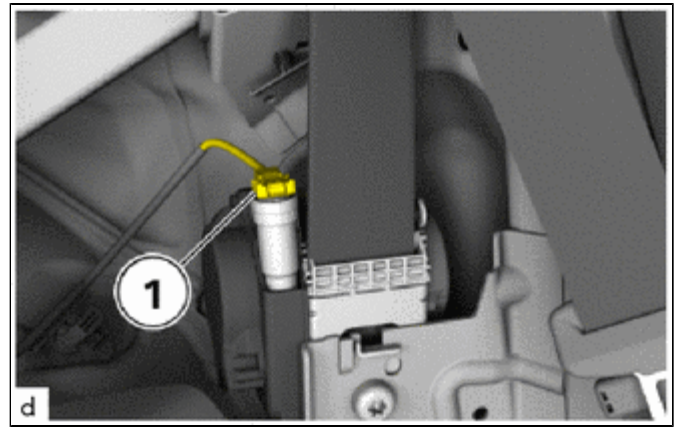
Damage to or destruction of electrical components.

- Only touch the housings of electrical components. Do not touch pins or multi-pin connectors directly.
- For additional information see:

Click here [INFO](#)

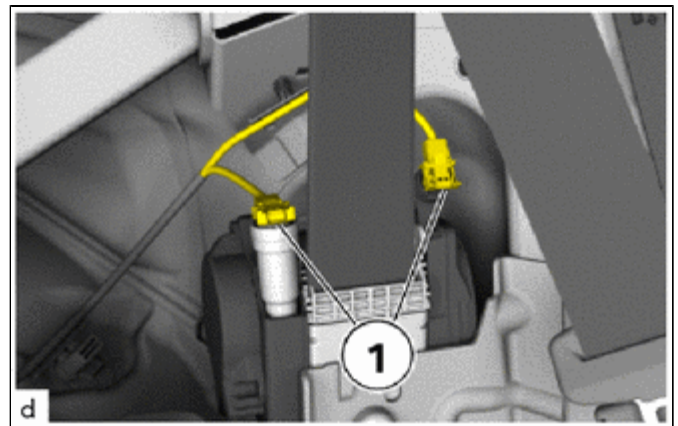
(a) for Type A:

(1) Disconnect the connector (1).

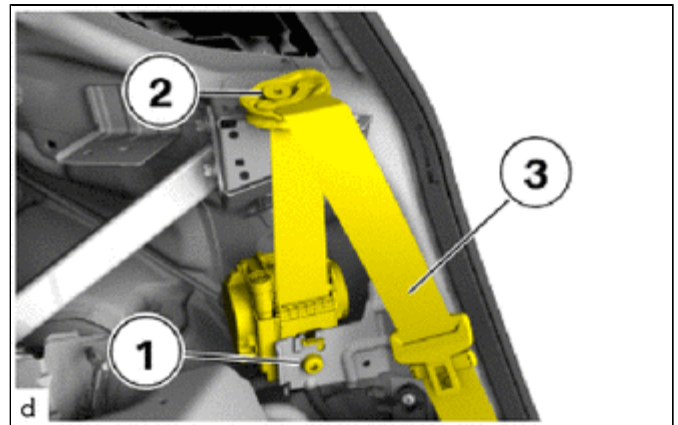


(b) for Type B:

(1) Disconnect the connectors (1).



(c) Loosen the T50 bolt (1) and bolt (2).



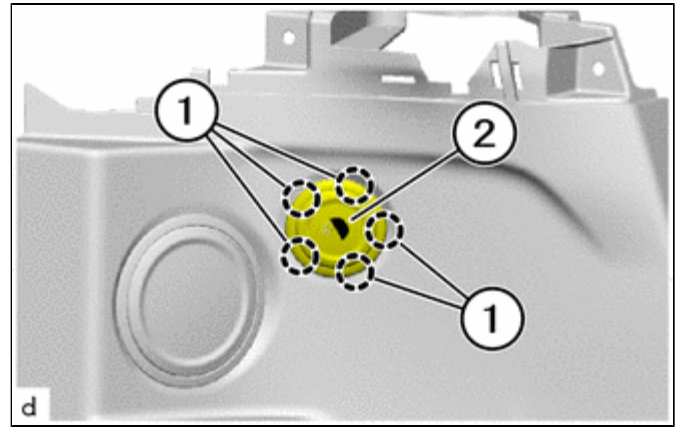
(d) Remove the front seat outer belt assembly (3).

19. REMOVE REAR SPEAKER GRILLE SUB-ASSEMBLY

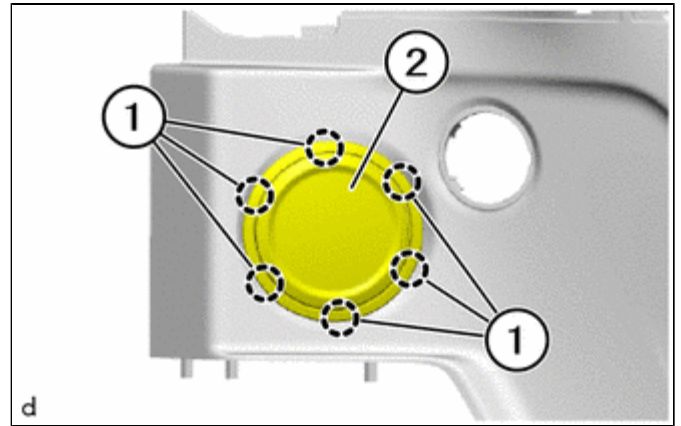
HINT:

Perform this procedure only when replacement of the rear speaker grille sub-assembly is necessary.

(a) Detach the claws (1) to remove the rear speaker grille sub-assembly (2).



(b) Detach the claws (1) to remove the rear speaker grille sub-assembly (2).



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Title: SEAT BELT: FRONT SEAT OUTER BELT ASSEMBLY: INSTALLATION; 2020 MY Supra [03/2019 -]		

INSTALLATION

CAUTION / NOTICE / HINT

HINT:

- Use the same procedure for the driver side and front passenger side.
- The procedure listed below is for the driver side.

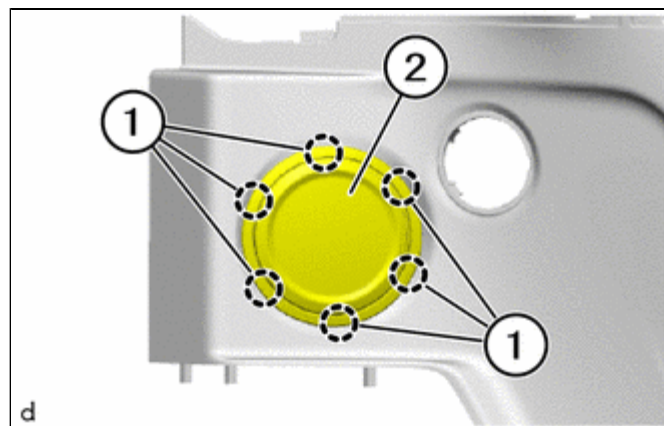
PROCEDURE

1. INSTALL REAR SPEAKER GRILLE SUB-ASSEMBLY

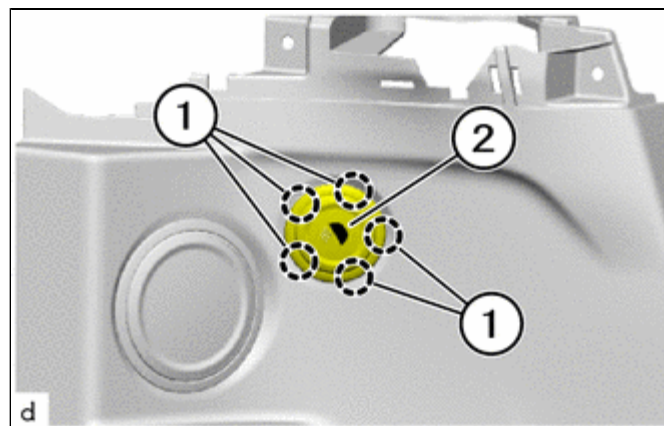
HINT:

Perform this procedure only when replacement of the rear speaker grille sub-assembly is necessary.

- (a) Attach the claws (1) to install the rear speaker grille sub-assembly (2).



- (b) Attach the claws (1) to install the rear speaker grille sub-assembly (2).



2. INSTALL FRONT SEAT OUTER BELT ASSEMBLY

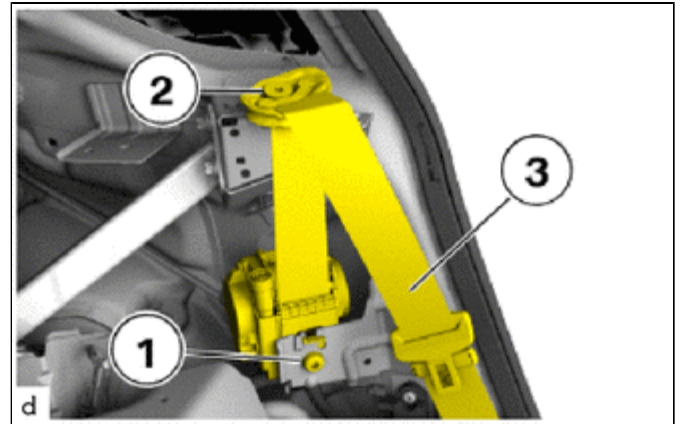
CAUTION:

Malfunction with incorrectly secured components.

Danger of injury!

- Ask a second person to check the torque or latch mechanism (four-eyes principle).
- Both persons must document that the work has been carried out correctly in the vehicle records.

(a) Correctly position the front seat outer belt assembly (3).



(b) Replace the T50 bolt (2).

(c) Tighten the T50 bolt (2).

Torque:

42 N·m {428 kgf·cm, 31 ft·lbf}

(d) Replace the T50 bolt (1).

(e) Tighten the T50 bolt (1).

Torque:

42 N·m {428 kgf·cm, 31 ft·lbf}

(f) for Type A:

(1) Connect the connector.

NOTICE:

Securely lock the locking button.

(g) for Type B:

(1) Connect the connectors.

NOTICE:

Securely lock the locking button.

3. INSTALL REAR NO. 3 SPEAKER ASSEMBLY (for 12 Speakers)

Click here [INFO](#)

4. INSTALL REAR NO. 2 SPEAKER ASSEMBLY (for 10 Speakers)

HINT:

Use the same procedure as for the rear No. 3 speaker assembly.

5. INSTALL DECK TRIM SIDE BOARD AND DECK SIDE TRIM COVER LH

Click here [INFO](#)

6. INSTALL ROPE HOOK (w / Courtesy Light)

Click here [INFO](#)

7. INSTALL DECK TRIM REAR COVER

Click here [INFO](#)

8. INSTALL TRIANGLE REFLECTOR SET

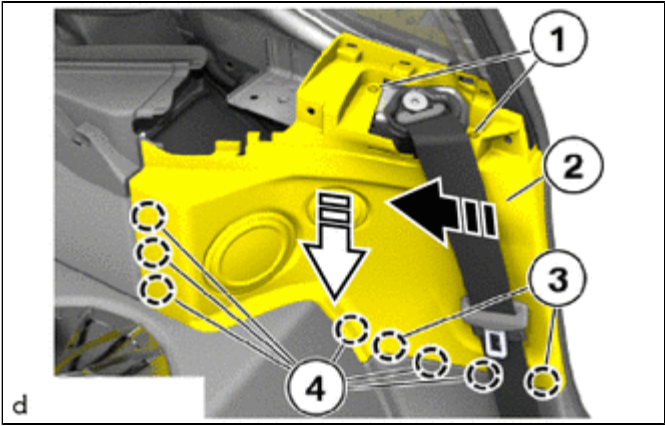
Click here [INFO](#)

9. INSTALL NO. 1 LUGGAGE COMPARTMENT LIGHT ASSEMBLY

Click here [INFO](#)

10. INSTALL QUARTER TRIM UPPER PANEL

(a) Position the quarter trim upper panel (2).



	Install in this Direction (1)
	Install in this Direction (2)

(b) Attach the guides (4) and claws (3) to install the quarter trim upper panel (2).

(c) Thread the quarter trim upper panel (2) under the front door opening trim weatherstrip.

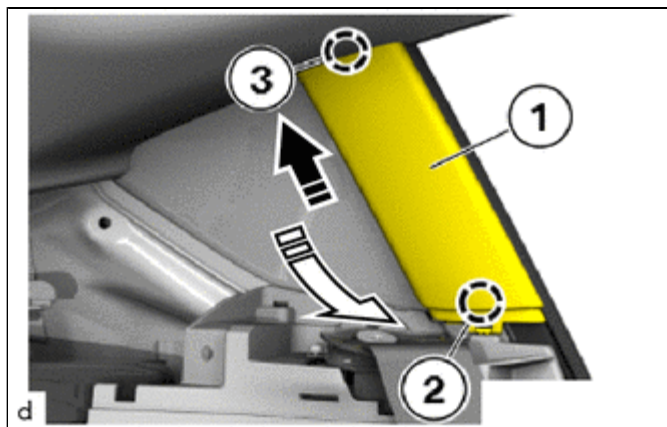
(d) Tighten the T20 screws (1).

Torque:

2.0 N·m { 20 kgf·cm, 18 in·lbf }

11. INSTALL CENTER PILLAR GARNISH ASSEMBLY

(a) Attach the guide (3).



	Install in this Direction (1)
	Install in this Direction (2)

(b) Slide in the center pillar garnish assembly (1) under the front door opening trim weatherstrip.

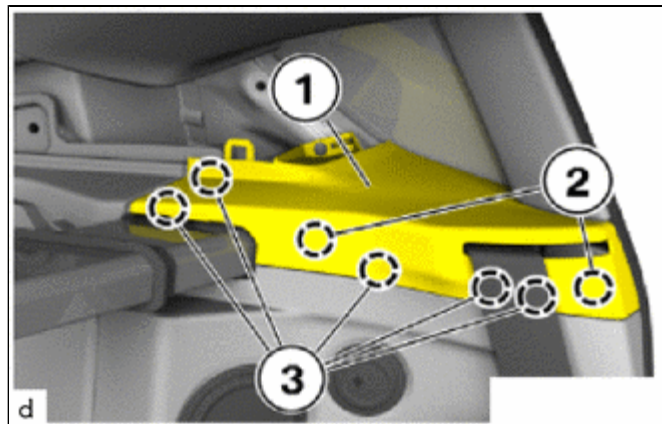
(c) Attach the clamp (2) to install the center pillar garnish assembly (1).

12. INSTALL TRANSVERSE PIPE

Click here [INFO](#)

13. INSTALL SEAT BELT HOLE COVER SUB-ASSEMBLY LH

(a) Insert the front seat outer belt assembly through the slot of the seat belt hole cover sub-assembly LH (1).



(b) Slide the seat belt hole cover sub-assembly LH (1) in under the front door opening trim weatherstrip.

(c) Attach the clips (2) and claws (3) to install the seat belt hole cover sub-assembly LH (1).

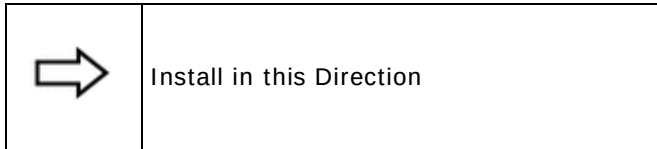
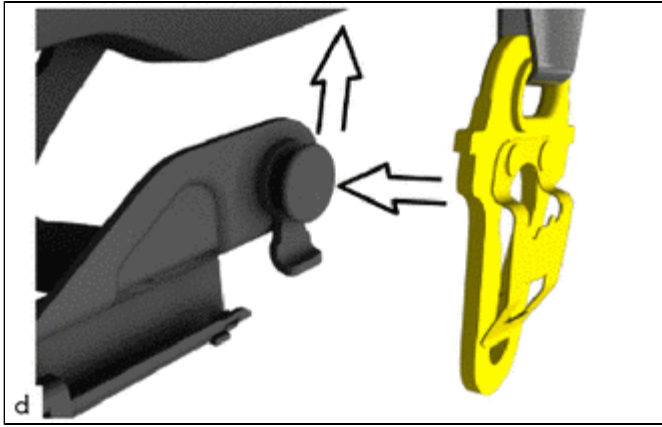
14. INSTALL SEAT BELT HOLE COVER SUB-ASSEMBLY RH

HINT:

Use the same procedure as for the LH side.

15. CONNECT FRONT SEAT OUTER BELT ASSEMBLY

(a) Insert the end fitting in the direction of the arrow.



CAUTION:

- Malfunction with incorrectly secured components.

Danger of injury!

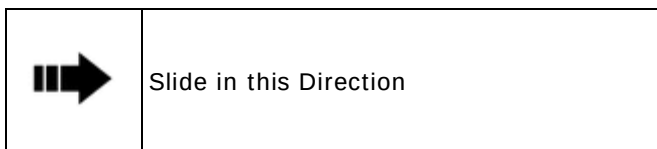
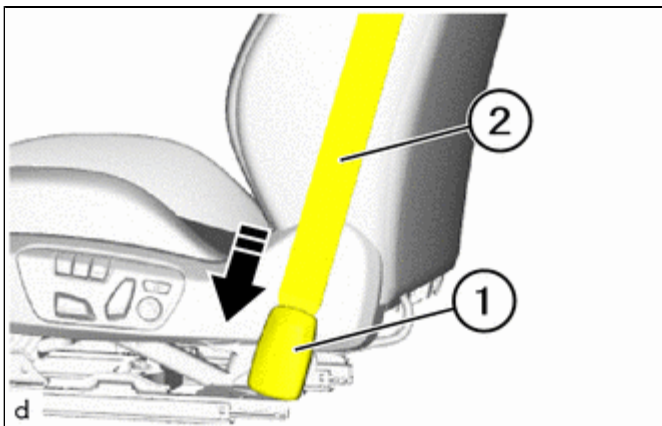
- Ask a second person to check the torque or latch mechanism (four-eyes principle).
- Both persons must document that the work has been carried out correctly in the vehicle records.

(b) Pull the end fitting in the direction of the arrow until the lock plate engages audibly.

NOTICE:

The end fitting can be turned on the bolt if the lock plate is engaged correctly.

(c) Slide the cover (1) on the front seat outer belt assembly (2) in the downward direction.



(d) Perform the concluding check: Pull the end fitting forward, upward and backward.

16. CONNECT TRANSVERSE PIPE TRIM

Click here [INFO](#)

17. INSTALL ROOF SIDE INNER GARNISH ASSEMBLY LH

Click here [INFO](#)

18. INSTALL ROOF SIDE INNER GARNISH ASSEMBLY RH

HINT:

Use the same procedure as for the LH side.

19. CONNECT CABLE TO NEGATIVE BATTERY TERMINAL

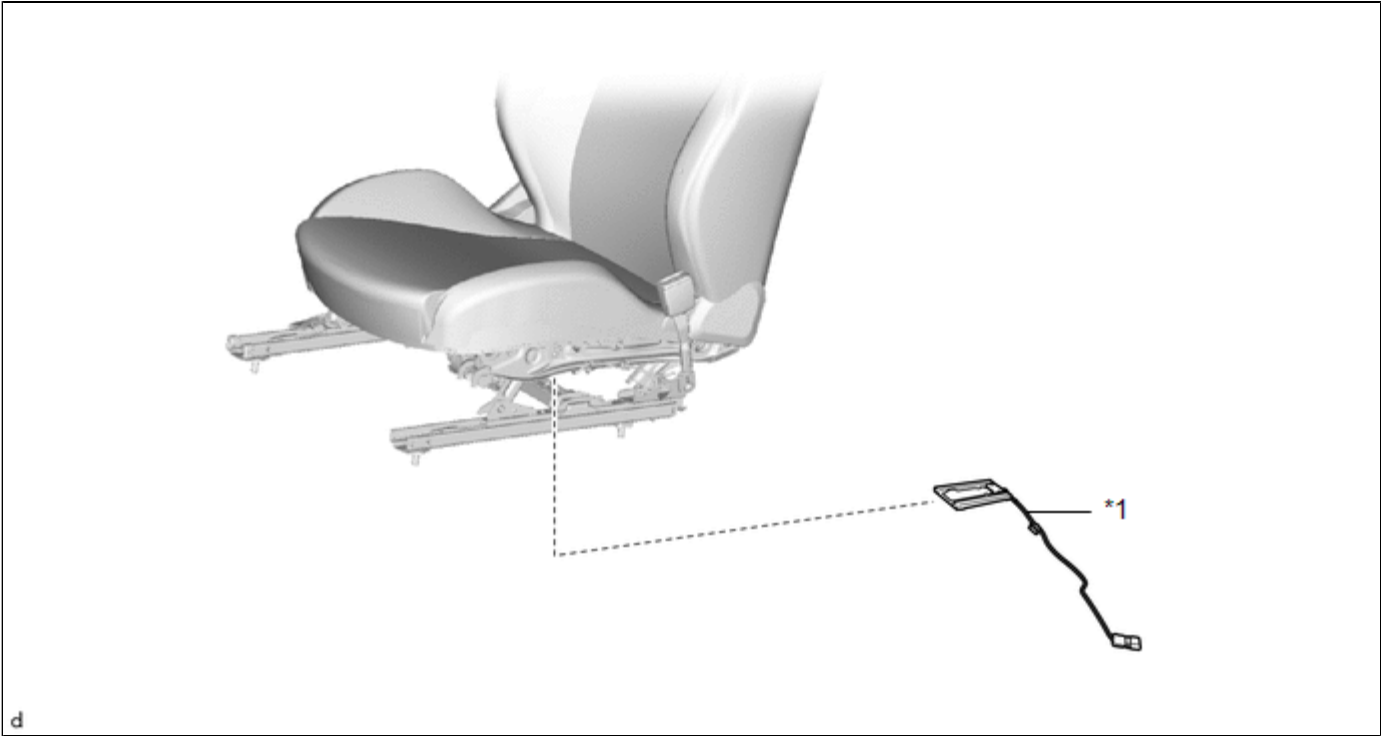
Click here [INFO](#)



Last Modified: 09-05-2019	6.9:8.0.49	Doc ID: RM100000001JCHR
Model Year Start: 2020	Model: Supra	Prod Date Range: [03/2019 -]
Title: SEAT BELT: OCCUPANT DETECTION SENSOR: COMPONENTS; 2020 MY Supra [03/2019 -]		

COMPONENTS

ILLUSTRATION



*1	BELT WARNING OCCUPANT DETECTION SENSOR	-	-
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Last Modified: 09-05-2019	6.9:8.0.49	Doc ID: RM100000001JCHS
Model Year Start: 2020	Model: Supra	Prod Date Range: [03/2019 -]
Title: SEAT BELT: OCCUPANT DETECTION SENSOR: REMOVAL; 2020 MY Supra [03/2019 -]		

REMOVAL

CAUTION / NOTICE / HINT

CAUTION:



- Airbag unit.

Danger! Life-threatening injuries!

- Before performing any work on the airbag, always disconnect the battery earth lead from the battery.
- Airbag unit may only be set down with the cushion (airbag itself) facing upwards.
- All work on pyrotechnic parts may be carried out by technically experienced and appropriately trained personnel only.
- Replace any damaged part or ones that have been dropped.
- For additional information see:

Click here [INFO](#)

- Wear protective gloves. Sharp areas on the parts may injure your hands.

NOTICE:

- Before performing work on electronic components, disconnect the cable from the negative (-) battery terminal to prevent damage to the electrical system or components.
- When disconnecting the cable, turn the START-STOP button (engine switch) and headlight switch off and loosen the cable nut completely. Perform these operations without twisting or prying on the cable. Then disconnect the cable.
- Clock settings, radio settings, audio system memory, DTCs and other data will be cleared when the cable is disconnected from the negative (-) battery terminal. Write down any necessary data before disconnecting the cable.

PROCEDURE

1. REMOVE FRONT SEAT ASSEMBLY (for Manual Seat)

HINT:

Use the same procedure as for the driver side.

Click here [INFO](#)

2. REMOVE FRONT SEAT ASSEMBLY (for Power Seat)

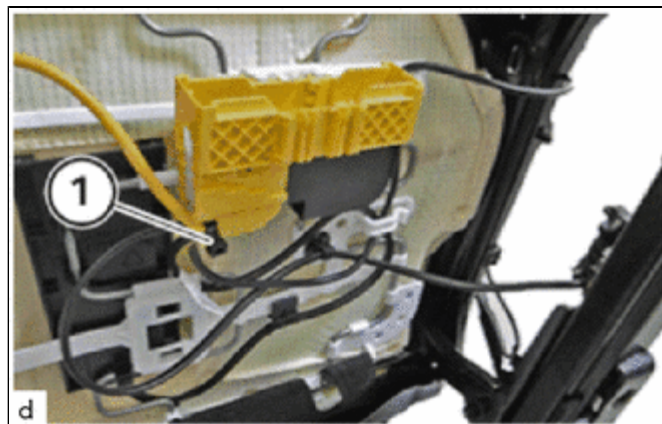
HINT:

Use the same procedure as for the driver side.

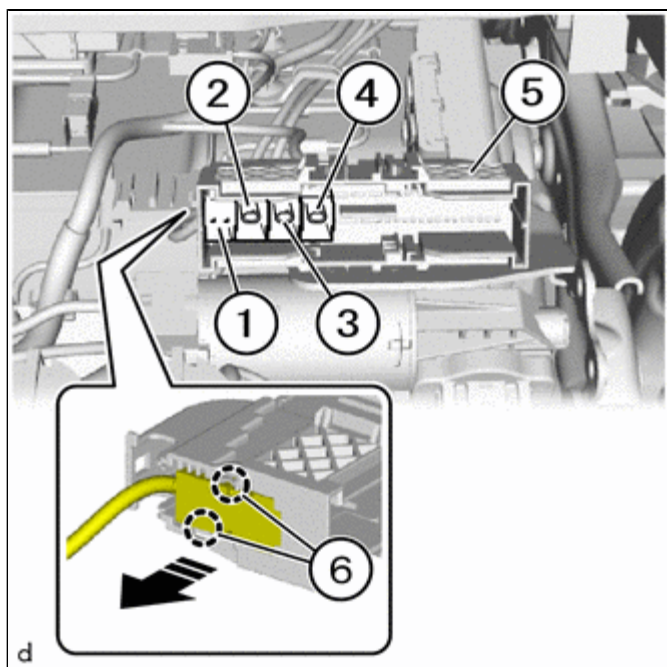
Click here [INFO](#)

3. REMOVE BELT WARNING OCCUPANT DETECTION SENSOR

(a) Remove the tie band (1).

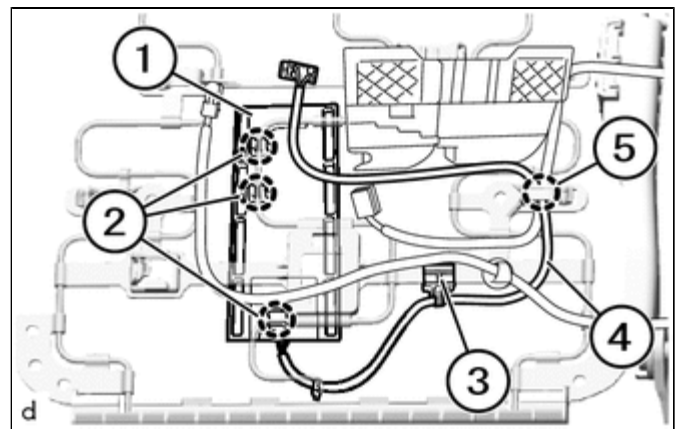


(b) Detach the claws (6) to remove the connectors in order from (1) to (4) from the connector housing (5) in the direction of the arrow.



Remove in this Direction

(c) Detach the claws (2) and clamp (3).



(d) Detach the cable (4) from the holder (5).

(e) Remove the belt warning occupant detection sensor (1) from the front seat assembly carefully.

Last Modified: 09-05-2019	6.9:8.0.49	Doc ID: RM100000001JCHT
Model Year Start: 2020	Model: Supra	Prod Date Range: [03/2019 -]
Title: SEAT BELT: OCCUPANT DETECTION SENSOR: INSTALLATION; 2020 MY Supra [03/2019 -]		

INSTALLATION

CAUTION / NOTICE / HINT

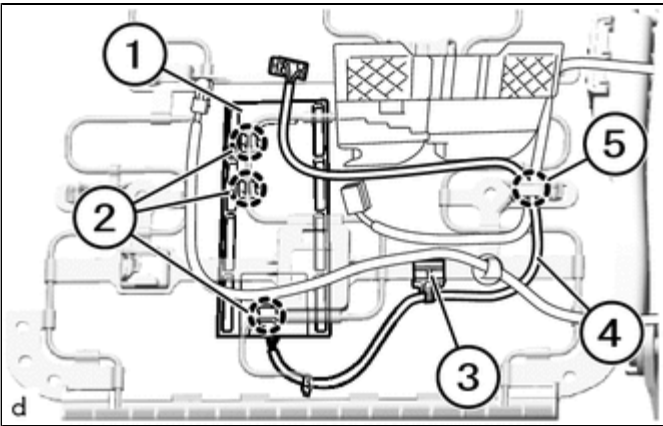
CAUTION:

Wear protective gloves. Sharp areas on the parts may injure your hands.

PROCEDURE

1. INSTALL BELT WARNING OCCUPANT DETECTION SENSOR

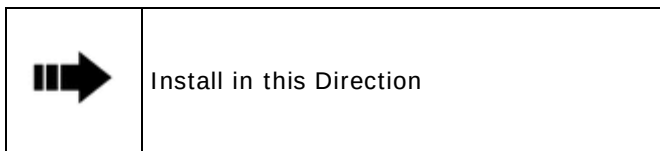
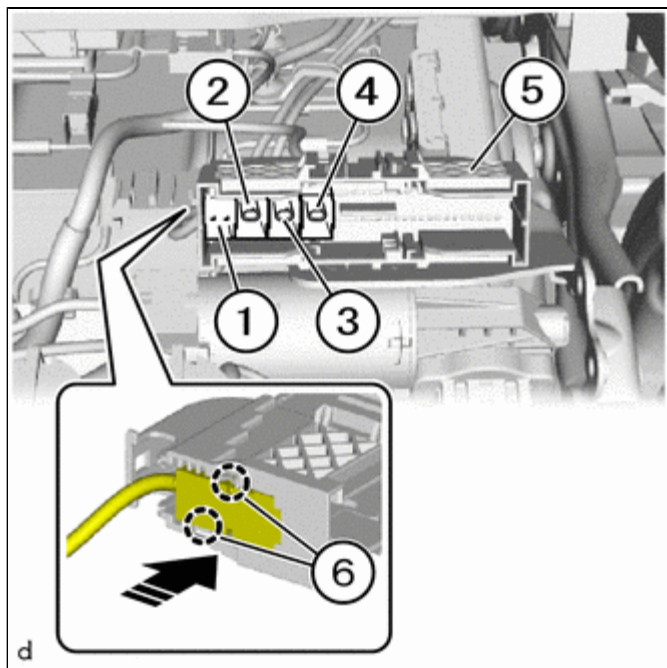
(a) Install the belt warning occupant detection sensor (1) to the front seat assembly carefully.



(b) Attach the cable (4) to the holder (5).

(c) Attach the claws (2) and clamp (3).

(d) Attach the claws (6) correctly to install the connectors to the connector housing (5) in order of (4) to (1) in the direction of the arrow.



(e) Fasten the tie band.

2. INSTALL FRONT SEAT ASSEMBLY (for Manual Seat)

HINT:

Use the same procedure as for the driver side.

Click here [INFO](#)

3. INSTALL FRONT SEAT ASSEMBLY (for Power Seat)

HINT:

Use the same procedure as for the driver side.

Click here [INFO](#)