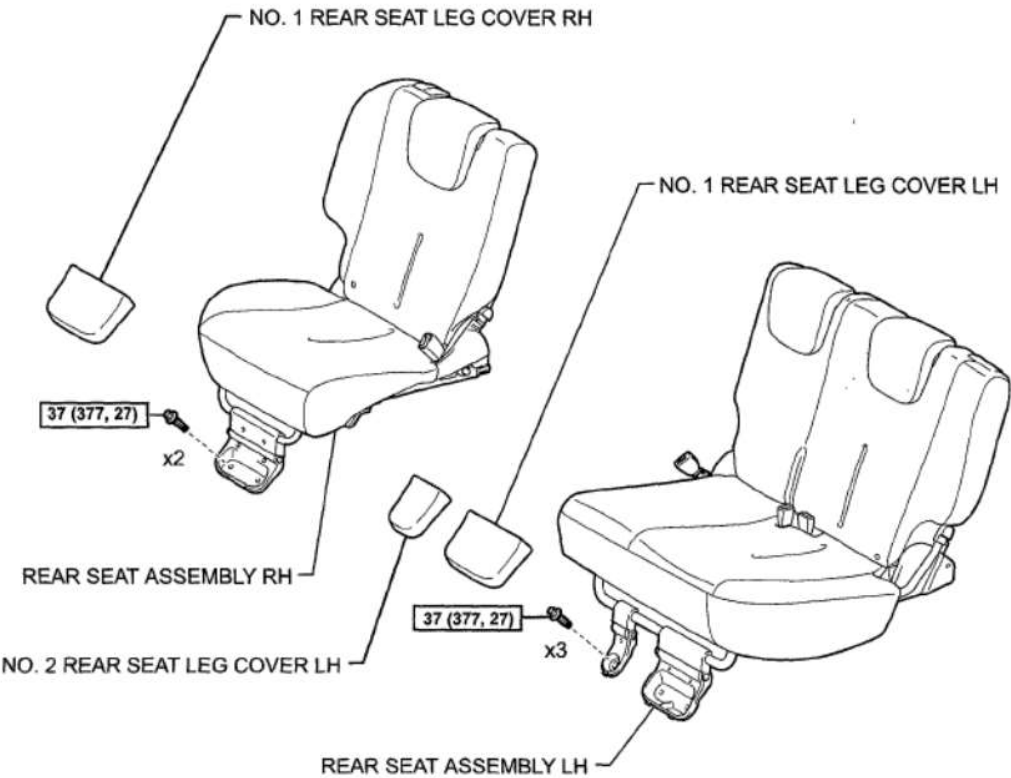


2008 Scion xD
2008 ACCESSORIES AND EQUIPMENT Interior - xD

2008 ACCESSORIES AND EQUIPMENT
Interior - xD

ROOF HEADLINING
COMPONENTS



N*m (kgf*cm, ft*lb) : Specified torque

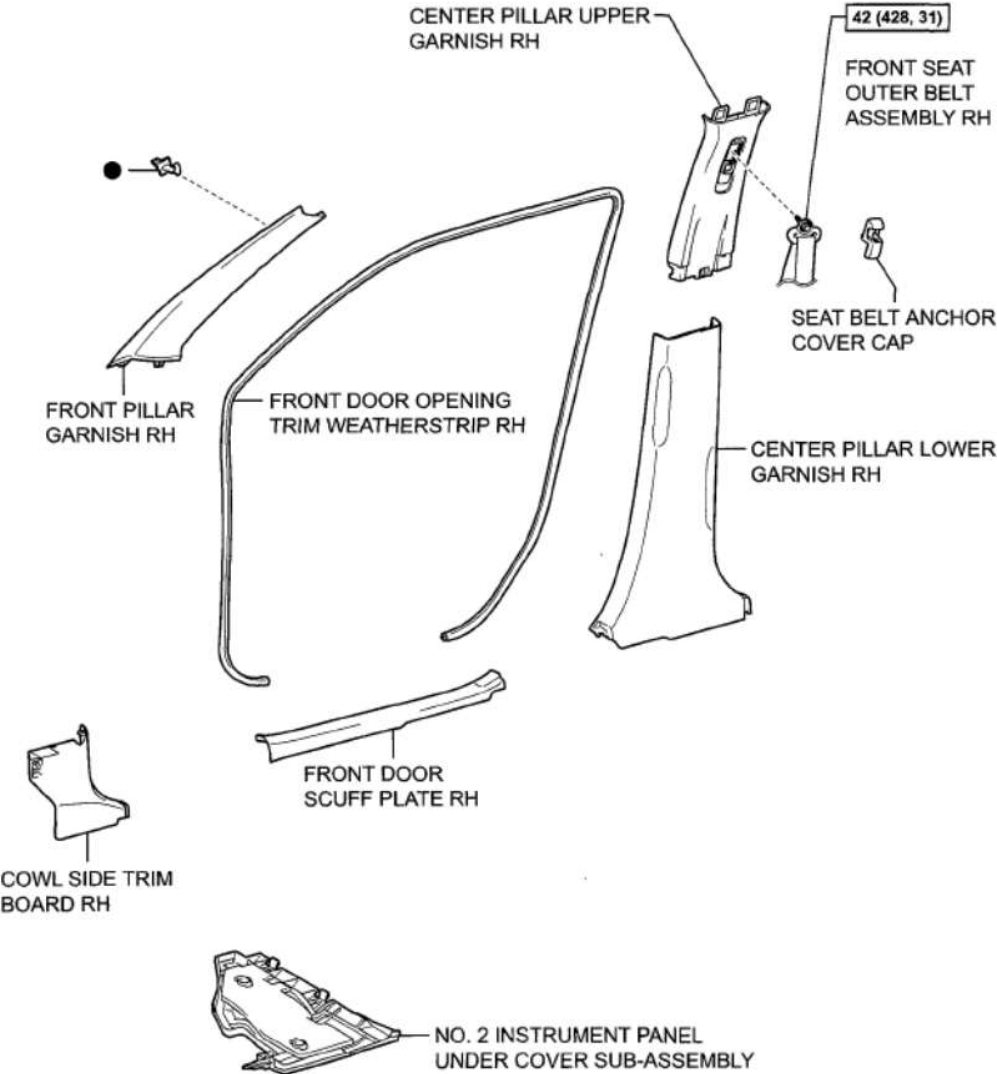
P

B175667E01

Fig. 1: Identifying Roof Headlining Components With Torque Specifications (1 Of 8)
Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

2008 Scion xD

2008 ACCESSORIES AND EQUIPMENT Interior - xD



N*m (kgf*cm, ft*lbf) : Specified torque

● Non-reusable part

P B175462E01

Fig. 2: Identifying Roof Headlining Components With Torque Specification (2 Of 8)
Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

2008 Scion xD

2008 ACCESSORIES AND EQUIPMENT Interior - xD

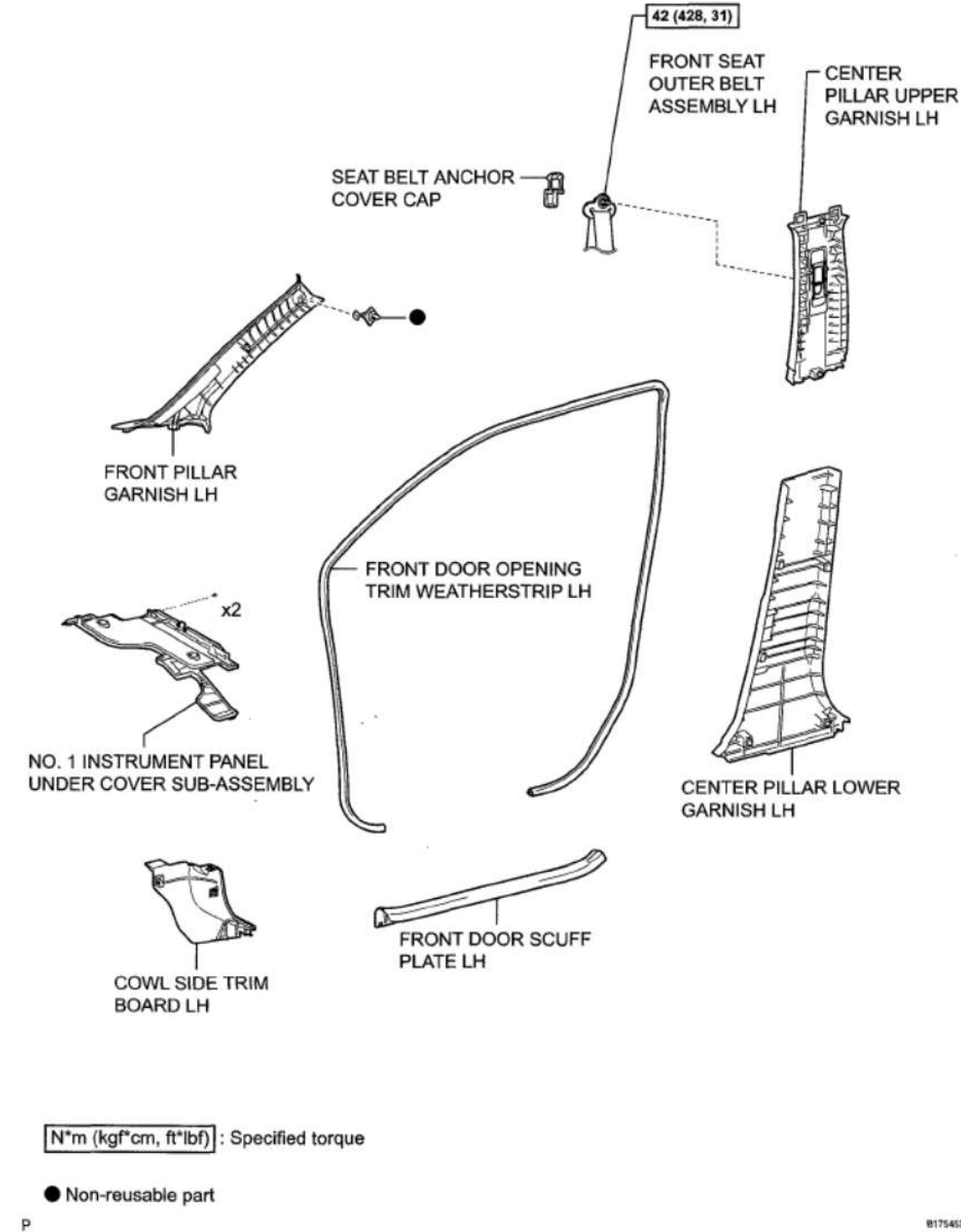


Fig. 3: Identifying Roof Headlining Components With Torque Specification (3 Of 8)
Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

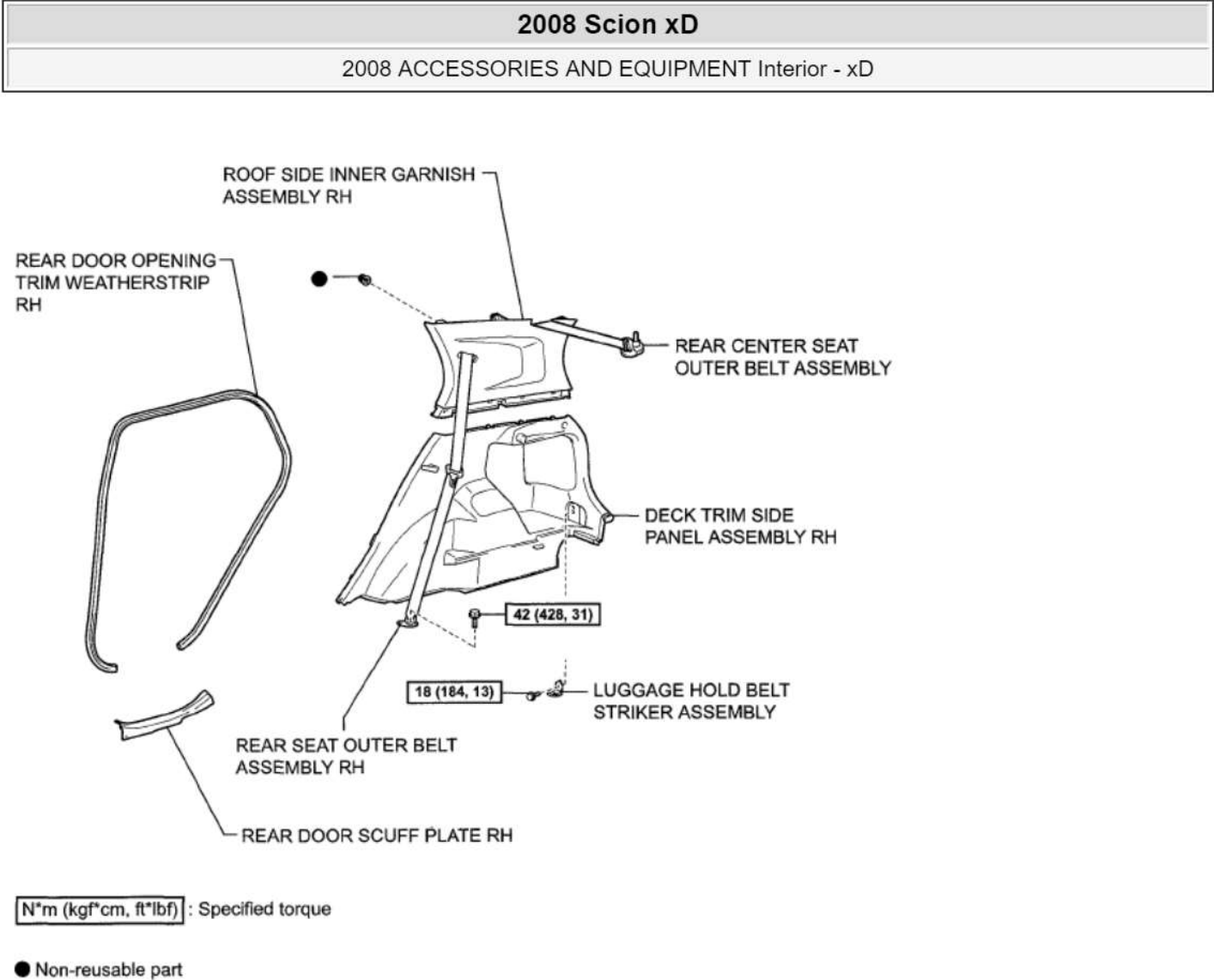
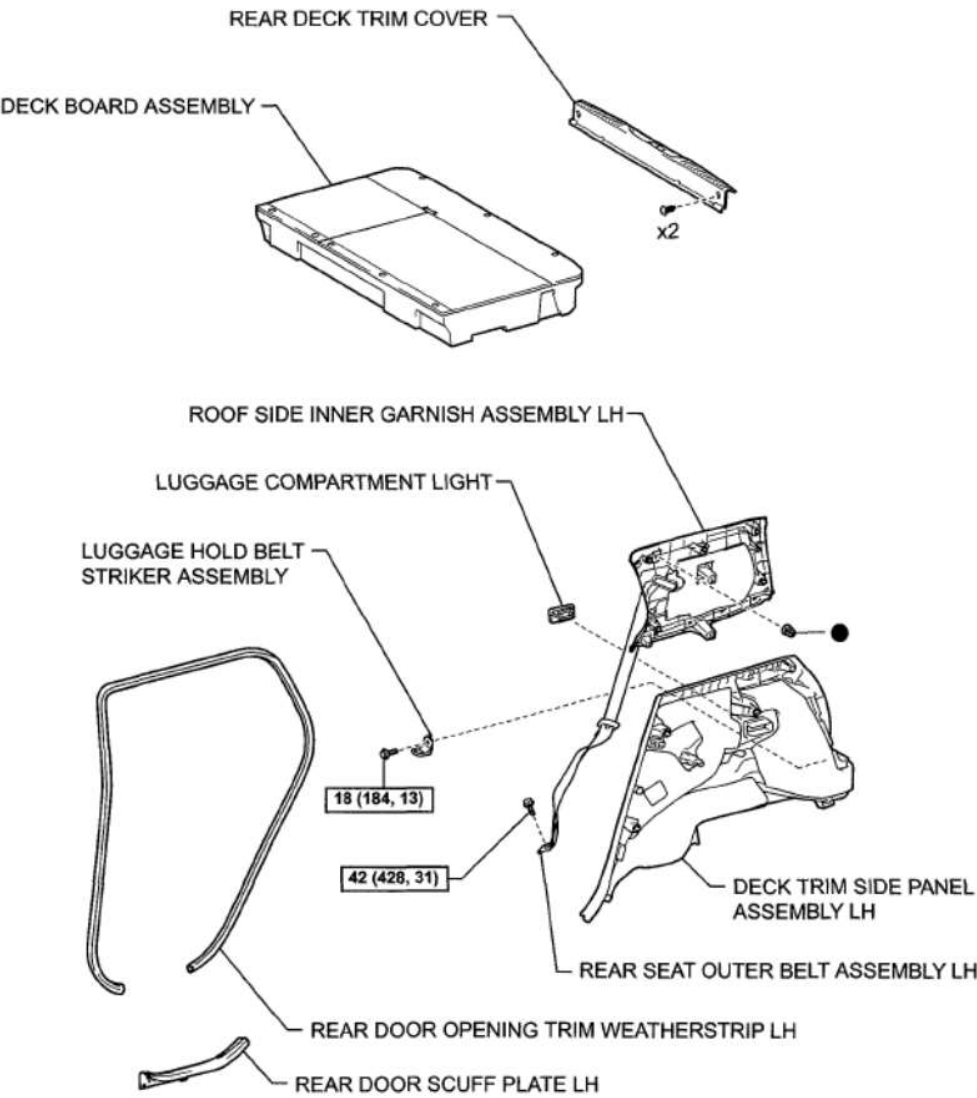


Fig. 4: Identifying Roof Headlining Components With Torque Specifications (4 Of 8)
Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

2008 Scion xD

2008 ACCESSORIES AND EQUIPMENT Interior - xD



N*m (kgf*cm, ft*lb) : Specified torque

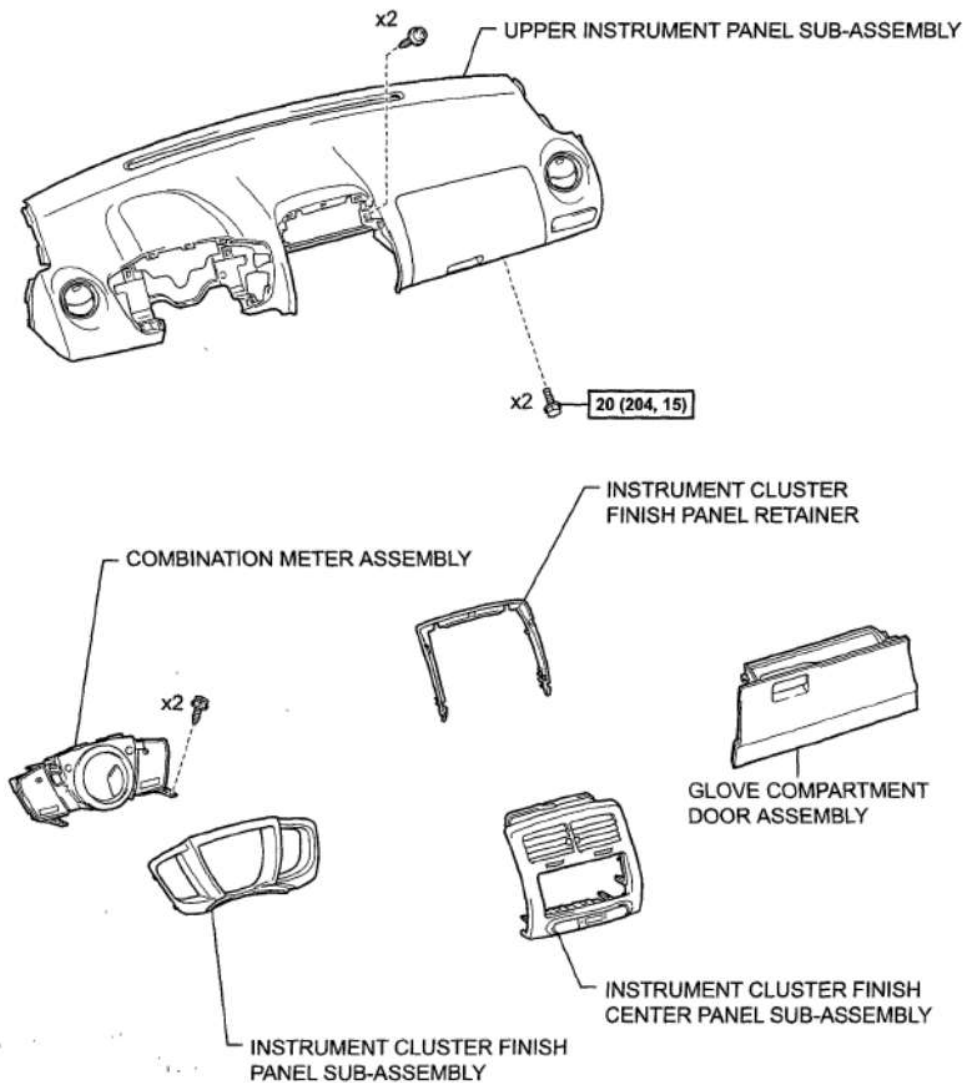
● Non-reusable part

P 8179059ED1

Fig. 5: Identifying Roof Headlining Components With Torque Specifications (5 Of 8)
Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

2008 Scion xD

2008 ACCESSORIES AND EQUIPMENT Interior - xD

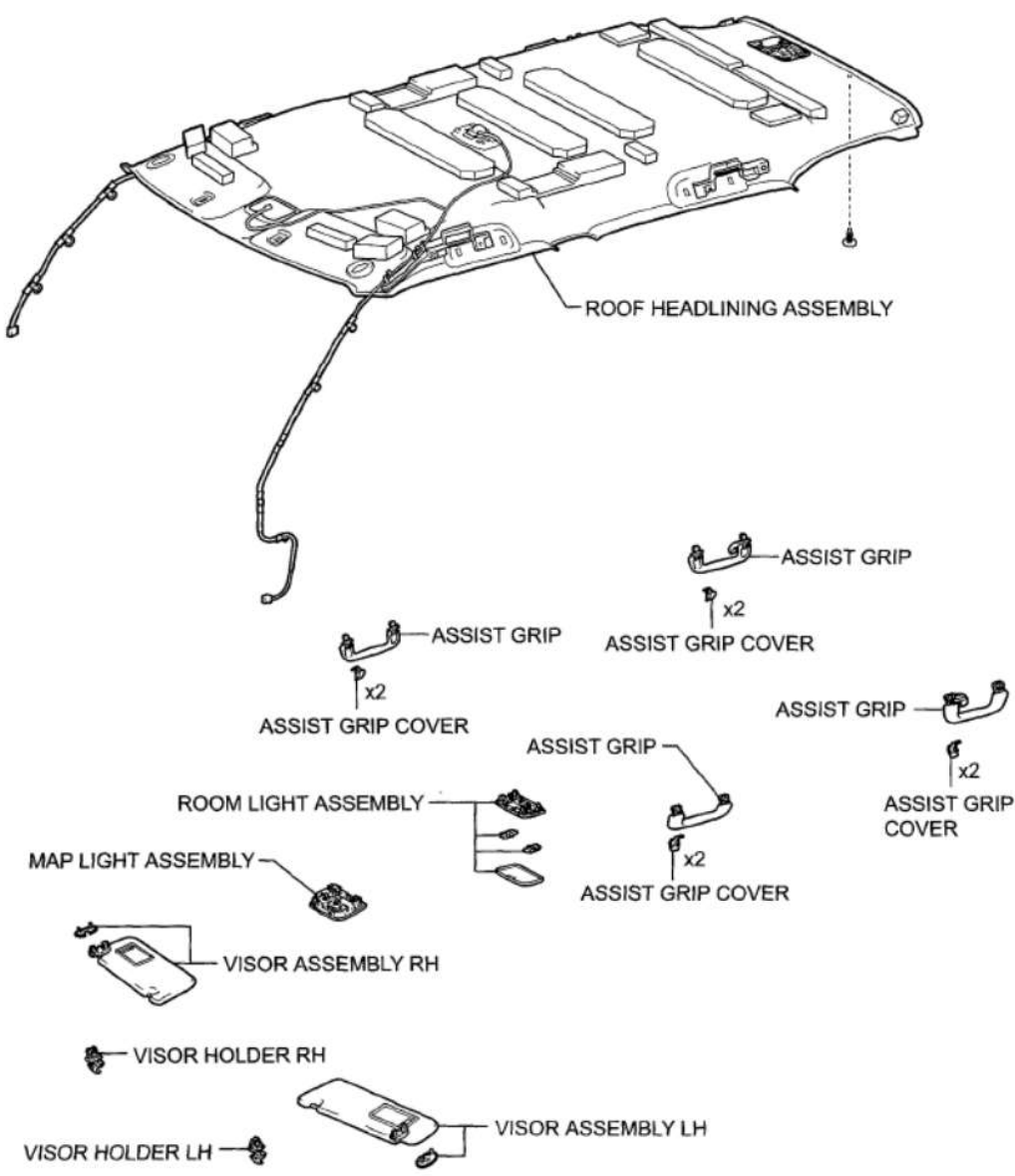


P B175956EC1

Fig. 6: Identifying Roof Headlining Components With Torque Specification (6 Of 8)
Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

2008 Scion xD

2008 ACCESSORIES AND EQUIPMENT Interior - xD

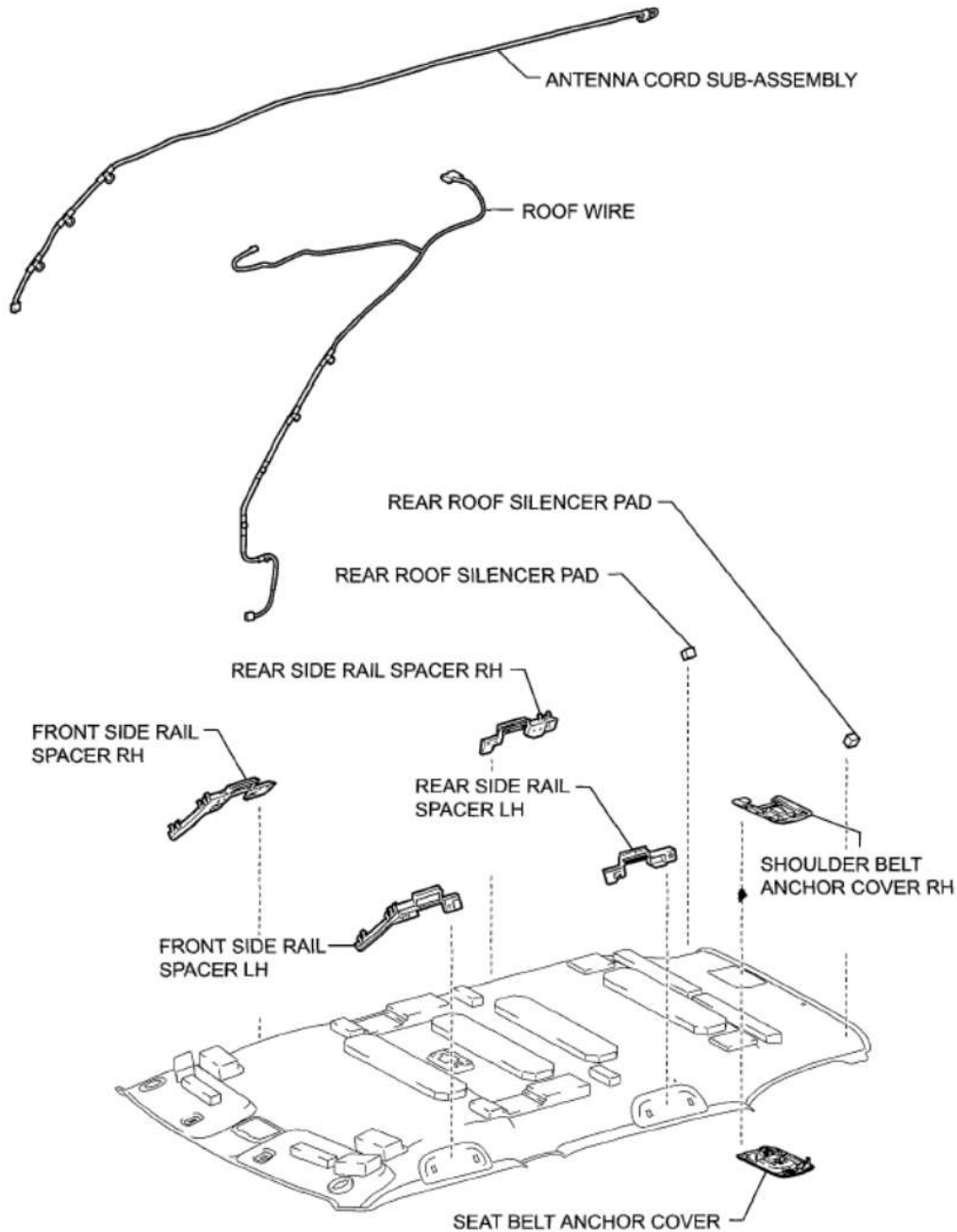


P B175456E02

Fig. 7: Identifying Roof Headlining Components (7 Of 8)
Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

2008 Scion xD

2008 ACCESSORIES AND EQUIPMENT Interior - xD



P

8175467E02

Fig. 8: Identifying Roof Headlining Components (8 Of 8)

Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

REMOVAL

CAUTION: Some of these service operations affect the SRS airbag system. Read the

2008 Scion xD

2008 ACCESSORIES AND EQUIPMENT Interior - xD

precautionary notices concerning the SRS airbag system before servicing (See PRECAUTION).

1. DISCONNECT CABLE FROM NEGATIVE BATTERY TERMINAL

CAUTION: Wait for at least 90 seconds after disconnecting the cable to prevent the airbag from working.

2. REMOVE DECK BOARD ASSEMBLY

- a. Remove the deck board assembly.

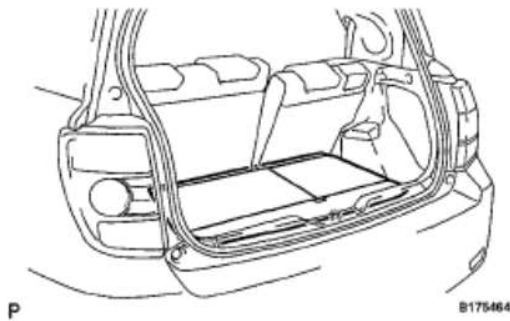


Fig. 9: Identifying Deck Board Assembly
Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

3. **REMOVE NO. 1 REAR SEAT LEG COVER RH** (See REMOVAL)
4. **REMOVE NO. 1 REAR SEAT LEG COVER LH** (See REMOVAL)
5. **REMOVE NO. 2 REAR SEAT LEG COVER LH** (See REMOVAL)
6. **REMOVE REAR SEAT ASSEMBLY RH** (See REMOVAL)
7. **REMOVE REAR SEAT ASSEMBLY LH** (See REMOVAL)
8. **REMOVE FRONT DOOR SCUFF PLATE RH**
 - a. Disengage the 8 claws and remove the front door scuff plate.

2008 Scion xD

2008 ACCESSORIES AND EQUIPMENT Interior - xD

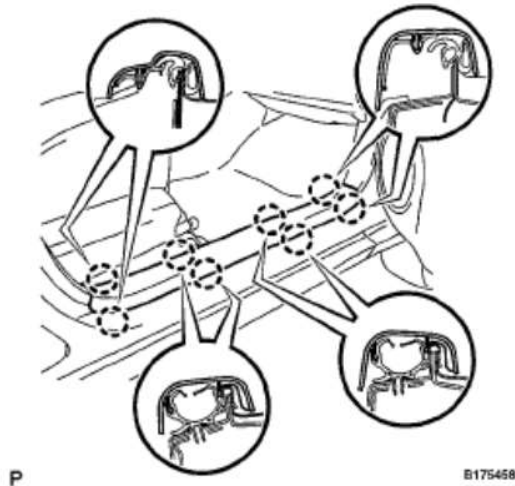


Fig. 10: Identifying Front Door Scuff Plate Claws
Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

9. REMOVE FRONT DOOR SCUFF PLATE LH

HINT:

Use the same procedure as for the RH side.

10. REMOVE NO. 1 INSTRUMENT PANEL UNDER COVER SUB-ASSEMBLY

- Remove the 2 screws.
- Disengage the claw and the 2 guides and remove the instrument panel under cover.

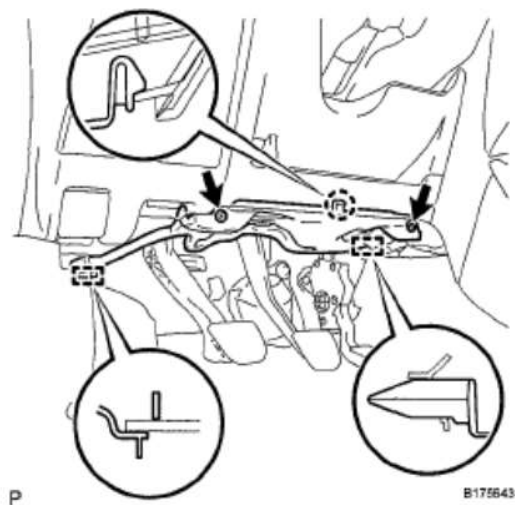


Fig. 11: Identifying No 1 Instrument Panel Under Cover Claw And Guides
Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

2008 Scion xD**2008 ACCESSORIES AND EQUIPMENT Interior - xD****11. REMOVE NO. 2 INSTRUMENT PANEL UNDER COVER SUB-ASSEMBLY**

- a. Disengage the 3 claws and the 2 guides and remove the instrument panel under cover.

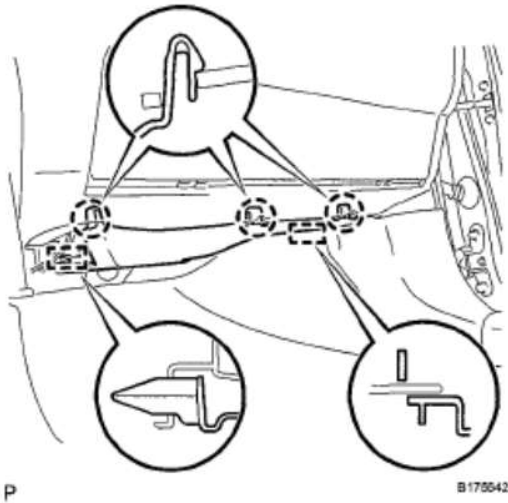


Fig. 12: Identifying No 2 Instrument Panel Under Cover Claws And Guides
Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

12. REMOVE COWL SIDE TRIM BOARD RH

- a. Disengage the 3 guides and remove the cowl side trim board.

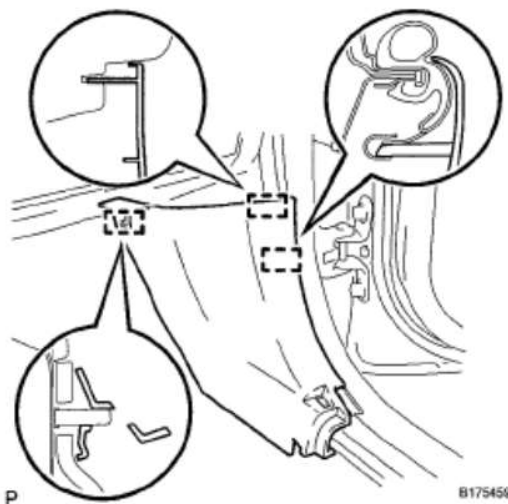


Fig. 13: Identifying Cowl Side Trim Board Guides
Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

13. REMOVE COWL SIDE TRIM BOARD LH

HINT:

2008 Scion xD**2008 ACCESSORIES AND EQUIPMENT Interior - xD**

Use the same procedure as for the RH side.

14. REMOVE FRONT DOOR OPENING TRIM WEATHERSTRIP RH

- a. Remove the front door opening trim weatherstrip.

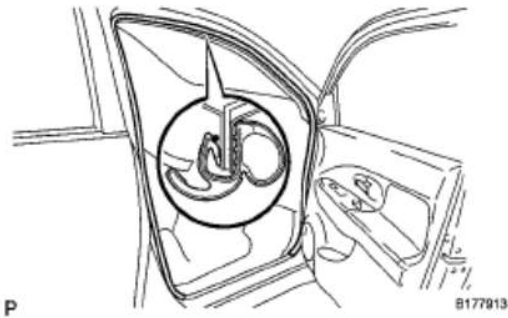


Fig. 14: Identifying Front Door Opening Trim Weatherstrip
Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

15. REMOVE FRONT DOOR OPENING TRIM WEATHERSTRIP LH

HINT:

Use the same procedure as for the RH side.

16. REMOVE REAR DOOR SCUFF PLATE RH

- a. Disengage the 6 claws and remove the rear door scuff plate.

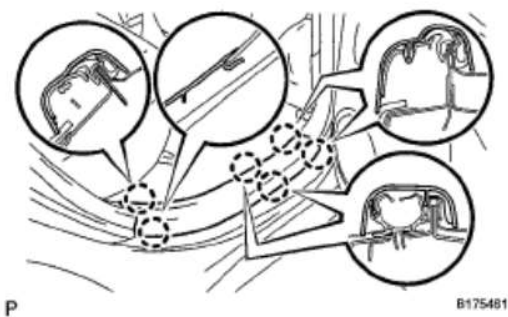


Fig. 15: Identifying Rear Door Scuff Plate Claws
Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

17. REMOVE REAR DOOR SCUFF PLATE LH

HINT:

Use the same procedure as for the RH side.

2008 Scion xD**2008 ACCESSORIES AND EQUIPMENT Interior - xD****18. REMOVE REAR DOOR OPENING TRIM WEATHERSTRIP RH**

- a. Remove the rear door opening trim weatherstrip.

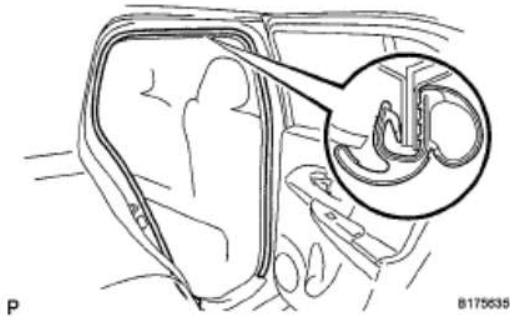


Fig. 16: Identifying Rear Door Opening Trim Weatherstrip
Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

19. REMOVE REAR DOOR OPENING TRIM WEATHERSTRIP LH

HINT:

Use the same procedure as for the RH side.

20. REMOVE REAR DECK TRIM COVER

- a. Disengage the 2 clips, the 4 claws and the 4 guides and remove the rear deck trim cover.

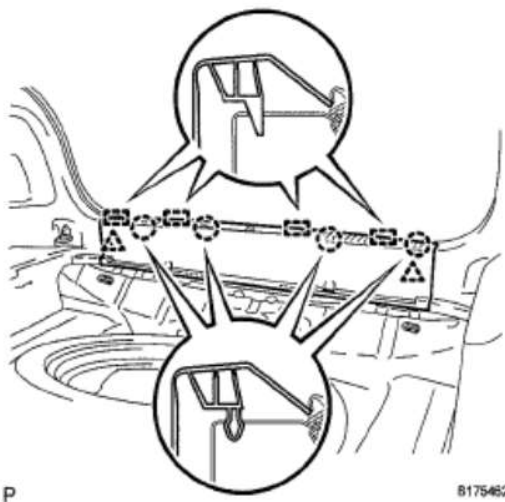


Fig. 17: Identifying Rear Deck Trim Cover Clips, Claws And Guides
Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

21. REMOVE LUGGAGE HOLD BELT STRIKER ASSEMBLY

HINT:

2008 Scion xD

2008 ACCESSORIES AND EQUIPMENT Interior - xD

Use the same procedure for both sides.

- a. Remove the bolt and the luggage hold belt striker.



Fig. 18: Locating Luggage Hold Belt Striker Bolt
Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

22. REMOVE REAR SEAT OUTER BELT ASSEMBLY RH

- a. Remove the belt from the rear seat shoulder belt hanger.
- b. Remove the bolt.
- c. Disengage the 2 claws and remove the floor anchor.

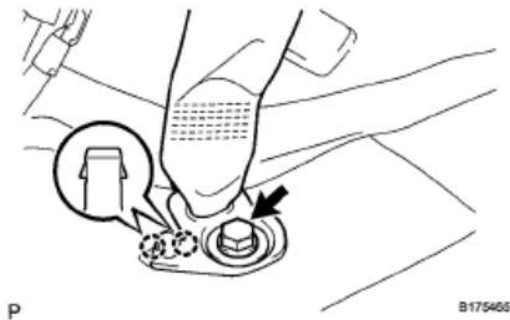


Fig. 19: Identifying Floor Anchor Claws
Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

23. REMOVE REAR SEAT OUTER BELT ASSEMBLY LH

HINT:

Use the same procedure as for the RH side.

24. REMOVE DECK TRIM SIDE PANEL ASSEMBLY RH

- a. Disengage the 4 clips, the 7 claws and the screw and remove the deck trim side panel.

2008 Scion xD

2008 ACCESSORIES AND EQUIPMENT Interior - xD

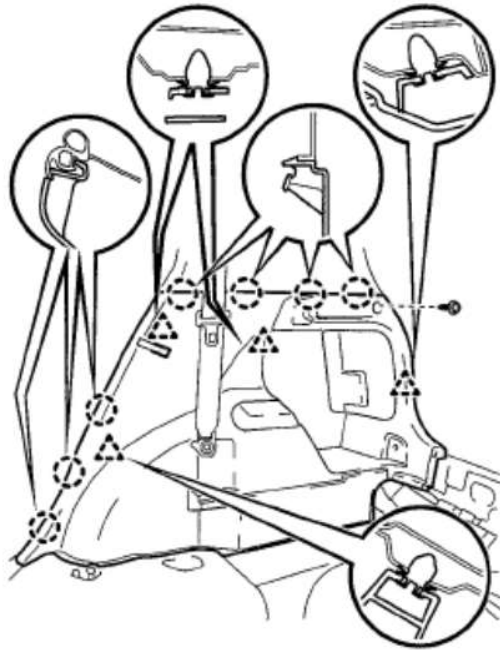
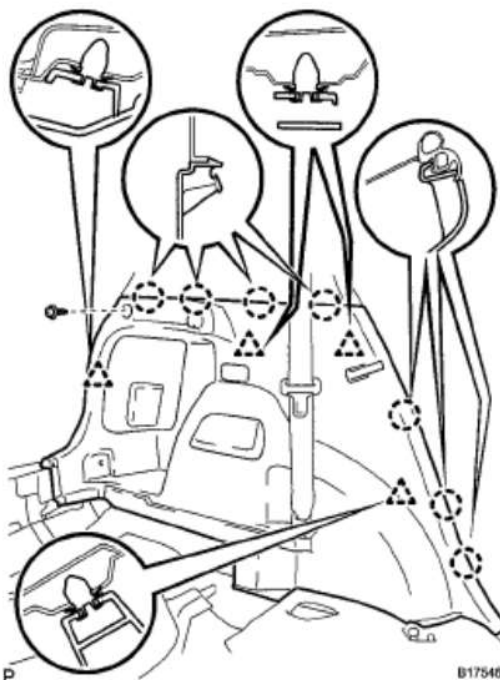


Fig. 20: Identifying Deck Trim Side Panel RH Clips, Claws And Screw
 Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

25. REMOVE DECK TRIM SIDE PANEL ASSEMBLY LH

- a. Disengage the 4 clips, the 7 claws and the screw and remove the deck trim side panel.



2008 Scion xD
2008 ACCESSORIES AND EQUIPMENT Interior - xD

Fig. 21: Identifying Deck Trim Side Panel LH Clips, Claws And Screw
 Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

- b. Disconnect the luggage compartment light connector.

26. REMOVE ROOF SIDE INNER GARNISH ASSEMBLY RH

- a. Pull the garnish towards yourself, and detach the 4 clips (do not detach clip A).
 b. Detach the 2 claws of the guide, and remove the roof side garnish inner toward the front or the vehicle.

HINT:

Clip A remains attached to the body side.

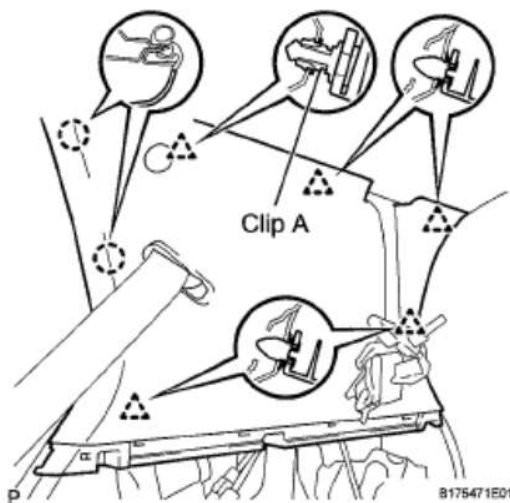


Fig. 22: Identifying Roof Side Inner Garnish RH Claws And Clips
 Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

- c. Remove clip A from the vehicle body.

27. REMOVE ROOF SIDE INNER GARNISH ASSEMBLY LH

HINT:

Use the same procedure as for the RH side.

28. REMOVE SEAT BELT ANCHOR COVER CAP

HINT:

Use the same procedure for both sides.

- a. Pull portion A, shown in the illustration, toward you, remove the 2 claws on the lower side

2008 Scion xD
2008 ACCESSORIES AND EQUIPMENT Interior - xD

followed by the claw on the upper side. Then remove the seat belt anchor cover cap.

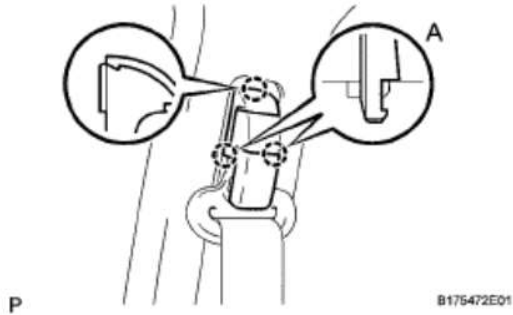


Fig. 23: Identifying Seat Belt Anchor Cover Cap Claws
Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

29. REMOVE FRONT SEAT OUTER BELT ASSEMBLY RH

- a. Remove the bolt, through anchor and front seat outer belt assembly.



Fig. 24: Locating Front Seat Outer Belt Bolt
Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

30. REMOVE FRONT SEAT OUTER BELT ASSEMBLY LH

HINT:

Use the same procedure as for the RH side.

31. REMOVE CENTER PILLAR LOWER GARNISH RH

- a. Disengage the 2 clips and the 4 claws and remove the center pillar lower garnish.

2008 Scion xD

2008 ACCESSORIES AND EQUIPMENT Interior - xD

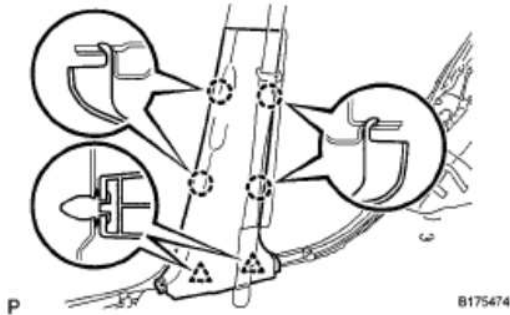


Fig. 25: Identifying Center Pillar Lower Garnish Clips And Claws
Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

32. REMOVE CENTER PILLAR LOWER GARNISH LH

HINT:

Use the same procedure as for the RH side.

33. REMOVE CENTER PILLAR UPPER GARNISH RH

- a. Disengage the 2 clips and the guide and remove the center pillar upper garnish.

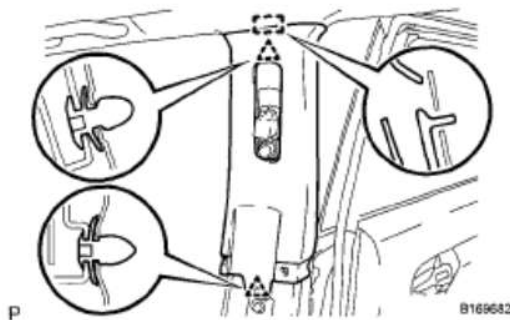


Fig. 26: Identifying Center Pillar Upper Garnish Clips And Guide
Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

34. REMOVE CENTER PILLAR UPPER GARNISH LH

HINT:

Use the same procedure as for the RH side.

35. REMOVE FRONT PILLAR GARNISH RH

NOTE:

- Install a protective cover onto the curtain shield airbag as soon as the front pillar garnish is removed.

2008 Scion xD

2008 ACCESSORIES AND EQUIPMENT Interior - xD

- Replace the front pillar garnish clip with a new one when the front pillar garnish is removed.

- Install the protective tape.

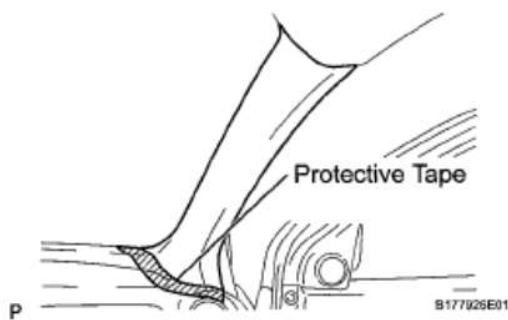


Fig. 27: Identifying Protective Tape

Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

- Using a moulding remover C, pull the upper part of the garnish toward the inside of the cabin and disengage the 2 clips.

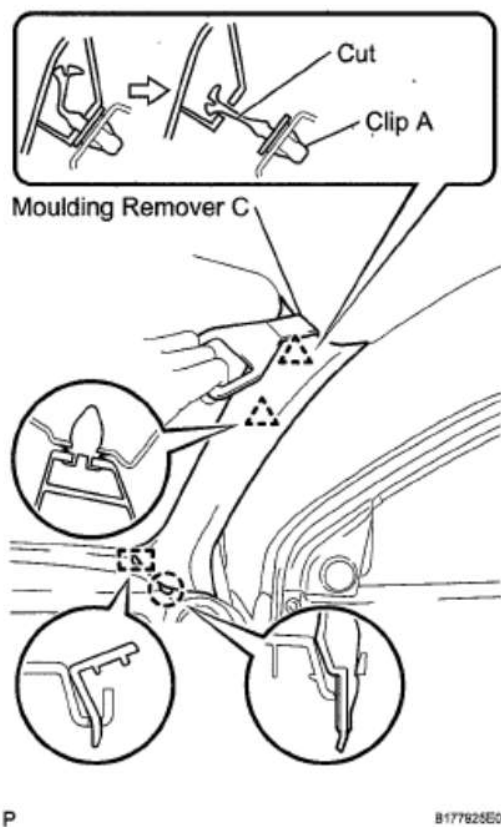


Fig. 28: Pulling Upper Part Of Garnish

2008 Scion xD

2008 ACCESSORIES AND EQUIPMENT Interior - xD

Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

- c. Cut off clip A.
- d. Disengage the guide and the claw and remove the front pillar garnish RH.
- e. Remove clip A from the vehicle body.
- f. Protect the curtain shield airbag assembly.

Protective cover size

PROTECTIVE COVER SIZE SPECIFICATION

Area	Measurement
a	700 mm (27.56 in.)
b	120 mm (4.72 in.)

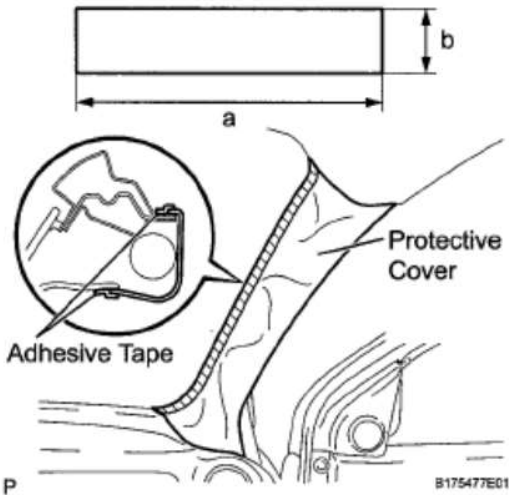


Fig. 29: Identifying Protective Cover And Adhesive Tape
Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

36. REMOVE FRONT PILLAR GARNISH LH

HINT:
Use the same procedure as for the RH side.

37. REMOVE ASSIST GRIP

HINT:
Use the same procedure to remove all assist grips.

- a. Using a moulding remover A, disengage the 2 claws and remove the assist grip cover.

2008 Scion xD

2008 ACCESSORIES AND EQUIPMENT Interior - xD

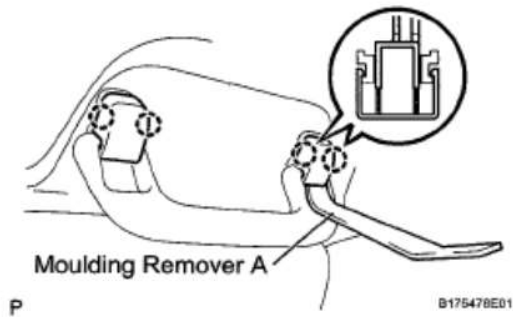


Fig. 30: Disengaging Claws

Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

- b. Disengage the 2 springs and remove the assist grip.



Fig. 31: Identifying Assist Grip Springs

Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

38. REMOVE VISOR ASSEMBLY RH

- a. Using a moulding remover B, disengage the 4 claws and remove the visor cover.

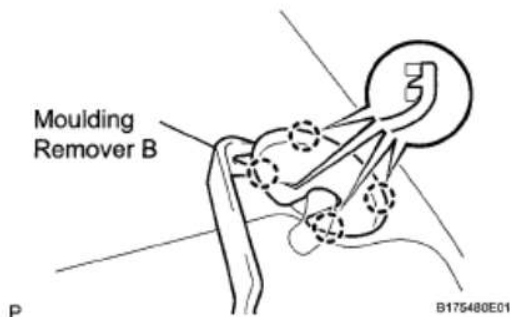


Fig. 32: Disengaging Claws

Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

- b. Remove the visor shaft from the visor holder.
- c. Disengage the 2 springs and remove the visor.

2008 Scion xD

2008 ACCESSORIES AND EQUIPMENT Interior - xD

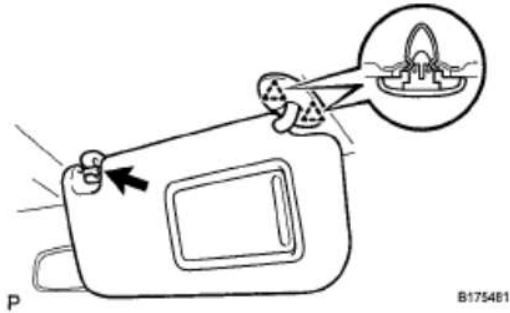


Fig. 33: Identifying Visor Springs

Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

39. REMOVE VISOR ASSEMBLY LH

HINT:

Use the same procedure as for the RH side.

40. REMOVE VISOR HOLDER RH

- a. Turn the visor holder approximately 45° and pull it out as shown in the illustration.

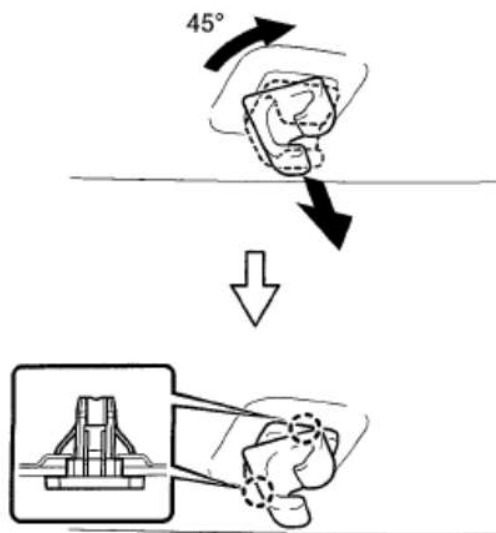


Fig. 34: Removing Visor Holder RH

Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

- b. Disengage the 2 claws and remove the visor holder.

41. REMOVE VISOR HOLDER LH

2008 Scion xD**2008 ACCESSORIES AND EQUIPMENT Interior - xD**

HINT:

Use the same procedure as for the RH side.

42. REMOVE ROOM LIGHT ASSEMBLY

- a. Using a screwdriver with its tip wrapped in

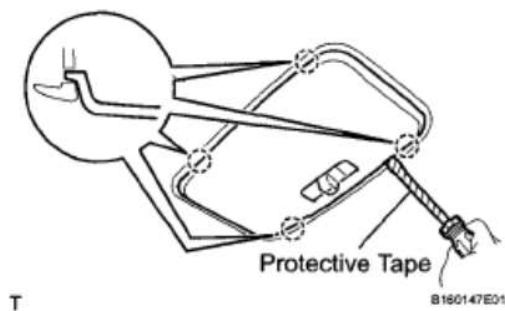


Fig. 35: Disengaging Room Light Lens Claws

Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

- b. Using a screwdriver with its tip wrapped in protective tape, disengage the 4 claws and remove the 2 room light covers.

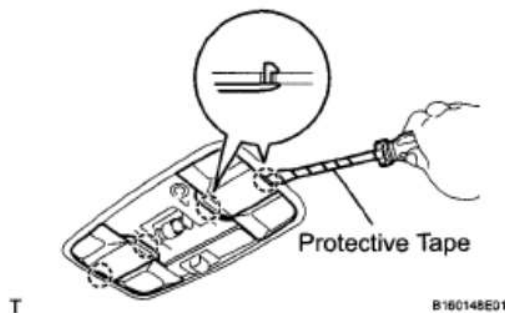


Fig. 36: Disengaging Room Light Cover Claws

Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

- c. Using a screwdriver with its tip wrapped in protective tape, disengage the 4 claws and remove the room light.

2008 Scion xD

2008 ACCESSORIES AND EQUIPMENT Interior - xD

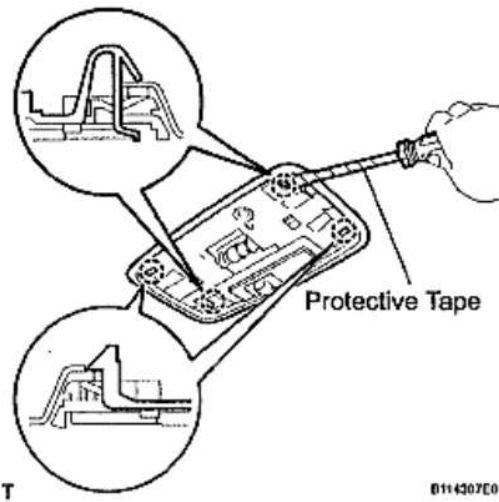


Fig. 37: Disengaging Room Light Claws

Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

- d. Remove the roof wire from the claw on the room light.

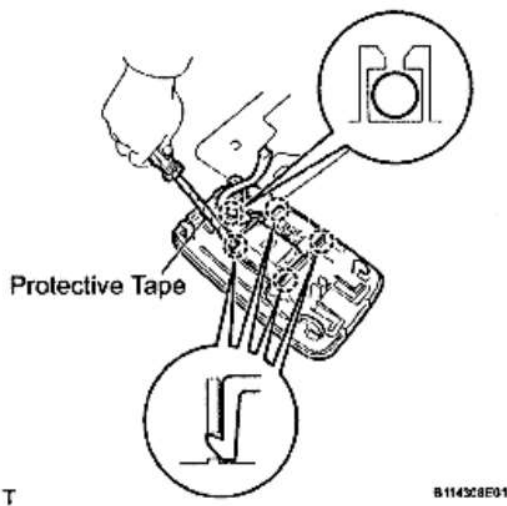


Fig. 38: Disengaging Room Light Switch Base Claws

Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

- e. Using a screwdriver with its tip wrapped in protective tape, disengage the 4 claws and remove the room light switch base.

43. REMOVE MAP LIGHT ASSEMBLY

- a. Using a moulding remover D, disengage the 4 claws and remove the map light.

2008 Scion xD

2008 ACCESSORIES AND EQUIPMENT Interior - xD

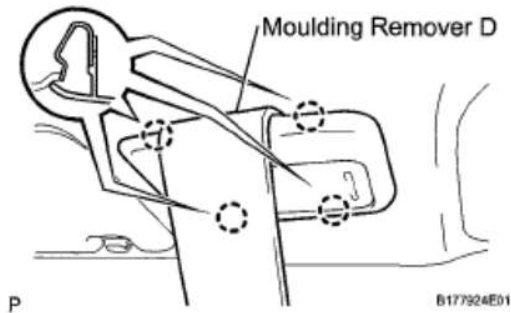


Fig. 39: Disengaging Map Light Claws

Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

- b. Disconnect the map light connector.

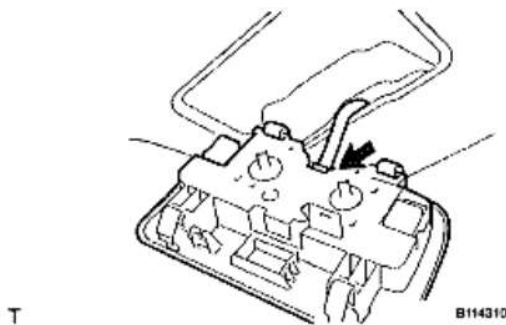
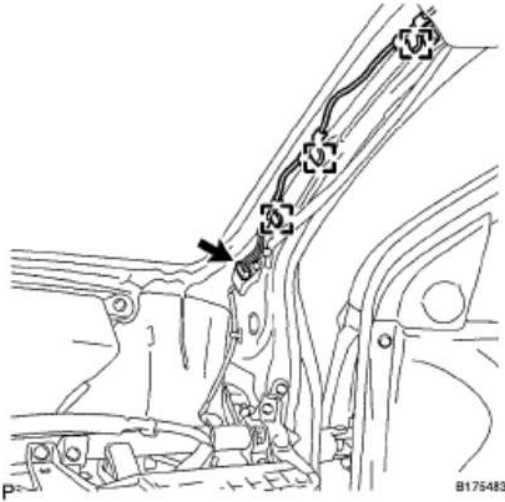


Fig. 40: Locating Map Light Connector

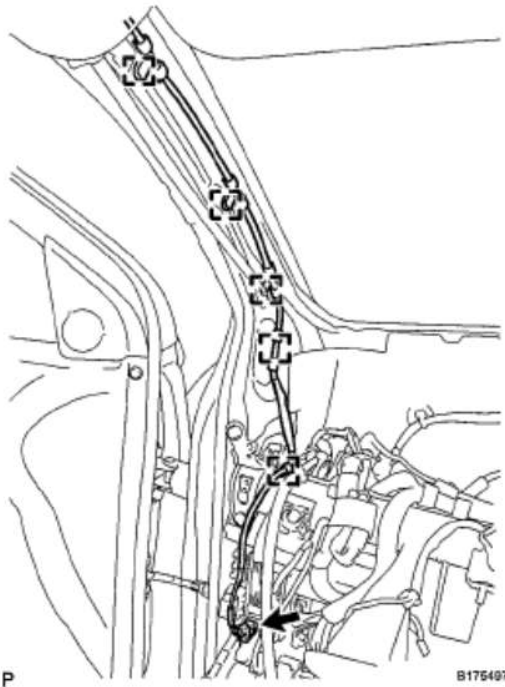
Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

44. **REMOVE INSTRUMENT CLUSTER FINISH CENTER PANEL SUB-ASSEMBLY** (See **REMOVAL**)
45. **REMOVE INSTRUMENT CLUSTER FINISH PANEL SUB-ASSEMBLY** (See **REMOVAL**)
46. **REMOVE COMBINATION METER ASSEMBLY** (See **REMOVAL**)
47. **REMOVE GLOVE COMPARTMENT DOOR ASSEMBLY** (See **REMOVAL**)
48. **REMOVE UPPER INSTRUMENT PANEL SUB-ASSEMBLY** (See **REMOVAL**)
49. **REMOVE REAR CENTER SEAT OUTER BELT ASSEMBLY** (See **REMOVAL**)
50. **REMOVE SEAT BELT ANCHOR COVER** (See **REMOVAL**)
51. **REMOVE ROOF HEADLINING ASSEMBLY**
 - a. Disconnect the antenna cord connector.

2008 Scion xD**2008 ACCESSORIES AND EQUIPMENT Interior - xD****Fig. 41: Locating Antenna Cord Connector**

Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

- b. Using a clip remover, remove the 3 clamps.
- c. Disconnect the roof wire connector.

**Fig. 42: Locating Roof Wire Connector**

Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

- d. Using a clip remover, remove the 5 clamps.

2008 Scion xD

2008 ACCESSORIES AND EQUIPMENT Interior - xD

- e. Using a clip remover, remove the clip.

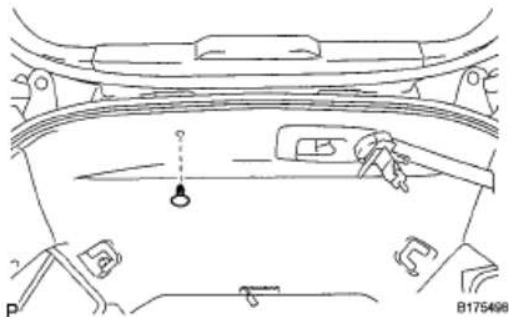


Fig. 43: Identifying Clip

Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

- f. Remove the roof headlining from the back door.

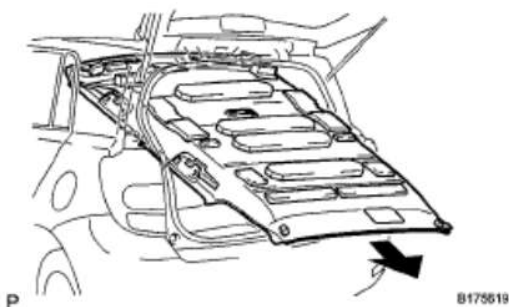


Fig. 44: Removing Roof Headlining From Back Door

Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

52. REMOVE REAR ROOF SILENCER PAD

- a. Remove the rear roof silencer pad.

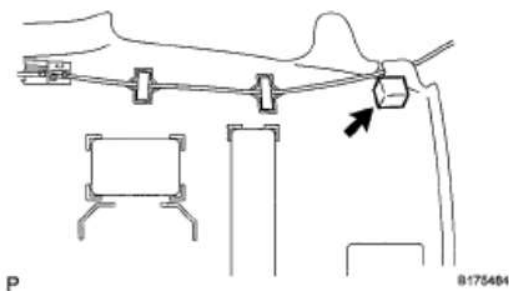


Fig. 45: Locating Rear Roof Silencer Pad

Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

53. REMOVE REAR SIDE RAIL SPACER RH

2008 Scion xD

2008 ACCESSORIES AND EQUIPMENT Interior - xD

- a. Remove the 2 adhesive portions and the front side rail spacer.

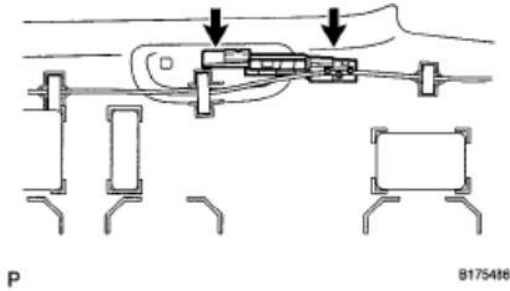


Fig. 46: Locating Front Side Rail Spacer Adhesive Portions
Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

54. REMOVE REAR SIDE RAIL SPACER LH

HINT:

Use the same procedure as for the RH side.

55. REMOVE ROOF WIRE

- a. Remove the 7 pieces of tape.

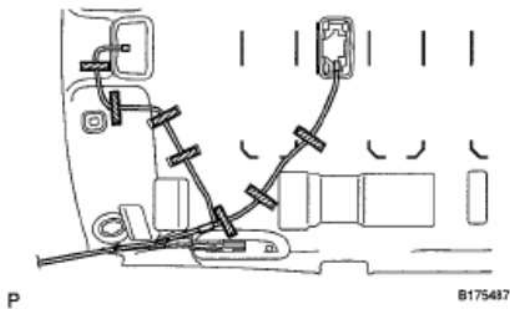


Fig. 47: Identifying Roof Wire And Tapes
Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

- b. Remove the roof wire from the roof headlining.

56. REMOVE ANTENNA CORD SUB-ASSEMBLY (See REMOVAL)

INSTALLATION

CAUTION: Some of these service operations affect the SRS airbag system. Read the precautionary notices concerning the SRS airbag system before servicing (See PRECAUTION).

1. INSTALL ANTENNA CORD SUB-ASSEMBLY (See INSTALLATION)

2008 Scion xD

2008 ACCESSORIES AND EQUIPMENT Interior - xD

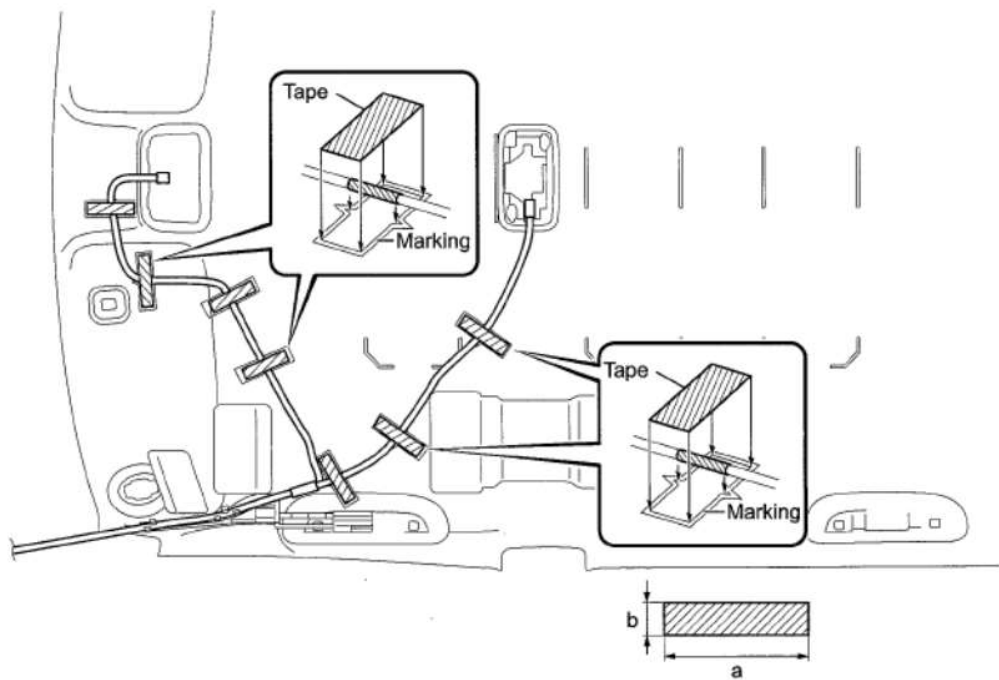
2. INSTALL ROOF WIRE

- a. Install the roof wire onto the roof headlining with 7 new pieces of tape.

MARK MEASUREMENT SPECIFICATION

Mark	Measurement
a	80 mm (3 15 in)
b	20 mm (0 787 in)

- NOTE:
- Apply the tape securely in place.
 - Do not touch the adhesive surface when applying the tape to prevent adhesion failure.



P

8175498ED1

Fig. 48: Identifying Roof Wire With Tapes
Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

3. INSTALL REAR SIDE RAIL SPACER RH

- a. Install the 2 double-sided tapes.
- b. Align the rear side rail spacer with the markings on the roof headlining and install it onto the roof headlining.

2008 Scion xD

2008 ACCESSORIES AND EQUIPMENT Interior - xD

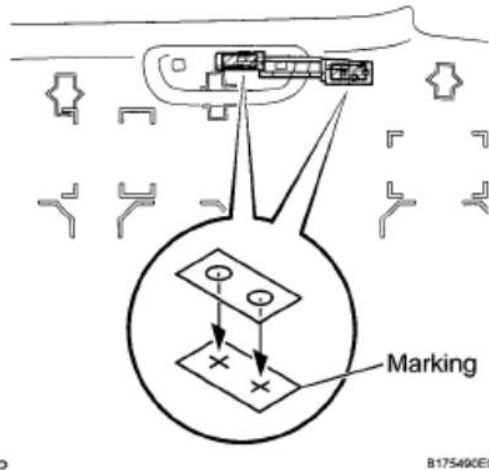


Fig. 49: Aligning Rear Side Rail Spacer With Markings On Roof Headlining
Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

4. INSTALL REAR SIDE RAIL SPACER LH

HINT:

Use the same procedure as for the RH side.

5. INSTALL REAR ROOF SILENCER PAD

- Install the double-sided tape.
- Align the rear roof silencer pad with the markings of the roof headlining and install them onto the roof headlining.

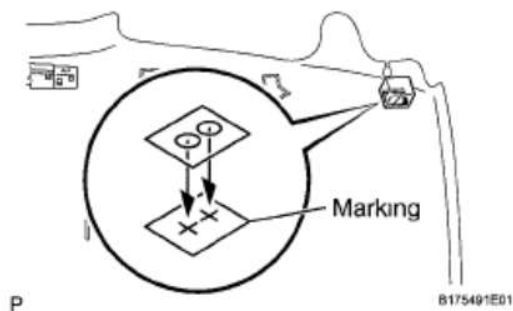


Fig. 50: Aligning Rear Roof Silencer Pad With Markings Of Roof Headlining
Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

6. INSTALL ROOF HEADLINING ASSEMBLY

- Pull the roof headlining back into the vehicle through the back door.

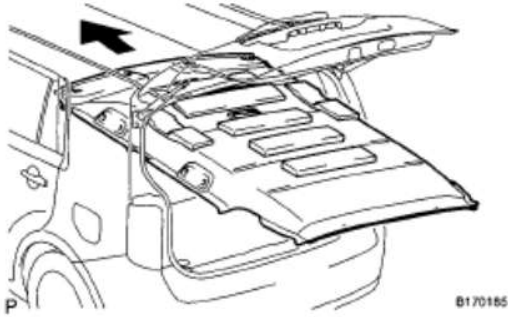
2008 Scion xD**2008 ACCESSORIES AND EQUIPMENT Interior - xD**

Fig. 51: Installing Roof Headlining Assembly
Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

- b. Install the clip.

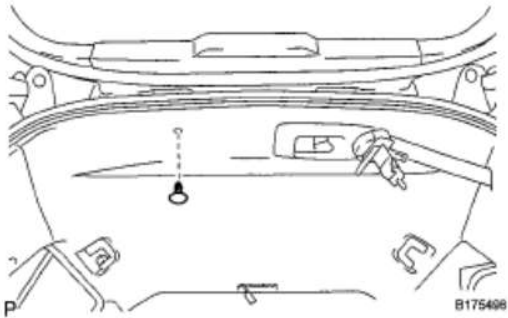
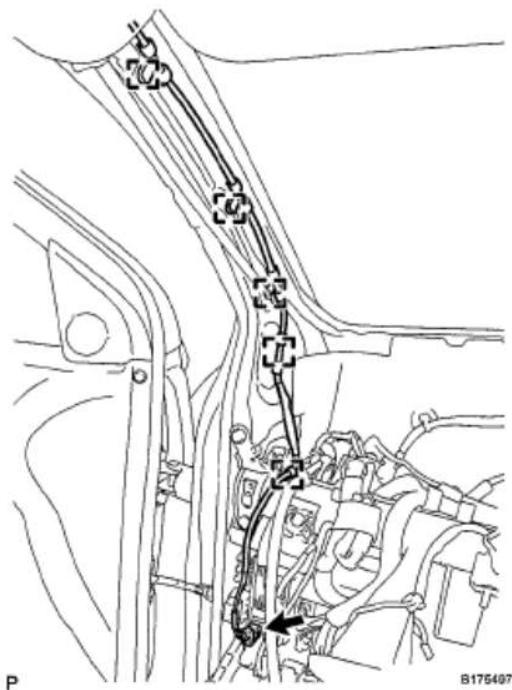


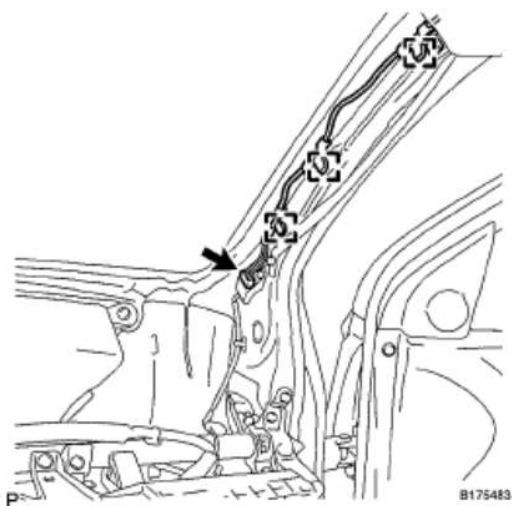
Fig. 52: Identifying Clip
Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

- c. Engage the 5 clamps.
d. Connect the roof wire connector.

2008 Scion xD**2008 ACCESSORIES AND EQUIPMENT Interior - xD****Fig. 53: Locating Roof Wire Connector**

Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

- e. Engage the 3 clamps.
- f. Connect the antenna cord connector.

**Fig. 54: Locating Antenna Cord Connector**

Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

7. INSTALL SEAT BELT ANCHOR COVER (See INSTALLATION)

2008 Scion xD

2008 ACCESSORIES AND EQUIPMENT Interior - xD

8. **INSTALL SHOULDER BELT ANCHOR COVER RH** (See INSTALLATION)
9. **INSTALL REAR CENTER SEAT OUTER BELT ASSEMBLY** (See INSTALLATION)
10. **INSTALL UPPER INSTRUMENT PANEL SUB-ASSEMBLY** (See INSTALLATION)
11. **INSTALL COMBINATION METER ASSEMBLY** (See REASSEMBLY)
12. **INSTALL INSTRUMENT CLUSTER FINISH PANEL SUB-ASSEMBLY** (See REASSEMBLY)
13. **INSTALL GLOVE COMPARTMENT DOOR ASSEMBLY** (See INSTALLATION)
14. **INSTALL INSTRUMENT CLUSTER FINISH CENTER PANEL SUB-ASSEMBLY** (See INSTALLATION)
15. **INSTALL MAP LIGHT ASSEMBLY**
 - a. Connect the map light connector.

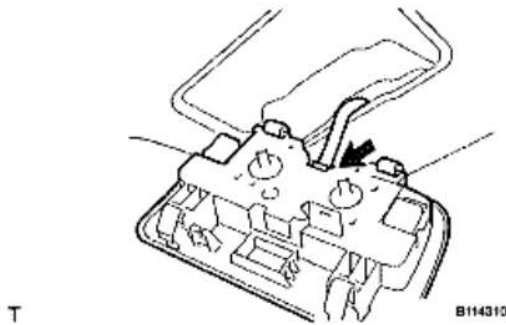


Fig. 55: Locating Map Light Connector
Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

- b. Engage the 4 claws and install the map light.

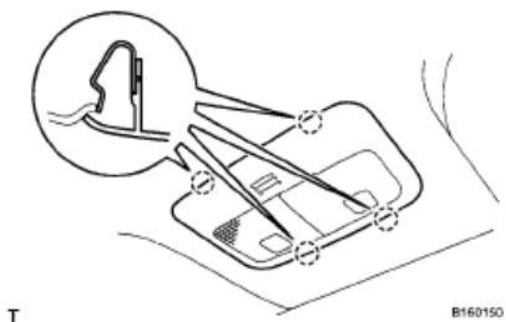
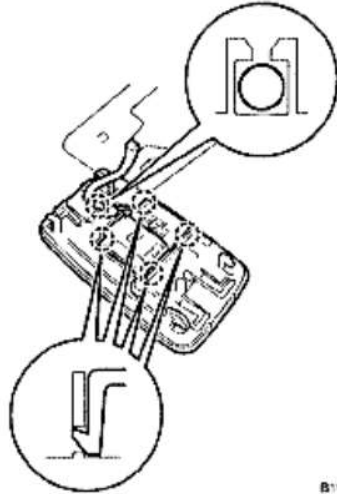


Fig. 56: Identifying Map Light Claws
Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

16. **INSTALL ROOM LIGHT ASSEMBLY**
 - a. Engage the 4 claws and install the room light switch base.

2008 Scion xD

2008 ACCESSORIES AND EQUIPMENT Interior - xD

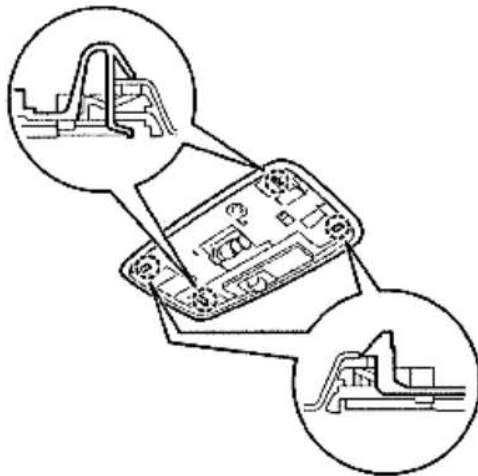


T

B114347

Fig. 57: Identifying Room Light Switch Base Claws
 Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

- b. Install the roof wire into the claw on the room light.
- c. Engage the 4 claws and install the room light.



T

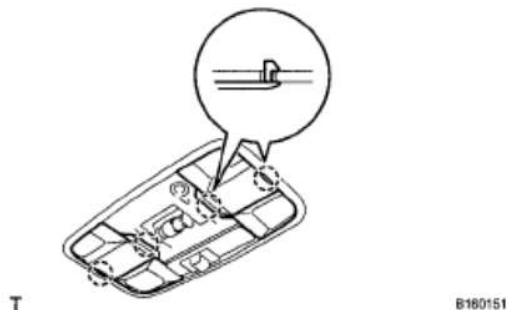
B114348

Fig. 58: Identifying Room Light Claws
 Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

- d. Engage the 4 claws and install the 2 room light covers.

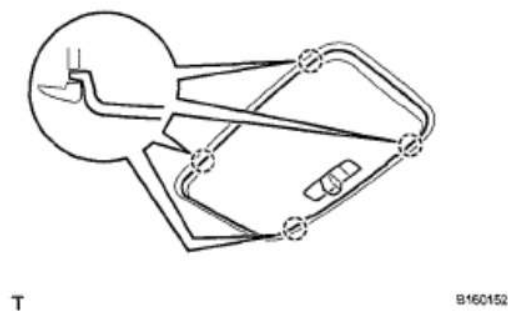
2008 Scion xD

2008 ACCESSORIES AND EQUIPMENT Interior - xD

**Fig. 59: Identifying Room Light Cover Claws**

Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

- e. Engage the 4 claws and install the room light lens.

**Fig. 60: Identifying Room Light Lens Claws**

Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

17. INSTALL VISOR HOLDER RH

- a. Engage the 2 claws.
- b. Push in the visor holder as shown in the illustration.

2008 Scion xD

2008 ACCESSORIES AND EQUIPMENT Interior - xD

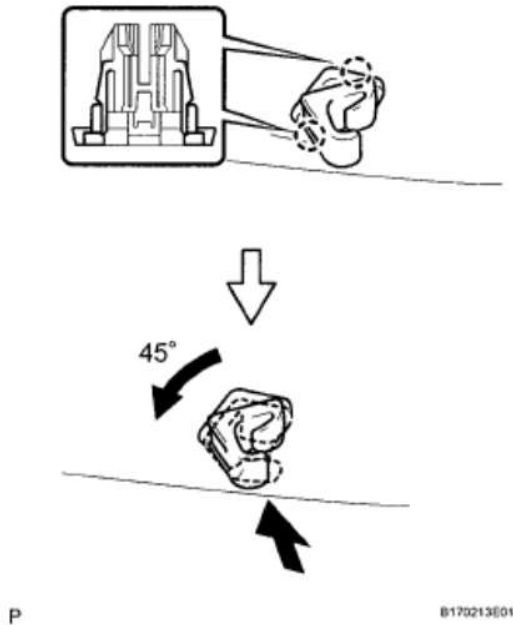


Fig. 61: Installing Visor Holder RH

Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

18. INSTALL VISOR HOLDER LH

HINT:

Use the same procedure as for the RH side.

19. INSTALL VISOR ASSEMBLY RH

- a. Engage the 2 springs and install the visor.

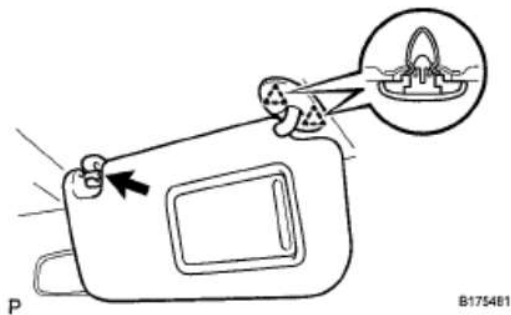


Fig. 62: Identifying Visor Springs

Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

- b. Install the visor shaft into the visor holder.
- c. Engage the 4 claws and install the visor cover.

2008 Scion xD

2008 ACCESSORIES AND EQUIPMENT Interior - xD

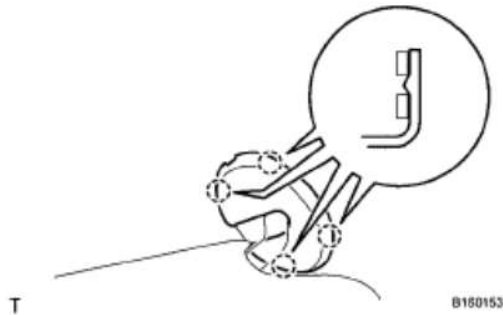


Fig. 63: Identifying Visor Cover Claws
Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

20. INSTALL VISOR ASSEMBLY LH

HINT:

Use the same procedure as for the RH side.

21. INSTALL ASSIST GRIP

HINT:

Use the same procedure to install all assist grips.

- a. Engage the 2 springs and install the assist grip.

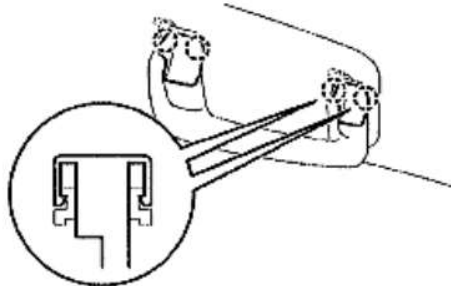


Fig. 64: Identifying Assist Grip Springs
Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

- b. Engage the 2 claws and install the assist grip covers.

2008 Scion xD

2008 ACCESSORIES AND EQUIPMENT Interior - xD



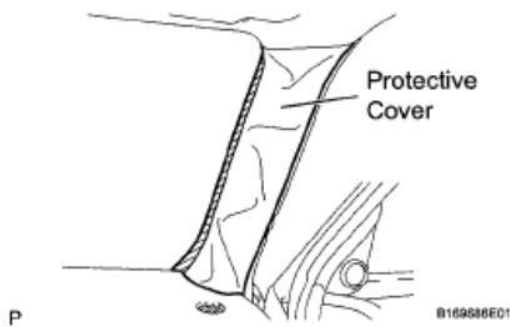
T

B114352

Fig. 65: Identifying Assist Grip Cover Claws
Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

22. INSTALL FRONT PILLAR GARNISH RH

- a. Remove the protective cover.



P

B169686E01

Fig. 66: Identifying Protective Cover
Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

- b. Install a new front pillar garnish clip onto the front pillar garnish.
- c. Engage the 2 clips and guide and the claw and install the front pillar garnish.

2008 Scion xD

2008 ACCESSORIES AND EQUIPMENT Interior - xD

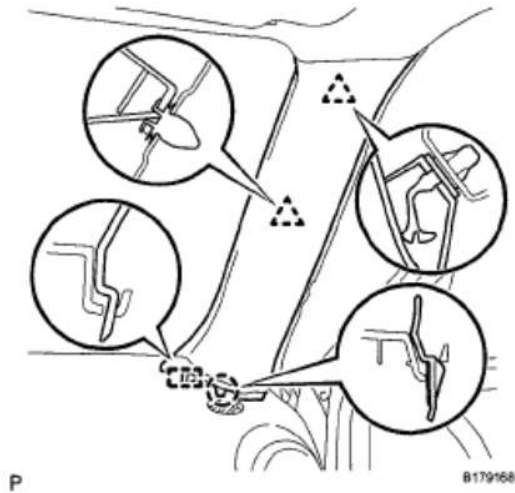


Fig. 67: Identifying Front Pillar Garnish Clips And Guide And Claw
 Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

- d. Remove the protective tape.

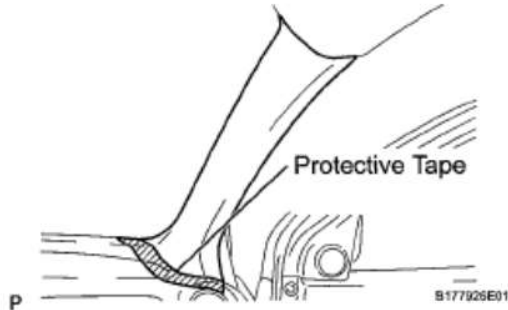


Fig. 68: Identifying Protective Tape
 Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

23. INSTALL FRONT PILLAR GARNISH LH

HINT:

Use the same procedure as for the RH side.

24. INSTALL CENTER PILLAR UPPER GARNISH RH

- a. Engage the 2 clips and the guide and install the center pillar upper garnish.

2008 Scion xD

2008 ACCESSORIES AND EQUIPMENT Interior - xD

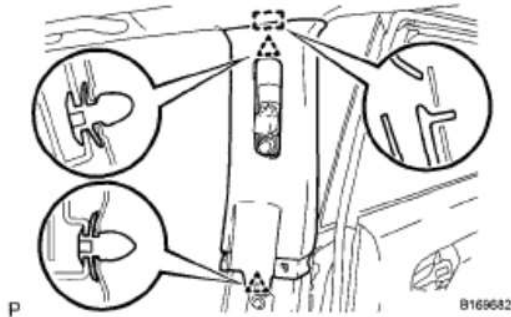


Fig. 69: Identifying Center Pillar Upper Garnish Clips And Guide
Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

25. INSTALL CENTER PILLAR UPPER GARNISH LH

HINT:

Use the same procedure as for the RH side.

26. INSTALL CENTER PILLAR LOWER GARNISH RH

- Engage the 2 clips and the 4 claws and install the center pillar lower garnish.

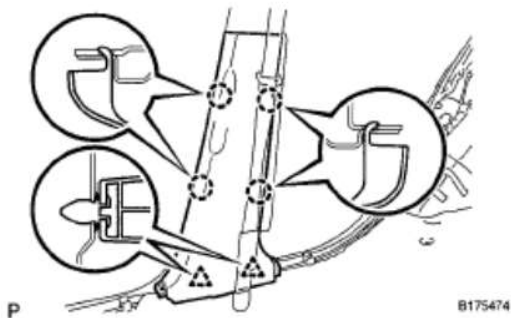


Fig. 70: Identifying Center Pillar Lower Garnish Clips And Claws
Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

27. INSTALL CENTER PILLAR LOWER GARNISH LH

HINT:

Use the same procedure as for the RH side.

28. INSTALL FRONT SEAT OUTER BELT ASSEMBLY RH

- Install the through anchor with the bolt.

Torque: 42 N*m (428 kgf*cm, 31 ft.*lbf)

2008 Scion xD

2008 ACCESSORIES AND EQUIPMENT Interior - xD



Fig. 71: Locating Front Seat Outer Belt Bolt
Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

29. INSTALL FRONT SEAT OUTER BELT ASSEMBLY LH

HINT:

Use the same procedure as for the RH side.

30. INSTALL SEAT BELT ANCHOR COVER CAP

HINT:

Use the same procedure for both sides.

- a. Engage the 3 claws and install the seat belt anchor cover cap.

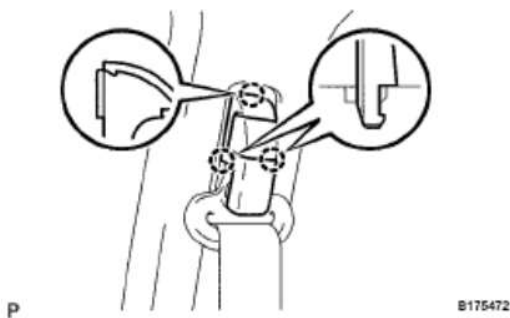


Fig. 72: Identifying Seat Belt Anchor Cover Cap Claws
Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

31. INSTALL ROOF SIDE INNER GARNISH ASSEMBLY RH

- a. Pass the rear seat outer belt through the slit in the roof side inner garnish.
- b. Engage the 5 clips and the 2 claws and install the roof side inner garnish.

2008 Scion xD

2008 ACCESSORIES AND EQUIPMENT Interior - xD

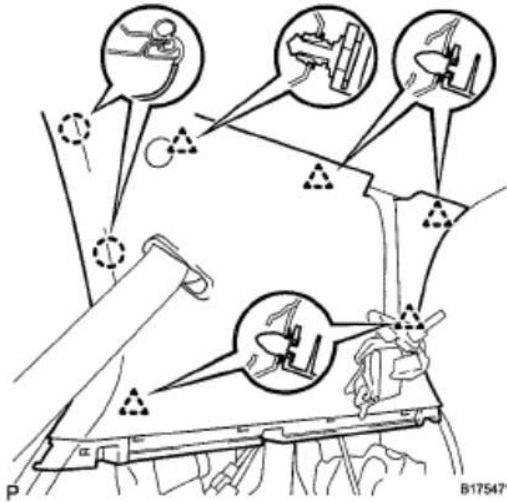


Fig. 73: Identifying Roof Side Inner Garnish Clips And Claws
 Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

c. Install the clip.

32. INSTALL ROOF SIDE INNER GARNISH ASSEMBLY LH

HINT:

Use the same procedure as for the RH side.

33. INSTALL DECK TRIM SIDE PANEL ASSEMBLY RH

a. Engage the 4 clips, the 7 claws and the screw and install the deck trim side panel.

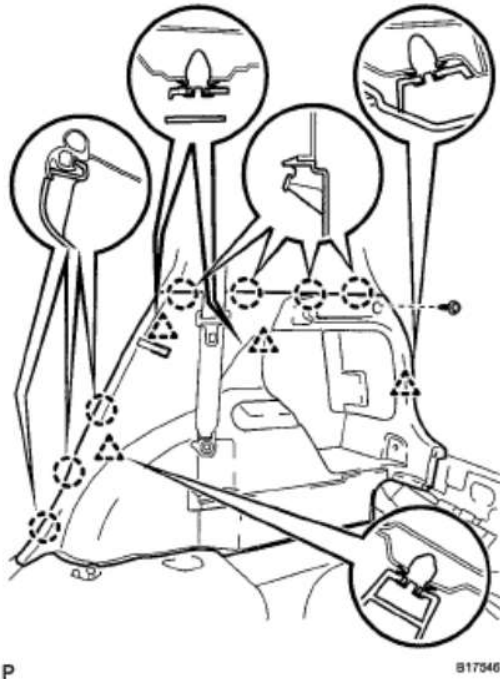
2008 Scion xD**2008 ACCESSORIES AND EQUIPMENT Interior - xD**

Fig. 74: Identifying Deck Trim Side Panel RH Clips, Claws And Screw
Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

34. INSTALL DECK TRIM SIDE PANEL ASSEMBLY LH

- a. Connect the luggage compartment light connector.
- b. Engage the 4 clips, the 7 claws and the screw and install the deck trim side panel.

2008 Scion xD

2008 ACCESSORIES AND EQUIPMENT Interior - xD

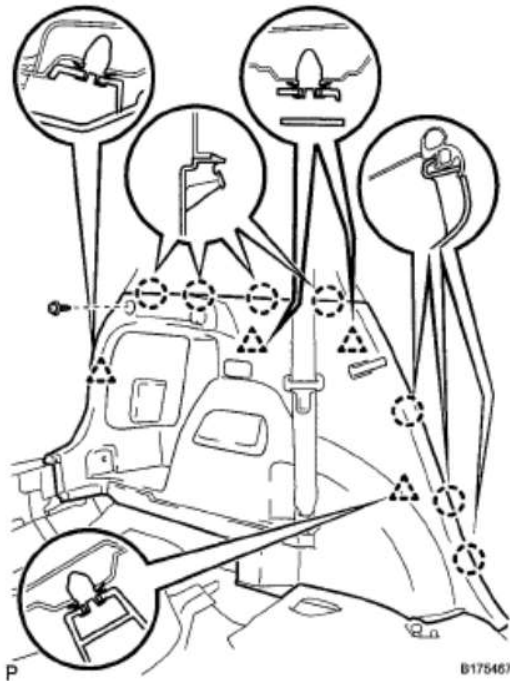


Fig. 75: Identifying Deck Trim Side Panel LH Clips, Claws And Screw
Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

35. INSTALL REAR SEAT OUTER BELT ASSEMBLY RH

- Install the floor anchor and engage the 2 claws.

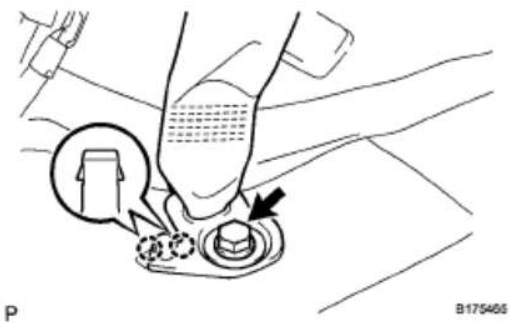


Fig. 76: Identifying Floor Anchor Claws
Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

- Install the bolt.

Torque: 42 N*m (428 kgf*cm, 31 ft.*lbf)

- Install the belt into the rear seat shoulder belt hunger.

36. INSTALL REAR SEAT OUTER BELT ASSEMBLY LH

2008 Scion xD**2008 ACCESSORIES AND EQUIPMENT Interior - xD**

HINT:

Use the same procedure as for the RH side.

37. INSTALL LUGGAGE HOLD BELT STRIKER ASSEMBLY

HINT:

Use the same procedure for both sides,

- a. Install the luggage hold belt striker with the bolt.

Torque: 18 N*m (184 kgf*cm, 13 ft.*lbf)



Fig. 77: Locating Luggage Hold Belt Striker Bolt
Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

38. INSTALL REAR DECK TRIM COVER

- a. Engage the 2 clips, 4 the claws and install the rear deck trim cover.

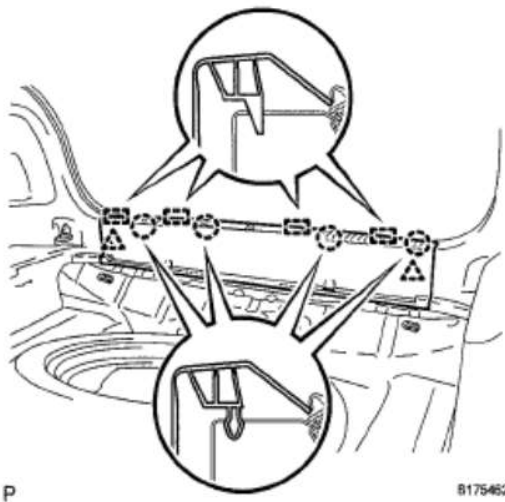


Fig. 78: Identifying Rear Deck Trim Cover Clips, Claws And Guides

2008 Scion xD

2008 ACCESSORIES AND EQUIPMENT Interior - xD

Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

39. INSTALL REAR DOOR OPENING TRIM WEATHERSTRIP RH

- a. Align the paint mark on the weatherstrip and the protruding portion on the body indicated by the arrow in the illustration, and install the rear door opening trim weatherstrip.

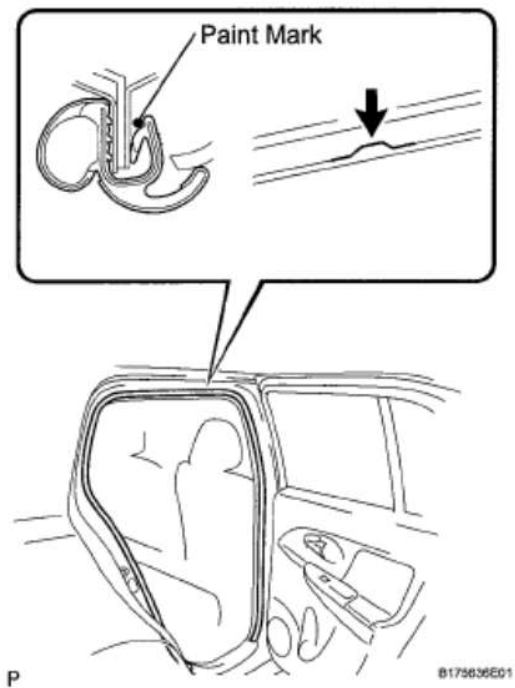


Fig. 79: Identifying Paint Mark On Rear Door Opening Trim Weatherstrip
Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

Paint mark

PAINT MARK AREA AND COLOR REFERENCE

Area	Color
RH Side	Orange
LH Side	Blue

40. INSTALL REAR DOOR OPENING TRIM WEATHERSTRIP LH

HINT:

Use the same procedure as for the RH side.

41. INSTALL REAR DOOR SCUFF PLATE RH

- a. Engage the 6 claws and install the rear door scuff plate.

2008 Scion xD

2008 ACCESSORIES AND EQUIPMENT Interior - xD

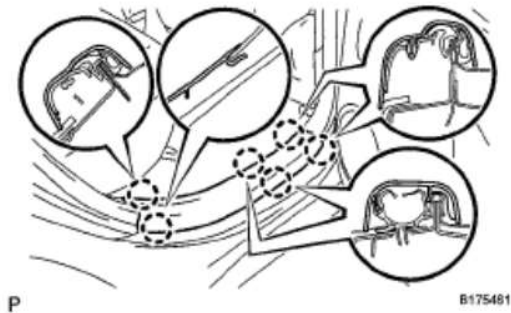


Fig. 80: Identifying Rear Door Scuff Plate Claws
Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

42. INSTALL REAR DOOR SCUFF PLATE LH

HINT:

Use the same procedure as for the RH side.

43. INSTALL FRONT DOOR OPENING TRIM WEATHERSTRIP RH

- a. Align the paint mark on the weatherstrip and the protruding portion on the body indicated by the arrow in the illustration, and install the front door opening trim weatherstrip.

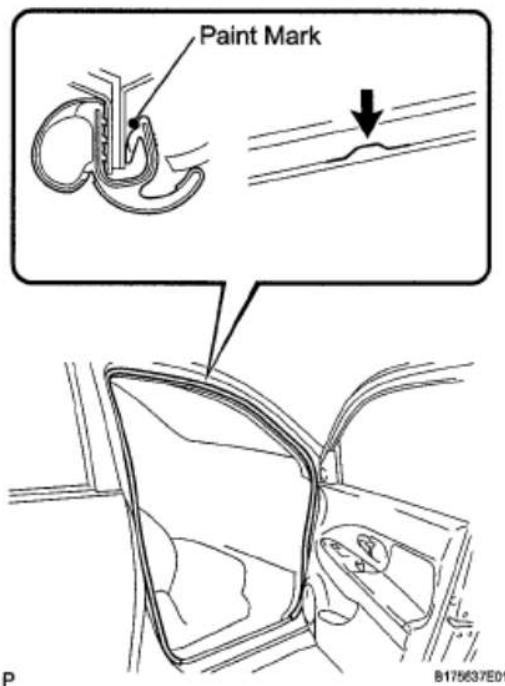


Fig. 81: Identifying Paint Mark On Front Door Opening Trim Weatherstrip
Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

2008 Scion xD

2008 ACCESSORIES AND EQUIPMENT Interior - xD

Paint mark

PAINT MARK AREA AND COLOR REFERENCE

Area	Color
RH Side	Light blue
LH Side	Yellow-green

44. INSTALL FRONT DOOR OPENING TRIM WEATHERSTRIP LH

HINT:

Use the same procedure as for the RH side.

45. INSTALL COWL SIDE TRIM BOARD RH

- a. Engage the 3 guides and install the cowl side trim board.

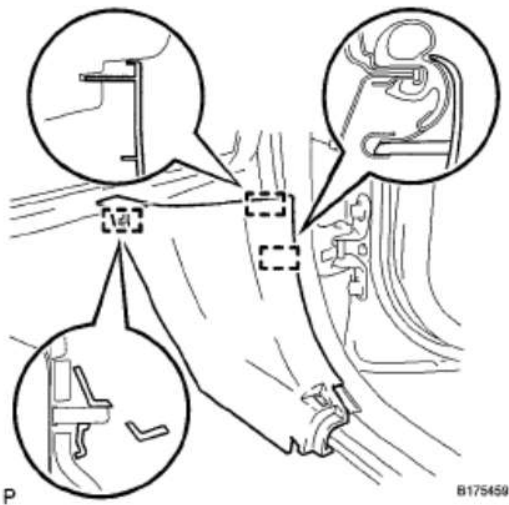


Fig. 82: Identifying Cowl Side Trim Board Guides
Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

46. INSTALL COWL SIDE TRIM BOARD LH

HINT:

Use the same procedure as for the RH side.

47. INSTALL NO. 1 INSTRUMENT PANEL UNDER COVER SUB-ASSEMBLY

- a. Engage the claw and the 2 guides and install the instrument panel under cover.

2008 Scion xD

2008 ACCESSORIES AND EQUIPMENT Interior - xD

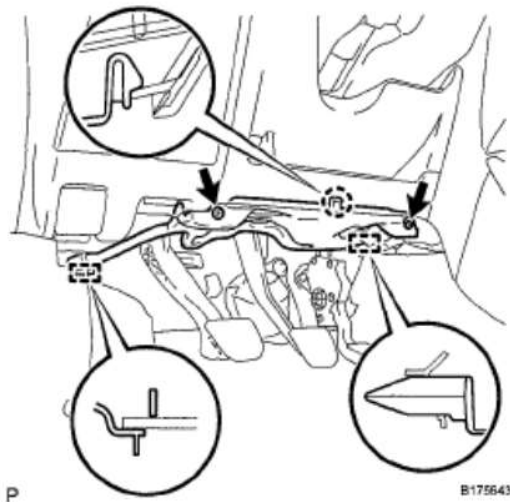


Fig. 83: Identifying No 1 Instrument Panel Under Cover Claw And Guides
Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

- b. Install the 2 screws.

48. INSTALL NO. 2 INSTRUMENT PANEL UNDER COVER SUB-ASSEMBLY

- a. Engage the 3 claws and the 2 guides and install the instrument panel under cover.

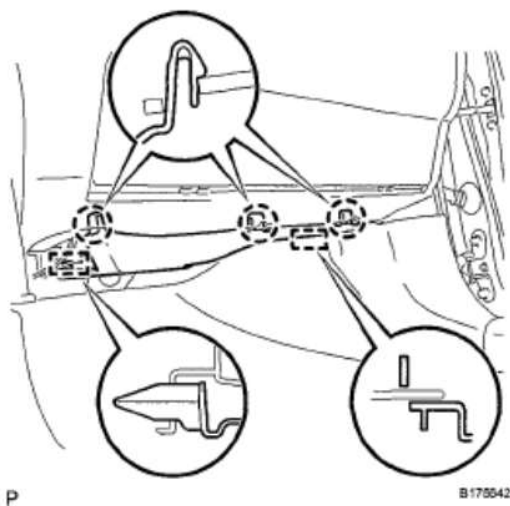


Fig. 84: Identifying No 2 Instrument Panel Under Cover Claws And Guides
Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

49. INSTALL FRONT DOOR SCUFF PLATE RH

- a. Engage the 8 claws and install the front door scuff plate.

2008 Scion xD

2008 ACCESSORIES AND EQUIPMENT Interior - xD

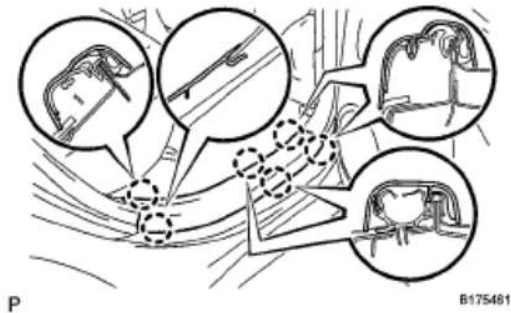


Fig. 85: Identifying Front Door Scuff Plate Claws
Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

50. INSTALL FRONT DOOR SCUFF PLATE LH

HINT:

Use the same procedure as for the RH side.

51. **INSTALL REAR SEAT ASSEMBLY RH** (See INSTALLATION)
52. **INSTALL REAR SEAT ASSEMBLY LH** (See INSTALLATION)
53. **INSTALL NO. 1 REAR SEAT LEG COVER RH** (See INSTALLATION)
54. **INSTALL NO. 1 REAR SEAT LEG COVER LH** (See INSTALLATION)
55. **INSTALL NO. 2 REAR SEAT LEG COVER LH** (See INSTALLATION)
56. **INSTALL DECK BOARD ASSEMBLY**
 - a. Install the deck board assembly.

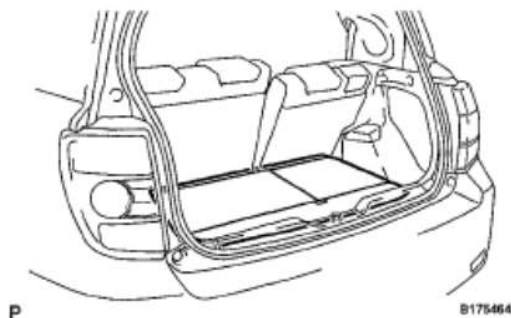


Fig. 86: Identifying Deck Board Assembly
Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

57. CONNECT CABLE TO NEGATIVE BATTERY TERMINAL

Torque: 5.4 N*m (55 kgf*cm, 48 in.*lbf)

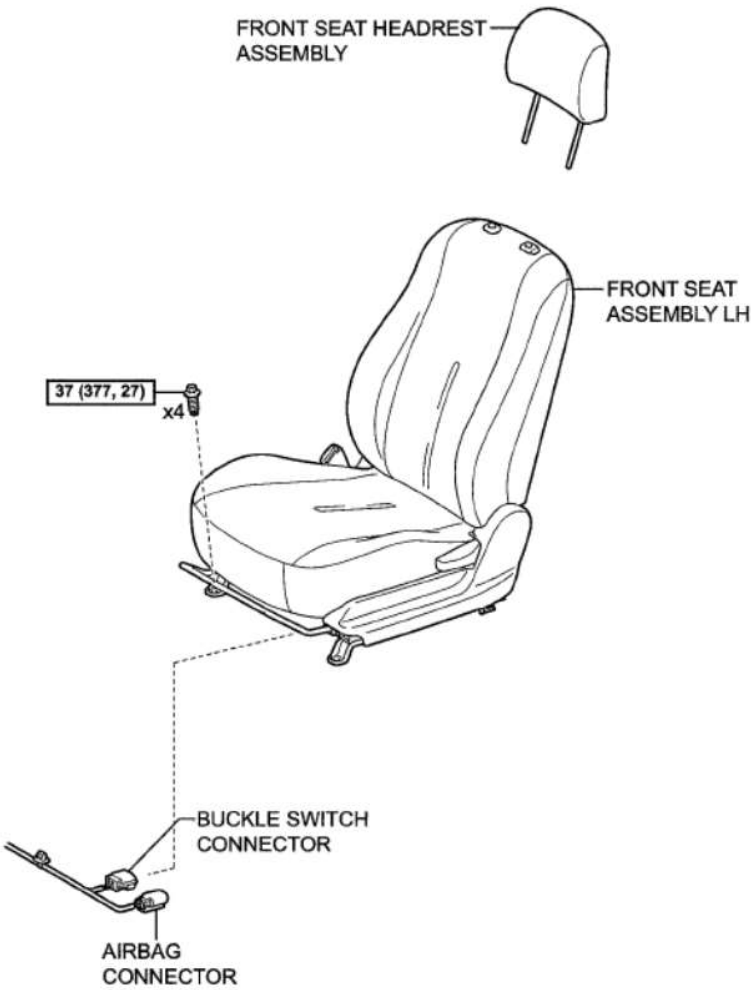
58. INSPECT SRS WARNING LIGHT

2008 Scion xD
2008 ACCESSORIES AND EQUIPMENT Interior - xD

(See **DIAGNOSIS SYSTEM**)

FUEL LID LOCK CONTROL

COMPONENTS



N*m (kgf*cm, ft*lb) : Specified torque

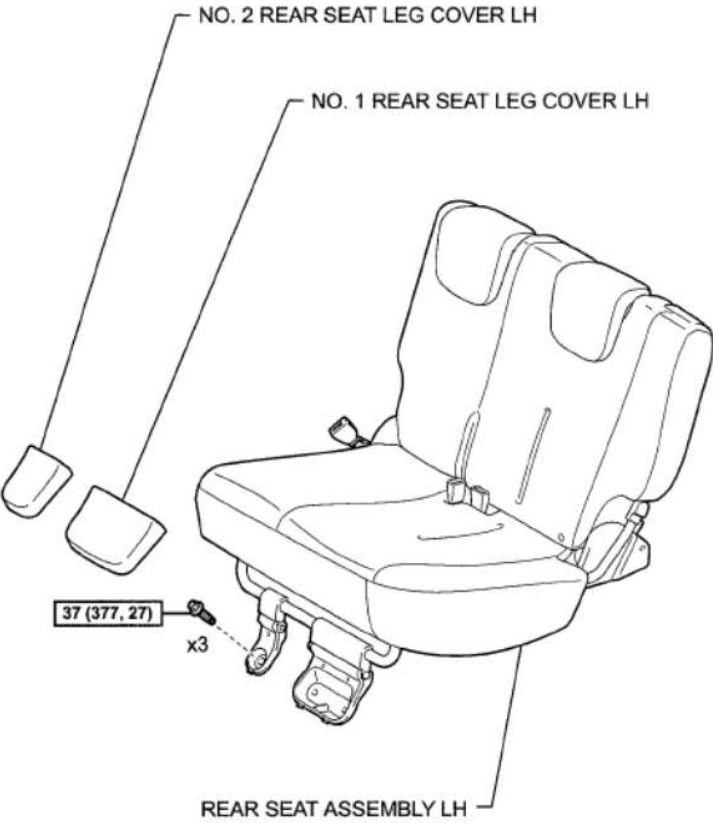
P

8175942E02

Fig. 87: Identifying Fuel Lid Lock Control Components With Torque Specification (1 Of 5)
Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

2008 Scion xD

2008 ACCESSORIES AND EQUIPMENT Interior - xD



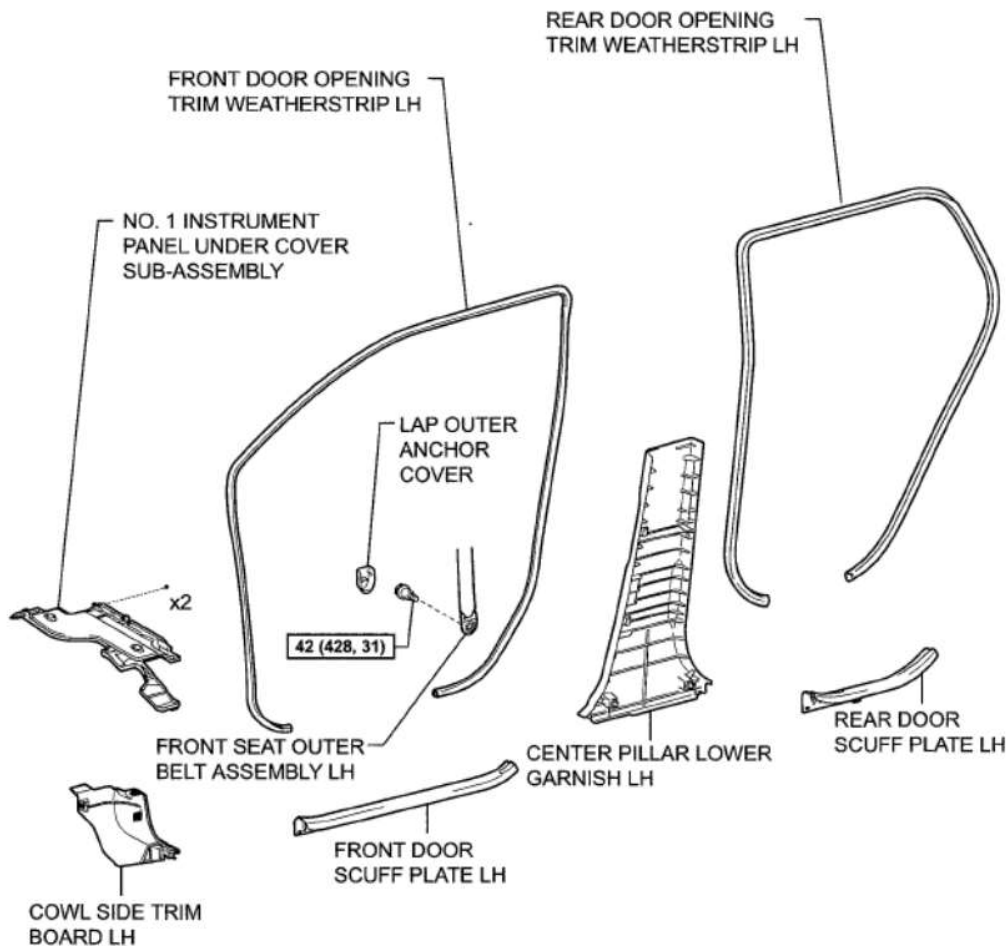
[N*m (kgf*cm, ft*lbf)] : Specified torque

P B175658E01

Fig. 88: Identifying Fuel Lid Lock Control Components With Torque Specification (2 Of 5)
Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

2008 Scion xD

2008 ACCESSORIES AND EQUIPMENT Interior - xD



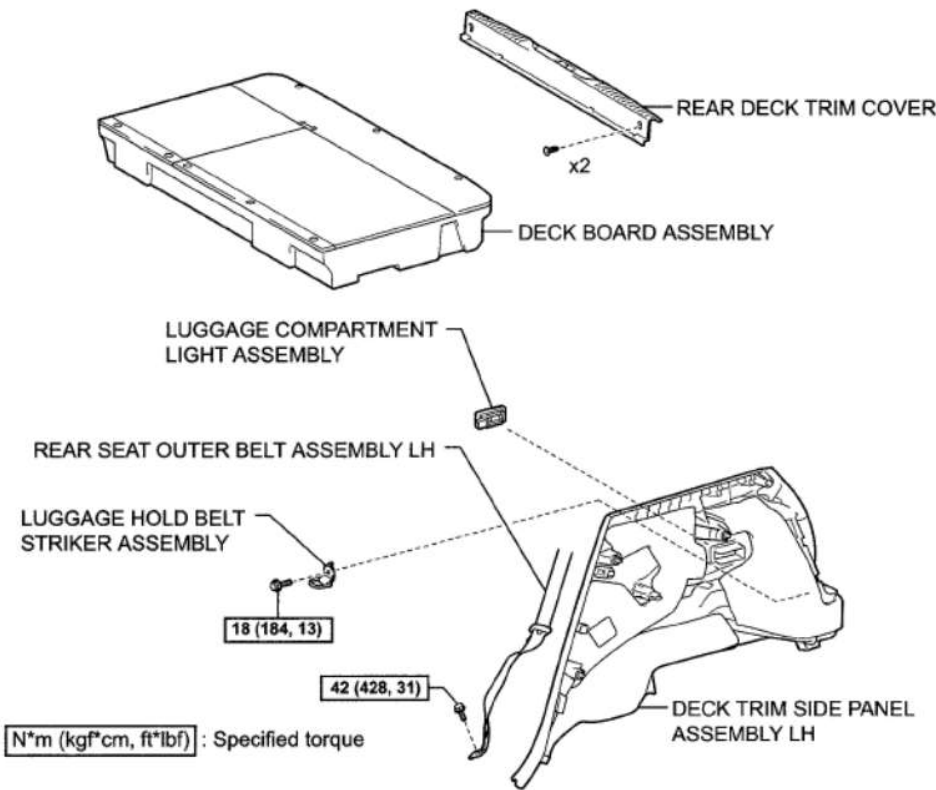
N*m (kgf*cm, ft*lb): Specified torque

P 8175498E01

Fig. 89: Identifying Fuel Lid Lock Control Components With Torque Specification (3 Of 5)
Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

2008 Scion xD

2008 ACCESSORIES AND EQUIPMENT Interior - xD

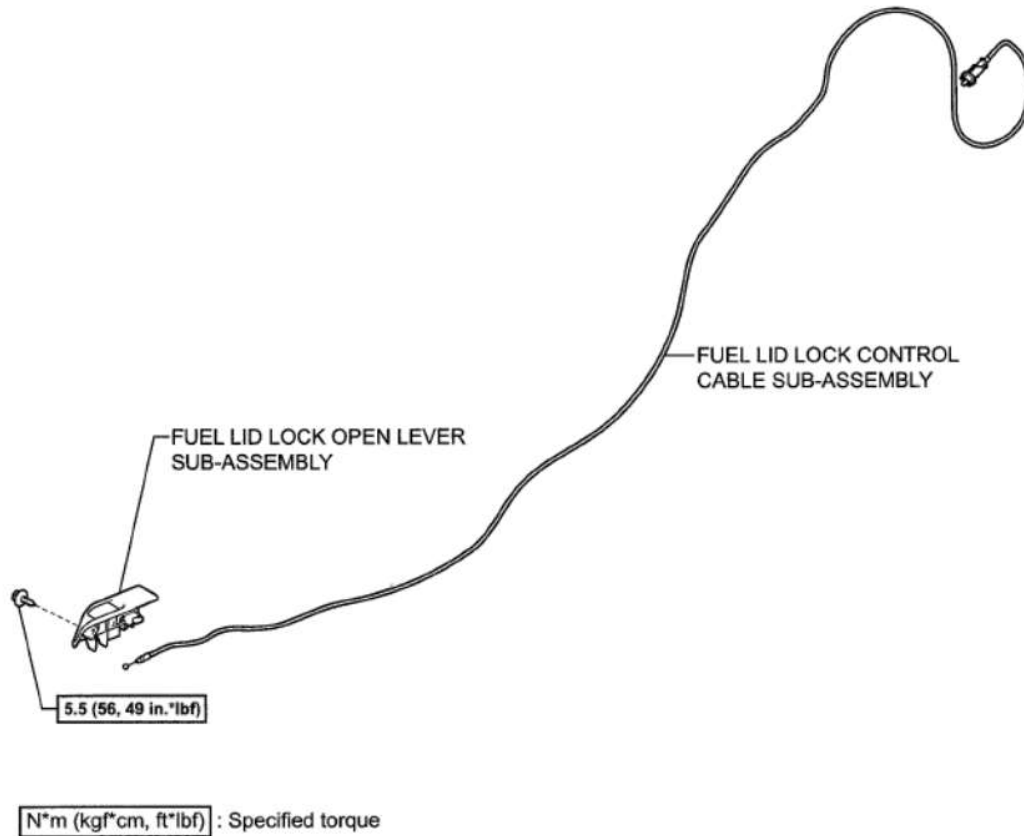


P 81754B4E01

Fig. 90: Identifying Fuel Lid Lock Control Components With Torque Specifications (4 Of 5)
Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

2008 Scion xD

2008 ACCESSORIES AND EQUIPMENT Interior - xD



P

B175498E01

Fig. 91: Identifying Fuel Lid Lock Control Components With Torque Specification (5 Of 5)
 Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

REMOVAL

1. DISCONNECT CABLE FROM NEGATIVE BATTERY TERMINAL (w/ Front Seat Side Airbag)

CAUTION: Wait for 90 seconds after disconnecting the cable to prevent airbag deployment.

2. REMOVE FRONT SEAT ASSEMBLY LH (See [REMOVAL](#))
3. REMOVE DECK BOARD ASSEMBLY (See [REMOVAL](#))
4. REMOVE NO. 1 REAR SEAT LEG COVER LH (See [REMOVAL](#))
5. REMOVE NO. 2 REAR SEAT LEG COVER LH (See [REMOVAL](#))
6. REMOVE REAR SEAT ASSEMBLY LH (See [REMOVAL](#))
7. REMOVE FRONT DOOR SCUFF PLATE LH (See [REMOVAL](#))
8. REMOVE NO. 1 INSTRUMENT PANEL UNDER COVER SUB-ASSEMBLY (See [REMOVAL](#))
9. REMOVE COWL SIDE TRIM BOARD LH (See [REMOVAL](#))

2008 Scion xD

2008 ACCESSORIES AND EQUIPMENT Interior - xD

10. **REMOVE FRONT DOOR OPENING TRIM WEATHERSTRIP LH** (See REMOVAL)
11. **REMOVE REAR DOOR SCUFF PLATE LH** (See REMOVAL)
12. **REMOVE REAR DOOR OPENING TRIM WEATHERSTRIP LH** (See REMOVAL)
13. **REMOVE LAP BELT OUTER ANCHOR COVER** (See REMOVAL)
14. **REMOVE FRONT SEAT OUTER BELT ASSEMBLY LH** (See REMOVAL)
15. **REMOVE CENTER PILLAR LOWER GARNISH LH** (See REMOVAL)
16. **REMOVE REAR DECK TRIM COVER** (See REMOVAL)
17. **REMOVE LUGGAGE HOLD BELT STRIKER ASSEMBLY** (See REMOVAL)
18. **REMOVE REAR SEAT OUTER BELT ASSEMBLY LH** (See REMOVAL)
19. **REMOVE DECK TRIM SIDE PANEL ASSEMBLY LH** (See REMOVAL)
20. **DISCONNECT FUEL LID LOCK OPEN LEVER SUB-ASSEMBLY**
 - a. Remove the bolt.
 - b. Disengage the claw and disconnect the fuel lid lock open lever sub-assembly as shown in the illustration.

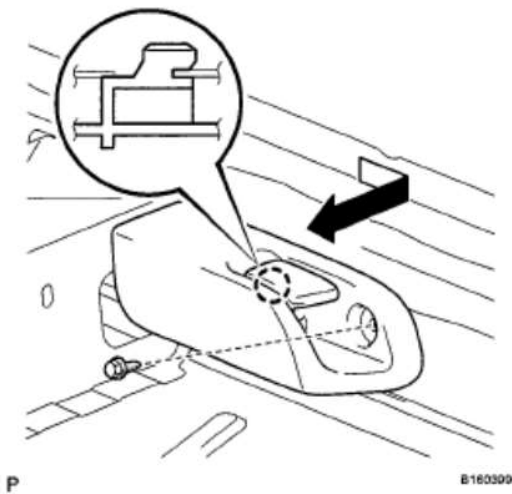
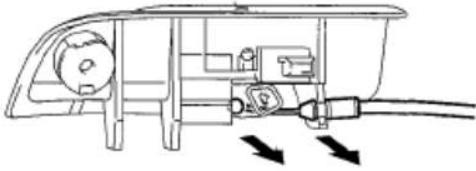


Fig. 92: Disconnecting Fuel Lid Lock Open Lever
Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

21. **REMOVE FUEL LID LOCK CONTROL CABLE SUB-ASSEMBLY**
 - a. Disconnect the fuel lid lock control cable sub-assembly as shown in the illustration.

2008 Scion xD

2008 ACCESSORIES AND EQUIPMENT Interior - xD

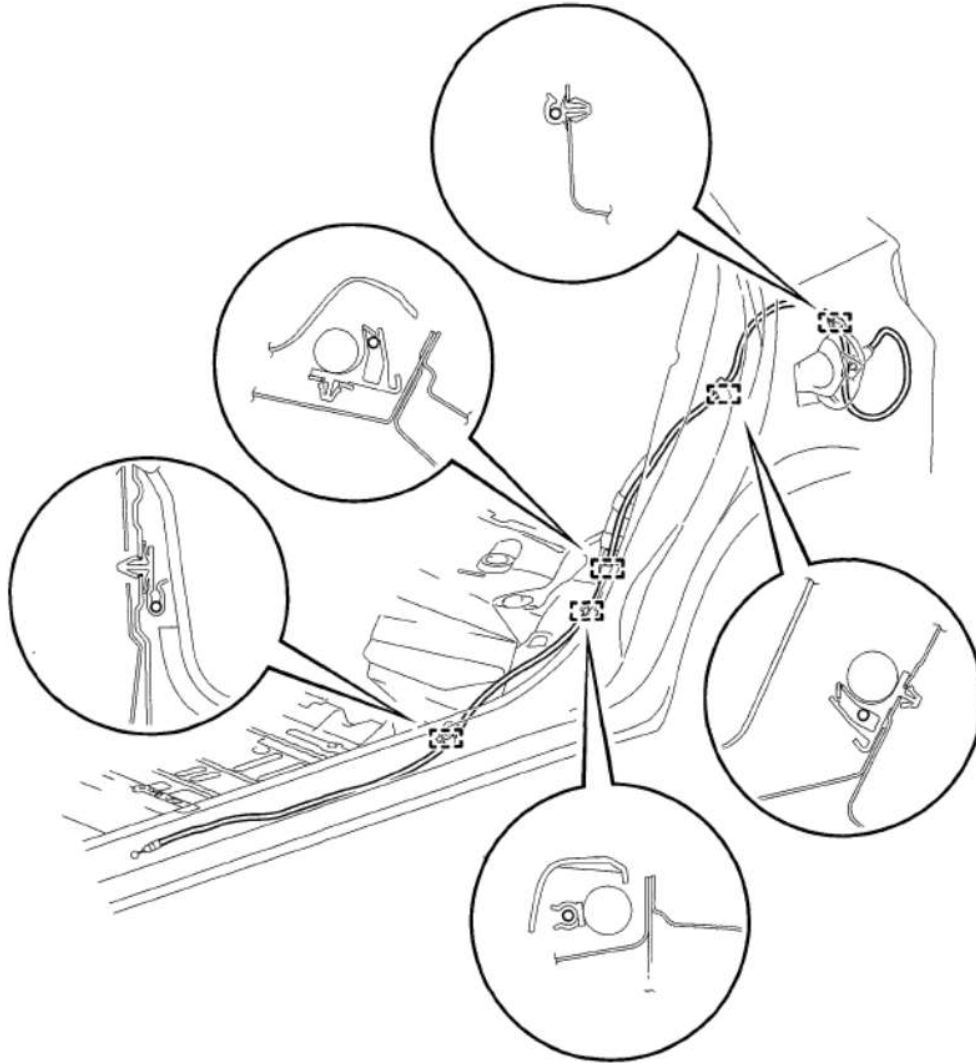


P

B163608

Fig. 93: Disconnecting Fuel Lid Lock Control Cable
Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

- b. Disengage the clamp and disconnect the fuel lid lock control cable sub-assembly as shown in the illustration.
- c. Disengage the 5 clamps and remove the fuel lid lock control cable sub-assembly.

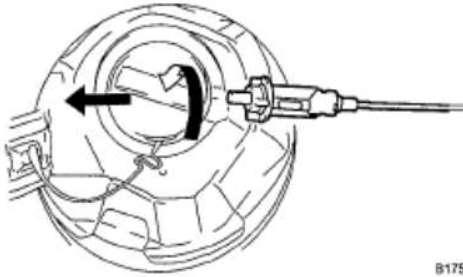
2008 Scion xD**2008 ACCESSORIES AND EQUIPMENT Interior - xD**

P

8175469

Fig. 94: Identifying Fuel Lid Lock Control Cable Clamps
Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

- d. Remove the fuel lid lock control cable sub-assembly by turning it counter-clockwise and pulling it, as shown in the illustration.

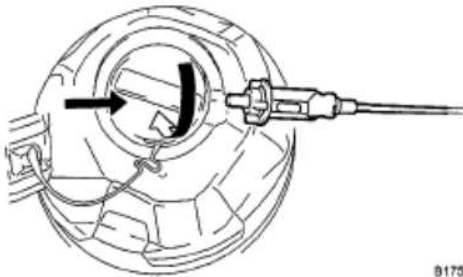
2008 Scion xD**2008 ACCESSORIES AND EQUIPMENT Interior - xD**

B175500

Fig. 95: Removing Fuel Lid Lock Control Cable
Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

INSTALLATION**1. INSTALL FUEL LID LOCK CONTROL CABLE SUB-ASSEMBLY**

- a. Install the fuel lid lock control cable sub-assembly by inserting it and turning it clockwise, as shown in the illustration.



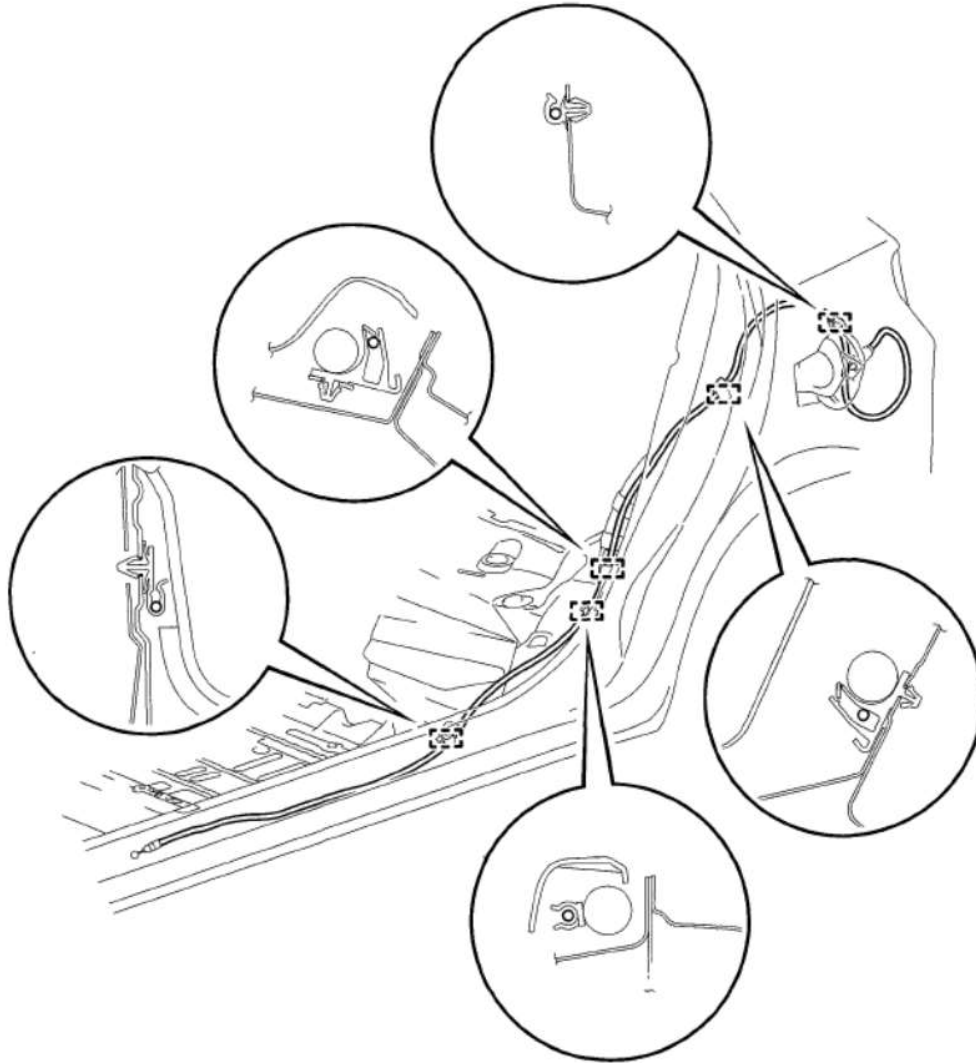
B175634

Fig. 96: Installing Fuel Lid Lock Control Cable
Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

- b. Engage the 5 clamps and install the fuel lid lock control cable sub-assembly.
- c. Engage the clamp and connect the fuel lid lock control cable sub-assembly as shown in the illustration.

2008 Scion xD

2008 ACCESSORIES AND EQUIPMENT Interior - xD



P

8175469

Fig. 97: Identifying Fuel Lid Lock Control Cable Clamps
 Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

- d. Connect the fuel lid lock control cable sub-assembly as shown in the illustration.
2. **INSTALL FUEL LID LOCK OPEN LEVER SUB-ASSEMBLY**
 - a. Engage the claw as shown in the illustration.

2008 Scion xD

2008 ACCESSORIES AND EQUIPMENT Interior - xD

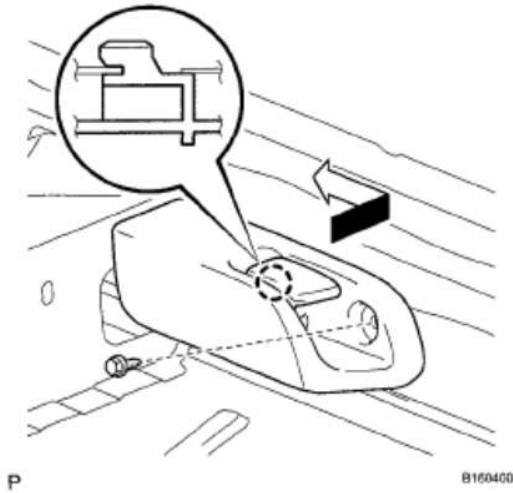


Fig. 98: Engaging Fuel Lid Lock Open Lever Claw
Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

- b. Install the fuel lid lock open lever sub-assembly with the bolt.

Torque: 5.5 N*m (56 kgf*cm, 49 in.*lbf)

3. **INSTALL DECK TRIM SIDE PANEL ASSEMBLY LH** (See INSTALLATION)
4. **INSTALL REAR SEAT OUTER BELT ASSEMBLY LH** (See INSTALLATION)
5. **INSTALL LUGGAGE HOLD BELT STRIKER ASSEMBLY** (See INSTALLATION)
6. **INSTALL REAR DECK TRIM COVER** (See INSTALLATION)
7. **INSTALL DECK BOARD ASSEMBLY** (See INSTALLATION)
8. **INSTALL CENTER PILLAR LOWER GARNISH LH** (See INSTALLATION)
9. **INSTALL FRONT SEAT OUTER BELT ASSEMBLY LH** (See INSTALLATION)
10. **INSTALL LAP BELT OUTER ANCHOR COVER** (See INSTALLATION)
11. **INSTALL REAR DOOR OPENING TRIM WEATHERSTRIP LH** (See INSTALLATION)
12. **INSTALL REAR DOOR SCUFF PLATE LH** (See INSTALLATION)
13. **INSTALL FRONT DOOR OPENING TRIM WEATHERSTRIP LH** (See INSTALLATION)
14. **INSTALL COWL SIDE TRIM BOARD LH** (See INSTALLATION)
15. **INSTALL NO. 1 INSTRUMENT PANEL UNDER COVER SUB-ASSEMBLY** (See INSTALLATION)
16. **INSTALL FRONT DOOR SCUFF PLATE LH** (See INSTALLATION)
17. **INSTALL REAR SEAT ASSEMBLY LH** (See INSTALLATION)
18. **INSTALL NO. 1 REAR SEAT LEG COVER LH** (See INSTALLATION)
19. **INSTALL NO. 2 REAR SEAT LEG COVER LH** (See INSTALLATION)
20. **INSTALL DECK BOARD ASSEMBLY** (See INSTALLATION)
21. **INSTALL FRONT SEAT ASSEMBLY LH** (See INSTALLATION)

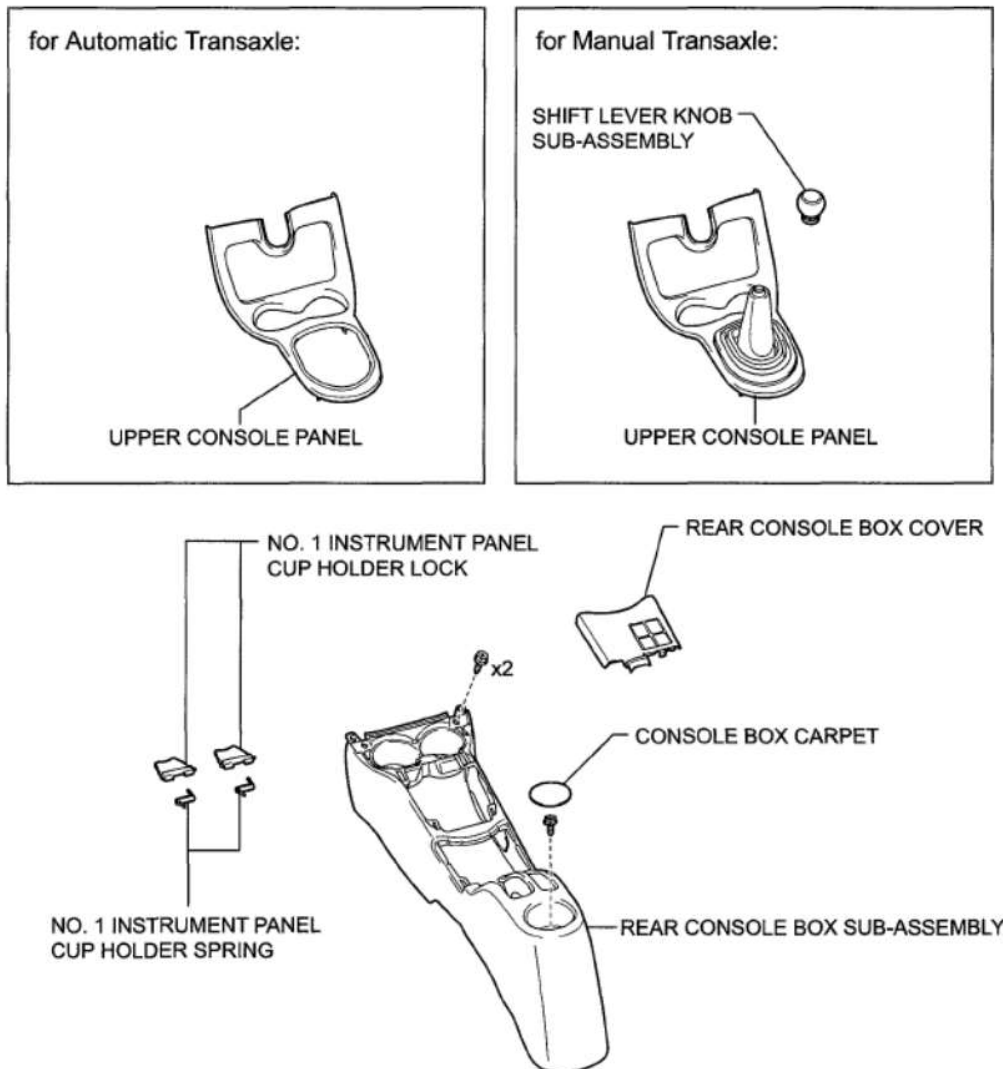
2008 Scion xD

2008 ACCESSORIES AND EQUIPMENT Interior - xD

22. CONNECT CABLE TO NEGATIVE BATTERY TERMINAL**Torque: 5.4 N*m (55 kgf*cm, 48 in.*lbf)****23. INSPECT SRS WARNING LIGHT****SYSTEM DIAGRAM****REAR CONSOLE BOX****COMPONENTS**

2008 Scion xD

2008 ACCESSORIES AND EQUIPMENT Interior - xD



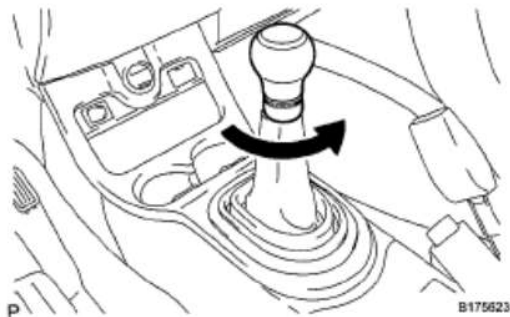
P

B177921E01

Fig. 99: Identifying Rear Console Box Components
 Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

REMOVAL

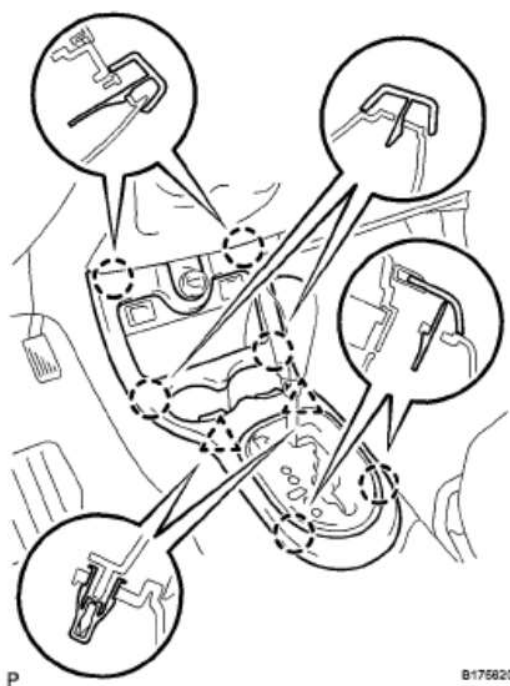
1. **REMOVE SHIFT LEVER KNOB SUB-ASSEMBLY (for Manual Transaxle)**
 - a. Remove the shift lever knob.

2008 Scion xD**2008 ACCESSORIES AND EQUIPMENT Interior - xD****Fig. 100: Removing Shift Lever Knob**

Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

2. REMOVE UPPER CONSOLE PANEL

- a. Disengage the 2 clips and the 6 claws and remove the upper console panel.

**Fig. 101: Identifying Upper Console Panel Clips And Claws**

Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

3. REMOVE REAR CONSOLE BOX COVER

- a. Disengage the 9 claws and remove the rear console box cover.

2008 Scion xD

2008 ACCESSORIES AND EQUIPMENT Interior - xD

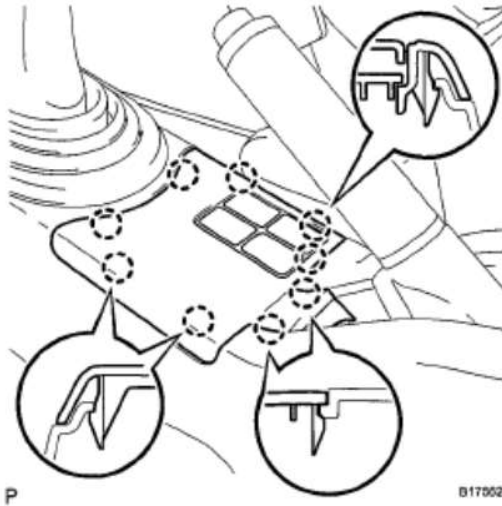


Fig. 102: Identifying Rear Console Box Cover Claws
Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

4. REMOVE CONSOLE BOX CARPET

- a. Remove the console box carpet.

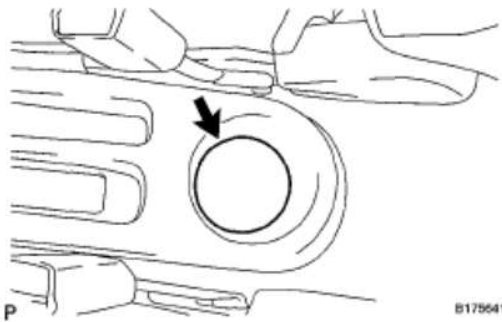


Fig. 103: Locating Console Box Carpet
Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

5. REMOVE REAR CONSOLE BOX SUB-ASSEMBLY

- a. Remove the 3 screws.

2008 Scion xD

2008 ACCESSORIES AND EQUIPMENT Interior - xD

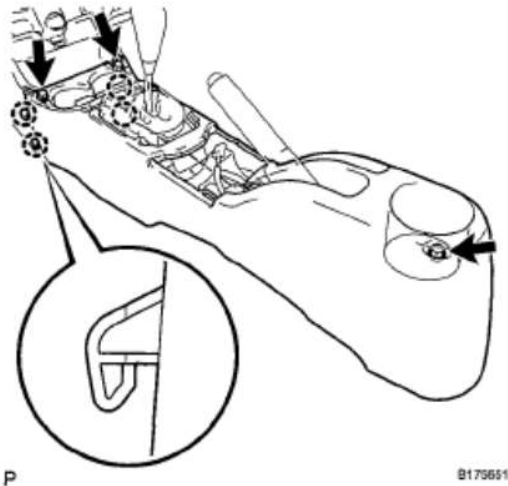


Fig. 104: Locating Rear Console Box Screws
Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

- b. Disengage the 4 claws and remove the rear console box.

DISASSEMBLY

1. REMOVE NO. 1 INSTRUMENT PANEL CUP HOLDER LOCK

- a. Disengage the 4 claws and remove the No. 1 instrument panel cup holder lock.



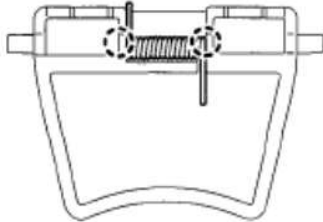
Fig. 105: Identifying Instrument Panel Cup Holder Lock Claws
Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

2. REMOVE NO. 1 INSTRUMENT PANEL CUP HOLDER SPRING

- a. Disengage the 2 claws and remove the No. 1 instrument panel cap holder spring.

2008 Scion xD

2008 ACCESSORIES AND EQUIPMENT Interior - xD



P

B175630

Fig. 106: Identifying Instrument Panel Cup Holder Spring Claws
Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

REASSEMBLY

1. INSTALL NO. 1 INSTRUMENT PANEL CUP HOLDER SPRING

- a. Engage the 2 claws and install the No. 1 instrument panel cup holder spring.



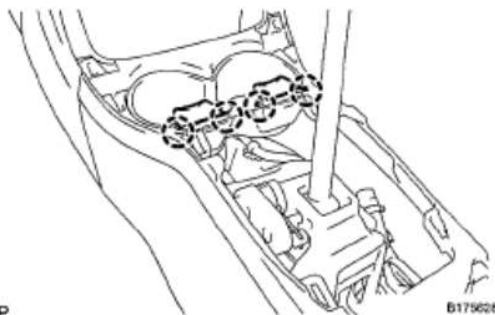
P

B175630

Fig. 107: Identifying Instrument Panel Cup Holder Spring Claws
Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

2. INSTALL NO. 1 INSTRUMENT PANEL CUP HOLDER LOCK

- a. Engage the 4 claws and install the No. 1 instrument panel cup holder lock.



P

B175626

Fig. 108: Identifying Instrument Panel Cup Holder Lock Claws
Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

INSTALLATION

2008 Scion xD

2008 ACCESSORIES AND EQUIPMENT Interior - xD

1. INSTALL REAR CONSOLE BOX SUB-ASSEMBLY

- a. Engage the 4 claws and install the rear console box.

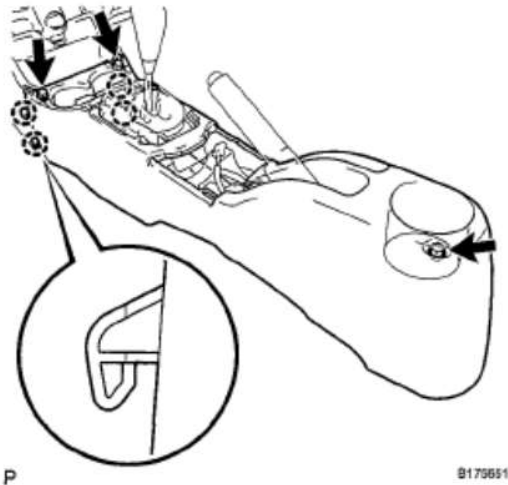


Fig. 109: Locating Rear Console Box Claws

Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

- b. Install the 3 bolts.
- c. Connect the clamp.

2. INSTALL CONSOLE BOX CARPET

- a. Install the console box carpet.

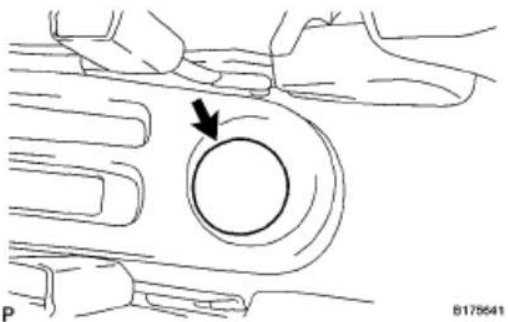


Fig. 110: Locating Console Box Carpet

Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

3. INSTALL REAR CONSOLE BOX COVER

- a. Engage the 9 claws and install the rear console box cover.

2008 Scion xD

2008 ACCESSORIES AND EQUIPMENT Interior - xD

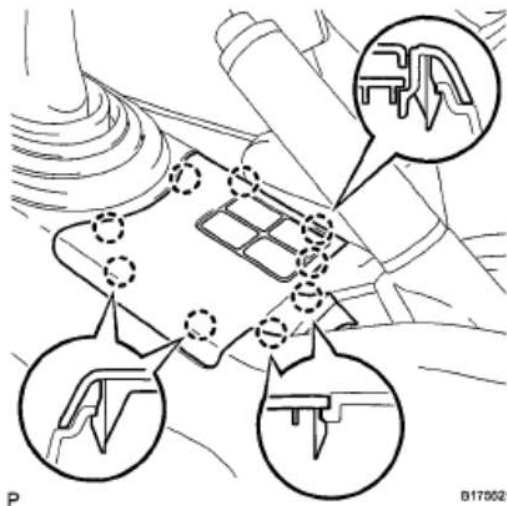


Fig. 111: Identifying Rear Console Box Cover Claws
Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

4. INSTALL UPPER CONSOLE PANEL

- a. Engage the 2 clips and the 6 claws and install the upper console panel.

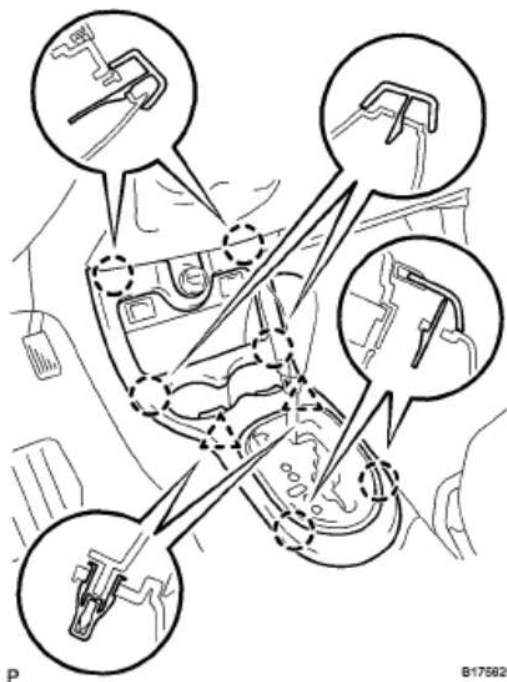


Fig. 112: Identifying Upper Console Panel Clips And Claws
Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.

5. INSTALL SHIFT LEVER KNOB SUB-ASSEMBLY (for Manual Transaxle)

2008 Scion xD

2008 ACCESSORIES AND EQUIPMENT Interior - xD

- a. Install the shift lever knob.

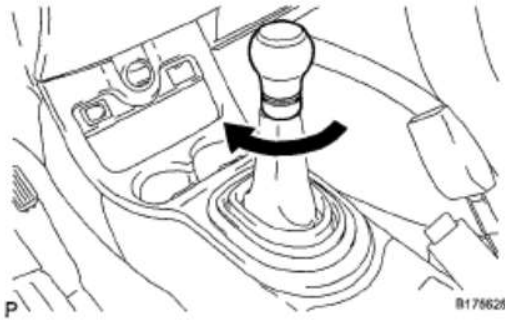


Fig. 113: Installing Shift Lever Knob

Courtesy of TOYOTA MOTOR SALES, U.S.A., INC.