

ET-4**EXTERIOR – FRONT BUMPER**

INSTALLATION

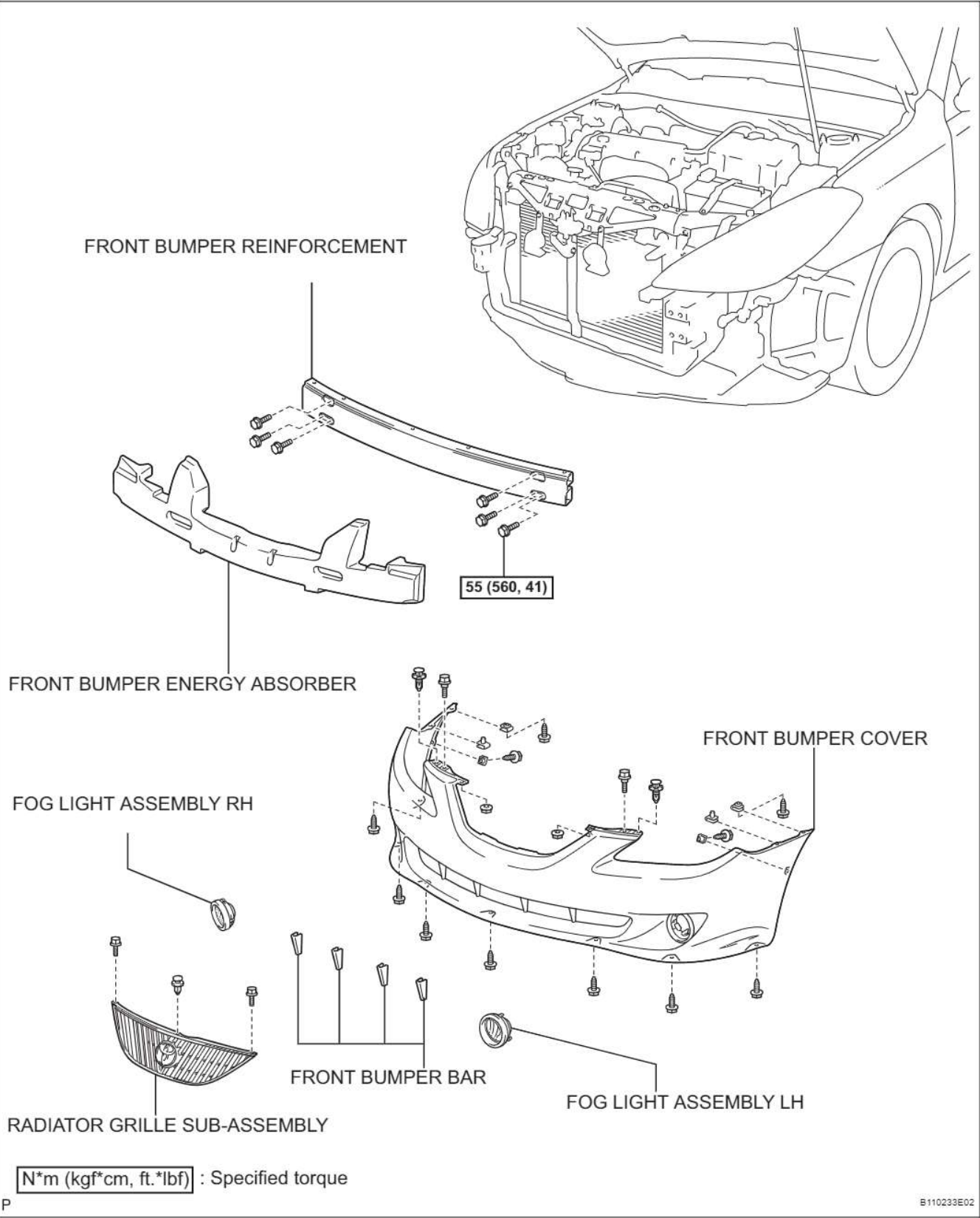
1. INSTALL FRONT BUMPER REINFORCEMENT

- (a) Install the reinforcement with the 6 nuts.

Torque: 55 N*m (560 kgf*cm, 41 ft.*lbf)

ET

FRONT BUMPER
COMPONENTS



ET-2

EXTERIOR – FRONT BUMPER

REMOVAL

HINT:

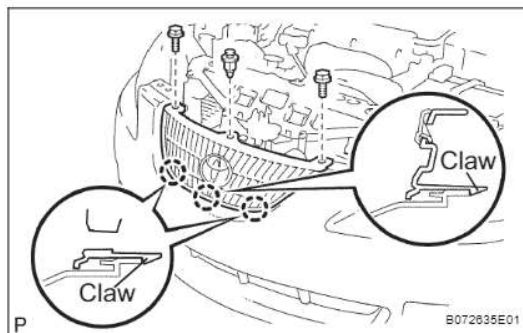
- The installation procedures are the removal procedures in reverse order. However, only installation procedures requiring additional information are included.
- A bolt without a torque specification is shown in the standard bolt chart (See page [SS-2](#)).

1. REMOVE RADIATOR GRILLE SUB-ASSEMBLY

- Remove the 2 bolts and clip.
- Using a screwdriver, disengage the 3 claws and remove the radiator grille.

HINT:

Tape the screwdriver tip before use.

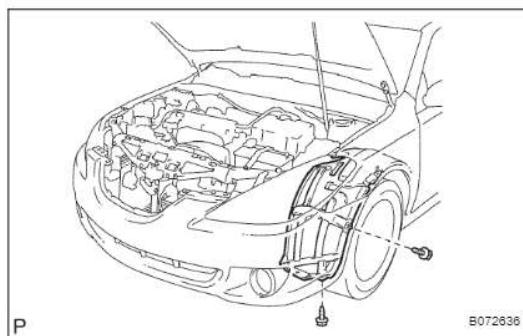


2. REMOVE FRONT FENDER LINER LH

- Remove the 2 screws.
- Partially remove the fender liner.

HINT:

It is not necessary to remove the fender liner completely but remove it partially so that the bumper cover can be removed in later step.



3. REMOVE FRONT FENDER LINER RH

HINT:

Use the same procedures described for the LH side.

4. REMOVE FRONT BUMPER COVER

- Put protective tape under the front fender.
- Remove the 7 screws, 2 bolts and 2 clips.
- Using a screwdriver, disengage the 4 claws and remove the bumper cover.

HINT:

Tape the screwdriver tip before use.

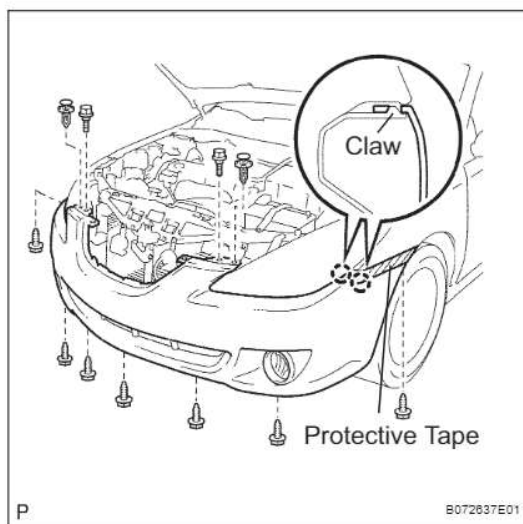
- Disconnect the 2 fog light connectors.

5. REMOVE FRONT BUMPER BAR

- Using a screwdriver, disengage the 16 claws and remove the 4 bumper bars.

HINT:

Tape the screwdriver tip before use.



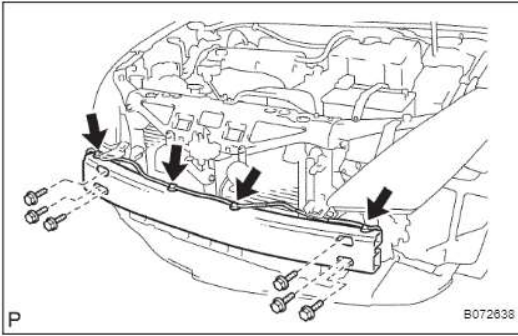
6. REMOVE FOG LIGHT ASSEMBLY LH

- Remove the 6 bolts and reinforcement.

7. REMOVE FOG LIGHT ASSEMBLY RH

8. REMOVE FRONT BUMPER ENERGY ABSORBER

ET

EXTERIOR – FRONT BUMPER**ET-3****9. REMOVE FRONT BUMPER REINFORCEMENT**

- (a) Using a screwdriver, disconnect the 4 wire harness clamps.

HINT:

Tape the screwdriver tip before use.

ET

ET-6**EXTERIOR – REAR BUMPER**

INSTALLATION**1. INSTALL REAR BUMPER REINFORCEMENT SUB-ASSEMBLY**

- (a) Install the reinforcement with the 6 nuts.
Torque: 55 N*m (560 kgf*cm, 41 ft.*lbf)

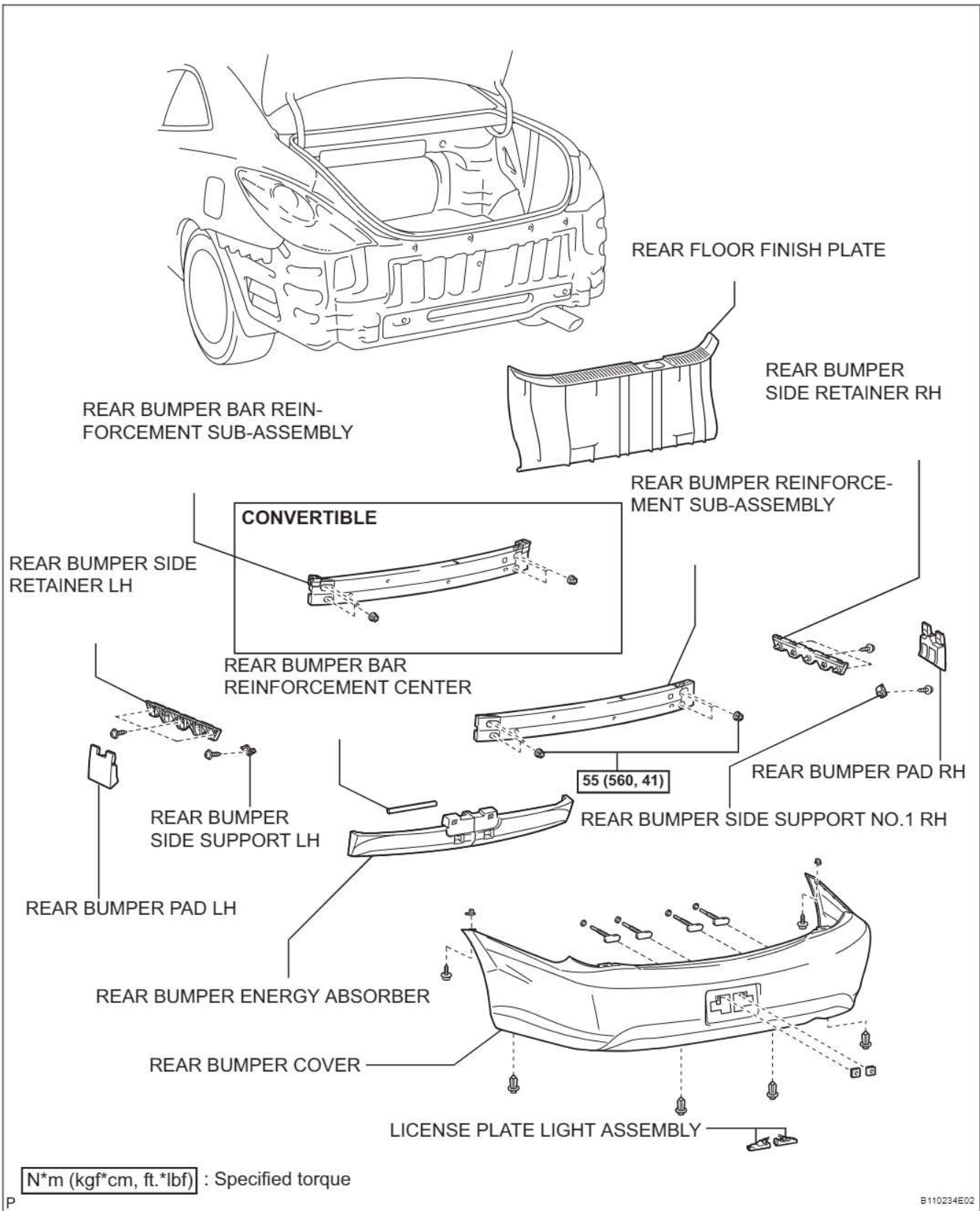
ET

ET-4

EXTERIOR – REAR BUMPER

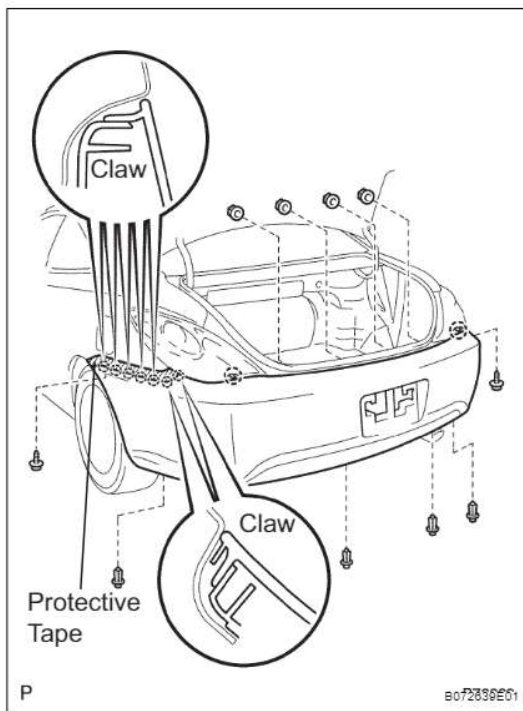
REAR BUMPER COMPONENTS

ET



EXTERIOR – REAR BUMPER**ET-5****REMOVAL****HINT:**

- The installation procedures are the removal procedures in reverse order. However, only installation procedures requiring additional information are included.
- A bolt without a torque specification is shown in the standard bolt chart (See page [SS-2](#)).

**1. REMOVE REAR FLOOR FINISH PLATE****2. REMOVE REAR BUMPER COVER**

- Put protective tape under the quarter panel.
- Remove the 4 clips, 2 screws and 4 nuts.
- Using a screwdriver, disengage the 7 claws and remove the rear bumper.

HINT:

Tape the screwdriver tip before use.

- Disconnect the 2 license plate connectors.

3. REMOVE LICENSE PLATE LIGHT ASSEMBLY**4. REMOVE REAR BUMPER ENERGY ABSORBER****5. REMOVE REAR BUMPER BAR REINFORCEMENT CENTER****6. REMOVE REAR BUMPER REINFORCEMENT SUB-ASSEMBLY**

- Remove the 6 nuts and reinforcement.

7. REMOVE REAR BUMPER PAD LH**8. REMOVE REAR BUMPER PAD RH****9. REMOVE REAR BUMPER SIDE RETAINER LH**

- Remove the 3 screws and retainer.

10. REMOVE REAR BUMPER SIDE RETAINER RH

- Remove the 3 screws and retainer.

11. REMOVE REAR BUMPER SIDE SUPPORT LH

- Remove the screw and side support.

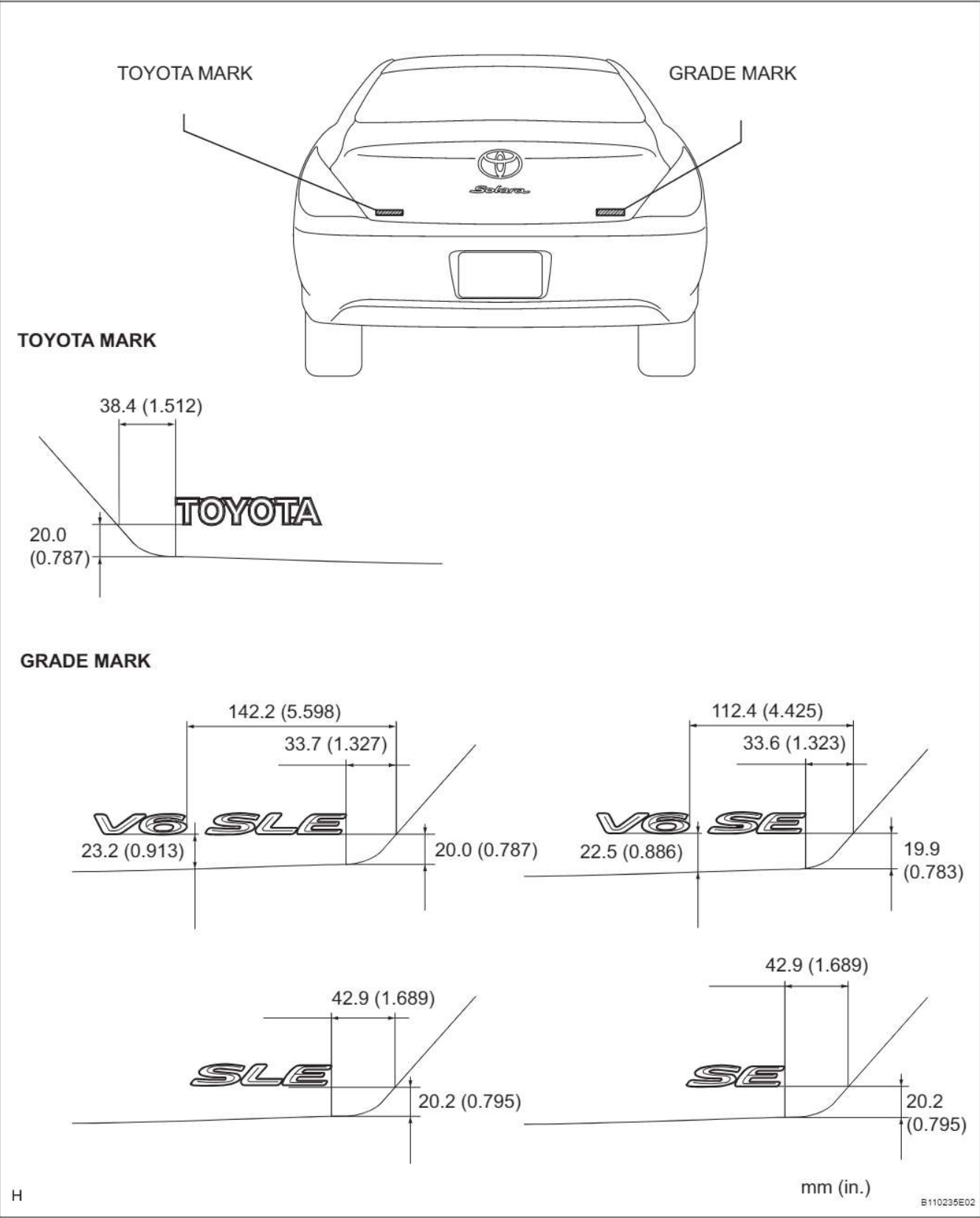
12. REMOVE REAR BUMPER SIDE SUPPORT NO.1 RH

- Remove the screw and side support.

ET

NAME PLATE

COMPONENTS



REAR SPOILER

REMOVAL

SS-2

HINT:

- The installation procedures are the removal procedures in reverse order. However, only installation procedures requiring additional information are included.
- When relacing the spoiler, heat the body and spoiler using a heat light.

Heating temperature

Item	Temperature
Body	40 to 60°C (104 to 140°F)
Spoiler	20 to 30°C (68 to 86°F)

ET

- A bolt without a torque specification is shown in the standard bolt chert (See page).

1. REMOVE LUGGAGE COMPONENT DOOR INSIDE HANDLE COVER (See page ED-29)
2. REMOVE LUGGAGE COMPARTMENT DOOR HANDLE INSIDE (See page ED-29)
3. REMOVE LUGGAGE COMPARTMENT DOOR COVER (See page ED-29)
4. REMOVE REAR SPOILER SUB-ASSEMBLY
 - (a) Remove the 4 bolts.
 - (b) Put protective tape onto the body.
 - (c) Heat the spoiler.

NOTICE:

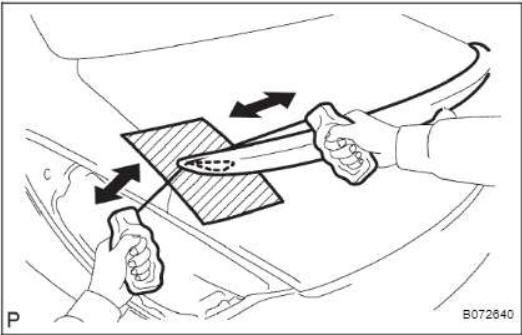
Do not heat the spoiler excessively.

- (d) Tie objects that can serve as handle (for example, wooden blocks) to all wire ends.
 - (1) Scrape the adhesive tape off by pulling the piano wire as shown in the illustration.If planing to reuse the spoiler, take care not to damage the spoiler.

NOTICE:

Do not damage the body.

- (e) Remove the spoiler.



ET-8

EXTERIOR – REAR SPOILER

INSTALLATION

1. INSTALL REAR SPOILER SUB-ASSEMBLY

- (a) Heat the body mounting surface.

NOTICE:

Do not heat the spoiler excessively.

- (b) Remove the protective tape from the body.
(c) Wipe off the stains with cleaner.
(d) Clean the spoiler if planning to reuse it.

NOTICE:

Do not heat the body mounting surface excessively.

- (1) Remove the adhesive tape from the spoiler.
(2) Wipe off the stains with cleaner.

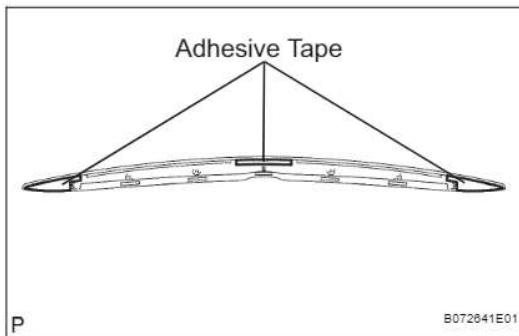
- (e) Put new adhesive tape to the spoiler as shown in the illustration.

- (1) Heat the body and spoiler.

NOTICE:

Do not heat the spoiler and body excessively.

- (f) Install the spoiler with the 4 bolts.



ET

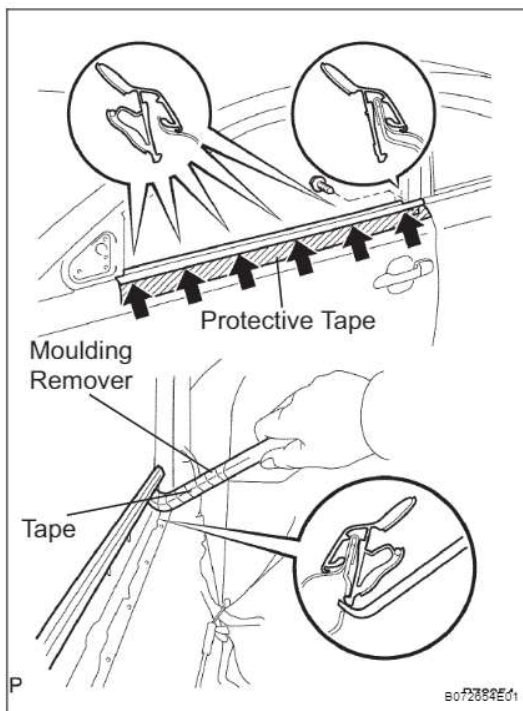
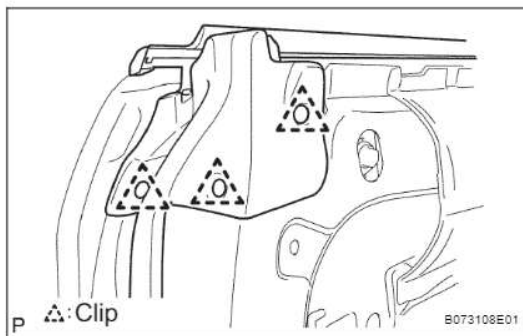
FRONT DOOR BELT MOULDING

REMOVAL

HINT:

- The installation procedures are the removal procedures in reverse order.
- Use the same procedures for the RH side and LH side.
- The procedures listed below are for the LH side.

1. **REMOVE FRONT DOOR LOWER FRAME BRACKET GARNISH LH** (See page [ED-10](#))
2. **REMOVE FRONT DOOR INSIDE HANDLE BEZEL PLUG LH** (See page [ED-10](#))
3. **REMOVE FRONT DOOR TRIM BOARD SUB-ASSEMBLY LH** (See page [ED-11](#))
4. **REMOVE OUTER REAR VIEW MIRROR ASSEMBLY LH** (See page [MI-11](#))
5. **REMOVE FRONT DOOR WEATHERSTRIP LH**
 - (a) Using a clip remover, remove the 3 clips and front door weatherstrip.



6. **REMOVE FRONT DOOR BELT MOULDING ASSEMBLY LH**

- (a) Put protective tape under the moulding.
- (b) Remove the screw.
- (c) Using a moulding remover, pry out the moulding as shown in the illustration.

HINT:

Tape the remover tip before use.

ET-10**EXTERIOR – FRONT DOOR BELT MOULDING**

INSTALLATION**HINT:**

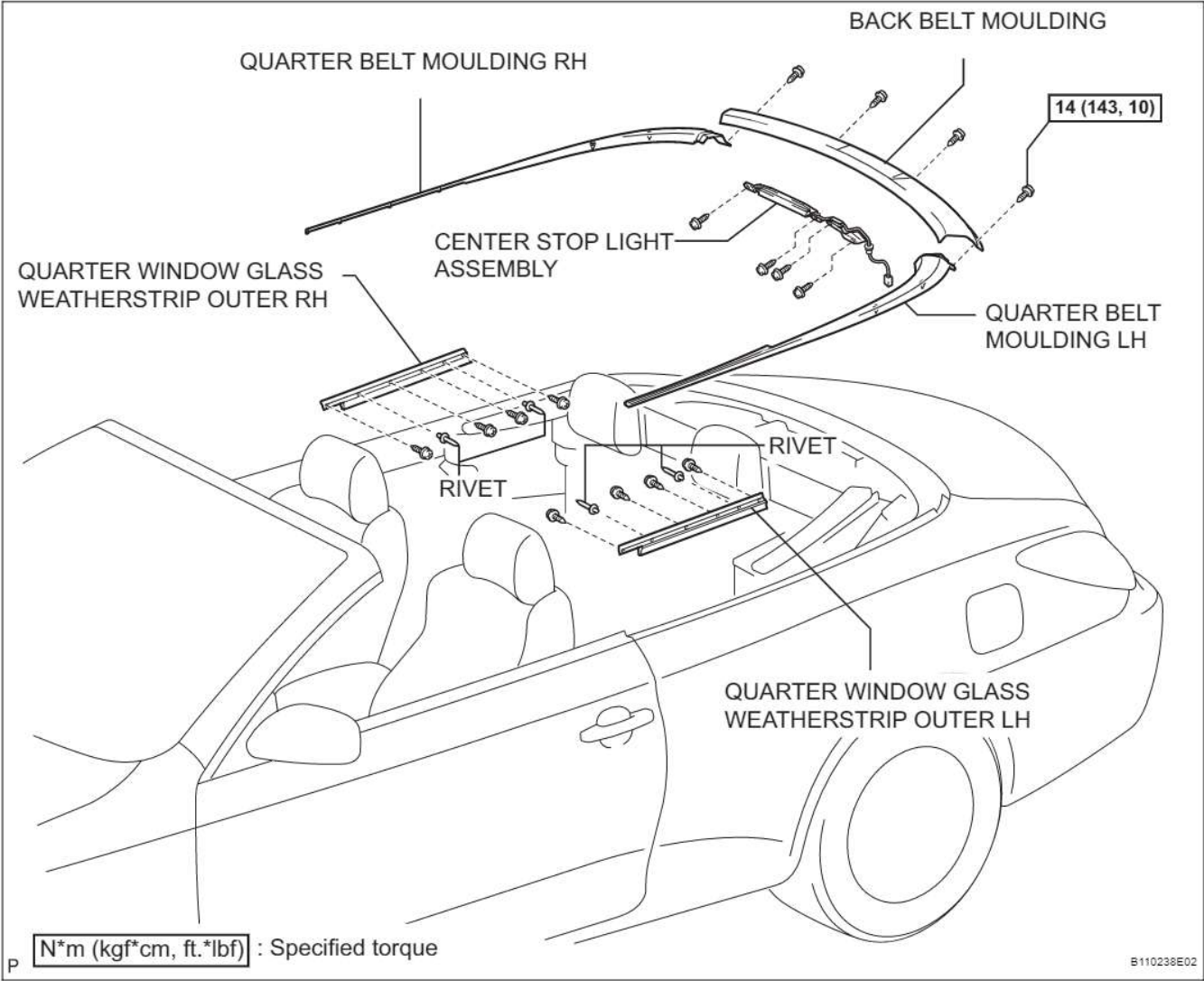
- Use the same procedures for the RH side and LH side.
- The procedures listed below are for the LH side.

1. **INSTALL FRONT DOOR BELT MOULDING ASSEMBLY LH**
2. **INSTALL FRONT DOOR WEATHERSTRIP LH**
3. **INSTALL OUTER REAR VIEW MIRROR ASSEMBLY LH**
4. **INSTALL FRONT DOOR TRIM BOARD SUB-ASSEMBLY LH**
5. **INSTALL FRONT DOOR INSIDE HANDLE BEZEL PLUG LH**
6. **INSTALL FRONT DOOR LOWER FRAME BRACKET GARNISH LH**

ET

QUARTER BELT MOULDING (for Convertible)

COMPONENTS



ET

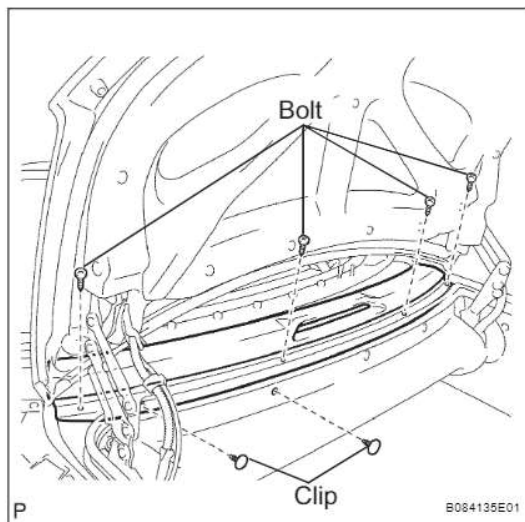
ET-12

EXTERIOR – QUARTER BELT MOULDING (for Convertible)

REMOVAL

HINT:

The installation procedures are the removal procedures in reverse order. However, only installation procedures requiring additional information are included.



1. REMOVE BACK BELT MOULDING

- (a) Remove the 4 bolts.
- (b) Remove the 2 clips from the luggage trim front.
- (c) Lift up the trim and disconnect the stop light connector.
- (d) Pull up the rear part of the back belt moulding and push it forward to remove it.

2. REMOVE CENTER STOP LIGHT ASSEMBLY

- (a) Remove the 4 screws and stop light from the back belt moulding.

3. REMOVE REAR SEAT ASSEMBLY

HINT:

See page [SE-46](#)

4. REMOVE FRONT SEAT OUTER BELT ASSEMBLY LH

HINT:

See page [SB-18](#)

5. REMOVE FRONT SEAT OUTER BELT ASSEMBLY RH

HINT:

See page [SB-21](#)

6. REMOVE CUP HOLDER NO.1

7. REMOVE CUP HOLDER NO.2

8. REMOVE QUARTER TRIM PANEL SUB-ASSEMBLY UPPER LH

HINT:

See page [IR-10](#)

9. REMOVE QUARTER TRIM PANEL SUB-ASSEMBLY UPPER RH

HINT:

See page [IR-10](#)

10. REMOVE QUARTER WINDOW ASSEMBLY LH

HINT:

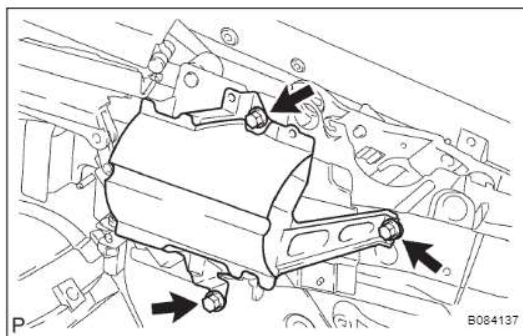
See page [WS-122](#)

11. REMOVE QUARTER WINDOW ASSEMBLY RH

HINT:

See page [WS-122](#)

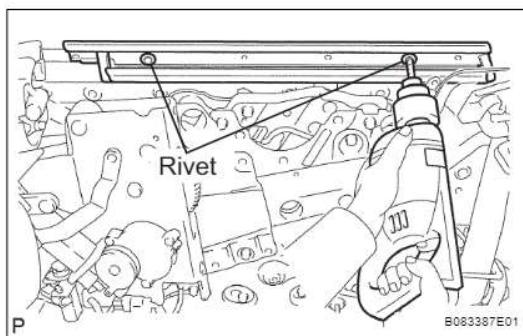
ET

EXTERIOR – QUARTER BELT MOULDING (for Convertible)**ET-13****12. REMOVE QUARTER PANEL EXTENSION REINFORCEMENT LH**

(a) Remove the 3 bolts and reinforcement.

13. REMOVE QUARTER PANEL EXTENSION REINFORCEMENT RH**HINT:**

Use the same procedures described for the LH side.

**14. REMOVE QUARTER BELT MOULDING LH**(a) Using a drill of less than ϕ 4 mm (0.16 in.), gently and perpendicularly place the drill tip onto the rivet and cut the rivet flanges.**HINT:**

Wind tape around the drill bit approximately 5 mm (0.20 in.) from the tip of the drill, as shown in the illustration.

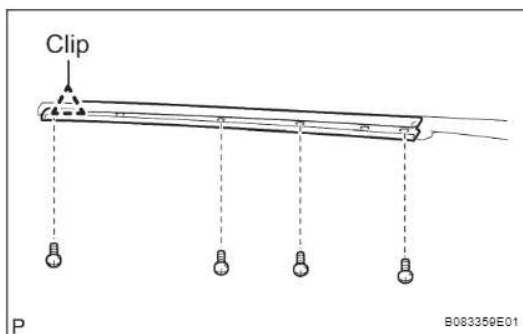
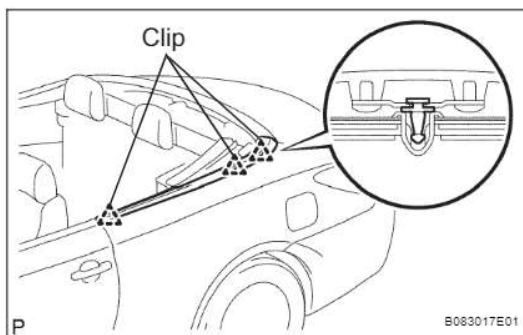
NOTICE:

- Be sure to gently place the drill perpendicular to the rivet, otherwise the rivet hole and the drill itself will be damaged.
- Be careful when performing this task, as the cut rivet is hot.
- Do not prize the riveter. The riveter will be damaged and the mandrel will bend.

(b) Remove the moulding with the 3 clips.

15. REMOVE QUARTER BELT MOULDING RH**HINT:**

Use the same procedures described for the LH side.

**16. REMOVE QUARTER WINDOW GLASS WEATHERSTRIP OUTER LH**

(a) Remove the 4 screws and clip, weatherstrip from the quarter belt moulding.

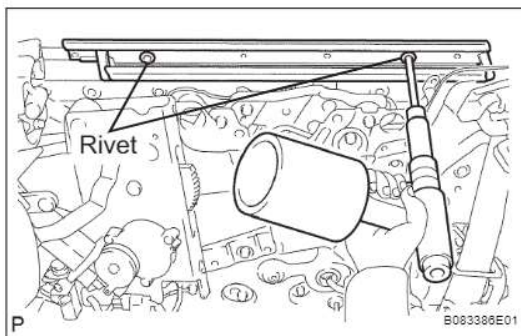
17. REMOVE QUARTER WINDOW GLASS WEATHERSTRIP OUTER RH**HINT:**

Use the same procedures described for the LH side.

ET

ET-14

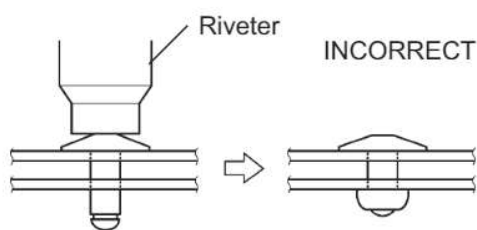
EXTERIOR – QUARTER BELT MOULDING (for Convertible)



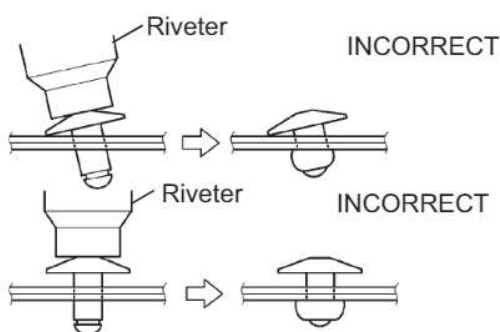
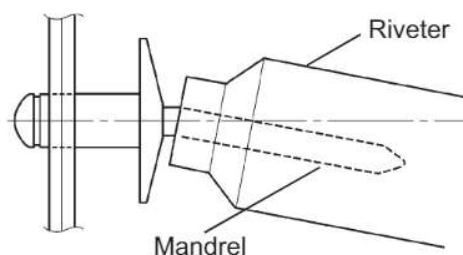
INSTALLATION

1. INSTALL QUARTER BELT MOULDING LH

- Using an air riveter or hand riveter, install the moulding.
- Installation of rivets.



INCORRECT



B113885E02

NOTICE:

- Do not prize the riveter. The riveter will be damaged and the mandrel will bend.
- Do not tilt the riveter when fastening the rivet to the bracket as this will cause the rivet to be loose.
- Do not have any space between the rivet head and the bracket. The rivet head must be completely flat against the bracket.
- Do not have any space between the bracket and curtain rail. Firmly hold together the 2 items while installing the rivet.

2. INSTALL QUARTER BELT MOULDING RH

HINT:

Use the same procedures described for the LH side.

ET

INSTALLATION

1. INSTALL ROOF DRIP SIDE FINISH MOULDING CLIP NO.1

HINT:

Follow steps (a) to (c) only when replacing the clips.

- Remove the tape that remains on the mounting surface of the body, and then clean the surface with white gasoline.
- Heat the clip installation surfaces of the body and moulding.

NOTICE:

Do not heat the body and moulding excessively.

- Install new clips in the positions shown in the illustration. Press-fit the clips by hand.

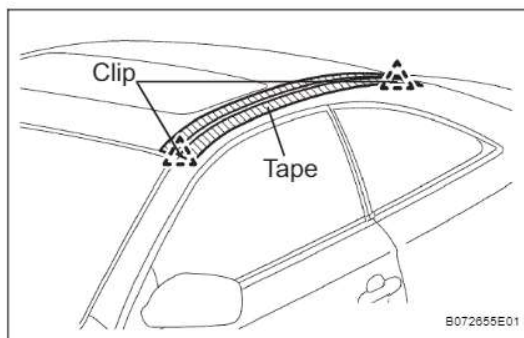
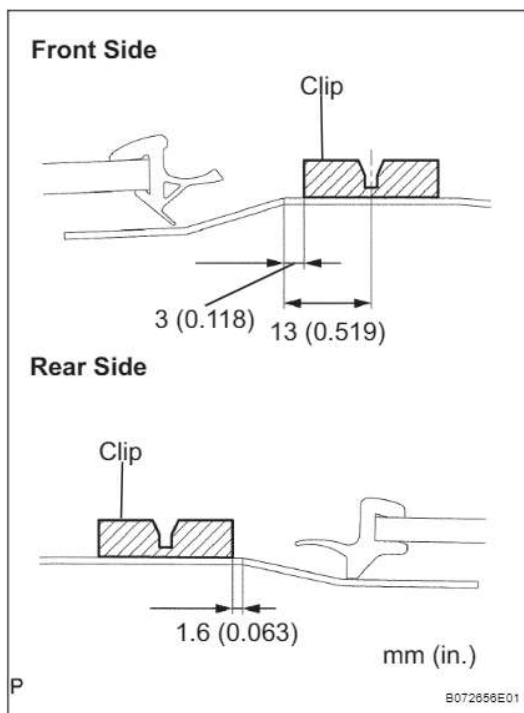
NOTICE:

After press-fitting the clips, wait for 30 minutes or more before installing the moulding.

HINT:

- Minimum hardening time: 30 minutes
- Time needed for complete hardening: 24 hours

ET

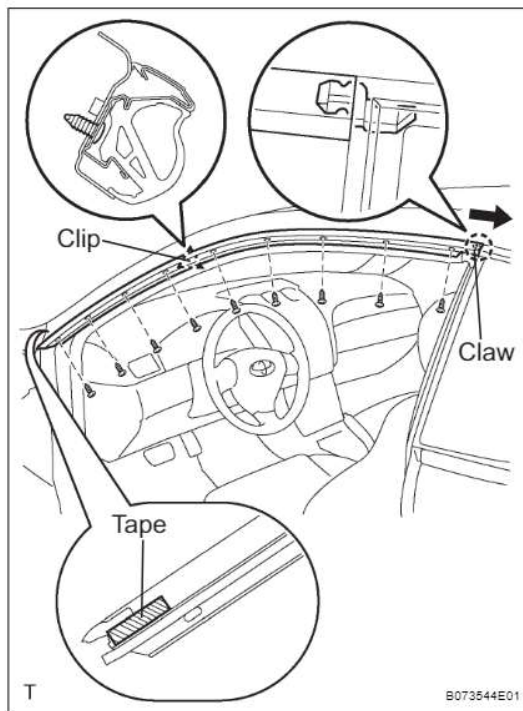


2. INSTALL ROOF DRIP SIDE FINISH MOULDING CENTER LH

- Adjust the position of the moulding so that the front and rear ends attach to the vehicle's 2 clips, and install the moulding.
- Remove the protective tape from the edge of the moulding.

ET-18

EXTERIOR – ROOF DRIP SIDE FINISH MOULDING (for Coupe)



3. INSTALL ROOF DRIP SIDE FINISH MOULDING LH

- Remove the tape from the moulding.
- Clean the contact surface of the body with white gasoline.
- Clean the outer circumference of the moulding with white gasoline.
- Heat the body and moulding.

NOTICE:

Do not heat the body and moulding excessively.

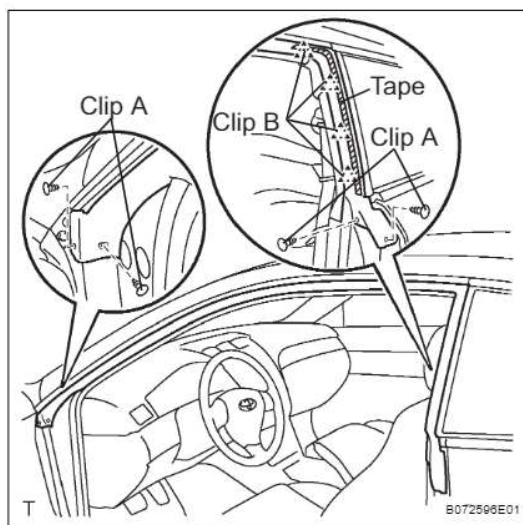
- When replacing the moulding:
Remove the peeling paper from the moulding face.
HINT:

After removing the peeling paper, keep the exposed adhesive away from dirt and other contaminants.

NOTICE:

Do not apply excessive force onto the moulding, but steady pressure with your thumbs.

- Attach the moulding claw in the direction indicated by the arrow mark and then attach the front of the moulding.
- Install the clip.
- Install the 9 screws.



4. INSTALL ROOF SIDE RAIL WEATHERSTRIP LH

- Clean the contact surface of the body with white gasoline.
- Clean the outer circumference of the weatherstrip with white gasoline.
- Heat the body and weatherstrip.

NOTICE:

Do not heat the body and moulding excessively.

- Remove the peeling paper from the weatherstrip face.

HINT:

After removing the peeling paper, keep the exposed adhesive away from dirt and other contaminants.

- Heat the body and weatherstrip.
- Before removing the center pillar peeling paper, install the 4 clips labeled B.
- Remove the peeling paper from the lower end of the tape.
- Remove the peeling paper while pressing the tape on the center pillar section. Install the 2 clips labeled C.
- Insert the front pillar portion of the weatherstrip.
- Install the 2 clips labeled A.

ROOF DRIP SIDE FINISH MOULDING (for Coupe)

REMOVAL

- HINT:
- Use the same procedures for the RH side and LH side.
 - The procedures listed below are for the LH side.
 - When replacing the moulding, heat the body and moulding using a heat light.
- Heating temperature

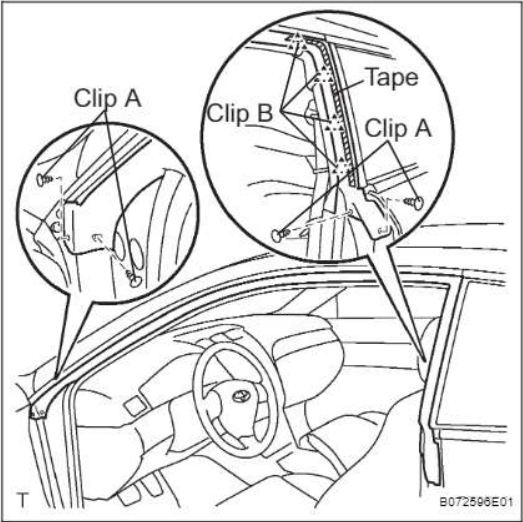
Item	Temperature
Body	40 to 60°C (104 to 140°F)
Moulding	20 to 30°C (68 to 86°F)

ET

NOTICE:
Do not heat the body and moulding excessively.

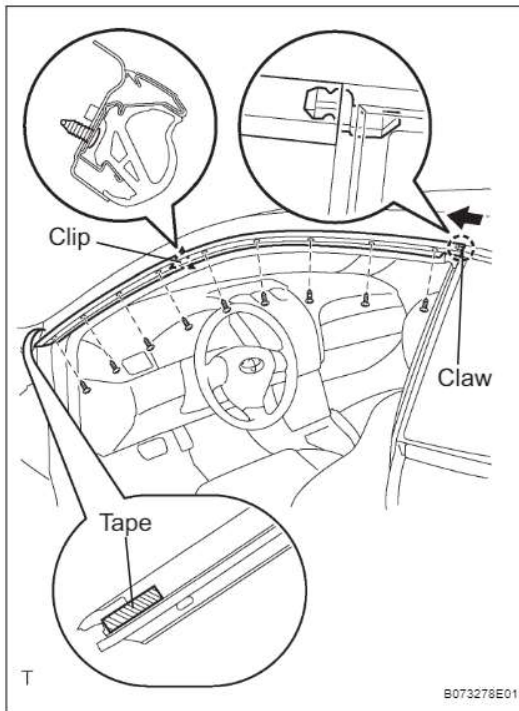
1. REMOVE ROOF SIDE RAIL WEATHERSTRIP LH

- (a) Heat the weatherstrip.
- HINT:
The double-sided tape attaches the weatherstrip to the vehicle body. Heating the weatherstrip melts the adhesive on the double-sided tape, making the weatherstrip easier to remove.
- (b) Remove the 4 clips labeled A.
- (c) Disengage the 4 clips labeled B and remove the weatherstrip.



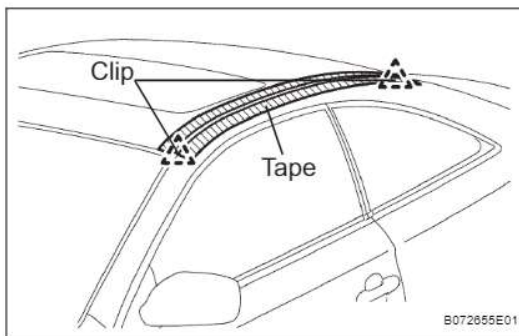
ET-16

EXTERIOR – ROOF DRIP SIDE FINISH MOULDING (for Coupe)



2. REMOVE ROOF DRIP SIDE FINISH MOULDING LH

- (a) Remove the 9 screws.
- (b) Heat the moulding.
- (c) Pull out the front of the moulding and then remove the moulding in the direction indicated by the arrow mark.



3. REMOVE ROOF DRIP SIDE FINISH MOULDING CENTER LH

- (a) Put protective tape around the edges of the moulding.
- (b) Using a moulding remover, disengage the moulding's front and rear end 2 clips from the vehicle. Remove the moulding.

NOTICE:

- Do not remove the clips from vehicle body.
- If the clips are damaged or removed accidentally, replace them.

ROOF DRIP SIDE FINISH MOULDING (for Convertible)

REMOVAL

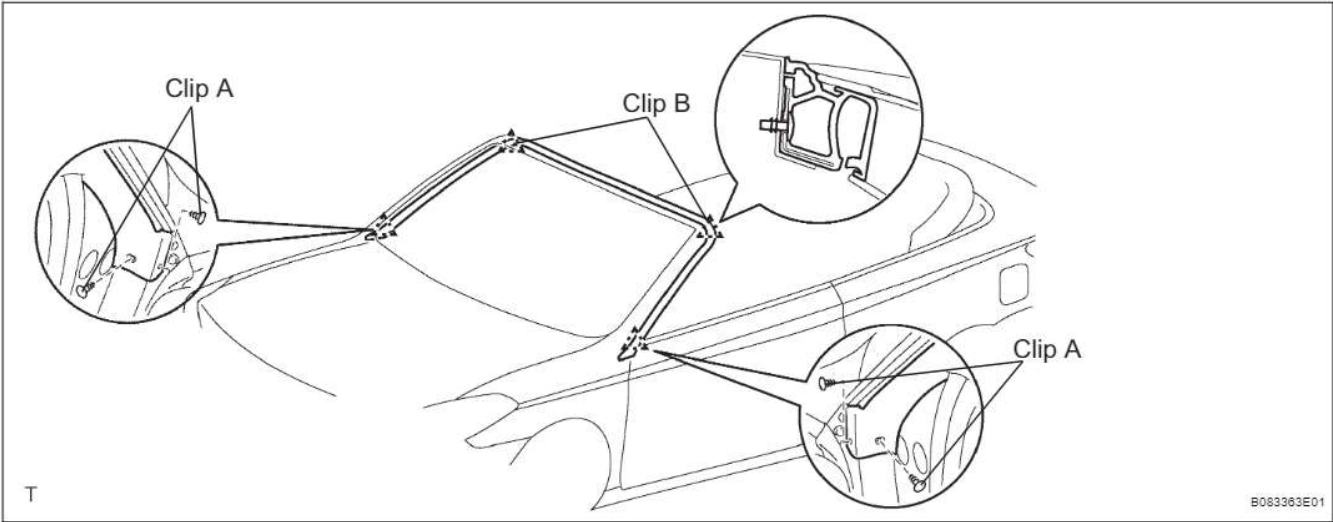
- HINT:
- Use the same procedures for the RH side and LH side.
 - The procedures listed below are for the LH side.
 - When replacing the moulding, heat the body and moulding using a heat light.
- Heating temperature

Item	Temperature
Body	40 to 60°C (104 to 140°F)
Moulding	20 to 30°C (68 to 86°F)

ET

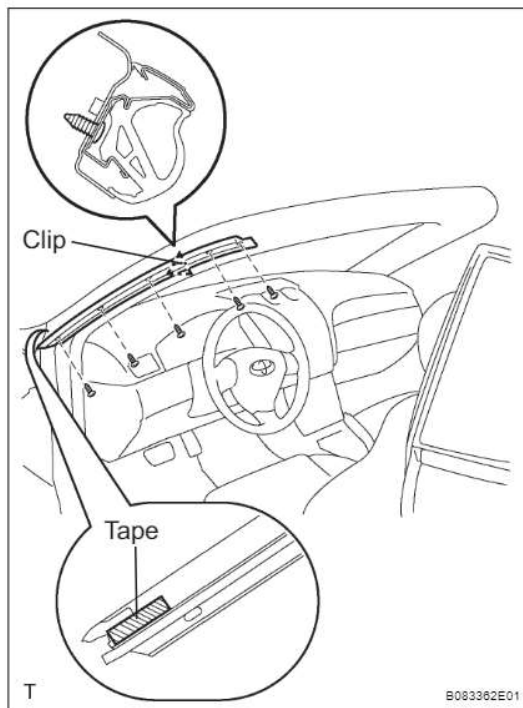
NOTICE:
Do not heat the body and moulding excessively.

1. REMOVE REMOVABLE ROOF WEATHERSTRIP FRONT
- (a) Remove the 4 clips labeled A.
 - (b) Disengage the 2 clips labeled B and remove the weatherstrip.



ET-20

EXTERIOR – ROOF DRIP SIDE FINISH MOULDING (for Convertible)



2. REMOVE ROOF DRIP SIDE FINISH MOULDING LH

- (a) Remove the 5 screws.
- (b) Heat the moulding and remove the moulding with the clip.

NOTICE:

Do not heat the body and moulding excessively.

INSTALLATION

1. INSTALL ROOF DRIP SIDE FINISH MOULDING LH

- (a) Remove the tape from the moulding.
- (b) Clean the contact surface of the body with white gasoline.
- (c) Clean the outer circumference of the moulding with white gasoline.
- (d) Heat the body and moulding.

NOTICE:

Do not heat the body and moulding excessively.

- (e) When replacing the moulding:
Remove the peeling paper from the moulding face.

NOTICE:

Do not apply excessive force onto the moulding, but steady pressure with your thumbs.

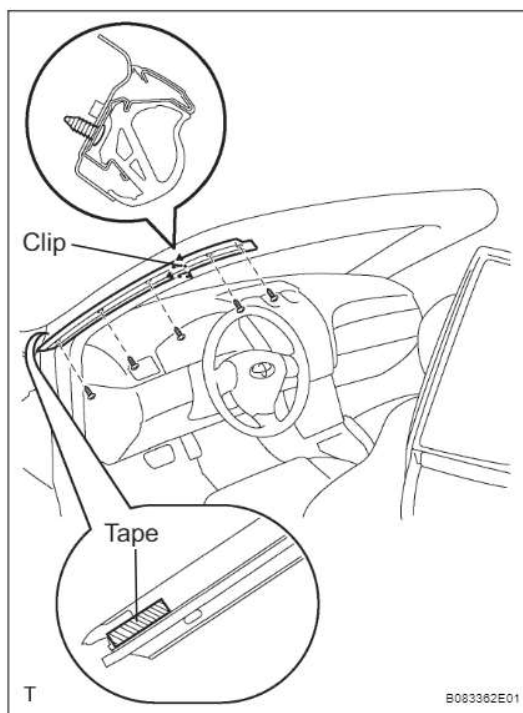
HINT:

After removing the peeling paper, keep the exposed adhesive away from dirt and other contaminants.

- (f) Install the moulding with the clip.
- (g) Install the 5 screws.

2. INSTALL REMOVABLE ROOF WEATHERSTRIP FRONT

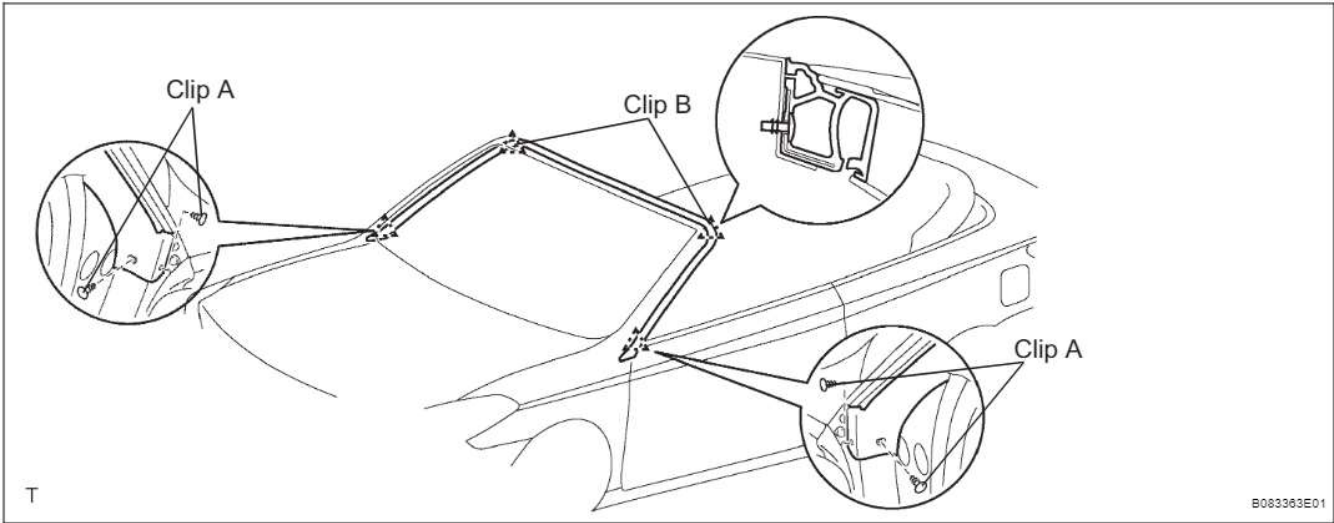
- (a) Install the 2 clips labeled B with the weatherstrip.



EXTERIOR – ROOF DRIP SIDE FINISH MOULDING (for Convertible)

ET-21

(b) Install the 4 clips labeled A.



ET

ET-24

EXTERIOR – ROCKER PANEL MOULDING

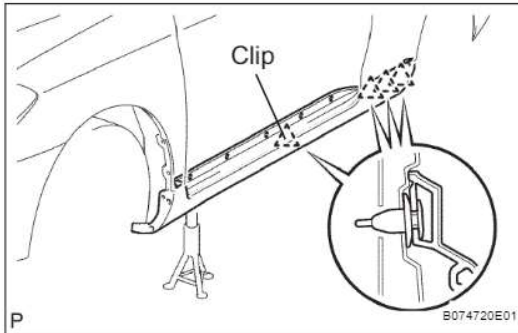
INSTALLATION

1. INSTALL ROCKER PANEL MOULDING LH

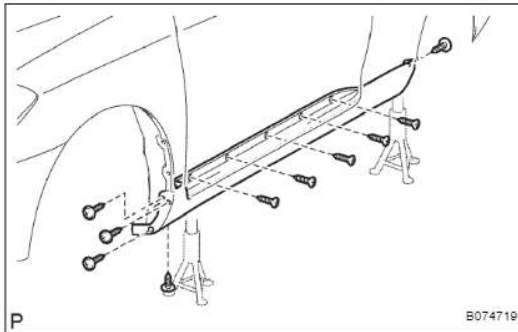
NOTICE:

If the clips are damaged, replace them.

(a) Install the moulding with the 4 clips.



(b) Install the 10 screws.



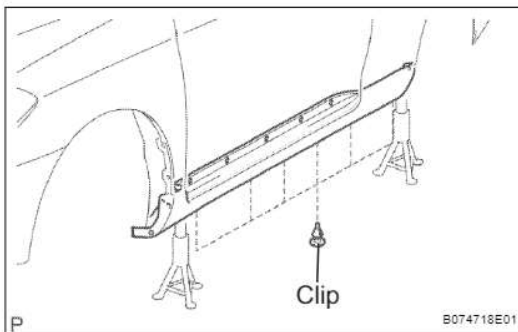
(c) Install 6 new clips.

NOTICE:

Always use new clips at the time of installation.

(d) Install the front wheel and rear wheel.

(e) Set jacks under the vehicle and remove the stands.



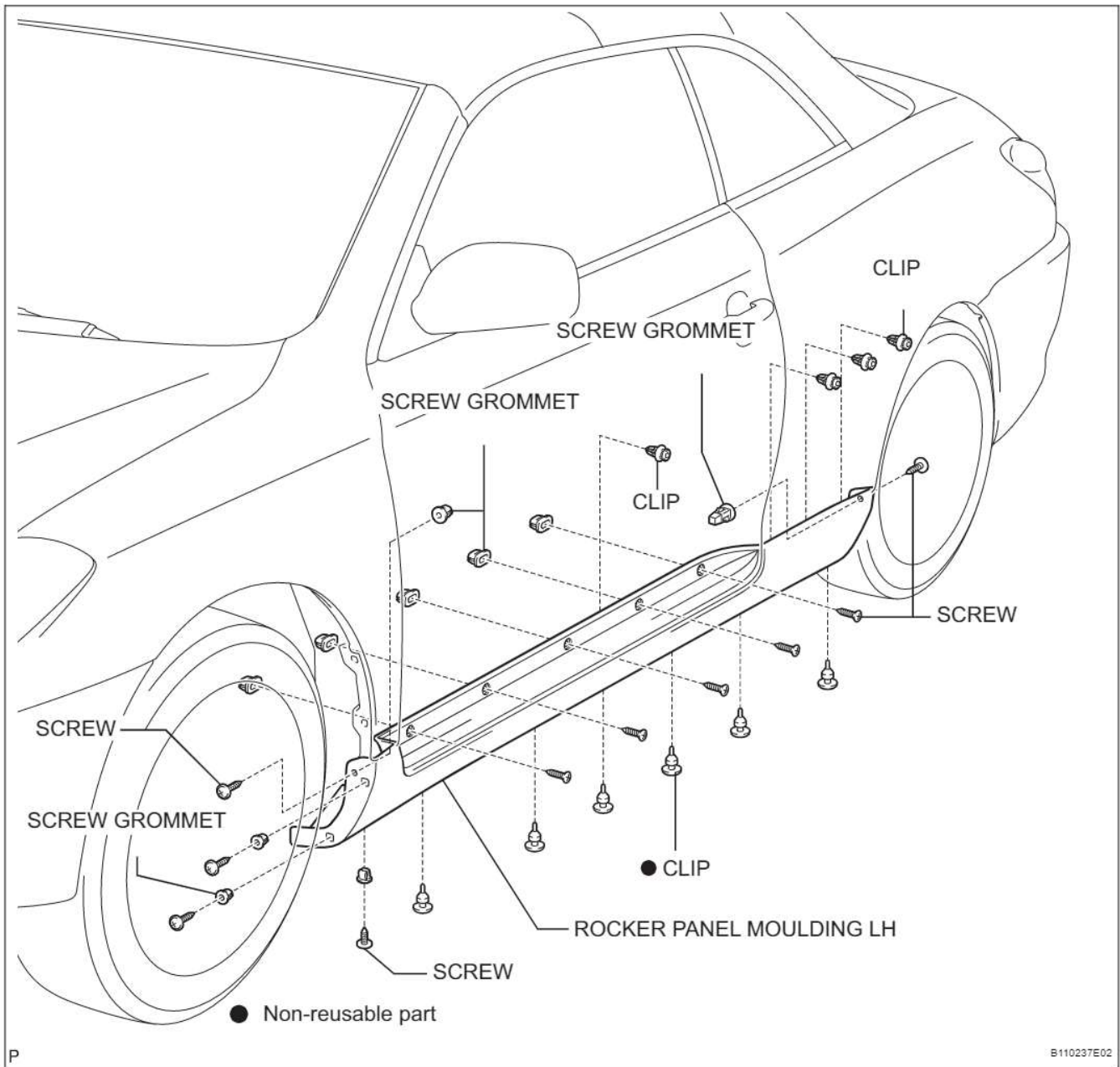
ET

ET-22

EXTERIOR – ROCKER PANEL MOULDING

ROCKER PANEL MOULDING

COMPONENTS

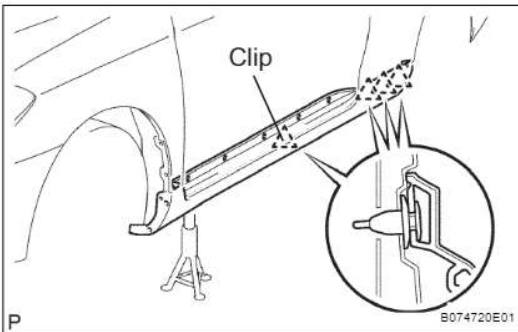
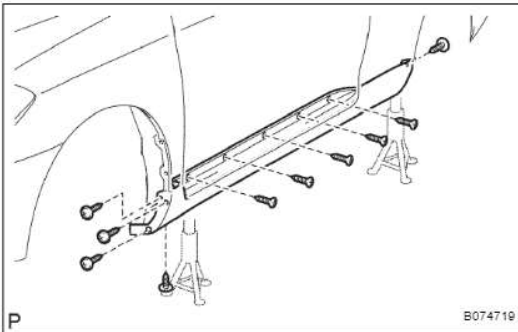
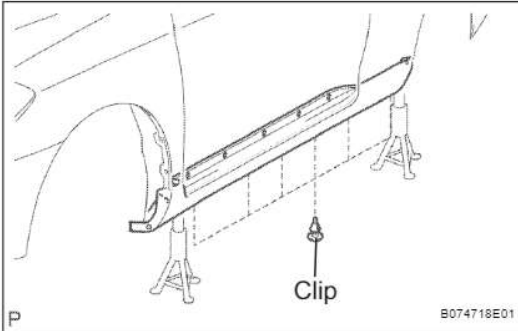


EXTERIOR – ROCKER PANEL MOULDING**ET-23****REMOVAL****HINT:**

- Use the same procedures for the RH side and LH side.
- The procedures listed below are for the LH side.

1. REMOVE ROCKER PANEL MOULDING LH

- Jack up the vehicle and mount the vehicle onto stands.
- Remove the front wheel and rear wheel.
- Remove the 6 clips.



- Remove the 10 screws.

- Disengage the 4 clips and remove the moulding.

ET