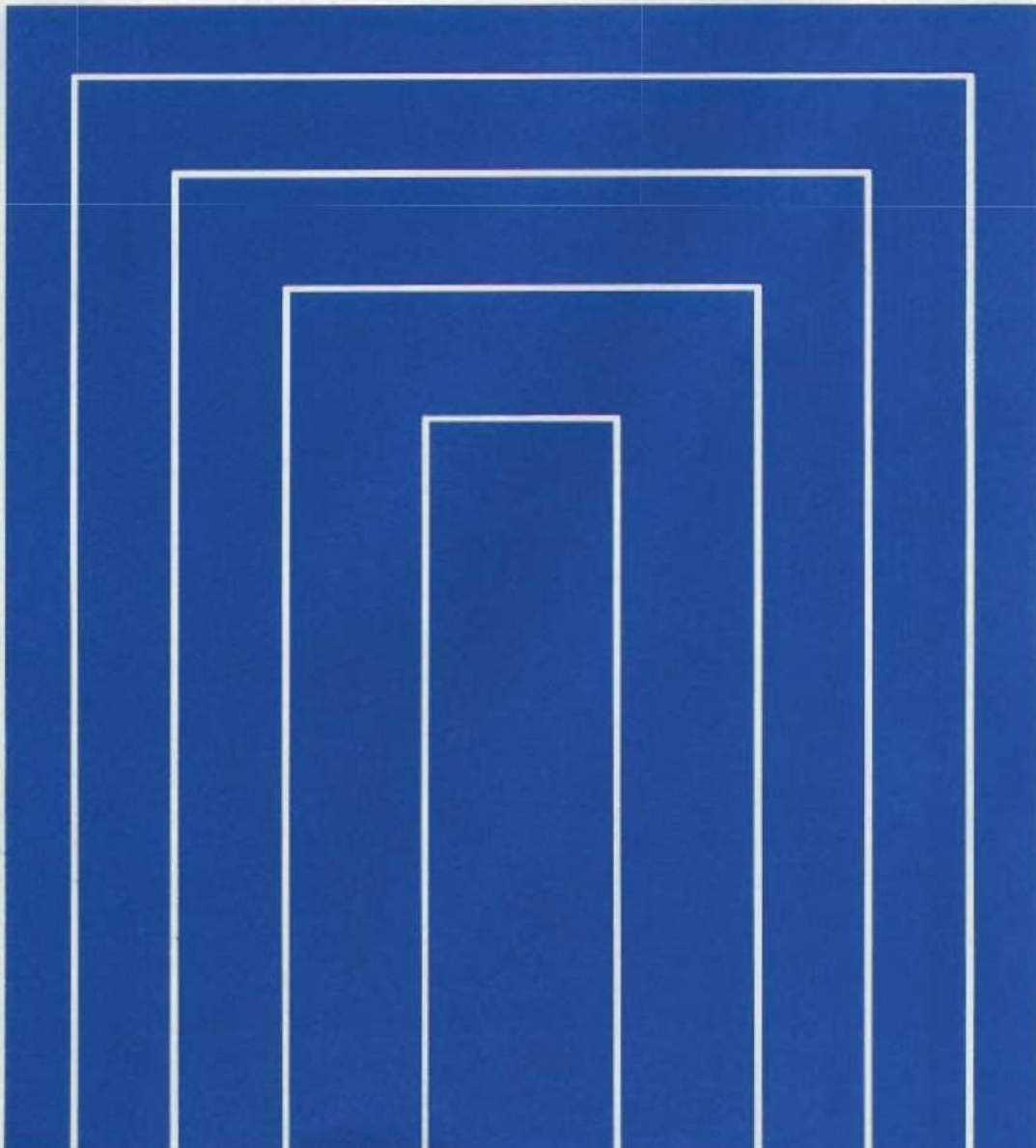


3S-GE ENGINE

REPAIR MANUAL

Oct., 1993



Pub. No. RM396E

FOREWORD

This repair manual has been prepared to provide information covering general service repairs for the 3S-GE engine equipped in the TOYOTA CELICA and MR2.

Applicable models: ST202 series
SW20 series

Please note that the publications below have also been prepared as relevant service manuals for the components and system in this engine.

Manual Name	Pub. No.
● 3S-GE Engine Emission Control Repair Manual (For CELICA)	ERM107E
● 3S-GE Engine Emission Control Repair Manual (For MR2)	ERM102E

All information in this manual is based on the latest product information at the time of publication. However, specifications and procedures are subject to change without notice.

TOYOTA MOTOR CORPORATION

